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Facile Synthesis of Mn_3O_4 –Reduced Graphene Oxide Hybrids for Catalytic Decomposition of Aqueous Organics

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ABSTRACT: Mn_3O_4 –reduced graphene oxide (rGO) hybrids were synthesized, and their catalytic performance in heterogeneous activation of peroxymonosulfate (PMS) to oxidize a target pollutant, Orange II, in aqueous solutions was investigated. The surface morphology and structure of the Mn_3O_4 –rGO hybrids were characterized by field emission scanning electron microscopy (FESEM), energy-dispersive X-ray spectroscopy (EDS), transmission electron microscopy (TEM), powder X-ray diffraction (XRD), Raman spectroscopy, X-ray photoelectron spectroscopy (XPS), and thermogravimetric analysis (TGA). Through an in situ chemical deposition and reduction, Mn_3O_4 –rGO hybrids with Mn_3O_4 nanoparticles at an average size of 29.2 nm were produced. The catalytic activity in Orange II oxidative decomposition was evaluated in view of the effects of various processes, pH, PMS concentration, Orange II concentration, and temperature. The combination of Mn_3O_4 nanoparticles with graphene sheets leads to a much higher catalytic activity than that of pure Mn_3O_4 or rGO. Graphene was found to play an important role in Mn_3O_4 dispersion and decomposition of Orange II. Typically, 30 mg/L of Orange II could be completely oxidized in 120 min at 25 °C and 0.05 g/L of Mn_3O_4 –rGO hybrids, showing a promising application of the catalyst in the oxidative degradation of aqueous organic pollutants. The efficiency of Orange II decomposition increased with increasing temperature (25–55 °C), pH (4.0–11.0), and PMS dosage (0.25–1.5 g/L), but it decreased with increasing initial Orange II concentration (30–90 mg/L). Mn_3O_4 –rGO hybrids exhibited stable performance without losing activity after four successive runs.

1. INTRODUCTION

Industrial processes generate increasing amounts of wastewater, containing toxic and hazardous organic compounds (such as dyes, pesticides, pharmaceuticals, etc.) that cause severe problems to the environment.^{1,2} Recently, advanced oxidation processes (AOPs), involving various chemical, photocatalytic, electrocatalytic, and Fenton oxidation methods, have been intensively investigated because they can decompose organic pollutants to inorganic compounds such as H_2O , CO_2 , and inorganic salts.^{3–5} Among these AOPs, wet hydrogen peroxide catalytic oxidation is known as an efficient way, where $\cdot\text{OH}$ is usually the main reactive and oxidizing species generated to degrade organic contaminants. However, this process has some drawbacks in cost-intensive production, transport and storage of H_2O_2 , as well as pH adjustments.⁶ Recently, sulfate radical ($\text{SO}_4^{\cdot-}$) initiators such as peroxymonosulfate (Oxone, PMS) have attracted increasing attention. PMS, a type of (bi) sulfite, has a higher oxidizing potential (1.82 V) than H_2O_2 (1.76 V), and is an inexpensive and environmentally friendly oxidant in several different applications, especially in chemically mineralizing various organic contaminants. In addition to high reactivity, its main advantage over H_2O_2 is easy handling as a solid.^{7,8} In the past few years, several studies related to the activation of PMS have focused on transition metals, among which Co(II) and supported cobalt catalysts were found to be the best activators.^{9–11} However, Co(II) is a highly toxic metal, which can induce some health problems.^{9,12} Therefore, it remains a challenge to develop the transition metal catalysts to activate PMS as an environmentally friendly and applicable technology.

Some attempts using less toxic Mn oxides have been reported.^{13,14}

It is well-known that hausmannite (Mn_3O_4) has drawn particular research attention because of its distinctive structure and physicochemical properties, which are of great interest in energy conversion, magnetism, and catalysis, etc.^{15,16} Despite the high catalytic performance of Mn_3O_4 nanoparticles (NPs), poor chemical and thermal stabilities of the material have led to aggregation of NPs, thus lowering the catalytic efficiency. To tackle with these issues, carbonaceous materials with high electrical conductivity and buffer matrix have been widely employed as matrixes for Mn_3O_4 -based materials to improve their conductivity and stability.¹⁷ As compared to other carbon matrixes such as graphite, carbon black, and carbon nanotubes, graphene is emerging as one of the most appealing carbon materials because of its unique properties such as superior electrical conductivity, excellent mechanical flexibility, and high thermal and chemical stabilities.^{18,19} Because chemically modified graphene materials can exhibit enhanced performance, it has become a priority for researchers to prepare these hybrids with ZnO ,^{20,21} TiO_2 ,^{22,23} NiFe_2O_4 ,²⁴ and CoFe_2O_4 ,²⁵ etc. Mn_3O_4 –graphene hybrids have been recently prepared as anode and supercapacitor materials with performance comparable to that of previously reported Mn_3O_4 -based ano-

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des.^{15,26–28} However, to our best knowledge, little work has been done in catalytic reactions of Mn_3O_4 –graphene hybrids, in particular, for the heterogeneous activation of PMS.

In this Article, we present a facile approach for preparing Mn_3O_4 –reduced graphene oxide (rGO) under basic conditions and its application in catalytic oxidation of Orange II by PMS. The physical and chemical characterizations of Mn_3O_4 –rGO hybrids were conducted, and the performance in heterogeneous reaction was evaluated in view of the effects of the main variables (e.g., solution pH, Orange II and PMS concentration, and temperature). The reaction kinetics, material stability, degradation mechanism, as well as the role of Mn_3O_4 and graphene were also studied. The as-prepared hybrids demonstrated high catalytic activities in wastewater treatment.

2. MATERIALS AND METHODS

2.1. Synthesis of Mn_3O_4 –rGO Hybrids. Graphite oxide was synthesized by oxidation of graphite powder under acidic conditions according to the modified Hummers method as described elsewhere.^{29–31} In a typical preparation of Mn_3O_4 –rGO hybrids, 0.6 g of graphite oxide was dispersed in 250 mL of water by sonication for 2 h to achieve uniform dispersion of graphene oxide (GO), and 1.928 g of manganese acetate tetrahydrate ($\text{Mn}(\text{C}_2\text{H}_3\text{O}_2)_2 \cdot 4\text{H}_2\text{O}$) was dissolved in 20 mL of distilled water. Next, manganese acetate aqueous solution was added into the GO dispersion under vigorous magnetic stirring for 1 h, and NaOH aqueous solution (50%) was added dropwise to the above mixture to make solution pH > 10, followed by stirring of 4 h. Subsequently, 10 mL of hydrazine hydrate was added to the above solution, and the temperature of the solution was raised to 80 °C with constant stirring. After 5 h, the solution was cooled to room temperature, and the precipitate was collected by a centrifuge and rinsed thoroughly with deionized water and ethanol. Afterward, the obtained powders were dried at 60 °C overnight in a vacuum oven. For a comparison, bare Mn_3O_4 NPs and rGO nanosheets were also prepared in a similar procedure but without adding graphite oxide or $\text{Mn}(\text{C}_2\text{H}_3\text{O}_2)_2 \cdot 4\text{H}_2\text{O}$.^{32,33} All of the products were stored in a desiccator for further experiments.

2.2. Catalyst Characterization. Powder X-ray diffraction (XRD) patterns of samples were recorded on a Bruker Advance D-8 diffractometer operated at a voltage of 40 kV and a current of 40 mA, using Cu $K\alpha$ ($\lambda = 1.5418$ Å) radiation. Raman scattering was performed on a Dilor Labram model 1B dispersive Raman spectrometer using the helium–neon laser at 632.8 nm. X-ray photoelectron spectroscopy (XPS) was conducted using an ESCALAB250 spectrometer equipped with a monochromatized Al $K\alpha$ source. The morphology of samples was investigated by field emission scanning electron microscopy (FESEM) (Zeiss Neon 40EsB FIBSEM) and transmission electron microscopy (TEM) (JEOL 2011 TEM) equipped with an energy-dispersive X-ray spectrometer (EDS). For TEM, a suspension of Mn_3O_4 –rGO hybrids in ethanol was drop-casted onto carbon-coated copper grids and dried under ambient conditions. Thermogravimetric analysis (TGA) and differential thermal analysis (DTA) of samples were carried out on a Perkin-Elmer Diamond TG/DTA thermal analyzer in airflow at a rate of 100 mL/min. The surface areas of Mn_3O_4 and Mn_3O_4 –rGO samples were 25.9 and 65.0 m²/g, respectively, which were determined by N₂ adsorption isotherm using the BET method on a Coulter SA 3100 apparatus.

2.3. Catalyst Performance. The catalytic oxidation of Orange II was evaluated in a 300 mL glass beaker with a

magnetic stirrer, heating jacket, and a condenser. The pH (pH_i) of the solution was initially adjusted to a desired value using NaOH or HNO₃ in all experiments. The pH (pH₀) after the reaction was further analyzed by a pH meter. A typical reaction mixture contained the following chemicals: (a) Orange II (30 mg/L, 200 mL); (b) Mn_3O_4 –rGO (10 mg); and (c) oxidant Oxone (0.3 g). The reactions were carried out for various times, and aqueous phase samples (1.0 mL) were withdrawn at periodic intervals (up to 120 min) and immediately filtered (0.8 μm) to remove essentially the catalyst solids. Next, 1.0 mL of methanol was added to quench the reaction. Methanol is a well-known quenching agent, which reacts with $\text{SO}_4^{\bullet-}$ at high rates. The decolorization of Orange II was immediately inhibited after the addition of methanol.^{34,35} Temporal concentration of dye in withdrawn samples was analyzed by UV/vis spectrophotometry at the maximum absorption band (484 nm). The reaction was also carried on at different temperatures (25, 35, 45, and 55 °C). Orange II was tested at four initial concentrations from 30 to 90 mg/L. Three different catalysts, rGO, Mn_3O_4 , and Mn_3O_4 –rGO, were used. Oxone was also used at several doses from 0 to 300 mg. In the stability tests of Mn_3O_4 –rGO hybrids, the catalyst was gathered after completion of the reaction, washed, dried under vacuum, and reused in a fresh solution of Orange II and PMS.

3. RESULTS AND DISCUSSION

3.1. Catalyst Characterization. XRD patterns of Mn_3O_4 –rGO hybrid before and after catalytic oxidation of Orange II are shown in Figure 1, together with as-prepared bare Mn_3O_4 NPs.

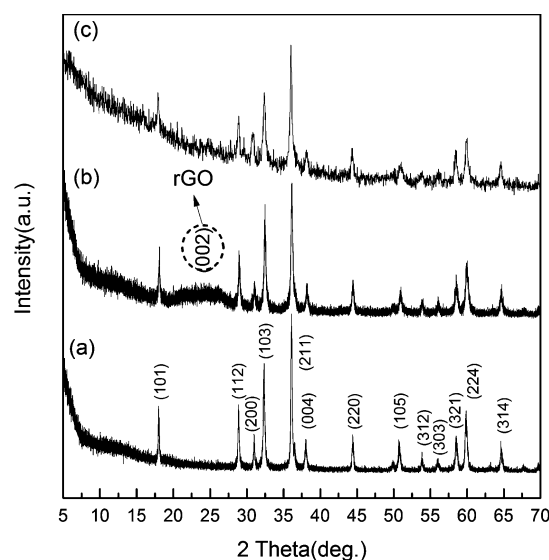


Figure 1. XRD patterns of Mn_3O_4 (a), and Mn_3O_4 –rGO hybrid before (b) and after (c) catalytic oxidation of Orange II.

The positions and relative intensities of the peaks associated with Mn_3O_4 –rGO hybrids and bare Mn_3O_4 are indexed perfectly as a pure Mn_3O_4 (hausmannite, space group: $I41/amd$) with lattice constants of $a = b = 5.763$ Å and $c = 9.456$ Å (JCPDS no. 89-4837), which matches well with previous reports.¹⁵ As compared to pure Mn_3O_4 (Figure 1b), a weak broad diffraction (002) on Mn_3O_4 –rGO appears at 2θ of 24.5–27.5°, which can be indexed to the disorderedly stacked graphene sheets.^{15,36} In both samples, no impurities were detected in the XRD patterns, confirming the high purity of the

products. These results indicate that the as-synthesized hybrid consists of disorderedly stacked graphene and crystalline Mn_3O_4 NPs. The average crystallite size of Mn_3O_4 can be estimated from the Debye–Scherrer formula.³⁷ The average crystallite sizes of bare Mn_3O_4 and Mn_3O_4 in raw Mn_3O_4 -rGO were 40.4 and 29.2 nm, respectively, which were consistent with the TEM observations (see Figure 4).

Raman spectroscopy is used for distinguishing ordered and disordered crystal structures of carbon. Figure 2 presents the

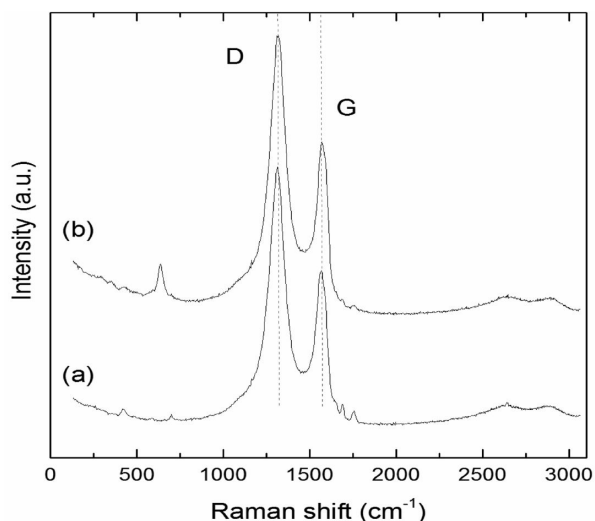


Figure 2. Raman spectra of (a) rGO and (b) Mn_3O_4 -rGO.

Raman spectra of bare rGO and fresh Mn_3O_4 -rGO hybrids. The G band ($\sim 1595\text{ cm}^{-1}$) corresponding to sp^2 -hybridized carbon and the D band ($\sim 1352\text{ cm}^{-1}$) originating from disordered carbon are observed on both samples.²⁰ The intensity ratio of the D to the G band (I_D/I_G) provides a sensitive measure of the disorder and crystallite size of the graphitic layers. The intensity ratio (1.55) of I_D/I_G for rGO is closer to that (1.51) of Mn_3O_4 -rGO hybrids, suggesting the reduction of exfoliated GO. In addition, the minor peaks of Raman shift at 659 cm^{-1} in Mn_3O_4 -rGO hybrids can be attributed to the symmetric stretch of Mn_3O_4 . These results confirm the existence of both graphene and Mn_3O_4 in the as-prepared hybrids.³⁸

The chemical bonding states in Mn_3O_4 -rGO were further analyzed by XPS (Figure 3). In the survey region (0–1000 eV), carbon, manganese, and oxygen were detected. It was observed that there is an energy separation of 11.9 eV between $\text{Mn } 2p_{1/2}$ and $\text{Mn } 2p_{3/2}$ peaks in the Mn 2p region (Figure 3b), which is in accordance with the spectrum of Mn_3O_4 .^{15,28} The C 1s peak located at 284.58 eV is related to the graphitic carbon in graphene (Figure 3c). The O 1s XPS spectrum of the hybrid shows three different peaks centered at 530.0, 531.4, and 533.0 eV, which are corresponding to Mn–O–C bond, Mn–O–Mn bond, and Mn–O–H bond, respectively (Figure 3d).^{39,40} These results are in good agreement with the XRD and Raman studies. The reduction of GO and restoration of the conjugated aromatic system guarantees good electronic conductivity, which makes graphene a good channel for electron transfer.¹⁵

FESEM and TEM images were collected for bare Mn_3O_4 NPs and Mn_3O_4 -rGO hybrids, as shown in Figure 4. The bare

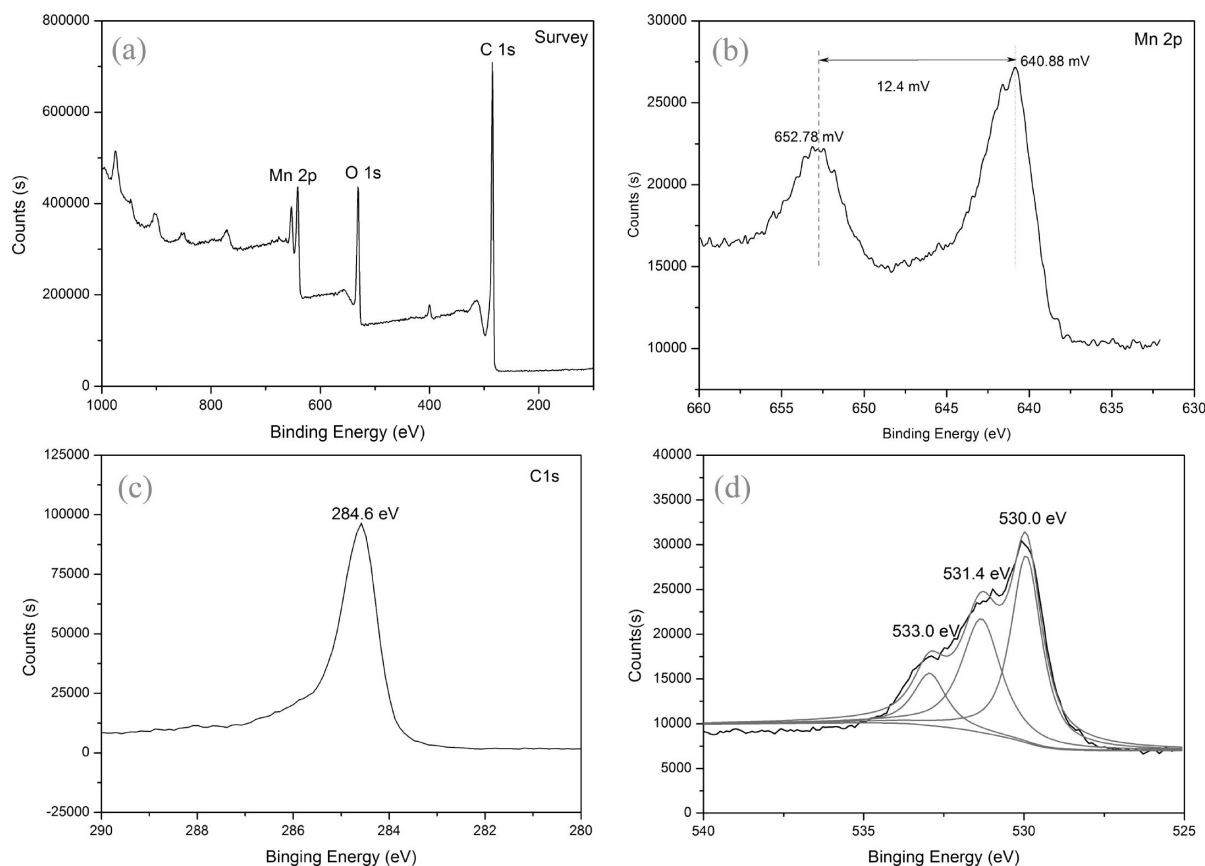


Figure 3. XPS spectra of Mn_3O_4 -rGO: (a) survey scan; (b) Mn 2p region; (c) C 1s region; and (d) O 1s region.

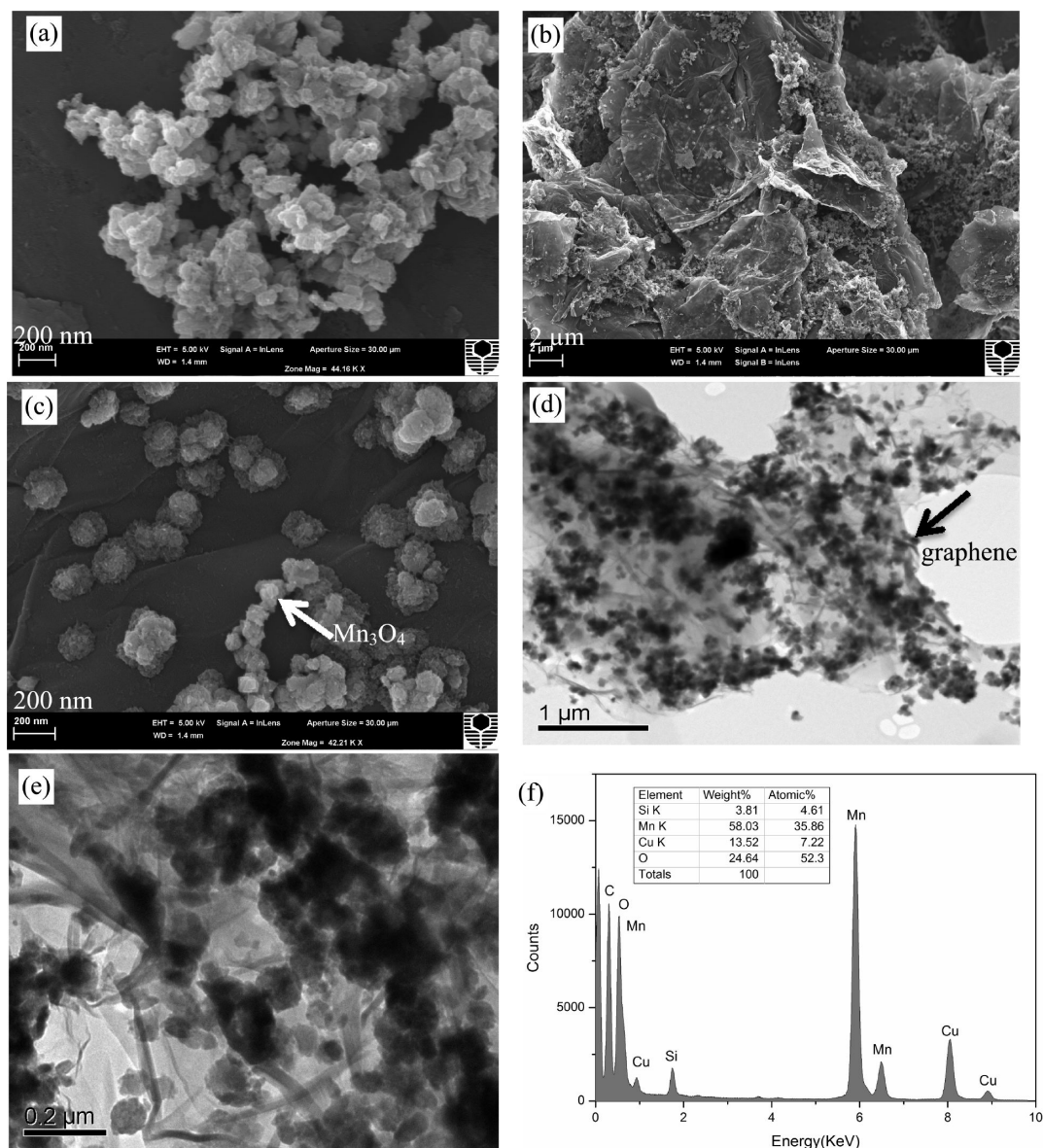


Figure 4. (a) SEM image of bare Mn_3O_4 . (b–e) SEM and TEM images with different magnifications of Mn_3O_4 -rGO hybrid. (f) EDS of the hybrid.

Mn_3O_4 NPs show as spherical particles, but the NPs are severely aggregated together, giving a bigger particle size in the range of 40–100 nm (Figure 4a). In comparison, the size of the Mn_3O_4 NPs in Mn_3O_4 -rGO is around 29 nm (Figure 4b), which is consistent with the average particle size from XRD pattern (29.2 nm). This suggests that the intimate interaction between bare Mn_3O_4 NPs and hierarchic flexible graphene sheets drastically limits the agglomeration of the crystalline Mn_3O_4 NPs to some extents. Mn_3O_4 NPs were encapsulated in a matrix of graphene sheets, leading to more effective ionic and electron transport due to the high conductivity of graphene. TEM images (Figure 4c,d) further reveal that Mn_3O_4 NPs were distributed on the surface of graphene nanosheets in either single particle or small particle clusters. On the basis of the TEM images, it could be confirmed the presence of an intimate interaction between the Mn_3O_4 NPs and the graphene sheets, and such a combination enables fast electron transport through the graphene matrix to the Mn_3O_4 NPs, guaranteeing efficient chemical performance.²⁶ Both the TEM and the SEM images show the formation of thin rGO sheets.²⁰ EDS confirms the

formation of a Mn_3O_4 -rGO hybrid, where only Mn, O, and C elements on the rGO sheets can be detected with Cu and Si peaks emanating from the TEM grids (Figure 4f).

The thermal stability of rGO and Mn_3O_4 -rGO hybrids has been studied by TG-DTA under airflow, as shown in Figure 5. Two distinct weight losses were observed on the TGA profile of rGO. An initial weight loss could be attributed to the removal of physically adsorbed water molecules below 120 °C. The gradual weight decrease in a temperature range of 120–460 °C could be attributed to the removal of the residual oxygenate groups on the surface of rGO. In the temperature range of 460–630 °C, a strong exothermic peak (594 °C) was observed in the DTA curve. This could be attributed to the burning of the carbon sketch of rGO.⁴¹ However, for Mn_3O_4 -rGO hybrids, the burning temperature of the carbon sketch was shifted to a lower value (422 °C), resulting from the catalytic effect of the manganese oxide.⁴²

3.2. Catalytic Evaluation. Orange II is one of the representative organic dyes and has been widely applied in industrial production, which often contaminates the environ-

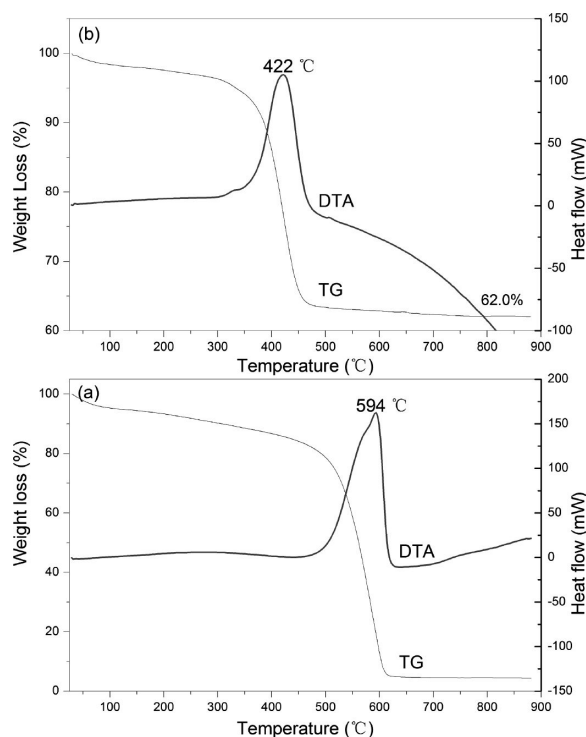


Figure 5. TG-DTA curves of (a) rGO and (b) Mn_3O_4 -rGO.

ment. Figure 6a shows preliminary tests of adsorption and catalytic degradation of Orange II by Mn_3O_4 , rGO, and Mn_3O_4 -rGO hybrids in aqueous solution. The results show that Mn_3O_4 , rGO, and Mn_3O_4 -rGO are able to adsorb Orange II at low efficiency, which was negligible as compared to the fast removal of Orange II by heterogeneous catalytic reaction. Furthermore, in the presence of PMS, Mn_3O_4 -rGO hybrids exhibited the highest catalytic activity among three catalysts: 100% of Orange II was degraded by the Mn_3O_4 -rGO within 2 h under the same conditions. The color of Orange II solution gradually diminished upon $\text{SO}_4^{\bullet-}$ in the presence of Mn_3O_4 -rGO hybrids, indicating that catalysis destroyed the chromophoric structure of the dye. On the contrary, the catalytic activities of pure Mn_3O_4 and graphene were much lower. For pure Mn_3O_4 , 81.5% of Orange II was removed, while for

graphene, the degradation of Orange II only reached 55% at 120 min, indicating that graphene is catalytically active. Previous investigations found that chemically reduced graphene oxide retains oxygen-containing groups such as ketonic ($\text{C}=\text{O}$) group at zigzag edges, which are rich in electrons, and thus has a great potential to coordinate a redox process.⁴³ Therefore, the combination of Mn_3O_4 and graphene results in a synergistic effect in catalytic activity, enhancing the relative rates of mass transfer and chemical reaction at reactive sites, which is similar to the systems of Co_3O_4 -rGO,⁴⁴ MnFe_2O_4 -rGO,⁴⁵ and CoFe_2O_4 -rGO.²⁵

Figure 6b depicts the representative UV-vis spectra during Orange II degradation by Mn_3O_4 -rGO/PMS system. The main absorption band at 484 nm, corresponding to the $n\text{-p}^*$ transition of the azo form, and another band at 310 nm, attributed to the $p\text{-p}^*$ transition of the naphthalene ring, diminished simultaneously, indicating complete destruction of the azo and naphthalene structure of Orange II.^{46,47} The absorption peak at 484 nm diminished with increasing reaction time, indicating that the rapid degradation of Orange II was attributed to the decomposition of the dye structure.

To go further in understanding the efficiency of Orange II degradation by Mn_3O_4 -rGO/PMS system, the effects of different operating parameters, including initial solution pH, reaction temperature, and concentrations of PMS and Orange II, were investigated. The solution pH can remarkably influence pollutant degradation rate,⁴⁸ as presented in Figure 7a in a range of 4–11. About 64% of Orange II was reduced after 120 min of reaction at pH 4.0, and the degradation of Orange II was found to be enhanced significantly with the increase of solution pH. Zhu et al.⁴⁹ reported that the formation of Co-OH complexes at the surface of cobalt implanted TiO_2 nanoparticles was enhanced at the elevated pH value, which is the critical step for heterogeneous activation of PMS. A similar process for the formation of Mn-OH complexes at the surface of Mn_3O_4 -rGO might occur, and more amounts of Mn-OH complexes were produced for PMS activation as pH increased from 4 to 11. Liang and Su⁵⁰ reported that the degradation of nitrobenzene was enhanced as pH increased from 7 to 12 in the thermally activated peroxodisulfate system. Hence, controlling pH could be considered as one approach to manipulate the degradation of pollutants in the $\text{SO}_4^{\bullet-}$ existing system.⁴⁸ It is

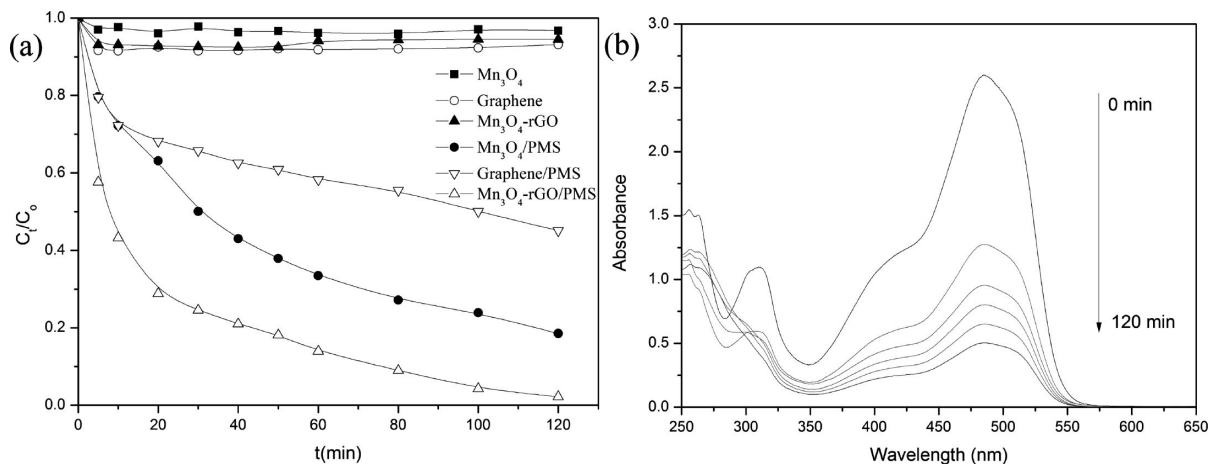


Figure 6. (a) Orange II degradation under different conditions. (b) UV-vis spectral changes for Orange II degradation with Mn_3O_4 -rGO/PMS system (reaction conditions: [Orange II] = 30 mg/L, [PMS] = 0.3 g/200 mL, [catalyst] = 10 mg/200 mL, pH_i = 7.0, and T = 25 °C).

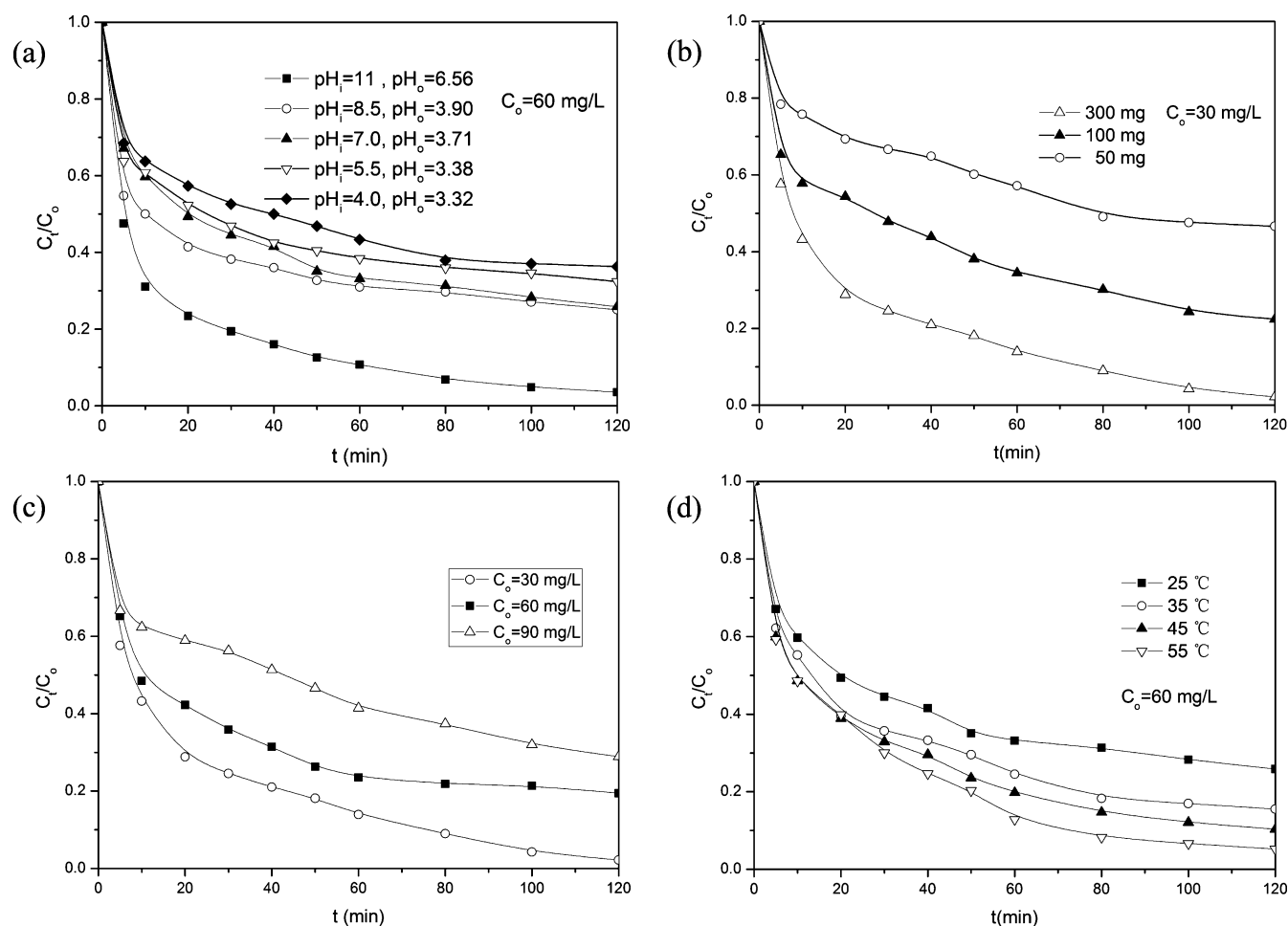


Figure 7. Factorial effects of heterogeneous reaction on Orange II degradation: (a) initial pH value, (b) PMS dosage, (c) initial Orange II concentration, and (d) reaction temperature. Except for the investigated parameter, other parameters were fixed: $pH_i = 7.0$, $[PMS] = 0.30$ g/200 mL, $[Mn_3O_4-rGO] = 10$ mg/200 mL, and $T = 25$ °C.

noted that the pH of solution after reaction was reduced, which was due to the formation of acid intermediates and carbonates.

The degradation of Orange II over Mn_3O_4-rGO/PMS was further studied at varying amounts of Oxone (Figure 7b) and initial Orange II concentrations (Figure 7c). Obviously, with an increase in Oxone dose (0.05, 0.1, and 0.3 g), the decomposition rate of Orange II was increasing. Increased doses of Oxone led to the time of Orange II decomposition reducing from 45 (at 0.05 g) to 30 min (at 0.3 g). Oxone is reacted with Mn^{2+} generating $SO_4^{\bullet-}$, and it can also react with Mn^{3+} to regenerate Mn^{2+} as in the Fenton-like reaction. The increase in Oxone dose would provide more chance to the reaction with Mn_3O_4-rGO , which enhances the rate of activation of PMS to generate $SO_4^{\bullet-}$, resulting in an increase in Orange II removal.

An increase in initial Orange II concentration, however, resulted in declined Orange II oxidation efficiency. The Orange II in the solution was completely removed within 120 min at the initial Orange II concentration of less than 30 mg/L, while about 61% of Orange II was removed within the same time at Orange II concentration of 90 mg/L. At the same concentrations of Mn_3O_4-rGO hybrids and PMS, a high amount of Orange II in solution will require more time to achieve the same removal rate, thus lowering Orange II degradation efficiency.

The kinetics of Orange II degradation was also investigated at different temperatures (25, 35, 45, and 55 °C), and the results are shown in Figure 7d. It was found that Orange II degradation in the Mn_3O_4-rGO/PMS system is well formulated by a pseudosecond-order kinetics.^{51,52} The k_{obs} values of Orange II degradation were found to be 0.383 ($R^2 = 0.936$) at 25 °C, 0.793 ($R^2 = 0.978$) at 35 °C, 1.22 ($R^2 = 0.991$) at 45 °C, and 2.52 L mg⁻¹ min⁻¹ ($R^2 = 0.953$), respectively (Table 1), suggesting that increased temperature

Table 1. Kinetic Rate Constants and Activation Energy of Mn_3O_4-rGO/PMS in Oxidation of Orange II

$T, ^\circ C$	$k_{obs} \times 10^3$ (L mg ⁻¹ min ⁻¹)	R^2 of k_{obs}	ΔE (kJ mol ⁻¹)	R^2 of ΔE
25	0.383	0.936	49.5	0.99
35	0.793	0.978		
45	1.22	0.991		
55	2.52	0.953		

could significantly increase the Orange II removal rate. The activation energy (E_a) of the reaction on the Mn_3O_4-rGO surface was then obtained to be 49.5 kJ mol⁻¹ by plotting $\ln(k_{obs})$ against $1/T$ (inset Figure 8) on the basis of the Arrhenius equation. This value is higher than the activation energy of the diffusion-controlled reactions, which is usually within 10–13 kJ mol⁻¹, implying that the apparent reaction rate

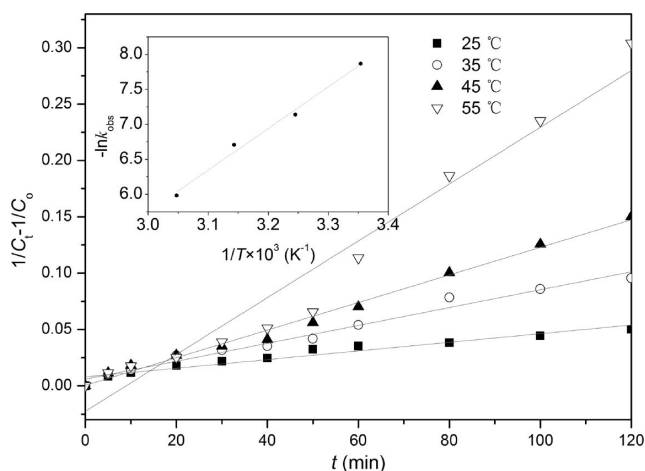


Figure 8. $1/C_t - 1/C_0$ versus reaction time based on the effect of reaction temperature. Inset indicates the Arrhenius curve (reaction conditions: [Orange II] = 60 mg/L, [PMS] = 0.3 g/200 mL, [catalyst] = 10 mg/200 mL).

for this process is dominated by the rate of intrinsic chemical reactions on the oxide surface rather than the rate of mass transfer.⁵³ The activation energies of the reactions using different heterogeneous catalysts from literatures are between 15.8 and 75.5 kJ mol⁻¹, for example, 15.8 kJ mol⁻¹ on CoFe₂O₄-graphene,²⁵ 26.5 kJ mol⁻¹ on Co₃O₄-graphene,⁴⁴ 61.7–75.5 kJ mol⁻¹ on Co₃O₄/SiO₂,⁵⁴ 69.7 kJ mol⁻¹ on Co/ZSM-5,⁵⁵ and 59.7 kJ mol⁻¹ on Co/AC.⁷ Although it is difficult to compare the catalytic activity of various heterogeneous catalysts due to the difference in experimental conditions, all of these results suggest that Mn₃O₄-rGO catalyst is a promising catalytic material for oxidation processes.

3.3. Stability and Reusability of Mn₃O₄-rGO Catalyst.

The stability and recyclability of Mn₃O₄-rGO catalyst were evaluated by successive tests of Orange II degradation, as shown in Figure 9. It was found that Mn₃O₄-rGO hybrids were able to be reutilized and the Orange II degradation on the reused catalyst remained almost unchanged in four cycles. XRD measurements showed a similar structure of the catalyst before and after the reaction (Figure 1). Therefore, Mn₃O₄-rGO

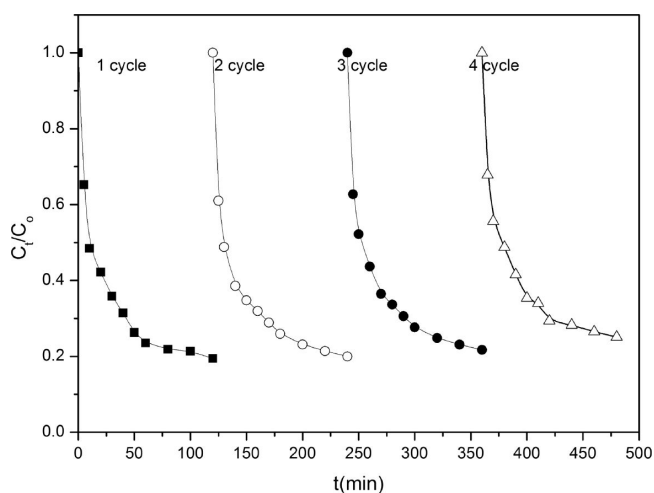
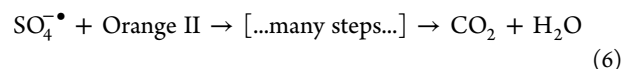
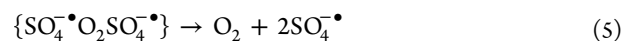
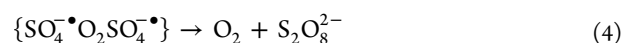
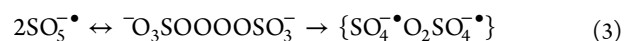
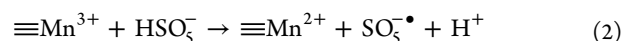
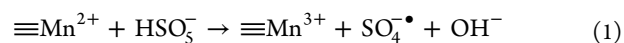


Figure 9. Degradation of Orange II with the recycled Mn₃O₄-rGO hybrids (reaction conditions: [Orange II] = 60 mg/L, [PMS] = 0.30 g/200 mL, [catalyst] = 10 mg/200 mL, pH_i = 7.0, and T = 25 °C).

hybrid has an excellent long-term stability and can be reused without loss of catalytic activity for the degradation of organic pollutants in water, which could be attributed to the stable structure of the Mn₃O₄-rGO.

3.4. Role of Mn₃O₄ and rGO. According to previous studies, the primary radical SO₄^{•-} plays a key role in degradation of Orange II. Mn₃O₄ is believed to be composed of MnO·Mn₂O₃. The ≡Mn²⁺ species can react with PMS to generate surface-bound SO₄^{•-} (eq 1), where ≡Mn²⁺ stands for Mn(II) sites on the catalyst surface. Some more ≡Mn²⁺ species are produced through the reactions of the formed ≡Mn³⁺ species with PMS (eq 2). Manganese is capable of redox cycling in the presence of PMS and produces SO₅^{•-} (eqs 1,2), behaving similarly to iron in a Fenton-like reaction.^{53,56} Finally, Orange II is broken down mainly by SO₄^{•-}. The biggest advantage of this system is that the reverse electron transfer from Mn³⁺ to Mn²⁺ is thermodynamically feasible.⁵⁷ The regeneration of the catalyst makes the reaction proceed cyclically until PMS is completely consumed at enough reaction time. The reaction mechanism for the degradation of Orange II is shown as follows:^{12,58,59}



The excellent catalytic activity of Mn₃O₄-rGO hybrids is probably due to a positive synergistic effects between Mn₃O₄ and graphene.¹⁵ In this investigation, characterizations from SEM (TEM), Raman, and XPS show manganese atoms were covalently attached to graphene sheets through the oxygen groups, and the chemically reduced graphene oxide produced a significant number of chemical defects for oxidation and reactive adsorption. First, BET measurements showed that Mn₃O₄-rGO hybrids have a higher surface area (65.0 m²/g) than Mn₃O₄ (25.9 m²/g), resulting in more active sites for adsorption of organic pollutants, and Orange II has the ability to create π - π stacking interactions with the graphene aromatic domains. This adsorption process significantly increases the concentration of the organic molecules near the catalytic surface, which is an important factor for achieving higher catalytic degradation rates.²² Second, as compared to bare Mn₃O₄ NPs, graphene can offer an environment to prevent aggregation of Mn₃O₄ NPs, and the graphene nanosheets as electron transfer channels make the degradation process occur efficiently on these graphene-based nanomaterial.⁶⁰ The improved activity of Mn₃O₄-rGO hybrids for Orange II degradation may be related to the strong interaction (Mn-O-C) between Mn₃O₄ and graphene in the hybrids and good dispersion of Mn₃O₄ NPs.^{20,61} The Mn-O-C sites will favor the formation of OH[•] on Mn₃O₄ and promote activation of PMS for SO₄^{•-} production. Third, graphene is not only a support, but also a catalyst for activating Oxone to produce SO₄^{•-}, whose reaction mechanism has been reported in other literature.⁴³ Porous Mn₃O₄-rGO hybrids are expected to make

a significant contribution to the advancement of high catalytic performance because of the low cost associated with the precursor and the simplicity in preparation of this novel structure, and they serve as promising candidates for other applications such as lithium-ion batteries and supercapacitors.

4. CONCLUSION

Mn₃O₄-rGO hybrids were prepared under basic conditions, characterized by FESEM, TEM, EDS, XRD, FTIR, and TGA techniques and used for the degradation of Orange II in aqueous solutions. TEM observations indicate that graphene sheets are fully exfoliated and decorated with Mn₃O₄ NPs at an average size of 29.2 nm. The catalytic performance showed that coupling Mn₃O₄ NPs with graphene sheets leads to higher catalytic activity for the degradation of Orange II than pure Mn₃O₄, attributed to the roles of rGO in NPs dispersion and activation of PMS. Orange II degradation in the Mn₃O₄-rGO/PMS system follows the pseudosecond-order kinetics, and the activation energy is 49.5 kJ/mol. The rate constant of Orange II degradation was found to increase with increasing temperature and Oxone dosage, but to decrease with increasing initial Orange II concentration. Mn₃O₄-rGO hybrids exhibited stable performance and are thus believed to be effective catalytic materials for environmental applications.

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Notes

The authors declare no competing financial interest.

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