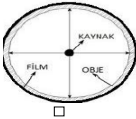
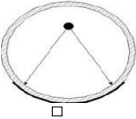

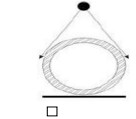
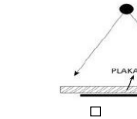



LOGO		XXX SURVEILLANCE INSPECTION SERVICES																																							
		RADIOGRAPHIC EXAMINATION REPORT																																							
Customer		Tag Gemi				Inspection Procedure			Izmit			Page		1																											
Project Name		name				Inspection Scope			TS EN ISO 23278 Class B			Report No		Value																											
Inspection Place		Izmit				Drawing No			-			Report Date		Value																											
Inspection Standart		TS EN ISO 17638				Surface Condition			surface			Job Order No		Values																											
Evaluation Standart		P-101-004				Stage Of Examination Equipment			stage			Offer No		Values																											
Equipment		Used Device		Device Energy				Focal Shoot Size		Exposure Time		Film Focus Distance		Pb Scenes		Filters																									
				Ir-192 <input type="checkbox"/>	Se-75 <input type="checkbox"/>	X-Ray <input type="checkbox"/>																																			
Equipment I		XXH 1605		-		-		Kv		mA		0.2 mm		100 sn		500 mm		0.2 mm		value																					
Heat Treatment		Geometric un-sharpness		Film Informations				IQI Tech		EN		ASTM		Film Processing Tech																											
value		u = bxa		0.18mm		Film Brand value		D4(MX-125)		D5(T2000)		D7(AA 400)		Source Side		Film Side		Automatic		Manual		Temperature																			
Shooting Informations																																									
Film Size		10x12		10x16		10x24		10x36		10x48		30x40		Suitible Film		Repair Film																									
Film Quant		12		14		41		22		55		123		14		12																									
Evaluation Symbols		Accepted OK		Repair R		Cut-Out C/O		Re-Shoot RS		Extra Film EF																															
Test Arrangements		     																																							
According To		Defect Types										According To		Defect Types																											
IIW 652-1												IIW 652-1																													
Aa 2011		Prosity										Db 515		Root Suck Back																											
Ab 2016		Worm Holes										Dc 504		Excessive Penetration																											
Ac 2014		Aligned Prosity										Ea 1011		Longitudinal Crack																											
Ad 2013		Porosity Group										Eb 10211023.1		Transverse Crack																											
Ba 3012		Slag Inclusion										Ec 1046,1047,1054		Crater Cracks																											
Bb 3011		Slag Line										Fb 517, 5091		Bad Weld Surface																											
Bc 3013		Slag Group (Clustered)										Fc 5011,5012,5013		Undercut																											
C 4011		Lack Of Fusion										ff -		Film Failure																											
D 402,4021,4013		Incomplete Penetration										W 3041		Tungsten Inclusion																											
Inspection Dates																																									
Descriptions and Attachments																																									
Inspection Results																																									
Serial No		Shooting Area		Film No		Material Type		Welding Type		Welder Nr		Position		Thickness		IQI		Visible IQI		Density		10x12		10x16		10x24		10x36		10x48		30x40		Defect Loc		Defect Type		Pre Evaluation		Final Evaluation	
1		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value	
2		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value		value	
Personel Information		Radiographer										Evaluated By										Confirmation										Personel Information									
Name Surname		admin admin																				akif akif																			
Level																																									
Date																																									
Signature																																									

***Evaluation Only. Created with Aspose.Cells for Java.***

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