

YIM, BOOBIN



Concerns

- Laser pico-projector
- HUD/HMD
- Optical pickup lens
- Interferometer
- Education

Career

- WikiOptics (2012~)
 - Optics engineering (Pico-projector etc.)
- LG Electronics (2004~2012)
 - SMB(BD/HD DVD/DVD/CD) PU
 - DVD Writer PU/BD-P PU
- SAMSUNG Electro-mechanics (2002~2004)
 - DVD-ROM/P PU
 - Lens for PU (Diffractive lens)
- DAEWOO Electronics(1995~2002)
 - Car CD/Audio CD/DVD-P PU

Education

- POSTECH, physics (Master, 1996)
 - A Study of Simultaneous Measurement of In-plane and Out-ofplane Displacement Using Holographic Interferometry
- Chung-ang Univ. (CAU), physics (1994)
- Korea National Open Univ., Japanese study (2010)
- Korea National Open Univ., English literature(2002)

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Section 9	Vignetting and apertures
Section 10	Control codes and solves
Section 11	Afocal systems
Section 12	Automatic design

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(3rd Day)

Section 13	Reflective systems
Section 14	Tilted and decentered systems
Section 15	Make your first optical systems
Section 16	Macros

References

- CODE V Reference Manual
- CODE V Seminar Notes
 - Introduction to CODE V, Spring 2001
 - Advanced Topics in CODE V , Spring 2001
 - Methods for Optical Design and Analysis, March 1999
 - Materials on the ORA website
- Eugene Hecht, Optics (2nd Edition), Addison Wesley(1989)
- W. J. Smith, *Modern Optical Engineering*, McGraw-Hill(1990)
- J. C. Wyant and K. Creath, *Chapter 1. Basic Wavefront Aberration Theory for Optical Metrology*, APPLIED OPTICS AND OPTICAL ENGINEERING, VOL. XI, Academic Press, Inc.(1992)
- J. C Wyant, Zernike Polynomials for the Web, http://www.optics.arizona.edu/jcwyant/
- Military Standardization handbook OPTICAL DESIGN MIL-HDBK-141 (1962)

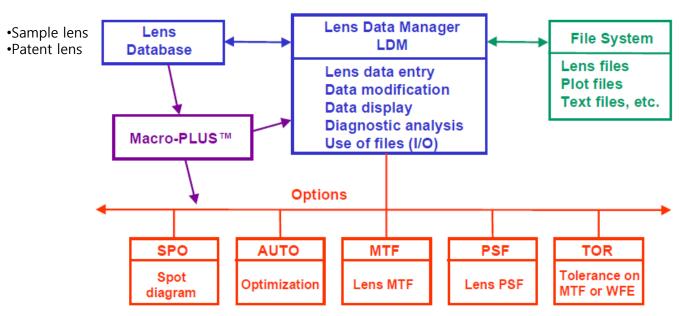
1st day

Section 1 Command mode

The structure of CODE V

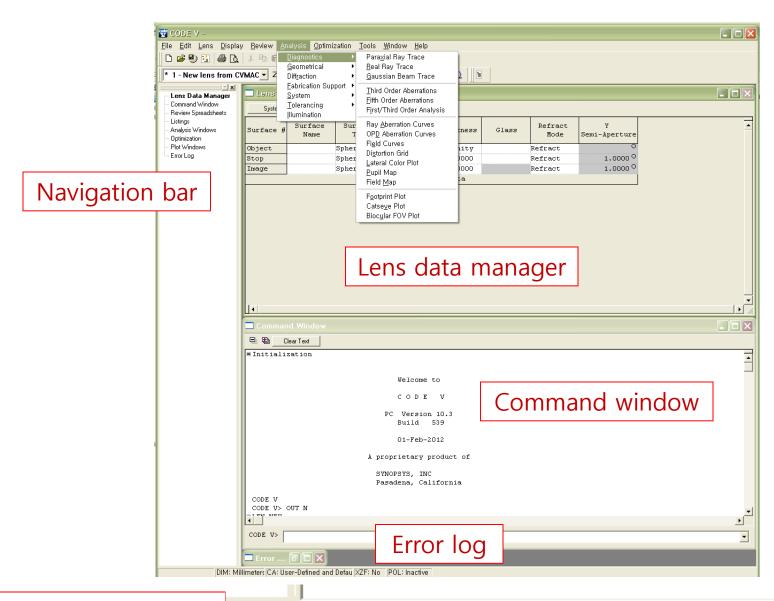
- The Lens Data Manager(LDM) is where you manage the lens database
 - You can use both GUI and Command mode
 - In this lecture, I'll use mainly the Command mode
- CODE V's options are sophisticated, special purpose "report generators"

CODE V Structure



Typical set of the many options in CODE V

The structure of CODE V



Command mode

- Command mode is CODE V's native language.
- Experts and frequent users of CODE V often use command mode
 - Command mode is fast, powerful, and flexible
 - Allows stacking of commands on a single line (separated by ;)
 - Allows use of expressions in place of numbers
- Command mode requires more memorization
 - Must know frequently used commands
 - Proper syntax must be used

Command mode

- CODE V>
 - This prompt indicates you are in the LDM
- XYZ>
 - This prompt indicates you are in the XYZ option
- In options
 - GO command executes the option
 - CAN(CEL) commands you out of the option and back to the LDM
- Syntax Help
 - The proper syntax for a command can be seen by preceding the command with a backslash \
 - CODE V> \ sur (or sur\)Syntax: SUR Sk|Si..j [F] [Zk]
 - HEL [command [INDX]]

Command structure

- Command Qualifiers Data Items
 - 1 to 3 chars none or more none or more
 - In general, qualifiers can be entered in any order(especially index qualifiers)
 - Data items usually have an order associated with them
 - Parts of commands are separated by white space(one or more blanks)
- Commands are case insensitive(except text strings)

Index Qualifiers

- Used to limit the command to a specific surface, field, wavelength, zoom position, etc.
- Are indicated by an appropriate letter(S, F, W, Z, etc.) followed by the surface number, field number, etc.
 - S7, W3, Z2, etc.
- Index qualifiers can include a range, indicated by ..
 - S4..7, F1..3
- Some special letters can be used in place of the numbers
 - O = object, S = stop, I=image
 - L can be used for last
 - A can be used for all(SA=S0..I, FA=F1..L)
- Addition and subtraction of index numbers can be used
 - SI-1, SS+2, FL-2, etc.

Data items

- Data items usually have an order associated with them
- For specification data, the data often both define and number the items
 - WL 656 587 486
 specifies 3 wavelengths, identified as W1,W2,W3
 - YAN 0 10 20 40
 specifies 4 fields, identified as F1, F2, F3, F4
- Sometimes, the data item is Yes or No
 - These can be entered as Yes or No or as Y or N
 - If the data is Yes, the Yes can be omitted(Y is assumed)
 - PIM Y, RDM N, RDM (same as RDM Y)
- Data items which are strings must be enclosed in quotes (single or double)
 - TIT "Double Gauss F/2"
 - HEA 'WikiOptics'

Index qualifiers and data

- Qualifiers or data separated by | means OR(only enter one)
 - RDM Yes No
- Items in square brackets [] are optional
 - SUR Sk|Si..j [F] [Zk]
- Items followed by [....z] can take different values for different zoom positions
 - Assume there are zoom positions and RDY S3 is zoomed
 - RDY Sk radius[....z] syntax
 - RDY S3 10 20 30 example
 - RDY S3 Z2 25 example with Z qualifires
 - Also applies tof andw

A note on Numbers

- Exponential input may be used
 - 0.1E2 = 1.0E1 = 10
- Object, stop, and image surfaces can be called O, S, and I, respectively
 - SI image surface (can only be referenced by I)
 - SO object surface (can be zero or oh)
 - SS stop surface
 - SI-1 surface before the image surface
- 10¹³(=1E13) is the default for INFINITY for object distance

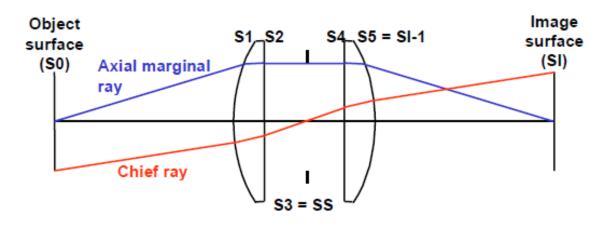
Section 2

System data

System data

- Define ray bundles
- Minimum required
 - Pupil specification
 - EPD, FNO, NA, NAO
 - Wavelengths(at least one)
 - Field definition
 - Field angle, object heights, image heights
- Lens units
- Vignetting factors
- Gaussian apodization
- Through-focus definition
- Afocal specification
- Polarization data

Chief and marginal ray



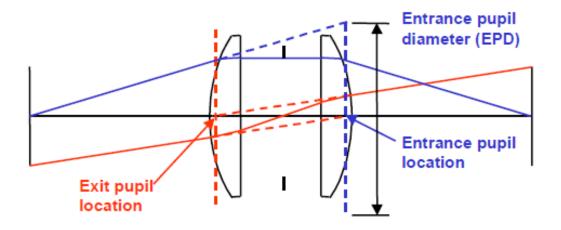
- Light initially travels from left to right and hits the surfaces in numbered order
- Axial marginal ray starts on-axis and goes through the edge of the aperture stop
- Chief ray starts off-axis and goes through the center of the aperture stop

Stops

from Optics, Hecht

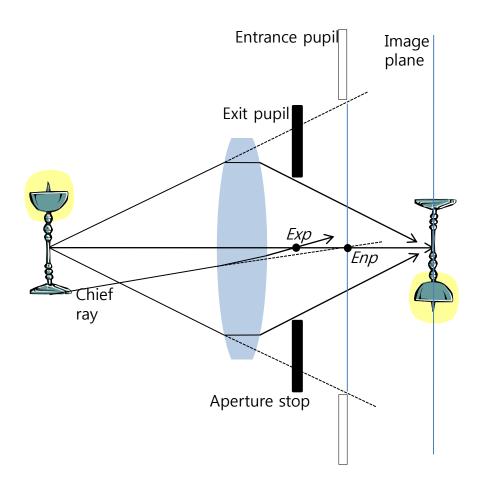
- Aperture stop is any element that determines the amount of light reaching the image
- Entrance pupil is the image of the aperture stop as seen from an axial point on the object through those elements preceding the stop
- Exit pupil is the image of the aperture stop as seen from an axial point on the image plane through the interposed lenses

Stops



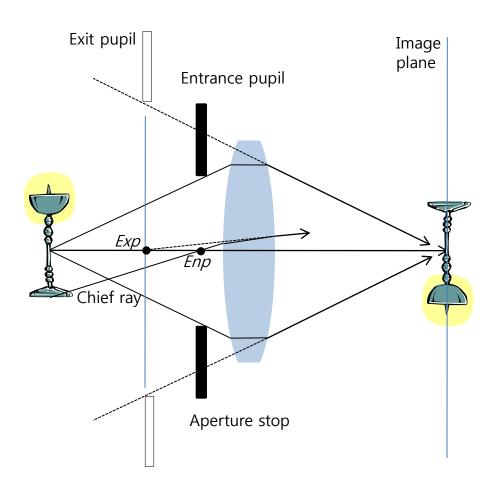
- The entrance pupil location is where the extension of the entering chief ray crosses the optical axis
- The exit pupil location is where the extension of the exiting ray crosses the optical axis

Rear aperture stop



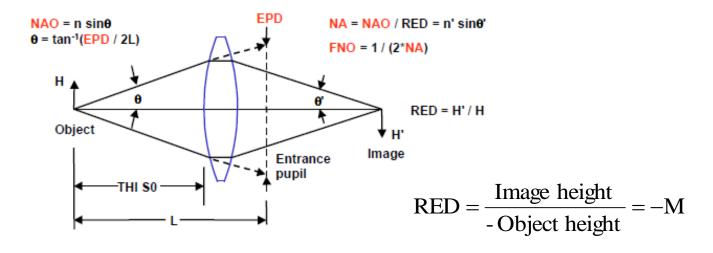
Aperture stop itself serves as the exit pupil

Front aperture stop



Aperture stop itself serves as the entrance pupil

Pupil specification

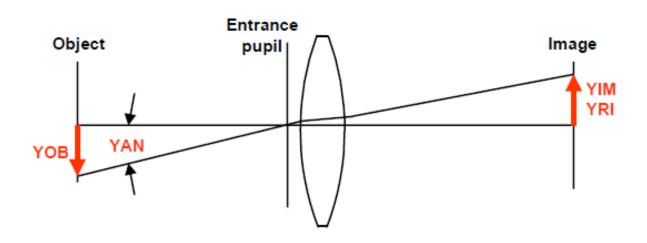


- Entrance pupil diameter : **EPD**
- Numerical aperture at object : NAO
- Numerical aperture at image : NA
- F/number : FNO

Wavelength

- WL wavelength_nm....w
 - Enter up to 21 values in nanometers(nm)
 - Enter values descending order
 - One wavelength is designed to the reference wavelength
 - Used for first-order calculations and as default for single ray tracing
 - Default is middle wavelength (or left of middle)
 - WL 650 546.07 450

Wavelengths & field definition



- Field angle: XAN, YAN in degrees
- Object height: XOB, YOB
- Paraxial image height: XIM, YIM
- Real image height: XRI, YRI

Lens unit and system data list

- DIM I|C|M
 - I(nches), C(entimeters), or M(illimeters)
 - Same as DDM(immediate command)cf. SCA DIM [Si..j] I|C|M
- SPC [WL | APE | FLD | VIG | OTH]
 - Lists all system data (for first zoom position)
 - WL : Wavelength
 - APE : Aperture
 - FLD : Field
 - VIG : Vignetting
 - OTH : Other(FFO, IFO...)

Useful commands

- EVA macro_expression
 - EVA (EFL)
 ! Evaluate the effective focal length of the lens
 - EVA (EPD)
 ! Evaluate the entrance pupil diameter
 - EVA (Y F1 R2 SI) ! Evaluate the Y value at the image surface(SI) of
 - ! the upper marginal ray(R2) for field 1(F1)
- WRI [U^unit_number] [Qformat_picture] [expression_list]
 - Allows you to output data to the screen display or to an opened file
 - Immediate command

```
CODE V> RES MYLENS
```

CODE V> $^x == 5$

CODE V> WRI "The curvature of surface" ^x "is" (CUY S^x)

The curvature of surface 5 is 4.62243

- TOW; commands
 - Generates output in a tabbed output window
 - TOW;VIE;GO

Section 3

Basic lens data

RDY, THI and GLA

- RDY Sk y_radius [....z]
 - Spherical radius
 - Y-radius for non-rotationally symmetric surfaces
 - "0" means "infinity" (a plane surface)
- THI Sk thickness[....z]
 - Distance along the Z axis to the next surface
- GLA Sk [P] [glass_name [....z]]
 - GLA S2

(Same as GLA S2 AIR)

- GLA S5 BK7 ! Implies Schott
- GLA S5 BK7_Hoya! Hoya specified
- GLA S3 517.642
- GLA S5 1.517:64.2

GLA

- Fictitious glass
 - Only glass that can be vary in optimization
 - Designated by a decimal point
 - Defined by n_d and V_d

```
517.642 ! n<sub>d</sub>=1.517, V<sub>d</sub>=64.2

72235.293104 ! n<sub>d</sub>=1.72235 V<sub>d</sub>=29.3104
```

- Uses a normal partial dispersion model
- \bullet n_d
 - refractive index at helium d-line (0.5876um)
- V_d
 - Abbe V-number

$$V_{\rm d} = \frac{n_{\rm d} - 1}{n_{\rm F} - n_{\rm C}}$$

Glass manufactures

Glass manufactures included in CODEV

CHANCE - Chance-Pilkington

CHINA - Chinese glass catalog

CORNFR - Corning France (formerly Sovirel)

CORNING - Corning Glass

HOYA - Hoya Corporation

HIKARI - Hikari Glass Co.

KODAK - Eastman Kodak Co.

NSG - Nippon Sheet Glass GRIN materials catalog

OHARA - Ohara Corporation

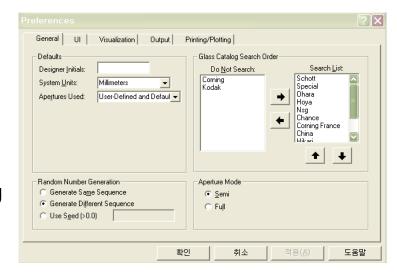
PILKINGTON - Pilkington Optical Glasses

SCHOTT - Schott Glass Technologies, Inc.

SPECIAL - CODE V special materials catalog (IR, UV, etc.)

(SILICA for fused silica)

SUMITA - SUMITA Optical Glass, Inc.



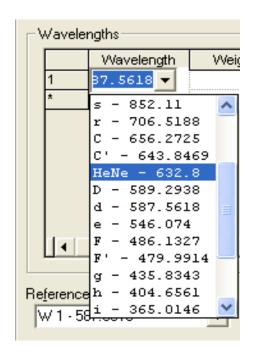
Special wavelength

Fraunhofer lines and other standard lines

(from MIL-HDBK-141)

Color	Line	Wavelength (microns)	Element
Infrared		1.0140	Hg
Red	A'	0.7665	K
Red	С	0.6563	Ħ
Yellow	D	0.5893	Na
Yellow	d	0.5876	Не
Green	е	0.5461	Hg
Light Blue	F	0.4861	H
Blue	g	0.4358	Hg
Dark Blue	G'	0.4340	Ħ
Violet	h	0.4047	Hg
Ultraviolet		0.3650	Hg

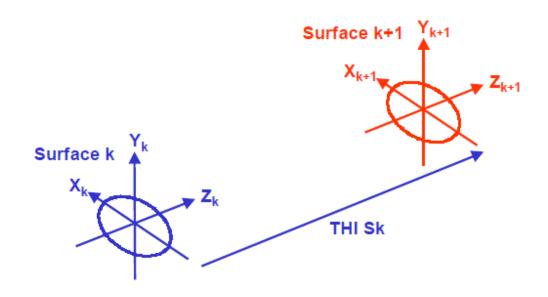
CODEV



- S | Sk | Si..j [y_rad_curv thickness [glass_name]]
 - Provides three functions separately or together
 - Move surface pointer
 - Replace curvature/radius, thickness, glass
 - Insert surfaces
- When CODE V processes a surface-related command, it uses a surface pointer to know which surface on which to perform a command.
- The pointer refers to the surface that was referenced on the last input operation.

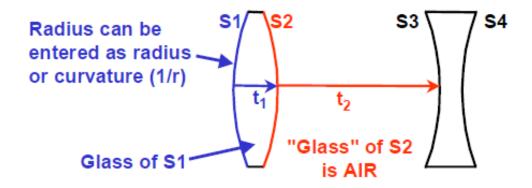
Surface pointer Insert Surface S2	■sur sa OBJ: STO: IMG: ■s2 Surfa	RDY INFINITY INFINITY INFINITY Coe pointer = 2	THI INFINITY 0.000000 0.000000	RMD	GLA
Insert Surface S3 with RDY	OBJ: STO: > 2: IMG:	RDY INFINITY INFINITY INFINITY INFINITY	THI INFINITY 0.000000 0.000000 0.000000	RMD	GLA
and THI	SURFACE Sur sa OBJ: STO: 2: 3: IMG:	3: RDY 10.000000 RDY INFINITY INFINITY INFINITY 10.00000 INFINITY	; THI 2. THI INFINITY 0.000000 0.000000 2.000000	000000 ; GLA RMD	AIR GLA
Move surface pointer to S1	Surfa Surfa sur sa OBJ: > STO: 2:	RDY INFINITY INFINITY INFINITY INFINITY	THI INFINITY 0.000000 0.000000	RMD	GLA
	3: IMG:	10.00000 INFINITY	2.000000 0.000000		

Surface coordinate



- Right handed
- Z axis is optical axis
- Local x, y, z coordinate system at each surface

Surface definition



 t_1 = thickness of surface 1

t₂ = thickness of surface 2 (actually a spacing)

v Center of curvature to RIGHT of surface = Positive

c — v Center of curvature to LEFT of surface = Negative

Section 4

Learning from reference lenses

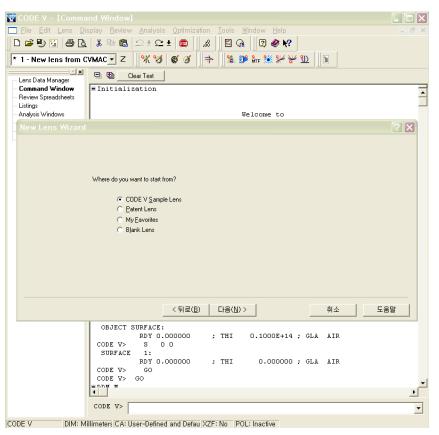
Starting new lens

LEN [NEW]

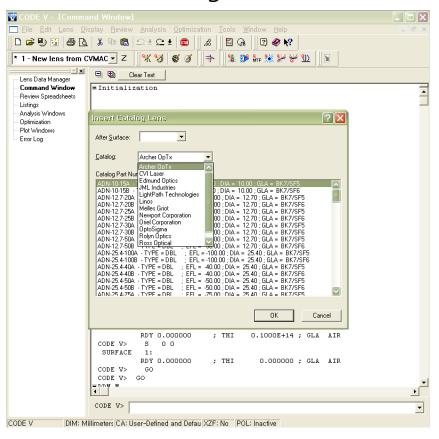
- Starts a new lens and initializes new lens defaults
- When you create a new lens, CODE V automatically executes a macro named cvnewlens.seq
- On the command line, you must use the NEW qualifier to execute this macro
- Starting the New Lens Wizard
 - CODE V sample lenses
 - Patent lens
 - My favorites
 - Choose the Tools>Add To Favorites menu when you have the lens open in CODE V
 - Blank lens; Same as LEN NEW
- Optical supplier's lens catalog

Starting new lens

File>New>New lens wizard lens

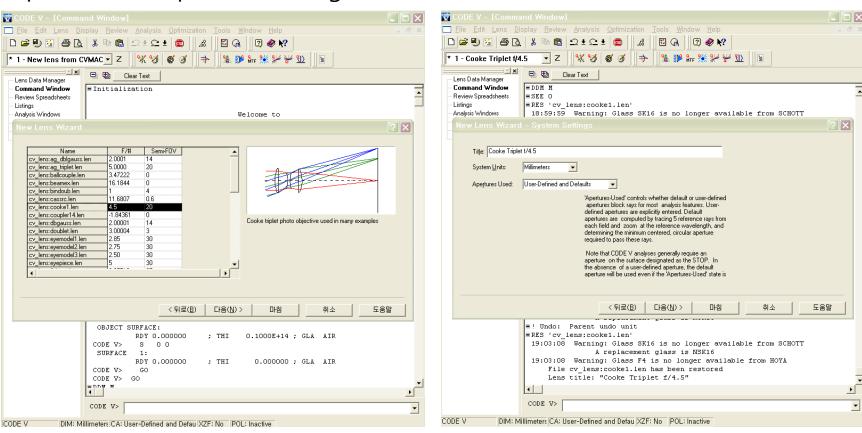


Edit>Insert catalog lens

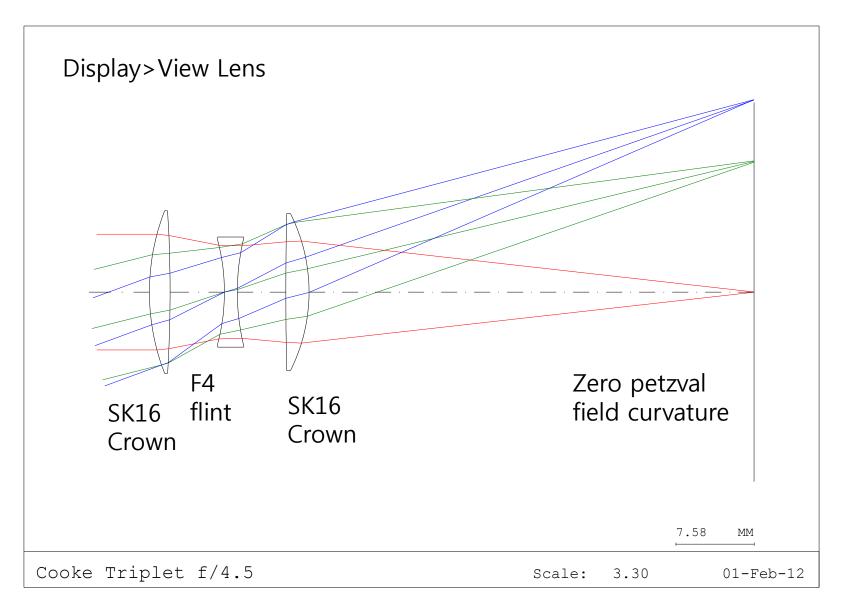


Starting new lens

Open Cooke Triplet f/4.5 using the new lens wizard



Cooke Triplet f/4.5



List lens data

LIS

- List all lens data including the lens title and data
- Surface data(SUR)
- System data(SPC)
- Aperture data(APE)
- Non-sequential data(NSL)
- Private catalog(PVC)
- Index of refraction data(IND)
- Solves(SOL)
- Zoomed data(ZLI)
- First-order data(FIR)

≖spc			
SPECIFICATION	DATA		
FNO	4.50000		
DIM	MM		
WL	656.30	546.10	486.10
REF	2		
UTU	1	2	1
XAN	0.00000	0.00000	0.00000
YAN	0.00000	14.00000	20.00000
WTF	1.00000	1.00000	1.00000
VUY	0.00000	-0.01406	0.16171
VLY	0.00000	0.06883	0.24355
POL	N		

SUR

SUR Sk | Si..j [F] [Zk]

- Lists surface data (default is first zoom position) for designated surface(s); if Sk | Si..j is omitted, surface pointer supplies Sk
- Omit F : All data types for that surface(s), except control variable/coupling codes
- F : Include all data types and control codes

- SUR SA F

: Lists all surface data plus variable control codes and special glass data

sur sa f							
	RDY	THI	RMD	GLA	CCY	THC	GLC
> OBJ:	INFINITY	INFINITY			100	100	
1:	21.48138	2.000000		SK16_SCHOTT	100	100	
2:	-124.10000	5.260000		_	100	100	
STO:	-19.10000	1.250000		F4_HOYA	100	100	
4:	22.00000	4.690000		_	100	100	
5:	328.90000	2.250000		SK16_SCHOTT	100	100	
6:	-16.70000	43.050484		_	100	PIM	
IMG:	INFINITY	0.028933			100	0	

FIR

FIR

Lists table of first-order system parameters for all zoom position

At any conjugate, finite or infinite

• EFL : Effective focal length

• BFL : Back focal length

• FFL : Front focal length

• FNO : f/number

• IMG DIS : Actual image distance (SI-1 to SI)

• OAL : Overall length(S1 to SI-1)

Paraxial image

HT : Height on image surface

• YAN : Last field angle(in degrees)

Entrance pupil

• DIA : Diameter

• THI : Distance from S1 to pupil

Exit pupil

• DIA : Diameter

• THI : Distance form SI-1 to pupil

■fir	
INFINITE C	ONJUGATES
EFL	50.0004
BFL	43.0505
FFL	-39.5680
FNO	4.5000
IMG DIS	43.0794
OAL	15.4500
PARAXIA	L IMAGE
HT	18.1986
ANG	20.0000
ENTRANC	E PUPIL
DIA	11.1112
THI	8.2156
EXIT PU	PIL
DIA	11.6267
THI	-9.2694

FIR

FIR

Add at finite conjugates (if applicable)

• RED : Reduction ratio

• FNO : f/number at actual conjugate

• OBJ DIS : Object distance (SO)

• TT : Total track distance (SO to SI)

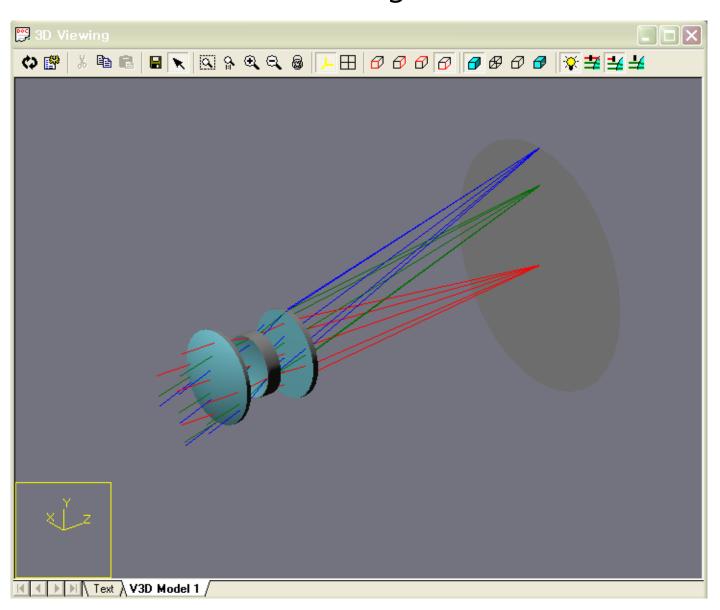
Paraxial image

• THI : Paraxial image distance(from SI-1)

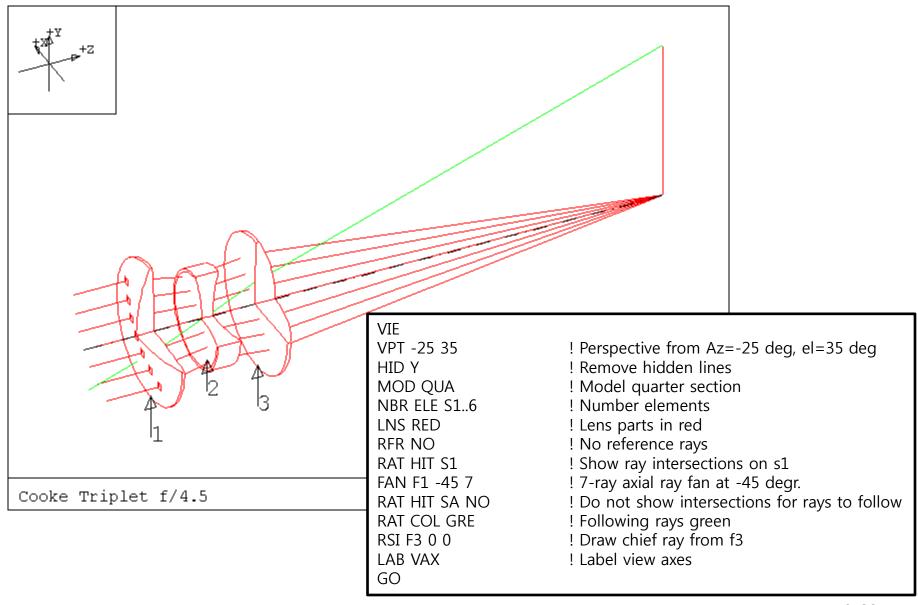
Add, for zoomed systems

STO DIA : Ray traced diameter of axial bundle on stop surface(SS)

3D viewing V3D



View lens VIE



Section 5

Analysis I

Analysis

- Paraxial ray trace (FIO)
- Real ray trace (RSI, SIN)
- Ray aberration curves(RIM)
- Field curves (FIE)
- Modulation transfer function(MTF)

FIO [Sk | Si..j] [Zk]

- Lists paraxial data for marginal and chief rays
- The output of the FIO command is six columns of data. These are the ray height(H), ray angle (U, in radians), and refractive index(N) times angle of incidence(I), all given for both paraxial rays.

```
Cooke Triplet f/4.5

Position 1, Wavelength = 546.1 NM
```

	НМУ	UMY	N * IMY	нсч	UCY	N * ICY
EP	5.555594	0.000000		0.000000	0.363970	
1	5.555594	-0.099261	0.258624	-2.990225	0.277703	0.224769
2	5.357073	-0.187974	-0.231141	-2.434820	0.462893	0.482513
STO	4.368329	-0.028411	-0.416682	0.000000	0.285635	0.462893
4	4.332815	0.076177	0.273123	0.357044	0.472965	0.489194
5	4.690086	0.041467	0.090437	2.575249	0.288434	0.480795
6	4.783387	-0.111111	-0.397541	3.224225	0.347834	0.154766
IMG	-0.003215	-0.111111		18.208703	0.347834	

Marginal ray data

Chief ray data

Tracing single rays

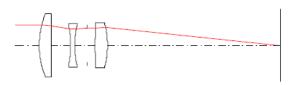
- Two types of single rays
 - RSI: relative single ray (relative in pupil and field)
 - SIN : single ray (arbitrary ray)
- When tracing single rays, blocking apertures are ignored
 - Ray traces to image surface (if it can)
 - A or O code in output indicates if ray was blocked by a clear aperture or an obscuration
 - E code in output indicates an edge thickness violation (virtual ray tracing)

RSI ray trace

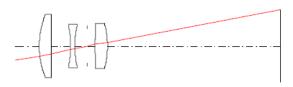
- RSI [Sk|Si..j] [Zn] [Wm] $X_R Y_R \theta_{XR} \theta_{YR}$
 - $-X_RY_R$: relative entrance pupil coordinates
 - $-\theta_{XR}\theta_{YR}$: relative field in X and Y
- Ray defined as relative position in entrance pupil(pupil radius=1) and relative to defined fields(maximum field=1)
- The chief ray is traced first to determine pupil location
 - If chief ray fails, the requested real ray is not traced

Examples of RSI ray trace

Trace on-axis marginal ray
 RSI 0 1 0 0



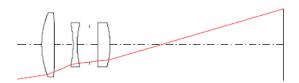
Trace chief ray at full Y field
 RSI 0 0 0 1



Trace chief ray at negative full field Y
 RSI 0 0 0 -1



Trace lower marginal ray at full field in Y
 RSI 0 -1 0 1



Use of R and F qualifiers with RSI

- F qualifier can be used to specify field
 - Refers to one of the fields specified in the LDM
 - RSI Fk $X_R Y_R$
 - Examples

```
RSI F1 0 1 ! on-axis marginal ray RSI F3 0 0 ! chief ray for field 3
```

- R qualifier can be used to refer to a reference ray(R1 to R5)
 - RSI Fk Rj
 - Examples

RSI F1 R2 ! on-axis marginal ray RSI F3 R1 ! chief ray at field 3

R qualifier can only be used in conjunction with an F qualifier

Ray trace output

X Y Z ray coordinates on surface

L M N ray direction cosines after refraction or reflection

TNX TNY ray direction tangents after refraction or reflection

AOI AOR angle of incidence and refraction

LEN geometrical ray length from the previous surface

SRL SRM SRN direction cosines of surface normal

- Default is X Y Z TNX TNY LEN

- Outputs are selected by the command ROF(ray output format)
 ROF X Y Z AOI
 - ROF command by itself restores the defaults
- You can also specify the number of digits in the output
 - ROF 'F8.5'
 8 digits, 5 after the decimal
 - ROF 'F12.8'
 12 digits, 8 after the decimal

Examples

RSI R1 F3

```
Cooke Triplet f/4.5
    Position 1, Wavelength =
                                 546.1 NM
                                     Z
            Х
                         Υ
                                                TANX
                                                            TANY
                                                                        LENGTH
OBJ
         0.00000 -0.364E+10
                                  0.00000
                                               0.00000
                                                           0.36397
                    -3.13684
                                  0.23026
                                                           0.27763
  1
         0.00000
                                               0.00000
                                                                        0.24504
         0.00000
                    -2.65339
                                 -0.02837
                                               0.00000
                                                           0.50174
                                                                        1.80723
         0.00000
                     0.00000
                                  0.00000
                                              0.00000
                                                           0.28797
                                                                        5.91670
STO
                     0.36082
                                                           0.51726
  4
         0.00000
                                  0.00296
                                               0.00000
                                                                        1.30388
  5
         0.00000
                     2.79134
                                  0.01185
                                               0.00000
                                                           0.29121
                                                                        5.29027
                     3.34459
         0.00000
                                 -0.33835
                                               0.00000
                                                           0.34759
                                                                        1.97873
IMG
         0.00000
                    18.43624
                                  0.00000
                                               0.00000
                                                           0.34759
                                                                       45.96586
                                 0.000 Waves
                        OPD =
```

INS S1; ROF X Y Z AOI; RSI R1 F3

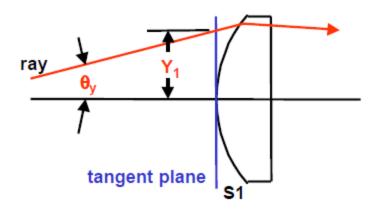
	Cooke Triplet	f/4.5		
	Position 1,	Wavelength =	546.1 NM	
	X	Y	Z	ANG INC
OBJ	0.00000	-0.364E+10	0.00000	
1	0.00000	-3.22065	0.00000	20.00000
2	0.00000	-3.13684	0.23026	11.60329
3	0.00000	-2.65339	-0.02837	16.74128
STO	0.00000	0.00000	0.00000	26.64480
5	0.00000	0.36082	0.00296	17.00473
6	0.00000	2.79134	0.01185	27.83679
7	0.00000	3.34459	-0.33835	4.68312
IMG	0.00000	18.43624	0.00000	19.16702
		OPD =	0.000 Waves	

SIN ray trace

- Rays is defined by x, y, position on tangent plane to surface 1 and by its x, y direction tangents
- Particularly useful as a diagnostic if chief rays fail to trace
- SIN [Sk|Si..j] [Zn] [Wm] $X_1 Y_1 \tan \theta x \tan \theta y$

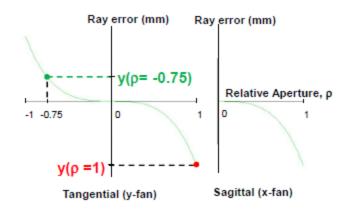
 $X_1 Y_1$

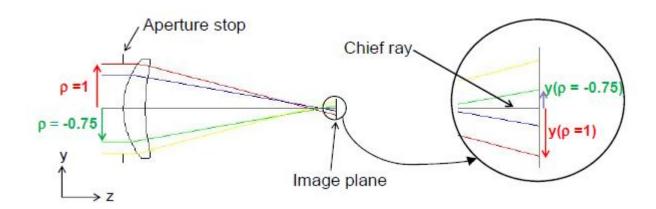
coordinates on tangent plane to surface 1 $tan\theta x tan\theta y$ direction tangents in x and y



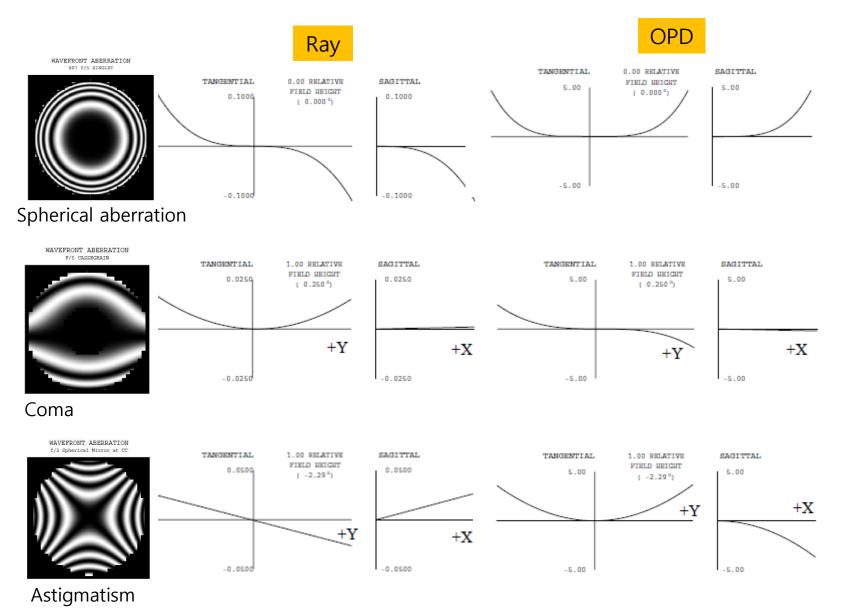
Ray aberration curves (RIM)

- Vertical axis : distance on image plane between chief ray and current ray
- Horizontal axis : relative height of ray in aperture stop (or entrance/exit pupil)

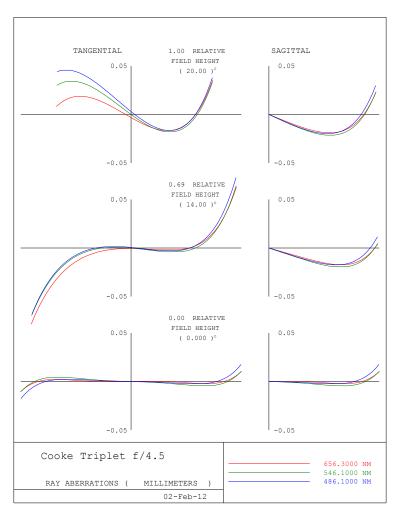




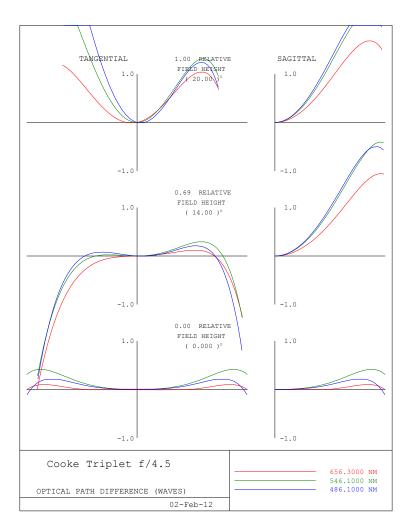
Typical ray and OPD aberration curves



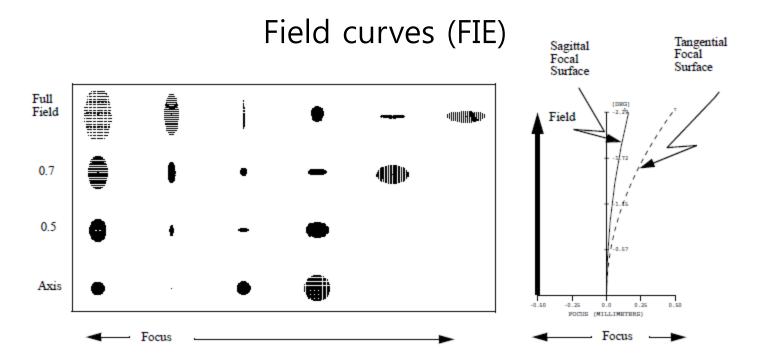
Ray/OPD aberration plots (RIM)



Ray aberration plot



OPD aberration plot



- As frequently used by the designer as are rim ray plots, astigmatic field curve plots provide a quick look at the astigmatism (and field curvature) in a system
- The medial focal surface (the position of best diffraction focus) lies midway between the sagittal and the tangential focal surfaces
- The amount of astigmatism is proportional to the axial distance between the sagittal and tangential focal surface

Spherical aberration

• LA': Longitudinal spherical aberration, TA'_R: Transverse spherical aberration

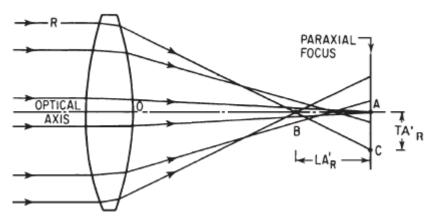


Fig. A simple converging lens with undercorrected spherical aberration. The rays farther from the axis are brought to a focus nearer the lens.

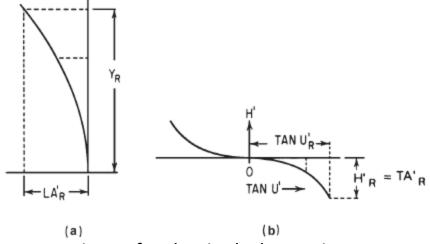
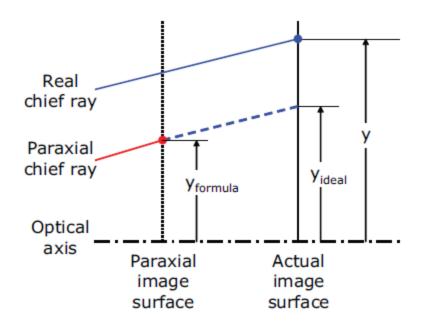


Fig. Graphical representation of spherical aberration

Distortion

 Distortion does not result in a blurred image and does not cause a reduction of image quality such as MTF

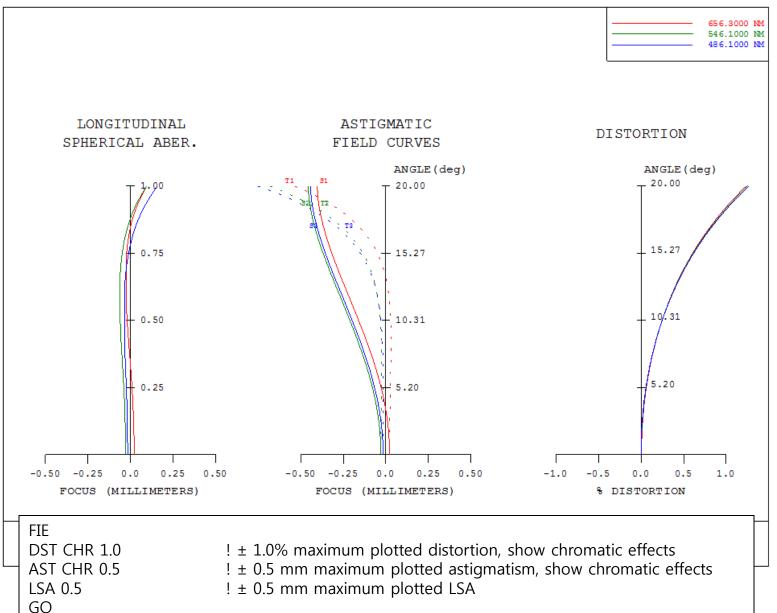
Percent Distortion =
$$\frac{\text{(real chief ray height) - (paraxial chief ray height)}}{\text{paraxial chief ray height}} \times 100$$



Note: The slope of the dashed line is equal to that of the <u>real</u> chief ray

DIY = $(y-y_{ideal})/y_{ideal}$ Used in AUT, FIE, and uncalibrated FMA* Note: $y_{formula} = EFL \cdot tan(YAN)$ or $-RED \cdot YOB$ *FMA formerly used $y_{formula}$ instead of y_{ideal}

FIE



Modulation Transfer Function (MTF)

- Start with black and white bars (or sinusoid) with specified frequency (default: sinusoid)
- Frequency in "lines/mm," where "lines"="line pairs"(1 black line + 1 white line)=1 cycle
- Modulation=contrast

$$MTF = \frac{Imax - Imin}{Imax + Imin}$$

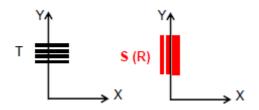
$$Imax = maximum intensity$$

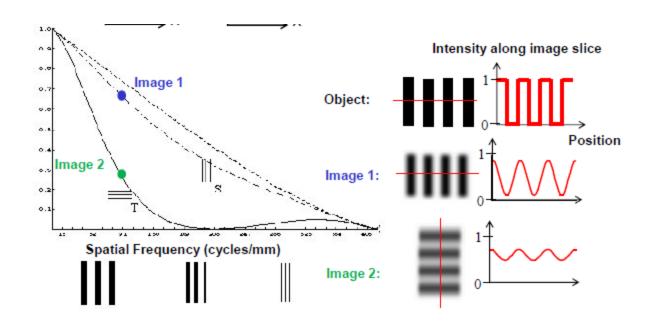
$$Imin = minimum intensity$$

For object, contrast=1 (pure black and white)

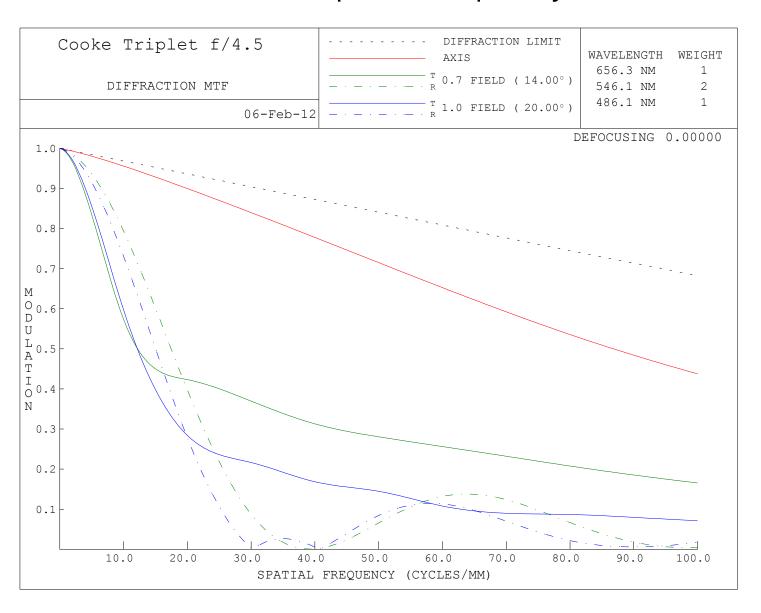
MTF

 MTF depends on target orientation(direction of variation of intensity) S=Sagittal(R=Radial) or T=Tangential



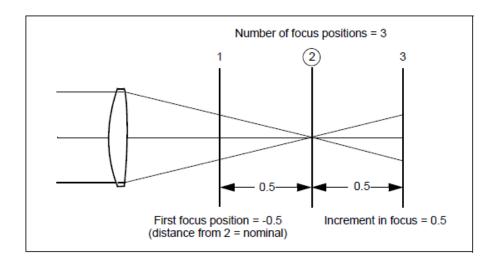


MTF vs. spatial frequency



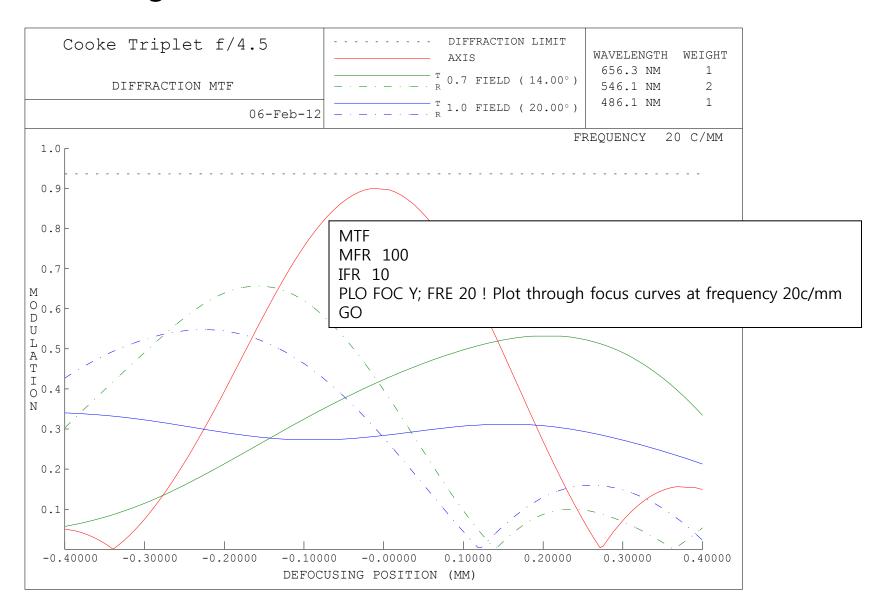
Through-focus analysis

- Can perform MTF (and other analyses) through-focus
- NFO num_of_focus_pos [....z]
 - Specifies number of focus positions
- FFO first_foc_pos [....z]
 - Specifies first focus positon
- IFO incr_in_focus [....z]
 - Specifies increment in focus position



NFO 3 FFO -0.5 IFO 0.5

Through-focus MTF (NFO 9;FFO -0.4;IFO 0.1)



Section 6 Optical surfaces

Spherical surface

Equation used

$$z(r) = \frac{cr^{2}}{1 + \sqrt{1 - c^{2}r^{2}}}$$
$$r^{2} = x^{2} + y^{2}$$

c is vertex curvature (=1/radius)

$$x^{2} + y^{2} + (z - \frac{1}{c})^{2} = \frac{1}{c^{2}}, \quad x^{2} + y^{2} \equiv r^{2}$$

$$(z - \frac{1}{c})^{2} = \frac{1}{c^{2}}(1 - c^{2}r^{2}), \quad z = \frac{1}{c}(1 \pm \sqrt{1 - c^{2}r^{2}})$$

$$z = \frac{1}{c}(1 - \sqrt{1 - c^{2}r^{2}}), \quad \because z(0) = 0$$

$$z = \frac{1}{c}\frac{(1 - \sqrt{1 - c^{2}r^{2}})(1 + \sqrt{1 - c^{2}r^{2}})}{(1 + \sqrt{1 - c^{2}r^{2}})} = \frac{1}{c}\frac{(1 - (1 - c^{2}r^{2}))}{(1 + \sqrt{1 - c^{2}r^{2}})} = \frac{cr^{2}}{1 + \sqrt{1 - c^{2}r^{2}}}$$

Non-spherical surface types

- CODE V has many types of non-spherical surfaces
 - CON pure conic section (parabola, ellipse, hyperbola)
 - ASP 20th order polynomial ashpere
 - CYL X or Y oriented cylinder
 - XTO
 X toroid (10th order asphere rotated about x-axis)
 - Y toroid (10th order asphere rotated about y-axis)
 - AAS anamorphic asphere (differently aspheric in XZ and YZ planes)
 - DIF GRT linear diffraction grating on a 10th order asphere
 - SPL spline surface (4 points)
 - THG thermal gradient (usually computed in ENV option)
 - DIF DOE/HOE holographic (diffractive) optical element
 - MOD lens module (perfect lens simulation)
 - SPS XXX family of additional special surfaces
 - UDS/UD2 user-defined surface (via FORTRAN or C subroutine)

Conic surface

Equation used

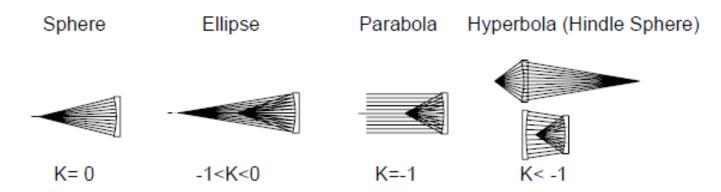
$$z(r) = \frac{cr^{2}}{1 + \sqrt{1 - (1 + K)c^{2}r^{2}}}$$
$$r^{2} = x^{2} + y^{2}$$

c is vertex curvature (=1/radius)
K is conic constant

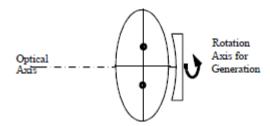
- Conic constant K (≠ e(eccentricity))
 - K = 0 sphere (e = 0)
 - -1 < K < 0 ellipse (0 < e < 1)
 - K = -1 parabola (e = 1)
 - K < -1 hyperbola (e > 1)
 - K > 0 oblate sphere (not a true conic section)

Conic surface

Conic surfaces are most commonly seen in mirror systems

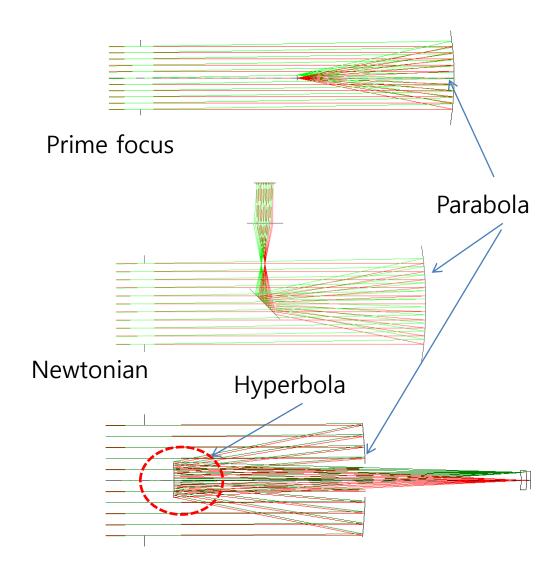


- Oblate sphere
 - Surface with positive conic constants K>0 are rarely seen, but when encountered should be treated with care



 As an optical surface, an oblate sphere is not a conic and does not image point to point, even at the foci

Reflecting telescope and antenna



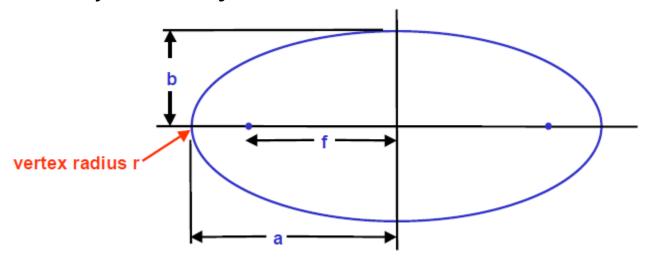


A parabolic satellite communications antenna in German http://en.wikipedia.org/wiki/File:Erdfu nkstelle Raisting 2.jpg

Cassegrainian

Elliptical surface

Defined by semi-major axis a and semi-minor axis b and two foci



vertex radius
conic constant
center distance to foci
vertex distance to foci
semi-major axis
semi-minor axis

r=b²/a K=(b²-a²)/a² f=(a²-b²)^{1/2} a±f a=r/(K+1) b=r/(K+1)^{1/2}

General aspheric surface

Equation used

$$z(r) = \frac{cr^{2}}{1 + \sqrt{1 - (1 + k)c^{2}r^{2}}} + Ar^{4} + Br^{6} + Cr^{8} + Dr^{10} + Er^{12} + Fr^{14} + Gr^{16} + Hr^{18} + Jr^{20}$$

$$r^{2} = x^{2} + y^{2}$$

c is vertex curvature (=1/radius)

k is conic constant

A, B, C, D, E, F, G, H, J are aspheric deformation coefficients

Section 7

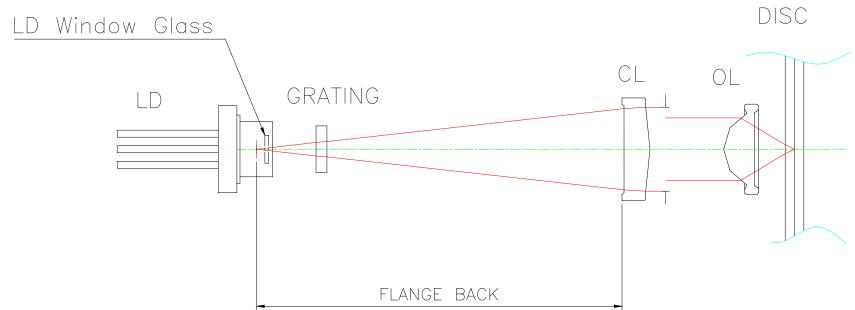
Making your first lens

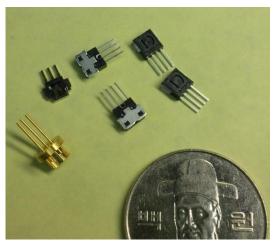
Laser collimator lens



Target

Typical layout





Specification

Purpose : Collimator lens for DVD Player

• Wavelength : 650nm

Focal length : 20mm

Numerical aperture : 0.125

Magnification : 0

• Flange back : 19.17mm(Cover Glass 포함)

• Distance from lens vertex to flange : 0.15

• Lens thickness : 1.7mm

• Cover glass : 0.95mm (BK7)

Material : ZEONEX E48R

Surface Type

- 1st Surface : Conic surface

- 2nd Surface : Spherical surface

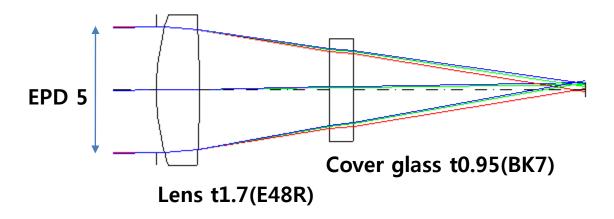
• Design temperature : 25°C

Image height : 0.3mm

• Diameter : 6.6mm

Layout for design

Use EPD instead of NA(or NAO)



– EPD(Entrance pupil diameter)=2 X f X NA

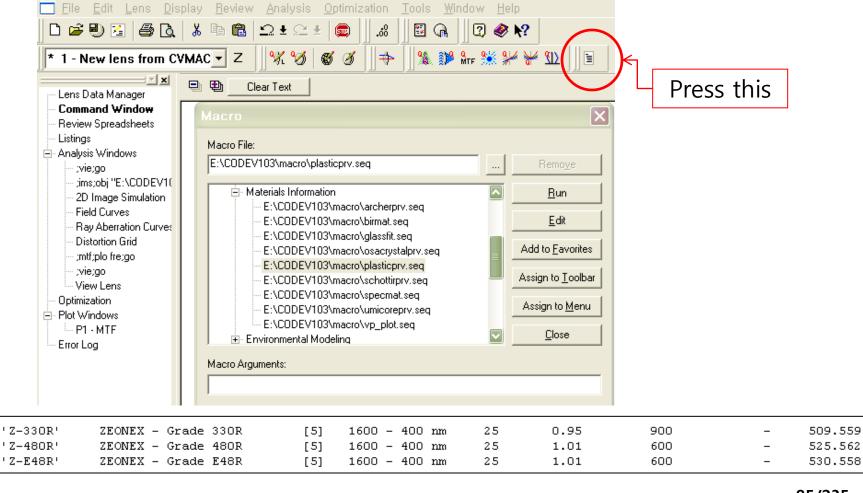
LEN NEW EPD 5 WL 650 YIM 0 0.21 0.3

Plastic material

There are some plastic material data in plasticprv.seq

😴 CODE V - [Command Window]

IN cv_macro:plasticprv or choose it from window button



Surface data

Now surface pointer is at the stop surface

S 10 1.7 'Z-E48R' ! RDY 10 for initial value

S -50 0.15 ! RDY -50 for initial value

! Distance(0.15) from lens vertex to flange

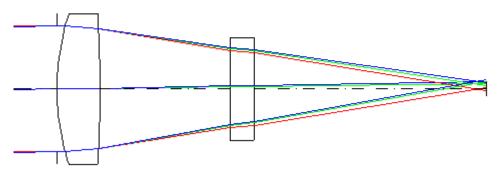
S 0 5

S 0 0.95 BK7 ! Cover glass

S 0 0

PIM ! Solver for first order layout

TOW;VIE;GO ! Drawing lens



First order data

CODE V> FIR

INFINITE CONJUGATES

EFL 15.9218 \leftarrow Target : 20mm How?

BFL 9.2086

FFL -15.7346

FNO 3.1844

CODE V> IND

REFRACTIVE INDICES

GLASS CODE 650.00

'Z-E48R' 1.528571

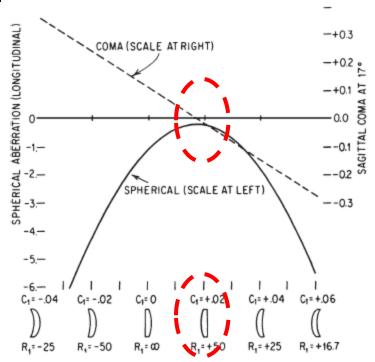
BK7_SCHOTT 1.514520

Lens shape

Thick lens formula

$$\frac{1}{f} = (n-1)\left[\frac{1}{R_1} - \frac{1}{R_2} + \frac{(n-1)d}{nR_1R_2}\right]$$

- n(refractive index) and thickness d were fixed
- therefore we must change R1 and R2, but there are many possible solutions



From MOE, Smith

Spherical aberration and coma as a function of lens shape. Data plotted are for a 100mm focal length at f/10 covering ±17° field

EFL optimization

CODE V> CCY S2 0; CCY S3 0 ! Making R1 and R2 variable

CODE V> SUR S2..3 F

RDY THI RMD GLA CCY THC GLC 2: 10.00000 1.700000 'Z-E48R' 0 100 > 3: -50.00000 0.150000 0 100

CODE V> AUT;EFL=20;GO ! Optimization

CODE V> SUR S2..3

RDY THI RMD GLA 2: 12.14842 1.700000 'Z-E48R'

> 3: -77.49628 0.150000

CODE V> FIR

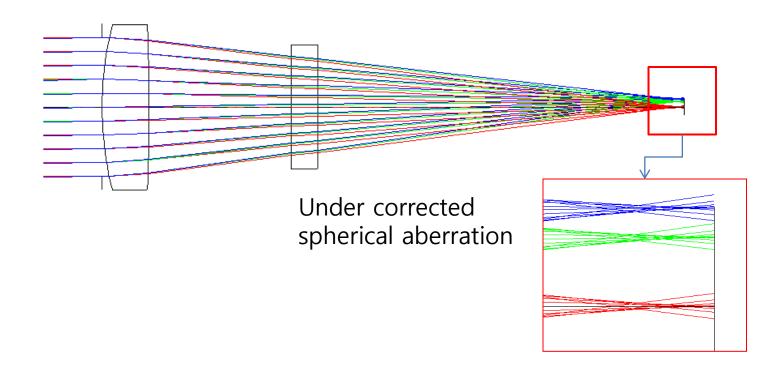
INFINITE CONJUGATES

EFL 20.0000 ← meet target, but...

BFL 13.2550 FFL -19.8483 FNO 4.0000

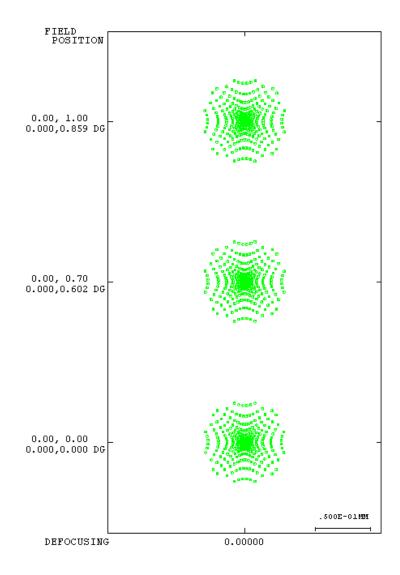
Review lens

TOW;VIE;GO

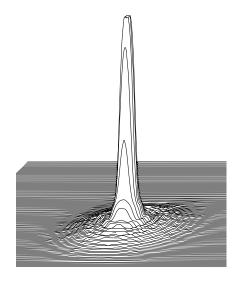


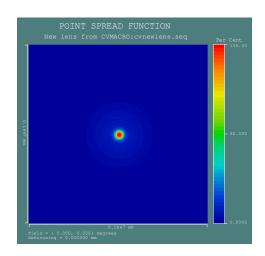
Spot size and PSF

SPO;SSI 0.05;GO



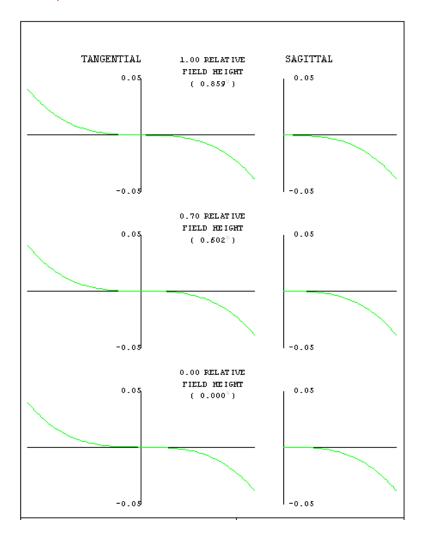
PSF;LIS NO;DIS YES;GO



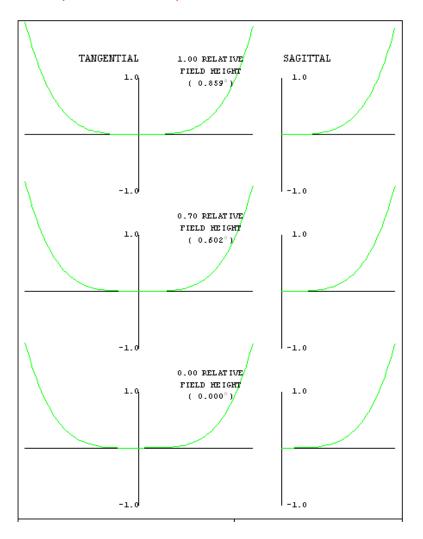


Ray aberration curve

RIM;GO

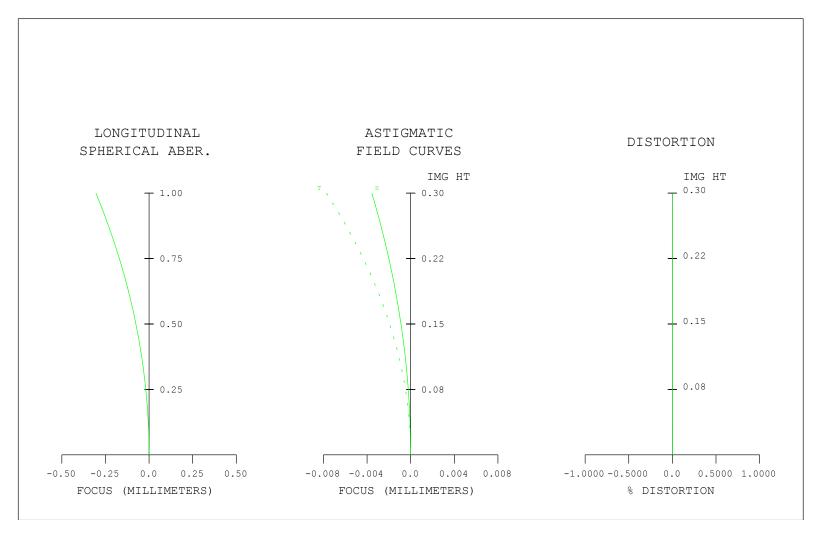


RIM;WFR YES;GO !OPD



Field curves

FIE;ZFO YES;LSA 0.5;FFD NO;GO



Wavefront error

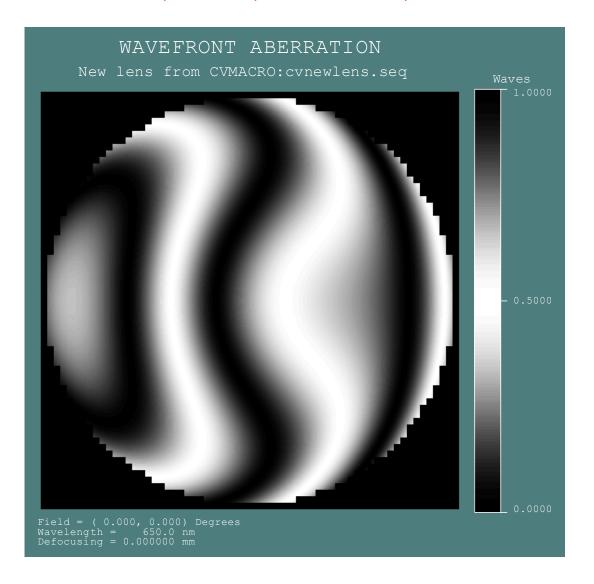
WAV;GO

X REL. FIELD	0.00	0.00	0.00
Y REL. FIELD	0.00	0.70	1.00
WEIGHTS	1.00	1.00	1.00
NUMBER OF RAYS	316	316	316
WAVELENGTHS	650.0		
WEIGHTS	1		

FIE	ELD FRACT	DEG	SHIFT (MM.)	BEST INDIVIDU. FOCUS (MM.)	AL FOCUS RMS (WAVES)	STRTHL	SHIFT (MM.)	BEST COMPOS FOCUS (MM.)	ITE FOCUS RMS (WAVES)	STREHL
X Y	0.00	0.00	0.000000 0.000000	-0.153572	0.1413	0.455	0.000000	-0.156371	0.1417	0.453
X Y	0.00 0.70	0.00 0.60	0.000000 0.000123	-0.156332	0.1415	0.454	0.000000 0.000123	-0.156371	0.1415	0.454
X Y	0.00 1.00	0.00 0.86	0.000000 0.000134	-0.159204	0.1419	0.452	0.000000 0.000176	-0.156371	0.1423	0.450
					` ~ -		COMPOSITE POSI	RMS FOR	0.14182	

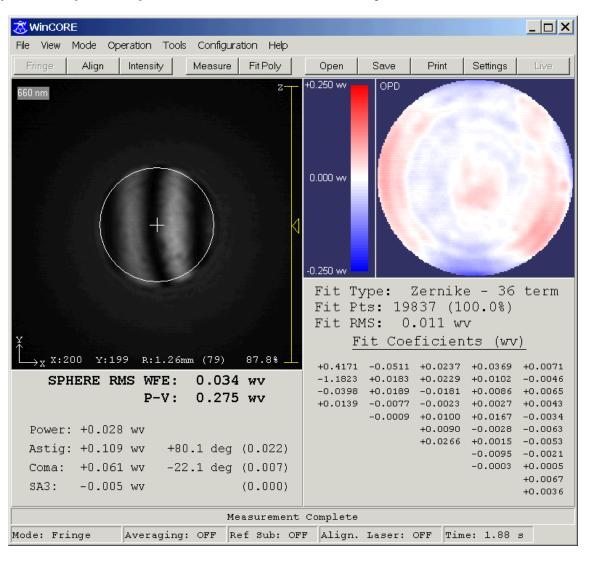
Wavefront aberration seen from interferometer

PMA;ADW FOC 1.5 0 0 0;LIS NO;DIS INT YES;RAN COL RGB 1 1 1;GO



Example

DVD optical pickup wavefront error by SEXTANT interferometer



Making performance better

CODE V>CON S2; KC 0

CODE V>AUT;EFL=20;GO ! Only run once

CYCLE NUMBER 4:

```
ERR. F. = 0.03658313 (change = -0.00000008) ← That's enough
```

X 0.01293874 0.00274143 0.00610156
Y 0.01293874 0.00755392 0.06747499

Normal AUTO Completion - System improvement less than IMP

CODE V>SUR S2..3

RDY THI RMD GLA

> 2: 11.66411 1.700000 'Z-E48R'

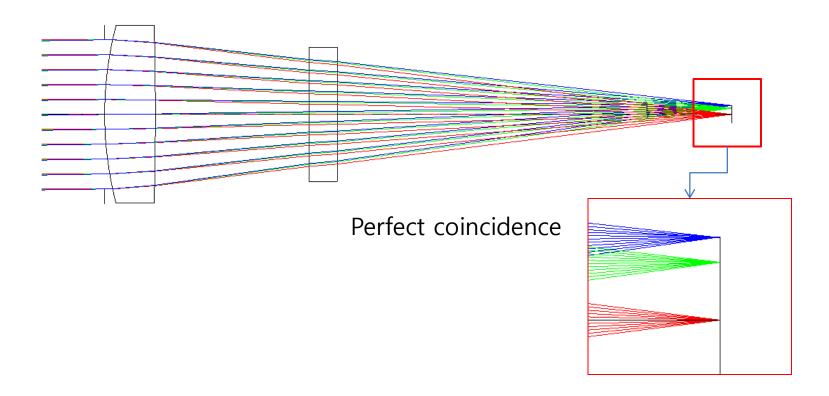
CON:

K: -0.737208

3: -107.15905 0.000000

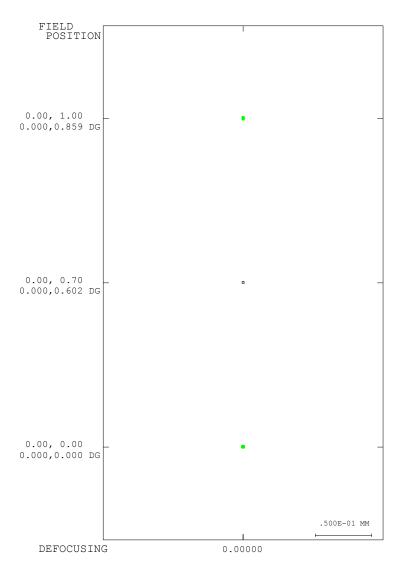
Review lens

TOW;VIE;GO

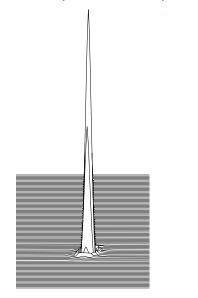


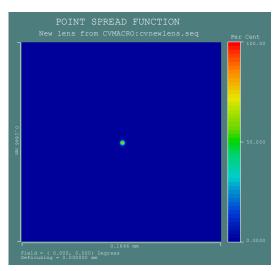
Spot size and PSF

SPO;SSI 0.05;GO



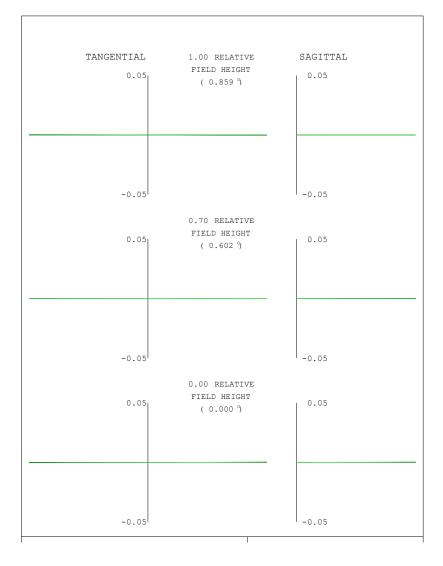
PSF;LIS NO;DIS YES;GO



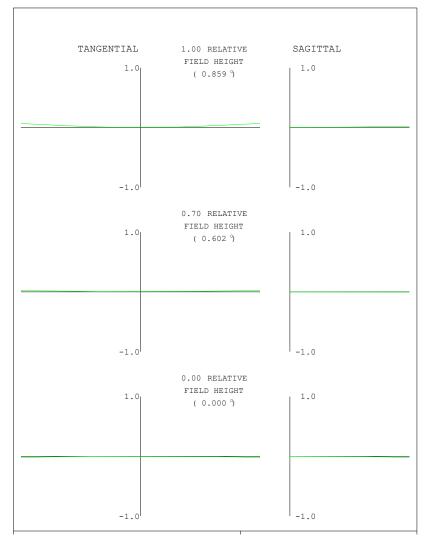


Ray aberration curve

RIM;GO

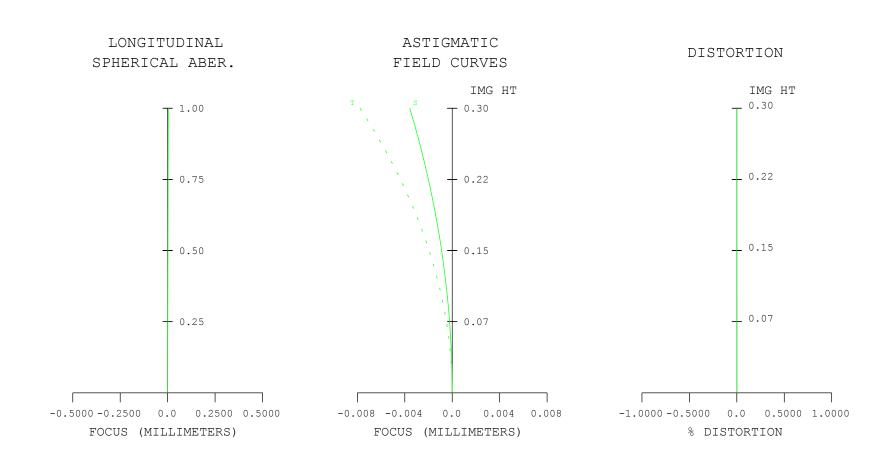


RIM;WFR YES;GO !OPD



Field curves

FIE;ZFO YES;LSA 0.5;FFD NO;GO



Wavefront error

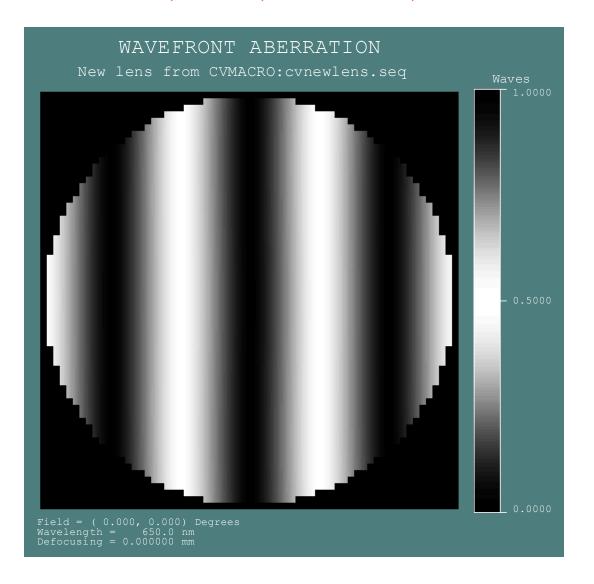
WAV;GO

X REL. FIELD	0.00	0.00	0.00
Y REL. FIELD	0.00	0.70	1.00
WEIGHTS	1.00	1.00	1.00
NUMBER OF RAYS	316	316	316
WAVELENGTHS	650.0		
WEIGHTS	1		

FIE	ELD			BEST INDIVIDUAL FOCU	<u>.</u>		BEST COMPOS	ITE FOCUS	
	FRACT	DEG	SHIFT (MM.)	FOCUS RMS (MM.) (MAVES)	STREHL	SHIFT (MM.)	FOCUS (MM.)	RMS (WAVES)	STREHL
X Y	0.00	0.00	0.000000	0.002166	1.000	0.000000	-0.000670	0.0101	0.996
X Y	0.00 0.70	0.00 0.60	0.000000 -0.000002	-0.000630 0.0054	0.999	0.000000 -0.000003	-0.000670	0.0054	0.999
X Y	0.00	0.00 0.86	0.000000 -0.000046	-0.003540 \ 0.0106	0.996	0.000000	-0.000670	0.0146	0.992
						COMPOSITE	RMS FOR	0.01073	

Wavefront aberration seen from interferometer

PMA;ADW FOC 1.5 0 0 0;LIS NO;DIS INT YES;RAN COL RGB 1 1 1;GO



Save lens

SAV CL_20mm ! CL_20mm.len

• SAV ! save CL_20mm.len and old version

! become CL_20mm.1.len

WRL CL_20mm ! CL_20mm.seq

Saving the environment

- The set of windows and formats that you are using with a lens file is called the "environment"
- If you use File>Save Lens As to save a lens file called abc.len, the program also saves a file called abc.env in the same directory as abc.len
- This "environment file" records all the non-lens information, and if you later use File>Open to restore the lens, the saved windows are restored as well
 - Note: this will also close all analysis windows that are open
- If you use the Command Window to save and open lens files (SAV abc.len, RES abc.len), the environment file is not created or updated (on SAV) and is not restored even if it exists (on RES)

2nd day

Section 8

Analysis II

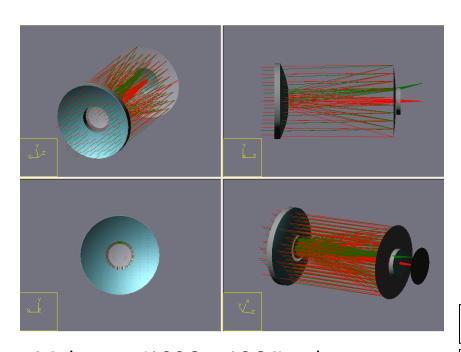
Analysis

- Pupil map (PMA)
- Spot diagram (SPO)
- Point spread function (PSF)
- Wavefront analysis (WAV)
- 2D image simulation (IMS)

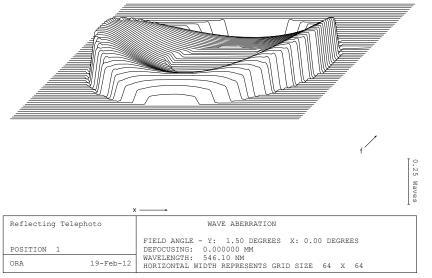
Pupil map

- Main output is a list and optional plot of the OPD across the (exit) pupil
 - Separate outputs for each wavelength, field, and zoom position
 - Also lists the RMS wavefront error of the OPD data and the RMS after removing tilt and after removing tilt and focus error
- OPD data can be converted to Zernike polynomials and can be saved as interferograms
- Alternative outputs instead of OPD
 - Pupil intensity
 - Polarization phase
 - Ray clipping map

PMA outputs (1)



Maksutov(1896 - 1964) telescope



Perspective plot @f2

RES CV_LENS:MAKSUTOV

PMA

TGR 64

NRD 50! Number of rays across pupil diameter SSI 0.25! Scale factor: one quarter wave/scale bar GO

PMA outputs (2)

RES CV_LENS:MAKSUTOV

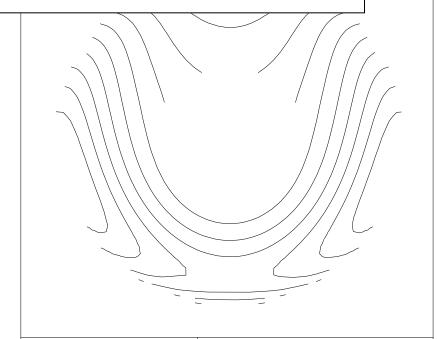
PMA NRD 50

! Number of rays across pupil diameter

PLO N ! Suppress oblique projection plot

CON SUP ! Draw contours, suppress line numbers

GO



Reflecting Telephoto

WAVELENGTH: 546.10 NM

FLD(0.00, 1.00)MAX, (0.0, 1.5)DEG

WAVE ABERRATION POSITION 1

DEFOCUSING: 0.000000 MM
CONTOUR INTERVAL: 0.03 WAVES

MIN/MAX: -0.10 / 0.22

ORA

19-Feb-12

Contour plot with numbers suppressed @f2

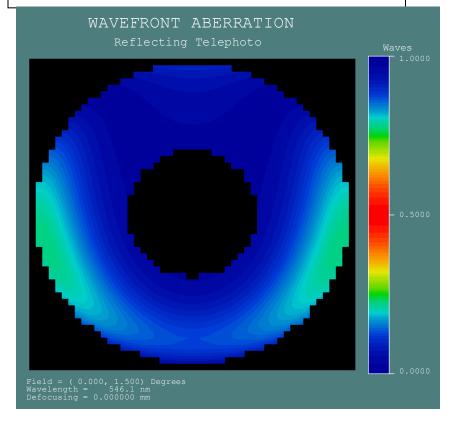
RES CV_LENS:MAKSUTOV

PMA

NRD 50 ! Number of rays across pupil diameter

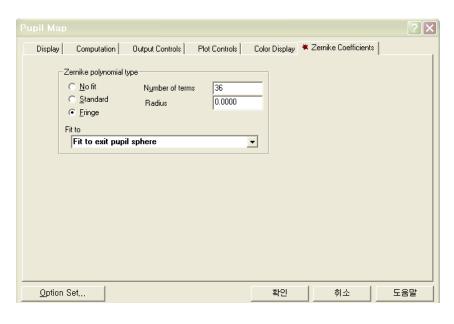
PLO N ! Suppress oblique projection plot DIS INT Y ! Draw data as interference fringes

GO

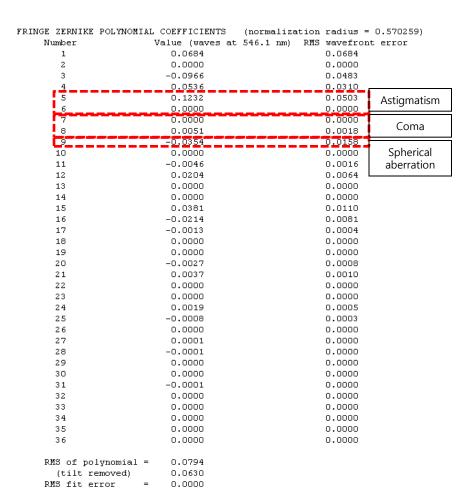


Interference fringe @f2

PMA outputs (3)

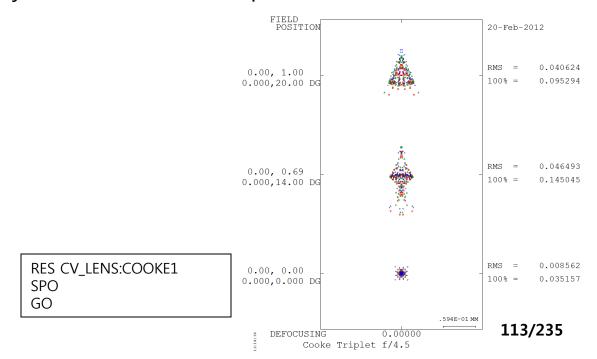


RES CV_LENS:MAKSUTOV
PMA
LIS N ! Turn off listed output
PLO N ! Suppress oblique projection plot
ZFR EXS 36 ! Fit with fringe Zernike with 36 terms
GO



Spot diagram

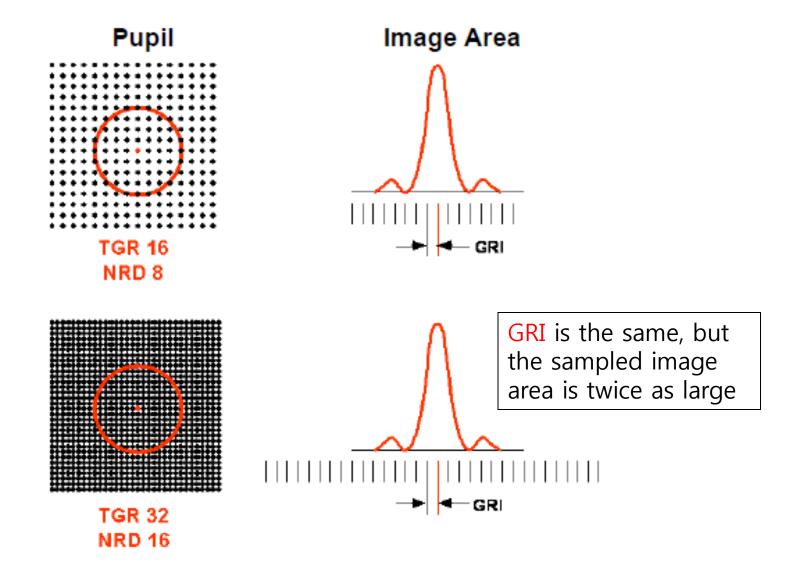
- Generates plots of ray intersection with the image surface(S) to represent image characteristics, and calculates and lists RMS spot size and 100% spot size
 - Diffraction is ignored.
- Output is annotated plot plus tabular summary of minimum diameters and image centroid locations for 100% RMS spot diameters
 - Can also overlay Airy disk or detector on plot



Point spread function

- Computes the characteristics of the image of point objects, including the effects of diffraction
- Uses FFT(Fast Fourier Transform)
 - Due to the nature of the FFT process, if the pupil function is represented by many points, such as the default grid interval provides, the diffraction image will be represented by few points. Thus, asking for a smaller output grid spacing(Focal plane grid increment setting or GRI) to enlarge the image size will provide more detail in the output but will use less data to represent the lens.
- Various types of output
 - Image of a point object
 - Encircled energy
 - Detector convolution
 - Image of two close objects

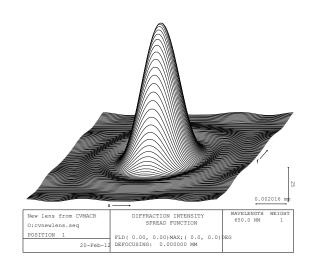
Effects of increasing TGR and NRD by a factor of 2

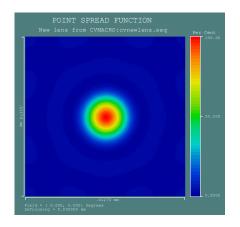


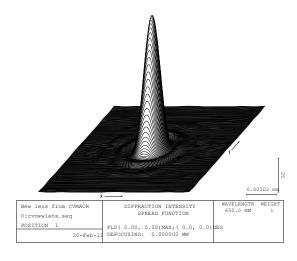
PSF Color display plot @ col_20mm.len

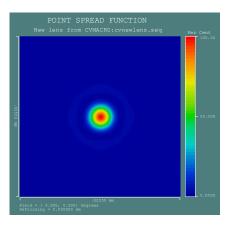
• TGR 128; GRI 0.0001

• TGR 256; GRI 0.0001









Wavefront aberration

 Computes the RMS wavefront error (with tilt removed) or Strehl ratio for each field at individual best focus and at best composite focus, or optionally, at the current focus (NOM command)

WAV;NOM;GO

WAV;(BES);GO

FRACT 0.00 0.00	DEG 0.00	(WAVES)	(MM.)	
			0.000000	
0.00	0.00		0.000000	
	0.00	0.007779	0.000000	0.997614
0.00	0.00		0.000000	
0.70	0.60	0.005809	-0.000002	0.998669
0.00	0.00		0.000000	
1.00	0.86	0.016366	-0.000003	0.989482
		0.010986		0.995246
	0.70 0.00 1.00 IGHTED	0.70 0.60	0.70 0.60 0.005809 0.00 0.00 1.00 0.86 0.016366 IGHTED RMS 0.010986	0.70 0.60 0.005809 -0.000002 0.00 0.00 0.00000 1.00 0.86 0.016366 -0.000003 IGHTED RMS 0.010986

FIELD			BEST INDIVIDUAL FOCUS				BEST COMPOSITE FOCUS			
	FRACT	DEG	SHIFT (MM.)	FOCUS (MM.)	RMS (WAVES)	STREHL	SHIFT (MM.)	FOCUS (MM.)	RMS (WAVES)	STREHL
X Y	0.00 0.00	0.00	0.000000 0.000000	0.002166	0.0016	1.000	0.000000 0.000000	-0.000670	0.0101	0.996
X Y	0.00 0.70	0.00 0.60	0.000000 -0.000002	-0.000630	0.0054	0.999	0.000000 -0.000003	-0.000670	0.0054	0.999
X Y	0.00 1.00	0.00 0.86	0.000000 -0.000046	-0.003540	0.0106	0.996	0.000000 -0.000003	-0.000670	0.0146	0.992

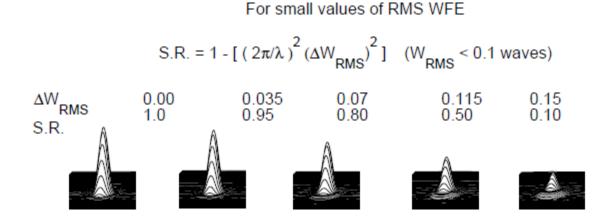
- WAV;RFO;GO
 - The defocus term in the lens has been changed by -0.000670

RMS wavefront error

- Peak-to-valley(P-V) WFE is a poor measure of system performance because the effects on resolution are strongly influenced by the aberration content (e.g., spherical, coma, focus, ...)
- RMS WFE is a more stable criterion. The generally accepted equivalent to the ¼ wave P-V rule is
 - RMS WFE < 0.07 waves = "diffraction-limited"</p>
- This is best studied in detail (P-V to RMS relationships) using Zernike polynomials
- P-V is still commonly seen as a surface figure tolerance where it serves to specify mirror slope errors, especially at the edge of the optical clear aperture

Strehl ratio

- Another commonly referred to criterion, in near diffraction-limited systems, is the Strehl ratio
- Here, the equivalent to the 1/4wave P-V rule is
 - Strehl ratio > 0.8 = "diffraction-limited"
- Physically, Strehl ratio is the drop in the central intensity of the Airy disk, relative to a perfect system

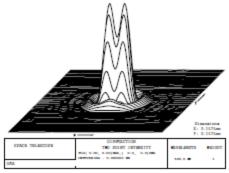


Rayleigh 1/4 wave rule

- The ¼ wave rule is not used, but it is the historical basis for the RMS WFE and Strehl ratio criteria that are in frequent use
- The ¼ wave rule was empirically developed by astronomers as the greatest amount of peak-to-valley (P-V) wavefront error that a telescope system could have and still resolve two stars whose spacing satisfied the Rayleigh criterion

The Rayleigh criterion refers to the spacing of the images; the 1st dark ring of one image overlaps the central maximum of the other image

Well Resolved

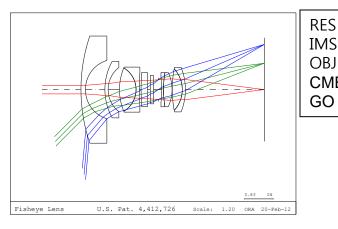


Rayleigh

2D image simulation

- Shows the appearance of a "real" graphical object as imaged by the optical system
- Object must be a .BMP file
 - Photograph
 - Drawings/figure
 - Air Force or other resolution target
- Effects included
 - Diffraction (convolves with field-varying PSF)
 - Distortion
 - Image orientation (useful for folded systems)
 - Vignetting and other transmission variations
 - Axial & lateral color

IMS sample output

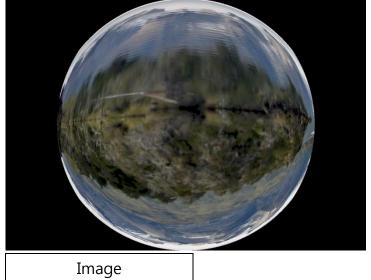


RES CV_LENS:FISHEYE
IMS
OBJ "E:\CODEV103\image\Landscape_Mtn_Lake_1mp.bmp"
CME RGB ! Computes a separate PSF for the red, green, and blue contribution



Object



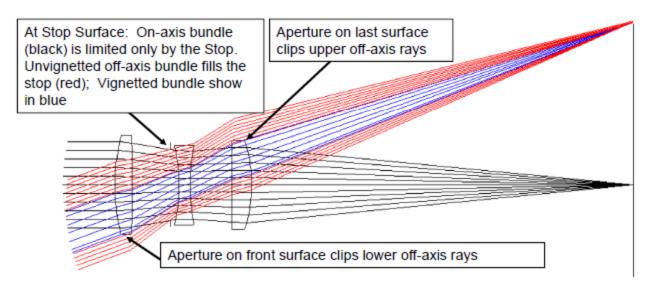


Section 9

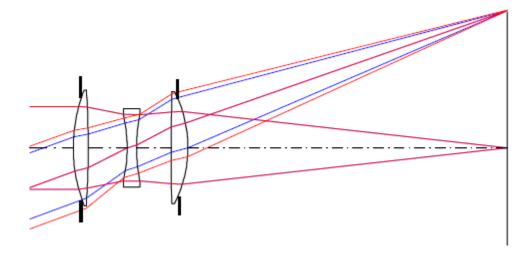
Vignetting and aperture

Why are apertures and vignetting important?

- For accurate design and analysis, CODE V must "know" which rays reach the image and which rays do not
 - That is, what is the shape of the cone of light that reaches the image for each field point
- The surface apertures, pupil definition, and CODE V vignetting factors can each be used to determine the ray set that reaches the image for various features of CODE V

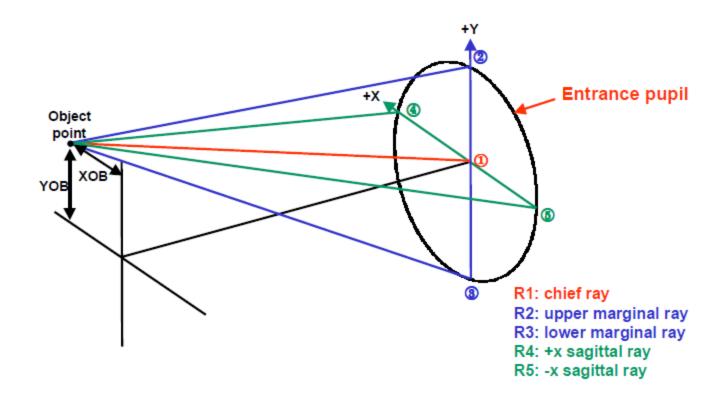


Vignetting



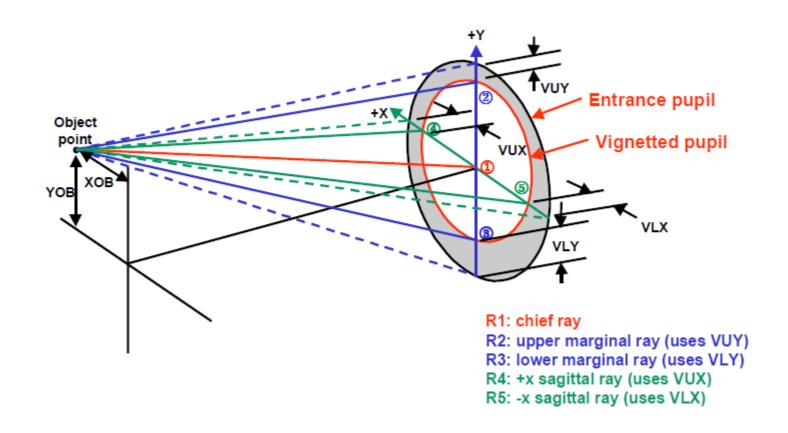
- Caused by user-entered apertures on surfaces
- These apertures clip off-axis rays that would otherwise pass through the aperture stop and hit the image surface
- Useful in reducing large off-axis aberrations
- Sometimes necessary to meet physical restrictions in the lens
- Vignetting reduces off-axis relative illumination in the image

Reference Rays (Zero Vignetting Case)



- 5 Reference rays are traced from each defined field point
- Reference ray data for each surface are saved and used for default aperture calculations (and other purposes)

Reference Rays (Positive Vignetting Case)



Result in elliptically shaped ray bundle at the entrance pupil

Apertures

- Each surface always has at least one aperture associated with it
- Two classes of apertures
 - Default apertures
 - Generated by the program
 - Apply to all surfaces (except object and image)
 - Based on tracing reference rays
 - Always circular
 - User-defined apertures
 - Entered individually
 - Applies to a specific surface
 - Override the default aperture on that surface
 - Can be circular, rectangular, or elliptical

Default Apertures

- Computed from the reference rays
 - Trace the 5 reference rays from each field (and zoom position)
 (Remind Entrance pupil)
 - For each surface, retain the value of the maximum radial distance required by any reference ray
 - This value is the semi-diameter of the default aperture
- Only one default aperture per surface
 - Always circular and centered
 - Displayed in Aperture column of main LDM screen
- Note: Default aperture on the stop surface is based on reference rays for field 1 only (controls f/number)
- Default apertures on dummy surfaces do not block rays

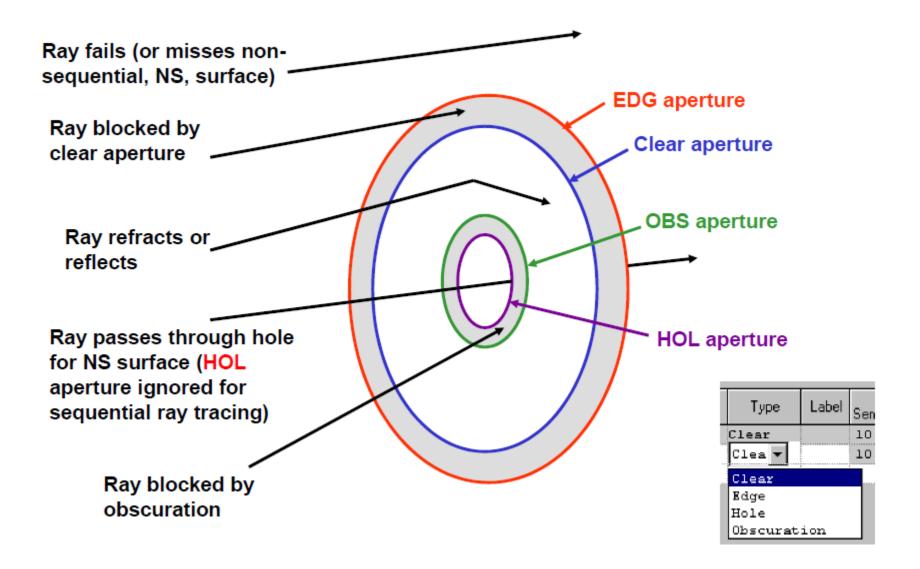
User-defined apertures

- Must be specifically entered
- Can be circular, rectangular, or elliptical
- Can be centered, decentered, or rotated with respect to the surface vertex
- Deactivate the default aperture for that surface
- More than one aperture may be entered on a surface
 - If more than one aperture of the same shape is entered, a label is required to differentiate them
- Four types of user-defined apertures
 - Clear aperture, obscuration, edge, hole
- Indicated with a "u" in the Aperture column of the LDM screen
 - Any aperture other than a circular, centered, unlabeled clear aperture is shown as "Special" in the Aperture column
- User-defined apertures on dummy surfaces do block rays

Types of User-defined apertures

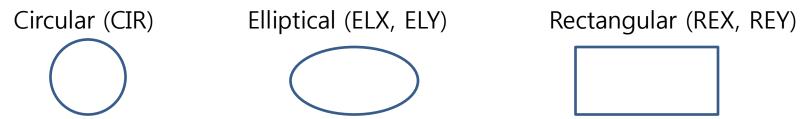
- Clear aperture
 - Most commonly used type
 - Blocks rays outside the aperture
- Obscuration (specified by OBS qualifier)
 - Blocks rays inside the aperture
 - Drawn as a hole
- Edge aperture (specified by EDG qualifier)
 - Does NOT block rays
 - Defines physical size of lens
 - Usually only used in NSS systems
- Hole (specified by HOL qualifier)
 - Does NOT block rays
 - Acts like an "inner edge"
 - Normally only used in NSS systems

CODE V apertures illustrated



User-entered apertures

Currently, CODE V supports three shapes for user-entered apertures:



Commands always use the semi-aperture

CIR Sk [CLR|EDG|OBS|HOL] [L'label'(3)] radius REX Sk [CLR|EDG|OBS|HOL] [L'label'(3)] x_half_rect REY Sk [CLR|EDG|OBS|HOL] [L'label'(3)] y_half_rect ELX Sk [CLR|EDG|OBS|HOL] [L'label'(3)] x half ell ELY Sk [CLR|EDG|OBS|HOL] [L'label'(3)] y_half_ell DEL APE Sk|Si..j [CLR|EDG|OBS|HOL] [L'label'(3)]

How apertures are used

- Limit the bundles of light in all image evaluation options
 - MTF, PSF, WAV, SPO, etc
- Not used in diagnostic options
 - FIE, RIM, ANA, etc.
- Not used in optimization (except MTF optimization)
- CA flag determines which classes of apertures are used
 - CA YES use both default and user-defined apertures (default)
 - CA NO use default apertures only
 - CA APE use user-defined apertures only
 - Note that a default aperture on the stop surface acts like a userdefined aperture
 - If the user tells CODE V to only use user-defined apertures and then does not enter any, CODE V assumes an aperture on the stop surface only

Making apertures & vignetting consistent

- CODE V can "set" (calculate) the vignetting factors to make them consistent with user-entered aperture
 - SET VIG
- You can also "set" the pupil specification (entrance pupil diameter, numerical aperture in object or image space, or f/number) to be consistent with the apertures
 - SET EPD, SET NA, SET NAO or SET FNO
- CODE V can also "set" or create apertures for you that are consistent with the current vignetting
 - Must delete existing apertures to recalculate
 - SET APE, SET CAP, SET AAP, SET SAP

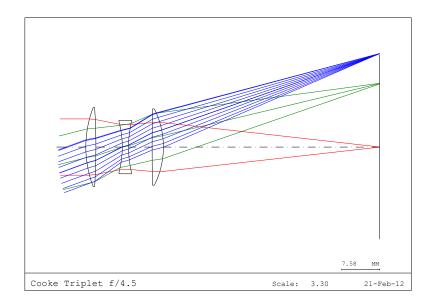
Workshop

- Restore the Cooke triplet lens
 - RES CV_LENS:COOKE1
- View the lens
 - TOW;VIE;FAN F3;GO
- List aperture list
 - APE SA

APERTURE DATA/EDGE DEFINITIONS

CA

CIR S1 7.000000 CIR S5 6.500000



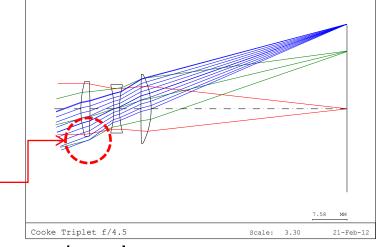
Workshop

Add circular clear & edge apertures to S1 with a semi-diameter of

6.0mm, re-execute the plot

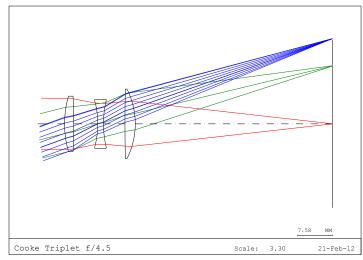
- CIR S1 6;CIR S1 EDG 6

Inconsistent



Set the vignetting and re-execute the plot

- SET VIG



Section 10

Control codes and solves

Defining Variables and Control Codes

- In the optimization options, including Automatic Design (AUT), Test Plate Fitting (TES), and Zoom Cam Design (CAM), lens parameters, such as radii, thicknesses, and glasses, can be variables for improving image quality and controlling constraints
- Control codes are used to specify whether these parameters are variable, frozen, or coupled to another variable.
- VAR Sk | Si..j
 - Generate all possible variable(s) on designated surface(s)
- FRZ Sk | Si..j
 - Freeze all variable(s) on designated surface(s)

Coupling codes and individual variables

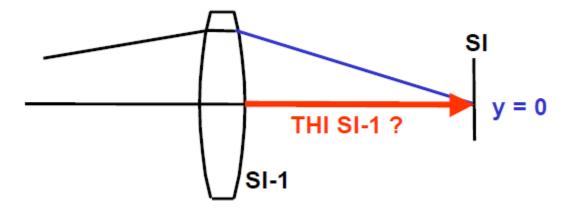
- Coupling codes
 - Variable(0): free to vary independently
 - Frozen(100): Not allowed to vary
 - 1 to 99: Coupling group number. The variable is coupled to all other variables of the same type(and same zoom status) which have the same control code(+ or -)
- CCY Sk | Si..j 0 | 100 | num_of_coupling_grp [....z]
 - Vary/freeze/couple Y Radius/Y Curvature (RDY/CUY)
- THC Sk | Si..j 0 | 100 | num_of_coupling_grp [....z]
 - Vary/freeze/couple thickness(THI)
- GLC Sk | Si..j [A | B | C | D | E | IND | DLN] 0 | 100 | num_of_coupling_grp [....z]
 - Vary/freeze/couple glass(GLA)
 - Qualifiers
 - Omitted vary both index and dispersion of a fictitious glass
 - A,B,C,D,E Only moves to boundary
 - IND Vary index only
 - DLN Vary dispersion(N_F-N_C) only

Solves

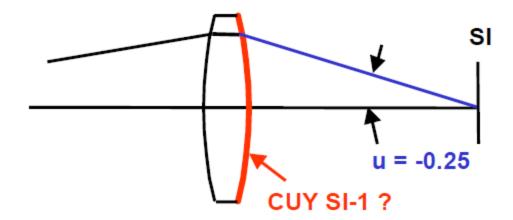
- Solves generate surface data based on a specified condition (usually based on paraxial rays)
- Two types of solves (many types of each)
 - Curvature solves
 - Thickness solves
- Solves are used to help set up systems and to reduce the number of variables and constraints used in optimization
- Note that to use most solves, you must use object-side pupil specification (EPD or NAO) and object-side field specification (XAN/YAN or XOB/YOB)

Example of solves

Paraxial image solve – solves for image distance (command : PIM)

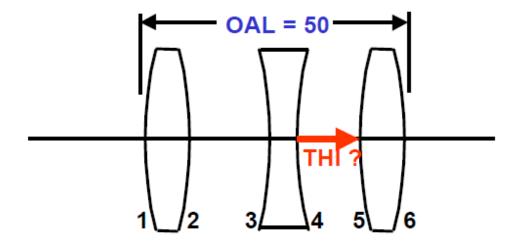


Curvature solve for marginal slope angle (command : CUY UMY SI-1 -0.25)

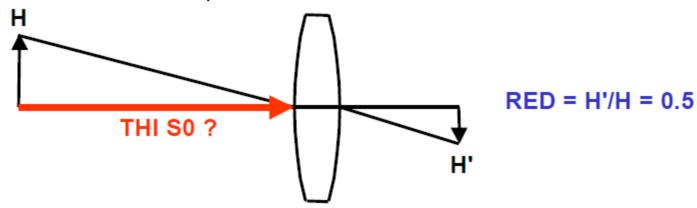


Example of solves

Overall length solve (command : THI S4 OAL S1..6 50.0)



 Reduction ratio solve – solves for object distance (command : RED 0.5)



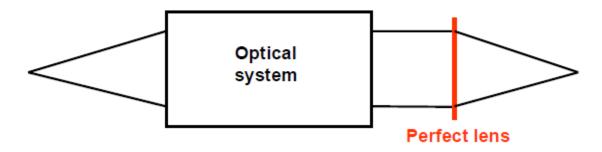
Section 11

Afocal systems

Afocal systems

- An afocal system forms no image (the exiting light is collimated)
 - Normal optical image evaluations, such as spot diagrams, etc., are not usually applicable
- In CODE V, there are two ways to analyze such systems
 - Use a "perfect lens" to focus the light without introducing any additional aberrations
 - Analyze the "image" in terms of its angular deviations from perfectly collimated light (true afocal mode)
- Each of these two ways has advantages for a given system or type of analysis
 - The choice of which to use is usually the preference of the user

The afocal perfect lens



- Perfect lens properties:
 - Thin lens, nodal points in contact
 - Perfect imaging at one conjugate pair
 - No spherical aberrations of nodal points
- Two types of perfect lens
 - AFI (afocal, infinite conjugates)
 - Perfect at infinite conjugates (most common case)
 - AFO (afocal, any conjugates)
 - Perfect at used conjugates
 - Primarily used to convert f/numbers

Use of the afocal perfect lens

- The perfect lens is always placed on a dummy surface just before the image surface (surface SI-1)
 - It cannot be the back side of an element (must have air on both sides)
 - The thickness of this surface is normally set to be equal to the perfect lens focal length (for collimated light input)
- In general, do NOT use a PIM solve or a defocusing variable with AFI
 - Otherwise, it allows the incoming light to be non-collimated and still be in focus at the image
 - The nature of the perfect lens is to force perfect collimation during optimization
- The use of AFO is to convert f/numbers (e.g., change a slow system to a faster system)
 - Can simulate a perfect relay lens or imaging lens
 - Often can be done better with a Lens Module

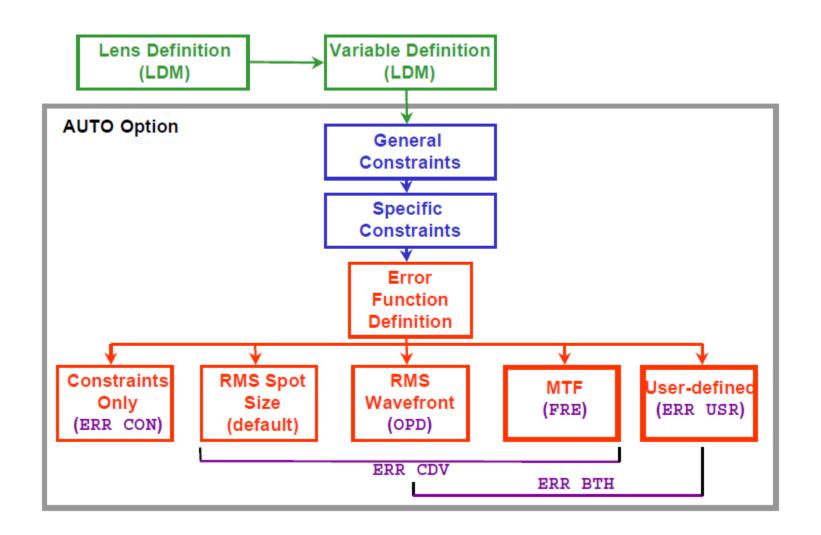
Section 12

Automatic design

Goal of automatic design(optimization)

- Best performance that can be achieved, subject to problem constraints
- Requires
 - A defined error function (sometimes called a "merit function")
 - A process to improve the error function
 - A method of controlling boundary conditions (constraints)

Schematic map of AUTO



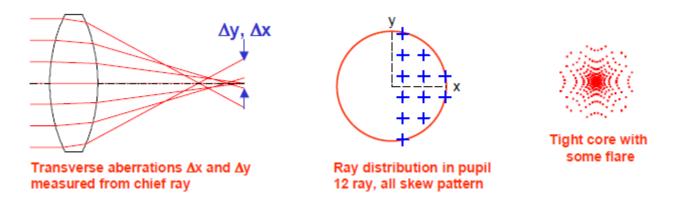
What is an error function?

- A single positive number that represents the quality of the optical system
- Structured such that smaller values are better than larger values
 - 0 is the best error function
- Usually related to aberrations or image error
- Can include contributions representing non-image error constrains
 - Usually not need in CODE V

CODE V error function

- Five types of error functions in CODE V
 - Weighted transverse ray aberrations (default)
 - Wavefront variance (OPD based)
 - MTF
 - Fiber coupling efficiency
 - User-defined
- Constrains only image errors in the default case
 - Constrains are handled separately
 - Constrains can be included if desired (with WTC request)
 - Seldom necessary in practice

Default CODE V error function



- Default error function is basically a weighted RMS spot size
- Transverse ray aberration(ΔX and ΔY from chief ray)
- All skew rays (no rays on meridional or sagittal planes)
 - Traced for each wavelength, field, and zoom position
- Weighting is used
 - Wavelength weighting (default is same as LDM)
 - Field weighting (default is same as LDM, users may wish to override this)
 - Aperture weighting (default tries for tight core with some allowed flare)

Reducing the error function

- CODE V uses a damped least squares (DLS) method of optimization
 - Very effective at finding the local minimum
- Two types of optimization
 - Local optimization
 - Finds the nearest local minimum in error function space
 - Most commonly used method
 - Global optimization
 - Done with Global Synthesis®
 - Finds multiple solutions (multiple local minima), each optimized and meeting all constraints
 - It has a special search algorithm to find potential solutions, then uses local optimization to find each solution
 - Takes significantly longer than local optimization
 - Not covered in this seminar

How CODE V handles constraints

- CODE V uses a method called Lagrange Multipliers
 - Separates the constraint control from the error function
 - Provides very precise control of constraints
- Constraints are only imposed when necessary
 - Allows CODE V to operate in a least constrained mode
- Constraints can be equality constraints or bounded constraints (single-sided bounds or double-sided bounds)

```
EFL = 100
OAL S1..I < 100
IMD > 70 < 80
```

Two classes of constraints

General constraints

- Applied by default
- Apply to all surfaces and zoom positions
- Have default values, which can be overridden
- Always controlled with Lagrange multipliers
- Are always bounds

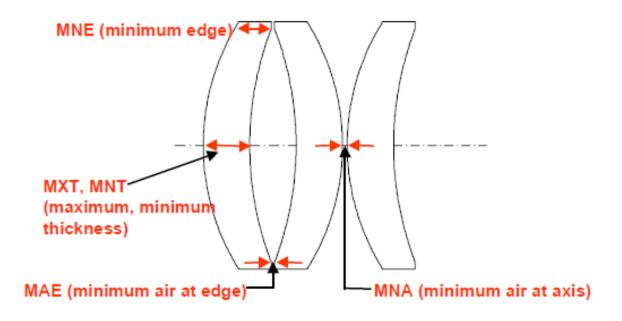
Specific constraints

- Applied by request only
- Apply to a specific surface and specific zoom position
- Can be controlled by Lagrange multipliers (default) or included in the error function
- Can be equality targets or bounds

General constraints

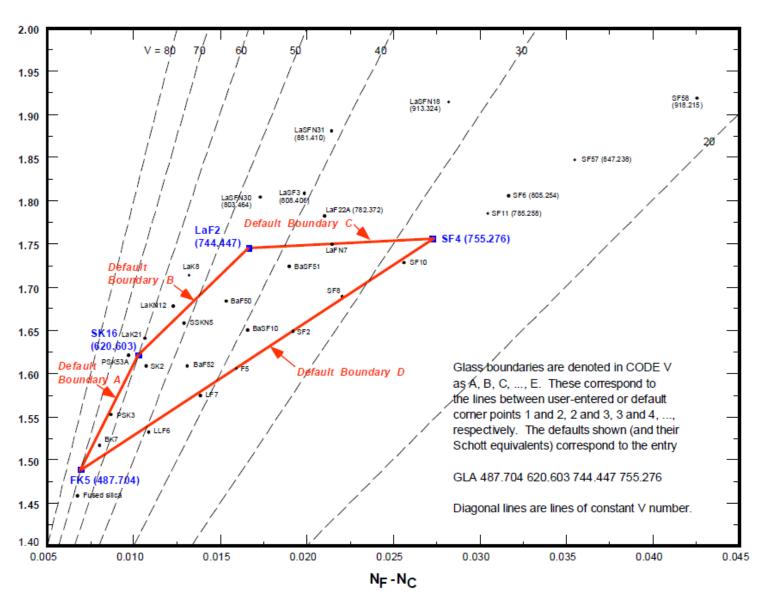
- MXT Maximum thickness of an element
- MNT Minimum thickness of an element
- MNE Minimum edge thickness of an element
- MNA Minimum axial air spacing between elements
- MAE Minimum air spacing at edge of elements
- GLA Constraints on n_d and dn for variable glasses
- MXA Maximum angle of incidence of any reference rays
 - Not applied by default
 - Useful for Global Synthesis runs

General constraints



- Apply to a surface ONLY if the corresponding thickness is a variable
- Always active in all zoom positions
- If MNE and MXT are in conflict, MNE is satisfied (MXT violated as needed)

Glass boundaries



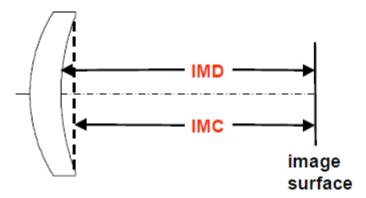
Common specific constraints

EFL – Effective focal length of entire lens
 EFL = 50

EFX, EFY – Effective focal length of a group of surfaces(X or Y meridian)

```
EFY S7.. 10 = 100
```

IMD, IMC – Image distance, image clearance (includes defocus)
 IMC > 25

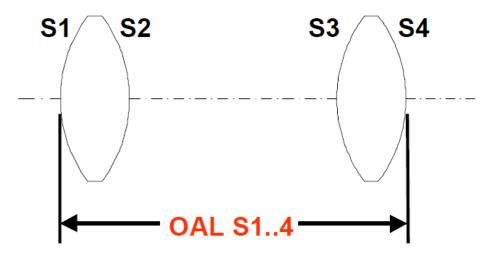


Common specific constraints

- Paraxial constraints at any surface
 HMX, UMX, IMX, HMY, UMY, IMY
 HCX, UCX, ICX, HCY, UCY, ICY
 UMY S7 = 0! force paraxial collimation after surface 7
- Third-order aberrations
 SA, TCO, TAS, SAG, PTB, DST, AX, LAT, PTZ
 SA = 0! zero third-order spherical aberration
- Distortion at a specified field
 DIX, DIY
 DIY F3 > -0.01 < 0.01! distortion held within ±1%

Common specific constraints - mechanical

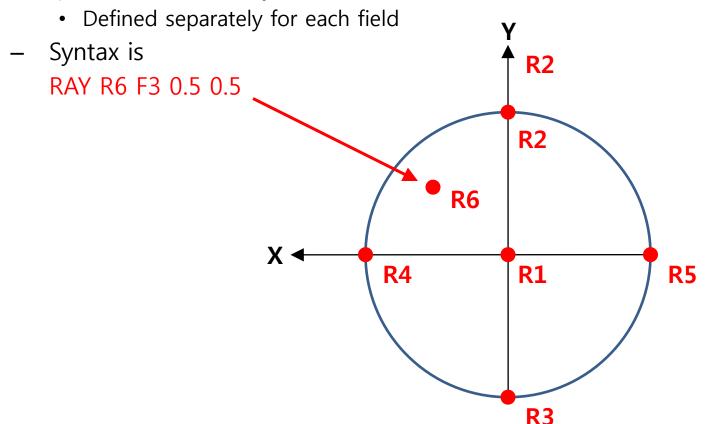
- CT Sk Center thickness after surface k
 CT S5 < 5.0
- ET Sk Edge thickness between surface k and surface k+1
 ET S3 > 2.0
- OAL Si..j Overall length between surfaces i and j
 OAL S1..4 < 50



 Important note: Specifying a CT or ET for a surface disables ALL general constraints for that surface for ALL zoom positions

Constraints on reference rays

- Constraints may be made on any reference ray at any surface
 - Traced in any wavelength (default is reference wavelength)
- 5 reference rays are pre-defined (R1 to R5)
 - Up to four more may be defined (R6 to R9)



Constraints on reference rays

Available quantities for any reference ray at any surface

X, Y, Z x, y, z surface coordinates

L, M, N I, m, n direction cosines

OP Si..j optical path length between surfaces i and j

SRL, SRM, SRN direction cosines of surface normal at intersection

 All are defined in local surface coordinates unless Gj (global) qualifier used

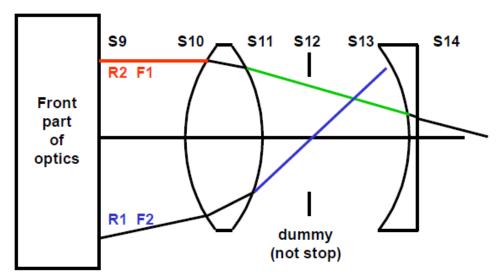
• Examples (see figure)

$$M R2 F1 S9 = 0$$

$$(UMY S9 = 0)$$

$$Y R1 F2 S12 = 0$$

$$(HCY S12 = 0)$$



User-defined constraints

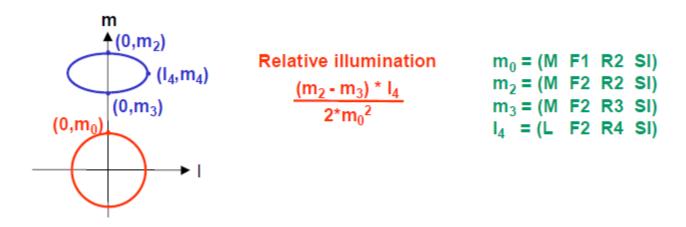
- User-defined constraints (UDCs) allow you to define almost any constraint you need
 - You can refer to lens constructional data, ray trace data, or first-order data in defining the constraint, as well as any Macro-PLUS functions
 - UDCs can use other UDCs in their definition
 - They all have a name starting with @
- First they must be defined
 @UDCNAME == (expression)
- Then they are used as any other constraint

```
@ABC = 100
```

@XYZ < 20

UDC example – relative illumination

- Relative illumination is the ratio of the off-axis pupil area to the on-axis area, as measured in direction cosine space
- In many systems, the pupil area can be approximated by an ellipse



```
@RI == ((M F2 R2 SI)-(M F2 R3 SI))*(L F2 R4 SI)/(2*(M F1 R2 SI)**2)

@RI > 0.60
```

User Modifications to the Default Error Function

Common changes

- Changing number of rays (DEL)
- Changing weight on aperture (WTA)
- Changing weight on wavelength (WTW)
- Changing weight on fields (WTF)
- Use of wavefront variance (WFR)
- Use of D-d method for faster color correction (DMD)

Less common change

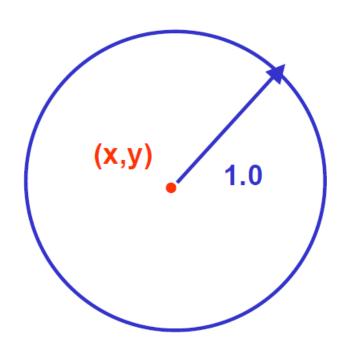
- Adding constraints directly into the error function (WTC)
 - Weight selection is important
- Optimizing on constraints only (ERR CON)
- User-defined error function (ERR USR)
 - You do all the work to define rays, aberrations, weights, targets, etc.

Weight on Field and Aperture in AUTO

- Weight on field default (WTF)
 - AUTO uses LDM WTF values, which are unity by default. It is often desirable to weight the center of the field more heavily for optimization.
 - For example: WTF 1.0 .875 .50 .3 .1 for 5 fields
 - Can split into X and Y components (WTX and WTY)
- Weight on aperture (WTA)

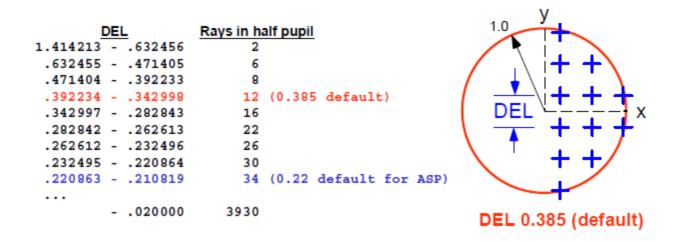
$$W(x,y) = 1/(x2+y2)^{WTA}$$

- WTA default = 0.5
 - W = 1/r
 - Note all rays are skew rays so W never goes infinite
- For OPD mode, WTA = 0W = 1.0 for all rays



Control of Rays Used in Optimization

DEL value - controls ray delta spacing in pupil



- OBS value obscures rays inside a specified relative radius
- MER, SAG Y|N rays are collapsed to meridional or sagittal plane (used mainly for cylindrical systems)
- SAP YIN square aperture pattern (fills in corners of ray pattern)

Saving Time in AUTO

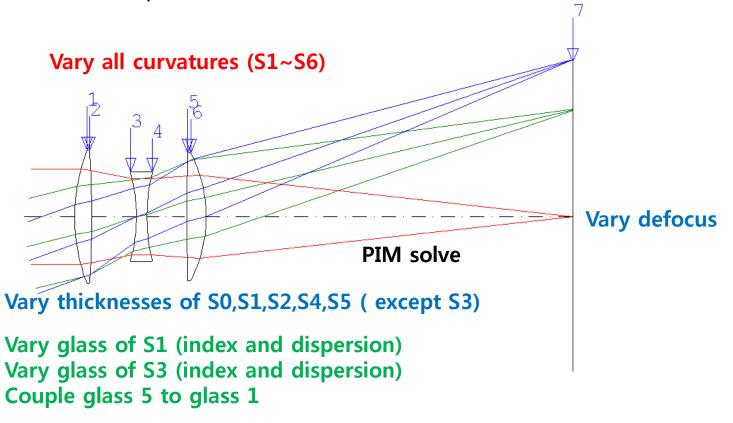
- Especially useful for Global Synthesis runs, or local optimization of complicated systems
- Use the minimum number of wavelengths
 - Monochromatic, if possible
 - 2 or 3 is usually sufficient for polychromatic system
 - Only apochromats require more wavelengths
 - DMD gives faster color correction
- Use the minimum number of fields and zoom positions
- Retain YZ symmetry whenever possible
 - Use only Y fields and Y tilts/decenters
- For local optimization, use a reduced variable set, particularly in the early runs
 - Thicknesses can often be frozen without much impact
 - Variable glasses can often be frozen to boundaries

Exit controls

- INT Yes | No Interactive mode (default No)
- MXC Maximum number of permitted cycles (default 25)
- MNC Minimum number of required cycles (default 2)
- TAR Upper and lower limits for the error function
- IMP Improvement fraction control

Workshop

- Start with f/4.5 Cooke triplet
 - RES CV_LENS:COOKE1
- Change to f/2.8 and optimize



16 variables

Defining variables

• SUR SA F

	RDY	THI	RMD GLA	CCY	THC	GLC
> OBJ:	INFINITY	INFINITY		100	100	
1:	21.48138	2.000000	SK16_SCHOTT	100	100	
2:	-124.10000	5.260000		100	100	
STO:	-19.10000	1.250000	F4_HOYA	100	100	
4:	22.00000	4.690000		100	100	
5:	328.90000	2.250000	SK16_SCHOTT	100	100	
6:	-16.70000	43.050484		100	PIM	
IMG:	INFINITY	0.028933		100	0	

- CCY S1 0;CCY S2 0;CCY S3 0;CCY S4 0;CCY S5 0;CCY S6 0
- THC S0 0;THC S1 0;THC S2 0; THC S4 0;THC S5 0
- GLC S1 0;GLC S3 0
- SUR SA F

	RDY	THI	RMD	GLA	CCY	THC	GLC
OBJ:	INFINITY	INFINITY			100	0	
1:	21.48138	2.000000		620410.603236	0	0	0
GP1:	SK16_SCHOTT SPG:			PRC:			
2:	-124.10000	5.260000			0	0	
STO:	-19.10000	1.250000		616589.366156	0	100	0
GP1:	F4_HOYA SPG:		PRC:				
4:	22.00000	4.690000			0	0	
5:	328.90000	2.250000		SK16_SCHOTT	0	0	
6:	-16.70000	43.050552			0	PIM	
IMG:	INFINITY	0.028933			100	0	

Coupling variables together

- There are two ways to couple parameters
- Use a pickup
 - This keeps them always coupled
- Use coupling control codes
 - This couples them only during optimization
 - Applies the same change to all coupled variables
 - The parameters only end with the same value if they started out equal
- The preferred method for coupling variables is to use a pickup

Pickups

- A pickup defines a surface value by a relationship to another surface value.
 - Useful for symmetrical systems and double-pass systems
- The relationship is defined as follows
 - (dep. param. on surface j)=(indep. param. on surface k)*A+B
- Command syntax is (A is the scale factor, B is the offset)
 - PIK param Sj [param] Sk [A [B]]! Default A=1, B=0
- The parameters can be similar or non-similar parameters
 - Default is that parameters are same
- Examples
 - PIK RDY S3 S1
 - PIK THI S4 RDY S2 -1
 - PIK PRO S6 S1
 - PIK DEC S3 S1

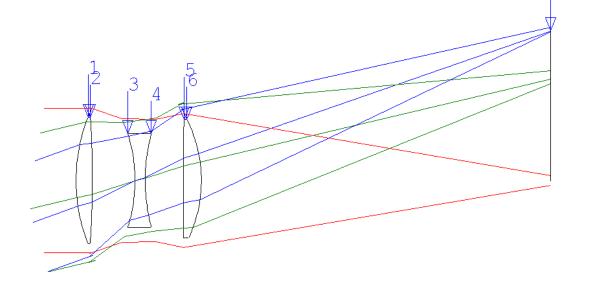
- ! Pickup radius on S3 from S1
- ! Pickup a thickness from a radius
- ! Pickup a surface profile
- ! Pickup decenter data

Pickup for glass and change f/no

- PIK GLA S5 S1
- SUR SA F

		RDY	THI	RMD	GLA	CCY	THC	GLC
OBJ:		INFINITY	INFINITY			100	0	
1:		21.48138	2.000000		620410.603236	0	0	0
	GP1:	SK16_SCHOTT S	SPG:		PRC:			
2:		-124.10000	5.260000			0	0	
STO:		-19.10000	1.250000		616589.366156	0	100	0
	GP1:	F4_HOYA SPG:		PRC:				
4:		22.00000	4.690000			0	0	
> 5:		328.90000	2.250000		620410.603236	0	0	PIK
	GP1:	SK16_SCHOTT S	SPG:		PRC:			
6:		-16.70000	43.050553			0	PIM	
IMG:		INFINITY	0.028933			100	0	





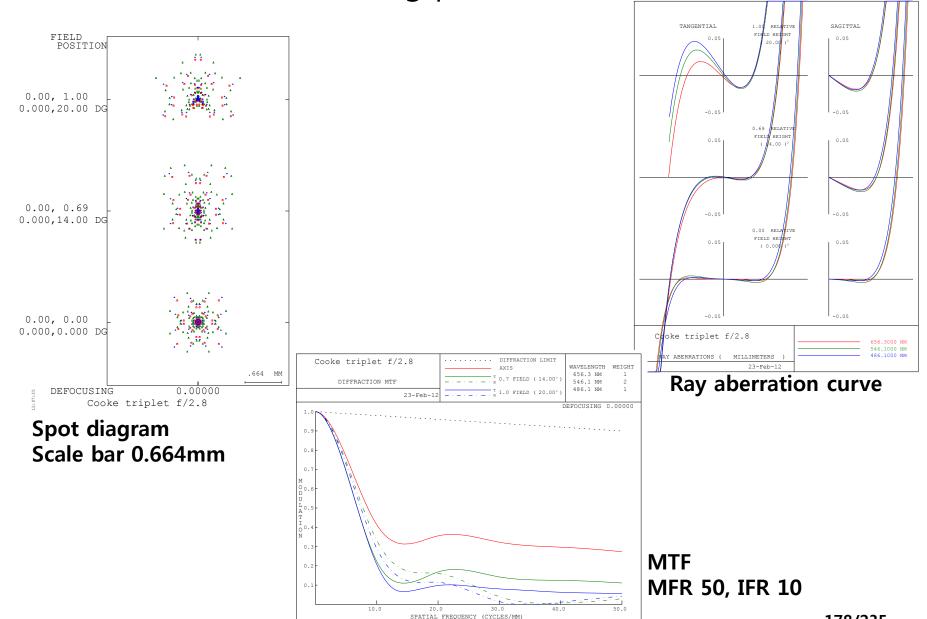
Check apertures/vignetting

- The lens has apertures on S1 and s5, but these are sized for original Cooke1 lens (f/4.5), not the f/2.8 lens
- Since a triplet typically does have vignetting, we will keep the vignetting factors unchanged and delete the apertures
- DEL APE SA
- SPC

```
SPECIFICATION DATA
   FNO
               2.80000
   DIM
   ШL
                656.30
                           546.10
                                      486.10
   REF
                     2
   WTW
               0.00000
   XAN
                              0.00000
                                             0.00000
   YAN
               0.00000
                             14.00000
                                            20.00000
   WTF
               1.00000
                              1.00000
                                             1.00000
   VUY
               0.00000
                             -0.01406
                                             0.16171
   VLY
               0.00000
                              0.06883
                                             0.24355
   POL
                   Ν
```

TIT 'Cooke Triplet f/2.8'

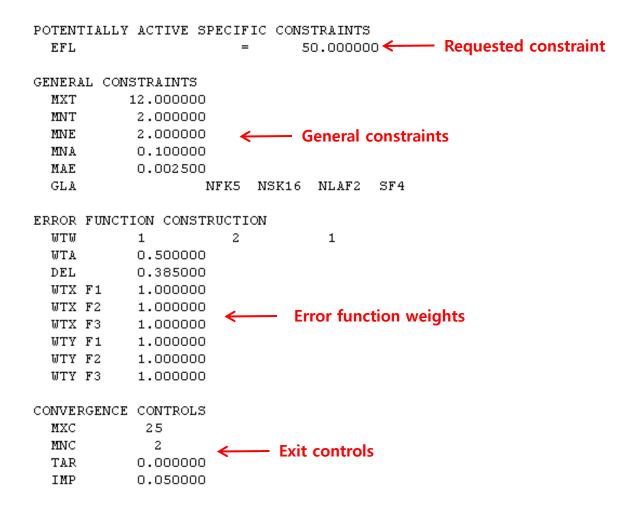
Starting performance



178/235

AUTO output header

AUT;EFL=50;VLI IA Y;GO ! VLI – List variables



AUTO output header (cont)

VARIABLE LIST

```
NO
         PARAMETERS *
                                          Requested list of all variables (note program-
 1
         CUY S1
                       CUY S2
                                         generated curvature couplings)
         CUY S2
                       CUY S3
         CUY S3
                       CUY S4
         CUY S4
                       CUY S5
 4
         CUY S5
                       CUY S6
 5
         CUY S6
         THI SO
                                       This variable (THI SO, infinite thickness) will not be effective)
 8
         THI S1
         THI S2
 9
10
         THI S4
11
         THI S5
12
         THI S7
         GLN S1
13
14
         GLV S1
15
         GLN S3
         GLV S3
16
```

16 VARIABLES

16 CONSTRAINTS CAN BE ACTIVE

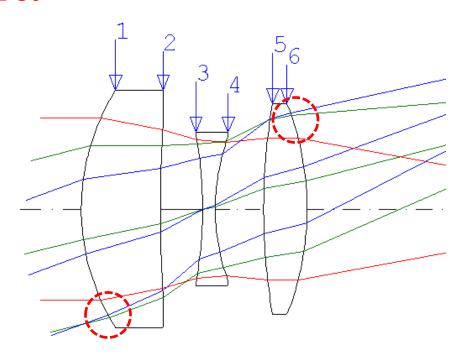
^{*} Multiple entries on a line are composite variables. Composite variables are either program-generated bendi: or user-requested couplings.

AUTO output (typical cycle)

```
Singular variable no. 7 will move only to satisfy constraints. ← Ineffective variable
CYCLE NUMBER 7:
ERR. F. =
                222.95418348
                                  (change =
                                                  -6.95236015)
       69.82687233
                    142.35177197 125.30556214
                                                               Error function x,y contribution from each
 Y
       69.82687233
                    170.62668016
                                    90.92479149
                                                                field (and zoom)
                                                     GLA
               RDY
                              THI
                                        RMD
> OBJ:
             INFINITY
                             INFINITY
   1:
             22.46445
                             6.728743
                                                743972.448504
   2:
            224.93894
                            4.810834
                                                              Lens data for this AUTO cycle
                                                755201.275795
 STO:
            -37.18578
                           1.250000
   4:
            21.77039
                           4.917383
           69.77459
   5:
                           4.317205
                                                743972.448504
   6:
            -26.81618
                           38.202791
  IMG:
             INFINITY
                           -0.311001
                                                       EN PUP
      EFL
                   REDU
                               PIM
                                            OAL
                                                                    EX PUP
   49.977986
                 0.000000
                            38.202791
                                         22.024165
                                                     12.020178
                                                                 -11.035925
 Active Constraints -
                     6:
                            target
                                        value
                                                       diff
                                                                   cost
EFL
                          5.00000E+01
                                        4.99780E+01 -2.201E-02
                                                                 7.739E-03
GL B S1
                                                                 3.888E-04
GL C S1
                                                                 9.292E-06
GL C S3
                                                                 1.397E-04
           List of active constraints
GL D S3
                                                                 8.627E-04
Mn ET S5
                                                                -1.056E-05
   WARNING - Frozen Thickness Violations:
                                                      Caused by frozen THI S3 smaller than MNT
Mn CT S3
```

Post-optimization apertures and vignetting

- Optimization has used a ray grid based on the vignetting factors
 - Default aperture sizes are based on the vignetted bundle
 - Change S1 and S6 to default circular apertures
 SET APE S1;SET APE S6
 - Set vignettingSET VIG

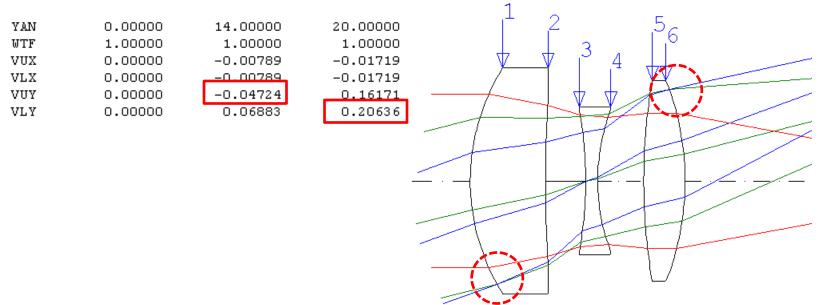


Post-optimization vignetting

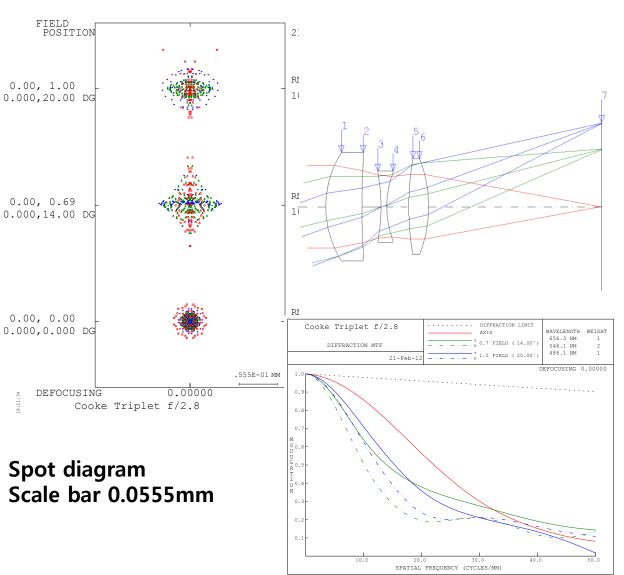
Vignetting factors during optimization

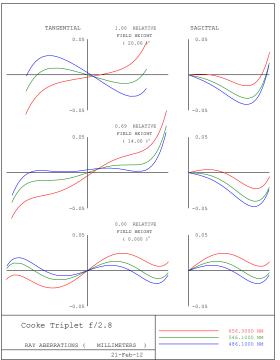
```
YAN
           0.00000
                          14.00000
                                         20.00000
WTF
                           1.00000
                                          1.00000
            1.00000
VUY
            0.00000
                          -0.01406
                                          0.16171
VLY
                          0.06883
                                          0.24355
            0.00000
```

Vignetting factors after applying default apertures



Optimized triplet performance





Ray aberration curve

MTF MFR 50, IFR 10

3rd day

Section 13

Reflective systems

Refractive Modes

REFR

- Standard refracting surface; ray fails if it encounters a TIR (total internal reflection) condition
- You do not need to enter this mode (entered automatically)

REFL

Standard reflecting surface; angle of reflection equals angle of incidence

TIRO

Total internal reflection only; ray fails if it encounters a refractive condition

TIR

- Total internal reflection; ray refractive or TIRs, depending on conditions
- Only used on non-sequential surfaces

Refractive Modes

- RMD Sk REFR | TIR | TIRO | REFL [...z]
 - Specifies refractive mode change (or zoom) at the selected surface
- Alternatively, you can specify REFL as the glass_name in a GLA command or TIRO as the glass_name in an S command, as shown in the examples below
- Examples

– RMD S2 REFL : Surface 4 is a reflecting surface

RMD S4 TIRO : Surface 4 is a TIRO surface

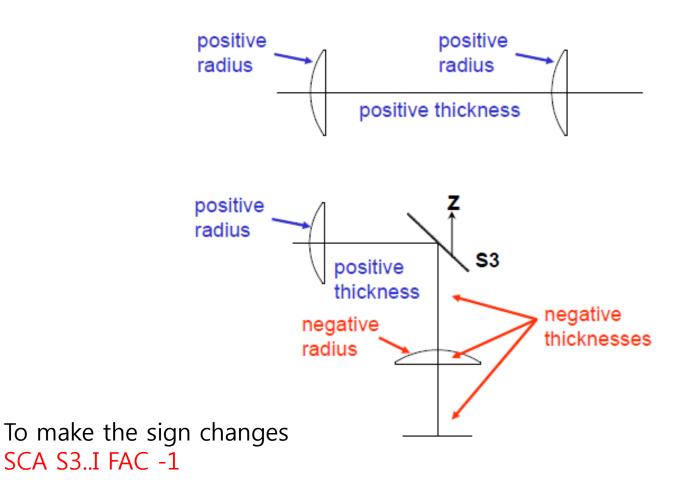
GLA S4 REFL: Surface 4 is a reflecting surface

S 16.5 -3.8 TIRO : Use of TIRO with S command

Reflective systems – setup difference

- Most setup is identical to refracting systems
- Important points
 - Signs of thicknesses usually change after each reflection
 - Positive after even number of reflections
 - Negative after odd number of reflections
 - True even for tilted reflectors
 - Never enter negative indices of refraction (handled automatically internally)
- Dummy surfaces and obscurations may be important in reflecting systems

Sign changes after reflection



Section 14

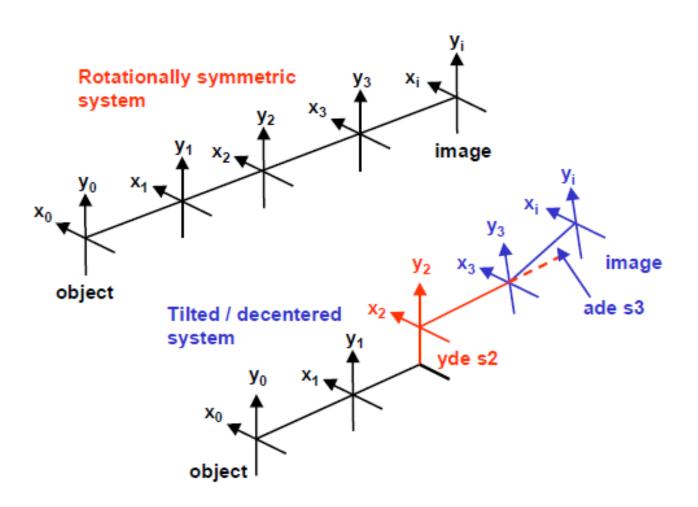
Tilted and decentered systems

Philosophy

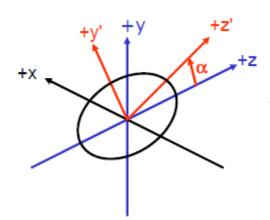
- Surfaces in CODE V are always centered on their local coordinate system
- When we "tilt or decenter a surface", we are actually tilting or decentering the local coordinate system in which the surface is defined
- The coordinate systems for surfaces following the tilted/decentered surface are aligned to the tilted/decentered system until changed
 - Thus, multiple tilts and decenters are cumulative
- Thus, the z-axis defines a "mechanical reference axis" which is not necessarily the optical axis

Decentered systems

Each surface has its own local coordinate system



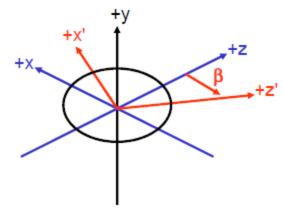
Tilt sign conventions



$\mathsf{ADE}(\alpha)$

Tilt in YZ plane (about -x axis)

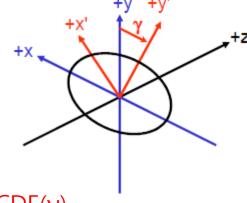
Left handed rotation



$BDE(\beta)$

Tilt in XZ plane (about -y axis)

Left handed rotation



$CDE(\gamma)$

Tilt in XY plane (about +z axis) Right handed rotation

Take caution with the handedness of α , β

Order of operations

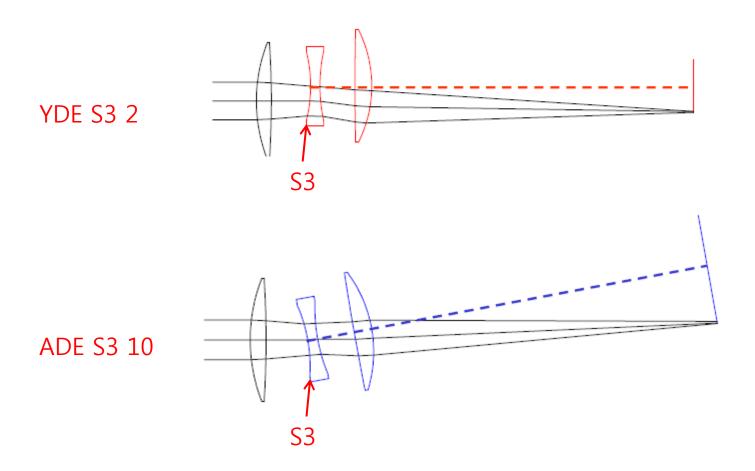
- For basic decenter
 - Translate from previous surface (by THI)
 - Decenter by XDE, YDE, ZDE (order does not matter)
 - Tilt by ADE in coordinate system defined above steps
 - Tilt by BDE in coordinate system defined above steps
 - Tilt by CDE in coordinate system defined above steps
 - Refract, reflect or diffract the ray
 - Translate to next surface (THI) along the z-axis defined by the above steps
- If BEN type decenter, repeat ADE, BDE, CDE tilts before translating to next surface
- If DAR type decenter, return to starting coordinate system before translating to next surface
- To alter the order of the above operations, you may need to use multiple dummy surfaces with one operation per surface

Types of decenters

- Basic type (DDA)
 - New axis defined for current and succeeding surfaces
- Decenter and return (DAR)
 - New axis defined for current surface only
- Return (RET)
 - Returns coordinate system to those of a previous surface
- Decenter and bend (BEN)
 - Adds another set of tilts after the current surface
 - Only used on fold mirrors
- Reverse (REV)
 - Defines new axis for succeeding surfaces, but NOT for the current surface
- Global (GLB)
 - Surfaces are oriented globally relative to some specified surface
 - Like a RET plus a Basic DDA

Basic decenter and tilt (DDA)

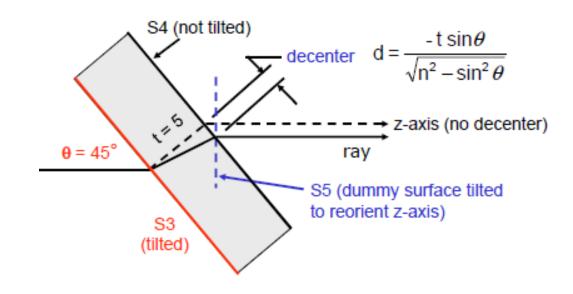
• A new axis is defined for current and succeeding surfaces



Tilted plate

- On axis chief ray does not follow z-axis
 - Requires decenter to align z-axis with ray
 - Requires dummy surface after plate to realign z-axis

S3 0 5 BK7 ADE 45 S4 0 0 S5 0 (thi) YDE -2.625 ADE -45



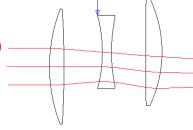
Workshop 1

Making the previous DDA figure using Cooke1.len

RES CV_LENS:Cooke1 FNO 10; YAN 0; STO S1;CIR S3 EDG 5

YDE S3 2

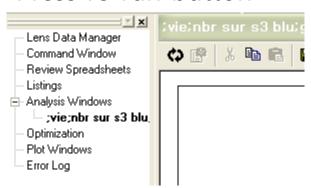
TOW; VIE; NBR SUR S3; GO

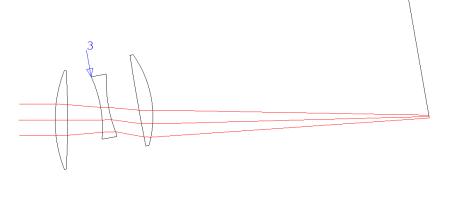


DEL DDA S3

ADE S3 10

Press re-run button

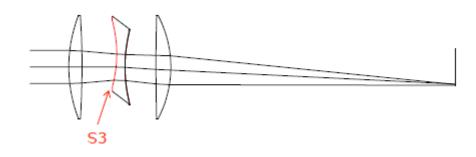




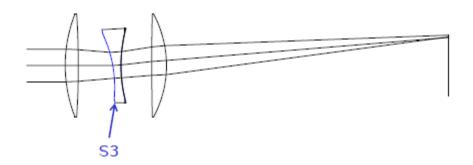
Decenter and return (DAR)

- Only the current surface is tilted and/or decentered
 - Acts as a temporary tilt for just one surface

YDE S3 2 DAR



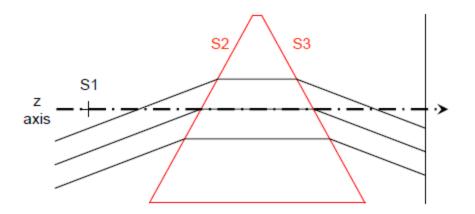
ADE S3 10 DAR



Workshop 2

Dispersing prism

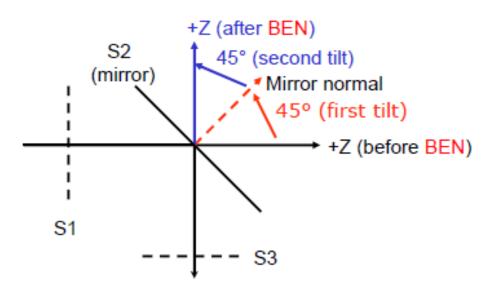
```
LENS NEW
EPD 2; DIM M; YAN 20; WL 587
S1 0 5;
S2 0 5 LLF6; STOP
! Tilt and return
ADE -30; DAR
! Rectangular aperture
REX 4; REY 4
S3 0 5
! Tilt and return
ADE 30; DAR
! Rectangular aperture
REX 4; REY 4
```



Decenter and bend (BEN)

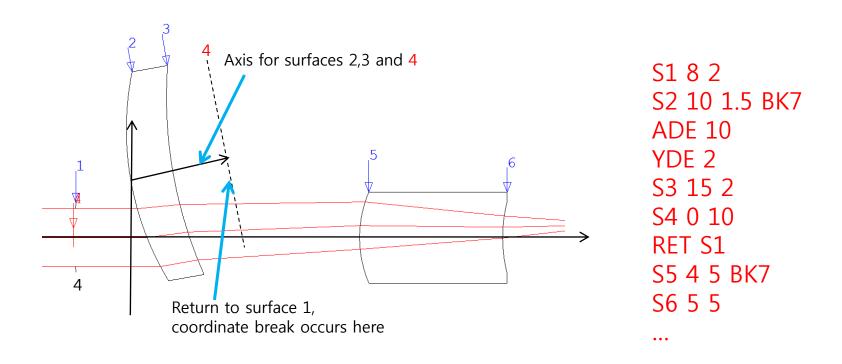
- Used for convenience in entering fold mirrors
 - Eliminates the need for an extra dummy surface to follow the reflected light
 - Do not use on scanning mirrors (will not keep optics following scan mirror in a fixed location!)
- Adds an additional, equal tilt after reflection

S1 0 10 S2 0 -10 REFL ADE 45 BEN S3 ...



Return to surface (RET)

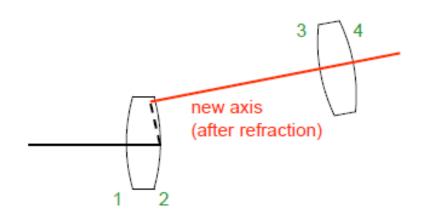
- Return to the local coordinate system of a prior surface for this segment. Automatically "undoes" cumulative effects of intervening tilts, decenters, and thicknesses
- We recommend that you use this type on a dummy surface



Reverse decenter (REV)

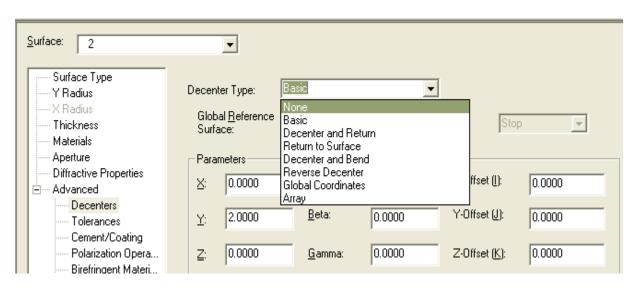
- New axis is defined after refraction, reflection, or diffraction at the current surface
 - New axis affects subsequent surfaces, but not the current surface
- Order of operations is reversed, and opposite signs are used
 - Tilt by -CDE, then by -BDE, then by -ADE, then decenter by -XDE,
 -YDE, and -ZDE
 - Designed to allow undoing of a specific basic decenter and tilt
 - RET surface can often be used for same operation

YDE S2 -20 ADE S2 -10 REV



Deleting decenter and tilt data

 In Surface Properties dialog box, change Decenter Type to None



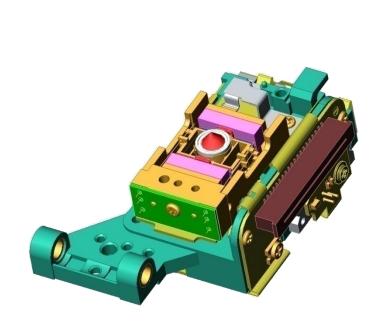
- On command line, use DEL DDA Sk|Si..j (delete decenter data)
 - Can also delete special decenter type (reverts to Basic)
 - DEL DAR, DEL BEN, DEL REV, DEL GLB

Section 15

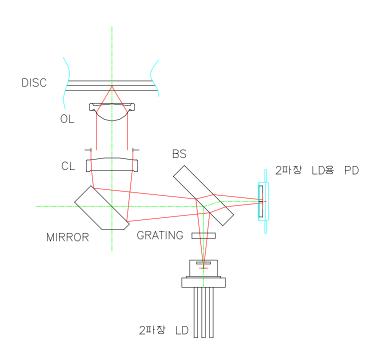
Making your first optical system

Optical pickup system

- Optical pickup is a very good example to learn how to make an optical system(or layout)
 - Making NA 0.6 objective lens
 - Combining a prior collimator lens, f=20mm



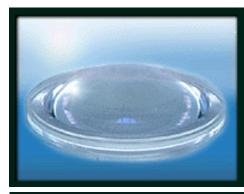


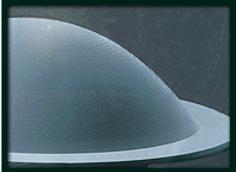


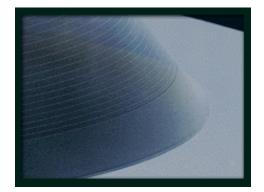
Optical layout of the DVD-Player pickup

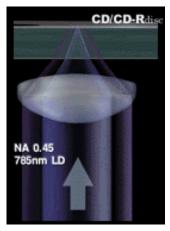
Objective lens for DVD/CD

- The objective lens for DVD/CD player has a diffractive + refractive structure → So, called diffractive lens
 - It's for different wavelength (650nm, 780nm) and NA (0.6, 0.45)
 - We'll just make the DVD only lens for modeling











Specification

Purpose : Objective lens for DVD Player

• Wavelength : 650nm

• Focal length : 3.05mm

• Numerical aperture : 0.6

Magnification : 0

Working distance : 1.67mm

Lens thickness : 1.78mm

• Cover glass : 0.6mm (Polycarbonate)

Material : APEL (5514ML)

Surface Type

- 1st Surface : Aspheric surface

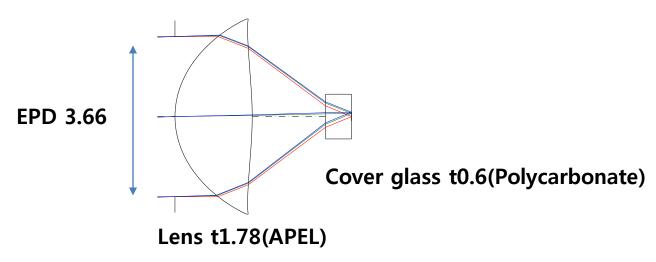
- 2nd Surface : Aspheric surface

Design temperature : 25°C

Image height : 0.1mm

Layout for design

Use EPD instead of NA(or NAO)



EPD(Entrance pupil diameter)=2 X f X NA =3.66

LEN NEW EPD 3.66 WL 650 YIM 0 0.07 0.1

Material data

IN CV_MACRO:PLASTICPRV

Polycarbonate

Private Catalog Name	Name	Source	Defined Wavelength Region	Temperature deg. C	Specific Gravity	Coefficient Thermal Expansion (x1e7 /C)	dN/dT	d, F, C Glass Code
'P-CARBO'	Polycarbonate	[1]	1014 - 365 nm	'room'	1.25	670	-107	585.300
'PCHMAO'	Polycyclohexylmethacryla	te [1]	656 – 486 nm	'room'	1.11	?	?	505.561
'PEIO'	Polyetherimide	[1]	644 - 480 nm	'room'	1.27	560	?	660.186
'PMMAO'	Polymethylmethacrylate	[1]	1014 - 365 nm	'room'	1.18	600	-105	492.572
'P-STYRO'	Polystyrene	[1]	1014 - 365 nm	'room'	1.05	640-670	-140	591.308
'SANO'	Styrene Acrylonitrile	[1]	1014 - 365 nm	'room'	1.07	640	-110	567.348
_	- APEL							
'A5514 10	' APL5514ML	[8]	780 - 404.7 nm	9.7	1.04	600	_	546.563
'A5514_25	' APL5514ML	[8]	780 - 404.7 nm	1 24.8	1.04	600	-	544.562
'A5514_40	' APL5514ML	[8]	780 - 404.7 nm	n 39.4	1.04	600	-	543.586
'A5514_55	' APL5514ML	[8]	780 - 404.7 nm	n 55.1	1.04	600	-	541.567
'A5514_70	' APL5514ML	[8]	780 - 404.7 nm	69.8	1.04	600	-	539.566

Surface data

Now surface pointer is at the stop surface

INS S2..6 ! Insert surfaces s2..6

CIR S1 (3.66/2) ! User defined aperture

S2 3 1.78 'A5514_25'! RDY 3 for initial value

S3 -7 0.02 ! RDY -7 for initial value

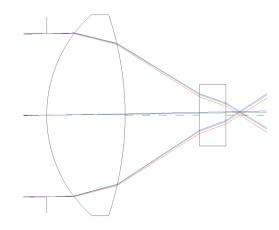
! Distance from lens vertex to flange

S4 0 1.67

S5 0 0.6 'P-CARBO' ! Cover glass

PIM ! Solver for first order layout

TOW;VIE;GO ! Drawing lens



First order data

CODE V> FIR

INFINITE CONJUGATES

EFL 4.1373 ← Target : 3.05mm

BFL 1.2053

FFL -3.7677

FNO 1.1304

CODE V> IND

REFRACTIVE INDICES

GLASS CODE 650.00

'A5514_25' 1.541433

'P-CARBO' 1.580296

EFL optimization

```
ASP S2; ASP S3
! Make S1 and S2 aspheric
! Move surface pointer to S2
CCY 0; KC 0; AC 0; BC 0; CC 0; DC 0
! Make variables
! Move surface pointer to S3
CCY 0; KC 0; AC 0; BC 0; CC 0; DC 0
! Make variables
```

SUR S2..3 F

```
RDY
                              THI
                                       RMD
                                                  GLA
                                                                 CCY
                                                                        THC
                                                                               GLC
2:
           2.00000
                            1.780000
                                             'A5514 25'
                                                                 100
                                                                        100
  ASP:
          0.000000
                      KC :
                                   0
  CUF:
          0.000000
                      CCF:
                                100
  A :0.000000E+00
                      B :0.000000E+00
                                           C :0.000000E+00
  AC :
              0
                                           cc :
3:
          -7.00000
                            0.020000
                                                                 100
                                                                        100
  ASP:
          0.000000
                       KC :
                                   0
          0.000000
                       CCF:
                                100
     :0.000000E+00
                          :0.000000E+00
                                           cc :
  AC :
              0
                       BC :
                                                                DC :
                                   0
                                                        0
```

AUT; EFL=3.05;imd=0; GO

1st result

WAV;GO

FIELD			BEST INDIVIDUAL FOCUS				BEST COMPOSITE FOCUS			
	FRACT	DEG	SHIFT (MM.)	FOCUS	RMS (WAVES)	STREHL	SHIFT (MM.)	FOCUS	RMS (WAVES)	STREHL
X Y	0.00	0.00	0.000000 0.000000	0.001619	0.0096	0.996	0.000000 0.000000	0.000010	0.1424	0.449
X Y	0.00 0.70	0.00 1.31	0.000000 0.000515	0.000007	0.0833	0.760	0.000000 0.000515	0.000010	0.0833	0.760
X Y	0.00 1.00	0.00 1.88	0.000000 0.000675	-0.001699	0.1525	0.399	0.000000 0.000703	0.000010	0.2124	0.169

 The RMS wavefront is good in general, but its image-height performance isn't fit for optical storage

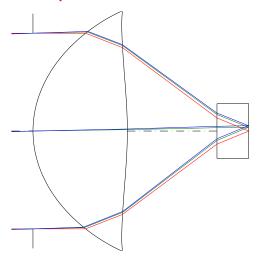
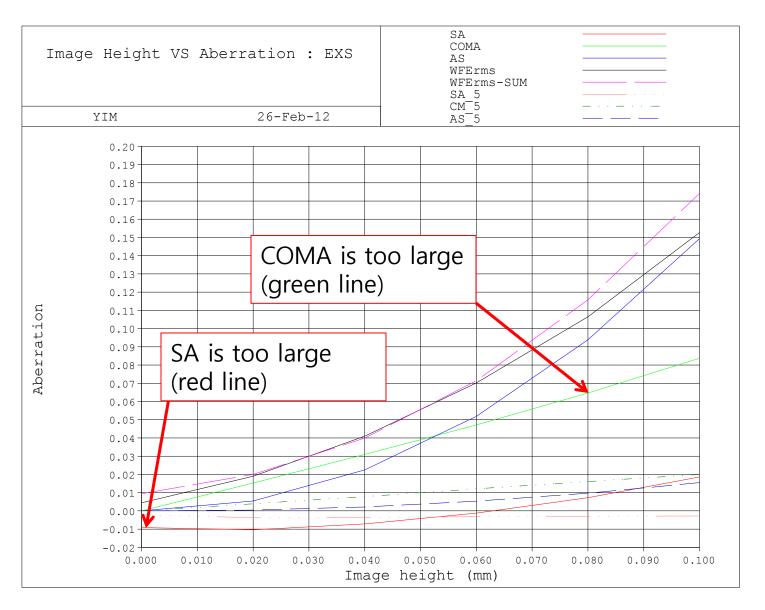


Image-height performance



2nd optimization

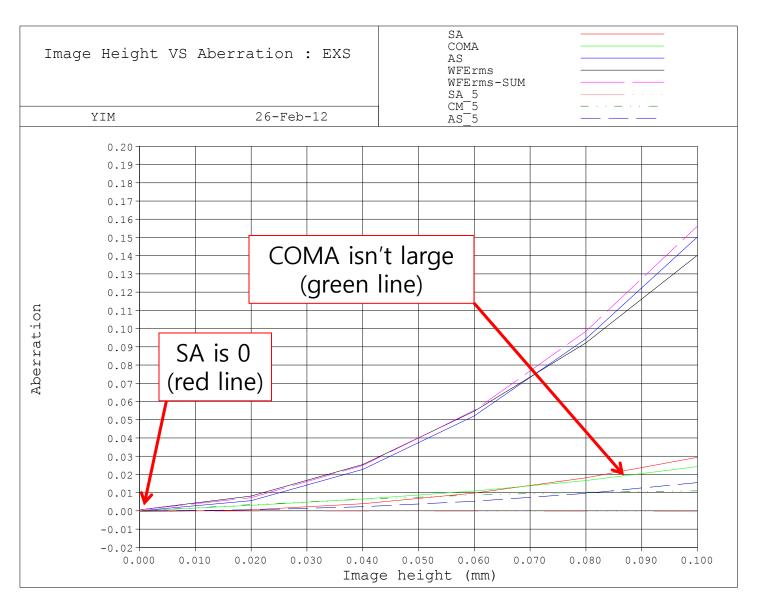
- WTF 20 2 1
- AUT; EFL=3.05; IMD=0; IMP 0.00001; MXC 500; GO
- WAV; GO

FIELD		BEST INDIVIDUAL FOCUS				BEST COMPOSITE FOCUS				
	FRACT	DEG	SHIFT (MM.)	FOCUS	RMS (WAVES)	STREHL	SHIFT (MM.)	FOCUS	RMS (WAVES)	STREHL
X Y	0.00 0.00	0.00	0.000000 0.000000	0.000029	0.0008	1.000	0.000000 0.000000	-0.000245	0.0244	0.977
X Y	0.00 0.70	0.00 1.31	0.000000 0.000400	-0.001619	0.0698	0.825	0.000000 0.000407	-0.000245	0.1385	0.469
X Y	0.00 1.00	0.00 1.88	0.000000 0.000510	-0.003339	0.1401	0.461	0.000000 0.000561	-0.000245	0.3040	0.026

• SUR S2..3

```
RDY
                          THI
                                    RMD
                                                GLA
                                            'A5514 25'
2:
          1.94523
                        1.780000
  ASP:
  K: -0.669978
  CUF:
         0.000000
  A :0.527600E-02
                    B :-.404795E-03
                                    C :0.191057E-03 D :-.373578E-04
3:
         -7.41796
                        0.020000
  ASP:
  K: -84.089204
  CUF:
         0.000000
  A :0.375431E-02
                    B :-.103522E-02
                                    C :0.238059E-04
                                                        D :0.114952E-04
```

Image-height performance



From LD to disc

Restore CL_20mm.len

DEL PIM

THI SO (THI SI-1)

FLY S1..i-1

THI SS 5

YAN 0

NAO 0.125

INS S1;INS S3..5

THI S5 5; THI SO (THI SO)-5

THI S6 10; THI SO (THI SO)-5

THI S4 0.7;GLA BK7;THI S2 0.25

THI S1 0.48;THI SO (THI SO)-0.48

THI S3 (THI SO);THI SO 0

TOW;VIE:GO

! Flip S1..i-1

!0.25 cover glass, 0.7 grating

!0.48 LD chip~cover glass

From LD to disc

COP SA SI E:₩CVUSER₩IntroCodeV₩OL

! Copy surfaces from OL.lens / A prior made objective lens STO S11

SET NAO ! NAO=0.09145

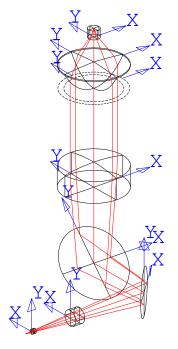
INS S7; THI S6 5; THI S7 5

S6; BDE 45; BEN; GLA REFL; THI -5 ! Reflection surface for BS

S7; ADE 45; BEN; GLA REFL; ! Reflection surface for mirror

VIE; VPT S1 -37.8 26.6; LCO BLU; GO

PIM



From disc to PDIC

COP S8..17 S18 * FNY

! Flip and negate

GLA S17 REFL

INS S27..32

THI S27 -5

S28; ADE -45; BEN ; GLA REFL; THI 5

S30; BDE -45;GLA BK7;THI 1.9

RET S32 S29

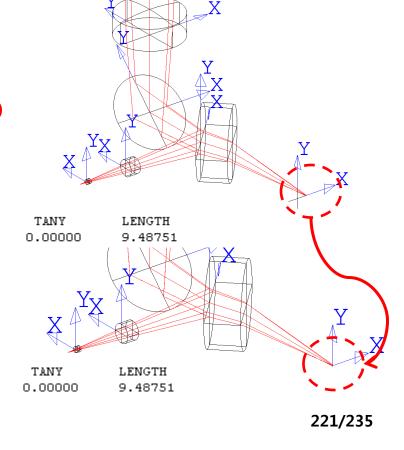
VIE; VPT S1 -37.8 26.6; LCO BLU; GO

RSI R1 F1 SI

X Y Z TANX
IMG 0.63419 0.00000 0.00000 0.00000
OPD = 0.000 Waves

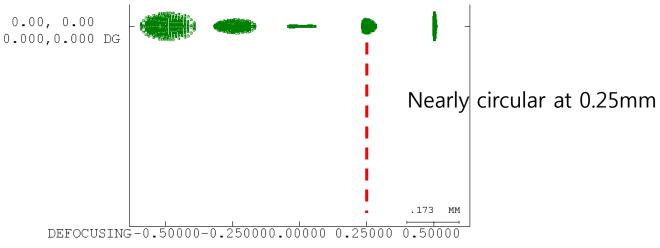
XDE S33 (X R1 F1 SI)

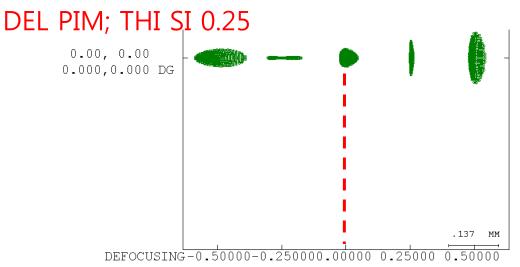
X Y Z TANX
IMG 0.00000 0.00000 0.00000
OPD = 0.000 Waves

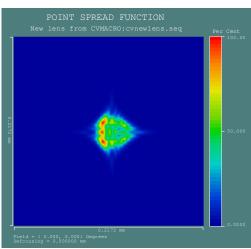


PDIC location

NFO 5; IFO 0.25; FFO -0.5 ! Defocus
 TOW; SPO; ANN SPO NO; ANN RMS NO; GO







Remind

- INS Sk|Si..j [y_rad_curv thickness [glass_name]]
 - Always inserts the surface(or surfaces) ahead of the specified surface; for example INS S3 will insert a new surface 3 and will make the old surface 3 the new surface 4. The INS command also automatically moves the surface pointer to the inserted surface.
- COP Sk|Si..j Sn [* | filespec [FLX|FLY|NEG|FNX|FNY] [final_thickness]]
 - Copy surfaces Sk|Si..j in source lens, inserting ahead of Sn in current lens

- * : Current lens

FLX,FLY : Flip source lens surfaces about X or Y axis

NEG : Negate (scale by -1) for matching to current lens light

direction

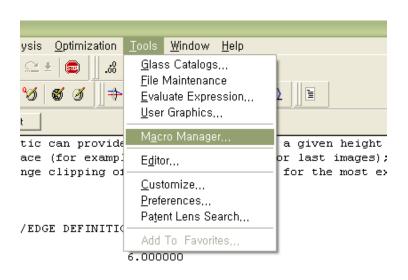
– FNX,FNY : Flip and negate

Section 16

Macros

Macros

- CODE V includes a large number of supplied macros that expand the basic capabilities
 - Macros are written in command-based Macro-PLUS
- Macros are used through a dialog box launched from the Tools>Macro Manager... menu
 - Also available from the command line (IN command)





Integrated Macros

- Some macros have been integrated into the user interface as standard features
- These include macros for user-defined tolerancing, inserting various prisms, and distortion grid plotting
- Removing or changing certain macros in the CV_MACRO: directory may disable some program features (please don't)

Macro input dialog boxes

 When you launch a macro from the macro dialog box, it will display its own input dialog box if one is defined for it

 The dialog box is defined in specially formatted comments in the macro source code

These comments are interpreted at run time to build the dialog box

The dialog is not created if you run a macro from the command line

with the **IN** command

Macro ghost_view.seq X									
Macro to generate VIE plots of all the 2-surface ghost image combinations within a given surface range for the original lens. LUM plots for the on-axis field can also be generated. Note that this macro will temporarily increase the surface count for the lens.									
First Surface 1									
Last Surface 0									
Zoom Position 1									
Plot plane YZ									
Write sequence files? No									
Generate LUM plots? No									
LUM - Receiver Size 0									
LUM - Number of Rays 0									
<u>Q</u> K <u>C</u> ancel									
First surface for the ghost range.									

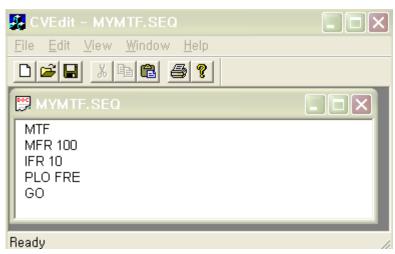
Macro-PLUS

- Macro-PLUS is a versatile programming language built into CODE
 - It is used to extend and automate the capabilities of CODE V, as shown in ORA supplied macros
 - It is available anywhere within CODE V
 - Direct access to lens database and ray trace quantities
 - Allows interaction with external text files
 - Allows the use of an expression wherever CODE V expects a number

Macro sequences

- Macro sequences are simply text files containing a sequence of CODE V commands you wish to run
 - These are often called sequence files(.SEQ files), although all macros are actually text files with the file extender .SEQ
 - These text files are created and modified with the CODE V Editor or with any other text editor or word processor (ASCII text only)
- For example : MYMTF.SEQ

MTF MFR 100 IFR 10 PLO FRE GO



- Execute the macro with the IN command or from Tools>Macro Manager...
 - CODE V> IN MYMTF

Parameter substitution

- When you run a macro with IN, you can pass parameters to the macro
 - This requires the use of parameter inputs in the macro
 - RFD command (replacement field default) can specify parameter defaults
- Example: MYMTF.SEQ RFD 100 10 YES MTF MFR #1 IFR #2 PLO FRE #3 GO



Execute with or without parameter substitution

IN MYMTF 200 20 N

! Uses input values

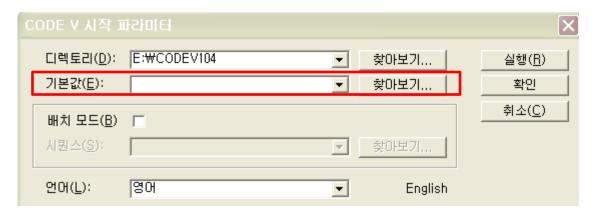
IN MYMTF 200

! Defaults for #2 and #3

– IN MYMTF ! Defaults for all parameters

Workshop

- Making "default.seq" file
 - Every time CODE V is started, it runs the default.seq file specified in the Startup Parameters window: CODE V setup



- Useful for
 - Specifying default parameters (units, radius mode, plot settings, glass catalog search order)
 - Setting paths
 - Defining global variables (^pi, ^deg2rad)
 - Calling macro function definitions

Default parameters

Default parameters allow you to establish settings for all lenses

Examples

RDM NO
 ! Use curvature mode, not radius mode

DDM M
 ! Set default dimensions to mm

DIN 'ORA'! Designer initials

CSO OHARA SCHOTT SPECIAL! Change order for searching glass

VER ALL NO
 ! Don't echo macro or sequence commands

Setting paths

- CODE V first checks in your current directory for any lenses, macros, .mul or .int files that you reference
- If the file isn't found there, it searches the directories specified by the current path (PTH) command for that type of file
 - PTH LEN CV_LENS: E:₩CVUSER₩EDU
 - CV_LENS: and CV_MACRO: are aliases that point to the "lens" and "macros" directories of the version of CODE V currently running. They allow your defaults.seq file to be independent of CODE V version
- Up to 10 directories can be specified for each
 - PTH LEN ! .len and .mul files
 - PTH SEQ ! .seq files
 - PTH INT ! .int files

Useful entries

- Global variables
 - Constants

```
GBL NUM ^pi ^deg2rad

^pi == 4*atanf(1)

^deg2rad == ^pi/180.0
```

- Very useful since CODE V's trigonometric functions use radians, but tilts and ray trace output use degrees
- Define any commonly used functions
 - IN CV_MACRO:FIFTHDEF
 ! Defined @FIFTH, for 5th order
 ! aberration calculations

mydefault.seq

```
GBL NUM ^pi ^deg2rad ^pi == 4*atanf(1)  
^deg2rad == ^pi/180.0  
DIN     "YIM"  
DDM M  
PTH LEN CV_LENS:  
PTH SEQ CV_MACRO:  
EVA (CD)
```

```
run "E:₩CVUSER₩mydefault.seq"
CODE V> DIN "YIM"
CODE V> DDM M
CODE V> PTH LEN CV_LENS:
CODE V> PTH SEQ CV_MACRO:
CODE V> EVA (CD)
  (CD) = "E:₩CODEV104"
?ddm
  DDM = MM
?din
  DIN = YIM
eva (^pi)
  (^PI) = 3.14159265358979
eva (^deg2rad)
  (^DEG2RAD) = 0.01745329251994
```

! Current directory : CD