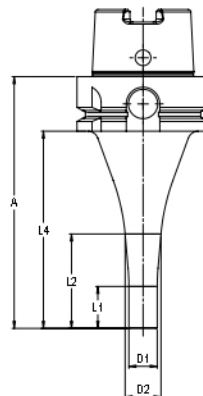


HSK

Micro Precision Chuck, ISO 12164 (DIN 69893)

Easy exchange of tools by setting of hex-key (included in delivery). Maintenance free. Sealed against coolant and contamination. Slow collet taper angle. Collet with special coating (see page 65). System-Runout-Accuracy 3 µm at 2,5 x D. Clamping of tool shanks according to DIN 1835 A, B and DIN 6535 HB, HA. Coolant tubes see page 83.



HSK 40-A

1 – 6 mm

A	Part.No.	Form	L1	L2	L4	D1	D2	Balanced	kg
75	310 1006 640 1	A	20	35	55	13,5	16	<1gmm	0,3

HSK 40-E

75	310 10E6 640 1	E	20	35	55	13,5	16	<1gmm	0,3
----	----------------	---	----	----	----	------	----	-------	-----

HSK 50-A

85	310 1006 650 1	A	20	34	59	13,5	16	<1gmm	0,5
120	310 2006 650 1	A	20	45	94	13,5	18	<1gmm	0,7

HSK 50-E

85	310 10E6 650 1	E	20	40	59	13,5	17	<1gmm	0,5
120	310 20E6 650 1	E	20	45	94	13,5	18	<1gmm	0,7

HSK 63-A

90	310 1006 663 1	A	20	30	64	13,5	15	20.000 G=2,5	0,8
120	310 2006 663 1	A	20	45	94	13,5	17	20.000 G=2,5	1,0
160	310 3006 663 1	A	20	70	134	13,5	22	20.000 G=2,5	1,2

HSK 63-F

90	310 10F6 663 1	F	20	30	64	13,5	15	20.000 G=2,5	0,8
120	310 20F6 663 1	F	20	45	94	13,5	17	20.000 G=2,5	1,0

