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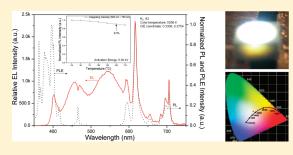
Synthesis and Photoluminescence Properties of a Novel Red-Emitting Na₂Y₂Ti₃O₁₀:Eu³⁺,Sm³⁺ Phosphor for White-Light-Emitting Diodes

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ABSTRACT: A novel red-emitting Na₂Y₂Ti₃O₁₀:Eu³⁺,Sm³⁺ phosphor was synthesized for the first time, and its photoluminescence (PL) properties were investigated for application to white-light-emitting diodes (W-LEDs). The Na₂Y₁Eu₁Ti₃O₁₀ phosphor showed a 3-fold higher PL intensity compared to that of a commercial red-emitting Y₂O₂S:Eu³⁺ phosphor under 396 nm irradiation. Sm³⁺ ions were introduced as a sensitizer, and they increased the PL intensity by up to 35% under 410 nm irradiation. The effects of introducing the sensitizer were investigated by measuring the quantum efficiencies and the time-resolved PL decay curves. The Na₂Y₁Eu₁Ti₃O₁₀ phosphor exhibited



remarkable resistance to thermal quenching, and a W-LED comprising the phosphor showed bright white emission with a color rendering index (R_a) of 83, a color temperature of 5556 K, and Commission Internationale de l'Eclairage (CIE) color coordinates of (0.3306, 0.3754).

1. INTRODUCTION

Demand for white-light-emitting diodes (W-LEDs) as a nextgeneration light source is high due to the long lifetimes, high energy efficiency, and environmental friendliness of LEDs. Conventional methods for generating white light using LEDs involve blending light from a blue LED chip with appropriate quantities of a yellow-emitting phosphor, such as cerium-doped yttrium aluminum garnet (YAG:Ce³⁺), on top of the blue LED chip. 1-3 However, this approach causes several serious problems, such as thermal quenching, a low color rendering index (CRI), and a narrow visible range. Efforts to improve the CRI have included adding red-emitting components, such as red-emitting quantum dots or nitride phosphors.⁴⁻⁸ The practical utility of these combination chips is restricted. Red-emitting quantum dots, such as CdSe, are toxic, and nitride phosphors have the drawback of a relatively high manufacturing expense due to the severe synthesis conditions and high patent licensing costs.

An alternative approach involves the manufacture of near-UV LED chips by blending red-, green-, and blue-emitting phosphors together on top of an LED chip to assemble W-LEDs. The external quantum efficiency of InGaN LEDs reaches a maximum at 400 nm, and the current density drops off at this point. "Droop" is, therefore, absent from these InGaN-based UV LEDs. 10,11 Moreover, the fabrication of white LEDs using this method can yield a CRI of $R_{\rm a} \geq 80$, and the emission color properties, such as color temperature, may be easily controlled. Nevertheless, the blending of red-, green-, and blue-emitting phosphors together is impractical for near-UV LED chips due to the poor efficiency caused by a large Stokes shift between excitation and emission in the UV-excitable phosphor. Therefore, it is

important to develop efficient novel phosphors, particularly red-emitting phosphors, that can be excited efficiently under near-UV irradiation.

Phosphors containing Eu³⁺ ions as activators can emit red light. Their excitation bands usually consist of host lattice excitation bands, charge-transfer bands, and direct excitation bands. 12 An oxide host lattice produces direct excitation bands in the near-UV region, although the host lattice excitation bands and charge-transfer bands do not generally reach the near-UV region. However, direct excitation bands have a low absorption cross section because the direct excitation of Eu³⁺ involves a forbidden transition. Phosphors with layered structures occasionally show interestingly strong direct excitation bands. 13-15 At the same time, the critical concentration of the activator ions can be much higher than that observed in conventional inorganic phosphors. 16-18 Energy migration among activators is restricted to a two-dimensional activator layer. 18 Therefore, layered phosphor structures, in which Eu3+ ions are doped at a high concentration in the two-dimensional host lattice, present a promising way to seek novel red-emitting phosphors that are efficiently excited under near-UV irradiation.

In this study, we have tested Na₂Y₂Ti₃O₁₀ as a host lattice. This material belongs to the Na₂Ln₂Ti₃O₁₀ (Ln = lanthanide ions) group containing triple perovskite layers. Such materials have been studied for use as photocatalysts, ion-exchangeable materials, and phosphors. $^{18-21}$ Na₂Y₂Ti₃O₁₀ itself is a novel

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composition. The photoluminescence (PL) properties of the $\mathrm{Na_2Y_2Ti_3O_{10}:Eu}^{3+}$ phosphor and the effects of codoping with the Sm^{3+} ion on the PL properties were investigated in detail. Finally, the generation of red or white light and the fabrication of W-LEDs by incorporating green-emitting $\mathrm{Sr_{1.95}Eu_{0.05}Si_2O_2N_2}$ and blue-emitting $\mathrm{BaMgAl_{12}O_{19}:Eu}^{2+}$ phosphors will be discussed along with their luminescence properties.

2. EXPERIMENTAL SECTION

The $Na_2Y_2Ti_3O_{10}$: Eu^{3+} , Sm^{3+} phosphor samples were prepared by solid-state reaction methods. Na_2CO_3 (Aldrich, 99.995%), Y_2O_3 (Kojundo, 99.9%), TiO_2 (Kojundo, 99.9%), Eu_2O_3 (GCM, 99.99%), and Sm_2O_3 (Aldrich, 99.999%) were used as raw materials to prepare the phosphor samples. An excess Na_2CO_3 of up to 75 mol % was used. The samples were sintered at temperatures between 1150 and 1350 °C for 3 h in ambient air.

The crystalline phases of the phosphor were analyzed using a Rigaku D/max-RB X-ray diffractometer (XRD) with Cu Ka $(\lambda = 1.542 \text{ Å})$ radiation operated at 40 kV and 100 mA. The scan rate was 2°/min and the measurement range was between 5° and 65°. PL and PL excitation (PLE) spectra were recorded using a DARSA PRO 5100 PL System (PSI, Korea) or F-7000 fluorescence spectrophotometer (Hitachi, Japan). The PLE spectra recorded by either instrument were corrected using sodium salicylate and Rhodamine B, respectively. The timeresolved PL decay curves were recorded using a F-7000 fluorescence spectrophotometer (Hitachi, Japan). To obtain the internal quantum efficiency (IQE), external quantum efficiency (EQE), and absorptance of the phosphor samples, an integrating sphere was included in the F-7000 fluorescence spectrophotometer (Hitachi, Japan). The quantum efficiencies were corrected by subtracting a proportion of the emission, which resulted from re-excitation due to the reflected excitation source within the integrating sphere (Supporting Information).²²

To fabricate W-LEDs, near-UV LEDs ($\lambda_{max} = 400$ nm) were first fabricated using red-emitting Na₂Y₁Eu₁Ti₃O₁₀, green-emitting Sr_{1.95}Eu_{0.05}Si₂O₂N₂, and blue-emitting BaMgAl₁₂O₁₉: Eu²⁺ phosphors mixed with silicone resin. The as-fabricated LED chips containing the phosphors were subsequently heated at 80 °C for 5 h.²³ The electroluminescence (EL) properties of the as-prepared W-LED chips, such as the EL spectra, CRI, and Commission Internationale de I'Eclairage (CIE) color coordinates, were characterized using a DARSA PRO 5100 PL system (PSI, Korea) under a forward bias current of 20 mA at room temperature, located within an integrating sphere. The temperature dependence of the PL intensity was recorded using a DARSA PRO 5100 PL system (PSI, Korea) as well.

3. RESULTS AND DISCUSSION

3.1. Synthesis. A single phase of the novel $Na_2Y_2Ti_3O_{10}$ host lattice was synthesized in the presence of excess Na_2CO_3 at an optimized sintering temperature. Figure 1a shows the XRD patterns of the $Na_2Y_2Ti_3O_{10}$ host lattice samples prepared in the presence of various amounts of excess Na_2CO_3 along with the $Na_2Eu_2Ti_3O_{10}$ reference pattern (83-0142). All samples were sintered at 1150 °C for 3 h, and the samples contained the Na_2YiO_4 phase or other unknown impurities, as shown in Figure 1a. As the excess Na_2CO_3 was increased, the XRD intensity of the peaks from the Na_2YiO_4 phase increased, and the XRD intensity of the unknown phase decreased. A higher Na_2ViO_4 phase increased.

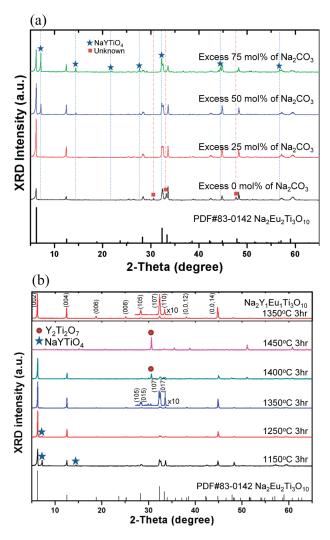


Figure 1. (a) XRD patterns of the Na₂Y₂Ti₃O₁₀ host lattice samples for various amounts of excess Na₂CO₃, compared with the Na₂Eu₂Ti₃O₁₀ reference pattern (83-0142). All samples were sintered at 1150 °C for 3 h. Filled asterisks and filled squares indicate the NaYTiO₄ phase and an unknown impurity phase, respectively. (b) XRD patterns of Na₂Y₂. Ti₃O₁₀ samples sintered at various sintering temperatures for 3 h, as well as one Na₂Y₁Eu₁Ti₃O₁₀ sample, and the Na₂Eu₂Ti₃O₁₀ reference pattern (83-0142). Filled asterisks and filled circles indicate NaYTiO₄ and Y₂Ti₂O₇ impurity phases, respectively.

content formed a Na-rich NaYTiO $_4$ phase (Na/Ti = 1:1) rather than the Na $_2$ Y $_2$ Ti $_3$ O $_{10}$ phase (Na/Ti = 2:3), with a lower Na content. At the same time, the overall XRD intensity tended to increase, suggesting that the crystallinity of the compositions improved. The excess Na $_2$ CO $_3$ apparently not only acts as a flux material but also compensates for the loss due to sodium evaporation during the sintering process. ¹⁴

The XRD patterns of the $Na_2Y_2Ti_3O_{10}$ host lattice samples prepared at various sintering temperatures are shown in Figure 1b. All samples were sintered with a 50 mol % excess Na_2CO_3 . The XRD patterns of the sample sintered at 1350 °C for 3 h resembled the $Na_2Eu_2Ti_3O_{10}$ reference pattern (83-0142). However, slight peak splitting was observed at the (abc) ($a \neq b$) planes, remarkably at the (105) and (107) planes. This result suggests that the $Na_2Y_2Ti_3O_{10}$ crystal system was orthorhombic, whereas the $Na_2Ln_2Ti_3O_{10}$ (Ln = La, Nd, Sm, Eu, Gd)

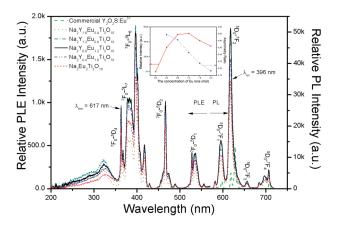


Figure 2. PLE spectra ($\lambda_{em}=617$ nm) and PL spectra ($\lambda_{ex}=396$ nm) of Na₂Y_{2-x}Eu_xTi₃O₁₀ phosphor samples prepared for various concentrations of Eu³⁺, compared to the PL spectrum ($\lambda_{ex}=396$ nm) of a commercial red-emitting Y₂O₂S:Eu³⁺ phosphor. The inset shows the relative PL intensity and asymmetry ratio for each sample.

system is known to be tetragonal. Presumably, the small ionic radius of the Y³+ ion, compared to the ionic radii of La³+, Nd³+, Sm³+, Eu³+, or Gd³+ ions, caused such lattice restructuring. As the sintering temperature increased, the XRD intensity of the peaks due to the Na-rich NaYTiO4 (Na/Ti = 1:1) phase decreased and the XRD intensity of peaks due to the Na-free Y₂Ti₂O7 phase increased. The evaporation of Na ions appeared to accelerate as the sintering temperature increased. Therefore, if the excess Na₂CO₃ concentration was adjusted, optimized conditions, such as the sintering temperature and duration, may be controlled to obtain single-phase Na₂Y₂Ti₃O₁0. The synthesis conditions for the Na₂Y₂_xEu_xTi₃O₁0 phosphor samples were found to be optimal with sintering at 1350 °C for 3 h in the presence of a 50 mol % excess of Na₂CO₃.

3.2. Photoluminescence Properties of Na₂Y₂Ti₃O₁₀:Eu³⁺. Figure 2 shows the PL and PLE spectra of the Na₂Y_{2-x}Eu_x-Ti₃O₁₀ phosphor samples under 396 nm irradiation. The PL spectra of all samples consisted of characteristic sharp lines that originated from the intra-4f transitions of Eu³⁺ ions, as indicated in Figure 2. The peak emission wavelength was monitored at 617 nm, assigned to the ${}^5D_0 - {}^7F_2$ transition observed when Eu³⁺ ions occupied sites with noninversion symmetry. 24,25 The PLE spectra of the Na₂Y_{2-x}Eu_xTi₃O₁₀ phosphor samples monitored at 617 nm consisted of broad bands and sharp lines. The major excitation transitions in the samples were intra-4f transitions (sharp lines, 350-600 nm region), and the peak excitation wavelength was observed at 396 nm, assigned to the F₀-5L₆ transition.²⁶ This result demonstrates that a Na₂Y_{2-x}Eu_xTi₃O₁₀ phosphor is a promising red-emitting component that may be applied to W-LEDs using near-UV LED chips. The inset of Figure 2 presents the relative PL intensities and asymmetry ratios of the Na₂Y_{2-x}Eu_xTi₃O₁₀ phosphor samples monitored at 617 nm, for various concentrations of Eu³⁺ ions. The PL intensities of the $Na_2Y_{0.8}Eu_{1.2}Ti_3O_{10}$ or $Na_2Y_{1.2}Eu_{0.8}Ti_3O_{10}$ phosphor samples were about 3 times the intensity of a commercial red-emitting Y₂O₂S:Eu³⁺ phosphor, and the critical concentration of the Na₂Y_{2-x}Eu_xTi₃O₁₀ phosphor was determined to be around 50 mol % Eu³⁺ ions. Such an activator concentration is unusually high among typical phosphors. These trends are usually observed when activators are arranged in lowdimensional structures such that excited energy migration

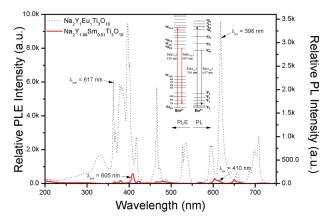


Figure 3. PLE ($\lambda_{\rm em}=605~{\rm nm}$) and PL ($\lambda_{\rm ex}=410~{\rm nm}$) spectra of a Na₂Y_{1.99}Sm_{0.01}Ti₃O₁₀ phosphor compared to those of a Na₂Y₁Eu₁. Ti₃O₁₀ phosphor. The inset shows the most intense excitation and emission process within the intra-4f levels of Eu³⁺ and Sm³⁺ ions.

among activators is considerably limited. ^{14,27} The IQE and EQE of the $Na_2Y_1Eu_1Ti_3O_{10}$ phosphor were around 40% and 20%, respectively, under 396 nm irradiation.

As depicted in Figure 1b, substituting 1 mol of Eu³+ ions for the Y³+ ions produced a tetragonal Na₂Y₁Eu₁Ti₃O₁₀ phosphor crystal system, which is higher in symmetry than the orthorhombic structure. The same trend was evident upon examination of the $(^5D_0-^7F_2)/(^5D_0-^7F_1)$ intensity ratio, the asymmetry ratio, which suggests the degree of distortion, with respect to inversion symmetry, of the local Eu³+ ion environments in the lattice. The electric dipole transition $^5D_0-^7F_2$ (617 nm) is hypersensitive to distortion of the inversion symmetry, whereas the magnetic dipole transition $^5D_0-^7F_1$ (595 nm) is insensitive to it. As shown in the inset of Figure 2, the asymmetry ratio decreased as the concentration of Eu³+ ions increased, as expected.

3.3. Effects of Codoping Sm³+ lons. Figure 3 shows a comparison of the PLE and PL spectra of the Sm³+-doped $Na_2Y_2Ti_3O_{10}$ phosphor with that of the Eu³+-doped phosphor. Such spectra usually consist of sharp characteristic lines and weak broad bands, as in the Eu³+-doped spectrum. The peak excitation and emission wavelengths were located at 410 nm ($^6H_{5/2}-^4K_{11/2}$) and 605 nm ($^4G_{5/2}-^6H_{7/2}$), respectively. 28,29

Energy transfer from Sm³⁺ to Eu³⁺ is nonresonant and phonon-assisted. ^{12,30,31} The energy transfer is very efficient at room temperature. Not only is the ${}^4G_{5/2}$ level of Sm $^{3+}$ slightly higher than the 5D_0 level of Eu $^{3+}$, as shown in the inset of Figure 3, but also the energy transfer rate is much faster than the emission rate of Sm³⁺ or Eu³⁺. The PLE and PL spectra of the Na₂Y_{1-v}Eu₁Sm_vTi₃O₁₀ phosphor samples are presented in Figure 4. As the concentration of Sm³⁺ ions increased, the shape of the PL spectra became more uniform. However, the shape of the PLE spectrum changed. In particular, the PLE intensity of the peaks located between 400 and 410 nm (the range of the peak excitation wavelength of Na₂Y_{2-ν}Sm_νTi₃O₁₀ phosphors) increased slightly up to 0.01 mol of Sm³⁺, as shown in the inset of Figure 4. In this range, as shown in Table 1, the absorptance of the Na₂Y₁Eu₁Ti₃O₁₀ phosphor was found to be only 0.095. However, the phosphor absorptance increased up to 0.17 upon codoping with 0.01 mol of Sm³⁺, comparable to the absorptance of the Na₂Y_{1.99}Sm_{0.01}Ti₃O₁₀ phosphor. As a result, the $Na_2Y_{0.99}Eu_1Sm_{0.01}Ti_3O_{10}$ phosphor displayed a 35% higher

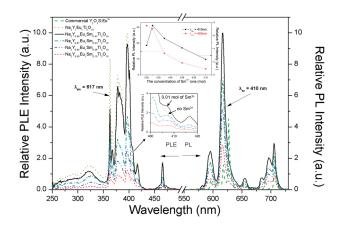


Figure 4. PLE spectra ($\lambda_{em}=617$ nm) and PL spectra ($\lambda_{ex}=410$ nm) of Na₂Y_{1-y}Eu₁Sm_yTi₃O₁₀ phosphor samples prepared with various concentrations of Sm³⁺, compared to the PL spectrum ($\lambda_{ex}=410$ nm) of a commercial red-emitting Y₂O₂S:Eu³⁺ phosphor. The inset shows the relative PL intensity of the Eu³⁺ ion emission ($\lambda_{em}=617$ nm) as a function of Sm³⁺ concentration.

Table 1. Quantum Efficiency of the Phosphor Samples Measured under 410 nm Irradiation

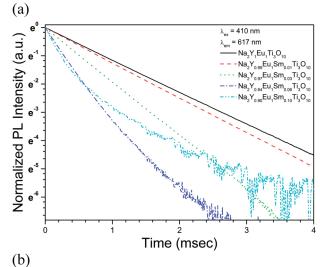
	$Na_2Y_1Eu_1$ - Ti_3O_{10}	$Na_{2}Y_{0.99}$ - $Eu_{1}Sm_{0.01}Ti_{3}O_{10}$	$Na_{2}Y_{1.99}$ - $Sm_{0.01}Ti_{3}O_{10}$
IQE (%)	25	19	6.6
absorptance	0.095	0.17	0.17
EQE (%)	2.4	3.2	1.1

PL intensity and EQE compared to those of the Na₂Y₁Eu₁. Ti₃O₁₀ phosphor under 410 nm irradiation, even though the former had a lower IQE than the latter. The lower IQE appeared to result from strong cross-relaxation among Sm³⁺ ions. The PL and PLE intensities of the Na₂Y_{1-y}Eu₁Sm_y-Ti₃O₁₀ phosphor samples containing more than 0.01 mol of Sm³⁺ were quenched by energy migration, as shown in the inset of Figure 4.

The energy-transfer phenomenon and the decreased IQE with codoping of Sm³⁺ were investigated by analyzing the time-resolved PL decay curves for the phosphor samples. These curves may be described approximately using the equation

$$I = I_0 \exp\left(-\frac{\tau}{\tau_0}\right) \tag{1}$$

where τ_0 is the emission decay constant. ¹² As the concentration of Sm³⁺ ions increased, the shape of the PL emission decay curves for Eu³⁺ ions apparently shifted from exponential to nonexponential forms, as depicted in Figure 5a. This shift revealed the presence of more than one relaxation process. Additionally, in the presence of the nonresonant energy transfer, the emission decay constant of Sm³⁺ should be shortened. ¹² Figure 5b presents the emission decay curve for Sm³⁺. To exclude Eu³⁺ emission and record only Sm³⁺ emission, the emission peak at 567 nm was monitored. As a result, the contribution of the Eu³⁺ ions to the measured decay curve increased and the decay constant for Sm³⁺ emission decreased. The change in shape of the PLE spectra and the decreased decay constant for Sm³⁺ ion emission



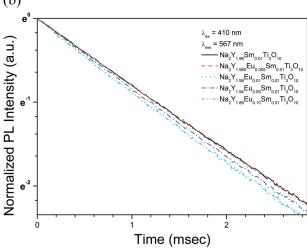


Figure 5. Time-resolved PL decay curves of (a) $Na_2Y_{1-y}Eu_1Sm_yTi_3O_{10}$ phosphor samples with various concentrations of Sm_3^{3+} , monitored at 617 nm under 410 nm irradiation, and (b) $Na_2Y_{1.99-x}Eu_xSm_{0.01}Ti_3O_{10}$ phosphor samples with various concentrations of Eu_3^{3+} , monitored at 567 nm under 410 nm irradiation. All curves were calculated by averaging 10 independent recordings.

suggest that the energy absorbed by Sm^{3+} ions was transferred to the Eu^{3+} ions.

Because the shape of the PL spectra remained unchanged, the decrease in τ_0 was regarded as a decrease in IQE (η) related to a $^5\mathrm{D}_0-^7\mathrm{F}_{0-4}$ transition for Eu³⁺ ions, according to the following equations 32,33

$$k_{\text{rad}} = A_{0-1} \frac{\hbar \omega_{0-1}}{S_{0-1}} \sum_{J=0}^{4} \frac{S_{0-J}}{\hbar \omega_{0-J}}$$
 (2)

$$k_{\rm exp} = \tau_0^{-1} = k_{\rm rad} + k_{\rm nonrad} \tag{3}$$

$$\eta = \frac{k_{\rm rad}}{k_{\rm rad} + k_{\rm nonrad}} \tag{4}$$

where $k_{\rm rad}$ is the radiative transition rate, $k_{\rm nonrad}$ is the non-radiative transition rate, A_{0-1} is Einstein's coefficient for spontaneous emission between the $^5{\rm D}_0$ and $^7{\rm F}_1$ levels, $\hbar\omega$ refers to the energy barrier, and S is the area under the emission curve.

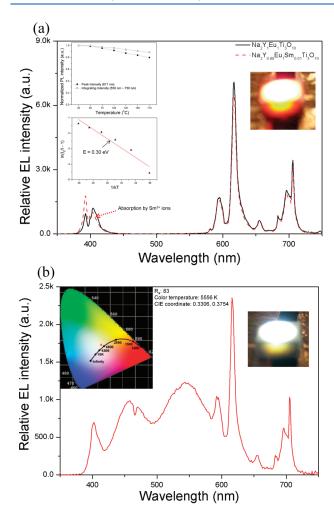


Figure 6. (a) EL spectra of $Na_2Y_1Eu_1Ti_3O_{10}$ and $Na_2Y_{0.99}Eu_1Sm_{0.01}$. Ti_3O_{10} phosphor-based red LEDs under a forward bias current of 20 mA. The inset shows the temperature dependence of the PL intensity, the integrating intensity, and the activation energy for thermal quenching of the $Na_2Y_1Eu_1Ti_3O_{10}$ phosphor. (b) EL spectrum of $Na_2Y_1Eu_1$. Ti_3O_{10} , $Sr_{1.95}Eu_{0.05}Si_2O_2N_2$, and $BaMgAl_{12}O_{19}$: Eu^{2+} phosphor-based W-LEDs under a forward bias current of 20 mA. The inset shows the CIE color coordinate of the EL spectrum.

The above equations may be simplified as follows

$$\eta = \frac{k_{\text{rad}}}{k_{\text{rad}} + k_{\text{nonrad}}} = \frac{k_{\text{rad}}}{\tau_0^{-1}} = k_{\text{rad}} \times \tau_0$$
 (5)

Here, $k_{\rm rad}$ is determined by the emission spectrum and can be fixed so long as the emission spectrum remains unchanged. Therefore, according to eq 5, IQE (η) for the Na₂Y_{1-y}Eu₁Sm_yTi₃O₁₀ phosphors decreased as the Sm³⁺ content increased. This result is identical to that presented in Table 1. Li et al. investigated the relationship between the decay constant and the concentration of Eu³⁺ ions in a phosphor.³⁴ Their study demonstrated that the decay constant of the phosphor decreased steeply around a critical concentration. By taking Li's study and eq 5 into account, we expect the IQE (η) of the phosphor to decrease steeply around the critical concentration. Na₂(Y,Eu)₂Ti₃O₁₀ phosphors with Eu³⁺ concentrations lower than the critical concentration would show an IQE (η) greater than 40% (Supporting Information).

3.4. Thermal Quenching and Fabrication of W-LEDs.

Thermal quenching is an important consideration for the application of phosphors in W-LEDs. The inset of Figure 6a shows the temperature dependence of the PL intensity and the integrating intensity of a Na₂Y₁Eu₁Ti₃O₁₀ phosphor sample. At 150 °C, the PL intensity and the integrating intensity decreased by only 16% and 9%, respectively, which is remarkable, even in comparison with the properties of the red-emitting nitride phosphor.³⁵ Such a high resistance to thermal quenching originated from the uncrossed ground and excited states within the intra-4f levels of Eu³⁺. The temperature dependence of the PL intensity was dominated by multiphonon nonradiative transitions. The highest available vibrational frequency of a Eu³⁺ ion environment and the energy difference of the radiative transition were 910 and 12 000 cm $^{-1}$, respectively. $^{12,37-39}$ To fulfill the condition of multiphonon nonradiative transitions, the ratio of the energy difference to the vibrational frequency should be less than 5 to 1. The increase in the energy migration rate apparently caused thermal quenching. The temperature dependence of the energy migration rate became exponential $(\exp(-\Delta E/kT))$ as the temperature increased. Moreover, if the Eu-Eu distance were smaller than 5 Å, the exponential behavior would become more effective. 12 The distance between Eu³⁺ ion sites within the Na₂Eu₂Ti₃O₁₀ phosphor was 3.8-4.3 Å. 18 Na₂Y₁Eu₁Ti₃O₁₀ phosphors are expected to feature similar Eu3+ distances because the XRD pattern of the Na2Y1Eu1-Ti₃O₁₀ phosphors resembled that of Na₂Eu₂Ti₃O₁₀, as shown in Figure 1b. Therefore, it is possible that the nonradiative transition rate of Na₂Y₁Eu₁Ti₃O₁₀ phosphors followed an exponential form, and eq 4 may be modified as follows

$$\frac{I}{I_0} \approx \eta = \frac{k_{\text{rad}}}{k_{\text{rad}} + k_{\text{nonrad}}} = \frac{k_{\text{rad}}}{k_{\text{rad}} + A \exp\left(-\frac{\Delta E}{kT}\right)}$$
(6)

$$I \approx \frac{I_0}{1 + A' \exp\left(-\frac{\Delta E}{kT}\right)} \tag{7}$$

where I is the intensity at a given temperature, I_0 is the initial intensity, k is the Boltzmann's constant, T is temperature, and ΔE is the activation energy and can be regarded as a constant because the shape of the emission curve did not change significantly. This equation takes the same form as the Arrhenius equation. 35,40 Consequently, the activation energy of the Na $_2$ Y $_1$ Eu $_1$ Ti $_3$ O $_{10}$ phosphor was 0.30 eV, as shown in the inset of Figure 6a. This value was higher value than that of a red-emitting nitride phosphor. 35

Figure 6 presents the EL spectra of $Na_2Y_1Eu_1Ti_3O_{10}$ and $Na_2Y_{0.99}Eu_1Sm_{0.01}Ti_3O_{10}$ phosphor-based red LEDs under a forward bias current of 20 mA. Both red LEDs exhibited intense red light under the same conditions. Figure 6a shows noticeable differences in the spectral shapes of the emitted near-UV light. The $Na_2Y_{0.99}Eu_1Sm_{0.01}Ti_3O_{10}$ phosphor-based red LED exhibited a higher absorption in the 410 nm region, as expected.

Figure 6b presents the EL spectrum of a W-LED comprising $Na_2Y_1Eu_1Ti_3O_{10}$, $Sr_{1.95}Eu_{0.05}Si_2O_2N_2$, and $BaMgAl_{12}O_{19}:Eu^{2+}$ phosphors under a forward bias current of 20 mA. The W-LED exhibited intense white light under the same conditions. Reabsorption by the red phosphor, one of the critical problems in multiphosphor-based W-LEDs, was only weakly observed at 465 nm ($^7F_0-^5D_2$). In fact, this problem could not be avoided

among red-emitting phosphors with broad band emission, such as Eu²⁺- or Ce³⁺-activated phosphors. The $R_{\rm a}$ of the W-LED was about 83, which is sufficient for use as a lighting device. The color temperature and CIE coordinates of the W-LED were 5556 K and (0.3306, 0.3754), respectively, as shown in the inset of Figure 6b. It was possible to control the performance of the W-LED by adjusting the combination of phosphors.

4. CONCLUSIONS

To develop a novel red-emitting phosphor for near-UV LEDbased W-LED applications, a Na₂Y₂Ti₃O₁₀:Eu³⁺,Sm³⁺ phosphor was synthesized for the first time, and its luminescence properties were investigated. Red and white LEDs comprising this novel phosphor were fabricated. The phosphor samples emitted bright red light under near-UV irradiation, and peak excitation and emission wavelengths were observed at 396 and 617 nm, respectively. The Na₂Y₁Eu₁Ti₃O₁₀ phosphor emitted at 3 times the intensity of a commercial red-emitting Y2O2S:Eu3+ phosphor, and its IQE and EQE were 40% and 20%, respectively, under 396 nm irradiation. By codoping with Sm³⁺ ions, the PL intensity increased up to 135% under 410 nm irradiation, even though the IQE decreased. These properties were mechanistically understood by examining the quantum efficiencies and time-resolved PL decay curves. The enhancement in PL intensity due to codoping with Sm3+ resulted from the higher absorptance of Sm³⁺ ions, which outweighed the lower IQE of the Sm³⁺ ions. The Na₂Y₁Eu₁Ti₃O₁₀ phosphor exhibited a remarkably high resistance to thermal quenching, which did not originate from multiphonon nonradiative transitions. The difference between the highest available vibrational frequency of the Eu³⁺ environment and the energy associated with a radiative transition were not comparable. Most likely, the resistance to thermal quenching originated from an increase in the energy migration rate. The red and W-LEDs comprising the Na₂Y₁Eu₁Ti₃O₁₀ phosphor showed bright red and white light. The W-LED showed a color rendering index of 83, which is sufficient for use in lighting devices.

■ ASSOCIATED CONTENT

Supporting Information. Quantum efficiencies (QEs) of $Na_2Y_1Eu_1Ti_3O_{10}$ and $Y_2O_2S:Eu^{3+}$ measured using an F-7000 fluorescence spectrophotometer (Hitachi, Japan) and the quantum efficiency correction method, and decay curves and calculated quantum efficiencies of $Na_2Y_{2-x}Eu_xTi_3O_{10}$ phosphors. This material is available free of charge via the Internet at http://pubs.acs.org.

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