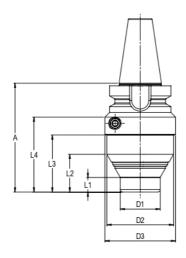
MAS-BT

Precision Chuck APC, ISO 7388-2 (JIS B 6339)

Easy exchange of tools by setting of hex-key (see page 49). Maintenance free. Sealed against coolant and contamination. Slow collet taper angle. Collet with special coating (see page 36–47). System-Runout-Accuracy 3 μ m at 2,5 x D. Clamping of tool shanks according to DIN 1835 A, B and DIN 6535 HB, HA.



APC 14

BT3	0									2-14	mm
Α	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
82	300 014Z 430 0	A/AD	11	28	43	56	30	50	53	20.000 G=2,5	0,9
BT4	0										
70	300 014Z 440 0	A/AD	11	28		43	30	50		20.000 G=2,5	1,2



BT40									2 – 14 mm		
Α	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
98	300 614Z 440 0	A/AD	39	56		71	30	50		20.000 G=2,5	1,4
120	300 514Z 440 0	A/AD	61	78		93	30	50		20.000 G=2,5	1,5
156	300 914Z 440 0	A/AD	85	103		129	30	50		20.000 G=2,5	2,0



APC 20

BT3	0									2-20	mm
Α	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
82	300 120Z 430 0	A/AD	20	31		56	40	53		20.000 G=2,5	0,9
BT4	0										
70	300 020Z 440 0	A/AD	18	38			40	63		20.000 G=2,5	1,4
BT50											
81	300 020Z 450 0	A/AD	18	38		43	40	63		20.000 G=2,5	4,2



BT40	0									2-20	mm
Α	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
98	300 620Z 440 0	A/AD	48	56		71	40	50		20.000 G=2,5	1,5
120	300 520Z 440 0	A/AD	48	68			40	63		20.000 G=2,5	1,8
156	300 920Z 440 0	A/AD	84	104			40	63		20.000 G=2,5	2,1
BT50	0										
131	300 820Z 450 0	A/AD	48	68		93	40	63		20.000 G=2,5	4,6
167	300 920Z 450 0	A/AD	84	104		129	40	63		20.000 G=2,5	4,9



APC 25

BT4	0									16 – 3	2 mm
Α	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
110	300 025Z 440 0	A/AD					63			20.000 G=2,5	2,4
BT50)										
121	300 025Z 450 0	A/AD				83	70			20.000 G=2,5	4,6

