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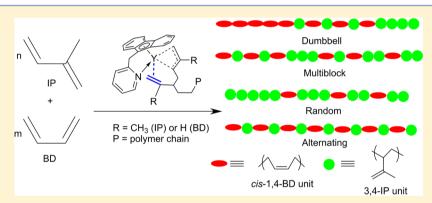
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# Macromolecules

### Unprecedented 3,4-Isoprene and cis-1,4-Butadiene Copolymers with **Controlled Sequence Distribution by Single Yttrium Cationic Species**

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#### Supporting Information



ABSTRACT: Precisely controlling the stereochemistry of a copolymerization by single catalyst, and achieving copolymers with predicted sequences, is a challenging project in organometallic and macromolecular sciences. This article reports that the copolymerization of isoprene and butadiene with the 3,4- and cis-1,4 different regionselectivities has been accessed through employing a pyridylmethylene functionalized fluorenyl ligated yttrium cationic species. The thus unprecedented regularity combination is attributed mainly to the backbiting interaction of the penultimate unit of the polymer chain to the active central metal ion according to the DFT calculation. Moreover, the compositions can be adjusted by regulating the monomer feed ratio according to the copolymerization kinetics study.

#### INTRODUCTION

Precise control over the stereochemistry and sequence distribution of polymeric materials is a long-standing scientific topic which could provide polymers with versatile properties. Innovation of coordination catalysts has been one of the powerful strategies that has stimulated big progresses in regioand stereoselective polymerizations to prepare special materials, such as stereoselective polymerizations of propylene and styrene, etc., to give high performance plastics and regioselective polymerizations of diene monomers<sup>2</sup> to afford cis-1,4-polybutadiene, the most popular rubber, cis-1,4-polyisoprene, a promising candidate to replace natural rubber for tires manufacture,<sup>3</sup> and the trans-1,4 polydienes<sup>4</sup> or 3,4polyisoprene and 1,2-polybutadiene,5 the important components of "green tires". Besides these achievements in "one catalyst-one material" of homopolymerization, the stereochemistry and, in particular, the sequence distribution of the copolymerization have still been hardly controlled, although by means of the "chain-transfer" mechanism at the presence of two catalysts, some stereoregulated propylene and diene based

copolymers have been achieved.<sup>6</sup> Moreover, the copolymerization that combining randomly but stereoregularly different monomer sequences into one macromolecular chain is a promising strategy to simultaneously satisfy the integral property requirements for a high performance material by exerting the synergetic effects of each monomer sequences.<sup>7</sup>

Herein, we report by using a single cationic pyridylmethylene functionalized fluorenyl (Flu) ligated yttrium alkyl complex (2) (Chart 1),8 the copolymerization of BD and IP gives new rubbers composed of the unprecedented cis-1,4-PBD and 3,4-IP regularities. The isoprene-butadiene copolymers with different regularities anticipated to possessing the excellent low-rolling resistance and good wear resistance of the cis-1,4 sequences and the strong wet grip property of the 1,2-/or 3,4- sequences are impossible as BD and IP bear similar structure and electronic nature, and any one catalytic system usually shows parallel

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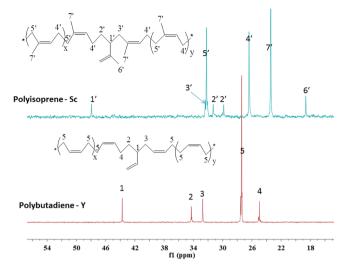
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Chart 1. Structures of Constrained-Geometry-Configuration (CGC) Scandium (1) and Yttrium (2) Bis(alkyl) Complexes Bearing the Pyridylmethylene Functionalized Flu Ligand

selectivity toward IP and BD polymerizations, according to the current knowledge, as far as we are aware. The DFT calculation suggested that the backbiting interaction of the penultimate double bond to the active metal center played a significant role in the process. The noncovalent interaction of the C=C double bond of penultimate unit and the metal center has always been ignored, although it was attributed to govern the high *cis*-1,4 selectivity of butadiene polymerization with the nickel catalyst and 3,4-selectivity of isoprene polymerization catalyzed by  $\{[Me_2Si(C_5Me_4)(PCy)-Y]_2(CH_2SiMe_3)\}\{B(C_6F_5)_4\}$ . Moreover, the microstructure of the new copolymer could be adjusted swiftly from dumbbell to multiblock to random composition by varying the monomer feed ratio illustrated by the kinetics study.

#### RESULTS AND DISCUSSION

Upon activation with  $[Ph_3C][B(C_6F_5)_4]$  and  $Al^iBu_3$ , the scandium bis(alkyl) complex 1 exhibits enriched cis-1,4selectivity for IP polymerization (Table 1, entry 1). The <sup>13</sup>C NMR spectrum of the afforded polymer shows the strong signals (32.2, 26.4, and 23.4 ppm) arising from cis-1,4 units and the resonances at 47.9, 31.3, 29.8, and 18.6 ppm assignable to the aliphatic carbon of the isolated 3,4-IP unit within the cis-1,4-3,4-cis-1,4 sequence, but the signals between 34 and 46 ppm attributed to the trans-1,4 units are absent (Figure 1).12 Theoretically, more open coordination sphere of the active metal center allows the  $cis-\eta^4$  coordination mode of a conjugated diene monomer to afford preferably cis-1,4 regioselectivity as reported by the Hou and Cui groups that the cationic yttrium species stabilized by bis-(phosphinophenyl)amide<sup>3a</sup> or bis(phosphino)carbazoleide<sup>3e</sup> display much higher cis-1,4 enchainment than the corresponding smaller scandium analogue. Hence, the yttrium complex 2



**Figure 1.** Aliphatic region of <sup>13</sup>C NMR spectra of polyisoprene was prepared by scandium cationic species (top) and polybutadiene was prepared by yttrium cationic species (bottom).

was synthesized and applied to IP polymerization, which, surprisingly, afforded the 3,4-unit enriched PIP rather than the expected high *cis*-1,4 sequences (Table 1, entry 2). This result intrigued us to assay the catalytic performance of complex 2 toward BD polymerization, anticipated to access 1,2-regulated PBD<sup>9b-d</sup> by a rare-earth-metal precursor, a challenge of this research field.<sup>13</sup> To our surprise, the resultant PBD contains around 80% *cis*-1,4 units (continuous *cis*-1,4 sequence: 27.4 ppm; *cis*-1,4 unit connecting with 1,2 unit: 32.7 and 25.0 ppm) interrupted by discrete 1,2-units (43.7 and 34.3 ppm) according to the <sup>13</sup>C NMR spectrum (Table 1, entry 3) (Figure 1).<sup>12</sup> To the best of our knowledge, this represents the only catalytic system that exhibits different regioselectivity for IP and BD butadiene polymerizations.

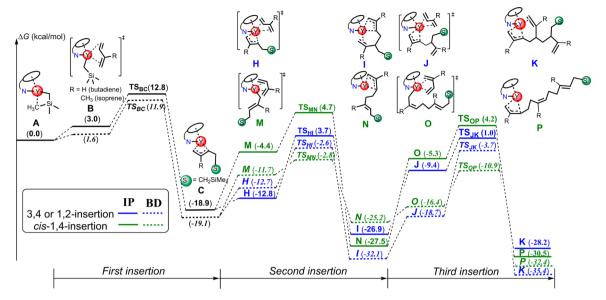
When the activators were used [PhMe<sub>2</sub>NH][B( $C_6F_5$ )<sub>4</sub>] or B( $C_6F_5$ )<sub>3</sub> and AlEt<sub>3</sub> instead, the systems maintained the same performances (Table 1, entries 4–9). Meanwhile, the binary catalytic system composed by complex **2** and [Ph<sub>3</sub>C][B-( $C_6F_5$ )<sub>4</sub>] also shows similar selectivity to that of the ternary catalytic system (Table 1, entries 10 and 11). Hence, the monomeric cationic species [( $\eta^5$ -Flu-CH<sub>2</sub>Py)Y(CH<sub>2</sub>SiMe<sub>3</sub>)]<sup>+</sup> (Flu =  $C_{13}H_8$ ) was chosen as the initial active species (**A**) for

Table 1. Influence of the Metal Center and the Cocatalyst on the Selectivity toward Isoprene and Butadiene Polymerization<sup>a</sup>

							selectivity <sup>c</sup>			
entry	cat.	Al	В	monomer	time (min)	yield $^b$ (%)	3,4 or 1,2	cis-1,4	$M_{\rm n}\times 10^{-4~d}$	$\mathrm{PDI}^d$
1	1	$Al^iBu_3$	$[Ph_3C][B(C_6F_5)_4]$	IP	6	13	17	83	40.3	2.0
2	2	$Al^iBu_3$	$[Ph_3C][B(C_6F_5)_4]$	IP	6	51	84	16	1.46	1.6
3	2	$Al^iBu_3$	$[Ph_3C][B(C_6F_5)_4]$	BD	1.5	78	23	77	1.56	3.8
4	2	$Al^iBu_3$	[PhNMe2H][B(C6F5)4]	IP	6	52	83	17	1.30	2.1
5	2	$Al^iBu_3$	[PhNMe2H][B(C6F5)4]	BD	1.5	80	21	79	1.78	3.9
6	2	$Al^iBu_3$	$B(C_6F_5)_3$	IP	90	10	86	14		
7	2	$Al^iBu_3$	$B(C_6F_5)_3$	BD	90	19	19	81		
8	2	$AlEt_3$	[Ph3C][B(C6F5)4]	IP	90	66	65	35	1.28	1.8
9	2	$AlEt_3$	[Ph3C][B(C6F5)4]	BD	1.5	48	19	81	5.09	2.7
10	2		$[Ph_3C][B(C_6F_5)_4]$	BD	60	95	21	79	7.08	1.2
11	2		$[Ph_3C][B(C_6F_5)_4]$	IP	90	90	90	10	7.81	1.3

<sup>&</sup>lt;sup>a</sup>Conditions: toluene, temperature: 15 °C, cat. 10 μmol, [cat]:[Al]:[B]:[monomer] = 1:10:1:1000, [monomer] = 1.5 M. <sup>b</sup>Isolated yield. <sup>c</sup>Determined by the <sup>13</sup>H NMR spectrum of the polymer in CDCl<sub>3</sub>. <sup>d</sup>Determined by GPC in THF at 40 °C against a polystyrene standard.

Scheme 1. Possible Scenarios and Energy Profile of Butadiene and Isoprene Polymerization Catalyzed by Cationic  $[(\eta^5\text{-Flu-CH}_2\text{Py})Y(\text{CH}_2\text{SiMe}_3)]^{+a}$ 



<sup>&</sup>lt;sup>a</sup>Because the activation energy of *trans*-1,4 insertion is much higher than that of *cis*-1,4 insertion and 3,4-insertion, the *trans*-1,4-insertion will not be discussed here; see Supporting Information. <sup>16</sup>

Table 2. Copolymerization of Isoprene and Butadiene at Different Feeding Ratios<sup>a</sup>

				selectivity <sup>c</sup>						
				IP	IP BD		<del>,                                    </del>			
entry	$[Y]\times 10^4~(mol~L^{-1})$	[cat.]:[IP]:[BD] (IP/BD)	BD in $polymer^b \pmod{\%}$	cis-1,4	3,4	cis-1,4	1,2	$M_{\rm n} \times 10^{-4}$ d	$\mathrm{PDI}^d$	$T_{\mathrm{g}}^{\ e}$
1	4.79	1:10000:400 (25)	5	12	88	>99		32.7	1.3	-2.9
2	4.29	1:10000:1200 (8.33)	12	11	89	>99		35.4	1.6	-54.1, 2.0
3	3.73	1:10000:2500 (4.0)	20	10	90	>99		39.6	1.4	-57.9, 22.4
4	2.87	1:10800:7000 (1.54)	43	8	92	86	14	54.9	1.5	-67.0, 24.8
5	1.23	1:10760:10000 (1.07)	57	7	93	81	19	61.9	1.4	-70.4, 26.0
6	2.77	1:1600:10500 (0.15)	81	5	95	77	23	40.2	1.5	-82.1

<sup>&</sup>lt;sup>a</sup>Conditions: solvent: toluene, temperature: −20 °C, time: 2 h, [cat.]:[Al $^i$ Bu $_3$ ]:[{[Ph $_3$ C][B(C $_6$ F $_5$ ) $_4$ ]}] = 1:10:1, isolated yield: more than 90%. <sup>b</sup>Determined by the  $^1$ H NMR spectrum of the polymer in CDCl $_3$ . <sup>c</sup>Determined by the  $^1$ 3C NMR spectrum in CDCl $_3$ . <sup>d</sup>Determined by GPC in THF at 40 °C against a polystyrene standard. <sup>e</sup>Determined by DSC.

DFT calculations (Scheme 1).3a,5d As shown in Scheme 1, at the initiation stage, the  $\eta^4$ -trans coordination of BD or IP to the metal center of **A** (which is favored than  $\eta^4$ -cis coordination)<sup>14</sup> followed by insertion into Y-CH2SiMe3 via the transition state TS<sub>BC</sub> forms the syn  $\pi$ -allyl intermediate C. <sup>15</sup> Adoption of the second  $\eta^4$ -trans or  $\eta^4$ -cis coordinating monomer generates complex H or M. The 3,4- (or 1,2-) insertion of the monomer to the syn Y- $\pi$ -allyl active species in **H** via **TS**<sub>HI</sub> transition state gives intermediate I, while the 1,4-insertion of the monomer to the Y- $\sigma$ -butenyl active species in M via  $TS_{MN}$  transition state affords intermediate N. I incorporates the third monomer molecule via complex J and transition state  $T_{IK}$  to afford the 3,4-regulated PIP (or 1,2-PBD) intermediate K. After coordination and insertion of the third monomer, the cis-1,4regulated PIP (or PBD) intermediate P is formed via complex O and the transition state  $T_{OP}$  by following the similar reaction pathway from  $M \rightarrow N$ . In the case of IP polymerization (R = CH<sub>3</sub>), the activation energy for the 3,4-insertion (22.6 kcal/ mol) is similar to cis-1,4 insertion (23.6 kcal/mol); however, its coordination energy is 8.4 kcal/mol lower (H: -12.8 kcal/mol vs M: -4.4 kcal/mol), suggesting the formation of 3,4regioselecitvity is preferred. Interestingly, for BD polymer-

ization (R = H), there is no obvious difference of the coordination energies (-12.7 vs -11.7 kcal/mol) or the activation energies (-16.5 vs -16.3 kcal/mol) for generating 1,2-  $(C \rightarrow I)$  or *cis*-1,4 regioselectivity  $(C \rightarrow N)$ . Noteworthy is that there is a backbiting coordination of the C=C double bond of penultimate unit to the Y<sup>3+</sup> ion in 1,2-insertion intermediate I (and K), the ligand-to-metal encapsulated thermodynamically stable product, of which the free energy is 6.9 kcal/mol lower than its cis-1,4 analogue N. This arouses much higher activation energy (28.4 kcal/mol) for giving the third 1,2-BD insertion intermediate K via  $TS_{IK}$  as compared to the cis-1,4-insertion intermediate P (14.3 kcal/mol). The cleavage of backbiting coordination of the C=C double bond of penultimate unit to the metal center being the ratedetermining step of the conjugated diene polymerizations with the CpTiCl<sub>3</sub>-MAO catalyst has been reported.<sup>17</sup> Hence, the noncovalent interaction between the C=C double bond of the penultimate unit and the metal center in I, which is often inconspicuous, is responsible for blocking the formation of 1,2units, thus increasing the cis-1,4-regulated polybutadiene with the cationic yttrium system. Such an interaction is also the

driving force for the *cis*-1,4-selectivity during the isoprene polymerization catalyzed by scandium cationic species. <sup>18</sup>

Intrigued by its unique selectivity, we employed the yttrium cationic species to copolymerize BD and IP, anticipated to achieve copolymers combining the features of cis-1,4-PBD and 3,4-PIP. This system was extremely active to the copolymerization and tolerant to impurities. The copolymerization could perform in toluene at -20 °C under low catalyst concentrations such as  $1.23 \times 10^{-4}$  mol L<sup>-1</sup> to transfer 10 000 equiv of BD and 10 760 equiv of IP within 2 h (Table 2, entry 5). The molecular weight of the copolymer increased with the monomer feeding, and the molecular weight distribution was always narrow (Table 2, entries 1-6). The resultant copolymer had single  $T_g$ at -82.1 and -2.9 °C respectively when the IP/BD ratio was 0.15 and 25 (Table 2, entries 1 and 6), which had two  $T_{o}$ s between -70.4 and 26.0 °C when the IP/BD ratio fell in the range of 1.07-8.33 (Table 2, entries 2-5) (SFigure 3). By increasing the IP loading, the gap between the two  $T_{\sigma}$ s became narrow owing to the variety of the monomer sequence distributions along the macromolecular chains.

To date, precise prediction of the microstructure of a copolymer chain has remained a challenging project, especially in chain-growth polymerizations. <sup>19</sup> In light of the fact that the composition and average sequence length of a comonomer within a copolymer can be calculated according to the monomers' feed ratio and reactivity ratio, <sup>20</sup> we tried to kick off the composition controlled copolymerization from kinetics study. First, the reactivity ratios of  $r_{\rm BD} = 2.29$  and  $r_{\rm IP} = 0.06$  ( $T_{\rm p} = 15~{\rm ^{\circ}C}$ ) were determined according to the Finemann–Ross equation (SFigure 1), and then the kinetics behaviors of the copolymerization with the monomer feed ratios (IP/BD) in the range of 0.4–25 were investigated to illustrate the exact sequence distribution of the copolymer (Table 3). When the feed ratio IP/BD was between 0.4 and 1.8, which is less than

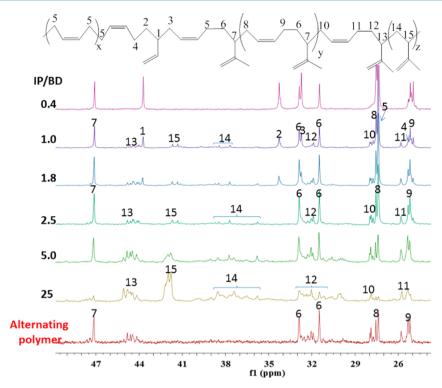
Table 3. Sequence Length of BD Unit within the Copolymer at Different Feeding Ratio and Conversion<sup>a</sup>

entry	[IP]/[BD]	total $conv^b$ (%)	BD $cont^c$ (%)	BD $\operatorname{conv}^d(\%)$	$n^e$
1	0.4	51	92	66	9.0
2		74	87	90	6.6
3		85	81	97	6.4
4	1.0	34	84	57	4.4
5		56	77	86	3.0
6		62	73	91	2.6
7		78	61	95	2.5
8	1.8	26	63	46	1.8
9		49	59	81	1.4
10	2.5	23	58	46	1.1
11		41	53	73	1.0
12		65	39	88	1.0
13	5.0	18	48	51	1.0
14		31	37	69	1.0
15		75	20	90	1.0
16	25	11			
17		73	3	57	1.0

 $^a$ [Y]: 0.1 mmol L<sup>-1</sup>, [Y]:[Ph<sub>3</sub>C][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>]:[Al<sup>i</sup>Bu<sub>3</sub>] = 1:1:10, toluene, temperature: 15 °C, [IP]:[Y] = 800–2000, [BD]:[Y] = 80–2000.  $^b$ Determined by the copolymer weight.  $^c$ Determined by the  $^{13}$ C NMR spectrum.  $^d$ Calculated according to the formula {(BD content) × (total conversion) × (IP + BD)}/(BD).  $^e$ Average number of BD unit in the copolymer determined by the  $^{13}$ C NMR spectrum,  $^a$  =  $(I_{27.3-27.6}/2 - I_{47.13} + I_{43.7}\cdot2)/I_{47.13}$ .

 $r_{\rm BD}$ , with the conversion increasing the average sequence length of BD units decreased (Table 3, entries 1-3, 4-7, and 8-9); BD achieved almost full conversion far before that of IP (Table 3, entries 3 and 7), suggesting that the resultant copolymer chain likes a dumbbell comprising the continuous BD sequence and the continuous IP sequence connected by the random BD-IP sequence. The <sup>13</sup>C NMR spectra of the copolymers isolated under low conversions show the resonances assigned to the continuous cis-1,4 BD (27.39 ppm), the separated 3,4-IP (47.13, 32.92, and 31.51 ppm), and 1,2-BD units (43.7, 34.3 ppm) (Figure 2, lines 1-3 from top to bottom). The smaller the IP/BD value is, the longer the BD sequence is (Table 3, entries 1, 4, and 8). At the ratios of 2.5 and 5 in the range of  $r_{\rm BD}$ and  $1/r_{\rm IP}$ , the <sup>13</sup>C NMR spectra of the obtained copolymers show the resonances at 27.55, 27.37, 25.31, and 25.18 ppm assigned to the cis-1,4-BD unit isolated by the 3,4-IP sequences (Figure 2, lines 4 and 5 from top to bottom), indicating that the averaging BD sequence length maintained around 1.0 in the whole polymerization process. Therefore, in the early polymerization stage when the BD content in the copolymer was around 50% (Table 3, entries 10, 11, and 13), alternating BD and IP sequence was preferred to form, which is consistent with the statistical theory that the monomer ratio (IP/BD) is in the range of  $r_{\rm BD}$  and  $1/r_{\rm IP}$ , and the alternating sequence takes precedence; with the polymerization carrying on, BD content decreased (Table 3, entries 12, 14, and 15), the continuous IP sequence should be generated that was interrupted by the discrete BD units. When the value was 25 larger than  $1/r_{\rm ID}$ , on the basis of statistical probability, in the beginning, IP should prefer to homopolymerize without obvious BD insertion into the copolymer chain, which was confirmed by the experimental result that there was no resonance arising from the BD unit (Table 3, entry 16); then the single BD unit started to insert into the continuous IP sequences as the averaging BD sequence length was around 1.0 (Table 3, entry 17; Figure 2, line 6 from top to bottom), giving the copolymer with single  $T_{\sigma}$ . Thus, the pseudo-alternating copolymer with the single  $T_g$  at -49.8 °C was achieved through gradually adding butadiene to the system to keep the monomers' ratio being in the range of  $r_{\rm BD}-1/r_{\rm IP}$ , which was composed solely of the cis-BD unit (27.55, 27.37 and 25.31, 25.18 ppm) and 3,4-IP unit (47.13, 32.92, and 31.51 ppm) (Figure 2, line 7).

The main features of green tires are low rolling resistance and abrasion loss, strong wet grip, while improvement of one property seems possible only at sacrifice of the others, which is called "devil triangle". Exploring high performance rubbers where different monomer sequences should be randomly but stereoregularly incorporated into one macromolecular chain to satisfy simultaneously the integral property requirements is a long-standing scientific challenge. Here, the properties of the vulcanizated mixture of this new kind of material with natural rubber were initially investigated. Normally, the values of tan  $\delta$ at 0 and 60 °C of the vulcanizated mixture are related to their wet skip and rolling resistance properties, respectively. The higher the value of tan  $\delta$  at 0 °C is, the stronger the wet skip property is. The smaller value of tan  $\delta$  at 60 °C suggested the lower rolling resistance. Comparing to the vulcanizated mixture of the solution styrene-butadiene rubber (SSBR) with natural rubber, to some extent, the vulcanized mixtures of the afforded copolymer with natural rubber showed stronger wet skip and lower rolling resistance according to the measurement results (STable 3).



**Figure 2.** Aliphatic carbon region of <sup>13</sup>C NMR spectra of copolymers afforded at low yield under different IP/BD value (from top to bottom: IP/BD = 0.4, 1.0, 1.8, 2.5, 5.0, and 25) and the alternating polymer afforded through sequential monomer addition (bottom line).

#### CONCLUSION

New elastomeric copolymers with the unprecedented *cis-*1,4-PBD and 3,4-PIP sequences have been synthesized, for the first time, by using single yttrium cationic species, which can be attributed to the unusual mechanism involving in the noncovalent interaction between the C=C double bond of penultimate unit and the metal center according to the DFT calculation. On the basis of kinetics study, the dumbbell, multiblock and random copolymers have been obtained at different monomer feed ratios. In particular, the pseudoalternating *cis-*1,4-BD and 3,4-IP copolymer was also accessed through gradually adding butadiene to the polymerization system. This work provides for the first time a novel strategy to realize the stereochemistry and sequence controlled copolymerization by using single catalyst system, giving a promising rubber for green tires.

#### **■ EXPERIMENTAL SECTION**

General Methods and Materials. All reactions were carried out under a dry and oxygen-free argon atmosphere by using Schlenk techniques or under a nitrogen atmosphere in an MBraun glovebox. All solvents were purified from an MBraun SPS system.  $^1\mathrm{H}$  and  $^{13}\mathrm{C}$  NMR spectra of polymer samples were recorded on a Bruker AV400 (FT, 400 MHz for  $^1\mathrm{H}$ ; 100 MHz for  $^{13}\mathrm{C}$ ) spectrometer in CDCl3. The molecular weight and the molecular weight distribution of the polymers were measured by means of gel permeation chromatography (GPC) on a TOSOH HLC-8220 GPC instrument.  $T_{\rm g}$  was measured through differential scanning calorimetry (DSC) analyses, which were carried out on a Mettler TOPEM TM DSC Instruments under a nitrogen atmosphere. Isoprene was dried over  $\mathrm{CaH_2}$  under stirring for 48 h and distilled under reduced pressure before use. Butadiene was used as received. The corresponding complexes 1 and 2 were synthesized following the literature procedures.

**Computational Details.** All the DFT calculations were performed with the Gaussian 09 program.<sup>24</sup> The hybrid exchange-correlation functional B3PW91<sup>25</sup> was utilized. In the geometry optimizations, the

6-31G\* basis set was used for H, C, and N atoms, and the Si, Sc, and Y atoms were treated by the Stuttgart/Dresden effective core potential (ECP) and the associated basis sets. As shown in previous studies, <sup>26</sup> such functional and basis sets have been fully tested and proved to be reliable for such systems. Geometries of all the species were fully optimized without symmetry constraints. The transition states were ascertained by a single imaginary frequency for the correct mode. The minima on the reaction potential energy surface were verified to have all real frequencies only. Population analysis were carried out by the natural bond orbital (NBO) formalism. Figures of three-dimensional molecular structure were prepared using CYLView.<sup>27</sup>

**Typical Polymerization Procedure of Isoprene.** To a toluene solution of complex **2** (0.006 g, 10  $\mu$ mol), the solution of [Ph<sub>3</sub>C][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>] (0.010 g, 10  $\mu$ mol) was added at 15 °C. After 2 min, the AliBu<sub>3</sub> solution (0.1 mL, 1 M) was added to the above reaction solution. Then the catalytic mixture was transferred into the toluene solution (6 mL) of isoprene (0.68 g, 10 mmol). After the designated time, the reaction was terminated by addition of acidified MeOH (HCl, 10 wt %), and the polymer was precipitated in methanol and washed thoroughly. The polymer was then dried to constant weight in a vacuum oven at 40 °C under dynamic vacuum (<5 × 10<sup>-2</sup> mbar).

Typical Polymerization Procedure of Butadiene. To a toluene solution of complex 2 (0.006 g, 10  $\mu \rm mol$ ), the solution of [Ph<sub>3</sub>C][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>] (0.010 g, 10  $\mu \rm mol$ ) was added at 15 °C. After 2 min, the AliBu<sub>3</sub> solution (0.1 mL, 1 M) was added to the above reaction solution. Then the catalytic mixture was transferred into the toluene solution (2.45 g, 22 wt %) of butadiene. After the designated time, the reaction was terminated by addition of acidified MeOH (HCl, 10 wt %), and the polymer was precipitated in methanol and washed thoroughly. The polymer was then dried to constant weight in a vacuum oven at 40 °C under dynamic vacuum (<5  $\times$  10 $^{-2}$  mbar).

Typical Polymerization Procedure of Copolymerization of Isoprene and Butadiene. To a toluene solution of complex 2 (0.006 g, 10  $\mu$ mol), the solution of [Ph<sub>3</sub>C][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>](0.010 g,  $\mu$ mol) was added at 15 °C. After 2 min, the AliBu<sub>3</sub> solution (0.1 mL, 1 M) was added to the above reaction solution. Then the catalytic mixture was transferred into the toluene solution of isoprene (0.68 g, 10 mmol)

and butadiene (0.54 g, 10 mmol). After the designated time, the reaction was terminated by addition of acidified MeOH (HCl, 10 wt %), and the polymer was precipitated in methanol and washed thoroughly. The polymer was then dried to constant weight in a vacuum oven at 40 °C under dynamic vacuum ( $<5 \times 10^{-2}$  mbar).

Polymerization Procedure of Copolymerization of Isoprene and Butadiene To Prepare the Alternating Copolymer. To a toluene solution of complex 2 (0.006 g, 10  $\mu$ mol), the solution of [Ph<sub>3</sub>C][B(C<sub>6</sub>F<sub>5</sub>)<sub>4</sub>] (0.010 g, 10  $\mu$ mol) was added at 15 °C. After 2 min, the AliBu<sub>3</sub> solution (0.1 mL, 1 M) was added to the above reaction solution. Then the catalytic mixture was transferred into the mixture of isoprene (1.36 g, 20 mmol) and butadiene (0.22 g, 4 mmol). After 30 s, a toluene solution of butadiene (0.86 g, 16 mmol) was gradually added to the polymerization solution within 12 min. Then, the reaction was terminated immediately by addition of acidified MeOH (HCl, 10 wt %), and the polymer was precipitated in methanol and washed thoroughly. The polymer was then dried to constant weight (1.62 g, yield: 66%) in a vacuum oven at 40 °C under dynamic vacuum (<5 × 10<sup>-2</sup> mbar).

#### ASSOCIATED CONTENT

#### **S** Supporting Information

Fineman—Ross plot, DSC curves of the copolymers, optimized cationic species  $A_{Sc}$  and  $A_{Y}$ , optimized structures of B, potential energy surface for Sc-isoprene. This material is available free of charge via the Internet at http://pubs.acs.org.

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#### Notes

The authors declare no competing financial interest.

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