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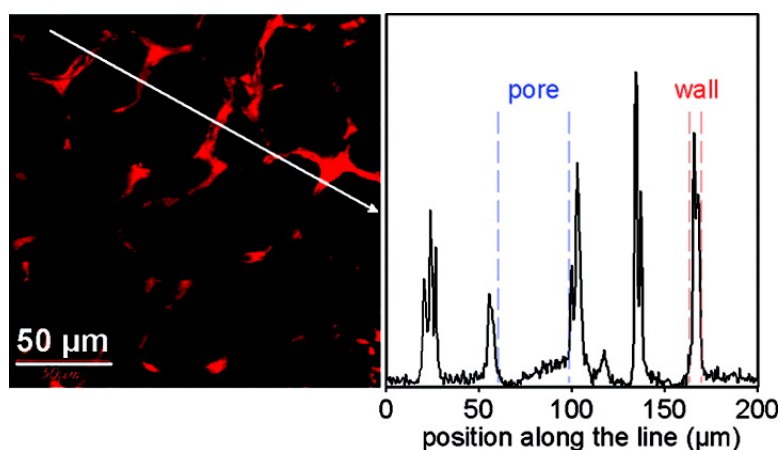
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Imaging the Structure of Macroporous Hydrogels by Two-Photon Fluorescence Microscopy

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ABSTRACT: Two-photon fluorescence microscopy (TPFM) usually used to get 3-D pictures of biological systems has been applied here for the first time to macroporous hydrogels prepared by cryogelation ("cryogels"). Unlike environmental scanning electron microscopy (ESEM) which analyzes the surface of swollen samples, TPFM delivers images of successive planes in the depth of the material allowing a 3-D imaging of its structure. The macroporous hydrogels studied were poly(*N*-isopropylacrylamide) (pNIPA), poly(hydroxyethyl methacrylate-*L*-lactide-dextran) (pHEMA-LLA-D) and various copolymeric gels of these two ones. A quantification of the macropore size distribution and the wall thickness and their modification with respect to the ratio NIPA/HEMA-LLA-D or to the temperature, in the case of pNIPA, was readily obtained.

1. Introduction

A macroporous polymer gel can be defined as a more or less interconnected network of gel walls and large voids. Such materials present a significant interest from fundamental and application point of view, particularly for biotechnological and biomedical applications,¹ e.g., as scaffolds in tissue engineering.^{2,3} In the case of intelligent polymeric materials, which exhibit response to external stimuli such as temperature,⁴ the response rate is significantly increased in macroporous gels as compared to bulk gels.⁵ Poly(*N*-isopropylacrylamide) (pNIPA) gel is a typical example of a temperature sensitive gel as it exhibits a volume phase transition at a critical temperature (T_c) of about 34 °C in aqueous media.⁶ Below T_c , pNIPA hydrogels are swollen, hydrated, and hydrophilic. Above T_c , the gels shrink due to the distortion of the hydrophilic/hydrophobic balance in the network structure. The rate of response of pNIPA hydrogels is low due to the formation of a dense "skin layer" of the shrunken gel, which prevents the mass transport of water out of the shrinking gel.⁷ In a macroporous structure, however, channels and thin walls facilitate the convective transport of liquid released during the shrinkage of the gel.⁵

Macroporous polymer gels and, particularly, hydrogels are prepared using several techniques^{1,8} as freeze-drying,⁹ freeze-extraction and freeze gelation,¹⁰ porogen techniques,¹¹ and phase separation.¹² Macroporous temperature responsive pNIPA gels were also obtained by electron beam irradiation of aqueous polymer solution.¹³ The new cryotropic gelation technique, implying synthesis at a subzero temperature, was employed for

the preparation of hydrophilic macroporous gels^{14–17} also named *cryogels*. Because these highly porous polymeric materials can be produced from almost any gel-forming precursor, they exhibit a broad variety of porosities and morphologies^{18,19} allowing the preparation of cryogels with properties tailored for a given application.

It follows that characterization of the macroporosity of the large variety of macroporous polymer gels is essential. Mercury porosimetry, which is the most widely used technique for the determination of the porous volumes and the pore size distributions has been used for dry macroporous gels.^{10–12} This method, however, is not suitable for soft materials¹⁹ and cannot be applied to swollen samples. The macroporous structure can be seen using scanning electron microscopy (SEM) in the dried state and environmental scanning electron microscopy (ESEM) in the swollen state (in water).^{18,19} In most cases, however, SEM and ESEM techniques provide only a qualitative information. Furthermore, these techniques are limited to the surface of the materials and, if it is then possible to clearly observe inhomogeneous structures at the surface, it is impossible to quantify the bulk porosity of the cryogel. On the other hand, micro-computed-tomography²⁰ (micro-CT or μ -CT) using X-rays provides a 3-D image of macroporous samples. This method developed for tomographic imaging of small animals and organ biopsies was recently used for analyzing the structure of porous gelatin gels²¹ and poly(2-hydroxyethyl methacrylate) (pHEMA) cryogels²² but requires impregnation of an iron chloride solution and freeze-drying under vacuum. Behravesh et al.²³ have investigated the morphology of swollen macroporous hydrogels by a stereological approach using optical microscopy. Images were obtained on 50 μ m slices of hydrogels prepared by the techniques used for frozen tissue specimen. The smallest pore size included in the morphometric analysis was 10 μ m.

All the above quoted techniques, except ESEM, do not allow a direct imaging of wet samples. The lack of direct nonintrusive measurements in macroporous hydrogels, incited Appel et al.,²⁴ in 1998, to use confocal Raman microscopy to estimate the macropore sizes and the thickness of the walls in swollen

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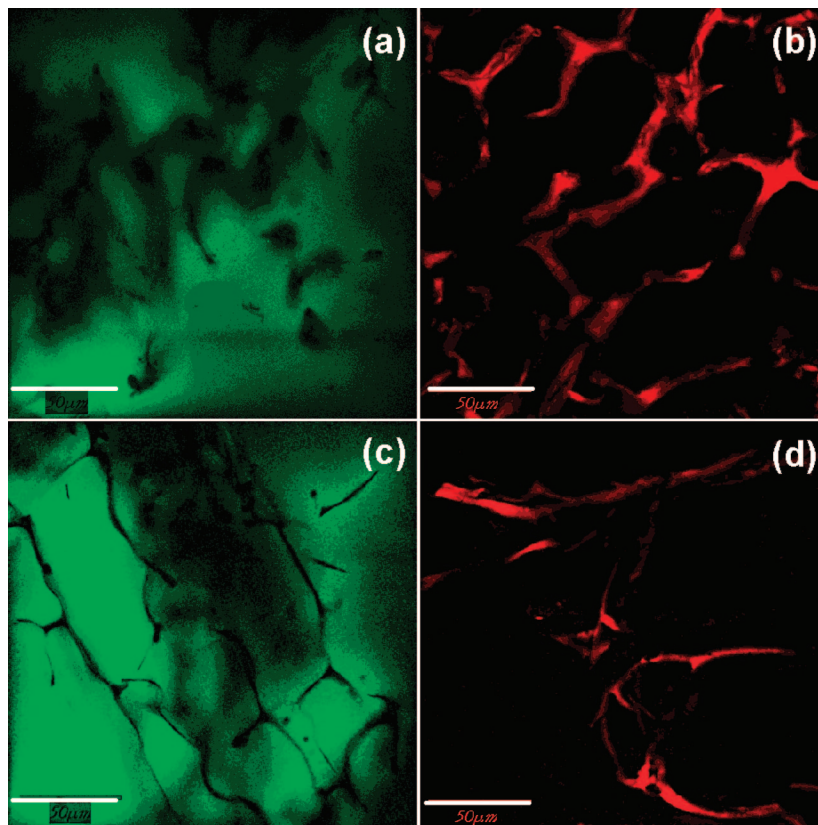


Figure 1. Images of pNIPA (a, b) and pHEMA-LLA-D (c, d) cryogels using two different fluorophores: Uranine (a, c) and SRB (b, d) at $z = 100 \mu\text{m}$ (thickness = $2 \mu\text{m}$). The scale bar is $50 \mu\text{m}$.

macroporous gels. These authors were able to investigate the changes in the polymer network structure occurring during heating of a macroporous pNIPA gel up to near the volume phase transition temperature T_c at which the gel collapses. The variation of polymer concentration between walls and pores is calculated from the 1445 cm^{-1} Raman band intensity (CH_2 bending vibration). This technique probes the macroporous gel structure down to $200 \mu\text{m}$ below the gel surface. Confocal fluorescence microscopy yields 3-D images of objects stained with a fluorophore, *e.g.*, walls in swollen macroporous gels¹⁹ or of biomedical research specimens.²⁵ In the most favorable situation, the maximum observable depth is close to $200 \mu\text{m}$. This limit decreases significantly in turbid biological samples. For this reason, two-photon fluorescence microscopy²⁶ (TPFM) that enhances the depth of penetration²⁷ became a leading tool for imaging cellular and subcellular events within living tissues.^{28–31}

The aim of the paper is first to show that TPFM is a powerful technique for imaging macroporous polymer gels which are naturally turbid and for obtaining, by means of image analysis, a quantitative information about the size distribution of the pores and the walls. This method is used here to investigate the macroporous structure of a series of thermosensitive pNIPA based cryogels, among others. Getting a quantitative information about the macroporosity is essential to assess formation-structure-properties relations. From a more fundamental point of view, the information about the wall thickness and the macropore size obtained by TPFM is necessary to relate the swelling-deswelling mechanism to the size of the gel (wall) and to its meso and nanostructure investigated by small-angle X-ray scattering (SAXS).³²

2. Materials and Experimental Method

2.1. Cryogel Samples. Macroporous hydrogels were prepared by free radical cryopolymerization of L-lactide and dextran with

2-hydroxyethyl methacrylate (HEMA) end groups (HEMA-LLA-D) macromer and NIPA. Copolymer compositions of NIPA/HEMA-LLA-D 60/40 and 40/60 (w/w) were prepared. Synthesis of the macromer was extensively described elsewhere.³³ The polymerization reactions were carried out in tubular-shaped glass molds. NIPA monomer and HEMA-LLA-D macromer were dissolved in water to reach a final concentration of 6 w/v. The cross-linker, *N,N'*-methylenebisacrylamide (MBAAm), was dissolved in this mixture (6.6 wt % of total amount monomer/macromer) and nitrogen was passed-through the solution for 15 min. For initiation of reactions, first *N,N,N',N'*-tetramethylethylenediamine (TEMED) (1 wt %) was added and the solution was cooled in an ice bath for 5 min. Ammonium persulfate (APS) (1 wt %) was then added and the reaction mixture was stirred during about 1 min. One milliliter of the reaction mixture was injected into the glass mold. The solution in the mold was frozen at -20°C in about 1 h in order to attain the polymerization reaction conditions (-12°C) as fast as possible for avoiding polymerization to begin before all components were frozen. Chemical polymerization starts at -20°C and completes during storage of the sample at -12°C for 16 h. The samples were subsequently thawed at room temperature. In all cases, the yield of the polymerization reactions exceeded 85%. For these samples, kinetics of the cryotropic gelation was not measured. The cryogel matrix contained in each glass mold was washed by passing distilled water to remove any possible unreacted monomer and other ingredients and subsequently dried in air until reaching a constant weight. From a chemical point of view, the copolymers consist of chains of dextran (D) with HEMA-LLA side chains connecting pNIPA chains. The synthesis of plain pNIPA cross-linked with MBAAm and that of pHEMA-LLA-D cryogels was earlier described.^{32,33} The latter is not thermosensitive. The amplitude of the volume drop at T_c decreases when decreasing the concentration of NIPA in the copolymers. For FTFM measurements, all cryogels samples were allowed to swell in an aqueous dye solution (concentration of dye 0.25 mg/L) during 24 h.

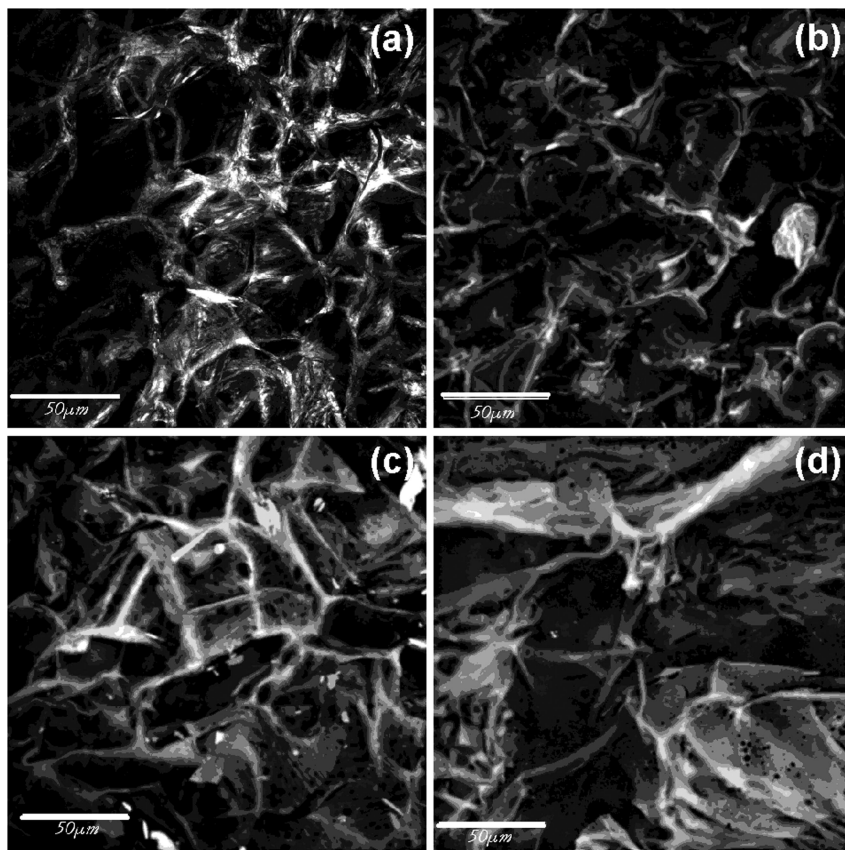


Figure 2. *z*-projection of stacks of images acquired from 15 to 200 μm below the surface in steps of 2 μm in cryogels pNIPA (a), NIPA-co-HEMA-LLA-D (60/40) (b), NIPA-co-HEMA-LLA-D (40/60) (c), and pHEMA-LLA-D (d). The scale bar is 50 μm .

2.2. TPFM Measurements. Two-photon fluorescence microscopy (more precisely, two-photon *excited* fluorescence microscopy) is a nonlinear optical microscopy method in which the nonlinear interactions are confined to the focal region of a focused laser beam. Using a femtosecond pulsed laser, the simultaneous absorption of two photons in a single quantum event yields a localized absorption. The wavelength of the excitation source being nearly twice the absorption wavelength the Rayleigh scattering is lower allowing a deeper penetration in turbid samples. As the setup configuration was already described elsewhere³⁰ only the main features are recalled here. The microscope consists of an MRC 1024 scanhead (Biorad, U.K.), and a BX50WI upright microscope (Olympus, Japan) fitted with a large, home-built, motorized stage.³⁰ The excitation at 800-nm is provided by a femtosecond Ti:sapphire laser (Tsunami pumped by a Millennia V; Spectra-Physics, Inc., Mountain View, CA). The *x*–*y* displacement of the focused laser beam is monitored by two rotating mirrors. Planar scans of the fluorescent signals were obtained at successive depths in the sample with a *z*-step between scans of 2 μm , using the motor drive of the objective. Each image of 512×512 pixels² corresponds to an area of $200 \mu\text{m} \times 200 \mu\text{m}$ when using a $60\times$ water-immersion objective (numerical aperture 0.95) and $598 \mu\text{m} \times 598 \mu\text{m}$, with a $20\times$ objective. Acquisition time is 0.9 s per image. The observation depth was changed between images using the motor drive of the objective to obtain a *z*-stack. The dye emission is collected by an external photomultiplier tube in backscattering configuration using a dichroic filter. Images were displayed, as acquired, by the Biorad operating system. Image processing was made by means of ImageJ (<http://rsbweb.nih.gov/ij/>). The pixel intensities for each slice were normalized on a scale from 0 to 1 (in 255 steps for a 8-bit acquisition) using the enhanced contrast command of ImageJ. The pore size distribution was determined from the analysis of images obtained at a given *z*-value; 3-D images are visualized by means of ImageJ, by the *z*-projection of the stack of all images.

2.3. Choice of the Fluorophore. Concerning the choice of the fluorophore, there are three requirements: (i) the dye must absorb

the excitation light following a two-photon absorption process leading to a fluorescence localized at the focal region, (ii) it must be soluble in water, and (iii) the dye must be adsorbed by the gel backbone in order to stain the macropore walls. Two potential dyes, fluorescein sodium (uranine) and sulforhodamine B (SRB), belonging to the xanthene dye group and used in the laboratory for intravital TPFM³⁴ are possible candidates. The water solubilities of SRB and uranine are 70 and 25 g/L, respectively.³⁵ Their partition coefficient $K = C_{\text{octanol}}/C_{\text{water}}$ were measured.³⁶ The values, $K = 0.03$ for SRB and $K = 0.13$ for uranine, indicate that SRB is more hydrophilic than uranine. Figure 1 shows that SRB stains the pNIPA gel constituting the macropore walls whereas uranine does not. The same features are observed for all other macroporous hydrogels investigated. Thus, SRB is used as fluorophore for TPFM of all cryogels investigated. Adsorption of SRB on pNIPA and pHEMA-LLA-D is not surprising. Due to its sulfonate groups, SRB is strongly hydrophilic and expected to be adsorbed on the hydrophilic groups in pNIPA and on the hydroxyl groups of pHEMA. More, two alkyl chains and aromatic cycles confer to SRB a slight lipophilic character. In the field of biological objects, SRB stains basic amino acids of proteins but does not stain albumin which is an acidic protein.³⁷ In the field of hydrology and transport processes in soils, it was shown that silica (negatively charged surface) adsorbs SRB but not uranine when the opposite is observed for the positively charged alumina surface.³⁵ The results obtained for this series of macroporous polymer gels do not contradict the above-reported observations.

3. Results and Discussion

3.1. Macroporous Structure of the Cryogels. Figure 2 shows the *z*-projection of stacks of 100 images obtained for the four cryogels investigated. Observation of stacks permits to view the aspect of the walls over a larger extent than in the 2 μm thick slices that will be used for the statistical analysis. Qualitatively, the pNIPA (Figure 2a) and the pHEMA-LLA-D

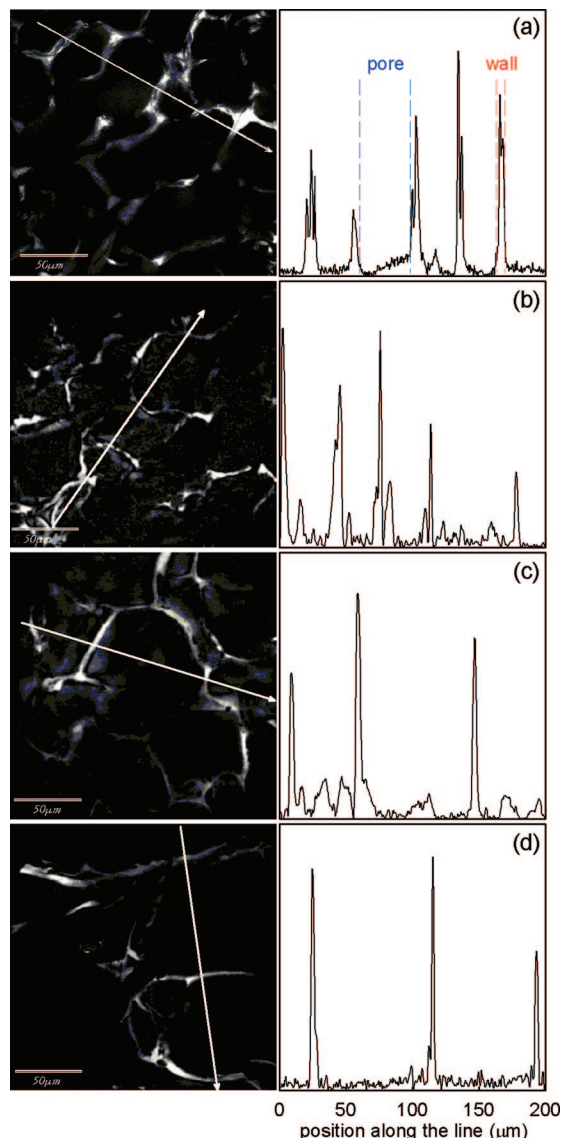


Figure 3. Images (thickness = 2 μm) extracted from the stacks shown in Figure 2 at a given sample depth z (left) and (right) variation of the gray level intensity along the line: pNIPA (a), NIPA-co-HEMA-LLA-D (60/40) (b), NIPA-co-HEMA-LLA-D (40/60) (c), and pHEMA-LLA-D (d). The scale bar is 50 μm .

cryogels (Figure 2d) do not look alike. In the first one, the walls appear somewhat heterogeneous. In the second one, the walls appear as a crumpled membrane with small holes in it. Conversely, the macropore size seems significantly larger in the pNIPA cryogel than in the pHEMA-LLA-D one. Parts b and c of Figure 2 obtained for the copolymer cryogels suggest that going from pure pNIPA to pure pHEMA-LLA-D induces a gradual changes in the structure.

Quantitative analysis of these observations is made possible by analyzing every image extracted from the stacks shown in Figure 2. Figure 3 shows, on the left, an x - y image obtained at a given depth z (thickness 2 μm) for each cryogel. The variation of the gray level along the line drawn on each image is measured with ImageJ and plotted on the right. Several comments can be drawn from these graphs. First, the thickness of the walls can be estimated. For pNIPA, the wall thickness (12 ± 2 μm) is about twice that measured for pHEMA-LLA-D (6 ± 2 μm) and for the two other cryogels.

Looking at the shape of the intensity profile of the pNIPA cryogels, it is clearly seen that each peak is generally structured. This feature, which becomes less important as the amount of

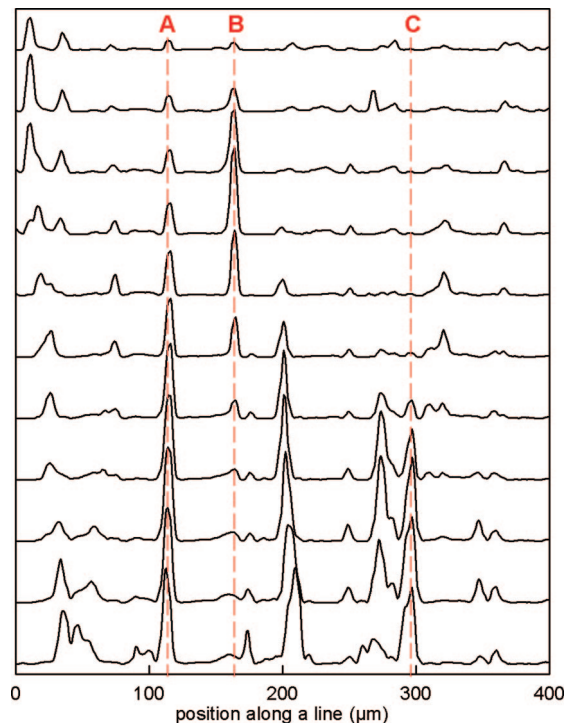


Figure 4. Example of profile of the gray level intensity along a given x - y line at increasing depths (step = 2 μm) from $z = 70$ μm (bottom) to $z = 90$ μm (top) for pNIPA cryogel. The curves were shifted along the y -axis, and the y -scale is 8 times larger than in Figure 3.

pNIPA decreases, is not observed in pHEMA-LLA-D. Fluctuations in the fluorescence intensity (also suggested in Figure 1b) are related to dye concentration fluctuations. They may originate from structural and/or chemical heterogeneities yielding regions where SRB is not adsorbed. Laser scanning confocal microscope (LSCM) observations of bulk pNIPA gels prepared above 24 $^{\circ}\text{C}$, reported by Hirokawa et al.,³⁸ led to similar comments. Reflection LSCM images revealed bright and dark areas at a 10 μm scale, originating from polymer concentration fluctuations, also shown by ultra-small angle neutron scattering (USANS).³⁹ Staining the gel with a fluorophore that fluoresces only in a hydrophobic environment (8-anilino-1-naphthalene sulfonic acid ammonium salt, ANSA) permitted one to attribute the bright spots (high concentration) to hydrophobic areas in the gels. It is likely that the heterogeneities observed in the 12 μm thick walls of the pNIPA cryogels proceed from a similar effect. Further investigation of the macropore walls that would require a higher resolution objective was beyond the scope of the present work. Figure 3 also suggests that the distance between peaks, i.e., between macropore walls, increases between pNIPA (a) and pHEMA-LLA-D (d). In what follows, the size of the voids between walls will be considered as macropore sizes and measured at the bottom of the peaks.

For the statistical analysis, fluorescence images were acquired by means of the objective 20 \times yielding 598 $\mu\text{m} \times 598$ μm images in order to increase the number of voids to be measured. x - y lines are randomly drawn on images acquired at a given depth z . An x - y line can also be drawn at increasing depths z leading information about the evolution of the gray level intensity with z as shown in Figure 4. The fluorescence of the solution is taken as the zero level intensity. Accordingly, any peak above this level results from a higher concentration of fluorophore, i.e., from fluorophore adsorbed by the polymer chains in the gel and reveals a wall. The large differences in peak intensity observed in Figure 4 deserve a few comments. Line A is drawn to outline the variation of the fluorescence intensity during scanning a nearly vertical wall. The intensity

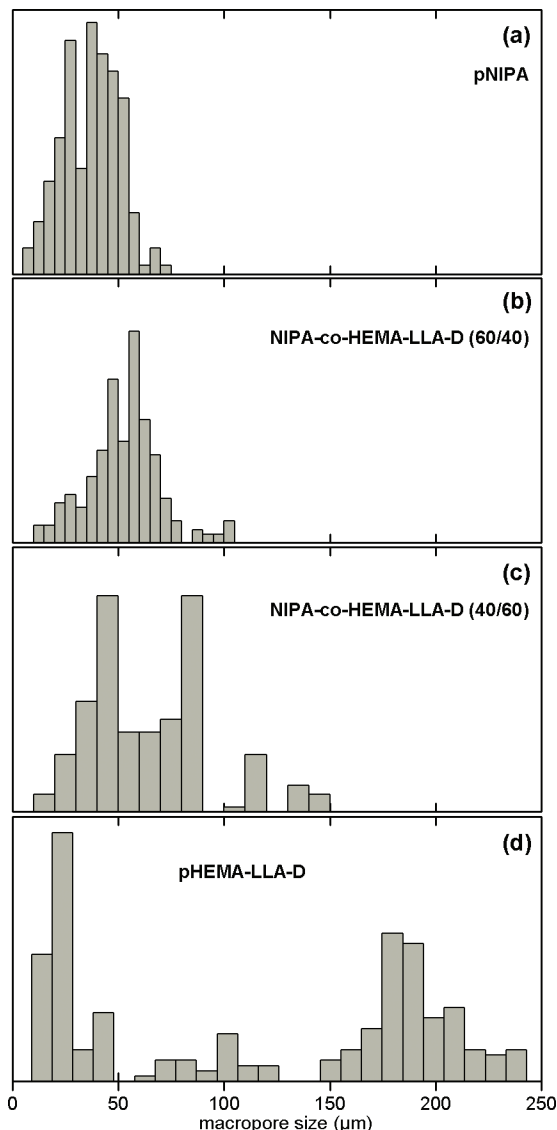


Figure 5. Macropore size distribution in the different cryogels: pNIPA (a), NIPA-*co*-HEMA-LLA-D (60/40) (b), NIPA-*co*-HEMA-LLA-D 40/60 (c), and pHEMA-LLA-D (d).

drop between 70 and 90 μm could result from the diminution of the volume of gel probed by the laser near the lower boundary of the wall. Alternately, the gel density near the boundary could be smaller. The increase of the peak intensity with z along line B would have the same origin: the laser beam is entering a wall. Finally, along line C, the intensity becomes zero at $z = 84 \mu\text{m}$ when the laser beam starts probing the SRB solution in a macropore. The expected attenuation³¹ of the laser beam at increasing z (not shown) manifests itself by an overall decrease of the fluorescence intensity. Unlike the procedure used by V  rant et al.,³¹ the laser intensity was not increased with z .

The pore size distributions plotted in Figure 5 result from analysis of the intensity profiles along x – y lines randomly drawn in z -planes, z varying between 30 and 200 μm . Depending on the order of magnitude of the void sizes, 250 (when the sample displays very large pores) to 400 void spaces are considered for the statistical analysis. The histograms confirm that the macropores developed by cryogelation of pNIPA are smaller than those developed by pHEMA-LLA-D. The pore sizes in pNIPA are rather monodisperse not exceeding $75 \pm 5 \mu\text{m}$ with a maximum at $37.5 \pm 2.5 \mu\text{m}$. Conversely the pore sizes in pHEMA-LLA-D have a bimodal distribution, this cryogel developing different types of macropores. For the smaller ones

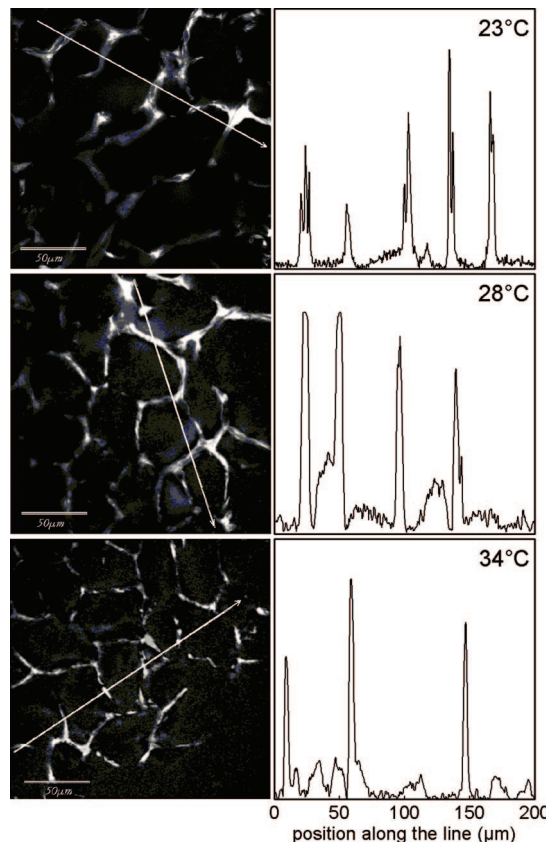


Figure 6. TPFM images (thickness = 2 μm) obtained for the pNIPA cryogel at a given sample depth z (left) and (right) variation of the gray level intensity along the line at three different temperatures. The image and intensity curve at 23 $^\circ\text{C}$ (same as Figure 3a) is reported here for comparison. The scale bar is 50 μm .

the maximum of the distribution appears at $24 \pm 5 \mu\text{m}$ and at $185 \pm 5 \mu\text{m}$ for the larger ones. Observation of the image shown in Figure 2d suggests that the small pores contribution corresponds to surface cavities in a crumbled wall whereas the right side of the distribution would characterize interwall distances, i.e., macropores. For the copolymers NIPA-*co*-HEMA-LLA-D, the upper limit of the pore sizes distribution begins to increase with decreasing concentration of pNIPA to $105 \pm 10 \mu\text{m}$ and $140 \pm 10 \mu\text{m}$ respectively for the 60/40 and the 40/60 NIPA/HEMA-LLA-D ratio.

The effects of the decrease in NIPA concentration on the macroporous structure reported above are consistent with the ones observed by means of other experimental methods: swelling experiments show an increase of the swelling ratio and preliminary iNMR imaging measurements suggest an increase of the porosity. It is likely that these features can be explained by the large size of the dextran chains ($M_w = 4000$) and to a smaller cross-linking ratio.

3.2. Evolution of the pNIPA Macropore Structure with Temperature. As already mentioned pNIPA gels undergo a volume phase transition at a temperature of T_c close to 34 $^\circ\text{C}$ going from a swollen state below T_c to a shrunken one above T_c . TPFM is used here in order to investigate the variation of the size of the macropore walls at increasing temperatures and its effect on the macropore size distribution. To this end, measurements were performed at three different temperatures, 23, 28, and 34 $^\circ\text{C}$ after thermalization and repeated several times and at different positions on the same sample. Reproducibility of the results confirms the reversibility of the volume transition in macroporous pNIPA suggested by swelling measurements. Figure 6 shows that the wall heterogeneities observed at 23 $^\circ\text{C}$

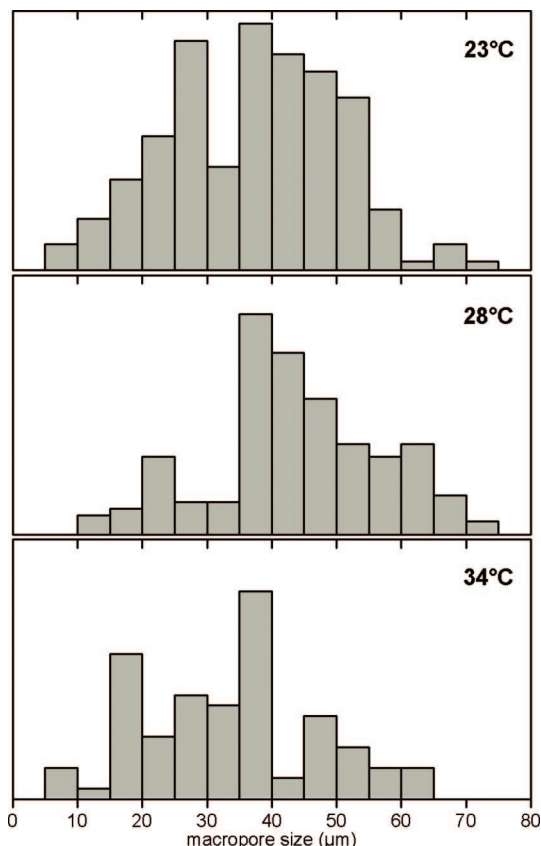


Figure 7. Macropore size distribution in the pNIPa cryogel at 23, 28, and 34 °C.

decrease at 28 °C and nearly disappear at 34 °C (T_c). Interestingly, SRB remains adsorbed on the polymer chains despite the hydrophilic to hydrophobic character change at T_c . This feature can be explained by the slight lipophilic character of SRB already mentioned. As a result of the significant increase of the cryogel turbidity at 34 °C, the depth of analysis is reduced from 200 μm at room temperature to about 100 μm . The slight decrease of the thickness of the walls between 23 °C (12 ± 2 μm) and 28 °C (10 ± 2 μm) qualitatively agrees with the continuous diminution of the cryogel volume when the temperature increases.³² At 34 °C, in the shrunken gel, the wall thickness is significantly smaller (4 ± 2 μm).

In Figure 7, the macropore size distributions measured at 28 and at 34 °C are compared to that obtained at 23 °C (already shown in Figure 5a at a larger size scale). The most interesting difference between the pore size distribution at 23 and 28 °C concerns the left side (small pores) of the distribution: the relative amount of pores smaller than 35 μm is significantly reduced when the position of the maximum (35–40 μm range) remains unchanged. This feature suggests that the slight decrease of the cryogel volume between 23 and 28 °C results not only from the weak decrease of the wall thickness but also from a partial collapse of small voids between neighbor walls.

At 34 °C for the shrunken gel, the pore size distribution becomes broader and the amount of large pores decreases. Meanwhile, the distribution displays a maximum corresponding to the same pore size range (35–40 μm range) as it is at 23 and 28 °C. As reported previously³² for a similar pNIPa cryogel, the swelling ratio is equal to 18.3 and 7.2 at 23 and 34 °C, respectively leading to a volume decrease by a factor 2.5 close to the relative decrease of the wall thickness by a factor 3. Thus, the fact that the macropore size distribution remains nearly unchanged at T_c agrees with macroscopic measurements of the swelling ratio.

4. Conclusion

Two-photon fluorescence microscopy associated with statistical image analysis and a well chosen fluorophore has proven to be a very well suited technique delivering excellent images of the structure in the bulk of macroporous polymer gels. Applied to the study of pNIPa and pHEMA-LLA-D cryogels and some of their copolymerized compounds, it provided reliable measurements of the wall thickness and pore sizes. It follows that TPFM could become the most suitable nonintrusive method for the characterization of swollen macroporous hydrogels.

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