

# Growth of Topological Insulator $\text{Bi}_2\text{Te}_3$ Ultrathin Films on Si(111) Investigated by Low-Energy Electron Microscopy

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**ABSTRACT:** The molecular beam epitaxy growth of topological insulator  $\text{Bi}_2\text{Te}_3$  thin films on Si(111) substrates has been investigated *in situ* by low-energy electron microscopy. The crystal structure and surface morphology during growth were directly revealed, which enables us to identify the optimal growth conditions for single crystalline  $\text{Bi}_2\text{Te}_3$  films. The formation of thin films is preceded by several surface structures, including a wetting layer and a Te/Bi-terminated Si(111)- $1\times 1$  reconstruction. Raman scattering spectra and AFM measurements indicate that, under Te-rich conditions, single crystalline films of  $\text{Bi}_2\text{Te}_3$  grow along the [111] direction in a layer-by-layer mode. Transport measurements prove the insulating behavior of the films grown in this way.

## Introduction

The narrow gap semiconductors  $\text{Bi}_2\text{Te}_3$ ,  $\text{Bi}_2\text{Se}_3$ , and  $\text{Sb}_2\text{Te}_3$  are traditional thermoelectric materials. The very recent discovery of gapless metallic states at their surface characterizes them as the so-called topological insulators (TIs).<sup>1–7</sup> The metallic states, which consist of a single Dirac cone induced by strong spin–orbit coupling, attract much attention due to their exotic physics. To date, the materials for TI investigations have mainly been prepared in the form of bulk crystals using a melt-growth or self-flux method.<sup>5–7</sup> The as-grown crystals are usually heavily n-doped due to the formation of defects, with a carrier concentration as high as  $10^{19} \text{ cm}^{-3}$ .<sup>8</sup> To remove the bulk electronic states, the crystals have to be heavily doped by Sn or Ca,<sup>5–7</sup> which can introduce impurity bands that greatly degrade the transport properties and thus device performances. It is thus highly desirable to grow intrinsic TIs in the form of thin films.

Recently, progress has been made to grow atomically smooth single-crystal  $\text{Bi}_2\text{Q}_3$  ( $\text{Q} = \text{Te}, \text{Se}$ ) thin films by molecular beam epitaxy (MBE)<sup>9–11</sup> and Si(111) has been used as a substrate for topological insulator film growth. However, despite its fundamental importance in understanding the growth mechanism and in growing high-quality thin films, the film growth dynamics and the surface composition is still unclear, in particular at the interface of the film and the substrate. In this study, we use low-energy electron microscopy (LEEM),<sup>12</sup> a powerful tool to reveal the growth and structure of thin films in real time, to investigate the crystallographic evolution during  $\text{Bi}_2\text{Te}_3$  film growth, which offers important insights on the growth mechanism of the TI thin films.

## Experimental Section

The experiments were carried out in an ultrahigh vacuum LEEM system (Elmitec GmbH, LEEM III) with a base pressure

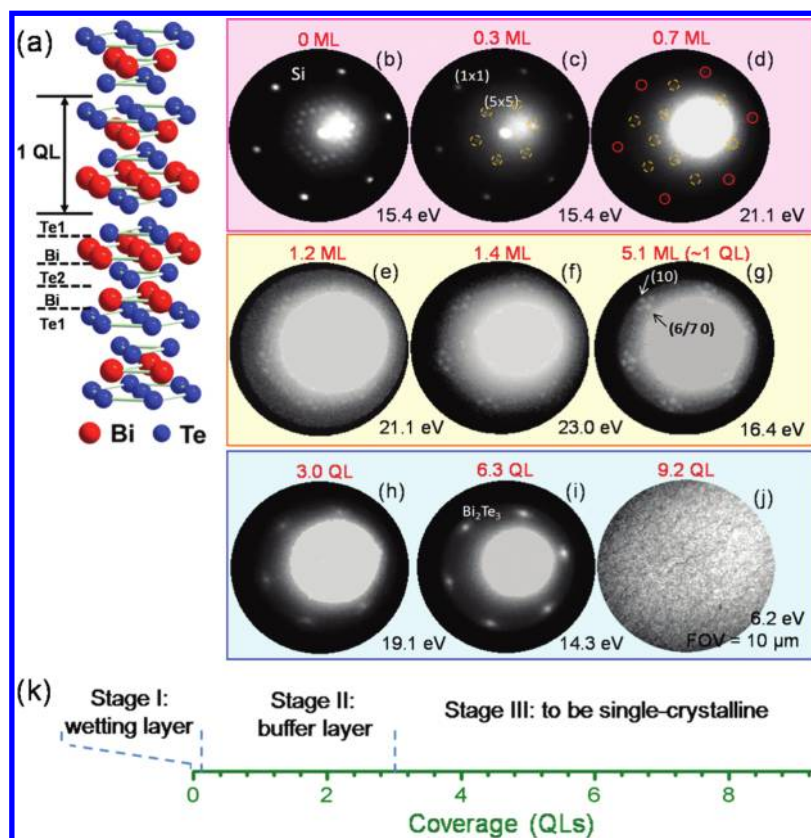
of  $\sim 3 \times 10^{-10}$  Torr. Heavily doped Si(111) (n-type with phosphorus dopants, resistivity of 1–10  $\Omega \text{ cm}$ ) wafer was intentionally selected as substrate, not only as an epitaxial pattern for growth but also as a metallic background for transport measurements of insulating films. Clean (111)- $7\times 7$  surfaces were obtained by repeatedly flashing the samples at 1500 K. High purity Bi and Te (5 or 6 nines grade) were evaporated from two water-cooled quartz Knudsen-cells with a Te/Bi flux ratio of about 14 at elevated temperature.<sup>10</sup> The typical growth rate of the  $\text{Bi}_2\text{Te}_3$  films was  $\sim 0.4 \text{ nm/min}$ . In order to determine the crystallographic structure and the lattice parameters of the surface phases, microbeam low-energy electron diffraction ( $\mu$ -LEED) images were acquired *in situ* during the film growth. The topography of the  $\text{Bi}_2\text{Te}_3$  ultrathin films was characterized *ex situ* using atomic force microscopy (AFM) (Veeco Instruments Inc., CP-50-OL) in a tapping mode. The chemical stoichiometry of the films was characterized using a Ramanishaw Raman microscope, and transport measurements were performed using a Physical Property Measurement System (PPMS, Quantum Design).

## Results and Discussion

The crystal structure of  $\text{Bi}_2\text{Te}_3$  is rhombohedral (space group  $D_{3d}^5$ ) (Figure 1a).<sup>13</sup> Parts b–j of Figure 1 show a series of LEED patterns during deposition and a LEEM image of the grown film. The Bi–Te film growth can be classified into three stages. In stage I, once the Bi and Te shutters are opened, the LEED intensity of Si(111)- $7\times 7$  (Figure 1b) immediately becomes weak and completely disappears within a few seconds. Instead, a weak  $5\times 5$  structure appears at 0.30 monolayer (ML) coverage of Bi and Te (Figure 1c). With increasing coverage, the Si(111)- $1\times 1$  spot intensity becomes weaker while the  $5\times 5$  structure pattern turns out to be more intense and periodic, indicating the formation of a long-range ordering (Figure 1d). When the surface is covered by 1 ML atoms of Bi and Te, both the  $1\times 1$  and  $5\times 5$  patterns eventually disappear (Figure 1e). At this stage, the crystallographic phase related to  $\text{Bi}_2\text{Te}_3$  cannot be found. Thus, deposited Bi and Te most likely form a wetting layer.

To determine which component mainly contributes to the wetting layer formation, we separately deposited Bi and Te on

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**Figure 1.** (a) Crystal structure of  $\text{Bi}_2\text{Te}_3$ . (b–i) Series of LEED patterns recorded *in situ* of Bi and Te deposition onto a  $\text{Si}(111)\text{-}7\times 7$  surface. The  $\text{Si}(111)\text{-}1\times 1$  spots are marked as red solid circles in part d, and the  $5\times 5$  structure as orange dash circles in parts c and d. (j) Bright field LEEM image of an ultrathin  $\text{Bi}_2\text{Te}_3$  film recorded after deposition. The  $\text{Bi}_2\text{Te}_3$  growth process with coverage is sketched in part k.

a  $\text{Si}(111)\text{-}7\times 7$  surface. The  $5\times 5$  structure can be observed for Te-deposited  $\text{Si}(111)$  surfaces whereas it cannot be found on the Bi-deposited surfaces. The Te deposition time leading to the disappearance of the  $7\times 7$  and the  $1\times 1$  structures is  $\sim 25$  and 14 times shorter than those of Bi. We thus suppose that although both Bi and Te contribute to the wetting layer, Te appears to play a more important role, which is consistent with previous observations on Te-terminated  $\text{Si}(111)$  surfaces.<sup>14,15</sup>

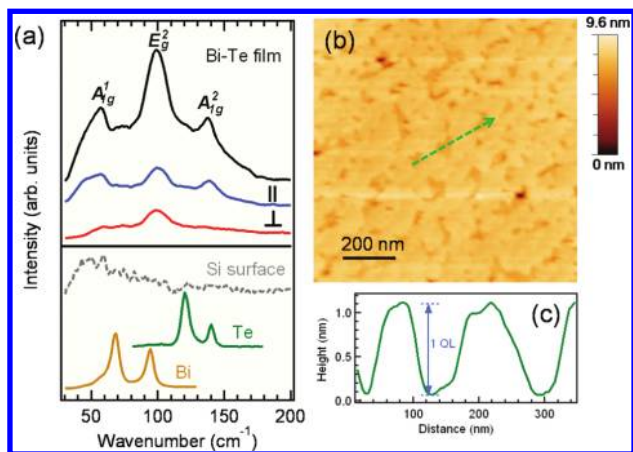
In stage II, a surface reconstruction can be observed on the top of the wetting layer (Figure 1e–g) when the coverage increases from 1.0 to 5.1 ML (about 1 QL). In comparison with the unit cell of the  $\text{Si}(111)$  plane ( $3.85 \text{ \AA}$ ), the lattice constants of the reconstruction in Figure 1g are  $3.88 \pm 0.10$  and  $4.52 \pm 0.11 \text{ \AA}$  for the outer and inner spots, respectively, demonstrating that those spots exactly locate at the positions (1 0) and (6/7 0) of the  $\text{Si}(111)\text{-}7\times 7$  LEED pattern. Therefore, at this stage, the diffusion of coming atoms is still influenced by one unit cell because of the strong binding of exotic atoms to the DAS (dimer–adatom–stacking fault) structure, though the binding is more or less reduced by the underlying wetting layer on the Si surface. Apparently, the ultrathin film formed in this stage is a buffer layer for further  $\text{Bi}_2\text{Te}_3$  crystal growth.

In stage III, the  $\text{Bi}_2\text{Te}_3$  single crystal forms on the  $1\times 1$ -reconstruction. As shown in Figures 1g–i, the outer spots gradually become weak while the inner spots become sharper and predominant, implying that a crystal is growing on the “distorted”  $1\times 1$ -reconstruction. The lattice constant of the film is measured to be  $4.36 \pm 0.08 \text{ \AA}$  (Figure 1i), which is close to the value expected for the  $\text{Bi}_2\text{Te}_3$  crystal. Since the wetting

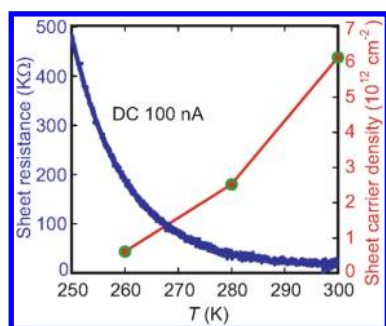
and the buffer layers reflect the periodicity and symmetry of the  $7\times 7$  lattice, the 3-fold symmetry of the  $\text{Bi}_2\text{Te}_3$  films also agrees with that of  $\text{Si}(111)$ . This result suggests that the  $\text{Bi}_2\text{Te}_3(111)$  films grow commensurately on the  $\text{Si}(111)\text{-}7\times 7$  substrate with a relation of  $6|a_{\text{Bi}_2\text{Te}_3}| = 7|a_{\text{Si}}|$ . The lattice matching behavior of  $\text{Bi}_2\text{Te}_3$  films on  $\text{Si}(111)\text{-}7\times 7$  is similar to that of Bi grown on  $\text{Si}(111)\text{-}7\times 7$ .<sup>16</sup> Figure 1j is a bright field LEEM image of the  $\sim 9$  QL  $\text{Bi}_2\text{Te}_3$  film where terraces can be seen. Parts b–i of Figure 1 suggest a possible growth mechanism of the film that is first in the Stransky–Krastanov (S–K) mode, i.e. a three-dimensional island growth (stage II) on the initial formation of a wetting layer (stage I), and then switches from a S–K mode to a layer-by-layer (Frank–van der Merwe) mode at higher coverage ( $> 1$  QL, stage III).<sup>16</sup>

The Raman spectrum (Figure 2a) of the film exhibits three characteristic peaks at  $58.6$ ,  $100.2$ , and  $139.2 \text{ cm}^{-1}$ , which are well consistent with the  $A_{1g}$ ,  $E_g$ , and  $A_{1g}$  vibrational modes of  $\text{Bi}_2\text{Te}_3$  single crystals, respectively.<sup>17</sup> In agreement with the Raman selection rules for a  $[111]$  film, the  $A_{1g}$  modes are enhanced when a polarizer is placed parallel to the incoming laser beam while the perpendicular configuration favors the  $E_g$  mode.<sup>18</sup> The topography of the  $\text{Bi}_2\text{Te}_3$  film is characterized by AFM. As shown in Figure 2b, the film is smooth in a  $\sim 150 \text{ nm}$  size with a root-mean-square variation of  $0.4 \text{ nm}$ . The height of the pinholes measured from the top to the underlying layer is about  $1.0 \text{ nm}$  (Figure 2c), which corresponds to the height of 1 QL of the  $\text{Bi}_2\text{Te}_3$  crystal and confirms that our films grow with a QL-by-QL structure.

We notice that the Te/Bi flux ratio plays an important role in the  $\text{Bi}_2\text{Te}_3$  film growth. The Bi flux directly controls the growth rate, and excess Bi makes the films more clustered and



**Figure 2.** (a) Raman spectra of a  $\text{Bi}_2\text{Te}_3$  film (upper frame) and Si, Bi, and Te single crystals (lower frame). The laser excitation is 632.8 nm. (b) AFM image of a  $\text{Bi}_2\text{Te}_3$  film with a thickness of  $\sim 9.6$  nm. Scan size:  $1 \times 1 \mu\text{m}^2$ . (c) Cross profile along the line in part b.



**Figure 3.** Temperature dependence of the resistance and carrier density of a  $\text{Bi}_2\text{Te}_3$  ultrathin film.

not surface-flat.  $\text{Bi}_2\text{Te}_3$  films with a good layer-by-layer structure form only at an optimal condition, which is similar to the MBE growth of GaAs under As-rich conditions.<sup>19</sup> From the LEED and AFM experiments, we can see that the low-coverage films, which are adsorbed on the  $7 \times 7$  DAS structure, play a key role to achieve perfect wetting. The wetting layer is important to accommodate the 14% lattice mismatch between the Si(111) and  $\text{Bi}_2\text{Te}_3$ (111) planes for “coincidence lattice” formation and thereby epitaxial growth.

Figure 3 shows the temperature-dependent sheet resistance and Hall effect results on a  $\text{Bi}_2\text{Te}_3$  ultrathin film patterning a Ti/Au Hall bar pattern. Unlike the metallic behavior in bulk crystals and cleaved flakes, the sheet resistance of ultrathin films increases drastically with temperature decreasing, indicating a semiconducting or insulating behavior. At the same time, the sheet carrier density  $n_s$  of our 5.3 nm thick film decreases from  $7 \times 10^{12} \text{ cm}^{-2}$  at 300 K to  $0.7 \times 10^{12} \text{ cm}^{-2}$  at 260 K when the temperature decreases. The former value corresponds to a 3D carrier density of  $1.32 \times 10^{19} \text{ cm}^{-3}$ , which is lower than the value reported (over  $3 \times 10^{19} \text{ cm}^{-3}$ ) in non-doped bulk crystals.<sup>21</sup> We used the Arrhenius relation to extract an activation energy  $E_{\text{gap}} = 0.48 \text{ eV}$  from the resistivity data that can be attributed to the band gap of the ultrathin film. This value is consistent with the value obtained from angle-resolved photoemission spectroscopy on a  $\text{Bi}_2\text{Te}_3$  film of 1 QL thickness,<sup>10</sup> suggesting that the opening of the gap might be due to the quantum size effect originating from the thinness of our film. In sharp contrast with the metallic behavior of heavily doped Si substrates<sup>21</sup> (resistivity

decreasing while cooling), such an insulating behavior of  $\text{Bi}_2\text{Te}_3$  films indicates that the heavily doped Si substrate is not playing any role in transport measurement and the intrinsic properties of the film are probed.

## Conclusions

In summary, we performed the first *in situ* LEEM investigation of the structure evolution during the  $\text{Bi}_2\text{Te}_3$  film growth. The formation of  $\text{Bi}_2\text{Te}_3$  single crystalline films is preceded by several surface structures, including a wetting layer and a Te/Bi-terminated Si(111)- $1 \times 1$  reconstruction. Under Te-rich conditions, atomically flat (111) oriented single crystalline  $\text{Bi}_2\text{Te}_3$  films can grow layer-by-layer on top of the wetting layer, providing high quality surfaces for studying novel quantum effects on TIs. The transport measurements support a semiconducting or insulating behavior of the films. Our work provides important information for further tailoring interface effects by utilizing various substrates.

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