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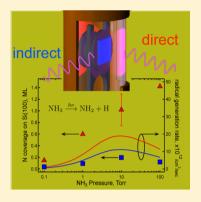
Ammonia Photodissociation Promoted by Si(100)

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Supporting Information

ABSTRACT: Using in situ X-ray photoelectron spectroscopy measurements after reaction, we show that hydrogen-terminated Si(100) perturbs the bonding of physisorbed NH₃ enabling a photochemical decomposition pathway at wavelengths different from those characteristic of either the molecule in the gas phase or the semiconductor bandgap. UV illumination only of gas phase NH₃ at partial pressures from 0.1 to 100 Torr produced a maximum at 10 Torr in the N surface coverage. This is in good agreement with a model of the radical production rate showing that at this pressure the gas density balances the flux of photons at the surface with energies sufficient to dissociate NH₃. UV illumination of both the gas phase and the surface produced a monotonic increase in the N coverage with pressure as well as coverages that were 3–10 times higher than when only the gas phase was illuminated. The amine saturation coverage scaled with the UV fluence at 10 Torr and 75 °C, reaching 6.9 × 10¹⁴ atoms/cm² (~1 N atom per Si surface atom) at 19 mW/cm² and 12 × 10¹⁴ atoms/cm² (~1.8 N per Si) at 35 mW/cm². Monochromatic illumination



showed that the wavelengths driving deposition were not correlated with the Si bandgap, but instead were roughly the same as gas phase photodissociation (λ < 220 nm). The primary driving force to replace the hydrogen termination with amine groups was direct photodissociation of NH₃ molecules whose electronic structure was perturbed by interaction with the surface. Amine groups enhanced the surface reaction of water present as a contaminant in the source gas. These results show that molecules in weakly bound surface states can have a dramatic impact on the photochemistry.

■ INTRODUCTION

Electronic excitations in molecules and on surfaces can drive nonthermal chemical reactions that selectively promote one product among all of the possibilities. On a semiconductor surface, this often means stopping a gas-surface reaction at an intermediate state relative to the thermally driven reaction sequence. One example is the use of ultraviolet (UV) light to break dichlorine Cl₂ into atoms that replace the hydrogen termination on Si(100) at low temperature. 1,2 Si surfaces can be chlorinated via thermal activation, but the high temperature also desorbs silicon chlorides, etching the surface. The lowest energy electronic transitions for molecules are driven by the absorption of visible to ultraviolet photons having energies up to a few electronvolts, whereas on semiconductor surfaces the energies needed to generate hot carriers are typically lower. When molecules in the gas phase are put in contact with a surface and irradiated by light, photons can be directly absorbed by the gas phase molecules, by the substrate, and by the molecules adsorbed on the surface of the substrate. Each of these pathways could be acting alone or in parallel. Techniques that delineate between these possible excitation paths can quantify the relative contribution that each makes. Once identified, the specific excitation pathway may be utilized as a new synthetic route for semiconductor interfaces that are important in a host of applications.

The techniques used to distinguish between direct absorption and surface-mediated mechanisms are key topics in any discussion of surface photochemical reactions, and the determination of the mechanism or mechanisms at work

provides insight into how specific photochemical pathways can be selectively promoted. One common method of distinguishing between different pathways is simply to measure the response to variations in the photon energy. Gluck et al.³ investigated the photodecomposition of mono- and multilayers of physisorbed Mo(CO)₆, W(CO)₆, and Fe(CO)₅ on Si(111) at 90 K under 257 and 514 nm illumination. A direct absorption mechanism was confirmed by the observed decomposition of the carbonyls at 257 nm, which falls within the absorbance spectrum of all three molecules, but no observed reaction at 514 nm, which exceeds the Si bandgap energy but is outside the carbonyl absorbance spectrum. If photoexcited carriers within the Si were responsible, the authors concluded that decomposition would have been observed at both wavelengths.

Zhu et al.⁴ investigated UV irradiation of chemisorbed NH₃ at 102 K to activate the growth of nitride passivation layers on GaAs(100) surfaces. Because photolysis occurred even at wavelengths too long for direct NH₃ absorption, they concluded that substrate-mediated photogenerated electrons were primarily responsible. By analyzing the postexposure surfaces with X-ray photoelectron spectroscopy (XPS), high resolution electron energy loss spectroscopy (HREELS), and temperature-programmed desorption (TPD), they determined that the decomposition of NH₃ resulted in NH₂ groups on the

Received: August 26, 2013 Revised: May 5, 2014 Published: May 6, 2014 surface, which decomposed until the surface was saturated with GaN. Arsenic nitrides formed as well but were lost due to their higher volatility. Zhu et al. also used time-of-flight mass spectroscopy (TOF-MS) to show that photoinduced desorption occurred at all wavelengths with a photon energy greater than the GaAs bandgap (1.43 eV). Unlike photodissociation, a marked increase in the photodesorption cross-section was observed at 193 nm (6.4 eV), which is within the NH₃ absorption envelope. This indicates that photodesorption was significantly enhanced by direct absorption of photons by adsorbed molecules (surface-localized photodissociation), which occurred in parallel with the substrate-mediated mechanism.⁵ Similar experiments with PH₃ and AsH₃ on GaAs(100) showed that the likelihood of the adsorbate photodissociating rather than photodesorbing was strongly influenced by the surface-adsorbate bond.6

The substrate can play a significant role in maintaining the population of precursor molecules, as illustrated by the photochemistry of condensed films. Direct participation in photolysis and more subtle effects that depend on the strength of the chemical interaction between the adsorbate and the surface are possible. Interaction with a substrate perturbs the bonding of a molecule, even when it is weakly bound. Depending on the extent of stabilization the surface provides the initial and final electronic states of the molecule, the perturbation can shift molecular transitions, and therefore the absorbance spectrum, by 0.1-1 eV relative to the gas phase spectrum.8 Chakarov and Ho quantified this effect for H₂S chemisorbed on Si(111) at 69 K.9 Using electron energy loss (EEL) spectroscopy to probe the electronic transitions of H₂S₁ they found that the primary peak shifted by 0.65 eV to the red, which is roughly equivalent to a shift from 193 to 215 nm. At coverages of 0.25-0.5 monolayer (ML), H₂S photodissociated with a wavelength dependence matching that of Si(111). As the coverage increased to 1.25 ML, a new photodissociation mechanism with a wavelength dependence characteristic of direct photon absorption dominated. The photodissociation cross-section for this higher coverage mechanism followed the gas phase absorbance spectrum but was, like the EEL spectrum, red-shifted by 0.65 eV. As explained by Chakarov and Ho, a red-shifted spectrum indicates a decreased energy difference between the ground and excited states. If the interaction between the substrate and adsorbate stabilizes the excited state, the energy difference decreases and the spectrum red shifts. If the substrate primarily stabilizes the ground state, the energy difference increases causing the spectrum to blue shift. Chen and Osgood¹⁰ also observed a red shift of the absorbance spectrum upon adsorption of Cd(CH₃)₂ on fused silica. They also noted broadening and dampening of the vibrational components of the spectrum.

The gas phase photolysis of NH_3 by UV light has been well studied. The Even though 280 nm photons have the same energy as a N-H bond, the photons are not absorbed by NH_3 and do not drive photochemical reactions. It is only at wavelengths shorter than 220 nm that photons are absorbed, promoting the $A(^1A_2'') \leftarrow X(^1A_1')$ transition and leading to scission of the N-H bond. The strong vibrational band structure results in a spectrum consisting of a series of strong absorption lines spaced at 3-4 nm intervals, of which line broadening causes the tails to overlap into a broad continuum centered at 194 nm. The ground state of NH_3 is a trigonal pyramid, but all excited states are planar. Once created, the

excited state can quickly $(<50~{\rm fs})^{16}$ decompose through two different pathways: 11

$$NH_3 \xrightarrow{h\nu} NH_2(\tilde{X}^2B_1) + H$$
 (1)

$$NH_3 \xrightarrow{h\nu} NH(a^1\Delta) + H_2$$
 (2)

At 206 nm (6.03 eV), pathway 1 occurs with a quantum efficiency of nearly one, whereas pathway 2 occurs with only 0.5% efficiency.

On a bare, reconstructed Si(100)-2×1 surface, NH3 will readily adsorb dissociatively across a dimer, adding a dihydride amine to one silicon dimer atom and a H atom to the other, saturating at 0.5 ML of amine with all remaining Si atoms terminated by hydrogen. After saturation of the bare Si(100)-2×1 surface, or on initially H-terminated Si, the surface is reactive toward NH₃ only above 430 °C, when H desorbs. For this reason, silicon nitridation is usually done at temperatures well above 430 °C, to drive hydrogen desorption and maintain a population of dangling bonds on the surface.²⁰ Also in this temperature range (300-400 °C), surface amine groups begin to lose hydrogen atoms and incorporate into the substrate. The primary amine incorporates itself into an adjacent Si-Si bond to form a secondary amine (Si-NH-Si) and, ultimately, incorporates into an additional adjacent bond to form a tertiary amine, eventually forming a stoichiometric Si₃N₄ film.

Nonthermal photoactivation of NH3 has been described for low temperature silicon nitride growth. Bater, Sanders, and Craig²⁶ adsorbed NH₃ on Si(100) at 110 K, and then irradiated the surface with an electron beam (150 eV, 120 μ A/cm²) for 30 min to convert all adsorbed NH₃ to nitride. At currents of 1 mA/cm^2 and an NH₃ ambient of 6 × 10⁻⁸ Torr, a nitride growth rate of 1 Å/min was achieved. Cerrina et al.²⁷ exposed Si(111) surfaces to NH₃ at room temperature and then exposed the surfaces with the adsorbed NH₃ to the full spectrum output from a synchrotron. Soft X-ray photoelectron spectroscopy showed the formation of Si-N bonds after the synchrotron exposure. Sugii, Ito, and Ishikawa²⁸ exposed H-terminated Si(100) to a UV laser (195 nm, 40 mJ/pulse) under an NH₃ ambient at 400 °C, and grew silicon nitride layers that saturated at 25 Å after 2000 pulses. They concluded their film was comparable to one grown thermally at 700 °C. Watanabe et al. 29 used Xe flash lamps to drive nitridation of Si(100) under pure NH₃. At 260 °C, their nitride layer saturated at about 3.5 ML. They concluded it was a thermally activated process because they believed their lamps lacked output in the wavelengths necessary to photodissociate NH3. It is possible that they underestimated the output of their lamps at wavelengths below 220 nm and actually observed a photonenhanced process similar to the one reported here. As described above for GaAs(100), Zhu et al. used a pulsed UV laser (193 and 248 nm) to activate physisorbed NH₃ to grow a passivating surface nitride.⁴ Nonthermal activation was necessary to prevent desorption of volatile arsenic nitride compounds. In addition to gallium and arsenic nitride groups, the UV activation also resulted in the formation of primary amine $(-NH_2)$ surface groups. To deliberately leave the amines as surface terminating groups instead of growing a silicon nitride, chlorine has been used to replace the hydrogen termination on silicon, chemically activating the surface and lowering the activation energy required to react NH3 with Si(100). This pathway did not yield full monolayer coverage and left residual Cl.

Amine terminated Si has recently been identified as a potential starting surface for interfaces between Si and dielectric layers.^{25,30,31} Investigations of HfO₂ by atomic layer deposition (ALD) on Si has shown that deliberate incorporation of N at the Si/HfO2 interface impedes the formation of interfacial silicon oxide that would otherwise spontaneously form during thermal processing. 32,33 The interfacial oxide has a lower dielectric constant and, if it forms, reduces the overall capacitance of the metal-oxide-semiconductor (MOS) transistor, decreasing the switching speed. Bulk nitride layers have low thermal expansion coefficients and the nitrogen atom has a moderate electronegativity, is small, and typically is 3-fold coordinate. These properties may be useful in the rational design of interfaces in devices that employ semiconductors. The amine surface is also effective for attaching copper phthalocyanine³⁴ and glycine³⁵ to Si substrates. Phthalocyanine complexes are useful in organic optoelectronic devices, and a glycine terminated silicon surface will have improved biocompatibility properties for inorganic implants.

Herein, we describe the photochemical deposition of amine groups at low temperature (25-150 °C) and moderate pressure (0.1-100 Torr) on liquid-cleaned Si(100). The amine coverage increased with time and illumination intensity, eventually saturating. The N deposition rate peaked at 10 Torr when the surface was indirectly illuminated, consistent with model predictions due to depletion of UV photons by gas phase absorption, whereas the rate increased monotonically with pressure when the surface was directly illuminated. Using monochromatic light, we show that N deposition correlates with the ammonia absorption envelope and not with electronhole pair creation at the surface. We propose that physisorption of NH₃ on the top layer of atoms terminating the Si surface slightly shifted the optical absorption spectrum of the molecules to wavelengths different from those characteristic of the gas phase.

■ EXPERIMENTAL SECTION

Experiments were performed in an apparatus consisting of multiple reaction chambers connected to a surface analysis chamber by a high vacuum transfer tube.36 This allowed surfaces to be processed and analyzed in situ with XPS (Physical Electronics 549, double-pass cylindrical mirror analyzer, 200 eV pass energy, 300 W Al anode X-ray source), without exposure of the samples to the ambient. Surface coverage was estimated using XPS and a quantitative calibration curve that was generated from a copper film sputtered in situ onto a silicon substrate. Published sensitivity factors specifically for surface species 37 were used to adapt the calibration curve for other elements. All non-Si atoms were assumed to be on the surface, even when total coverages exceeded one monolayer. The published sensitivity factor for each element is an average of measurements made on multiple compounds. The precision in these values was not reported, but the coverages are probably accurate to within 25% based on visual inspection of the raw data.37

 N_2 (from liquid boil off) and NH_3 (Scott Specialty Gases, Electronic grade, 99.999%) gas were metered into an externally heated quartz tube reactor (GE grade 214, 35 mm i.d., 30 cm long) illuminated by UV light from an external 1000 W Xe arc lamp (Spectral Energy Corporation, LH 151N). The light entered horizontally into the vertically oriented tube. The

sample was held on a manipulator whose axis of rotation was concentric with the reactor tube and contained by the plane of the sample holder. This allowed the orientation of the sample with respect to the illumination beam to be changed without affecting either the distance between the center of the sample, where XPS measurements were taken, and the light source or the flow dynamics of the gas in the axial direction. When focused for maximum intensity, the lamp illuminated the sample with a flux of 35 mW/cm², as measured by a radiometer with a 6 mm diameter window. When desired, fluence was decreased by adjusting the collimating lens to provide more diffuse light with a larger spot size. For the samples processed at the lowest illumination levels, a screen was used to partially block the light beam. The fluence values reported are suitable for qualitative comparisons but the accuracy of the radiometer calibration was not verified.

An infrared filter limited unintended sample heating to <3 K, as measured by a thermocouple mounted between the sample and the stainless steel sample holder during temperature calibration. The sample temperature was reproduced to ± 5 K using a resistive heater wrapped around the tube and thermostatically controlled using a thermocouple mounted on the reactor wall, external to the vacuum. A calibration curve was measured with only N_2 flowing to relate the thermostat setting to the actual sample temperature. Illumination had no effect on the measured temperature. The entire reactor was shrouded to eliminate external light and to fully contain the UV illumination, and the shroud was purged with N_2 to prevent O_3 formation. A monochromator (Jarrell-Ash Monospec 27, 240 nm blaze) was inserted between the lamp and reactor when needed for wavelength resolved studies.

Silicon (100) samples (p type, $38-63 \Omega \cdot cm$) were cut into $1.5 \times 2 \text{ cm}^2$ pieces and cleaned using a repeated sequence of dilute HF (1:100 49% HF:ultrapure water, 5 min) and piranha solution (5:1 H₂SO₄:30% H₂O₂, 5 min) liquid cleans, using each bath twice and then ending with a 10 min dilute HF bath to leave the surface H-terminated with a minimal concentration of O ((1.2 \pm 0.3) \times 10¹⁴ atoms/cm²), C ((1.7 \pm 0.3) \times 10¹⁴ atoms/cm²), and F ((0.3 \pm 0.1) \times 10¹⁴ atoms/cm²). [Caution: Piranha solution is aggressive and explosive. Never mix piranha waste with solvents. Check the safety precautions before using it.] The errors define 95% margins of error based on sample-tosample variation calculated for all samples. Si samples were mounted on holders that could be readily transferred between the UV reactor and surface analysis chamber. NH₃ was exposed to the sample as a mixture of 10% NH₃ in N₂. The NH₃ partial pressure was used as a set point and ranged from 0.1 to 100 Torr (0.013-13 kPa). Sample temperatures of 25-150 °C were studied. All calculations assumed an ideal gas, and molecular flux values were estimated using the kinetic theory of gases,³⁸ neglecting the inert N₂. A turbo pump returned the reactor to high vacuum (10⁻⁷ Torr) conditions for sample transfer.

RESULTS

Exposing an H-terminated Si surface at 75 °C to NH₃ gas (10% NH₃ in N₂ at a total pressure of 100 Torr produced an NH₃ flux of 4.5×10^{21} molecules/(cm²·s)) for 10 min did not deposit N based on the XPS spectrum (Figure 1a), but when illuminated by a 35 mW/cm² output from the Xe arc lamp, 4.3 \times 10¹⁴ N atoms/cm² were added to the sample, as indicated by the presence of the N 1s peak at 398.7 eV^{1,39} (Figure 1b). If the Si(100) surface atom density is 6.78 \times 10¹⁴ atoms/cm², this

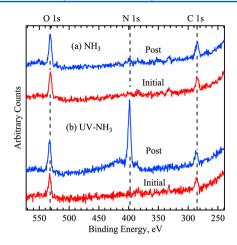


Figure 1. XPS spectra showing two H-terminated Si(100) samples before and after exposure to 10 Torr NH₃ at 75 °C, for 10 min. (a) Under dark conditions, no reaction was observed, but (b) with UV illumination (35 mW/cm²), 4.3×10^{14} N atoms/cm² were deposited and the coverage of O increased by 1.4×10^{14} atoms/cm².

corresponds to 0.64 nitrogen containing amine groups per surface Si atom, i.e., 0.64 ML of amine groups. Peaks corresponding to the O 1s state at 532.8 eV and the C 1s state at 286.2 eV were also present. Increasing the illumination intensity increased the N deposition rate. Figure 2 shows that the N coverage monotonically increased with the UV flux for 20 min exposures of an NH $_3$ gas flux of 4.5 \times 10 21 molecules/ (cm 2 ·s).

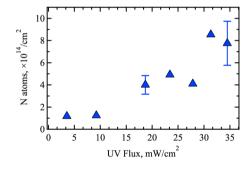


Figure 2. N coverage on H-terminated Si(100) as a function of UV flux for 20 min exposures with 10 Torr NH $_3$ at 75 °C. The intensity was altered by inserting filter screens into the light path (below 10 mW/cm 2) and by focusing the beam (above 20 mW/cm 2). The NH $_3$ flux was constant at 4.5 × 10 21 molecules/(cm 2 ·s). The error bars show 95% confidence intervals for multiple samples processed with the same UV flux.

Figure 3 shows the increase in the N coverage with time at two different UV illumination levels. The coverage increased and eventually reached saturation. Because the UV flux was controlled by adjusting the focus of the light beam, it was more difficult to maintain uniform illumination under high UV flux conditions, increasing the error. Interestingly, the coverage at saturation depended on the UV flux used for the deposition: with illumination at 19 mW/cm², the N coverage ($\theta_{\rm N_{sat}}$) saturated at 6.9×10^{14} atoms/cm² (1.0 ML), and with the UV illumination at 35 mW/cm², $\theta_{\rm N_{sat}}$ increased proportionally to 12 \times 10¹⁴ atoms/cm² (1.8 ML). Select samples were analyzed by AFM for surface roughness and averaged 1.66 \pm 0.14 Å (rms), which was comparable to the 1.61 \pm 0.18 Å measured on

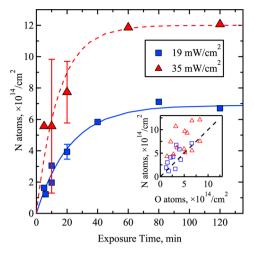


Figure 3. N coverage as a function of time for H-terminated Si(100) exposed to 10 Torr NH₃ at 75 °C for two different UV fluxes. The lines are of the form $\theta_{\rm N}=\theta_{\rm N_{sat}}(1-\exp(-\alpha_{\Phi}t))$ where values of α_{Φ} were found by least-squares fits to be 0.046 min⁻¹ at 19 mW/cm² and 0.69 min⁻¹ at 35 mW/cm². The inset shows that the final O coverage generally increased with N at a rate of roughly one O atom for every 2 N atoms. The error bars represent 95% margins of error computed from multiple data points; the wide error bars on the high illumination intensity data are the result of focusing the light beam, which decreased the spatial uniformity of the illumination.

untreated samples. There was no trend in surface roughness with respect to processing time or UV flux.

The N (amine) terminated surfaces were highly reactive toward the water contamination in the source gas, resulting in oxidation. At higher UV fluxes, the nitridation rate increased, resulting in an increased initial deposition rate (slope at time zero, Figure 3). The oxidation rate was not catalyzed by the illumination, so N was better able to compete with O for the limited number of reaction sites, resulting in the higher value for $\theta_{\rm N_{sat}}$ observed in Figure 3 for 35 mW/cm². The O coverage was generally proportional to the N coverage, as shown in the inset of Figure 3. The initial O coverage was typically (1.2 \pm 0.3) \times 10¹⁴ O atoms/cm², on the basis of XPS measurements of the starting H-terminated surface, and increased at a rate of approximately one O atom for every two N atoms added based on a least-squares fit to the data shown in the inset of Figure 3.

The initial H-terminated surface was unreactive toward the H₂O present in the reaction chamber, whether at base pressure or with the reactive gas present. It was only when the combination of UV and NH3 was used to deposit N (amine groups) that the O signal began to increase. The source NH3 gas had a specified maximum H_2O content of 5 ppm (5 × 10^{-6} Torr H₂O when the NH₃ partial pressure was set to 10 Torr) and was previously identified as the source of water contamination in the reactor. Amine-terminated samples were left at base pressure for days with no measurable change in the XPS spectrum. An amine-terminated sample left in the cleanroom ambient for 28 h showed an increasing O coverage at approximately four times the rate at which an H-terminated control sample oxidized, as determined by periodic XPS measurements (data not shown). As the O coverage increased, the N coverage simultaneously decreased with approximately three O atoms added for each N atom lost.

The rate of NH₃ photolysis varied with pressure and UV flux, but not temperature (Figure 4). Although the N coverage at 25

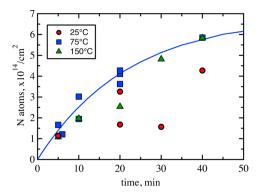


Figure 4. N coverage on H-terminated Si(100) as a function of temperature for a flux of 19 mW/cm² with 10 Torr NH₃. The solid blue line is the same blue curve plotted in Figure 3 for 19 mW/cm² UV flux at 75 $^{\circ}$ C.

°C is generally lower than at the other two temperatures over the range of deposition times up to 40 min, there is a lot of scatter in the data. This combined with the similarity in the N coverages at 75 and 150 °C, leads us to conclude that the temperature dependence of the N coverage is weak. The UV intensity was attenuated (screened) by NH3, so the rate of NH₂• radical production decreased exponentially with the distance the photons traveled after entering the reactor. To understand how the reactor geometry and pressure affected the reaction conditions, a model was used to predict the NH2° radical production rates within the reactor that accounted for the spectral distribution of the light source, attenuation by the optics and reactor wall, and the gas phase absorption of NH3 (details in the Supporting Information). Assuming a quantum efficiency of one, the model yields the radical generation rate as a function of position along the centerline of the light beam between the quartz reactor wall and the sample. The rate reaches a maximum in the vicinity of the sample at an NH₃ partial pressure of 10 Torr for both indirect and direct illumination of the substrate (dotted and solid lines in Figure 5). Below this pressure, the radical generation rate increased because there were more molecules available for dissociation, and above this pressure the rate decreased due to the screening of the relevant photons by NH₃ in the gas phase. Experimental results for the indirect illumination configuration follow the same trend with respect to pressure, showing maximum N deposition at 10 Torr (blue squares in Figure 5). Under direct illumination, however, there was no maximum. The N coverage increased monotonically with increasing pressure, resulting in $9.6 \times 10^{14} \text{ N atoms/cm}^2$ deposited in 20 min when the NH₃ partial pressure was increased to 100 Torr. The resulting N coverage was 3-10 times higher using direct illumination for NH₃ pressures of 0.1-100 Torr.

To gain insight into the reaction mechanism, samples were processed using light filtered by a monochromator to determine how the system behavior was affected by the illumination wavelength. Figure 6 shows the wavelength-dependent amine incorporation rate (red triangles) superimposed on top of the gas-phase absorption spectrum for NH₃ (solid green line). Figure 6 also shows the calculated spectrum of available photons (dashed purple line) and the absorption spectrum for the silicon substrate (black dotted line). As explained in the Supporting Information, these two spectra were used to estimate the electron—hole pair creation rate (solid blue line) and predict the wavelength-dependent relative reaction rate for

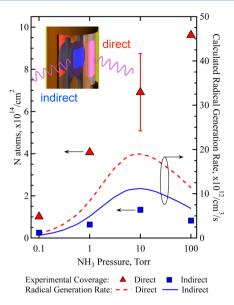


Figure 5. Effect of increasing NH $_3$ pressure on N coverage for 20 min exposures (75 °C, 35 mW/cm² UV illumination). The red triangles (left axis) show direct (normal) illumination data and the blue squares (left axis) indirect illumination (light rays parallel to surface) data. The lines (right axis) show the NH $_2$ • production rates for direct (dashed) and indirect (solid) illumination that were calculated using eqs S1 and S3 (Supporting Information) at the center of the reactor where the sample surface was located.

a surface-mediated reaction mechanism. The coverages deposited using monochromatic radiation were only ~10% of the coverages deposited without the monochromator due to the decreased photon flux, but as illustrated in Figure 6, the deposition mechanism became more active as the photon wavelength decreased from 260 nm (4.7 eV) to 190 nm (6.5 eV); the results show the actual coverage achieved and were not normalized by photon flux. NH3 absorbs light below 220 nm (5.6 eV), within the window where the monochromatic deposition results show the most dramatic increase, between 225 nm (5.5 eV) and 212 nm (5.8 eV). There was a small but measurable amount of surface amine groups deposited using monochromatic exposures centered at 225 and 230 nm, but this was attributed to the wide bandwidth of the monochromator (11 nm fwhm). Even when the monochromator output was centered on 230 nm, there would have been a finite number of sub-220 nm photons allowed to pass.

DISCUSSION

At temperatures below 400 °C, NH₃ does not react with H-terminated Si. To deposit N, UV photons must initiate the reaction by converting NH₃ into the more reactive NH₂. Because deposition occurred only when the photon energy overlapped with the absorbance spectrum (Figure 6), the activation energy was provided by the absorption of UV photons by NH₃. The results for the indirect illumination geometry in Figure 5 show that activating the NH₃ in the gas phase produced NH₂. radicals that diffused to the Si surface and reacted, depositing N. Activating the gas phase alone yielded a maximum radical generation rate (calculated, solid blue line) and maximum N deposition rate (experimental, blue squares) at 10 Torr of NH₃ when the temperature was maintained at 75 °C. At lower pressures there were more photons available with sufficient energy than NH₃ molecules to

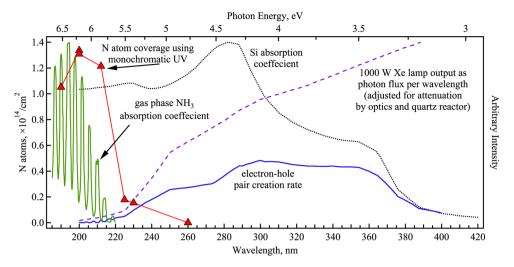


Figure 6. N coverage on H-terminated Si(100) as a function of wavelength for samples exposed to monochromatic (11 nm fwhm) UV photons for 40 min at 75 $^{\circ}$ C, under 10 Torr NH₃ (red triangles). The deposition results are overlaid on the absorbance spectra of gas phase NH₃¹¹ (green line) and crystalline Si⁴⁰ (dotted black line), as well as the output spectrum for the Xe lamp corrected for absorbance by the optics and quartz reactor (dashed purple line). The solid blue line gives the wavelength-dependent surface electron—hole pair generation rate, estimated using a model developed by Ying and Ho⁴¹ (see eq S4, Supporting Information).

dissociate, and at higher pressures the relevant photons were increasingly absorbed by the gas molecules closer to the light source, hindering NH₂• radical generation at the center of the reactor where the sample was located. The photon blocking effect was a function of both the NH₃ density and the reactor geometry. According to the model, the maximum radical generation rate shifts toward higher pressures as the temperature increases or the length of the light path through the NH₃ gas decreases.

In the direct illumination geometry, 20 min exposures resulted in N coverages that were 3 to 10 times higher than those obtained at the same pressure in the indirect configuration. The coverage increased monotonically as NH3 pressure increased from 0.1 to 100 Torr, rather than going through a maximum as the model predicted and as observed in the indirect illumination experiments. The reactor was designed to keep the light path constant whether the illumination was provided directly or indirectly, and the cylindrical symmetry of the reactor ensured that the axial gas flow dynamics were the same for either sample orientation, so the concentration of gas phase radicals should be similar with respect to the measurement location in both configurations. One effect that was not controlled for experimentally but was included in the calculations was the increased photon density due to reflection by the polished Si sample. Reflection only increased the photon density by ~70%42 and cannot completely account for the observed increase in amine deposition. If the deposition reaction is first order with respect to the NH2 radical concentration, as expected, then the deposition rate would be roughly 70% higher. Even if the deposition reaction is second order in the NH2 radical concentration, the deposition rate would increase by almost 3 times, not enough to explain the 10 times increase observed at 100 Torr. If gas phase absorption of the activating photons cannot explain the deposition behavior with direct illumination, then there must be an additional surface-adsorbate or surface-photon interaction by which the surface enhanced the deposition reaction.

At 10 Torr, the indirect configuration resulted in only 16% as many surface amines as the direct configuration for 20 min exposures, implying 16% of the observed coverage in the direct

configuration was the result of photoactivation of gas phase molecules and 84% of the coverage was the result of a surface influenced enhancement. The monochromatic experiments were done in the direct illumination geometry and so primarily give the wavelength dependence of the surface enhancement. If the enhancement was the result of a surface mediated mechanism, then the wavelength dependence of the deposition rate should have mirrored the r_{e-h} curve (solid blue line) in Figure 6, which predicts a maximum at roughly 300 nm-a lower photon energy than the 200 nm maximum observed experimentally. The $r_{\rm e-h}$ curve reflects the wavelength-dependent rate that photoexcited carriers are generated, but it is not an indication of the electron energy. Even under monochromatic illumination, electrons are effectively produced in a continuum of energies⁴³ that range from the maximum possible, when the electron is excited out of the top of the valence band and experiences no inelastic collisions before encountering the adsorbate, all the way down to zero energy, either because the electron has dissipated all of its energy by inelastic collisions and phonon scattering, or because the initial state of the electrons was lower in energy than the top of the valence band and therefore required more energy to reach an excited state. The effect of this is that as long as the photon energy exceeds the energy threshold required to generate a photoexcited electron with energy resonant to a specific transition, then there will be a population of resonant electrons available. Because the electron may have to overcome a potential barrier or possess a minimum energy for resonant attachment, it is possible that the monochromatic illumination results would also show a threshold—below the threshold no reaction would be observed, but above the threshold the reaction rate would follow the shape of the $r_{\rm e-h}$ curve. The experimental results did show a threshold wavelength below which there was no deposition, but once that threshold was exceeded, there was no correlation between the experimental monochromatic results in Figure 6 and the r_{e-h} curve, implying the reaction mechanism does not involve the resonant attachment of photoexcited electrons to adsorbed NH3 molecules. In the Supporting Information, we argue further that an excited electron from the substrate into a

resonant state on NH₃ is not possible at the wavelengths available.

The HOMO of NH₃ is 5-6 eV below the valence band edge of Si (Figure S1, Supporting Information). Because only direct illumination of the surface monotonically increased the N coverage, the hole states that are present in the p-type material at equilibrium do not play a significant role in ammonia dissociation. If photogenerated holes contributed, then the process requires two photons: one to generate a hot hole and another to excite an electron from the NH3 HOMO to the hole state. We discount multiphoton excitation events due to the low flux of photons used in this work. Under full illumination, the photon flux at all wavelengths shorter than 1107 nm (1.12 eV, band gap of Si) is estimated to be $\sim 10^{17}$ photons/(cm²·s), or roughly 7 ms to absorb one photon per surface atom. This is longer than the typical minority carrier lifetime in Si (2.5 ms).⁴⁴ Furthermore, the monochromatic experiments used several orders of magnitude fewer photons and would have shown a significantly lower yield if multiphoton interactions were necessary.

The wavelength dependence of the N coverage that we observed is the same as for direct activation of the gas phase. Only exposures using wavelengths shorter than 220 nm resulted in significant N deposition. Photodecomposition pathways and products are not necessarily the same for surface and gas phase processes involving the same reactant.³ But the similar energies required for the two processes strongly suggests that both mechanisms involve the same electronic states on the same species. The Ho group^{3,41} observed a similar phenomenon with the photoinduced decomposition of saturated monolayer coverages of Mo(CO)₆ molecularly adsorbed on Si(111) at 90 K-there was no reaction at wavelengths longer than 360 nm, but when shorter wavelengths were used, CO desorbed from the surface. The absorbance spectrum of Mo(CO)₆ starts at 355 nm and increases to its first maximum at 290 nm. 45 Because the excitation mechanism for the Mo(CO)₆ adsorbed on the surface required the same photon energy as the vapor, they concluded the excitation mechanism involved direct photon absorption by the physisorbed molecules.

The results in Figure 5 show that the photoexcitation of NH₃ molecules associated with the surface was promoted over the gas phase process. This yielded the linear increase in N coverage with NH₃ pressure despite photon screening. We reconcile the effect of a covered Si surface with direct excitation of NH₃ by looking more closely at the NH₃ absorption spectrum. The spectrum consists of vibrational bands of intense absorption spaced roughly 4 nm apart superimposed on a broad background. For wavelengths at which NH3 is strongly absorbing (peaks in the absorbance spectrum), few photons are available for reaction at the Si surface, but at wavelengths where NH₃ is weakly absorbing (valleys in the absorbance spectrum) photons are available to drive the reaction. For example, at 201.5 nm, more than 99.9% of the initial photons were absorbed by the gas phase before reaching the Si (Figure 7). But at 204 nm, 50% of the photons entering the reactor reach the sample surface, but are less likely to result in gas phase NH₃ photolysis due to the smaller cross-section. If physisorption of the NH3 on the Si surface perturbs the electronic structure of the molecule enough to red shift or blue shift the absorption spectrum by 1 to 3 nm (2 nm corresponds to ~0.05 eV at 217 nm), the peaks of the vibrational band will be aligned with the bands of available photons. A red- or blue

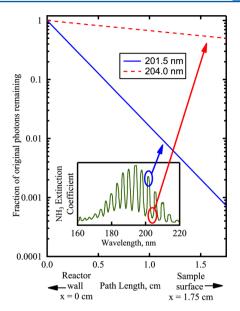


Figure 7. Beer–Lambert law was used to calculate the wavelength-dependent attenuation of UV photons by the NH $_3$ ambient in the reactor with 10 Torr NH $_3$ at 75 °C. At wavelengths corresponding to peaks in the absorption spectrum (inset), the photons are nearly all absorbed before reaching the sample (blue solid line), but at wavelengths corresponding to the valleys in the absorption spectrum, 50% of the original photons are available to drive photochemistry at the sample surface (red dashed line). NH $_3$ absorbance spectrum from Okabe. These calculations were done for the indirect configuration (no reflection from the sample surface).

shift in the absorption spectrum allows the photons that make it through the gas to the sample surface to activate the $\mathrm{NH_{3}}$ molecules there. Alternatively, broadening of the intense vibrational bands could also have the effect of increasing the likelihood that the physisorbed molecule would absorb available photons by increasing the absorption coefficient at those wavelengths corresponding to the valleys between the intense vibrational bands. Another possibility is that physisorption changes the molecular symmetry, enabling previously forbidden transitions.

All of the NH₃ excited states require the trigonal pyramidal NH₃ ground state to transition to a planar configuration with the lone pair distributed above and below the molecular plane. When NH₃ physisorbs with the N toward the substrate on a bare surface 43 or with the lone pair hydrogen-bonded to surface amine or hydride groups, 46 the electronic structure of the molecule is altered. The donation of electron density from the NH₃ lone pair to the surface, either to Si-H groups or, more likely, -NH₂ or -OH, would reduce the sp³ nature of the intramolecular bonds, giving the three N-H bonds more planar sp² character. With the H atoms relaxed from the trigonal pyramid configuration toward the planar configuration, the energy barrier between the ground (pyramidal) and excited (planar) states would be lowered, resulting in a red shift. The stabilizing effect of the surface could be acting on either the ground or excited states. In other words, the surface could promote the reaction channel leading to a planar transition state either by elongating N-H bonds or accepting electron density from the N atom. Again, Figure 6 does show minimal N deposition at 225 and 230 nm, but this cannot be cited as evidence of a red shift because the monochromator was set for high throughput, not high resolution, and transmitted some sub-220 nm photons even when centered at 230 nm.

Chen and Osgood¹⁰ observed red shifts of the absorption spectrum for physisorbed Cd(CH₃)₂ molecules on fused silica at 0 °C, and pressures between 1 and 4 Torr. The degree of red shift was not quantified by the authors, but inspection of the published spectra indicates the shift was between 1 and 2 nm and reportedly increased with pressure. In addition to the red shift, the vibrational features of the spectrum broadened and became indistinct. The Cd(CH₃)₂ coverage on the silica surfaces was not quantified, but Chen and Osgood attributed the change in the absorbance spectrum to the formation of a liquid-like state for the physisorbed molecules where adsorbate-adsorbate interactions perturbed the spectrum. They additionally report the observation of an additional absorbance feature, forbidden in gas phase molecules, but active in the physisorbed layer that enables photodissociation at longer wavelengths than observed in the gas phase. Similar results were observed for Hg(CH₃)₂ and Zn(CH₃)₂.

As described above, Chakarov and Ho⁹ quantified the red shift in the H₂S absorbance spectrum at roughly 22 nm for molecules chemisorbed on Si(111). They also report a 10 nm red shift for H₂S condensed on Cu(111).⁴⁷ Because of the relatively large bandwidth of the monochromator (11 nm fwhm), we can't conclude that the red shift is 5 nm as the difference between the peaks of the NH₃ absorption spectrum and N atom coverage envelope seem to imply. The NH₃ absorbance red shift could be larger than 2 nm, but a large shift would imply a strong interaction between the surface and adsorbate, which was not expected for this system. Measuring the magnitude of the shift is important because it quantifies the strength of the interaction between the ground and excited states of a physisorbed molecule and a solid surface.

The deposition rate increased with increasing UV flux at 10 Torr, indicating the reaction rate was limited by the availability of photons within the necessary wavelength range. The deposition rate also increased with increasing NH3 pressure (increased NH₃ flux) at a fixed UV flux, suggesting that the reaction was also limited by the availability of the physisorbed NH₃ reactant. While the amount of physisorbed NH₃ increased with increasing pressure, it also decreased with increasing temperature. If the reaction mechanism was limited by the availability of physisorbed NH3, then the reaction rate would have been expected to decrease as the sample temperature was raised, particularly because the activation energy for this reaction was provided by the photons rather than thermally. Increasing the surface temperature from 25 to 150 °C, would be expected to decrease the population of physisorbed NH₃ by roughly half, assuming the adsorption energy to be 0.15 eV, 48 but a strong temperature dependence was not observed (Figure 4). There was a possible increase in the deposition rate as the temperature was increased from 25 to 75 °C, but the repeatability of the 25 °C, data was too low to make a definitive conclusion.

There have been many scanning tunneling microscopy (STM) studies and density functional theory (DFT) calculations modeling the chemisorption of NH_3 on the bare Si(100)-2×1 surface, ⁴⁹ but there is a lack of work investigating how NH_3 interacts with H-terminated Si(100) surfaces. Recent work has looked at interactions between gas phase NH_3 molecules and ideal Si(100)-2×1 surfaces terminated with dissociatively chemisorbed ammonia $(H-Si-Si-NH_2)$, including experimental evidence for hydrogen bonding between the

physisorbed and chemisorbed NH₃. ^{49,50} DFT calculations have put the adsorption energy for NH3 on a primary amine (Si- NH_2) at ~0.3 eV (2.0 Å bond length) and at ~0.09 eV (2.8 Å bond length) for NH3 on a hydride (Si-H) adjacent to a primary amine. 46 For this reason, the population of physisorbed NH₃ should be expected to increase as the population of surface amines increases. The hydrogen bonding is stronger when it is between the lone pair on the physisorbed molecule and the H atom of the chemisorbed amine as the surface withdraws some electron density, leaving the chemisorbed amine slightly positive. 49 Surface oxygen or hydroxyl groups are also expected to promote physisorption of NH₃. Even if the initial coverage of physisorbed NH3 was low and temperature dependent, the coverage of physisorbed NH3 would be expected to increase as the surface amine coverage increased and provided more sites for gas phase NH3 to hydrogen bond. Because the hydrogen bonds are more stable than the physisorption energy predicted by Picaud and Girardet, 48,51 the coverage would be less dependent on temperature between 25 and 150 °C. If, however, there was a significant increase in the population of adsorbed NH3 during the course of the reaction due to increased hydrogen bonding, then the reaction curves in Figure 3 would have shown an inflection point as evidence of this autocatalytic effect. The effect was not observed, indicating the population of adsorbed NH₃ was not strongly influenced by reaction progress.

Even with the photon-activated rate limiting step (NH₃ dissociation), there may still be thermally activated steps in the reaction mechanism, such as NH₂• radical abstracting a hydrogen atom from the Si surface. The competing effects of thermally activated reaction steps in parallel with the inverse temperature dependence expected for physisorption could compensate as the temperature was increased. Moreover, the density of gas in the reactor decreased by ~35% and the NH₃ flux decreased by ~17% when the temperature was raised from 25 to 150 °C. Decreasing gas density would have reduced photon attenuation, allowing more photons to reach the sample surface, but decreasing flux would have reduced the population of physisorbed NH₃ available for reaction.

Mellqvist and Rosen⁵² measured the UV absorption spectrum of NH₃ at 25 and 405 °C, finding that the vibrational features broadened and shortened such that there was a negligible effect on the integrated absorption cross section, but the cross section at any specific wavelength could increase or decrease with temperature. If the enhanced amine deposition rate in the direct geometry was due to a red or blue shift in the absorbance spectrum, the broadening of the vibrational features with increasing temperature could decrease the magnitude of the enhancement. Two additional absorption bands have been observed in the NH₃ spectrum at wavelengths longer than 220 nm. These hot bands have been observed at pressures greater than 15 Torr, 53 or temperatures greater than 150 °C. 52 Because these hot bands correspond to wavelengths with plentiful photons, this effect could potentially offset the decreased deposition rate expected at higher temperatures due to a lower population of physisorbed reactant molecules.

The H-terminated starting surface was stable against oxidation, experiencing only minimal oxidation after several hours, and even up to several days, in atmosphere. The amine terminated surface, however, was significantly more reactive toward water, becoming measurably oxidized by the low concentration of water present in the source NH₃ gas—the surface amines apparently catalyzed the oxidation of Si by H₂O.

Klaus and George⁵⁵ used NH₃ as a catalyst to promote SiO₂ deposition by ALD using SiCl₄ and H₂O as precursors and proposed two potential mechanisms by which NH₃ could catalytically participate in the reaction: (1) hydrogen bonding between N of NH₃ and H of H₂O would make the O more nucleophilic and more likely to bond with Si, or (2) NH₃ could act as a nucleophile and attack the Si of SiCl₄ to form a pentacoordinated Si complex that is more susceptible to attack by H2O. Mechanism 1 is more plausible for the aminated surfaces produced in this work as the Si on the surface is not as electron deficient as the Si of SiCl₄, and the activated Si would be more likely to encounter another NH3 molecule rather than a scarce H₂O molecule. Similar work using pyridine as a catalyst also supports the first mechanism as the most likely. ⁵⁶ Because the aminated surfaces were still highly susceptible to oxidation even after the NH₃ reactant had been purged, it is evident that the surface amines had a catalytic effect, rather than the result of gas phase NH3 molecules. Another possibility is that the amine, being anchored to the surface, provided a hydrogen bonding site for H₂O in close proximity to the Si and increased the odds of the oxygen reacting with a Si atom made electron deficient by the Si-N bond. Because O has a higher electronegativity than N and forms a stronger bond with Si (800 kJ/mol for Si-O versus 437 kJ/mol for Si-N),⁵⁷ once H₂O was able to replace a surface amine with O, the replacement was permanent.

CONCLUSIONS

UV light was used to activate NH₃ molecules, generating NH₂• radicals that replaced the H-termination on Si(100) with N in the form of amine groups. When the light was parallel to the Si surface, only photodissociation of NH3 molecules and diffusion of the fragments could produce deposition. The N coverage reached a maximum at conditions where the density of ammonia gas balanced the fluence of light. When the light was incident on the Si surface, gas phase photodissociation and diffusion still contributed but was a minor pathway compared to photodissociation of NH₃ molecules physisorbed on the Si surface. The N coverage increased monotonically with NH3 partial pressure up to 100 Torr, the highest pressure studied. The Si surface atoms interacted with physisorbed NH₃ molecules altering their electronic structure and increasing the photodissociation cross-section at the wavelengths where photons were not fully attenuated by the gas phase. This surface-enhanced direct excitation mechanism occurs because of either a red shift or blue shift in the absorption spectrum or a broadening of the intense vibrational bands within the spectrum. Experiments with monochromatic light perpendicular to the surface demonstrated that the photon energy required for deposition was close in energy to that for gas phase dissociation, indicating that the same photodissociation mechanism applied to both conditions. Also supporting direct photon absorption as the mechanism is the lack of any resonant energy levels on NH3 to which an electron could attach, as required by a mechanism driven by a hot electron produced photochemically from the surface. Because the deposition reaction is photon initiated, the reaction did not show a strong temperature dependence. The surface was not etched by the photodissociated ammonia fragments at 75 °C because the surface roughness was the same as an H-terminated surface. The surface amines catalyzed the oxidation of Si by H₂O, which was a common contaminant on the postdeposition surfaces. Because the N deposition reaction increased with increasing

UV flux and the oxidation reaction did not, the N coverage saturated at a higher coverage when more intense illumination was used. On the basis of the total coverage of N and O achieved (~1.8 N atoms per Si surface atom), some of the deposited amine and oxide groups were incorporated in the Si surface atom back-bonds. Oxidation is undesirable for production of microelectronic devices, but eliminating water from the gas stream should solve this problem. The results show that the electronic structure of molecules that associate even weakly with surfaces, in this case via hydrogen-bonding, is perturbed enough to have a dramatic impact on photochemical reactions. This idea could find application in catalysis, thin film growth, and electrochemistry.

ASSOCIATED CONTENT

S Supporting Information

Description of XPS coverage calibration, the model for the production rate of $\mathrm{NH_2}^{\bullet}$ radicals, the rate of electron—hole pair generation, the energetics of Si and NH₃, and the reaction mechanism for N deposition. This material is available free of charge via the Internet at http://pubs.acs.org/.

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Notes

The authors declare no competing financial interest.

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