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The preparation of the ²³⁹Np tracer from ²⁴³Am and the purification of the stock solution

Jana Strišovská · Veronika Drábová · Jozef Kuruc

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Abstract The present work describes preparation of ²³⁹Np tracer from ²⁴³Am stock solution and the purification of this solution from ferric cation. The method of the preparation of tracer involves stabilization of Np(IV) by ascorbic acid and ferric nitrate, separation of ²³⁹Np from ²⁴³Am by extraction chromatography and determination of recoveries of ²³⁹Np by means of gamma spectroscopy. We used the commercially available sorbents TEVA®Resin for the ²³⁹Np preparation and DGA Resin for ²⁴³Am purification. All sorbents were purchased from Eichrom Industries, Inc. The first eluate from the column can be stored for a future preparation of the tracer and fraction with ²³⁹Np will be used to monitor radiochemical yield of ²³⁷Np.

Keywords Alpha decay · Americium 243 · Chemical preparation · Neptunium 239 · Solvent extraction · Tracer techniques

Introduction

The removing of long-lived actinides from high-level radioactive wastes is a subject for discussion and review with the aim of reducing of long-term risk of radioactive waste repository [1]. The research programs were established as a response to this fact that they are funded by national and international organizations. Neptunium is a particularly special problem in term of costs for the radiochemical determination.

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The two isotopes of neptunium as 237 Np and 239 Np have the biggest impact on the environment, but their influence on the surroundings is different. 239 Np is a part of the radioactive fallout and also gets into the environment from nuclear facilities. 239 Np has short half decay $T_{1/2}$ (2.356 days) [2, 3] and therefore it has no long-term effects in the nature. The presence of 239 Np was identified in the soil of immediate areas of weapons testing sites and in water and sediments from nuclear facilities [4]. On the other hand 237 Np has long half-life $T_{1/2}$ (2.144 × 10⁶ years) and constantly accumulates because it is formed by reaction:

²⁴¹Pu
$$(T_{1/2} = 14.4 \text{ years}) \xrightarrow{\beta^{-}} {}^{241}\text{Am} (T_{1/2} = 433 \text{ years})$$

$$\xrightarrow{\alpha} {}^{237}\text{Np}$$
(1)

²⁴¹Pu is got to the environment especially during the nuclear testing of weapons in the atmosphere. ²³⁷Np is the product of energy production in the nuclear power plants. In the future ²³⁷Np will be the dominant radionuclide in long-lived radioactive wastes. Therefore it is necessary to pay attention to its determination in the environment.

In regard to the alpha-decay of 237 Np and its relatively low concentration in environmental samples, the chemical separation of neptunium from the interfering radionuclides must be completely finished before the measurement. The accurate determination of 237 Np requires the use of a tracer that is suitable to monitor the radiochemical yield. Ideally, the tracers should have the same chemical behaviour as analytes. But in the case of 237 Np ideal tracer does not exist. 235 Np ($T_{1/2} = 396.1$ days) is the potential tracer for the determination of 237 Np. It decays mainly by electron capture (99.9974 %) [5]. Moreover it is not possible accurate detection of 235 Np by ICP-MS due to the isobaric



interferences. The present of ²³⁷Np as an impurity in the tracer of ²³⁵Np and the necessity of the adding of the sufficient amounts of ²³⁵Np set high demand to the analytical procedure in order to obtain a reliable signal in the low-energy spectrum derived from beta liquid scintillation spectrometer (LSC) [6]. For these reasons ²³⁵Np is not suitable tracer for the determination of ²³⁷Np. ²³⁶Np $(T_{1/2} = 154 \times 10^3 \text{ years})$ is another potential tracer. It decays by beta-emission (12.5 %), electron capture (87.3 %) and alpha-emission (0.16 %). ²³⁶Np is not ideal isotope tracer for the determination of ²³⁷Np by alpha spectrometry due to its long half-life, low specific activity and low probability of alpha-decay. Some studies [7, 8] point to the possibilities of this tracer for the determination of ²³⁷Np from environmental samples by mass spectrometry. Radiochemical yield of ²³⁷Np is monitored by the adding tracer of ²³⁹Np. Its half-life is $T_{1/2} = 2.3565$ days [2]. ²³⁹Np generates by neutron capture or α -decay [9]:

neutron capture:
$$^{238}\text{U} + \text{n} \rightarrow ^{239}\text{Np} + \gamma$$
 (2)

$$\alpha$$
 - decay: ²⁴³Am \rightarrow ²³⁹Np + α (3)

The short-lived radioisotopes, which are created by neutron capture, require the time that it is needed for their cooling [10]. Therefore preferable preparation of ²³⁹Np tracer is from the $^{243}\mathrm{Am}$ radionuclide. $^{243}\mathrm{Am}$ is the long-lived α -emitter and its half-life is $T_{1/2} = 7,370$ years [2]. The radioactive equilibrium of this pair is reached after ten times of half-life of ²³⁹Np (23.6 days). The separation of neptunium and americium is based on knowledge of their different chemical properties which confirms their easy separation. Wenzel et al. [11] prepared ²³⁹Np from ²⁴³Am feed solution in a nitric acid medium. The process includes the stabilization of Np4+ with ascorbic acid, isolation of Np4+ by using extraction with TOPO/dodecane and stripping of Np with (NH₄)₂CO₃. ²⁴³Am remains in the feed solution and the milking process can be repeated after reequilibration which requires ~ 2 weeks due to the incomplete Np extraction.

The separation methods based on extraction chromatography have become popular in radiochemical analyzes because of their simplicity, speed and minimization of chemical agents, costs on waste disposal compared to a conventional separation methods [12–18]. The sorbent TEVA®Resin, which is one of the most versatile analytical products of the company Eichrom Industries, Inc., is often used to determine the tetravalent actinide. This sorbent can be used alone or can be easily combined with other sorbents for specific separation of complex analysis. An aliphatic quaternary amine, known as Aliquat®336 is the active component. As such it has properties similar to those of typical strong base anion exchange resins. However, because the functional groups are in a liquid form, rather than fixed to a polymer backbone, these groups have greater flexibility to

coordinate around target anions. This means that the uptake of these ions is generally higher and often at lower acid concentrations. [19]. The assuming equation for extraction of Np in the oxidation state IV is following:

$$Np^{4+} + 4NO_3^- + 2\overline{E \cdot NO_3} \Leftrightarrow \overline{E_2^+ \cdot Np(NO_3)_6^{2-}}$$
 (4)

where E is extractant. Neptunium can be in different oxidation states depending on the character and the molarity of the solvent. Horwitz et al. [20] has shown that Np(IV) is characterized by high values of retention capacity k' at the high molarity of nitric, hydrochloric acid and Np(V) does not show retention on the extraction-chromatographic sorbents. DGA Resin from Eichrom Industries, Inc. is extraction chromatographic materials in which the extractant system is either N,N,N',N'-tetra-n-octyldiglycolamide (DGA Resin, Normal) or N,N,N',N'-tetrakis-2-éthylhexyldiglycolamide (DGA Resin, Branched) [21]. The assuming equation for extraction Am^{3+} is following:

$$Am^{3+} + 3NO_3^- + \overline{3E_3} \Leftrightarrow \overline{Am(NO_3)_3 \cdot E_3}$$
 (5)

where E is extractant. Diglycolamides contain three oxygen atoms which have strong affinity to capture the metal ions, so they act as tridentate ligands [22].

The aim of the study is the preparation of ²³⁹Np tracer from its parent nuclide of ²⁴³Am by extraction chromatography, which will be suitable for the determination of ²³⁷Np in the environmental samples. This paper also describes the purification the stock solution, which is permanently polluted by ferric cations.

Methods and experiments

Reagents and materials

All used reagents were commonly available analytical grade acids and chemicals. Nitric acid, hydrochloric acid were supplied by Slavus, Slovakia, ascorbic acid by Mikrochem, Slovakia, ferric nitrate nonahydrate by Lach-Ner, USA, hydroxylamine hydrochloride by Lachema, n.p., Brno, oxalic acid was supplied by Mikrochem, Slovakia and radionuclide tracers of ²⁴³Am by Lacomed SK, Ltd., Slovakia.

Two different extraction chromatography resins were used for the radionuclide separation. TEVA $^{\circledR}Resin$ (100–150 $\mu m)$ and DGA Resin were supplied by Eichrom Industries, Inc.

TEVA® Resin separation procedure

The ²⁴³Am tracer with the activity of 60 Bq was added to 4 cm³ of 2.5 M HNO₃. A valence adjustment was



performed by adding 1.2 mg of Fe³⁺ ions Fe(NO₃)₃·9H₂O and 150 mg of ascorbic acid to the sample. Then we left sample to stand for 15 min because of reduction of neptunium to oxidation state IV. The separation is shown in Fig. 1. TEVA®Resin column was stacked on the vacuum box. TEVA®Resin column was conditioned with 10 cm³ of 2.5 M HNO₃. After the valence adjustment, the sample solution was loaded onto stacked column at ~ 1 drop per second. First fraction which contained ²⁴³Am was collected. A 3 × 5 cm³ of 2.5 M HNO₃ was added to TEVA®Resin to elute any residual americium before stripping the neptunium from the column. The ²⁴³Am fraction was captured and stored. Neptunium was stripped from TEVA®Resin with 40 cm³ of 0.5 M HCl. The eluted Np fraction was collected into a vial.

The purification of the ²⁴³Am tracer from Fe³⁺ cations

The ²⁴³Am tracer solution was evaporated almost to dryness and the residue was dissolved in 6 M HCl and diluted to 3.5 M HCl in 30 cm³. For the reduction of Fe³⁺ to Fe²⁺ hydroxylamine hydrochloride was used. The solution was heated for 15 min to achieve complete reduction of Fe³⁺. DGA Resin was used for the purifying of the tracer from ferric cations. The column was conditioned with 3.5 M HCl and the solution was loaded onto the column. Americium was eluted with 40 cm³ of 0.25 M HCl—0.03 M oxalic acid. The fraction was collected into a vial.

Measurements

The tracer of ²⁴³Am and final ²³⁹Np fractions were measured by the HPGe Gamma-Spectrometer Ortec 672. In particular, the gamma-activity of ²³⁹Np was measured as soon as possible after separation from the stock solution due to its short half life (2.3565 days). Two gamma-energies of 228 and 277 keV were selected for the measurement of ²³⁹Np. The samples were counted 10,000 s.

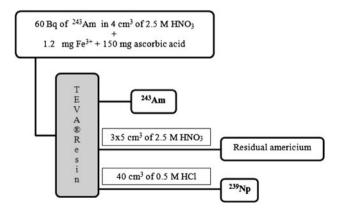


Fig. 1 Separation scheme of neptunium from americium

Results and discussion

Before the preparation of the tracer of ²³⁹Np, a gamma-spectrometric measurement of the ²⁴³Am stock solution was made. The standard solution of ²⁴³Am contains an equal amount of ²³⁹Np after the achievement of an equilibrium state. The peaks corresponding to parent's ²⁴³Am and daughter's ²³⁹Np nuclide are in a spectrum at different energies: ²⁴³Am—75 keV (66 %), ²³⁹Np—99.5 keV (15 %), 103.7 keV (24 %), 106.1 keV (22.70 %), 117.7 keV (8.4 %), 120.7 keV (3.2 %), 209.7 keV (15 %), 228.2 keV (10.2 %), 277.6 keV (14.1 %), 315.9 keV (1.6 %) and 334.3 keV (2 %).

According to the separation scheme, americium was separated from neptunium on TEVA®Resin column by the method of extraction chromatography. The time of separation was ~ 1 h. The used sorbent shows high affinity for actinides in oxidation state IV. On the basic we successfully separated ²³⁹Np from ²⁴³Am. After loading of the sample, only neptunium in the fourth oxidation state was retained on the column and americium passed through. It is very efficiently retained as an Np(NO₃)₆² anions in a TEVA column in 2.5 M HNO₃. We used ascorbic acid and Fe³⁺ for reduction of neptunium to fourth oxidation state. Ferric ions were reduced by ascorbic acid to ferrous cations, which effectively reduce neptunium to Np(IV). We used 0.5 M HCl as elution solution for Np because we supposed the best results in previous experiments with this concentration. After separation, activity of ²³⁹Np was measured using HPGe detector. All the measurements were performed in the same geometry and time in order to keep to the same conditions during measurement. This measurement confirmed separation of neptunium from americium, because ²⁴³Am was not found in the spectrum as we expected.

²³⁹Np was examined at 228 and 277 keV energy lines. The relative method of calculation of recovery for ²³⁹Np was used. Recovery *Y* of a tracer is typically used in radiochemical analysis and is a measure of the effectiveness of separation methods for some radionuclides. It is expressed as the percent recovery. Recovery *Y* was calculated as follows:

$$Y = \frac{N_m}{N_{eq}} \times 100 \, [\%] \tag{A}$$

where N_m is number of counts of ²³⁹Np after the separation and N_{eq} is number of counts of ²⁴³Am in equilibrium with ²³⁹Np before the separation. N_{eq} . For the stock solution Am and Np which is in radioactive equilibrium we determined 805 counts at 277 keV lines and 698 counts at 227 keV lines. During our experimental radiochemical analysis we made several preparations of ²³⁹Np tracer. The results for recoveries are presented in Table 1 and in Table 2. The



Table 1 Recoveries in % for ²³⁹Np at energy of 277 keV

No. of sample	Counts (N_m)	Time t (s)	Recovery Y (%)
1.	515	10,000	63.98
2.	522	10,000	64.84
3.	548	10,000	68.07
4.	567	10,000	70.43
5.	572	10,000	71.06
6.	582	10,000	72.30
7.	599	10,000	74.41

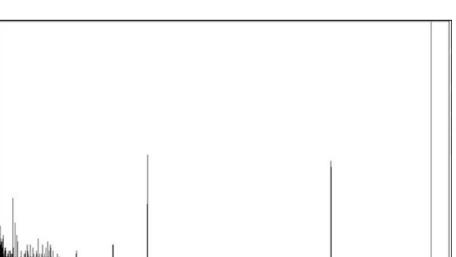
Table 2 Recoveries in % for ²³⁹Np at energy of 228 keV

No. of sample	Counts (N_m)	Time t (s)	Recovery Y (%)
1.	430	10,000	61.60
2.	446	10,000	63.90
3.	450	10,000	64.47
4.	457	10,000	65.47
5.	471	10,000	67.48
6.	476	10,000	68.19
7.	487	10,000	69.77

recoveries for 239 Np at 277 keV lines were in the range from 64 to 74 % and at 228 keV lines from 61 to 70 %.

For the purification of the tracer of ²⁴³Am from ferric cations we used extraction-chromatographic material—DGA Resin. DGA Resin only retains americium in the third oxidation state. The spectrum of the fraction after passing through the DGA column is shown in Fig. 2.

Fig. 2 Gamma-spectrum of fraction after passing through the DGA column



Americium was stripped from DGA Resin with solution of hydrochloric acid with oxalic acid additive. The cation of Am³⁺ makes complex with oxalic acid:

$$2 \text{ Am}^{3+} + 3 \text{ H}_2\text{C}_2\text{O}_4 = \text{Am}_2(\text{C}_2\text{O}_4)_3 + 6 \text{ H}^+$$
 (6)

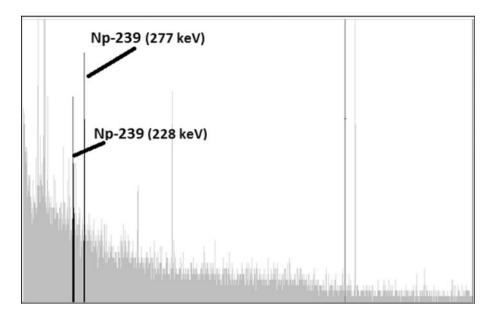
Oxalate complexes form very strong binding with cations of actinides, concretely in our case with ${\rm Am}^{3+}$. Americium was eluted from DGA column as oxalate complex ${\rm Am}_2({\rm C}_2{\rm O}_4)_3$. The breakdown of bind between americium and extractant system comes up and americium is released from DGA resin in the complex form. In Fig. 3 in gamma-spectrum ²³⁹Np was identified at energies of 228 and 277 keV.

Conclusion

The aim of this study was to prepare a tracer ²³⁹Np from ²⁴³Am by extraction chromatography. ²³⁹Np was measured by HPGe detector in a well-defined geometry and it was measured immediately after the separation due to the short half decay $T_{1/2}$. The obtained eluate of ²³⁹Np will be used as a tracer to determination of radiochemical yield of ²³⁷Np. The aim of this work was to determine the effectiveness of the modify separation process so we used the method of relative determination of recovery in %. Time of 2 h from the disruption of equilibrium of the Np and Am to gamma-measurements in comparison with the half decay $T_{1/2}$ of ²³⁹Np was not take for important for the recovery determination. The recoveries for ²³⁹Np at 277 keV lines were in the range from 64 to 74 % and at 228 keV lines from 61 to 70 %. On the basis of study [23] we can conclude that ²⁴³Am stock solution is possible to re-use for ²³⁹Np tracer preparation after 5 days of ingrowth. The



Fig. 3 Gamma-spectrum of fraction after elution from the column



re-using of ²⁴³Am solution, which passed through TEVA Resin column immediately after loading of the sample, is the advantage. The presented results point to the successful removal of ferric cations from the stock solution by extraction chromatography.

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