

DIMENSIONAL INSPECTION, FIT-UP and VISUAL EXAMINATION OF WELD

(ÖLÇÜ KONTROL, KAYNAK BİRLEŞİM VE GÖRSEL MUAYENESİ)

(F.No: V00145) Rev.1A

(Çizim No)

Project Name (Proje Adı)				PISA	Project F	iping (1BD107	0A)							
Spool No (Parça No)				≘			E	WPS I	osedür	Welder No (Kaynakçı No)	Inspection (inceleme)				
			Weld No (Kaynak No)	Joint (Bağlantı)	Size, mm		Thickness, mm (Kalınlık)				Dim. & Fit-Up (Ölçü ve Birleşim)			Weld (Kaynak)	
			W (Ka)	Joint	Siz	i	(K	No.)		(Kayılakçı 110)	Found ⁽¹⁾ (Tespit)		sult ⁽²⁾ onuç)	Found ⁽¹⁾ (Tespit)	Result ⁽²⁾ (Sonuç)
S5			16	вw	114,3		2,6	GV-P22		GMT-013	-	-		-	Α
S5		17	BW	114,3		2,6 GV-P2		22	GMT-013			Α	-	Α	
S5			18	BW	114,3		2,6	GV-P	22	GMT-013	-	2. 		-:	Α
S5			19	BW	114,3		2,6	GV-P	22	GMT-013	-			-	Α
S5		20	BW	114,3		2,6	GV-P2		GMT-013	-		Α	-	Α	
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Vote	es (Notlar)		NI	19										-	
Dim	ensional Ir	ısp. (Öl	lçü Kor			EN :	13480-	4 Grade E	3	Welding Insp. (Kayna	k Kontrolü)		EN	ISO 5817	Level B
1) C	Defects (Hat	alar)			•								(2) Re	sult (Sonuç)
PR	Porosity (Gö	Porosity (Gözenek)			UC Undercut (Yanma Oluğu)				HL High-Low (Birleşim Kaçıklı				A	Accepted (Ka	bul)
CR	Crack (Çatla	0.000			Arc Strike	(Ark Sıç	raması)			Insufficent Weld (Yetersiz Kayna			R I	Repair (Tamir)
ł	Hole (Delik)		EW Excessive Weld (Aşırı Kaynak)						Dimensional Mistake (Ölçü Hatası)			со	O Cut-Out (Kes)		
	回数国								Joint Types (Bağlantı Tipleri)						
1111 BW:				A PART OF THE PROPERTY OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE PART OF THE								: Socket Weld (Soket Kaynağı)			
			Fillet									: Slip on Flange Weld (Flanş Kaynağı)			
			Inspected By (inceleyen)						Approved By (Onaylayan)			Reviewed By (Kontrol Eden)			
				Hacı Bayram SARIGÖZ					Tayfun LAFC			Burak ÖZBAKIR-wood. Plc.			
Date	(Tarih)		20,02,2020						21.03/2020			23.03.2020			
ignature (imza)			H						Manuel						
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Page (Savfa): 1/1

Rev.04