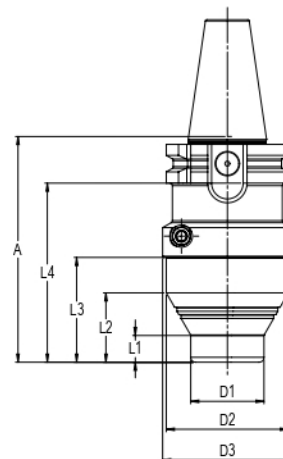


SK

Precision Chuck APC, ISO 7388-1 (DIN 69871)

Easy exchange of tools by setting of hex-key (see page 49). Maintenance free. Sealed against coolant and contamination. Slow collet taper angle. Collet with special coating (see page 36 –47). System-Runout-Accuracy 3 µm at 2,5 x D. Clamping of tool shanks according to DIN 1835 A, B and DIN 6535 HB, HA.



APC 14

SK30

2 – 14 mm

A	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
92	300 014Z 230 0	A/AD	11	28	43	73	30	50	53	20.000 G=2,5	1,0

SK40

63	300 014Z 240 0	A/AD	11	28		43	30	50		20.000 G=2,5	1,1
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SK30

2 – 14 mm

A	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
142	300 514Z 230 0	A/AD	61	78	93	123	30	50	53	20.000 G=2,5	1,4

SK40

91	300 614Z 240 0	A/AD	39	56		71	30	50		20.000 G=2,5	1,2
112	300 514Z 240 0	A/AD	61	78		93	30	50		20.000 G=2,5	1,3
149	300 914Z 240 0	A/AD	85	103		129	30	50		20.000 G=2,5	1,7



APC 20

SK30

2 – 20 mm

A	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
92	300 120Z 230 0	A/AD	20	28		73	40	53		20.000 G=2,5	1,1

SK40

63	300 020Z 240 0	A/AD	20	28		43	40	50		20.000 G=2,5	1,1
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SK50

62	300 020Z 250 0	A/AD	18	38		43	40	63		20.000 G=2,5	3,1
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SK40

2 – 20 mm

A	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
91	300 620Z 240 0	A/AD	48	56		71	40	50		20.000 G=2,5	1,4
112	300 520Z 240 0	A/AD	69	78		93	40	50		20.000 G=2,5	1,6
149	300 920Z 240 0	A/AD	94	103		129	40	50		20.000 G=2,5	1,9

SK50

112	300 820Z 250 0	A/AD	48	68		93	40	63		20.000 G=2,5	3,5
149	300 920Z 250 0	A/AD	84	104		129	40	63		20.000 G=2,5	3,8



APC 25

SK40

16 – 32 mm

A	Part.No.	Form	L1	L2	L3	L4	D1	D2	D3	Balanced	kg
102	300 025Z 240 0	A/AD	*			83	63			20.000 G=2,5	2,1

SK50

102	300 025Z 250 0	A/AD				83	70			20.000 G=2,5	4,3
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* without Safety Zone, with Safety Zone see Part.No. 300 025Z 240 1 (on request)



Mounting System Base Unit**Part.No.**

730 1000 000 0

**Adaptor****Part.No.****ISO 7388-1 + ISO7388-2**

SK30 + BT30

730 1000 230 0

SK40 + BT40 + CAT40

730 1000 240 0

SK50 + BT50 + CAT50

730 1000 250 0

DIN 69893

HSK50 Form A+C

730 1000 650 0

HSK63 Form A+C

730 1000 663 0

HSK80 Form A+C

730 1000 680 0

HSK100 Form A+C

730 1000 610 0

ISO 26623-1

PSC50

730 1000 9C5 0

PSC63

730 1000 9C6 0

PSC80

730 1000 9C8 0

