

Semi-Automated X-ray Transmission Image Annotation Using Data-efficient Convolutional Neural Networks and Cooperative Machine Learning

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Abstract—X-ray Transmission (XRT) based sorting machines used in the mineral recovery process, employ machine learning techniques on the acquired XRT images to extract relevant visual information required to classify crushed mineral ore particles at high accuracy. The performance of these techniques is often compromised by insufficient annotated data required during training, resulting in a high false negative error rate (particle of interest classified as waste material). Obtaining annotated data or annotating large volume of visual data remains a challenging issue due to manual, time consuming and extremely labor intensive work. Efforts have been made over the past years in developing various semi-automatic image annotation techniques ranging from traditional machine learning (which uses hand-crafted features) to deep learning techniques with the attempt to address these deficiencies. Deep learning (DL) techniques, particularly Convolutional Neural Networks (CNNs), has proven to have a very strong learning ability in the context of high-dimensional data processing and automatic feature extraction. However, DL techniques are very greedy when it comes to the amount of training data required as opposed to traditional machine learning techniques. This paper describe a novel approach of generating annotated dataset of XRT images using data-efficient CNN approach with human in the loop, cooperative machine learning (CML).

Index Terms—Computer Vision, Deep Learning, Automatic Image Annotation, Machine Learning

I. INTRODUCTION

The mining industry is one of the beneficiaries of the advancement in software and hardware technologies. The industry has highly sophisticated machinery that is used to assist in daily mining processes, either through full or semi-automation. One such instance is the recovery process where mineral bearing ore is further processed to separate valuable minerals from waste rock. The process makes use of sorting machines equipped with X-ray cameras to capture images of crashed mineral ore particles as they are conveyed to their respective categories/ separation chambers. The sorting machines employ computer vision techniques on the acquired X-ray Transmission (XRT) images in order to extract relevant visual information required to classify particles with

minimal human intervention.

However, performance of the final classification task (categorizing mineral of interest and waste rock material) depends on the accuracy of instance segmentation methods used to extract individual instances from XRT images. Instance segmentation techniques partition the image into homogeneous regions by classifying pixels of the whole image into different regions that exhibit similar characteristics, with the aim of extracting objects of interest from the background with pixel level accuracy [1]. Though many segmentation techniques exist, they are subjected to a common problem of over-segmentation (where pixels belonging to the same object are classified as belonging to different segments) and under-segmentation (where pixels belonging to different objects are classified as belonging to the same object). These problems are very common particularly in XRT images due to its nature of highly dense and irregular particle shapes of variable sizes with the occurrences of clumps present in certain regions of the image, especially in the absence of dispersion methods prior to image acquisition. These deficiency renders traditional approaches to instance segmentation ineffective as they often lead to high false negative error rate during separation/ classification (mineral particles of interest classified as waste materials).

This invariably have a significant negative impact on the overall performance of the sorting process as a complete re-run of the processing pipeline has to be done on the materials previously classified as waste. To mitigate the aforementioned segmentation problems, deep learning techniques for computer vision can be employed to enhance instance segmentation on XRT images to obtain the desired output, which in turn reduces operational costs. Contrary to traditional machine learning algorithms which requires relatively few training samples, deep learning techniques has a greedy attribute to data. They require a large volume of training samples (prior

knowledge about the subject domain) to optimize a large number of parameters for the model to learn how to extract high-quality features from the visual data. Thus, necessitate the need to have a pre-annotated dataset sufficient enough to serve as ground-truth to object instances in XRT images.

II. RELATED WORK

With an exponential increase in the size of image databases in different platforms lies a great challenge for image search, retrieval, classification and recognition, which fostered the development of various image annotation techniques. The area has attracted and gained more research attention over the past two decades and significant contribution and advancements has been made. With the capability of describing images at semantic level, image annotation has many application in image analysis and understanding. Conventional and traditional image annotation techniques label image content at the semantic level manually. However, the manual approach is not applicable when dealing with large volume of data due to its time consuming processes, labor intensive and subjectiveness of the human annotators. Thus, various considerable efforts have been made to develop Automatic Image Annotation (AIA) methods. AIA techniques are concerned with models/algorithms to label images by their semantic content or to learn similarities between low level image features and semantic contents with high efficiency and low subjectivity.

Chen et al. [2] classified AIA methods into five categories: **Generative model-based** image annotation, **Nearest neighbor-based** image annotation, **Discriminative model-based** image annotation, **Tag completion-based** annotation and **Deep learning-based** image annotation. These techniques can be further grouped into two categories: traditional and deep neural network based, where the first four technique are traditional (use handcrafted features) and the last technique belong to deep neural network based (has the ability to facilitate automatic feature extraction). Subsequent sub-section expand the above automatic image annotation categories in broader spectrum.

A. Generative model-based image annotation

The generative model-based techniques are dedicated to maximize the likelihood of low level image features and labels i.e. for an untagged image, generative model-based methods provide the probability of an image label by computing a joint probabilistic model of image features and words from the training dataset. Generative methods mainly used for AIA include **Relevance model**, **Topic models** and **Markov random field** (MRF).

Jeon et al. [3], has shown that relevance model allows us to derive the probabilities of generating a semantic tag or class given binary image regions. In their proposed approach, Cross Media Relevance Model (CMRM), a joint distribution

of blobs and semantic classes was learnt from training set of annotated images (where every images is described as a small vocabulary of blobs). The CMRM model can be used in two ways: Document based expansion and Query expansion. In document based expansion, blobs corresponding to each test image are used to generate classes and associated probabilities from a joint distribution of blobs and classes. In this case, each test image can, therefore, be annotated with a vector of probabilities for all the words in vocabulary (Probabilistic annotation-based cross-media relevance model, PACMRM).

The approach is more appropriate for ranked retrieval system. However, fixed annotation can be generated by using top N words/semantic classes without their probabilities to annotate the images (Fixed annotation-based cross media relevance model, FACMRM). The model is very easy for people to use when the number of annotations is small, however, it is not useful for ranked retrieval system. The other approach, Direct-retrieval cross-media relevance (DRCMRM), the query words is used to generate a set of blob probabilities from the joint distribution of blobs and words. This vector of blob probabilities is compared with the vector of blobs for each test image using kullback-liebler (KL) divergence and the resulting KL distances is used to rank the images. However, CMRM is a continuous model and does not take advantage of the continuous image features. It requires continuous feature vector to be quantized into a discrete vocabulary of blobs/ image regions. CMRM also relies on clustering of the feature vector into blobs thus requiring prior accurate selection of cluster granularities (where too many clusters may result in extreme sparseness of the space and very few will lead to confuse different objects in the image).

Lavrenko et al. [4], proposed a statistical generative model called Continuous-space Relevance model (CRM) which addresses the deficiencies of the proposed model in [3], which takes advantage of continuous features. The model directly associate continuous features with words and does not require an intermediate clustering stage. An image is represented as a set of regions along with the corresponding annotations. Given an image, which is not in the training set, and arbitrary sequence of words, the goal is to model the joint probability of observing an image defined by a set of regions together with annotation words. Instead of modeling annotation words using a multinomial distribution as proposed in [4], Feng et al. [5], used a Bernoulli process to generate words and kernel density estimate to generate image features. This model simultaneously learns the joint probability of associating words with image features using a training set of images with keywords and then generates multiple probabilistic annotation for each image. The Bernoulli model avoids this problem by making decisions about each annotation independent of the other words. However the complexity of the kernel density representation may hinder MBRM's application to large datasets.

B. Nearest neighbor-based image annotation

The technique works on the basis that visually similar images are more likely to share common labels. Nearest neighbor models retrieve a set of top k similar images from candidate dataset through two key components: A feature representation scheme to extract appropriate image features and distance measure scheme to compute distance for extracted features. Joint Equal Contribution (JEC) [6] is one of the classical nearest neighbor method.

K-nearest neighbor (K-NN) can be extended to incorporate multiple distance measures, possibly defined over distinct feature vector space (Color, Texture and Shape). Akhilesh et al. [7], proposed an approach based on JEC [6], and Ant Colony Optimization (ACO) for feature weighing, in conjunction with mean shift based image segmentation. The proposed solution composed of four phases: Segmentation phase, where the image is partitioned into multiple homogeneous regions. Mean shift algorithm [8] was used in this phase due to its robustness in feature space analysis, which helps to retain the salient features of the image. The segmented image is represented as a visual feature vector characterizing its color, texture and shape features (feature extraction). ACO algorithm was then applied on the extracted features to select the best features that represents a region (feature optimization tasks). Finally, k-NN classifier was used to predict the class label and JEC to transfer labels to the query image(classification and annotation). In order to prevent the use of redundant and unimportant information, feature selection techniques are applied to data with the identified features. Bahrami et al. [9] proposed an automated image annotation based method to solve AIA, called Image Annotation Genetic Algorithm (IAGA). The proposed solution use an improved Genetic Algorithm (GA) to deal with the high dimensions problem and in the next phase, Multi-Label k-NN algorithm was applied to weight neighbors and generate a weighted matrix. GA was used again to combine the result and assign the related keywords to new images.

Although data clustering approaches are efficient in finding salient image features, they have some serious drawbacks as well. The spatial structure and the detailed edge information of an image are not preserved, and pixels from disconnected regions of the image may be grouped together if their feature spaces overlap.

C. Discriminative model-based image annotation

Discriminative model based AIA methods view image as a multi-label classification problem by treating each semantic concept or keyword as a class. The problem is solved by learning a classifier for each label and then to utilize the binary classifier to predict labels for unlabeled images.

For Multi-Label Maximum Consistency (MLMC) model, Wang et al. [10] employed label correlations to boost the accuracy of AIA via a graph based learning method to

maximize the label assignment consistency over the whole image. In the MLMC model, nodes correspond to labeled or unlabeled data points, and edges reflect the similarity between points. Both the pairwise data similarity and label similarity are used to measure the proximity of two data points. Wang et al. [11] developed a new multi-label correlated Greens function approach, to propagate image labels over a graph, in which the correlations among labels were integrated into the objective function. A bidirectional graph model assumes both data graph and label graph as sub-graphs. These sub-graphs are connected by an additional bipartite graph induced from label assignments. The Random walk algorithm is performed on both class-to-image relevance and class-to-class relevance by considering each class and its labeled images as semantic group.

D. Tag completion-based annotation

The novelty of tag completion-based AIA is that missing tags can be filled automatically without training processes and that noisy tags for given images can be corrected.

Lin et al. [12] presented a scheme for image tag completion via image-specific and tag-specific Linear Sparse Reconstruction (LSR). The LSR model formulates the image-specific and tag-specific reconstructions as a convex optimization problem under constraints of sparsity. The image-specific reconstruction utilizes the visual and semantic similarities among images, while the tag-specific reconstructions mines the co-occurrence between tags. Finally, LSR normalizes and merges tag completion results derived from two linear reconstructions by adopting a weighted linear combination. Empirical results on both benchmark dataset and web images demonstrated the effectiveness of the proposed LSR. A study at [13] cast tag completion into a problem of matrix completion. The relationship between tags and images is described by a tag matrix where each entry in the tag matrix represents the relevance of a tag to an image. The proposed model aim to optimize the tag matrix by minimizing the difference between tag-based similarity and visual content-based similarity. The empirical results demonstrated that the method outperforms several state-of-art methods for automatic image annotation. Unlike [13], tag refinement at [14], aims at correcting noisy tags that do not reflect the visual content of images.

E. Deep learning-based image annotation

Deep learning-based AIA is a quite new but promising direction for AIA, which is enabled by the significant development of deep learning techniques witnessed in the recent decade. The deep learning-based AIA can be summarized in two aspect: Robust visual features are generated by using Convolution Neural Networks (CNNs) for image annotation, and side information (such as semantic label relationships) are fully extracted through deep learning techniques for AIA. CNNs are a special type of neural network that utilizes specific network structures, such as convolutions and spatial pooling, and have exhibited good

generalization power in image-related applications [15]–[17].

In Shen et al [18], a multi-modal deep learning framework is proposed to improve annotation performance based on features extracted using deep learning techniques. The network contains eight layers with weights, where the first five are convolution layers and the remaining three are densely connected layers. The outputs of the densely connected layer is fed into a softmax classifier which produces a distribution of 1000 labels. The proposed solution aims at integrating multiple deep neural networks pre-trained with convolution neural networks (CNNs) on unlabeled data. Back-propagation is adopted in optimizing the distance metric function for individual modality. Exponentiated gradient on-line learning algorithm [19] is applied to optimize the combinational weights of different modalities. Experiments on NUS-WIDE evaluate the performance of the proposed framework which show a significant improvement. However feature dimensionality still remain to be a challenging factor to archive satisfactory system performance.

Gong et al. [20], uses ranking to train deep convolutional neural networks for multi-label image annotation problems. They employed a similar network structure to [21], which has demonstrated promising results for single-label image classification. The network contains several convolutional and dense connected layers as the basic architecture. The loss function is defined as a multi-label variant of the Weighted Approximate Ranking (WARP) with the top-k annotation accuracy optimized by stochastic sampling approach. For comparisons, a set of nine different visual features (GIST, D-SIFT, D-CSIFT, D-RGBSIFT, H-SIFT, H-CSIFT, H-RGBSIFT, HOG and Color feature) were combined to serve as a baseline features. Based on these features, two simple classifiers (kNN and SVM) were used for image annotation. Through the comparison of CNN features-based frameworks with baseline features-based classifiers, experimental results showed that deep network has a better performance than existing visual feature-based methods in image annotation.

Unbalanced input data can result in insufficient training of low-frequency annotated words, resulting in poor labeling accuracy. Cao et al. [22] recently proposed a dual channel convolutional neural network (DCCNN) model designed to improve the accuracy of automatic image labeling to address the issue of low-frequency labels. Based on the characteristics of multi-label learning and considering the uneven distribution of labeled words, they proposed a DCCNN to improve the training weights of low-frequency words and the overall labeling efficiency. The model integrates two convolutional neural network (CNN) channels with different structures. The model based on CNNs are more effective for image annotation than are the traditional methods based on the manual feature selection. A comprehensive comparison between the DCCNN and CNN verified that the DCCNN improves both the accuracy of low-frequency vocabulary

labeling by approximately 10% higher than that of the CNN and the overall labeling efficiency.

Mayhew et al. [23] employed nearest neighbor-based image annotation as a platform to analyze semantic information in features derived from two pre-trained deep network classifiers (Alexnet and VGG-16). The experiment result clearly demonstrated that features derived from a deep convolutional neural network achieved a better performance than by using larger handcrafted features. Deep Multiple Instance Learning (DMIL) model [24], presents a framework for learning correspondences between image regions and keywords in a weakly supervised manner. The proposed DMIL model consists of five convolutional layers, a pooling layer, and three fully connected layers for learning visual representation. The model uses another deep convolutional network with one input, one hidden layer, and one output layer with softmax for multi instance learning. The model was able to automatically extract correspondences between object and keyword proposals and return meaningful region-keyword pairs on widely used benchmarks. Given the quality of the original labels of the database has a great influence on the AIA performance, Wang[40], employed a Multi-task Voting (MV) method, using a convolutional neural network, via a multi-task learning mechanism for the selection of training and test datasets. The network architecture comprises of three modules: pre-processing module, convolutional neural network module and adaptive label module. The model contains five convolutional layers to extract features hierarchically and four pooling layers followed by two fully-connected layers and softmax output layers indicating identity classes. The model utilizes few layers, which reduces the efficiency defects caused by more layers, to a certain extent. The model performance was evaluated on the MIRFlickr25K and NUS-WIDE datasets and proved that MV method can be effectively utilized to select the datasets and can also achieve the adaptive label. We take a closer look at Convolutional Neural Network in subsequent section.

All AIA categories discusses above focus on annotating the image at semantic level i.e assigning semantic class(es) to image. To the best of the author's knowledge at the time of writing, research on AIA (of particle images) at instance level has not been explored yet. However, the literature was worth it as some of the concept are transferable to the current research of AIA at instance-level. In this research, we leverage the power of deep neural networks to develop a tool for automatic image annotation of XRT images.

III. SEMI-AUTOMATED XRT IMAGE ANNOTATOR

The ultimate goal of this work is to establish sufficient enough ground-truth information of object instances in XRT images. The annotated data will allow for ease of conducting further research relating to XRT images. e.g classification of crushed mineral ore particles (into either diamond or waste materials), at the final stages of the mineral recovery

pipeline. In order to achieve the goal, reliable segmentation of individual objects at pixel level accuracy in XRT images is of utmost importance in the developed solution. The proposed solution employs state-of-art region-based convolutional neural network (CNN), called **Mask-RCNN**, designed primarily for object detection and instance segmentation at pixel level accuracy. **Transfer learning** technique is also adopted during training, where a model is initialized with pre-trained weights of a previously trained model. Transfer learning being one of the common and highly effective approaches of data-efficient DL, aims at transferring and applying knowledge gained from the previous task to a novel task when the latter has fewer training examples. **Cooperative machine learning** approach was also employed to allow human annotators to intervene model predictions and manually correct inaccurate machine generated object masks (labels) or add missing object masks.

A small subset of fifty (50) XRT image dataset was selected and manually annotated (using VGG Annotation tool) to be used as the initial ground truth information to bootstrap the training phase of the learning model. The model learns from this limited ground truth information to make inference on newly selected samples by generating individual object instance masks.

Fig. 1 depicts the general working principle of the proposed solution, using the methods discussed above:

- 1) Is the initial training phase of a model initialized with pre-trained Microsoft Common Object in Context (MS COCO) weights or trained from scratch using a set of manually labeled XRT image dataset, L_0 .
- 2) Once the model has been trained, new sample are selected from a pool of unlabeled dataset and fed into the model for automatic object mask prediction.
- 3) Machine generated labels (auto-generated object masks) in the form of visual representations are sent as feedback to the human annotator.
- 4) The newly annotated samples are then included as part of the ground-truth/labeled dataset L_i .
- 5) The model is retrained with the entire labeled dataset L_i (including newly labeled samples), initialized from pre-trained weights of the previous model.
- 6) Update unlabeled image dataset.

The process continues in an iterative manner and at each iteration, the model is retrained with the entire accumulated labeled dataset (ground truth dataset). To evaluate performance at each iteration, we compute mean average precision (mAP) of the model and the results were compared with that of a model trained from scratch (not using pre-trained weights), using the same dataset and hyper-parameters. On subsequent iterations, a model employing pre-trained weights is then initialized with weights of the previous iteration rather than MS COCO pre-trained weights.

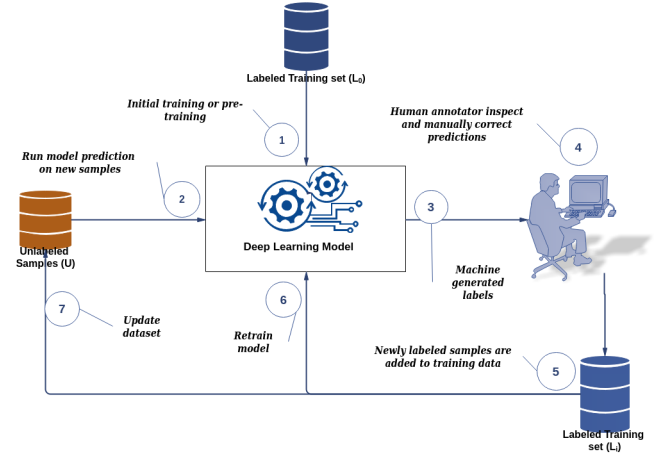


Fig. 1. Processing pipeline of the proposed semi-automated image annotation tool. L_0 is the initial manually labeled dataset where L_i is the initial dataset plus newly labeled samples at the i^{th} iteration.

IV. EXPERIMENTAL SETUP AND RESULTS

This section of the paper explains all the necessary steps followed to prepare the environment and run the experiments. It starts by discussing how the dataset was acquired, tools and techniques used to prepare it for training our custom Mask RCNN learning model. It covers the type of network and configurations used, and also the steps and techniques followed during training of the network. It concludes by presenting the results of all the experiments performed.

A. Raw Dataset

In this paper, we make use of XRT image dataset sourced from Machine Intelligence Department, De Beers Technologies-South Africa. The raw data was acquired from a diamond sorting machine which employs an X-Ray camera to capture images of crushed mineral ore particles as they are conveyed to their separation chambers. The dataset contains 3318 JPG images of $1080 * 100$ (w*h) pixels, each consisting of different object density of variable sizes, presented in fig. 2. The raw images contains leading and trailing convey belt pixels. The regions are clipped off during the pre-processing stage before data is loaded into the learner.

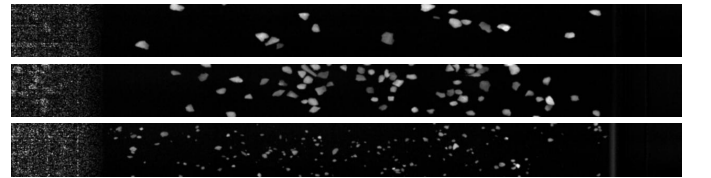


Fig. 2. Raw X-ray Transmission Images

B. Experiment Dataset

A subset of 50 images (with a total of ≈ 1000 object instances of variable size) was selected and manually labeled. The images in this subset consists of less dense

and clearly visible (*less ambiguous object boundaries*) object instances, slightly dispersed with very few or none touching and / overlapping, thus easy to manually label and less prone to annotation errors. The motive behind the selection criteria of the initial training samples was to train a model to automatically generate easy annotations and gradually incorporate more complex phenomenon like touching or clamping, highly dense and small objects on subsequent training iterations, guided by the human annotator. The dataset was further subdivided into 60% (30 images) training dataset, 20% (10 images) validation dataset and 20% testing dataset (based on commonly used split ratios in prior researches).

The labeled dataset was manually annotated using VGG Image Annotator, also known as VIA [25], which is a stand alone self contained web application. VIA is developed at the Visual Geometry Group (VGG) and released under the BSD-2 clause license which allows it to be useful for both academic projects and commercial applications. VIA is based entirely on HTML, javascript and css and does not require any library or additional dependencies. The system is very simple and have a minimal learning curve. The annotations can be exported to a number of different formats including: CSV and JSON, where each mask is a set of polygon points. Fig. 3 depicts a manually labeled XRT image from our labeled dataset using VIA.

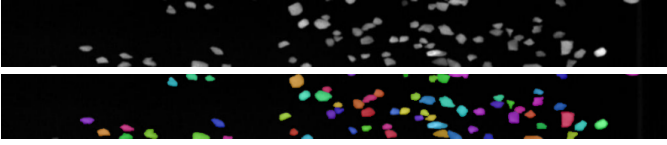


Fig. 3. A preview of a manually annotated XRT image.

C. Mask R-CNN

This research work make use of the Matterport implementation of Mask RCNN (framework designed primarily for object instance segmentation). The implementation offers classes that you can inherit from and provide problem specific implementation:

- 1) **Config Class:** The class consists of various hyperparameters involved during training, defined in *config.py* file. Our custom configuration class inherit most of the default hyperparameters available with a few changes on the ones deemed to be most relevant to this research.
- 2) **Dataset class:** A generic base class for the dataset, defined in *utils.py*. To add functionality specific to our custom images dataset, we inherit from this class and implement super class methods, *load_mask*, *load_dataset* and *load_image*

D. Network Training

To perform different experiments and to study the effectiveness of transfer learning and cooperative learning,

as applied to instance segmentation of XRT images, two (2) Mask R-CNN networks were trained. The first model that employs transfer learning was initialized with MS COCO pre-trained weights and the second model was trained from scratch. Network configurations or hyperparameters were kept the same for both models. The experiments was conducted for seven (7) training iterations. The number of epochs per iteration was set to an arbitrary value of 50 and a regularization technique, **early stopping**, was utilized to monitor the mask validation loss (*val_mrcnn_mask_loss*) during training. Early Stopping technique stops network training when parameter updates no longer begin to yield an improvement on a validation set after a set of predefined epochs, referred to as patience. We also set patience to an arbitrary value of 10, which means that we wait for 10 epochs before training is stopped if there is no performance improvement. This techniques helps to insure that our model does not under-fit nor over-fit and fail to generalize well on unseen image data.

At the end of each training cycle, 50 new images are selected from a pool of unlabeled image dataset. The selected dataset is then subjected to automatic object detection using the newly trained model with higher mean average precision value (mAP). The machine generated predictions are then sent to the human annotator for inspection and manual correction if need be, and included into the labeled dataset to form part of the ground truth. This means that on each iteration, the previous dataset increase by 50 new more annotated images. During selection of these images on subsequent training iteration, we also introduced a bit more complex images: consisting of touching or overlapping, highly dense and small particles to form part of our ground truth dataset.

E. Results

The empirical results of the two models under observation are presented in this section. We look at the influence of transfer learning on the models as the number of training iterations and the amount of annotated data increases.

Table I shows the average precision (AP) results computed over a range of 10 IoU thresholds (*from 0.5 to 0.95 with a step size of 0.05*) for 7 training iterations. According to the results, a model that employs transfer learning recorded an overall mAP of 55% while a model trained from scratch recorded an mAP of 39%. There is also a significant overall performance difference of 16% between the two models.

The results in fig. 4, depicts average performance achieved at each training iteration for the two models. A model initialized with pretrained weights (Transfer learning model) recorded an mAP of 46% at the beginning or initial training iteration. Its performance continues to increase gradually as the number of training cycle and / as the domain knowledge (annotated dataset) increases . At the seventh (7th) iteration, we observed a slight performance degradation of 3% (from

TABLE I
OBJECT DETECTION MAPS (%) AT DIFFERENT IOU THRESHOLD ON XRT
TEST IMAGES OVER 7 TRAINING ITERATIONS.

Iteration	Transfer Learning(mAP)		No-Transfer Learning(mAP)	
	@.5	@[0.5, 0.95]	@.5	@[0.5, 0.95]
1	0.907	0.457	0.830	0.332
2	0.965	0.529	0.848	0.395
3	0.935	0.551	0.886	0.455
4	0.972	0.558	0.789	0.395
5	0.970	0.578	0.794	0.395
6	0.940	0.588	0.777	0.324
7	0.948	0.560	0.868	0.429
Average		0.546		0.389

59% to 56%). The graph of a model trained from scratch (non-Transfer Learning model) exhibits an unsteady behavior where performance of the model fluctuates across all training cycles. The model gained an linear increase in performance in the first three iteration reaching a maximum peak performance of 46% at the 3rd iteration. We also observed a drastic performance degradation from the 4th to the 6th training iteration, recording the least mAP value of 32% at the 6th iteration.

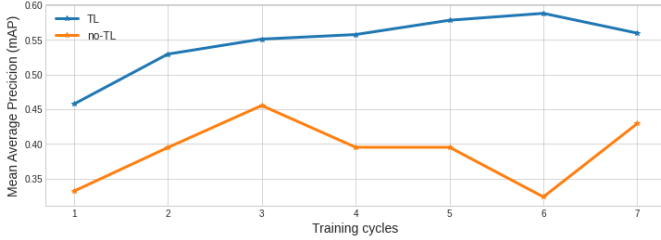


Fig. 4. Overall performance of our custom Mask RCNN model over 7 iterations.

V. DISCUSSION

In view of the results obtained, Table. I, we recorded a high AP at the minimum IoU threshold of 0.5 and a gradual decline in AP until it reaches a value of 0 at the maximum IoU threshold of 0.95. This implies that more objects were detected (*high true positive*) with atleast 50% overlap between ground truth object mask and model predicted object mask.

According to the results, AP values and IoU threshold values are inversely proportional. This relationship is a clear indication that the boundaries of objects detected were not accurately identified by the models. Thus an increase in percentage of overlap between (predicted, ground truth) mask pair rendered some of positive detection as negative detection. An AP of zero (0) at the maximum IoU threshold means that there is no model predicted object mask with atleast 95% overlap with ground truth object mask. We started training our models using simple data and gradually introducing more complex data at 4th training iteration. We experienced a performance degradation on model trained from scratch due to this change in the form of training samples used, which consists of touching/ overlapping and small object particles

of high density with the existence of clumps. However, the model that employs transfer learning showed resilience to changes brought by this complexity in training examples. We recorded the least performance increment of 0.7% from 55.1% in the 3rd iteration to 55.8% in the 4th iteration on a model that employs transfer learning whereas its rival model recorded a declined of 6% in performance.

Figure 4 shows that in the first training cycle we recorded a jump-start of 12.5% in performance by using transfer learning. This is a significant improvement in performance particularly for a CNN model trained with small dataset of 350 labeled images. Even though we had a drop in performance at the 7th iteration we still recorded a large difference in performance of 13.1% between the two model. This is a clear indication that indeed transfer learning has a considerable benefits when it comes to training of deep neural network in cases where annotated dataset is very limited.

With regards to cooperative sharing of annotation efforts between a human annotator and the model, we observed that our model performs poorly when it comes to small, touching/ overlapping and highly dense object particles. This still poses a lot of annotation burdens on the human annotator as more falsely classified object boundaries had to be corrected. Moreover, annotation of most of these particles was also very confusing and not clear to the human eye and might have led to training of a model with false data due to ambiguous object boundaries. This could be a possible explanation as to why we had a drop in performance at the 7th iteration.

VI. CONCLUSION

In this research work, we proposed a semi-automated image annotation tool that incorporates machine learning and human intelligence to annotate XRT images with the ultimate goal of establishing ground truth information. The tool provides visual feedback on machine generated annotation for the user to intercept and correct by adding missing annotations or adjusting predicted annotation (object contours). Incorporating humans in the loop on machine-generated annotation demonstrated significant potential benefits. The approach effectively reduces human annotation effort and the time spent to annotate individual images as only misclassified objects are subjected to manual annotation. In the initial training stages, we experienced a large number of misclassified objects and gradually reduces as more knowledge about the subject domain increases with training cycles. However, as more complex training examples (small particle, touching, overlapping and some with the presence of clumps) are introduced at every training cycle, we experience very slow performance gain. Moreover, some objects' contours or boundaries are very ambiguous and confusing to the human eye which poses a threat of training a model with bad data or noisy data.

Our empirical results demonstrate that integrating prior knowledge from previous tasks during training of CNN, (Mask-RCNN) is efficient and provides a promising results despite small ground truth information about the subject domain of the novel task. However, training from scratch is computationally expensive and requires more training examples to reach a comparable achievable performance to model that employs transfer learning.

The main contribution of this paper represents an annotated XRT image dataset and a tool that facilitate semi-automated image annotation of XRT images at pixel level accuracy. The dataset can be used in further researches involving XRT images. By the time of conducting this research, there was very limited prior work on instance segmentation of XRT particles images, thus this research work also serves as a baseline for further improvement of the XRT image detection models.

However, this research work did not perform an exhaustive exploration of the network hyperparameters which possibly limited the results obtained. The hyperparameters that are worth taking into consideration in future works include, lowering the backbone model capacity from the default ResNet-101 to shallow networks like ResNet-32 and ResNet-20. This is based on the empirical evidence from the ResNet paper [26] which shows that classification error on CIFAR-10 dataset decreases with increasing number of layers in ResNet up until ResNet-1208. ResNet-1202 actually performs worse than ResNet-20 and this could also be the case with our model since training dataset is very small and might not need very deep network backbone. Another important factor that should be taken into account is the correlation between images used to train the backbone network and our XRT images and try a different network backbone trained with images that resembles or share a lot of features in common with XRT images. Another important aspect that was not considered in this thesis but could be incorporated in future is the use of crowd-sourcing approach on machine generated prediction. This involves obtaining different validation from a group of human annotators, domain experts if possible, and fuse the annotation results. The process can help to reduce if not eliminate ambiguity on revised machine generated annotations and avoid training with subjectively bad data on subsequent training iterations.

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