

Sensitive-Drill-Feed

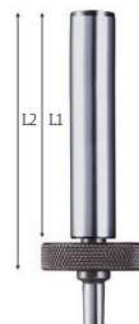
0.2 up to 1.5 mm

Finally being able to work on smaller and more delicate drills.
The Albrecht Sensitive-Drill-Feed and the according drill chuck for the range of 0.2 up to 1.5 mm enable precise working for everybody. Putting the drill exactly where it should be and a delicate power adjustment of the feed can now be controlled manually. Thus, even the smallest drills now have a long life. All those who saw problems here before will see them no longer. With the feed on the big knurled wheel you can do the most delicate work in the future.



Sensitive-Drill-Feed, shank precisely ground,
guide ring with ball bearing, spring return, Product group 20.

Form	Option	Part.No.	L1	L2	D	Balanced	kg
MK1 DIN 228		200 MK01 000 0	82	96		20.000	0.10
ø13 Zylinderschaft		200 Z130 000 0	66	80	13	20.000	0.10



Self-tightening drill chuck suitable for the above mentioned Sensitive-Drill-Feed.
Usable in your machine, with inner taper and marking for pre-setting, Product group 10.

0.2 - 1.5 mm

Form	Option	Part.No.	L1	L2	D	Balanced	kg
B06 / J0 ISO 239		100 0015 B06 0	35	37	19	20.000	0.05
B06 / J0 ISO 239	1.8 mm through hole	100 0015 B06 A	35	37	19	20.000	0.05



Self-tightening drill chuck, for clockwise operation, with inner taper, Product group 10

1.5 - 3.0 mm

Form	Option	Part.No.	L1	L2	D	Balanced	kg
B06/J0 ISO 239		100 1015 B06 0	35	37	19	20.000	0.05
B06/J0 ISO 239	1.8 mm through hole	100 1015 B06 A	35	37	19	20.000	0.05



0.2 - 3.0 mm

Form	Option	Part.No.	L1	L2	D	Balanced	kg
B06/J0 ISO 239		100 0030 B06 0	44	48	24		0.10
B06/J0 ISO 239	3.0 mm through hole	100 0030 B06 A	44	48	24		0.10
B10 ISO 239		100 0030 B10 0	44	48	24		0.10
B10 ISO 239	3.0 mm through hole	100 0030 B10 A	44	48	24		0.10
J1 ISO 239		100 0030 J01 0	44	48	24		0.10
J1 ISO 239	3.0 mm through hole	100 0030 J01 A	44	48	24		0.10



0.5 - 6.5 mm

Form	Option	Part.No.	L1	L2	D	Balanced	kg
B10 ISO 239		100 0065 B10 0	62	68	34		0.30
B12 ISO 239		100 0065 B12 0	62	68	34		0.30
J1 ISO 239		100 0065 J01 0	62	68	34		0.30



Precision link

As is well known a chain is only as strong as its weakest link. Therefore, we recommend to use our cylindrical shanks. They will reliably connect the capability of your Albrecht drill chuck with that of your machine. With a run-out of $< 2 \mu\text{m}$ they will join quality offered by Albrecht drill chuck with the technical standard of your work shop.

Please do choose your cylindrical shank according to the \varnothing and type of your drill chuck from the table on the right.



Cylindrical shanks, Product group 20.

Form	Part.No.	L1	D	kg
B6	220 0635 B06 0	35	6	0.01
B6	220 0660 B06 0	60	6	0.02
B10	220 0835 B10 0	35	8	0.03
B10	220 1050 B10 0	50	10	0.04
B12	220 1050 B12 0	50	10	0.05
B16	220 1260 B16 0	60	12	0.09
B16	220 1650 B16 0	50	16	0.12
B16	220 2060 B16 0	60	20	0.20
J0	226 3821 J00 0	2 1/2"	3/8"	0.04
J0	226 1221 J00 0	2 1/2"	1/2"	0.07
J1	226 3821 J01 0	2 1/2"	3/8"	0.05
J1	226 1221 J01 0	2 1/2"	1/2"	0.07
J1	226 5821 J01 0	2 1/2"	5/8"	0.11
J2	226 1221 J02 0	2 1/2"	1/2"	0.09
J2	226 3403 J02 0	3"	3/4"	0.20
J33	226 1221 J33 0	2 1/2"	1/2"	0,10
J33	226 5821 J33 0	2 1/2"	5/8"	0.14
J33	226 0103 J33 0	3"	1"	0.35
J6	226 1221 J06 0	2 1/2"	1/2"	0.11
J6	226 3403 J06 0	3"	3/4"	0.22
J6	226 5821 J06 0	2 1/2"	5/8"	0.14

