Supplementary Information

Accelerated ReaxFF Simulations for Describing the Reactive Cross-Linking of Polymers

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ReaxFF Force Field

As mentioned in the manuscript, the re-optimization force field based on the parameters of CHNO-2017_weak ¹ are given below. For all the examinations carried out in this study, the force field defined by these parameters was used.

```
! Number of general parameters
50.0000 !Overcoordination parameter
 9.5469 !Overcoordination parameter
 1.6725 !Valency angle conjugation parameter
 1.7224 !Triple bond stabilisation parameter
 6.8702 !Triple bond stabilisation parameter
60.4850 !C2-correction
 1.0588 !Undercoordination parameter
 4.6000 !Triple bond stabilisation parameter
12.1176 !Undercoordination parameter
13.3056 !Undercoordination parameter
-20.0000 !Triple bond stabilization energy
 0.0000 !Lower Taper-radius
10.0000 !Upper Taper-radius
 2.8793 !Not used
33.8667 !Valency undercoordination
 6.0891 !Valency angle/lone pair parameter
 1.0563 !Valency angle
 2.0384 !Valency angle parameter
 6.1431 !Not used
 6.9290 !Double bond/angle parameter
 0.3989 !Double bond/angle parameter: overcoord
 3.9954 !Double bond/angle parameter: overcoord
-2.4837 !Not used
 5.7796 !Torsion/BO parameter
10.0000 !Torsion overcoordination
 1.9487 !Torsion overcoordination
```

-1.2327 !Conjugation 0 (not used)

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```
1.5591 !vdWaals shielding
   0.1000 !Cutoff for bond order (*100)
   1.7602 !Valency angle conjugation parameter
   0.6991 !Overcoordination parameter
  50.0000 !Overcoordination parameter
   1.8512 !Valency/lone pair parameter
   0.5000 !Not used
  20.0000 !Not used
   5.0000 !Molecular energy (not used)
   0.0000 !Molecular energy (not used)
   0.7903 !Valency angle conjugation parameter
      ! Nr of atoms; cov.r; valency;a.m;Rvdw;Evdw;gammaEEM;cov.r2;#
11
            alfa;gammavdW;valency;Eunder;Eover;chiEEM;etaEEM;n.u.
            cov r3;Elp;Heat inc.;n.u.;n.u.;n.u.;n.u.
            ov/un;val1;n.u.;val3,vval4
C
     1.3727
               4.0000
                       12.0000
                                  2.0270
                                            0.1113
                                                     0.5516
                                                               1.1706
                                                                         4.0000
                                                     4.4087
     9.2293
               4.5389
                        4.0000
                                 30.0000
                                           79.5548
                                                               7.0601
                                                                         0.0000
     1.1168
               0.0000 181.0000
                                 14.5210
                                           24.9431
                                                     6.7313
                                                               0.8563
                                                                         0.0000
    -6.7437
               5.6329
                        1.0564
                                  4.0000
                                            2.9663
                                                     0.0000
                                                               0.0000
                                                                         0.0000
Н
     0.8924
               1.0000
                        1.0080
                                  1.6791
                                            0.0709
                                                     0.7390
                                                              -0.1000
                                                                         1.0000
                                                     3.5442
     8.3519
              39.1732
                        1.0000
                                  0.0000 121.1250
                                                               9.3848
                                                                         1.0000
    -0.1000
              0.0000
                       61.6606
                                  2.8222
                                            2.1441
                                                     0.0003
                                                               1.0698
                                                                         0.0000
   -18.1423
               5.3143
                        1.0338
                                  1.0000
                                            2.8793
                                                     0.0000
                                                               0.0000
                                                                         0.0000
0
     1.2450
                                  2.3396
                                                     1.1000
                                                               1.0548
               2.0000
                       15.9990
                                            0.1000
                                                                         6.0000
     9.3187
              12.5083
                        4.0000
                                 37.5000 116.0768
                                                     8.5000
                                                               8.4783
                                                                         2.0000
     0.9049
                                  3.4340
                                                     0.0021
                                                               0.9745
              0.1000
                       59.0626
                                            0.7722
                                                                         0.0000
    -3.5352
               3.2703
                                  4.0000
                                            2.9225
                                                     0.0000
                        1.0493
                                                               0.0000
                                                                         0.0000
Ν
     1.2333
               3.0000
                       14.0000
                                  1.9690
                                            0.1513
                                                     1.0000
                                                               1.1748
                                                                         5.0000
     9.6326
               9.1048
                        4.0000
                                 32.4838 100.0000
                                                     6.6335
                                                               7.1473
                                                                         2.0000
     1.0433
               2.3175 119.9837
                                  0.4648
                                            9.7074
                                                     2.2521
                                                               0.9745
                                                                         0.0000
    -7.0000
               4.0000
                        1.0183
                                  4.0000
                                            2.8793
                                                     0.0000
                                                               0.0000
                                                                         0.0000
S
     1.9673
               2.0000
                       32.0600
                                  2.1729
                                            0.3000
                                                     1.0336
                                                               1.5359
                                                                         6.0000
    10.3008
               4.9055
                        4.0000
                                 52.9998 112.1416
                                                      6.5000
                                                               8.2545
                                                                         2.0000
                       71.1843
                                                     12.7147
     1.4601
               9.7177
                                  5.7487
                                           23.2859
                                                               0.9745
                                                                         0.0000
   -11.0000
               2.7466
                        1.0338
                                  6.2998
                                            2.8793
                                                     0.0000
                                                               0.0000
                                                                         0.0000
     1.8315
               2.0000
                       24.3050
                                  2.2464
                                            0.1806
                                                     0.5020
                                                               1.0000
                                                                         2.0000
Mg
    10.9186
              27.1205
                        3.0000
                                 38.0000
                                            0.0000
                                                     0.9499
                                                               5.6130
                                                                         0.0000
    -1.3000
               0.0000 220.0000
                                 49.9248
                                            0.3370
                                                     0.0000
                                                               0.0000
                                                                         0.0000
    -1.0823
               2.3663
                        1.0564
                                  6.0000
                                            2.9663
                                                     0.0000
                                                               0.0000
                                                                         0.0000
Ρ
     1.5994
               3.0000
                       30.9738
                                  1.7000
                                            0.1743
                                                     1.0000
                                                               1.3000
                                                                         5.0000
     9.1909
              12.0377
                        5.0000
                                  0.0000
                                            0.0000
                                                     1.7681
                                                               6.9748
                                                                         0.0000
    -1.0000
              13.1397 125.6300
                                  0.2526
                                           16.9194
                                                    24.7770
                                                               0.0000
                                                                         0.0000
    -9.7896
               3.3929
                        1.0338
                                  5.0000
                                            2.8793
                                                     0.0000
                                                               0.0000
                                                                         0.0000
               1.0000
                       22.9898
                                  2.3334
                                            0.1481
Na
     2.0300
                                                     0.8765
                                                              -1.0000
                                                                         1.0000
    11.0000
               9.8000
                        1.0000
                                  0.0000
                                            0.0000
                                                     -3.8501
                                                               5.9459
                                                                         0.0000
    -1.0000
               0.0000
                       67.5458 100.0000
                                           10.0000
                                                     0.2500
                                                               0.8563
                                                                         0.0000
    -2.5766
               2.5000
                        1.0338
                                  6.0000
                                            2.5791
                                                     0.0000
                                                               0.0000
                                                                         0.0000
Cu
     1.9202
               2.0000
                       63.5460
                                  1.9221
                                            0.2826
                                                     1.0000
                                                               0.1000
                                                                         1.0000
    10.9889 100.0000
                                            0.0000
                                                               6.0000
                        1.0000
                                  0.0000
                                                     2.7875
                                                                         0.0000
```

2.1645 !Conjugation

```
0.0000
                        80.7000
                                 34.9555
                                            0.4988
                                                     0.0000
                                                               0.8563
                                                                         0.0000
     -1.0000
     -5.1872
               3.1491
                         1.0000
                                  4.0000
                                            2.5791
                                                     0.0000
                                                               0.0000
                                                                        0.0000
 C1
      1.7140
               1.0000
                        35.4500
                                  1.9139
                                            0.2000
                                                     0.3837
                                                              -1.0000
                                                                        7.0000
                         1.0000
                                                     9.9614
     11.5345
              10.1330
                                  0.0000
                                            0.0000
                                                               6.5316
                                                                        0.0000
     -1.0000
               3.5750 143.1770
                                  6.2293
                                            5.2294
                                                     0.1542
                                                               0.8563
                                                                        0.0000
    -10.2080
               2.9867
                         1.0338
                                  6.2998
                                            2.5791
                                                     0.0000
                                                               0.0000
                                                                        0.0000
     -0.0998
               2.0000
                         1.0080
                                  2.0000
                                            0.0000
                                                     1.0000
                                                             -0.1000
                                                                        6.0000
 Х
     10.0000
               2.5000
                         4.0000
                                  0.0000
                                            0.0000
                                                     8.5000
                                                               1.5000
                                                                        0.0000
                                                               0.9745
     -0.1000
               0.0000
                        -2.3700
                                  8.7410
                                           13.3640
                                                     0.6690
                                                                        0.0000
    -11.0000
               2.7466
                         1.0338
                                  4.0000
                                            2.8793
                                                     0.0000
                                                               0.0000
                                                                        0.0000
 43
         ! Nr of bonds; Edis1;LPpen;n.u.;pbe1;pbo5;13corr;pbo6
                          pbe2;pbo3;pbo4;Etrip;pbo1;pbo2;ovcorr
       91.8588 120.2415 50.6788
                                     0.3723 -0.1000
                                                        1.0000
                                                                34.6637
  1 1
0.7015
                 -0.1605
                            7.9139
                                     1.0000
                                              -0.0719
                                                        6.9788
                                                                  1.0000
         6.8558
0.0000
  1 2 185.0817
                  0.0000
                            0.0000
                                    -0.4949
                                               0.0000
                                                        1.0000
                                                                  6.0000
0.6864
         8.2839
                   1.0000
                            0.0000
                                     1.0000
                                              -0.0847
                                                        6.4150
                                                                  0.0000
0.0000
  2 2 165.6186
                  0.0000
                            0.0000
                                    -0.4194
                                               0.0000
                                                        1.0000
                                                                  6.0000
0.6197
         6.3245
                  1.0000
                            0.0000
                                     1.0000
                                              -0.0879
                                                        6.0634
                                                                  0.0000
0.0000
  1 3 148.9918 115.2723
                           93.5449
                                    -0.6834
                                              -0.3639
                                                         1.0000
                                                                 18.9178
0.6790
                                                        4.9342
         0.4084
                 -0.4385
                            7.7418
                                     1.0000
                                              -0.1798
                                                                  0.0000
0.0000
  2 3 159.4722
                  0.0000
                            0.0000
                                    -0.5725
                                               0.0000
                                                        1.0000
                                                                  6.0000
0.5505
         1.1150
                  1.0000
                            0.0000
                                     0.0000
                                              -0.0920
                                                        4.2790
                                                                  0.0000
0.0000
  3 3 142.2858
                 85.0000
                            0.0000
                                     0.2506
                                              -0.1000
                                                         1.0000
                                                                 29.7503
0.6051
         0.3451
                 -0.1055
                            9.0000
                                      1.0000
                                              -0.1225
                                                         5.5000
                                                                  1.0000
0.0000
  1 4 186.9647
                 90.5539
                                     -1.7565
                                              -0.1960
                           69.0633
                                                        1.0000
                                                                 28.5338
0.1967
         0.0446
                 -0.3644
                            6.5414
                                     1.0000
                                              -0.2803
                                                        4.6293
                                                                  1.0000
0.0000
  3 4 128.8596 167.8643
                           40.0000
                                      0.3819
                                              -0.1539
                                                        1.0000
                                                                 34.9972
0.1900
         1.0110
                 -0.3716
                            7.0805
                                      1.0000
                                              -0.1265
                                                        6.8843
                                                                  1.0000
0.0000
  4 4 160.1592
                82.5526 153.9884
                                     0.4110
                                              -0.0934
                                                        1.0000
                                                                12.4304
0.5899
         0.1538
                -0.1473
                           11.9187
                                     1.0000
                                              -0.0753
                                                         5.4371
                                                                  1.0000
0.0000
  2 4 173.4757
                  0.0000
                            0.0000
                                    -0.2904
                                               0.0000
                                                         1.0000
                                                                  6.0000
0.6709
```

	1.0000	0.0000	1.0000	-0.1855	5.2649	0.0000	
0.0000 1 5 150.8132 0.3219	59.3363	55.2528	-0.0628	-0.5211	1.0000	18.9617	
0.3219 0.3317 0.0000	-0.2289	7.5946	1.0000	-0.1946	5.9455	1.0000	
2 5 143.4377 0.6034	0.0000	0.0000	-0.2944	0.0000	1.0000	6.0000	
	1.0000	0.0000	1.0000	-0.0516	7.0960	1.0000	
3 5 0.0000 0.6000	0.0000	0.0000	0.5563	-0.4038	1.0000	49.5611	
0.4259 0.0000	-0.4577	12.7569	1.0000	-0.1100	7.1145	1.0000	
4 5 0.0000 0.6000	0.0000	0.0000	0.4438	-0.2034	1.0000	40.3399	
0.3296 0.0000	-0.3153	9.1227	1.0000	-0.1805	5.6864	1.0000	
5 5 140.8887 0.1336				-0.4781			-
0.2881 0.0000		9.8436		-0.1806	7.4732		
0.0230	0.0000			-0.1418			
24.4461	-0.1310			-0.2692		0.0000	
0.0250	0.0000			-0.3000			
0.0087 24.4461	-0.2500 0.0000			-0.0439			
0.2641	-0.2000		-0.0076		0.0000 4.6319		
0.0000 1 7 0.0000							
0.6000				-0.2000	10.0000		
0.0000 2 7 0.0000		0.0000	0.2250		1.0000	13.1260	
0.6000	-0.1310		1.0000	-0.2000	10.0000		
0.0000 3 7 250.0000	182.8454	0.0000	0.0607	-0.5000	1.0000	25.0000	
0.4547 0.7012	-0.2197	15.9047	1.0000	-0.2026	6.4270	1.0000	
0.0000 4 7 130.0000	0.0000	0.0000	0.2171	-0.1418	1.0000	13.1260	
	-0.1310	10.7257	1.0000	-0.0869	5.3302	1.0000	
0.0000							

6 7	0.1000	0.0000	0.0000	0.2500	-0.5000	1.0000	35.0000	
0.6000	0.5000	-0.5000	20.0000	1.0000	-0.2000	10.0000	1.0000	
0.0000 7 7	0.0000	0.0000	0.0000	0.2171	-0.5000	1.0000	35.0000	
0.6000	0.5000	-0.5000	20.0000	1.0000	-0.2000	10.0000	1.0000	
2 8 0.7000	0.0000	0.0000	0.0000	-1.0000	-0.3000	1.0000	36.0000	
0.0000	10.1151	-0.3500	25.0000	1.0000	-0.1053	8.2003	1.0000	
3 8 0.6433	76.0753	0.0000	0.0000	-0.4452	-0.3000	1.0000	36.0000	
0.0000	5.6834	-0.3500	25.0000	1.0000	-0.0539	8.0273	1.0000	
4 8 0.7000	0.0000	0.0000	0.0000	-1.0000	-0.3000	1.0000	36.0000	
0.0000	10.1151	-0.3500	25.0000	1.0000	-0.1053	8.2003	1.0000	
6 8 0.6000	0.1000	0.0000	0.0000	0.2500	-0.5000	1.0000	35.0000	
0.0000	0.5000	-0.5000	20.0000	1.0000	-0.2000	10.0000	1.0000	
7 8 0.6000	0.1000	0.0000	0.0000	0.2500	-0.5000	1.0000	35.0000	
0.0000	0.5000	-0.5000	20.0000	1.0000	-0.2000	10.0000	1.0000	
8 8 0.4894	27.8052	0.0000	0.0000	0.4022	0.3000	0.0000	25.0000	
0.0000	0.6222	-0.4000	12.0000	1.0000	-0.0500	5.3362	0.0000	
4 6 0.7000	0.0000	0.0000	0.0000	-1.0000	-0.3000	1.0000	36.0000	
0.0000	10.1151	-0.3500	25.0000	1.0000	-0.1053	8.2003	1.0000	
1 9 0.5000	0.0000	0.0000	0.0000	0.2000	-0.1418	1.0000	13.1260	
0.0000	0.5000	-0.2000	20.0000	1.0000	-0.1000	9.0000	0.0000	
2 9 0.5000	0.0000	0.0000	0.0000	0.2000	-0.1418	1.0000	13.1260	
0.0000	0.5000	-0.2000	20.0000	1.0000	-0.1000	9.0000	0.0000	
3 9 0.0025	81.4346	0.0000	0.0000	-0.1594	-0.3000	1.0000	36.0000	
0.0000	0.2904	-0.2500	12.0000	1.0000	-0.0742	9.3638	0.0000	
4 9 0.5095	96.5322	0.0000	0.0000	0.9970	-0.3000	1.0000	36.0000	

```
-0.2500
                            12.0000
                                                           9.9985
         0.7247
                                       1.0000
                                                -0.1175
                                                                     0.0000
0.0000
                             0.0000
  9 9
        73.6263
                   0.0000
                                       0.0209
                                                -0.2000
                                                           0.0000
                                                                   16.0000
0.3414
         0.4703
                  -0.2000
                            15.0000
                                       1.0000
                                                -0.1319
                                                           5.9254
                                                                     0.0000
0.0000
  2 10 109.1686
                   0.0000
                             0.0000
                                      -0.1657
                                                -0.2000
                                                           0.0000
                                                                    16.0000
1.2500
         2.8463
                  -0.2000
                            15.0000
                                       1.0000
                                                -0.1111
                                                           5.2687
                                                                     0.0000
0.0000
  3 10
         0.0000
                   0.0000
                             0.0000
                                       0.5000
                                                -0.2000
                                                           0.0000
                                                                   16.0000
0.5000
                  -0.2000
                            15.0000
                                       1.0000
                                                -0.1000
                                                          10.0000
         1.0001
                                                                     0.0000
0.0000
  9 10 118.3052
                   0.0000
                             0.0000
                                                -0.2000
                                                           0.0000
                                      -0.1168
                                                                    16.0000
0.0697
         2.9176
                  -0.2000
                            15.0000
                                       1.0000
                                                -0.1316
                                                           5.3624
                                                                     0.0000
0.0000
 10 10
         0.2500
                   0.0000
                             0.0000
                                       0.1803
                                                -0.2000
                                                           0.0000
                                                                   16.0000
0.3356
         0.9228
                  -0.2000
                            15.0000
                                                -0.1178
                                                           5.6715
                                       1.0000
                                                                     0.0000
0.0000
  1 8
         0.0000
                   0.0000
                             0.0000
                                      -1.0000
                                                -0.3000
                                                           1.0000
                                                                    36.0000
0.7000
        10.1151
                  -0.3500
                            25.0000
                                       1.0000
                                                -0.1053
                                                           8.2003
                                                                     1.0000
0.0000
  1 10
         0.0000
                   0.0000
                             0.0000
                                       0.5000
                                                -0.2000
                                                           0.0000
                                                                   16.0000
0.5000
                  -0.2000
                            15.0000
                                       1.0000
                                                -0.1000
                                                          10.0000
                                                                     0.0000
         1.0001
0.0000
  4 10
         0.0000
                   0.0000
                             0.0000
                                       0.5000
                                                -0.2000
                                                           0.0000
                                                                   16.0000
0.5000
         1.0001
                  -0.2000
                            15.0000
                                       1.0000
                                                -0.1000
                                                          10.0000
                                                                     0.0000
0.0000
 24
       ! Nr of off-diagonal terms; Ediss;Ro;gamma;rsigma;rpi;rpi2
     2
  1
         0.1163
                   1.3831
                             9.9402
                                       1.1471
                                               -1.0000
                                                          -1.0000
  1
         0.0729
     3
                   2.0641
                             9.6888
                                       1.4359
                                                 1.1638
                                                           1.0702
  2
     3
         0.0283
                   1.2853
                            10.9173
                                       0.9259
                                                -1.0000
                                                          -1.0000
  1
     4
         0.1268
                   1.9685
                             9.7237
                                       1.3409
                                                 1.2578
                                                           1.1715
  2
     4
         0.1140
                   1.4837
                             9.0464
                                       1.0812
                                                -1.0000
                                                          -1.0000
  3
     4
         0.2000
                   1.8111
                             9.3860
                                       1.4308
                                                 1.0787
                                                           1.2599
     5
  1
         0.1618
                   1.7943
                            10.1042
                                       1.7489
                                                 1.3150
                                                           1.4031
  2
     5
         0.0764
                   1.5838
                            10.1462
                                       1.4206
                                                -1.0000
                                                          -1.0000
     5
  3
                            10.0605
                                       1.5799
                                                          -1.0000
         0.1022
                   1.9887
                                                 1.4000
  4
     5
                   1.9000
                            10.5104
         0.1505
                                       1.8000
                                                 1.4000
                                                          -1.0000
  2
     6
         0.0100
                   1.6000
                            13.2979
                                       1.8670
                                                -1.0000
                                                          -1.0000
  3
     6
         0.0809
                   1.7000
                            11.4606
                                       1.5177
                                                -1.0000
                                                          -1.0000
  1
     7
         0.2291
                   1.7500
                            10.0393
                                                -1.0000
                                                          -1.0000
                                      -1.0000
  2
     7
         0.3000
                   1.9262
                            10.0302
                                      -1.0000
                                                -1.0000
                                                          -1.0000
  3
     7
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105
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                                                      3.0000
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                                 1.1816 -18.0069
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                                                                          1.8030
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                                            0.0000
                                                      0.1460
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2	1	5	63.3289	29.4225	2.1326	0.0000	0.5000	0.0000	3.0000
1	5	2	85.9449	38.3109	1.2492	0.0000	0.5000	0.0000	1.1000
1	5	5	80.0000	25.0000	2.0000	0.0000	0.5000	0.0000	1.3830
2	5	2	85.0000	15.1317	2.0000	0.0000	0.5000	0.0000	2.0000
2	5	5	97.0064	32.1121	2.0242	0.0000	0.5000	0.0000	2.8568
2	2	5	0.0004	0.0019	6.0000	0.0000	0.0000	0.0000	1.0400
5	4	5	62.0000	33.4273	1.7018	0.1463	0.5000	0.0000	1.0500
3	5	3	77.0699	39.4349		-30.0000	0.9567		1.1483
3 1	5	3						0.0000	
	5	4	70.0000	35.0000	3.4223	0.0000	1.3550	0.0000	1.2002
1			70.0000	35.0000	3.4223	0.0000	1.3550	0.0000	1.2002
4	1	5	60.0000	35.0000	3.0223	0.0000	2.3550	0.0000	1.2002
3	5	4	70.0000	35.0000	3.4223	0.0000	1.3550	0.0000	1.2002
5	1	7	70.0000	35.0000	3.4223	0.0000	1.3550	0.0000	1.2002
1	3	5	73.0990	33.8942	1.2098	0.0000	0.8161	0.0000	1.1776
3	3	5	83.9753	31.0715	3.5590	0.0000	0.8161	0.0000	1.1776
2	3	5	76.9521	20.0000	2.0903	0.0000	1.0000	0.0000	1.0400
2	6	2	0.0000	49.8261	0.2093	0.0000	2.0870	0.0000	2.2895
2	2	6	0.0000	39.7818	3.1505	0.0000	1.1296	0.0000	1.1110
6	2	6	0.0000	0.5047	0.8000	0.0000	0.8933	0.0000	4.6650
2	6	6	0.0000	8.7037	0.0827	0.0000	3.5597	0.0000	1.1198
3	6	3	0.0000	9.2317	0.1000	0.0000	1.0000	0.0000	1.0920
6	3	6	0.0008	25.0000	8.0000	0.0000	1.0000	0.0000	3.0000
2	3	6	66.0423	5.0000	1.0000	0.0000	1.0000	0.0000	1.2500
2	6	3	0.0000	0.5000	0.1000	0.0000	1.0000	0.0000	3.0000
3	3	6	70.0000	20.0000	1.0000	0.0000	1.0000	0.0000	1.2500
3	7	3	90.0000	6.2396	1.3578	-24.9000	1.5156	0.0000	1.6302
2	3	7	100.0000	11.5040	1.5163	0.0000	3.6982	0.0000	1.0400
3	3	7	60.0000	40.0000	4.0000	0.0000	1.0000	0.0000	1.0400
3	2	7	0.0000	10.0000	1.0000	0.0000	1.0000	0.0000	1.0400
6	3	7	41.7961	3.4184	7.4578	0.0000	-0.2958	0.0000	1.0542
7	3	7	90.0000	16.5250	7.0313	0.0000	-0.0396	0.0000	3.0000
1	3	7	56.0610	4.2889	4.5235	0.0000	2.6593	0.0000	2.4280
2	7	3	75.0000	25.0000	2.0000	0.0000	1.0000	0.0000	1.2500
3	7	7	70.0000	25.0000	2.0000	0.0000	1.0000	0.0000	1.2500
3	9	3	96.2265	4.5610	12.0000	0.0000	0.3211	0.0000	1.5204
3	9	3	0.0000	9.1552	7.9919	0.0000	0.1660	0.0000	1.5386
9	3	9	100.0000	10.1065	6.0000	0.0000	1.0000	0.0000	3.6601
2	3	9	55.0417	3.5032	3.9979	0.0000	1.5171	0.0000	1.0400
3	3	9	70.0000	30.0000	2.0000	0.0000	1.0000	0.0000	1.2500
3	9	9	66.7783	14.3146	0.7911	0.0000	1.0000	0.0000	1.2333
3	9	10	96.6924	9.4823	5.7883	0.0000	0.2248	0.0000	2.2640
3	9	10	0.0000	3.8549	3.7230	0.0000	0.1482	0.0000	1.0400
9	10	9	0.0000	11.2336	6.8851	0.0000	1.0000	0.0000	1.0893
9	9	10	90.0000	5.0811	5.2147	0.0000	1.0000	0.0000	1.8538
10	9	10	0.0100	21.1482	0.3506	0.0000	1.0000	0.0000	1.4361
3	2	10	0.0000	0.0100	0.5211	0.0000	0.0000	0.0000	1.3859

```
3
    9
       4 100.0000
                     28.1532
                               12.0000
                                           0.0000
                                                     0.2932
                                                               0.0000
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                                2.0000
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                                                     1.0000
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                     30.0000
                                2.0000
                                           0.0000
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    4
       9
4
           70.0000
                     30.0000
                                2.0000
                                           0.0000
                                                     1.0000
                                                               0.0000
                                                                          1.2500
    9
4
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           66.7783
                     14.3146
                                0.7911
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                                                     1.0000
                                                               0.0000
                                                                          1.2333
    9 10
4
           95.2122
                      5.7090
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                                           0.0000
                                                     0.2248
                                                               0.0000
                                                                          2.8936
    9 10
4
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                      9.0054
                                7.9511
                                           0.0000
                                                     0.1482
                                                                          1.6245
                                                               0.0000
    2 10
4
            0.0000
                     15.0000
                                2.8900
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1
    3
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                     15.0000
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1
    4
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           55.0000
                     15.0000
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66
       ! Nr of torsions;at1;at2;at3;at4;;V1;V2;V3;V2(B0);vconj;n.u;n
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1
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                         56.0330
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                                                                             0.0000
 2
                         44.7480
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           2
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1
    1
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3
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1
    1
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              -1.0000
                         -5.0000
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                                             -2.5000
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2
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4
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4
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              -0.8484
                         15.6632
                                   -0.3865
                                             -2.5000
                                                        -3.0437
           1
                                                                   0.0000
                                                                             0.0000
4
    1
       3
           2
               0.0107
                          3.7120
                                   -0.5000
                                             -7.9280
                                                        -3.0476
                                                                   0.0000
                                                                             0.0000
1
    1
       1
           4
                0.9187
                         -5.0000
                                    1.0000
                                             -6.3298
                                                        -2.0000
                                                                   0.0000
                                                                             0.0000
    1
4
       4
           1
               -0.8232
                         16.3430
                                    0.5477
                                             -7.0692
                                                        -2.0051
                                                                   0.0000
                                                                             0.0000
0
    1
       2
           0
                0.0000
                          0.0000
                                    0.0000
                                             -4.0000
                                                        0.0000
                                                                   0.0000
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    2
       2
0
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                0.0000
                                    0.0000
                                             -4.0000
                                                                             0.0000
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   2
      3
          0
              0.0000
                        0.1000
                                   0.0200
                                            -4.0000
                                                       0.0000
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   1
0
      1
              0.0000
                       50.0000
                                            -4.0000
                                                      -2.0000
                                                                           0.0000
          0
                                   0.3000
                                                                 0.0000
   3
      3
                       25.4150
0
          0
              0.5511
                                   1.1330
                                            -5.1903
                                                      -1.0000
                                                                 0.0000
                                                                           0.0000
   1
      4
                                                                           0.0000
0
              0.2176
                       40.4126
                                   0.3535
                                            -3.9875
                                                      -2.0051
                                                                 0.0000
          0
   2
      4
                        0.1000
                                                                 0.0000
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          0
              0.0000
                                   0.0100
                                            -5.0000
                                                       0.0000
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   3
      4
          0
              1.1397
                       61.3225
                                   0.5139
                                            -3.8507
                                                      -2.7831
                                                                 0.0000
                                                                           0.0000
0
   4
      4
0
              0.7265
                       44.3155
                                   1.0000
                                            -4.4046
                                                      -2.0000
                                                                 0.0000
                                                                           0.0000
   1
      4
          4
             -0.0949
                        8.7582
                                   0.3310
                                            -7.9430
                                                      -2.0000
                                                                 0.0000
                                                                           0.0000
4
   1
      5
0
          0
              0.8251
                       92.1468
                                   0.7176
                                            -4.2341
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
   5
      5
0
          0
              0.1291
                       -5.0000
                                   0.9649
                                            -5.0903
                                                       0.0000
                                                                 0.0000
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   2
      5
              0.0000
                        0.0000
                                   0.0000
                                                       0.0000
0
          0
                                             0.0000
                                                                 0.0000
                                                                           0.0000
   6
      6
0
          0
              0.0000
                        0.0000
                                   0.1200
                                            -2.4426
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
   2
      6
                        0.0000
0
          0
              0.0000
                                   0.1200
                                            -2.4847
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
   3
      6
0
          0
              0.0000
                        0.0000
                                   0.1200
                                            -2.4703
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
   1
      3
1
          3
             -0.0002
                       20.1851
                                   0.1601
                                            -9.0000
                                                      -2.0000
                                                                 0.0000
                                                                           0.0000
   3
      3
1
          1
              0.0002
                       80.0000
                                  -1.5000
                                            -4.4848
                                                      -2.0000
                                                                 0.0000
                                                                           0.0000
   1
      3
3
          3
             -0.1583
                       20.0000
                                   1.5000
                                            -9.0000
                                                      -2.0000
                                                                 0.0000
                                                                           0.0000
2
   3
      9
          3
             -1.5000
                        6.8333
                                  -0.1978
                                            -1.4683
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
2
   3
      9
          4
             -0.6181
                        7.1542
                                 -0.0047
                                            -1.6577
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
2
   4
      9
          3
             -1.5000
                        1.7820
                                  -1.0000
                                            -5.4916
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
2
   4
      9
                        2.3626
          4
             -0.1959
                                 -1.0000
                                            -3.0702
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
2
   1
      4
          9
              0.0000
                       10.0000
                                   0.3000
                                            -6.0000
                                                      -1.0000
                                                                 0.0000
                                                                           0.0000
   3
2
      9 10
              0.1589
                       12.5000
                                   0.4388
                                            -1.5000
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
7
   1
      1
          7
              1.0657
                       78.7067
                                   0.6978
                                            -8.4833
                                                      -1.7255
                                                                 0.0000
                                                                           0.0000
      7
   1
0
                       35.1275
                                   0.8254
                                            -2.8518
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
          0
              1.4891
   7
      7
                                                       0.0000
0
          0
             -0.3570
                       38.0764
                                   0.1676
                                            -6.7257
                                                                 0.0000
                                                                           0.0000
   1
      1
          7
                                                      -1.7255
1
                       19.8637
                                   0.2351 -10.8000
             -0.1661
                                                                 0.0000
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      3
2
   1
          7
             -1.5000
                       99.6206
                                   0.0516
                                            -8.1129
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
      7
2
   3
          3
             -1.5000
                       -1.0000
                                   0.2523
                                            -2.7183
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
   3
      7
1
          3
             -1.5000
                       50.2166
                                   0.9871
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
                                            -3.6395
      7
7
   3
          3
              1.5000
                       -0.9128
                                   0.0100
                                            -6.2667
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
1
   1
      3
          7
              0.0000
                        0.1000
                                   0.0100
                                            -4.0000
                                                       0.0000
                                                                 0.0000
                                                                           0.0000
9
      ! Nr of hydrogen bonds;at1;at2;at3;Rhb;Dehb;vhb1
   2
3
      3
           2.1493
                    -3.8387
                               1.5230
                                        28.0017
3
   2
      4
                    -6.3062
                               1.4500
           2.0543
                                        19.5000
4
   2
      3
           1.7500
                    -1.8134
                               1.4500
                                        19.5000
   2
      4
4
           1.8886
                    -1.8024
                               1.4500
                                        19.5000
   2
3
      5
           1.5000
                    -2.0000
                               1.4500
                                        19.5000
   2
      5
4
           1.5000
                    -2.0000
                               1.4500
                                        19.5000
   2
5
      3
           1.5000
                    -2.0000
                               1.4500
                                        19.5000
5
   2
      4
           1.5000
                    -2.0000
                               1.4500
                                        19.5000
5
   2
      5
           1.5000
                    -2.0000
                               1.4500
                                        19.5000
```

Tracking Successful Reactions

The successful or the unsuccessful attempts are reported by "molfra.out" file, which is one of the output files generated by ReaxFF. Also, the energy provided to the system is a function of desired target distances (R_{12}) between atoms from the reactive sites (as shown in Equation 2). Another ReaxFF output file – fort.76 – logs the instantaneous distances between pairs of targeted atoms (R_{ij}). Using R_{12} and R_{ij} and Equation 2, the energy input to the molecule can be calculated. Using molfra.out and fort.76, a successful or an unsuccessful attempt can be monitored. For a successful attempt, the molfra.out reports a new molecule at the end of an accelerated boost (10,000 time-steps in this investigation) provided to the system. If the number of species remain same or the molecular weight of the species remains same after an accelerated boost, the reaction attempt is deemed unsuccessful. Figure 8 presents the accelerated boost energies provided to the system as a function of time (from fort.76). For each corresponding peak in the Figure 8, the successful and the unsuccessful attempts are monitored in the molfra.out file. Therefore Figure 8 is a combined interpretation of molfra.out and fort.76. The extra energy goes to the thermostat in case it is an unsuccessful accelerated simulation.

Force Parameters $(F_1, F_2 \text{ and } R_{12})$

Table S1 tabulates different force parameters evaluated for non-catalyzed reaction and ΔE denotes the reaction barrier for each individual case. This barrier energy is an approximate barrier energy, and a precise barrier energy is calculated by carrying out a more sophisticated search using an in-house python code. Usually, the transition state (TS) structure found using this crude method has multiple negative frequencies, therefore is not an accurate representation of the saddle point in potential energy landscape. The python code moves all the atoms of the TS structure in the direction of the eigen vectors for the second negative frequency, doing this repeatedly systematically reduces the negative frequencies except the first one. Therefore, after

the search, a structure which has only one high negative frequency is generated, which is a much closer representation of the saddle point. Additionally, as the predicted TS structure moves closer to the actual TS structure, the energy of the predicted structure also reduces during this process giving a better estimation of the barrier energy in ReaxFF, which is actually reported in Figure 6 and 7. The interested readers are encouraged to contact the authors to have an access to the python code. Since this fine tuning is not possible in actual MD simulation, different combinations of the force parameters were tested, and the combination that gives the energy barrier closest to the actual ReaxFF barrier reported in Figure 6 were used during MD simulation. We highlight (bold and #2) these force parameters that were used in this study in Table S1.

Table S1: Force parameters examined for non-catalyzed reaction between epoxide and ammonia. Units for F_1 are kcal/mol and for F_2 are Å⁻².

#	$\frac{\mathbf{O} - \mathbf{C} \ (1.95 \ \mathbf{A})}{F_1 \qquad F_2}$		O – H (1.1 A)		C – N (1.5 A)		A E (Izaal/mal)
#	F_{I}	F_1 F_2	F_I	F_2	F_1	F_2	ΔL (Kcai/illoi)
1	100	0.3	300	0.75	300	0.75	68.69
2	50	0.5	250	0.75	300	0.75	61.96
3	50	0.5	300	1.00	250	0.75	69.83
4	100	0.6	250	1.00	275	0.85	75.31

These selected force parameters are then put in the 'tracking.in' input file to activate the desired tracing sub-routine in ReaxFF. An example of the 'tracking.in' file is given below with required explanations.

Tracking Subroutine: "Tracking.in"

```
#Distance regimes
#T at1 at2 mindist maxdist
4 N C 3.0 8.0 C O 1.3 1.60 O H 1.5 8.0 H N 0.9 1.2
#Restraint settings
#iter nr. at1 at2 target k1 k2
10000 3 2 3 1.95 50 0.5 3 4 1.1 250 0.75 2 1 1.5 300 0.75
```

The third line in the "tracking.in" file is read by ReaxFF. It first describes the number of atoms that need to be tracked (four in this case). The first pair is N atom and C atom, if these two atoms are within a distance range of 3.0–8.0 Å, then the subroutine moves to the next condition. In the next condition it looks at C (same carbon atom that was tracked in the previous pair) and O atoms and checks if these are within 1.30–1.60 Å range, and so on and so forth. At the end, the subroutine cross-checks that the nitrogen from the first pair (N and C) of atoms is the same as the nitrogen from the last pair of atoms (H and N), tracked by the "tracking.in" subroutine. Once these target distances are satisfied, ReaxFF assigns atom numbers 1,2 3 and 4 to N, C, O and H. This number assignment is similar to the order of tracking that the subroutine followed for each atom. Next the subroutine reads the 6th line that specifies the number of steps for the accelerated boost and the force parameters assigned for each pair of atoms. The first number in line 6 is the number of time steps that each boost is provided (10,000 in this case). The next number is the number of constraints that are being assigned. The next two numbers 2 and 3 specify atom number 2 and 3 which are C and O in this case. Next three numbers are R_{12} , F_1 and F_2 respectively for atom number 2 and 3. The next consecutive sets of five numbers define the constraints for O and H atom pair, and N and H atom pair.

References

(1) Zhang, W.; van Duin, A. C. T. Improvement of the ReaxFF Description for Functionalized Hydrocarbon/Water Weak Interactions in the Condensed Phase. *J. Phys. Chem. B* **2018**, acs.jpcb.8b01127.