

## Cost-Effective Teacher

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## Dry-Ice Bath Based on Ethylene Glycol Mixtures

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Experimental chemists often need to prepare low-temperature baths for maintaining reaction temperatures or for conducting crystallizations. Our work has regularly required bath temperatures between  $-20$  and  $-80$  °C. We have found the various literature methods (1, 2) to be impractical owing to the unavailability of the organic solvents prescribed. Even if solvents are available, we find these baths cannot dependably maintain a constant temperature. Liquid nitrogen baths

present a workable alternative, but dry ice is more economical, especially for longer reaction times.

Baths of mixtures of *ortho*- and *meta*-xylene cannot adequately maintain our desired temperatures. However, we find bath mixtures of ethanol and ethylene glycol (**CAUTION:** Toxic when ingested! Do not swallow!) in dry ice produce sustainable constant temperatures over the range from  $-12$  to  $-78$  °C. We find an approximately linear relationship between the bath temperature and the volume fraction of ethylene glycol (see Fig. 1). To maintain the desired temperature within the error range, a small portion of dry ice must be added periodically.

Our bath is less toxic than mixtures of *ortho*- and *meta*-xylene and our mixture does not intractably solidify, as will dry ice slurries of xylenes. Our bath may be prepared from  $-12$  to  $-78$  °C, while the xylene bath ranges only from  $-26$  to  $-72$  °C. Moreover, this bath reliably sustains constant temperatures for up to 5 hours. Finally, the cost of this mixture is 20% less than that of the xylene mixtures.

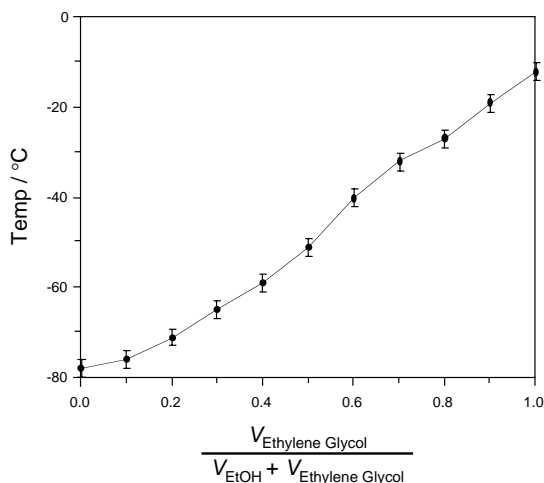


Figure 1. Steady-state temperatures of dry ice-ethanol and ethylene glycol mixtures.

## Acknowledgment

This work was supported by the U.S. Department of Energy.

## Literature Cited

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2. Rondeau, R. E. *J. Chem. Eng. Data* **1966**, *11*, 124.