

# Pressure-Induced Crystallization from Amorphous Calcium Carbonate

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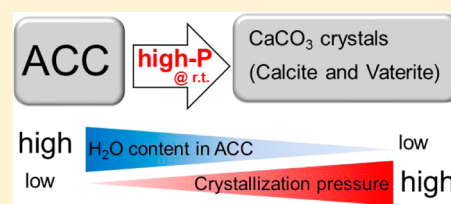
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## S Supporting Information

**ABSTRACT:** This report describes a newly observed phenomenon: pressure-induced crystallization from amorphous calcium carbonate (ACC). Synthetic ACC samples were pressurized up to 800 MPa at room temperature. Then crystallization of vaterite and calcite was observed from X-ray diffraction patterns. The crystallization pressure depends on the H<sub>2</sub>O contents of ACCs. The ACC samples with high-H<sub>2</sub>O content (21 wt %), middle-H<sub>2</sub>O content (17 wt %), and low-H<sub>2</sub>O content (10 wt %) underwent crystallization at pressures higher than 240 MPa, 400 MPa, and 640 MPa, respectively. These results indicate that H<sub>2</sub>O in the ACC serves an important role in the crystallization process and that we should treat ACC carefully in preparation for analyses such as infrared spectroscopy to obtain the intrinsic information related to amorphous materials.



Amorphous calcium carbonate (ACC, CaCO<sub>3</sub>·*n*H<sub>2</sub>O), a metastable hydrous phase of calcium carbonate, is known as a precursor material of crystalline phases of calcium carbonate: calcite, aragonite, and vaterite.<sup>1–4</sup> In nature, ACC can be found as biominerals produced by living organisms.<sup>3,5–12</sup>

In the synthesis of calcium carbonate, ACC appears at an early stage of precipitation from a supersaturated solution of CaCO<sub>3</sub>.<sup>1,4,13–16</sup> The precipitated ACC crystallizes through the dissolution–precipitation process in an aqueous solution or under humid conditions when it is not stabilized by an additive.<sup>1,4,13</sup> Recently, the crystallization from an aggregated ACC has become known to be inducible by polymers and templates (e.g., polyaspartate and carboxylate-functionalized SAMs).<sup>16–18</sup> In this process, crystallized products maintain the original shape of the aggregated ACC. Therefore, this process is regarded as a solid-state-like transformation. These crystallization processes occur in aqueous solution and require water, which mediates the reactions. However, ACC can be crystallized at high temperature (>570 K)<sup>19</sup> and the thermal crystallization of ACC needs no water.

Herein, we present a new crystallization process from ACC, pressure-induced crystallization, which requires no humid atmosphere or high temperature. Although pressure-induced crystallization at ambient temperature has been reported for some amorphous alloys,<sup>20,21</sup> elemental substances,<sup>22,23</sup> and a chloride,<sup>24</sup> the present report is the first to describe pressure-induced crystallization from amorphous carbonate at much lower pressures than those previously reported.

Based on the method of Koga et al. (1998), ACC was synthesized.<sup>19</sup> Ten milliliter aqueous solutions of Na<sub>2</sub>CO<sub>3</sub> (0.1 M) and CaCl<sub>2</sub> (0.1 M) were kept in ice water. These chilled solutions were mixed and shaken rapidly. The precipitates were filtered immediately using a membrane filter ( $\phi$  0.45  $\mu$ m) and washed twice with 10 mL of acetone. The precipitates were dried in a desiccator evacuated with a diaphragm pump (ca. 10<sup>2</sup> Pa) for one day. A part of the dried precipitates was kept under higher vacuum conditions using a turbomolecular pump (ca. 10<sup>–3</sup> Pa) for one day to produce an ACC sample with less H<sub>2</sub>O content. All solutions were prepared using Milli-Q water (>18.2  $\Omega$ ·m). All reagents were obtained from Wako Pure Chemical Industries Ltd.

Water contents in the synthesized ACCs were determined from weight loss shown in TG-DTA measurements (TG-8120; Rigaku Corp.). Approximately 10 mg samples were weighed into an alumina pan (5 mm diameter, 5 mm height). Measurements were performed at temperatures of room temperature to 1000 °C at a heating rate of 10 K min<sup>–1</sup> under flowing N<sub>2</sub> gas (130 cm<sup>3</sup> min<sup>–1</sup>). For measurements, alumina powder was used as a reference. The obtained TG-DTA data are shown in the Supporting Information (SI).

The synthesized ACCs were pressurized using a hydraulic press in a tungsten carbide piston-cylinder of 4 mm inner

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diameter. No pressure medium was used in the sample chamber; the compression was uniaxial. The load was maintained for 10 min in each run. Pressure applied to the samples was estimated from the load of the press and the contact area between the piston and the sample. In this study, the pressure conditions were 0.1–800 MPa. All experiments were performed at room temperature.

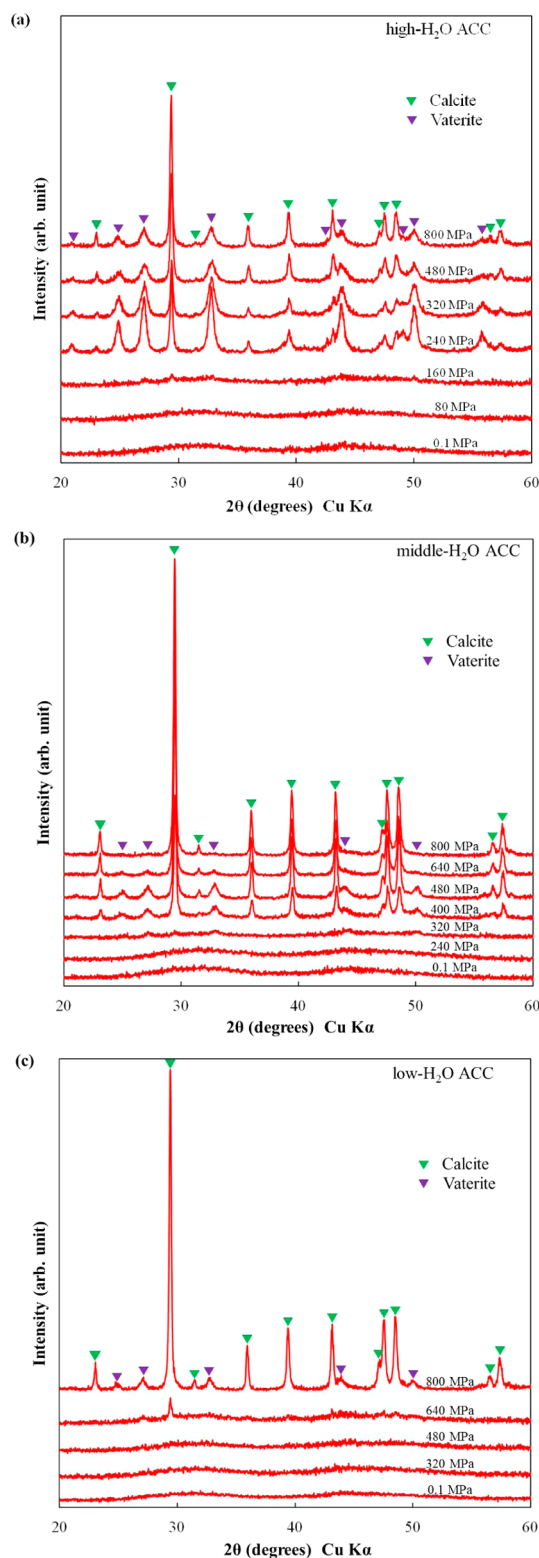
Powder X-ray diffraction (XRD) patterns of the synthesized ACC and the recovered samples were obtained on a silicon zero background plate using an X-ray diffractometer (Miniflex; Rigaku Corp.). For samples recovered from high pressure, the XRD analyses were performed after keeping the samples in a vacuum desiccator that had been evacuated using the diaphragm pump for one night.

IR adsorption spectra of a synthesized ACC were obtained using two independent procedures: the KBr-pellet method in transmission mode using an FT-IR spectrometer (Spectrum GX, PerkinElmer Inc.) and the attenuated total reflection (ATR) method on an FT-IR spectrometer (Spectrum One, PerkinElmer Inc.).

Figure 1 depicts XRD patterns of synthesized ACCs before compression and the samples recovered after compression at high pressures. These as-grown ACC samples indicate no distinct diffraction peaks in the XRD patterns, but they do show some broad halos that are specific to amorphous materials including ACC (see the bottom spectra in Figure 1).<sup>3</sup> From the weight loss in the TG curves, H<sub>2</sub>O contents in the two ACC samples dried using the diaphragm pump were determined as 21 wt % and 17 wt % (see SI Figures S1(a) and S1(b)). The samples were independently prepared in the same way described above. A part of the ACC sample with H<sub>2</sub>O content, 21 wt %, was kept in the vacuum chamber evacuated using the turbomolecular pump (ca. 10<sup>−3</sup> Pa) for one day. The H<sub>2</sub>O content decreased to 10 wt % by the additional drying (see Figure S1(c)). Hereinafter, the ACCs are designated respectively as high-H<sub>2</sub>O ACC (21 wt %), middle-H<sub>2</sub>O ACC (17 wt %), and low-H<sub>2</sub>O ACC (10 wt %). Figure 2 depicts differential TG (DTG)-curves of the three types of ACCs. The curves show a main peak at 85 °C and a shoulder peak at the higher temperature up to 250 °C. The main peak weakened with decreased H<sub>2</sub>O contents depending on vacuum conditions. In particular, the main peak of low-H<sub>2</sub>O ACC critically weakened and almost disappeared. However, the shape and intensity of the shoulder peaks mutually coincided at higher temperatures, irrespective of the H<sub>2</sub>O contents. These results imply the existence of two types of H<sub>2</sub>O in the ACCs: weakly bound H<sub>2</sub>O and tightly bound H<sub>2</sub>O.<sup>25</sup> We presume these two types of H<sub>2</sub>O respectively as adsorbed H<sub>2</sub>O and structural H<sub>2</sub>O.

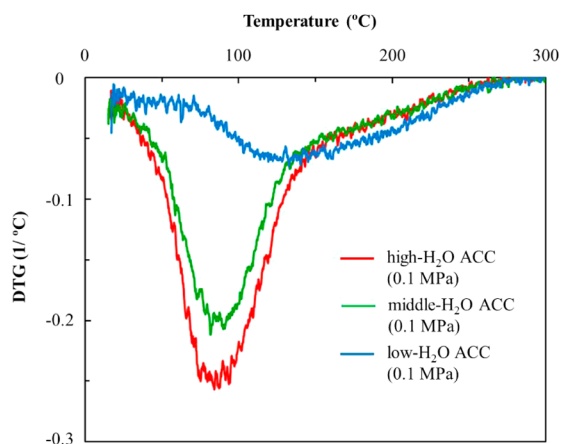
Some XRD patterns of ACCs after compression present sharp peaks corresponding to crystalline phases of calcium carbonate: calcite and vaterite (Figure 1). These results demonstrate that ACC is crystallized by the compression: pressure-induced crystallization. The crystallized pressures of high-, middle-, and low-H<sub>2</sub>O ACCs were, respectively, 240 MPa, 400 MPa, and 640 MPa. The crystallized pressure increased continuously with decreased H<sub>2</sub>O contents. These results indicate that the H<sub>2</sub>O in the ACC, the adsorbed H<sub>2</sub>O in particular, promotes the pressure-induced crystallization.

We measured TG-DTA on the middle-H<sub>2</sub>O ACC samples after compression at 400 and 800 MPa (see Figure S1). The TG-DTA data showed that the compressed samples completely crystallized and that it contained a considerable amount of H<sub>2</sub>O (see Figure S1). The remaining H<sub>2</sub>O contents of the samples



**Figure 1.** XRD patterns of the synthesized ACCs and compressed samples: (a) high-H<sub>2</sub>O ACC; (b) middle-H<sub>2</sub>O ACC; (c) low-H<sub>2</sub>O ACC.

compressed at 400 and 800 MPa were, respectively, 8 wt % and 3 wt %. Moreover, we observed no considerable weight loss at less than 130 °C in the TG-curve of the sample compressed at 800 MPa (see Figure S1(e)). These results suggest that H<sub>2</sub>O exists in the crystalline grains after crystallization.



**Figure 2.** Differential TG (DTG)-curves of the synthesized ACCs. The curves were smoothed using a moving average.

In most crystallized samples, we detected vaterite: a metastable phase of calcium carbonate. In the case of crystallization from a supersaturated aqueous solution, vaterite metastably appears in an early stage of  $\text{CaCO}_3$  precipitation according to the Ostwald step rule.<sup>1,4,13,26–29</sup> The metastable phase might have kinetic advantages: a lower surface energy and a lower activation barrier.<sup>26</sup> The precipitated vaterite dissolves gradually and precipitates as a more stable phase, e.g. calcite, with time and with the decrease of supersaturation in the solution. By analogy with the crystallization from the supersaturated solution, the appearance of metastable vaterite means that thermodynamically equilibrium condition was not achieved in the samples during compression and that the crystallization was mainly or partially dominated by kinetics. Therefore, we unify the compression duration in all the runs to facilitate mutual comparison.

The relative abundance between calcite and vaterite can be estimated from the intensity ratio of diffraction peaks of these polymorphs in the XRD patterns.<sup>30</sup> The estimated relative abundances are presented in Table 1. The relative abundance of

**Table 1.** Relative Abundance of Calcite and Vaterite in the Crystallized Samples

| pressure/<br>MPa | $X_{\text{Calcite}}/X_{\text{Vaterite}}$<br>(from high- $\text{H}_2\text{O}$ ACC) | $X_{\text{Calcite}}/X_{\text{Vaterite}}$ (from<br>middle- $\text{H}_2\text{O}$ ACC) | $X_{\text{Calcite}}/X_{\text{Vaterite}}$<br>(from low- $\text{H}_2\text{O}$ ACC) |
|------------------|---|---|--|
| 240              | $0.27 \pm 0.03$   | <i>b</i>  | <i>b</i>   |
| 320              | $0.33 \pm 0.04$   | <i>b</i>  |  |
| 400              | <i>a</i>  | $3.1 \pm 0.5$   | <i>b</i>   |
| 480              | $1.4 \pm 0.2$   | $5.1 \pm 0.7$   | <i>b</i>   |
| 640              | <i>a</i>  | <i>c</i>  | <i>c</i>   |
| 800              | $2.2 \pm 0.3$   | <i>c</i>  | $8.4 \pm 1.7$  |

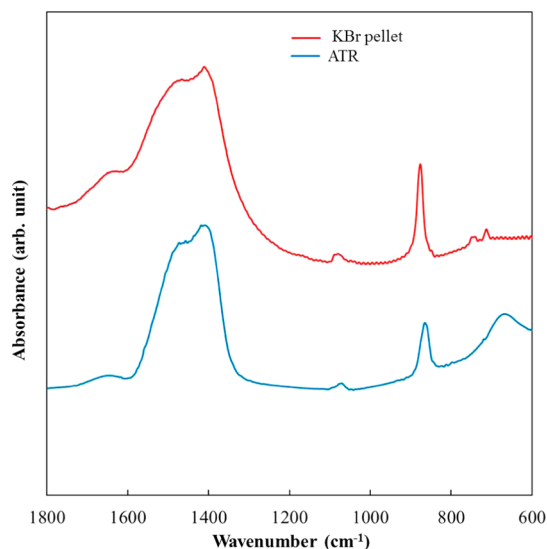
<sup>a</sup>There are no data. <sup>b</sup>Crystalline phase was not detected. <sup>c</sup>Vaterite phase was not detected.

calcite increased concomitantly with increased compression pressure (Table 1). Under ambient pressure, the calcite density ( $2.710 \text{ g/cm}^3$ ) is greater than that of vaterite ( $2.650 \text{ g/cm}^3$ ).<sup>31,32</sup> Therefore, the preferential appearance of calcite at higher pressure might be reasonable. The density of aragonite is  $2.930 \text{ g/cm}^3$  under ambient pressure, which is greatest in the crystalline phases of calcium carbonate.<sup>33</sup> Crystallization of aragonite in pressure-induced crystallization is expected at higher pressure because of the dense structure.

Comparison of the relative abundance of calcite after compression among the three types of ACCs indicates that the  $\text{H}_2\text{O}$  contents affect the relative abundance (see Table 1). The calcite abundance of middle- $\text{H}_2\text{O}$  ACC after the compression at 480 MPa was higher than that of high- $\text{H}_2\text{O}$  ACC. Similarly, the calcite abundance of low- $\text{H}_2\text{O}$  ACCs after compression at 800 MPa was substantially higher than that from the high- $\text{H}_2\text{O}$ . As described above, the difference of  $\text{H}_2\text{O}$  contents was attributable to the amount of adsorbed  $\text{H}_2\text{O}$ . The adsorbed  $\text{H}_2\text{O}$  primarily affects the relative abundance of calcite to vaterite after compression. The possibility exists that the interfacial energy of the crystalline phases might be changed by the adsorbed  $\text{H}_2\text{O}$ . Consequently, vaterite might have a kinetic advantage, as in the case of crystallization from supersaturated solution. The contribution of the adsorbed  $\text{H}_2\text{O}$  to the interfacial energy was described in a previous report of thermal crystallization from ACC.<sup>25</sup> The previous study indicated that preferential adsorption of  $\text{H}_2\text{O}$  on a specific calcite surface promotes the formation of an oriented  $\text{CaCO}_3$  film in the thermal crystallization. The correlation between the crystallization pressure and the  $\text{H}_2\text{O}$  content can also be associated with the change of interfacial energy caused by the adsorbed  $\text{H}_2\text{O}$ . The lower surface energy is favorable for nucleation of the crystalline phase, at least in the solution condition.<sup>26</sup> The results of this study suggest that the polymorphs are controlled thermodynamically and kinetically, and they imply the possibility of controlling the polymorphs through adjustment of the following factors in pressure-induced crystallization: the  $\text{H}_2\text{O}$  content in ACC, the compression pressure, and the compression duration.

The pressure-induced crystallization provides a technical caution related to measurements of IR absorption spectra of ACC. Infrared spectroscopy has been used in important studies examining biogenic ACC and synthetic ACC.<sup>2,3,5–12,34–37</sup> For obtaining IR absorption spectra, the KBr-pellet method is applied in general. For preparing a KBr pellet, a sample is ground and compressed with KBr, which might induce an artifact: crystallization from ACC during the preparation process. To evaluate the artifact, we compared the IR absorption spectra of high- $\text{H}_2\text{O}$  ACC obtained from the KBr pellet after compression and from ATR measurement on a raw sample. The KBr pellet was prepared from ACC mixed with KBr by a compression using a hand press. In the preparation, we ground the KBr crystal but did not grind the mixture. KBr powder and ACC were mixed gently with a spatula to avoid the artifacts. Figure 3 portrays IR spectra of synthesized high- $\text{H}_2\text{O}$  ACC obtained using the two methods. The IR spectrum obtained using the ATR method coincided with that of the typical ACC reported previously.<sup>3</sup> In contrast, the IR spectrum obtained from the KBr technique shows narrow peaks at  $713 \text{ cm}^{-1}$  and  $745 \text{ cm}^{-1}$ , which respectively correspond to the crystalline phases: calcite and vaterite.<sup>3,38</sup> In addition, the out-of-plane bending peak at  $866 \text{ cm}^{-1}$  was shifted to  $876 \text{ cm}^{-1}$ , which corresponds to the  $\nu_2$  mode of calcite ( $875 \text{ cm}^{-1}$ ) and vaterite ( $877 \text{ cm}^{-1}$ ).<sup>3,38</sup> These results indicate that the compression in the preparation for the KBr pellet can affect the IR data and that the pressure-induced crystallization can occur during the sample preparation. According to a review of the FT-IR, the recommended pressure for formation of KBr pellets is about 420 MPa,<sup>39</sup> which is comparable to the crystallized pressure of high- $\text{H}_2\text{O}$  ACC and middle- $\text{H}_2\text{O}$  ACC. The pressure-induced crystallization can be triggered sufficiently by the compression in the preparation of the KBr-pellet.





**Figure 3.** IR spectra of high- $\text{H}_2\text{O}$  ACC. The spectrum obtained from the ATR method shows a broad peak of the symmetric stretch of carbonate ion at  $1080\text{ cm}^{-1}$  ( $\nu_1$ ), a broad peak of the carbonate out-of-plane bending at  $866\text{ cm}^{-1}$  ( $\nu_2$ ), and a split peak of the asymmetric stretch of the carbonate ion around  $1450\text{ cm}^{-1}$  ( $\nu_3$ ). In addition, the in-plane bending at  $713\text{ cm}^{-1}$  ( $\nu_4$ ) is broadened and shifted to a lower wavenumber. These peak positions, peak broadening, and peak shift coincide with the reported IR spectra of ACC.<sup>3</sup>

The present result suggests that measurement of the IR spectra of ACC requires caution to avoid artifacts produced by the sample preparation.

The pressure-induced crystallization from ACC described herein might open a new avenue for developing functional materials. For instance, the pressure-induced crystallization can be performed simultaneously with the molding process, which engenders flexibility in the material shape. Furthermore, dopant materials might be introduced efficiently to calcium carbonate via the amorphous state.<sup>40</sup> These advantages are expected to be meaningful for the development of new materials.

In summary, crystallization from synthesized ACC was induced by compression. The crystallized pressure depended on the  $\text{H}_2\text{O}$  content of ACC. This result indicates that  $\text{H}_2\text{O}$  in the ACC serves an important role in the pressure-induced crystallization from ACC. Further studies are expected to clarify the role of  $\text{H}_2\text{O}$  and the crystallization mechanism.

## ■ ASSOCIATED CONTENT

### Supporting Information

Results of TG-DTA. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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### Notes

The authors declare no competing financial interest.

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