A SEPARATION SCHEME FOR THE DETERMINATION OF TRACE ELEMENTS IN BIOLOGICAL MATERIALS BY NEUTRON ACTIVATION ANALYSIS

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Neutron activation analysis (n.a.a.) coupled with Ge(Li) γ -ray spectrometry is a powerful method for the simultaneous determination of a number of trace elements in biological materials. Since high matrix activities prohibit the direct measurement of many isotopes, however, extensive separation schemes have been developed by several authors [1--8]; a chemical group separation combined with high-resolution γ -ray spectrometry [9, 10] offers the same possibilities. The chemical group separation outlined in this paper allows the determination of Ag, As, Cd, Co, Cr, Cs, Cu, Fe, Hg, K, La, Mn, Mo, Na, Rb, Sb, Se, Sc, Sn, and Zn; seventeen of these twenty elements can be determined within 5 d after irradiation. Accurate, rapid standardization is provided by the multi-isotopic ruthenium comparator.

STANDARDIZATION

The relative multiple comparator method, which has been described [11–14] elsewhere, eliminates the tedious chemical separations on a multi-element standard necessary to obtain an identical counting geometry, or avoids multiple measurements of single element standards (cf. ref.2). Determination of the infinite dilution resonance integrals [15, 16] extends the application of the method to a greater number of elements. Table 1 shows the ruthenium isotopes used as a comparator for the trace elements concerned. The specific activity of ¹⁰⁵Ru was calculated from the daughter activity ¹⁰⁵Rh, a case of non-equilibrium, as follows:

$$A_{\rm sp}^{105} \rm Ru = \frac{A^{105} \rm Rh}{(1 - e^{-\lambda \rm Rh}t) \cdot e^{-\lambda \rm Rh}t' \cdot w} \cdot \frac{I_{\rm Ru}}{I_{\rm Rh}} \cdot \frac{\lambda_{\rm Ru} - \lambda_{\rm Rh}}{\lambda_{\rm Ru}}$$
(1)

where $A_{\rm sp}^{105}{\rm Ru}$ = specific activity of $^{105}{\rm Ru}$ expressed as counts mg $^{-1}{\rm h}^{-1}$ saturation factor $^{-1}$ at the end of the irradiation; $A^{105}{\rm Rh}$ = measured activity of $^{105}{\rm Rh}$;

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TABLE I

Nuclear data for the ruthenium isotopes and their respective use as comparator

Comparator	ator						Classification
Target nuclide	Target Isotope nuclide formed by (n, γ)	Half. life	Natural abundance 0 (%)	γ-energy of most important transition and absolute abundance (%)	I, o'(o')	Useful I _o /a range	sarones in
96Ru	97Ru	69.1 h	5.5	216 keV 11.7%	23.1(0.25)	$17 < I_o / \sigma$	117mSn, 113Sn, 122Sb, 86Rb
102Ru	103Ru	39.5 d	31.6	496 keV 87.6%	3.3(1.3)	$0 < I_0/\sigma < 8.2$	¹⁸ Cl, ⁵¹ Cr, ⁶⁰ Co, ⁶⁴ Cu, ⁵⁹ Fe, ²⁰³ Hg, ⁴² K, ¹⁴⁰ La, ⁵⁶ Mn, ¹⁴ Na, ⁴⁶ Sc, ⁶⁹ mZn, ⁶⁵ Zn
104Ru	105Ru ∫β	4.44 h	18.6	316.5 keV 11.6%	13.0(0.47)	$8.2 < I_o/\sigma < 17$	8.2 < I ₀ /o < 17 110m Ag, 76 As, 115Cd, ⁸² Br, 134Cs, ⁹⁹ Mo, 75Se
ļ	105Rh 35	35.5 h		318.9 keV 19.3%		1	

 λ_{Ru} , λ_{Rh} = decay constants of ¹⁰⁵Ru and ¹⁰⁵Rh;

t = irradiation time:

t' = decay time;

w =weight of the comparator

I =fraction of emitted γ -rays per disintegration.

Care should be taken to avoid interference of the 316.5-keV photopeak of ¹⁰⁵ Ru with the 318.9-keV peak of ¹⁰⁵ Rh by allowing a sufficient decay time (e.g. 57 h waiting time for 10 h irradiation). One single measurement of ⁹⁷ Ru, ¹⁰³ Ru and ¹⁰⁵ Rh about 3 d after irradiation thereby ensures the standardization of the 20 elements to be determined.

The k-factors were determined by irradiating 50- μ l solutions of the elements (Table 2) spotted on 1.5 g of dextrose (analytical grade) packed in a polythene box (16 mm diameter, 21 mm high) and surrounded by six Ru comparators (each 10 mg). The irradiation time varied between 0.5 and 7 h. The organic dextrose dilution avoids self-shielding effects as with the biological sample. The low water content (max. 10%) comparable with a lyophilized sample minimizes the possibility of a flux increase, through elastic neutron scattering with water protons [17]. The average flux ratio in the irradiation facility used is $\phi_{\rm th}/\phi_{\rm epi}=32$. To determine the epithermal and thermal flux gradients, tin and copper discs (20 mm diameter; 0.15 mm thick) are irradiated and divided into 32 parts. The tin pieces are dissolved in 2 ml of 6 M hydrochloric acid and the 159-keV peak of 117mSn is measured on a Ge(Li) detector. The 511-keV β^{+} -annihilation peak of the copper pieces is measured with a NaI(T1) well-type crystal. The 117 m Sn activity is induced to an extent of 39 % by epithermal neutrons ($I_0/\sigma = 81$) and the ⁶⁴Cu activity to the extent of 4% only ($I_0/\sigma = 1.3$). The average percentages of thermal and epithermal flux gradients, parallel to the reactor core, are 4% cm⁻¹ and 3% cm⁻¹ respectively. The radial average decrease of thermal and epithermal flux away from the reactor core is 4% cm⁻¹ and 13% cm⁻¹ respectively. Three ruthenium comparators were therefore placed above and beneath each sample to ensure a consistent mean value of flux and flux-ratios. Table 2 shows the k-values found experimentally for Ag, As, Cd, Co, Cr, Cs, Cu, Fe, Hg, La, Mn, Mo, Rb, Sb, Se, Sc, Sn and Zn. The k-factors of K and Na were determined four times with the Bowen Kale powder as a standard reference material. These values are also given, together with their reproducibility, in Table 2.

Simonits et al. suggested [18] the compilation of generalized k_0 factors, which are independent of irradiation and measuring conditions.

The k_0 -factor is defined by eqn.(2):

$$k_0 = \frac{M'}{M} \cdot \frac{\theta}{\theta'} \cdot \frac{\gamma}{\gamma'} \cdot \frac{\sigma}{\sigma'} = \frac{A_{\rm sp}}{A'_{\rm sp}} \cdot \frac{\epsilon'_{\rm p}}{\epsilon_{\rm p}} \cdot \frac{\phi_{\rm th}/\phi_{\rm epi} + I'_{\rm 0}/\sigma'}{\phi_{\rm th}/\phi_{\rm epi} + I_{\rm 0}/\sigma}$$
(2)

The parameters M', θ' etc. refer to the comparator, and parameters M, θ etc. to the isotope.

 e_p = photopeak efficiency for the measured γ -ray energy;

M = atomic weight;

TABLE 2 Standardization

Element	Compound a	Solvent	Conen. µg/50 µl	Isotope	γ-Energy
Ag	AgNO,	H ₂ O	313.6	110 mAg	657.5
					884.5
As	As_2O_3	0.4 M NH ₄ OH	13.65	⁷ ⁶ A .s	559
C -1	1	4 4 24 77 61	00.00	11501	657
Cd	Metal	4.4 M HCl	23.09	115Cd	527
~ -	0.0	0.034.1101	400 =	115mIn	335
Co	Co ₂ O ₃	8.6 M HCl	463.7	⁶ °Co	1173
~				••-	1332
Cr	Metal	1.2 M HCl	173.8	⁵¹ Cr	320
Cs	CsCl dried	H₂O	28.64	^{1 34} Cs	569
_					796
<u>C</u> u	Metal	0.8 M HNO,	45.35	°⁴Cu	511
Fe	Metal	4.3 M HCl	970.8	⁵⁰ Fe	1098
		0.5 M HNO,			1192
Hg	Metal	0.7 M HNO,	361.9	²⁰³ Hg	279
La	La,O,	5.6 M HNO,	156.9	140La	328.7
					487
					816
					1596
Mn	MnO ₂	6 M HCl	104.11	56Mn	846
Mo	MoO ₃	1.4 M NH ₄ OH	17.63	°°Mo-°°mTc	140
Rb	RbCl dried	H ₂ O	651.26	86Rb	1076
Sb	Metal (etched)	6 M HCI; 0.3 M HNO,	13.73	^{1 22} Sb	564
Se	Metal	0.7 M HNO ₃	535.6	⁷⁵ Se	120
		1.2% H ₂ O ₂			136
		• •			265
					279
					400
Sc	Sc ₂ O ₃	12 M HNO	1.274	⁴⁶ Sc	889
	• •			~	1120
Sn	Metal	12 M HCl	755.6	117mSn	159
			· = - · ·	113Sn	391
Zn	Metal	1 M HCl	294.8	6 5 Zn	1115
Na	Bowen's kale		2506 b	24Na	1368
==	_ =			***	2754
K	Bowen's kale		24615 b	42K	1527.7

^a All materials were of p.a. grade. ^b In μ g g⁻¹.

 $[\]theta$ = isotopic abundance; γ = absolute abundance of the measured γ -ray; $A_{\rm sp}/A'_{\rm sp} = k$ = the experimentally determined k-value.

TABLE 2 (continued)

I_{o}/σ	Comparator	k-Factor	Found k _o	Theor. k_{o}
12.2	¹⁰⁵ Ru	2345	174.8	165.9
		1383	139.7	132.4
9.5	^{10 5} Ru	2202	245.0	255.3
		232.4		
11.4-77	¹⁰⁵ Ru	63.0	3.59	1.43-2.20
		173.2	5.87	2.38-3.71
2.0	¹⁰³ Ru	2446	181.1	171.4
		2184	180.1	
0.5	¹⁰³ Ru	45.9	Not determ.	
12.0	105Ru	11309	381	307
		51547	2052	1930
1.3	¹⁰³ Ru	132.2	3.99	4.96
1.4	103Ru	0.1653	0.0113	0.0097
		0.1096	0.0086	0.0076
0.83	¹⁰³ Ru	55.9	1.544	1.657
1.3	103Ru	125.4	3.14	3.79
		193.9	7.00	8.31
		69.27	3.81	4.34
		144.8	13.8	17.52
1.0	103Ru	1078	59.8	65.4
9.2	105Ru	511.0	Not determ.	
7.9-17	97Ru	44.67	3.389	2.49-5.67
33.6	97 R u	4524	203	161
8.2	105Ru	871.3	10.98	11.50
		2912	36.63	39.45
		1723	38.94	41.15
		757	16.75	17,31
		473	7.46	8.23
0.5	¹⁰³ Ru	5830	167.1	157.9
		4688	168.9	
81	97Ru	8.42	Not determ.	
38.6	97Ru	10.31		
2.2	103Ru	10.69	0.693	0.806
0.66	103 Ru	2.580 ± 0.029	1.191 ± 0.021	
		(1.12%)	(1.77%)	
0.90	103Ru	0.04938 ± 0.00045	(= · · · · · · · · · · · · · · · · · ·	
		(0.91%)		

The first part of eqn.(2) can be calculated from known nuclear constants $(M, \theta, \gamma \text{ and } \sigma)$, yielding a theoretical k_0 value. By measuring a relative efficiency curve for the Ge(Li) detector used and converting the detection efficiency of the sample and comparator geometries to a point source geometry at 12-cm distance from the detector, it is possible to calculate $\epsilon'_{\mathbf{p}}/\epsilon_{\mathbf{p}}$ and thus the experimental k_0 -value. Both k_0 -values are given in Table 2. The relative efficiency curve was experimentally determined by activity measurement of the following point sources at a fixed distance of 12 cm from the detector, to

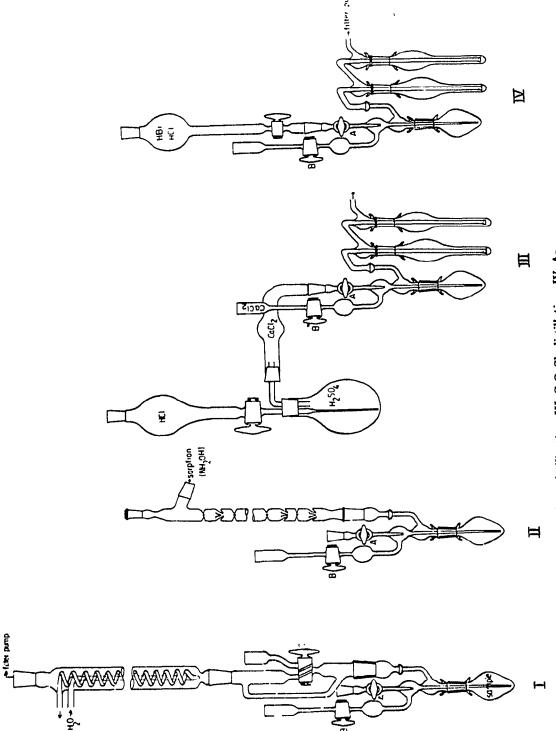


Fig.1. Apparatus. I. Destruction. II. Bromine volatilization. III. CrO₁Cl₁ distillation. IV. As, Hg, Mo, Sb, Se, Sn distillation.

avoid 'real' coincidence of cascade γ -rays: ¹⁵²Eu, ¹⁵⁴Eu, ¹⁸²Ta, ¹³³Ba, ⁸²Br, ¹¹⁰mAg, ⁷⁵Se. Additional measurements of some IAEA standard sources, e.g. ²⁴¹Am, ⁵⁷Co, ²²Na, ¹³⁷Cs, ⁵⁴Mn, ⁶⁰Co, allow the normalization of the relative curve to give an absolute curve for general use.

Once sufficient data are published, the general k_0 -values enable the calculation of k-values for a given comparator, a given reactor spectrum, and a given detector, as can be seen from eqn.(3):

$$k = k_0 \frac{\phi_{\rm th}/\phi_{\rm epi} + I_0/\sigma}{\phi_{\rm th}/\phi_{\rm epi} + I_0/\sigma'} \cdot \frac{\epsilon_{\rm p}}{\epsilon'_{\rm p}}$$
(3)

All peak areas were determined by a suitable program [19] on a PDP 9 computor. In addition, a second program calculated specific activities of comparators, $k_{\rm anal}$ -values, an error estimate [13], a possible yield determination, and the element concentrations in routine analysis.

ANALYSIS OF SAMPLES

About 1.5 g of biological material was irradiated for 7 h in the Thetis reactor of the University of Ghent at a thermal neutron flux of $1.5 \cdot 10^{12}$ n cm⁻² s⁻¹. One hour after the end of the irradiation, a 30-mg sample is measured for ²⁴Na and ⁴²K activities (12 cm distance) with the Ge(Li) detector (useful volume 70 cm³; energy resolution (FWHM) 2.0 keV for the 1332-keV peak of ⁶⁰Co).

The remaining sample is digested with 15 ml of 12 M HClO₄ and 8 ml of 14 M HNO₃ in a 50-ml distillation flask (Fig.1). Carrier (10 μ g) is added for each of the elements, Ag, As, Cd, Co, Cs, Cu, La, Mn, Rb and about 100 μ g for Sb, Se, Hg and Sn, all dissolved in nitric acid, with 10 mg of chromic acid in aqueous solution also present. At the same time known amounts of ⁷⁷ As (prepared [20] on silica gel from irradiated germanium) and of ¹²⁴ Sb tracer are added for yield determinations. The mixture is agitated by an air stream, created by a filter pump, at the top of the Nimroth water-cooler. The reaction receiver is heated by an electrically heated bath containing Woods metal; the temperatures recorded below were measured in this surrounding bath.

Primary oxidation of the biological material during digestion is achieved with nitric acid at 120 °C for 15 min, whereupon the temperature is raised to 180 °C and kept constant for another 5 min. Then the receiver is heated at 230 °C with valve C closed. After about 5 min the green colour of the solution changes to orange-red (Cr(III)→Cr(VI)), indicating complete destruction. Loss of tracers through volatilization does not occur [21]. The next stage (Fig.2) is the volatilization of bromine, performed by adding, dropwise, 5 ml of 48 % hydrobromic acid at 110 °C during 15 min. Other possible volatile compounds reflux in the Vigreux column (Fig.1). The residual nitric acid and water is then distilled at 150 °C and collected in the two-trap receiver. Possible losses during the volatilization of bromine and the removal of nitric acid and water amount

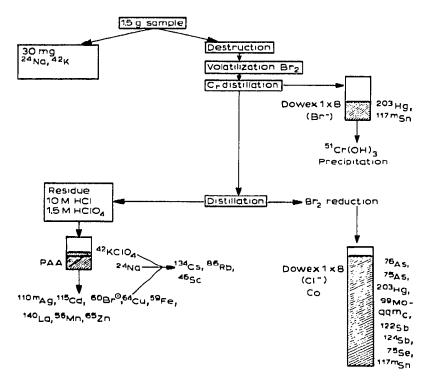


Fig. 2. Separation scheme.

to 3% for Hg and to 0.7% for As, Sb, Cr, Se, Sn and Mo. By raising the temperature to 210 °C and slowly introducing dried hydrogen chloride, CrO₂Cl₂ is distilled and collected in 30 ml of 48 % HBr-2 % NH2OH (previously boiled for 1 min and cooled to room temperature). The two-trap receiver is icecooled. The distillation is repeated twice with 10 mg of CrO₃ carrier. Under these working conditions, more than 99% of the As, Sb, Se and Mo remain in the distillation flask. However, the distillate appears to contain up to 40 % Hg and 55 % Sn which are now fixed on a 2-ml Dowex 1-X8 (200-400 mesh) column in the bromide form. Chromium(III) is not adsorbed and is precipitated as chromium hydroxide by adding 14 M ammonia solution up to pH 7, thus increasing the detection efficiency of the low-activity 320-keV γ-ray by a factor of 2 or 3. The quantitative distillation of As, Mo, Sb, Se and of the residual Sn and Hg is carried out by adding 100 ml of a mixture of HBr (48%) and 12 M HCl (2:1) dropwise at 230 °C. Halfway through this distillation, 10 ml of 12 M HClO4 is added to the distillation flask. Subsequently the bromine formed during the distillation is reduced to bromide by adding 8 g of hydroxyammonium chloride to the ice-cooled distillate and then heating gently in an Erlenmeyer flask fitted with a 60 cm-high spiral condenser. The six elements are next fixed on a 10-ml Dowex1-X8 (200-400 mesh) column in the bromide, chloride form. The two resin fractions are combined, homogenized i a 20-ml counting vial, and dried by suction with a filter stick. The resin can then be measured for ⁷⁷As, ⁷⁶As, ²⁰³Hg, ⁹⁹Mo^{-_99}^mTc, ¹²²Sb, ¹²⁴Sb, ⁷⁵Se, ¹¹⁷mSn activities.

The distillation residue is evaporated to about 2 ml of HClO₄ and taken up again in hot 12 M HCl (15 ml). This solution is treated on a 1-g PAA (polyantimonic acid) column; sodium is completely retained and K, Cs, Rb and Sc are retained partially, while KClO₄ partially precipitates at room temperature. The following elements are eluted quantitatively from the PAA with 5 ml of 12 M HCl: Cu, Mn, Zn, Co, Ag, Fe, La, Cd. The eluate is measured for the first time (12 cm distance) with the Ge(Li) detector for ⁶⁴Cu and ⁵⁶Mn. The highly energetic γ -rays of the residual ⁴²K cause a dead-time of 15 %. This high counting-rate results in pile-up losses of up to 8 % as shown by tracer experiments. On the basis of Anders' hypothesis [22] that these losses are equal for all the γ -energies over the entire spectrum, a second measurement of ⁴²K a few days later (when the dead-time is less than 2 %) yields the net activity of ⁴²K, and comparison with the first measurement allows the calculation of the pile-up losses for the 846-keV ⁵⁶Mn peak and the 511-keV annihilation peak of ⁶⁴Cu (corrected for β ⁺ annihilation of ⁴²K).

After total decay of ⁴²K (about 5 d after irradiation), ¹¹⁵Cd—^{115 m}In, ¹⁴⁰La, ⁵⁹Fe, ⁶⁰Co, ⁶⁵Zn and ^{110 m}Ag are measured in the PAA eluate. After total decay of ²⁴Na (ca. 14 d), the PAA column is added to the PAA eluate and the solution is evaporated to dryness so that the quantitative measurement of ⁸⁶Rb, ⁴⁶Sc and ¹³⁴Cs becomes possible.

TABLE 3

Yield determinations tested by tracer experiments
(Two determinations were done unless otherwise specified)

Element	Yield (%)	Remarks
Rb a	99	80-92 % on PAA
Cd, Cu, Mn a, Se b, Sc, Zn	98	Av. 88 % on PAA for Sc
Co a, Cs, Cr, La, Sn	96	91 % on PAA, 5 % in cluate for Cs
Ag, Fe, Mo	94	·
As c	93	
Hg	90	
Hg Sb ^c	80	80—95 % irreproducible

a 3 determinations.

RESULTS AND DISCUSSION

The yields for the 18 elements were tested by tracer experiments in the presence of 1.5 g of lyophilized pork liver (Table 3). The values are satis-

b 5 determinations.

c 4 determinations.

ABLE 4

Bowen's kale powder

Element	Found (p.p.m.)	.m.)	: !				Mean value (p.p.m.)	sr (total) (%)	sr (count) (%)	Best mean values or ranges [23]
Ag	< 0.04	0.197	0.199				0 198	9	9.4	< 0.01—0.5 0.14 (0.11—0.99)
2 B	1.07	0.95	0.90	1.02	0.94	1.07	0.99	, & 	3.5	0.80 (0.38 - 1.06)
පි	0.058	0.065	0.963	0.053	0.057	0.060	0.059	9.8	7.3	0.058(0.04-0.08)
ರ	0.452	0.430	0.462	0.437	0.448	0.442	0.445	2.8	1.4	0.31 (0.18 - 0.42)
Ç	0.084	0.081	0.078	0.084	0.072	0.084	0.081	6.7	4.7	0.074 (0.069 - 0.77)
Z,	5.4	5.7	5.2	5.6	5.3	5.8	5.5	4.6	1.8	5.0 (3.6-6.5)
Fe	104	104	106	105	102	110	105	3.1	2.4	118 (88—157)
Hg	0.142	0.147	0.149				0.146	3.4	3.0	0.167 (0.11 - 0.23)
[Pa	0.1073	0.1061	0.1062	0.1061	0.1851	0.1078	0.1067	0.91	1.6	0.087 (0.08-0.1)
Mn	15.2	16.3	15.9	16.5	15.2	16.7	16.0	4.8	0.30	14.7 (12.6–18)
Mo	1.93	2.07	1.97	2.15	2.01	2.04	2.03	4.3	0.54	2.28(1.5-3.1)
Rb	48.6	48.0	51.4	47.8	48.6	47.3	48.6	3.4	0.49	52.2(41-57)
Sb	0.065	0.058	0.059	0.057	0.068	0.055	090.0	9.5	3.2	0.069(0.05-0.11)
Se	0.123	0.116	0.118	0.113	0.106	0.105	0.113	6.9	6.7	0.121(0.02-0.15)
Sc	0.0120	0.0103	0.0104	0.0109	0.0111	0.0119	0.0111	6.9	1.6	0.008
Sn	< 0.6									0.26
Zn	31.1	31.2	33.7	32.4	31.1	32.4	32.0	3.7	1.0	33.2 (30-38)

factory with the exception of those for antimony, which required an independent yield determination. The good reproducibility and accuracy of the method can be seen from the 6 analyses of Bowen's kale powder [23] (Table 4) and the 2 analyses of NBS Bovine Liver, SRM-1577 (Table 5). The dry weight appeared to be 94.3% for Bowen's kale powder (20 h drying at 90 °C) and 94.6% for the Bovine Liver SRM-1577 (24 h freeze-drying). The chromium result for Bowen's kale is rather high, although the precision is excellent. The difference between the two chromium results for SRM-1577 may indicate inhomogeneity for this element. Interferences from 54 Fe(n, α) 51 Cr, 56 Fe(n,p) 56 Mn are negligible. According to Chauvenet's criterion [24] the fifth result for the lanthanum concentration in Bowen's kale powder was omitted from the mean value.

TABLE 5

Determination of trace elements in bovine liver (µg g⁻¹ dry weight)

Element	(67 % conf. lim.)	NBS value ^a	Element	(67% conf. lim.)	NBS value a
Ag	0.051 ± 0.011	· · · · · · · · · · · · · · · · · · ·	Mn	11.2 ± 0.5	10.3 ± 1.0
As	0.056 ± 0.004	(0.055)	Mo	3.19 ± 0.14	(3.2)
Cd	0.288 ± 0.035	0.27 ± 0.04	Rb	17.97 ± 0.60	18.3 ± 1.0
Co	0.223 ± 0.011	(0.18)	Sb	0.0048 ± 0.0005	_
Cr	0.074 ± 0.005	<u> </u>	Se	1.02 ± 0.03	1.1 ± 0.1
	0.123 ± 0.006		Sc	< 0.0005	_
Cu	187 ± 8	193 ± 10	Sn	< 0.6	
Cs	0.0149 ± 0.0022		Zn	135 ± 5	130 ± 10
Fe	236 ± 5	270 ± 20	Na	2632 ± 29	2430 ± 130
Hg	0.0223 ± 0.0013		K	10323 ± 258	9700 ± 600
La	0.0173 ± 0.0004				

a Values in parenthesis are not certified.

The standard deviation for a single measurement, calculated from the six results, determines the overall precision for one analysis. The error from the analytical treatment (assuming that the material is homogeneous) was calculated from the average counting error for a single analysis and from the overall precision.

In conclusion, the present method of trace analysis is applicable to any biological material, and is versatile, simple, and reproducible. A skilled analyst requires about five hours to perform all the required chemical manipulations after irradiation. The measurements of some γ -activities are rather time-consuming. Nevertheless, quantitative results for 20 elements are available within two weeks with the aid of ruthenium as a multi-comparator; this includes the processing of the data with a suitable computer program.

SUMMARY

A separation scheme for the determination of 20 trace elements by neutron activation analysis has been developed and tested on biological material. The method is based on a wet chemical destruction followed by distillation, ion exchange separation and column chromatography (polyantimonic acid) for the removal of the sodium matrix activity. The recovery of tracers added to liver samples has been studied for the following elements: Ag, As, Cd, Co, Cs, Cu, Cr, Fe, Hg, La, Mn, Mo, Rb, Sb, Se, Sc, Sn and Zn. The yields exceeded 90% except for Sb. The accuracy and reproducibility can be deduced from repeated analyses of Bowen's kale powder and from the NBS bovine liver, standardised by the relative multiple comparator method. The reproducibility varied between 0.91% and 9.5% (counting statistics included).

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