## KINETICS, CATALYSIS, AND REACTION ENGINEERING

# Nonthermal Plasma Reactions of Dilute Nitrogen Oxide Mixtures: $NO_x$ in Nitrogen

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A lumped kinetic model of a pulsed corona discharge reactor, where the high-voltage discharge-induced electron density fluctuation and hence the electron collision rate fluctuation are approximated with a uniform electron distribution and a new Arrhenius-type rate model, is found to capture the effect of power input,  $NO_x$  composition, and residence time. An N atom and  $N_2(A)$  are found to control the conversion of nitrogen oxides and the evolution of byproducts; the N atom controls the NO conversion,  $N_2(A)$  controls the  $N_2(A)$  conversion, and the N atom and  $N_2(A)$  control the  $NO_2$  conversion.

#### Introduction

Flue gas streams contain ppm-level pollutants, such as NO<sub>x</sub> and SO<sub>x</sub>, which have to be removed or converted to benign species prior to discharge. One way to convert  $NO_x$  to nitrogen and oxygen is to expose the flue gas stream to an electric discharge, which generates radicals, ions, and excited molecules, which, in turn, activate the pollutants and convert them to benign stable species. Such a reactive mixture containing radicals, ions, and excited molecules in an otherwise neutral gas is referred to as plasma. If we apply a potential difference to plasma, the electric field will impart energy to the charged particles. The electrons, because of their small mass, will be immediately accelerated to a higher degree than the heavier ions between the collisions. If the pressure is low or the electric field is high or both, the electrons and ions will, on average, have a kinetic energy that is higher than the energy corresponding to the random motion of the molecules. Plasma in such a state is usually referred to as nonequilibrium plasma, where the highly energetic electrons are capable of ionizing and dissociating the neutral species at high rates even though the bulk gas temperature is quite low. Thus, it is said that such "cold nonequilibrium" discharges are capable of high-temperature chemistry at low temperatures. If, on the other hand, the pressure is so high that the charged particles do not move far between the collisions or the electric field is weak or both, the kinetic energy of the charged particles is not significantly different from the kinetic energy of the neutral species. We refer to such a plasma as equilibrium plasma.

In this work, we focus on a reactor in which nonthermal, nonequilibrium plasma is generated by high-

voltage, short electric discharges. Such a reactor is commonly referred to as a pulsed corona discharge reactor (PCDR). The PCDR is characterized by a low gas temperature and a high electron energy, on the order of 5-10 eV.<sup>1</sup> Compared to other nonthermal plasma technologies using dc or ac corona discharge, PCDR was found to be energy efficient in a dry deNO<sub>x</sub>/ deSO<sub>x</sub> process for utility thermal power plant boilers.<sup>2</sup> Corona discharge processes have been known for a long time<sup>3</sup> and studied for the conversion of nitrogen oxides,  $^{1,2,4-10}$  sulfur dioxide,  $^{11}$  and volatile organic carbons.  $^{12}$ 

Despite its technical potential, the nonthermal plasma reactions and their kinetics are poorly understood. This is because the parameter space of the design and operating variables is large. 13 Therefore, one needs a mathematical model that captures transport and reaction rates. Such a model is needed to develop new technologies and improve the existing plasma reactors. One of the major modeling challenges is to determine the rate of the electron collision reactions, which depends on the electron energy distribution.<sup>4,5,13,14</sup> The electron energy distribution can be estimated from the Boltzmann equation for a given electric field, which varies with time and gas composition. The previous modeling studies aimed at an approximate solution of the Boltzmann equation  $^{13-15}$  suggest that this is a major challenge. As a result, the concentration of radicals, ions, and excited species and the rate constants of their reactions tend to be regressed from experimental data.<sup>1,4</sup>

A preliminary attempt at such a regression of the experimental data for nonthermal plasma reactions of  $\mathrm{NO}_x$  in nitrogen was presented by Hu et al.. <sup>16</sup> They used a time-averaged kinetic model, referred to as a lumped model, to fit experimentally determined product compositions by trial and error. They considered 10 reactions, including four electron collision reactions and six bulk reactions. A single set of rate parameters for those four electron collision reactions regressed for different reaction systems by Hu et al., <sup>16</sup> however, cannot predict

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**Figure 1.** Schematic diagram of coaxial-type pulsed corona reactor: (1) power supply; (2) capacitor; (3) hydrogen switch; (4) positive PCDR; (5) grounding.

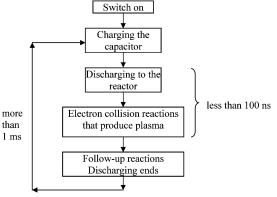


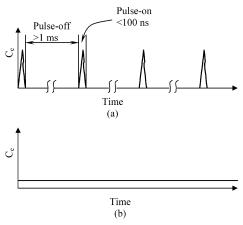
Figure 2. PCDR sequence.

byproduct  $N_2O$  concentration evolution in gas mixtures of  $NO+N_2$  and byproduct NO concentration evolution in gas mixtures of  $NO_2+N_2.$  The goal of this work, therefore, is to improve the model and to examine the chemical mechanism of nitrogen oxide conversion in the PCDR.

## **Experimental PCDR**

An example of an experimental PCDR setup was presented by Hu et al. 17 A schematic diagram of the PCDR discharge process is shown in Figure 1, and that of the PCDR sequence is shown in Figure 2. After the reaction system is activated, the capacitor shown in Figure 1 is charged. Once the voltage on the capacitor is sufficiently high, a hydrogen spark gap switch connects the capacitor to the reactor anodes. The high voltage applied to the reactor anodes discharges energy to the gas flowing through the reactor, converting it to plasma. Once all of the capacitor energy is dissipated into the plasma, the discharge stops until a new pulse is initiated. The pulse repetition rate is controlled manually. The charge voltage is controlled with pressure in the hydrogen switch. The charge voltage of the capacitor, the discharge voltage, and the current to the reactor are measured with a digital oscilloscope (Tek Tronix TDS 784D). The average power delivered to the reactor gas is determined from the energy stored in the capacitor and the repetition rate. The PCDR effluent samples are collected in small stainless steel cylinders and analyzed for stable species by means of a Spectrum 2000 Perkin-Elmer Fourier transform infrared spectrometer with a narrow-band mercury-cadmium-telluride detector.

A fingerprint of the electron collision reactions in the PCDR is a plot of the discharge voltage and current versus time, for example, shown by Hu et al.<sup>17</sup> for pure nitrogen and argon. Such plots characterize the fluid ("streamer") properties around the point of discharge. As found by Creyghton et al.<sup>18,19</sup> and van Veldhuizen et al.,<sup>20</sup> the main properties of the streamer depend on



**Figure 3.** Distribution of the electron concentration: (a) real process; (b) lumped approximation.

the gas pressure and composition. These properties are reflected in the rise rate, the peak value of the applied voltage, and the pulse width (pulse duration).<sup>21</sup> In the example shown by Hu et al., <sup>17</sup> the discharge is completed (discharge voltage or current reach zero) in less than 100 ns for the nitrogen system and in less than 30 ns for the argon system. However, the rise time for the discharge voltage and current is less than 15 ns in both cases. This implies that the electron collision reactions are completed in the initial 100 ns. Similar results were obtained by Tas et al..<sup>22</sup> Mok and Ham<sup>7</sup> found that the production of radicals by the electron collisions was completed in about 6 ns. However, the conventional pulse frequency in the PCDR is less than 1000 Hz. Therefore, the pulse-off time, defined as the time between the pulses and equal to the reciprocal of the pulse repetition rate, is on the order of 1 ms, which is much longer than the pulse-on time, as qualitatively shown in Figure 3a. This suggests that the electron collision reactions are likely to occur within the pulseon period while the subsequent bulk reactions are likely to occur within the pulse-off period.

## **Two-Stage Model**

On the basis of this hypothesis, most PCDR models are two-stage models: the electron collision reactions are the basis for calculating the concentration profile for the pulse-on stage, and the other reactions are the basis for calculating the concentration profile for the pulse-off stage. The total time for all two-stage events is made to match the reactor residence time. 1,4,7,9 For example, Penetrante et al.9 applied the Boltzmann code called ELENDIF to obtain the ion and radical yields, which were used as input for describing the subsequent interaction of the ions and radicals with the exhaust gas. Mok et al.<sup>1,7</sup> adopted constant electron-induced dissociation constants, which were determined at a reduced electron field of 100 TD. The calculated concentrations of ions and radicals were used as input for the subsequent bulk reaction kinetics. Recently, Sathiamoorthy et al.<sup>4</sup> assumed that during the pulse-on period the electron concentration was fixed for the electron molecular collisions to calculate the concentration profile of different species. During the pulse-off period, the electron concentration was assumed to be zero. These two reaction sets, one with and one without the electrons present, were repeated to simulate the pulse-on and pulse-off periods and to match the residence time. However, because the discharge voltage and current fluctuate, true temporal and spatial variations of the electron field and electron density are difficult to estimate realistically. Therefore, we prefer to build on a time-averaged model, referred to as the lumped model.

## **Lumped Model**

The following seven assumptions are made in the lumped model used in this work:

(1) The electron density is evenly distributed in the reactor space and time. Figure 3b illustrates this approximation.

(2) All reactions occur throughout the reactor. Although evidence<sup>23</sup> suggests that free radicals may survive the plasma zone, the electron density approaches zero outside the plasma zone.

(3) The distribution of the electron velocity is Maxwellian. As a result, the rate constant for the electron collision reactions can be expressed as

$$k = \left(\frac{8k_{\rm B}T_{\rm e}}{\pi m_{\rm e}}\right)^{1/2} \left(\frac{1}{k_{\rm B}T_{\rm e}}\right)^2 \int_0^{\infty} \left[E\sigma(E) \exp\left(\frac{-E}{k_{\rm B}T_{\rm e}}\right)\right] dE \quad (1)$$

(4) Following Huang and Suib, <sup>23</sup> we take the electron temperature to be proportional to the power input as follows:

$$k_{\rm B}T_{\rm e} = E^0 W/\alpha P \tag{2}$$

where  $E^0$  is the threshold energy for an electron collision reaction to occur, P is the system pressure, W is the input power, and  $\alpha$  is a constant of proportionality. The collision reaction cross section,  $^{24}$   $\sigma(E)$  in eq 1, can be represented as

$$\sigma(E) = 0 \qquad \text{for } E \le E^0$$

$$\sigma(E) = b \left[ 1 - \frac{E^0}{E} \right] \quad \text{for } E \ge E^0$$
 (3)

Combining eq 1 with eqs 2 and 3 yields

$$k = \beta_1 \sqrt{\frac{W}{\alpha P}} \exp(-\alpha P/W) \tag{4}$$

where  $\beta_1$  is a constant of proportionality. Thus, the rate constant for electron collision reactions is similar to the temperature dependence in the Arrhenius rate expression with power input in place of temperature. The parameter  $\beta_1$  should capture the reactor and electrode geometry effects on the reaction rate, similar to that of the frequency factor in the Arrhenius rate expression. The effect of parameter  $\alpha$  on the reaction rate is similar to that of the activation energy in the Arrhenius rate expression.

(5) The electron concentration is proportional to the power input raised to the *u*th power:

$$[e] = \beta_2 W^u \tag{5}$$

where u is derived from the experimental data and  $\beta_2$  is a constant of proportionality. In our previous work, <sup>17</sup> on the basis of the experimental data on the conversion of N<sub>2</sub>O, we found that u=0.25. Thus, for electron collision reactions.

$$k[e] = \beta \sqrt{\frac{1}{\alpha P}} W^{0.75} \exp(-\alpha P/W)$$
 (6)

where

$$\beta = \beta_1 \beta_2 \tag{7}$$

- (6) The reactor is isothermal, although in reality the corona discharge may slightly increase the reactor temperature.
- (7) Axial dispersion is negligible, and hence the gas flow is plug flow.

On the basis of these approximations, we write a set of rate equations for all electron and bulk reactions

$$\begin{cases} \frac{\mathrm{d}C_{1}}{\mathrm{d}t} = \sum_{j=1}^{M} \phi_{1j}r_{j} = g_{1}(C_{1}, C_{2}, ..., C_{m}; x_{1}, x_{2}, ..., x_{2n}; W_{k}) \\ \frac{\mathrm{d}C_{2}}{\mathrm{d}t} = \sum_{j=1}^{M} \phi_{2j}r_{j} = g_{2}(C_{1}, C_{2}, ..., C_{m}; x_{1}, x_{2}, ..., x_{2n}; W_{k}) \quad k = 1, 2, ..., L \\ ... \dots \dots \dots \\ \frac{\mathrm{d}C_{m}}{\mathrm{d}t} = \sum_{j=1}^{M} \phi_{mj}r_{j} = g_{m}(C_{1}, C_{2}, ..., C_{m}; x_{1}, x_{2}, ..., x_{2n}; W_{k}) \end{cases}$$

$$(8)$$

where  $C_i$  is the concentration of the species i (i = 1, 2, ..., m), t is the time, M is the total number of reactions,  $\phi_{ij}$  is the stoichiometric coefficient of the ith species in the jth reaction,  $r_j$  is the reaction rate of the jth reaction (j = 1, 2, ..., M), n is the number of electron collision reactions,  $x_1, x_2, ..., x_{2n}$  represent the 2n parameters  $\alpha$  and  $\beta$  as shown in eq 6, and  $W_k$  (k = 1, 2, ..., L) is the power input for the kth experiment. Each experiment corresponds to a different concentration profile in the reactor because of a different power input.

The equation set (8) describes how the axial concentration profile for all species, including ions, radicals, molecules, and atoms, changes with the power input and residence time. The model parameters  $x_1, x_2, ..., x_{2n}$  (i.e.,  $\alpha$  and  $\beta$  in our case) do not change with the pulse frequency and power input for a specific charge voltage and gas composition. These parameters are to be estimated using experimental data.

## **Objective Function**

For a specific power input  $W_k$ , eq 8 can be integrated with respect to the residence time  $\tau$ 

$$\begin{cases} f_{1}^{k}(x_{1},x_{2},...,x_{2n}) = C_{1,\tau}^{k} - C_{1,0}^{k} - \int_{0}^{\tau} g_{1}^{k}(C_{i}^{k},x_{j},W_{k}) \, dt = 0 \\ f_{2}^{k}(x_{1},x_{2},...,x_{2n}) = C_{2,\tau}^{k} - C_{2,0}^{k} - \int_{0}^{\tau} g_{2}^{k}(C_{i}^{k},x_{j},W_{k}) \, dt = 0 & i = 1, 2, ..., m \\ ... & j = 1, 2, ..., 2n \\ f_{m}^{k}(x_{1},x_{2},...,x_{2n}) = C_{m,\tau}^{k} - C_{m,0}^{k} - \int_{0}^{\tau} g_{m}^{k}(C_{i}^{k},x_{j},W_{k}) \, dt = 0 \end{cases}$$

$$(9)$$

where  $C_{i,\tau}^k$  and  $C_{i,0}^k$  are the measured concentrations of the ith species at the outlet and inlet in the kth experiment, respectively; the integrals in eq 9 are for the concentration of all species  $C_i^k$  (i=1, 2, ..., m). Equation 9 has n parameters  $\alpha$  and n parameters  $\beta$  for n electron collision reactions. Because there are m equations for each power input, if we conduct L experiments at different power input levels, we end up with  $L \times m$  equations.

Table 1. Experimental Matrix<sup>a</sup>

flow rate (m³·s <sup>-1</sup> )	reactor pressure (kPa)
$4.18  imes 10^{-4}$	140.7*
$4.18  imes 10^{-4}$	140.7*
$2.15  imes 10^{-4}$	140.7
$4.18  imes 10^{-4}$	140.7
$1.17  imes 10^{-4}$	140.7
$4.18  imes 10^{-4}$	140.7*
$4.18  imes 10^{-4}$	140.7
$4.18  imes 10^{-4}$	140.7*
	$\begin{array}{c} (m^3 \cdot s^{-1}) \\ 4.18 \times 10^{-4} \\ 4.18 \times 10^{-4} \\ 2.15 \times 10^{-4} \\ 4.18 \times 10^{-4} \\ 1.17 \times 10^{-4} \\ 4.18 \times 10^{-4} \\ 4.18 \times 10^{-4} \\ \end{array}$

<sup>a</sup> New experimental data, except for those marked with asterisks, which were originally reported in ref 16 but have been corrected for this work.

The goal is to find a set of parameters  $x_j$  (j = 1, 2, ..., 2n) that minimize the objective function

$$G(x_1, x_2, ..., x_{2n}) = \sum_{k=1}^{L} \sum_{i=1}^{m} |f_i^k(x_1, x_2, ..., x_{2n})|^2$$
 (10)

Finding its value at the point of minimum, min  $[G(x_1,x_2,...,x_{2n})]$ , is equivalent to a nonlinear optimization problem with 2n independent variables without constraints. A nonlinear numerical approach to solving this optimization problem to determine the model parameters  $\alpha$  and  $\beta$  is described in the appendix. A Gear algorithm<sup>7</sup> is used for the integration of the system of stiff differential equations.

#### **Results and Discussion**

**Reaction Analysis.** Direct electron collision reactions with  $NO_x$  are deemed to be unimportant, and hence eliminated, primarily because of the very low concentration of  $NO_x$ . In real flue gas, as well as in our experimental gas mixtures, the concentration of  $NO_x$  is on the order of hundreds of ppm, which means a low probability of collision between electrons and  $NO_x$ .

Therefore, we will only consider the electron collision reactions with nitrogen, which is the background gas.

On the basis of a preliminary analysis,  $^{25}$  the N atom and the first excited state of nitrogen,  $N_2(A)$ , are found to be responsible for  $NO_x$  conversion in nonthermal nitrogen plasma. Therefore, two electron collision reactions

$$N_2 + e \rightarrow N + N + e \tag{R1}$$

$$N_2 + e \rightarrow N_2(A) + e \tag{R2}$$

are selected for further analysis.

To select other chemical reactions, we use experimental data shown in Table 1. All of these experiments were conducted in a four-tube reactor at a constant pressure of 140.7 kPa and a constant temperature of around 300 K. Among the main findings are the following: (1) ozone and oxides of nitrogen other than NO, NO<sub>2</sub>, and N<sub>2</sub>O were not detected; (2) for  $N_2O$  in  $N_2$  experiments, only  $N_2O$  was detected; (3) for NO in  $N_2$  and  $NO_2$  in  $N_2$ experiments, NO, NO<sub>2</sub>, and N<sub>2</sub>O were detected. Therefore, the reactions related to ozone and nitrogen oxides other than NO, NO<sub>2</sub>, and N<sub>2</sub>O are not considered in this study. On the basis of the prior work, 25 we select a total of 20 reactions that have large rate constants ( $>10^{10}$ cm<sup>3</sup>·mol<sup>-1</sup>·s<sup>-1</sup>). These reactions are shown in Table 2. We analyze a total of 20 reactions for each  $NO_x$  in the N<sub>2</sub> system discussed below.

R4 is a three-body reaction whose pseudo-secondorder rate constant depends on the temperature and pressure (concentration of the background gas),<sup>26</sup> as follows:

$$k = k_{\infty} \left( \frac{k_0/k_{\infty}}{1 + k_0/k_{\infty}} \right) \times 10^{(\log \text{Fc})/\{1 + [\log(k_0/k_{\infty})/(0.75 - 1.27 \log \text{Fc})]^2\}}$$
(11)

Here,  $k_0$  is the pseudo-second-order rate constant at a low-pressure limit,  $k_{\infty}$  is the second-order rate constant at a high-pressure limit, and  $\log = \log_{10}$ . Fc is a function of temperature and is equal to 0.85 at 300 K.

**NO** in  $N_2$  Reactions. There are four  $\alpha$  and  $\beta$  parameters for the electron collision reactions R1 and R2. These parameters are determined from the NO-in-

Table 2. List of Possible Chemical Reactions for  $NO_x$  in  $N_2$ 

chemical reaction	rate constant (cm $^3$ ·mol $^{-1}$ ·s $^{-1}$ )	source	no.
$N_2 + e \rightarrow N + N + e$	model parameters $\alpha_1$ and $\beta_1$	parameters $\alpha_1$ and $\beta_1$ this work	
$N_2 + e \rightarrow N_2(A) + e$	model parameters $\alpha_2$ and $\beta_2$	this work	R2
$N + NO \rightarrow N_2 + O$	$1.87 \times 10^{13}$	Atkinson et al. <sup>34</sup>	R3
$O + NO + N_2 \rightarrow NO_2 + N_2$	$k_0 = 3.62 \times 10^{16} \; [\mathrm{N_2}]$	Atkinson et al. <sup>35</sup>	R4
	$k_{\sim}=1.81 imes10^{13}$		
	Fc = 0.85		
$NO_2 + N \rightarrow N_2O + O$	$1.81  imes 10^{12}$	Atkinson et al. <sup>34</sup>	R5
$NO_2 + N \rightarrow N_2 + O_2$	$4.21 \times 10^{11}$	Kossyi et al. <sup>36</sup>	R6
$NO_2 + N \rightarrow N_2 + 2O$	$5.48  imes 10^{11}$	Kossyi et al. <sup>36</sup>	R7
$NO_2 + N \rightarrow 2NO$	$1.38 imes10^{12}$	Kossyi et al. <sup>36</sup>	R8
$NO_2 + O \rightarrow NO + O_2$	$5.85 imes10^{12}$	Atkinson et al. <sup>35</sup>	R9
$N_2(A) + NO \rightarrow N_2 + NO$	$3.31  imes 10^{13}$	Herron and Green <sup>37</sup>	R10
$N_2(A) + N_2O \rightarrow 2N_2 + O$	$3.73 imes10^{12}$	Herron and Green <sup>37</sup>	R11
$N_2(A) + NO_2 \rightarrow N_2 + NO + O$	$7.83  imes 10^{12}$	Herron and Green <sup>37</sup>	R12
$N_2(A) + O_2 \rightarrow N_2 + 2O$	$1.51 imes10^{12}$	Herron and Green <sup>37</sup>	R13
$N_2(A) + O_2 \rightarrow N_2O + O$	$4.70 imes10^{10}$	Kossyi et al. <sup>36</sup>	R14
$N_2(A) + O_2 \rightarrow N_2 + O_2$	$7.77  imes 10^{11}$	Kossyi et al. <sup>36</sup>	R15
$N_2(A) + O \rightarrow N_2 + O$	$1.81  imes 10^{13}$	Herron and Green <sup>37</sup>	R16
$N_2(A) + N \rightarrow N_2 + N$	$2.71 \times 10^{13}$	Herron and Green <sup>37</sup>	R17
$N + N + N_2 \rightarrow N_2 + N_2$	$1.59  imes 10^{15} \ [\mathrm{N_2}]$	Kossyi et al. <sup>36</sup>	R18
$O + O + N_2 \rightarrow O_2 + N_2$	$1.10  imes 10^{15} \ [\mathrm{N}_2]$	Kossyi et al. <sup>36</sup>	R19
$N + O + N_2 \rightarrow NO + N_2$	$3.68  imes 10^{15} \ [ ext{N}_2]$	Kossyi et al. <sup>36</sup>	R20

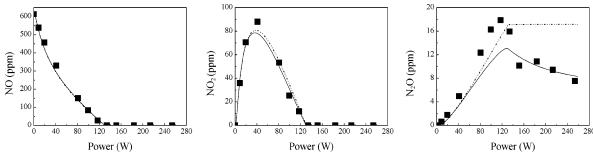


Figure 4. Experimental and correlated data for 614 ppm of NO in N₂ at 4.18 × 10<sup>-4</sup> m³·s⁻¹: (■) experimental data; (−) calculated data including two electron collision reactions R1 and R2; (···-) calculated data including one electron collision reaction R1.

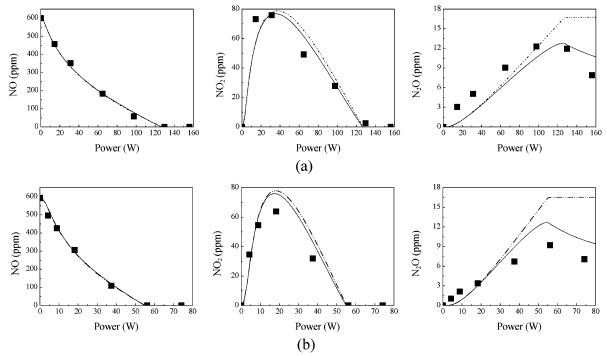


Figure 5. Experimental and predicted data for NO in  $N_2$ : (a) 600 ppm of NO in  $N_2$ , flow rate  $=4.18\times10^{-4}~\text{m}^3\cdot\text{s}^{-1}$ ; (b) 593 ppm of NO in  $N_2$ , flow rate  $=2.15\times10^{-4}~\text{m}^3\cdot\text{s}^{-1}$ ; (b) experimental data; (-) calculated data including two electron collision reactions R1 and R2; (----) calculated data including one electron collision reaction R1.

N<sub>2</sub> experimental data (11 power inputs) at 614 ppm of NO in  $N_2$  and a flow rate of  $4.18 \times 10^{-4}$  m<sup>3</sup>·s<sup>-1</sup>. There are eight components (N2, N, N2(A), O, NO, NO2, N2O, and O<sub>2</sub>) in this reaction system, as shown in Table 2. Therefore, there are eight equations for each power input, which leads to a total of 88 equations used to determine  $\alpha$  and  $\beta$ . The concentration of  $N_2$  and  $O_2$  at the outlet of the reactor can be obtained using the nitrogen and oxygen material balance. Figure 4 shows NO,  $NO_2$ , and  $N_2O$  concentrations calculated for the experiment used in fitting  $\alpha$  and  $\beta$ . It is not surprising that the calculated curves in Figure 4 reasonably represent the experimental data because these data have been used for fitting. The  $\alpha$  and  $\beta$  values reported in Table 3 are used without further fitting for predicting the concentrations obtained in all of the other experiments at other power inputs, other initial NO concentrations, and other gas flow rates. The results are presented in Figure 5. These results suggest that a single set of  $\alpha$  and  $\beta$  values derived from a single set of experimental data can predict the PCDR product compositions obtained at other conditions for the initial set of 20 reactions shown in Table 2. The residence time for the gas flow rate of 4.18  $\times$   $10^{-4}\,m^3 {\cdot} s^{-1}$  and 600 ppm of NO in N<sub>2</sub> is almost half that for  $2.15 \times 10^{-4}$  m<sup>3</sup>·s<sup>-1</sup>

**Table 3. Optimal Model Parameters** 

reaction system	model param	R1	R2	residual <b>G</b> (ppm)
$NO + N_2$	α	3.38	5.13	4.62
	β	$5.12 imes10^{-6}$	$1.21  imes 10^{-5}$	
$NO_2 + O_2 + N_2$	ά	3.79	5.86	11.9
	β	$5.22  imes 10^{-6}$	$9.92\times10^{-6}$	
$NO + N_2O + N_2$	ά	3.46	5.23	8.22
	β	$5.44  imes 10^{-6}$	$1.24  imes 10^{-5}$	
$N_2O + N_2$	ά	3.87	5.45	2.08
	В	$1.64 \times 10^{-5}$	$7.21 \times 10^{-6}$	

and 593 ppm of NO in N2, but the predicted results shown in Figure 5 are still accurate. This suggests that the gas flow rate does not affect the gas discharge and plasma chemical reactions. The assumption of plug flow is therefore reasonable. In general, this model should be accurate up to a total of about 1000 ppm of NO and other nitrogen oxides. For a NO<sub>x</sub> concentration higher than 1000 ppm, electron collisions with  $NO_x$  may become significant, and hence more electron collision reactions should be included. However, it is probably safe to extrapolate to higher power inputs, beyond the range used for fitting.

The previous investigators 1,4,6,7,9,16,22,27 concluded that the N atom is the only active species responsible for NO

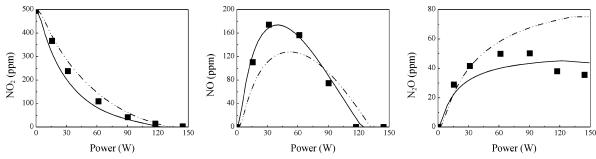


Figure 6. Experimental and predicted data for NO<sub>2</sub> + O<sub>2</sub> in N<sub>2</sub>: (■) experimental data; (—) calculated data including two electron collision reactions R1 and R2; (----) calculated data including one electron collision reaction R1.

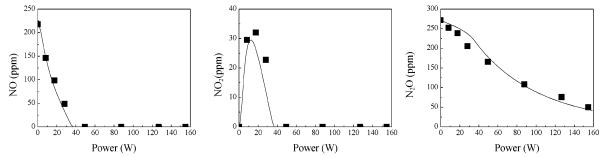


Figure 7. Experimental and predicted data for NO + N<sub>2</sub>O in N<sub>2</sub>: (**■**) experimental data; (-) calculated data including two electron collision reactions R1 and R2.

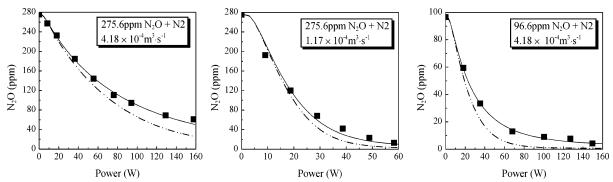


Figure 8. Experimental and predicted data for N<sub>2</sub>O in N<sub>2</sub>: (**m**) experimental data; (—) calculated data including two electron collision reactions R1 and R2; (-··-) calculated data including one electron collision reaction R2.

conversion and the formation of byproducts. This is represented by the dashed curve in Figures 4 and 5, where the electron collision reaction R2 is excluded. These results indicate that the exclusion of N<sub>2</sub>(A) does not affect the evolution of NO and NO2 much, but it strongly affects the evolution of the byproduct N<sub>2</sub>O. The experimental results shown in Figures 4 and 5 indicate that the byproduct N2O initially increases with increasing power input, but then it decreases once NO is depleted. However, the calculated results without N<sub>2</sub>-(A) indicate that N<sub>2</sub>O remains constant once NO is depleted. This implies that both the N atom and  $N_2(A)$ are important for NO conversion and for the formation and evolution of byproducts.

 $NO_2 + O_2$  in  $N_2$  Reactions. We determine the model parameters by solving 48 equations with four unknowns for eight species (N<sub>2</sub>, N, N<sub>2</sub>(A), O, NO, NO<sub>2</sub>, N<sub>2</sub>O, and  $O_2$ ) and six power inputs. The optimal model parameters are shown in Table 3. The results shown in Figure 6 suggest a good agreement with the experimental data.

If we only consider the electron collision reaction R1, as was done by Hu et al., 16 the NO and N2O concentration profiles cannot be predicted, as illustrated in Figure 6 (dashed curve). This indicates that both the N atom

(R5-R8) and N<sub>2</sub>(A) (R12) are important for NO<sub>2</sub> conversion and for the formation and evolution of byproducts.

NO and N<sub>2</sub>O in N<sub>2</sub> Reactions. We determine the model parameters by solving 56 equations with four unknowns for eight species (N<sub>2</sub>, N, N<sub>2</sub>(A), O, NO, NO<sub>2</sub>,  $N_2O$ , and  $O_2$ ) and seven power inputs. The optimal model parameters are shown in Table 3, and the results are shown in Figure 7. Once again, we obtain a good agreement with the experimental data.

N<sub>2</sub>O in N<sub>2</sub> Reactions. If we consider all 20 reactions presented in Table 2, we end up with eight equations with four parameters describing the evolution of eight species (N<sub>2</sub>, N, N<sub>2</sub>(A), O, NO, NO<sub>2</sub>, N<sub>2</sub>O, and O<sub>2</sub>) for any specific power input. We use the experimental results for 275.6 ppm of  $N_2O$  in  $N_2$  at  $4.18 \times 10^{-4} \text{ m}^3 \cdot \text{s}^{-1}$  to fit the model parameters. This means that we have 64 equations with four unknown parameters to be determined. The optimal  $\alpha$  and  $\beta$  parameters are shown in Table 3. These parameters are used to predict the experimental concentrations of all species at other operating conditions, including variation of the gas velocities, initial reactant concentrations, and power inputs. Figure 8 suggests a good agreement between the predicted and experimental data. As found earlier for NO conversion, the gas flow rate does not affect the gas discharge and plasma chemical reactions. For example, the gas residence time at  $4.18\times10^{-4}~\text{m}^3\cdot\text{s}^{-1}$  is almost 4 times lower than that at  $1.17\times10^{-4}~\text{m}^3\cdot\text{s}^{-1}$  for 275.6 ppm of  $N_2O$  in  $N_2$ , but the predicted results shown in Figure 8 are still in good agreement with the experimental data, which further justifies the plug-flow assumption.

We do not detect NO and NO2 in the N2O conversion experiments. The calculated concentrations of NO and NO<sub>2</sub> at all conditions shown in Figure 8 are lower than 0.04 ppm, which explains our experimental observation. Similar results were reported by Futamura et al.<sup>6</sup>

Figure 8 also shows calculated results excluding the electron collision reaction R1 (dashed curve). The corresponding conversion rate of N<sub>2</sub>O is higher than that observed experimentally, especially at high power input, because the N atom accumulates and quenches N<sub>2</sub>(A) (R17), which suppresses N<sub>2</sub>O conversion. These results suggest that the contribution of the N atom is important in N<sub>2</sub>O conversion.

As shown in Table 3, the model parameters  $\alpha$  and  $\beta$ for R1 and R2 obtained for the three reaction systems,  $NO + N_2$ ,  $NO_2 + O_2 + N_2$ , and  $NO + N_2O + N_2$ , are found to be nearly the same. This suggests that the electron collision reaction rates for these systems are nearly the same. However, this is not the case for N<sub>2</sub>O + N<sub>2</sub>, where  $\beta$  for R1 is higher than that for the other systems and  $\beta$  for R2 is lower than that for the other systems. This is because, in the reaction system of  $N_2O$ +  $N_2$ , there is no strong quencher, such as NO.  $N_2(A)$ , therefore, is likely to accumulate in the reactor and be converted to the N atom, which can be explained with two possible mechanisms. One is a stepwise dissociation of nitrogen:

$$N_2 + e \rightarrow N_2(A) + e \tag{R2}$$

$$N_2(A) + e \rightarrow N + N + e$$
 (R21)

The other, as suggested by Gordiets et al.,28 Brovikova and Galiaskarov, <sup>29</sup> and Guerra et al., <sup>30</sup> is as follows:

$$N_2(A) + N_2(A) \rightarrow N_2 + 2N$$
 (R22)

$$N_2(A) + N_2(X, 14 \le v \le 19) \rightarrow N_2 + 2N$$
 (R23)

Here,  $N_2(\mathbf{X}, 14 \le v \le 19)$  is the vibrational state of  $N_2$ .

## **Conclusions**

A lumped kinetic model is found to accurately represent experimentally determined compositions of dilute nitrogen oxide mixtures flowing through a pulsed corona reactor. Two rate parameters for each electron collision reaction, fitted to one set of experimental data, are found to predict the experimental data at other process conditions, including variations in the power input,  $NO_x$ composition (say, up to 1000 ppm), and residence time for each  $NO_x$  system.

The N atom and  $N_2(A)$  are found to control the conversion of nitrogen oxides and the evolution of byproducts: the N atom controls the NO conversion, N2-(A) controls the N<sub>2</sub>O conversion, and both the N atom and  $N_2(A)$  control the  $NO_2$  conversion.

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## **Appendix: Optimization Method**

For convenience, we define a vector **X** 

$$\mathbf{X} = (x_1, x_2, ..., x_{2n})^{\mathrm{T}}$$

where superscript T implies the transpose, and a new function F(X)

$$\mathbf{F}(X) = \{ f_1^{L}(X), f_2^{L}(X), ..., f_m^{L}(X) \}^{\mathrm{T}}$$

Equation 10 can be rewritten as follows:

$$\mathbf{G}(X) = \mathbf{F}^{\mathrm{T}}(X) \cdot \mathbf{F}(X) \tag{A1}$$

According to the extreme value theorem, a differentiable single-variable function can have a relative minimum only when its derivative is zero. The gradient for a multivariable function is analogous to the derivative of a single-variable function. Therefore, a differentiable multivariable function can have a relative minimum at X only when its gradient is zero.31 If we define the Jacobian matrix A

$$\mathbf{A} = \begin{bmatrix} \frac{\partial f_1^1}{\partial X_1} & \frac{\partial f_1^1}{\partial X_2} & \cdots & \frac{\partial f_1^1}{\partial X_{2n}} \\ \frac{\partial f_2^1}{\partial X_1} & \frac{\partial f_2^1}{\partial X_2} & \cdots & \frac{\partial f_2^1}{\partial X_{2n}} \\ \cdots & \cdots & \cdots & \cdots \\ \frac{\partial f_m^L}{\partial X_1} & \frac{\partial f_m^L}{\partial X_2} & \cdots & \frac{\partial f_m^L}{\partial X_{2n}} \end{bmatrix}$$
(A2)

then the gradient vector of  $\mathbf{G}(X)$  is

$$\Gamma(X) = \nabla \mathbf{G}(X) = \frac{\partial \mathbf{G}(X)}{\partial X} = 2\mathbf{A}^{\mathrm{T}}(X) \cdot \mathbf{F}(X)$$
 (A3)

where

$$\frac{\partial \mathbf{G}(X)}{\partial X} = \left\{ \frac{\partial \mathbf{G}(X)}{\partial x_1}, \frac{\partial \mathbf{G}(X)}{\partial x_2}, ..., \frac{\partial \mathbf{G}(X)}{\partial x_{2n}} \right\}^{\mathrm{T}}$$

The partial derivatives in eq A2 can be derived from eq

$$\frac{\partial f_{i}^{k}}{\partial X_{j}} = -\int_{0}^{\tau} \frac{\partial g_{i}^{k}(C_{i}^{k}; X_{1}, X_{2}, ..., X_{p}, ..., X_{2n}; W_{k})}{\partial X_{j}} dt$$

$$\approx -\left[\int_{0}^{\tau} g_{i}^{k}(C_{i}^{k}; X_{1}, X_{2}, ..., X_{j} + \Delta X_{p}, ..., X_{2n}; W_{k}) dt - \int_{0}^{\tau} g_{i}^{k}(C_{i}^{k}; X_{1}, X_{2}, ..., X_{p}, ..., X_{2n}; W_{k}) dt\right] / \Delta X_{i}$$
(A4)

and calculated using a finite-difference technique.

To implement these ideas numerically, we consider an arbitrary point  $X_I$  and a vector  $P_I$ . The Taylor series gives the expansion of the gradient function (eq A3) at  $\mathbf{X}_{l+1} = \mathbf{X}_l + \mathbf{P}_l$  as

$$\Gamma_{l+1} = \Gamma(\mathbf{X}_l + \mathbf{P}_l) = \Gamma_l + \nabla^2 \mathbf{G} \cdot \mathbf{P}_l \tag{A5}$$

because higher-order derivative terms are zero. If  $\mathbf{X}_{l+1}$ is to be the minimum of the function G(X), then  $\Gamma_{l+1}$ must be zero and  $P_I$  is then given by

$$\mathbf{P}_{I} = -(\nabla^{2}\mathbf{G})^{-1} \cdot \mathbf{\Gamma}_{I} \tag{A6}$$

where  $\Gamma_l$  means  $\Gamma(\mathbf{X}_l)$  and  $\nabla^2 \mathbf{G}$ , the second derivative of  $\mathbf{G}(X)$ , is the  $2n \times 2n$  symmetric Hessian matrix of  $\mathbf{G}(X)$ . The element of  $\nabla^2 \mathbf{G}(X)$  is

$$\frac{\partial^2 G}{\partial X_i \partial X_j} = 2 \sum_{s=1}^L \sum_{v=1}^m \left[ \frac{\partial f_v^s}{\partial X_i} \frac{\partial f_v^s}{\partial X_j} + f_v^s \frac{\partial^2 f_v^s}{\partial X_i} \frac{\partial^2 f_v^s}{\partial X_i} \right]$$
(A7)

If we define a  $2n \times 2n$  matrix **B** as

$$\mathbf{B} = \sum_{s=1}^{L} \sum_{v=1}^{m} [f_v \cdot \nabla^2 f_v]$$
 (A8)

where  ${f B}$  is the sum of the Hessian matrices of the individual subfunctions, each weighted by the value of its subfunction, then from eq A7, we have

$$\nabla^2 \mathbf{G} = 2(\mathbf{A}^{\mathrm{T}} \cdot \mathbf{A} + \mathbf{B}) \tag{A9}$$

Substituting eqs A3 and A9 into eq A6, we have

$$\mathbf{P}_{I} = -[2(\mathbf{A}_{I}^{\mathrm{T}} \cdot \mathbf{A}_{I} + \mathbf{B}_{I})]^{-1} \cdot 2\mathbf{A}_{I}^{\mathrm{T}} \cdot \mathbf{F}_{I} \qquad (A10)$$

As proposed by Scales,  $^{32}$  the **\boldsymbol{B}** matrix is assumed to be negligible. Equation A10 leads to a small residual algorithm in Newton's method. Thus, we get

$$\mathbf{P}_{I} = -[\mathbf{A}_{I}^{\mathrm{T}} \cdot \mathbf{A}_{I}]^{-1} \cdot \mathbf{A}_{I}^{\mathrm{T}} \cdot \mathbf{F}_{I}$$
 (A11)

Recognizing that the Jacobian matrix **A** is the  $(m \times L)$  $\times$  2*n* unsymmetric matrix (in most cases,  $m \times L \neq 2n$ ), we introduce a generalized inverse matrix of A

$$[\mathbf{A}_{I}^{\mathrm{T}} \cdot \mathbf{A}_{I}]^{-1} = \mathbf{A}_{I}^{+} \cdot (\mathbf{A}_{I}^{\mathrm{T}})^{+} \tag{A12}$$

and

$$(\mathbf{A}_{I}^{+})^{+} = \mathbf{A}_{I} \tag{A13}$$

where the superscript + indicates the generalized inverse matrix of A, which has properties similar to those of the inverse of a symmetric matrix. Thus, eq A11 becomes

$$\mathbf{A}_{I} \mathbf{P}_{I} = -\mathbf{F}_{I} \tag{A14}$$

In general, this is an overdetermined system of equations, which has a least-squares solution, 33 where one minimizes the sum of squares of residual errors between the right- and left-hand sides of eq A14.

Because the correction vector  $\mathbf{P}_I$  is based on local information, the new approximation may have undesirable properties. For example, even though  $P_I$  is not uphill at  $\mathbf{X}_{l}$ , we may still find that  $\mathbf{G}_{l+1} > \mathbf{G}_{l}$ . It is necessary, therefore, to introduce a factor,  $\lambda_{l}$ , that modifies the norm of the correction vector; we refer to the latter as a "search direction".  $\lambda_l$  is usually called a step length, or a "damping factor". Therefore, the iteration formula is

$$\mathbf{X}_{l+1} = \mathbf{X}_l + \lambda_{l} \mathbf{P}_l \tag{A15}$$

If the gradient  $\nabla \mathbf{G}(X)$  approaches zero,  $|\Delta \mathbf{G}/\mathbf{G}|$  will be near zero, which is a convergence criterion for the

Specific numerical steps are as follows:

- (1) Input the initial values  $X_0$  of the 2n variables. Set l=0, tolerance E for iteration convergence, and the maximum number of iterations N.
  - (2) If  $l \leq N$ , do steps 3-7.
  - (3) Calculate  $\mathbf{A}_h$ ,  $\mathbf{F}_h$  and  $\mathbf{G}_h$
- (4) Calculate  $P_I$  using a least-squares method from
- (5) Find a damping factor  $\lambda_l$  using the method of a rational extreme value until the function of one-variable  $\mathbf{G}_{l+1}$  arrives at a minimal value.
  - (6) If  $|(\mathbf{G}_{l+1} \mathbf{G}_l)/\mathbf{G}_l| \leq \mathbf{E}$ , output  $\mathbf{X}_l$  and  $\mathbf{G}_l$ . Stop. (7) Set l = l+1 and  $\mathbf{X}_{l+1} = \mathbf{X}_l + \lambda_l \mathbf{P}_l$ .
- (8) Output "maximum iterations exceeded" (procedure completed unsuccessfully). Stop.

Step 8 is rare. This method is found to exhibit rapid convergence. A Fortran code has been developed in this work for the algorithm described above.

#### **Notation**

 $\mathbf{A} = \text{Jacobian matrix}$ 

b = constant of proportionality in eq 3

 $\mathbf{B} = \text{sum of the Hessian matrices}$ 

 $C_{\rm e} = {\rm concentration~of~the~electron,~mol\cdot cm^{-3}}$ 

 $C_i = \text{concentration of species } i, \text{ mol} \cdot \text{cm}^{-3}$ 

 $E^0$  = threshold energy of the electron collision reaction, J

E = kinetic energy of electrons, J

 $k = \text{rate constant}, \text{cm}^3 \cdot \text{mol}^{-1} \cdot \text{s}^{-1}$ 

 $k_{\rm B} = {\rm Boltzmann~constant},~1.381 \times 10^{-23}~{\rm J\cdot K^{-1}}$ 

I = number of iteration

 $m_{\rm e} = {\rm electron\ mass,\ kg}$ 

P = system pressure, Pa

 $\mathbf{P}_{I}$  = iteration vector of the *I*th step

 $r_i$  = reaction rate of the *j*th reaction, mol·cm<sup>-3</sup>·s<sup>-1</sup>

t = time, s

 $T_{\rm e} = {
m electron\ temperature,\ K}$ 

W =power input,  $J \cdot s^{-1}$ 

 $\mathbf{X}$  = vector space of model parameters

 $x_i = \text{model parameters}$ , the same as  $\alpha$  and  $\beta$  of the *i*th electron collision reaction

## Greek Letters

 $\alpha$  = constant of proportionality, model parameters

 $\beta_1$  = constant of proportionality

 $\beta_2$  = constant of proportionality

 $\beta = \text{constant of proportionality } (\beta_1 \beta_2), \text{ model parameters}$  $\phi_{ij}$  = stoichiometric coefficient of the *i*th species in the *j*th reaction

 $\tau = \text{residence time, s}$ 

 $\lambda =$  damping factor

 $\sigma = \text{collision cross section of the reaction, m}^2$ 

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