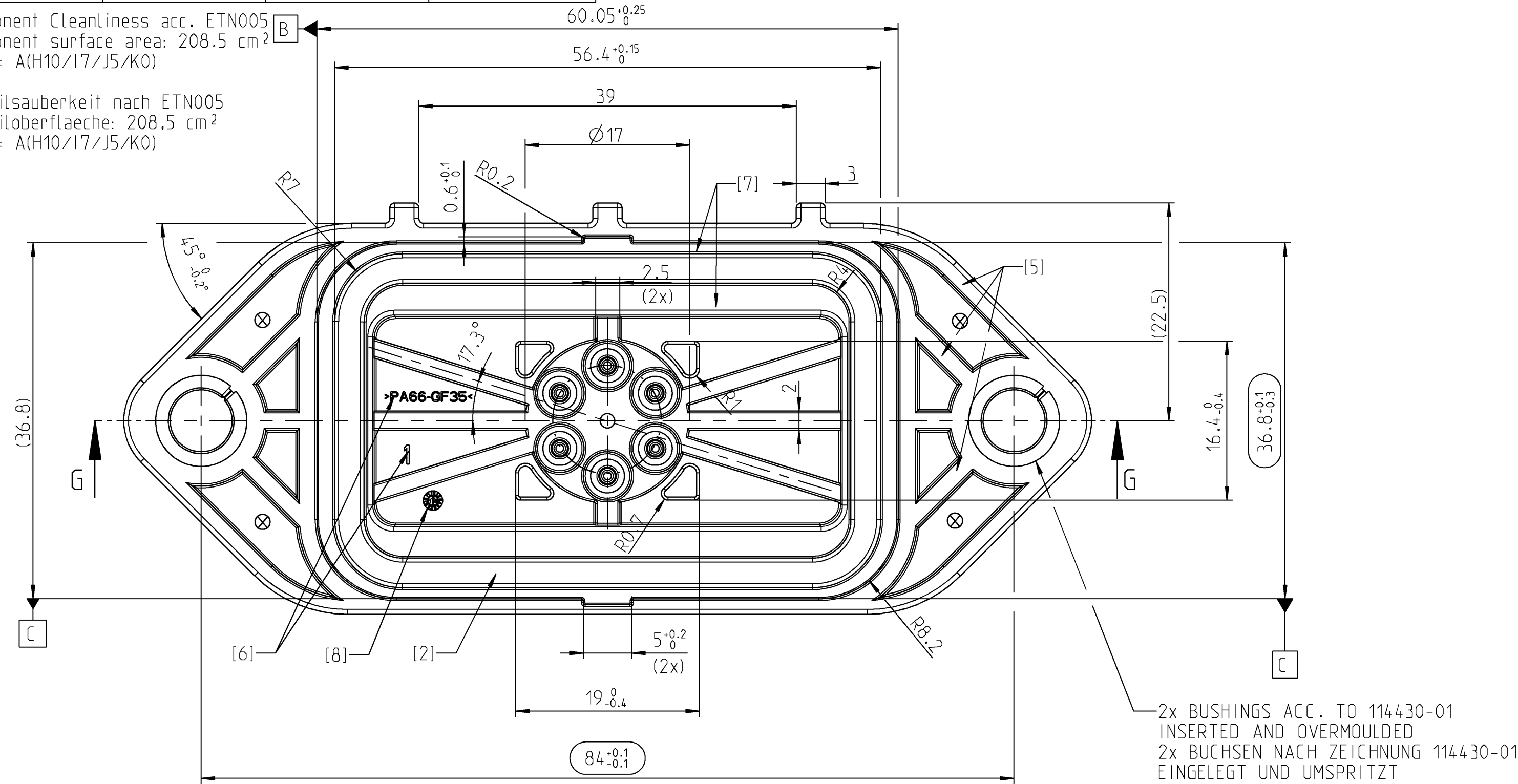
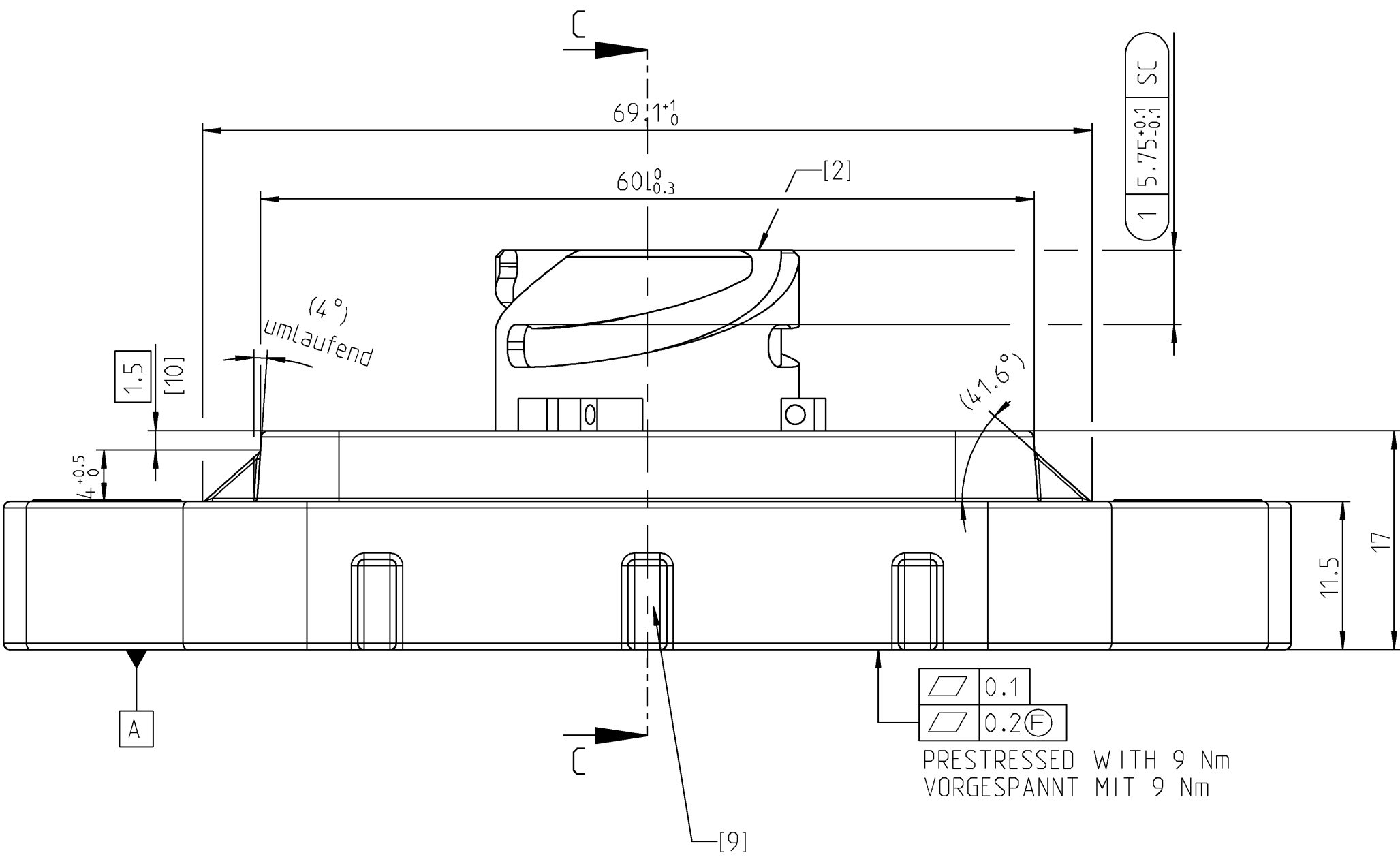
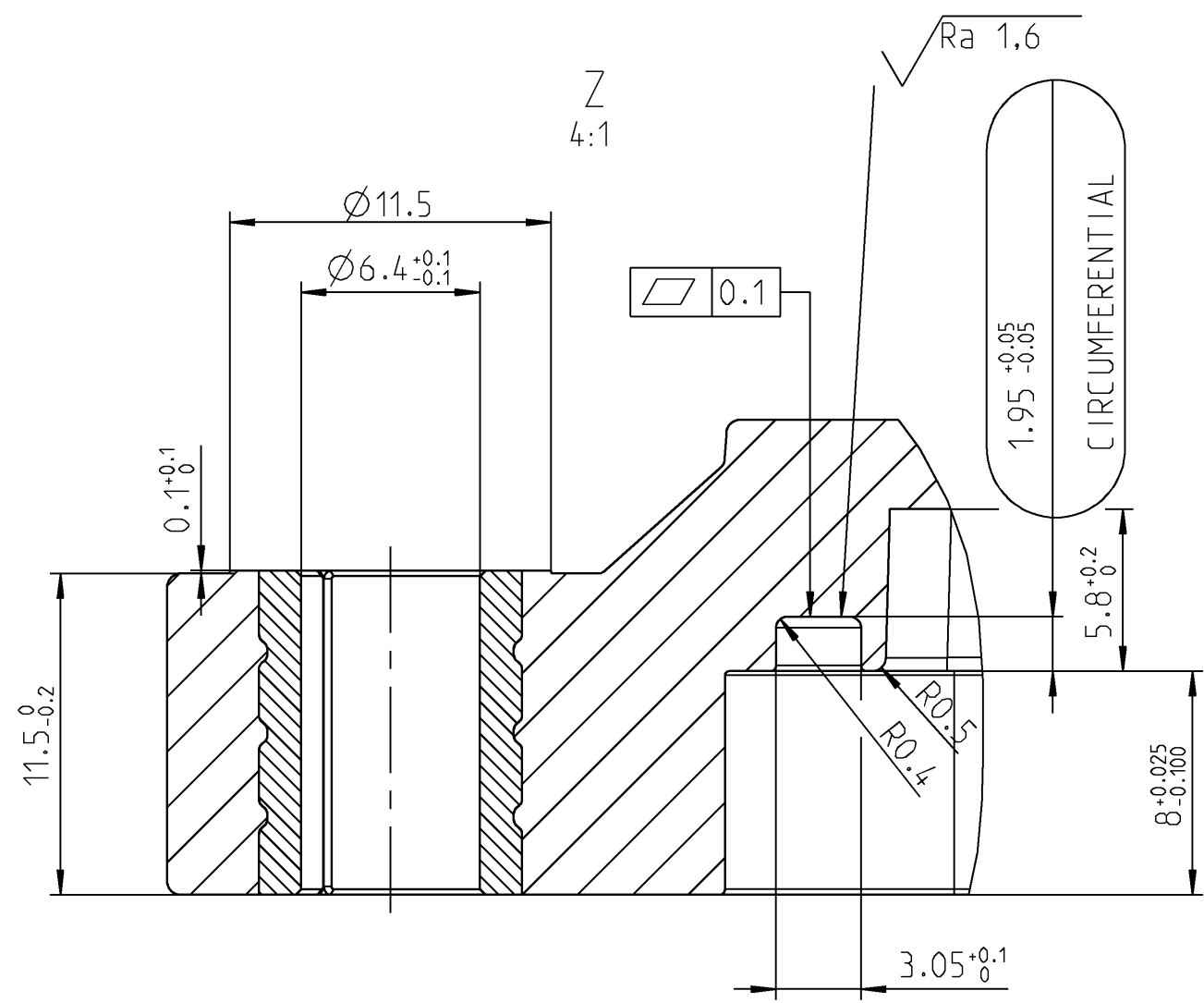


Component Cleanliness acc. ETN005
Component surface area: 208.5 cm²
CCC = A(H10/I7/J5/K0)

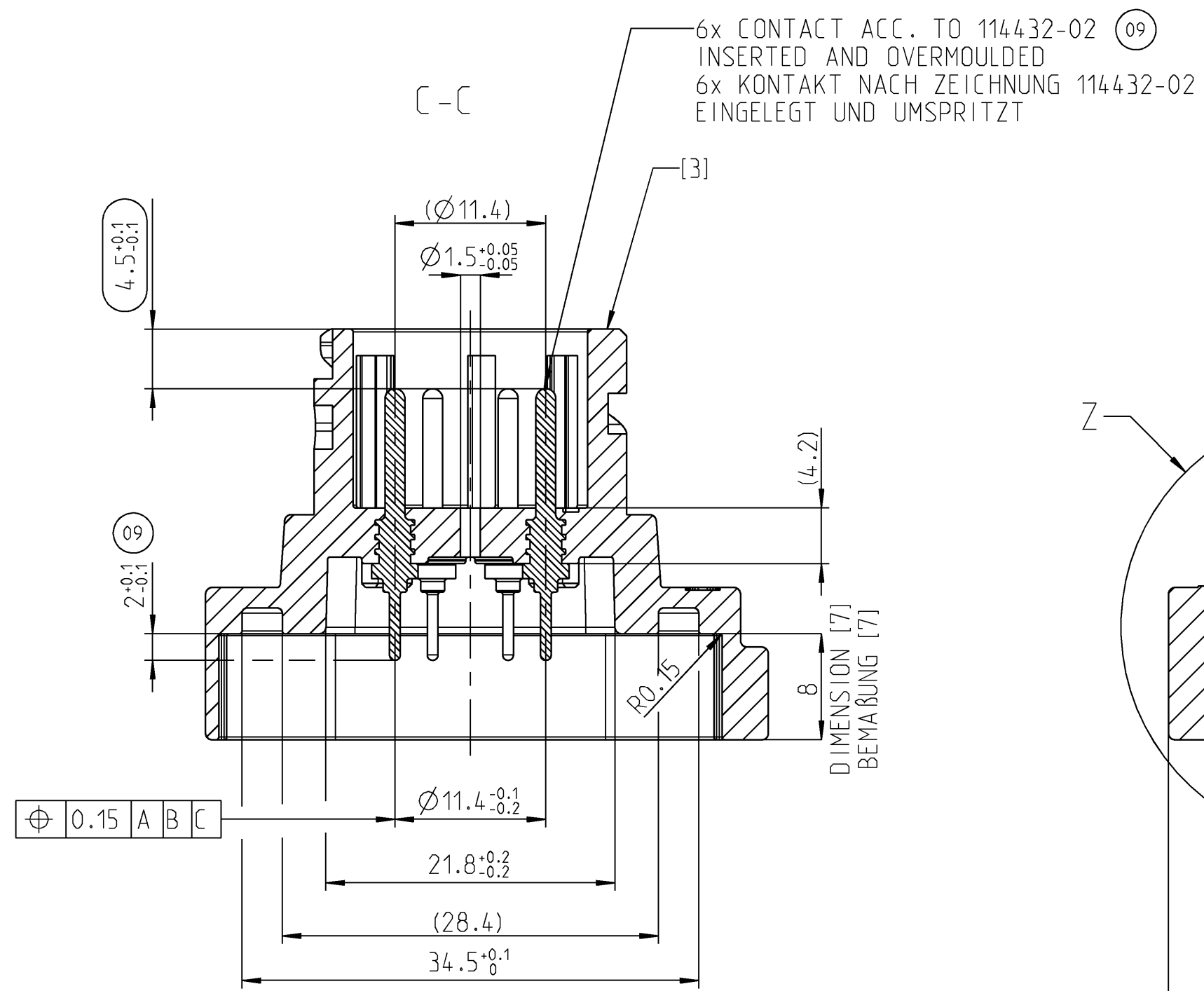
Bauteilsauberkeit nach ETN005
Bauteiloberfläche: 208,5 cm²
CCC = A(H10/I7/J5/K0)



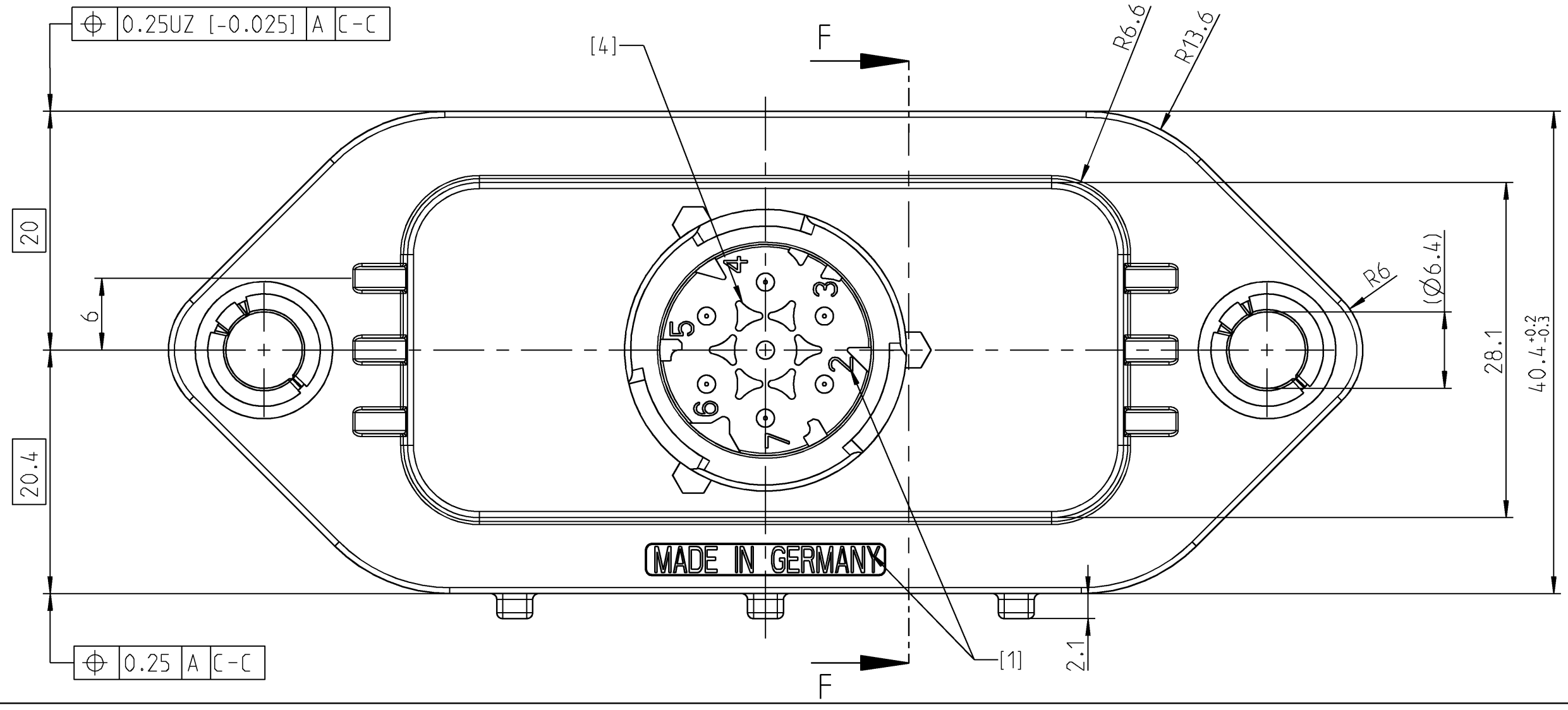
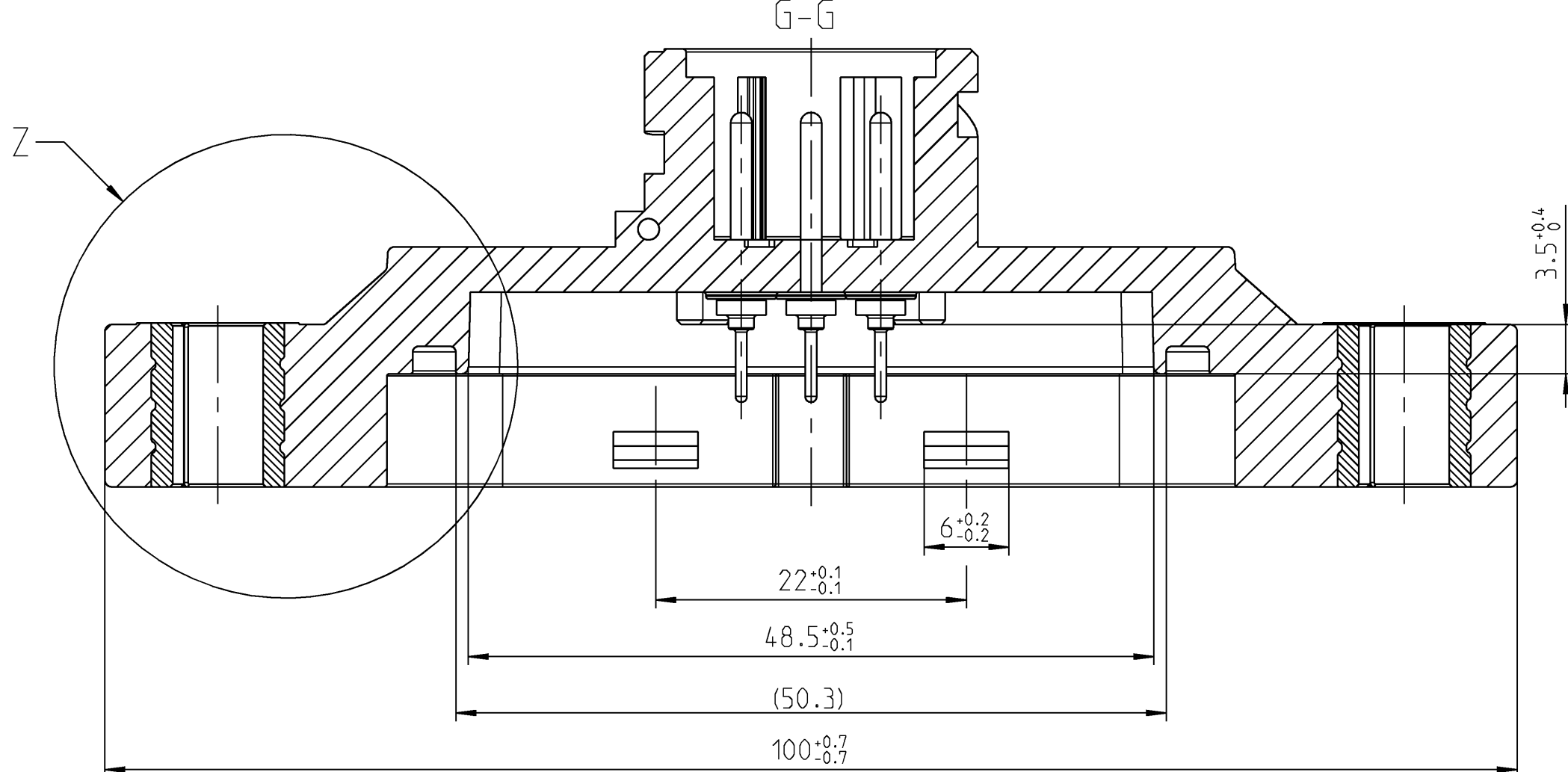
2x BUSHINGS ACC. TO 114430-01
INSERTED AND OVERMOULDED
2x BUCHSEN NACH ZEICHNUNG 114430-01
EINGELEGT UND UMSPRITZT



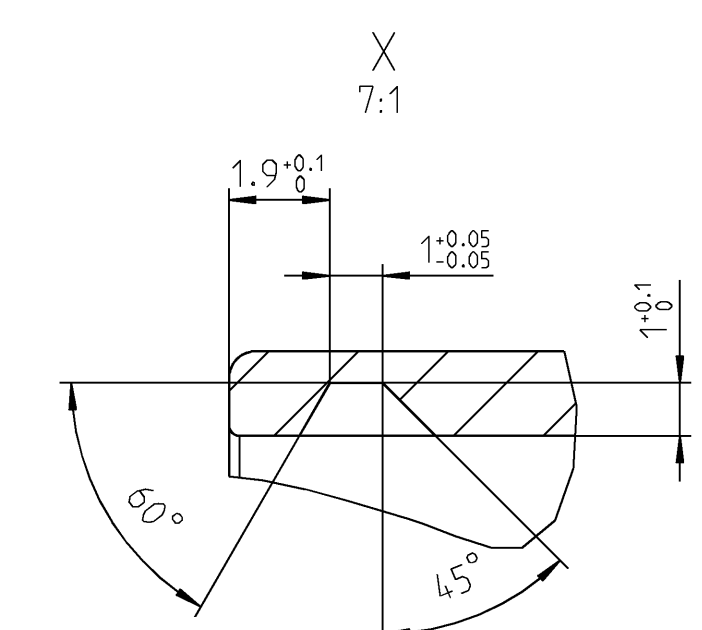
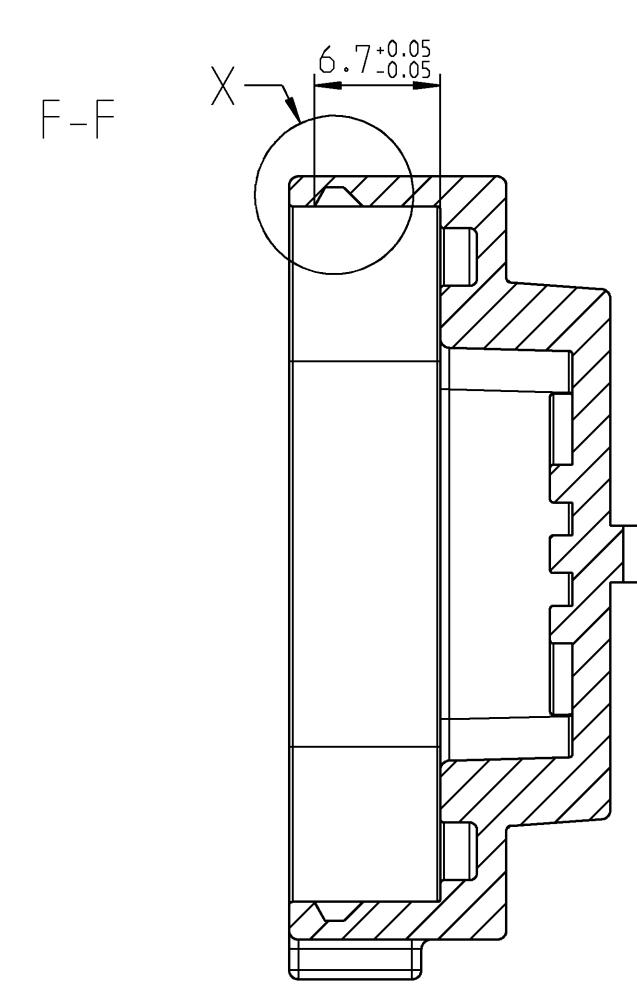
PRESTRESSED WITH 9 Nm
VORGESpanNT MIT 9 Nm



6x CONTACT ACC. TO 114432-02
INSERTED AND OVERMOULDED
6x KONTAKT NACH ZEICHNUNG 114432-02
EINGELEGT UND UMSPRITZT



MADE IN GERMANY



Freigabe / Release
Von Regina Schöfer , 08:31, 20.07.2021

NOTES/BEMERKUNG

⊗ EJECTOR PIN MARKS MAX. 0.2 DEPRESSED PERMITTED
AUSWERFERMARKIERUNGEN MAX. 0.2 VERTIEFT ZULAESSIG

GATE REST MAX. 0.2
ANGUSSREST MAX. 0.2

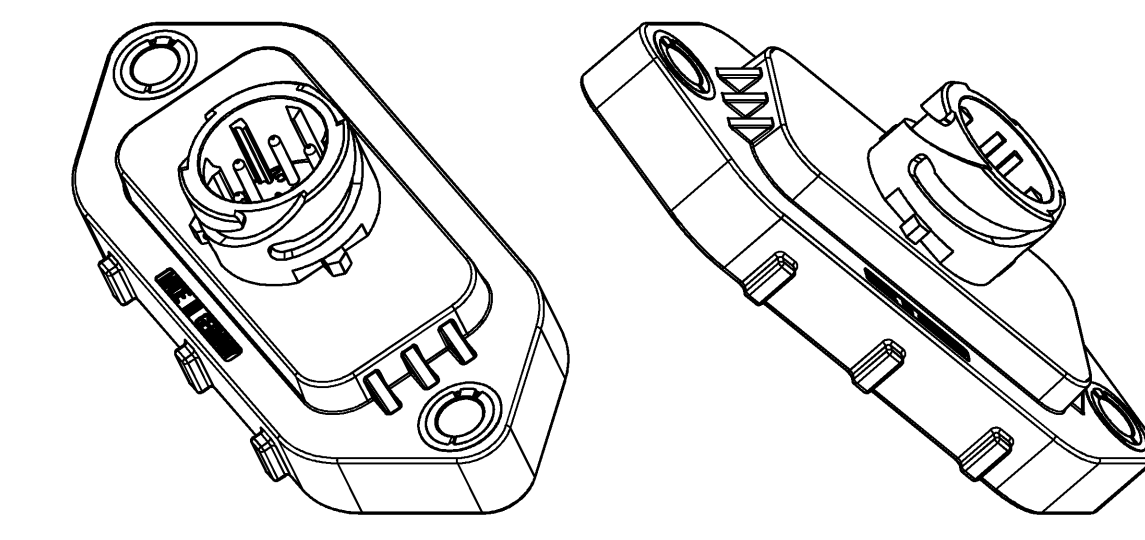
NON-DIMENSIONED RADII
NICHT BEMASSTE RADII R 0.2

NON-DIMENSIONED DRAFT ANGLES MAX. 1°
UNBEMASSTE FORMSCHRAEGEN MAX. 1°

SURFACE ACCORDING TO
OBERFLAECHE NACH VDI 3400 KL. 30

NO RECYCLED MATERIAL
KEIN REGENERAT ZULAESSIG

- FIGURES, MATERIAL MARKING, DATE OF MANUFACTURE 0.2 mm RAISED
ZIFFERN, WERKSTOFFKENNZEICHNUNG, HERSTELLDATUM 0.2 mm ERHABEN
- SEALING SURFACE FREE FROM MARKING AND OTHER PLASTIC RESIDUES,
NO EJECTOR PIN MARKS AND PARTING PLANE ALLOWED
DICHTFLAECHE FREI VON MARKIERUNGEN UND SONSTIGEN KUNSTSTOFFRESTEN,
KEINE AUSWERFERMARKEN UND KEINE FORMTEILUNG ZULAESSIG
- CONNECTER DIMENSIONS ACCORDING TO WABCO DRAWING NO.: 858 000 823 4
(SIMILAR ISO 15170)
STECKER ABMESSUNGEN NACH WABCO ZEICHNUNGSNR.: 858 000 823 4
(AEGNICH ISO 15170)
- INTERNAL "STAR" CONTOUR ACCORDING TO WABCO DRAWING NO.:894 110 062 4
"STERN" KONTUR INNEN NACH WABCO-ZEICHNUNGSNR.: 894 110 062 4
- MISSING PARAMETERS OF RIB CONTOUR TO BE CONSIDERED FROM THE 3D MODELL
FEHLENDE ANGABEN ZUR RIPPENKONTOUR SIND VON DEM 3D MODELL ZU
ENTNEHMEN
- MATERIAL AND CAVITY INDICATION TEXT 0.3mm RAISED
MATERIAL- UND NESTKENNZEICHNUNG SCHRIFT 0,3 mm ERHABEN
- SEATING SURFACE OF HYBRID CARRIER
AUFLAGE FLAECHE FUEER HYBRID TRAEGER
- DATESTAMP CAN BE POSITIONED IN THIS AREA
IN DIESEM BEREICH KOENNT DIE DATUMSUHR EINGEBRACHT WERDEN
- INJECTION POINT IN THIS AREA
ANSPRITZPUNKT IN DIESEM BEREICH
- MB1: MEASURING AREA FOR DIMENSION 60 +0/-0.3
MB1: MESSBEREICH FUEER MASS 60 +0/-0.3



DOCUMENT STATUS		RELEASED		ERSTMALIGE VERWENDUNG/ FIRST APPLICATION: DPS6	
	SPECIAL CHARACTERISTICS ACC. TO ETN 002	DRAWN	2014-05-23	NAME	A.SHANKAR
GENERAL TOLERANCES	DIN ISO 2768-mH	CHANGED	2021-05-06	A.SHANKAR	Stecker BGR
FUNDAMENTAL TOLERANCING PRINCIPLE	SIZE ISO 14405	CHECKED	2021-05-07	M.A.HELNER	Connector ASM
MATERIAL	PA6.6 GF35	RELEASED	2021-07-07	D.FEIRER	MATERIAL NO.
Ultradim A3W67LS Black	SC	PLANT	NUREMBERG	GERMANY	114431-03
		DOC-VER.	CHANGES	CHANGE NO.	2
		09	2	500000014062	DOCUMENT NO.
					100000051569_Z02_000_09
FIRST ANGLE PROJECTION		DIMENSIONS ARE IN mm	SCALE	1:1	REVISION
					CREO 2.0

ERSTMALIGE VERWENDUNG/
FIRST APPLICATION:
DPS6

Stecker BGR

Connector ASM

MATERIAL NO.

114431-03

DOCUMENT NO.

100000051569_Z02_000_09

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