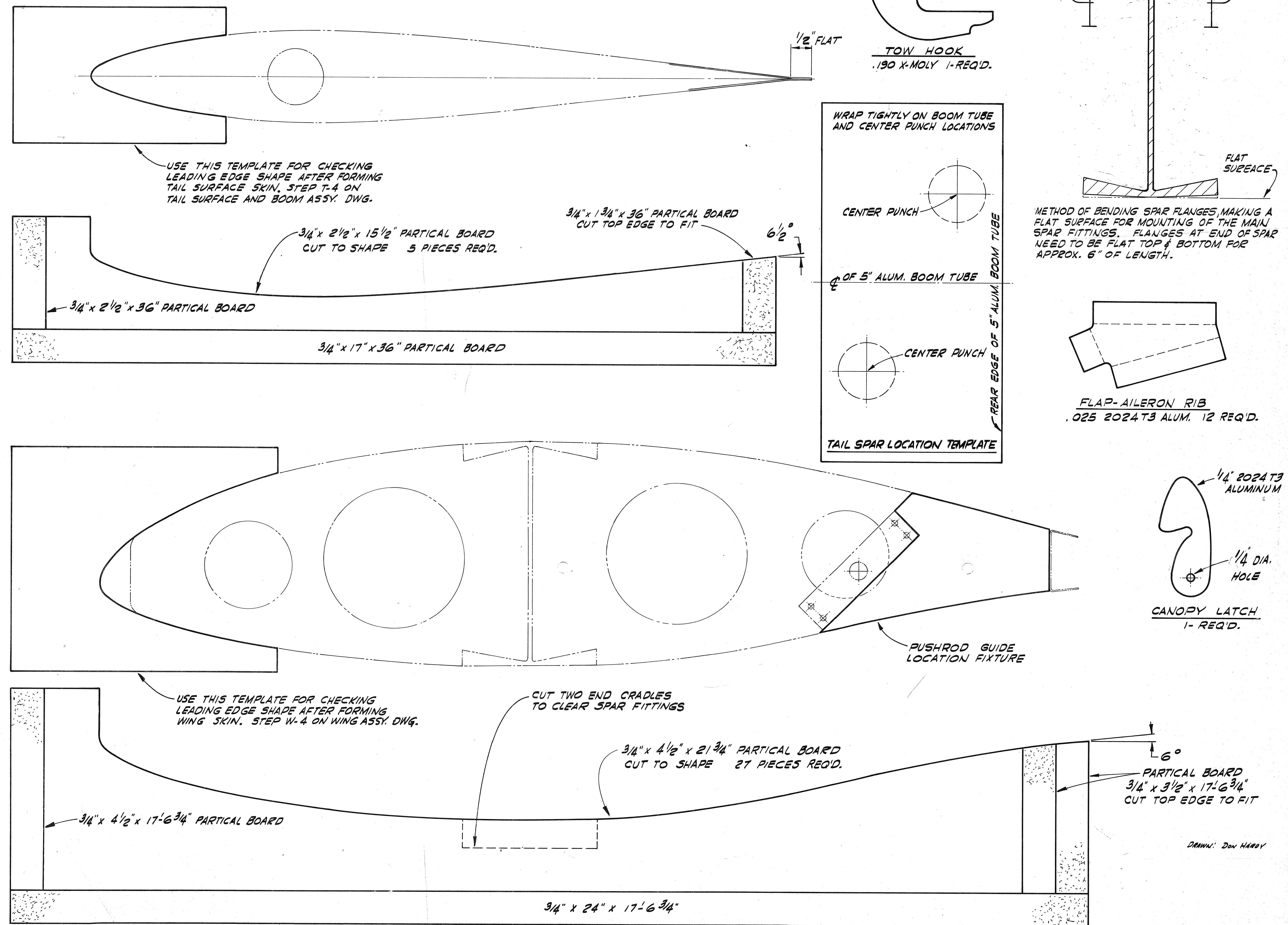
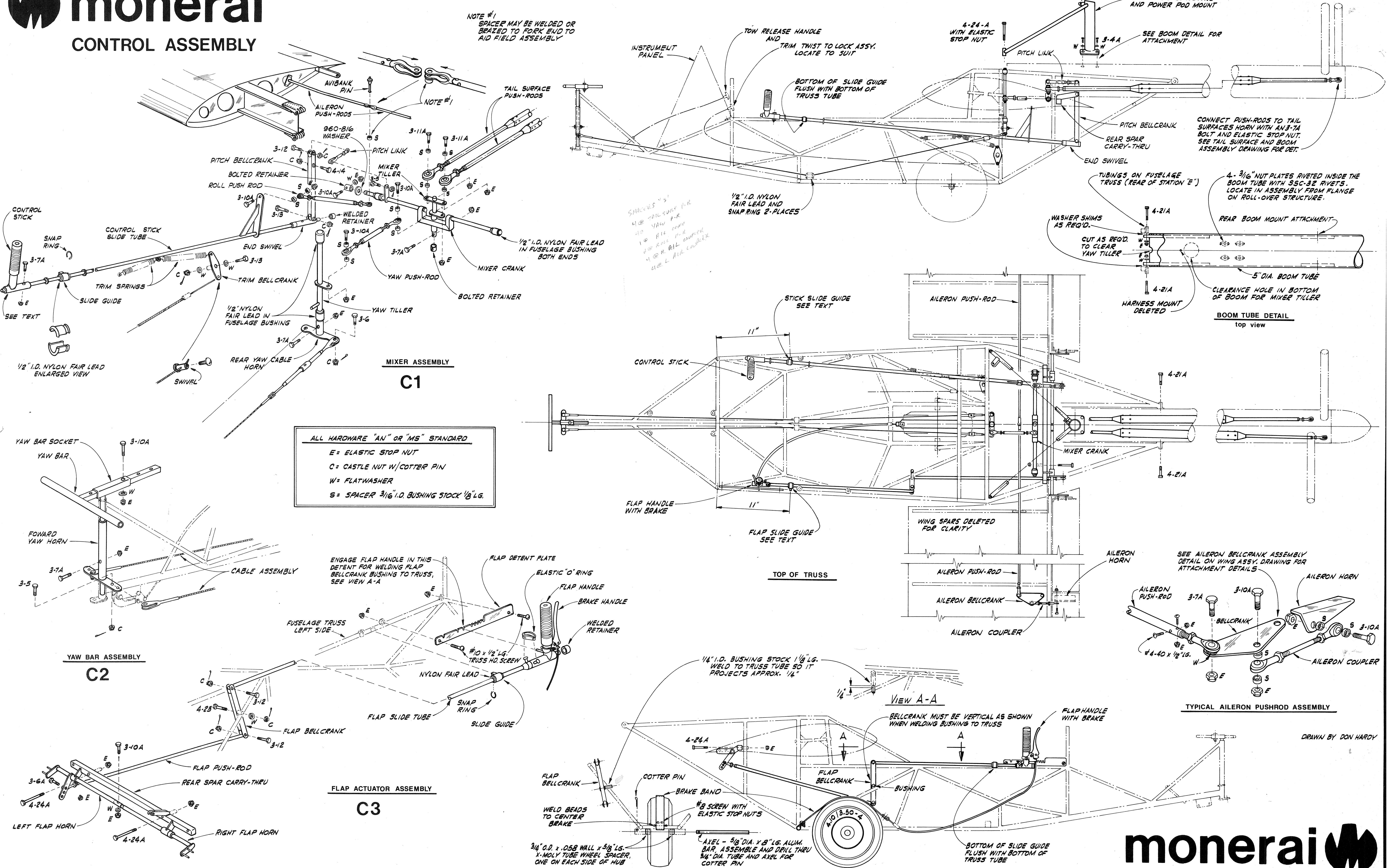


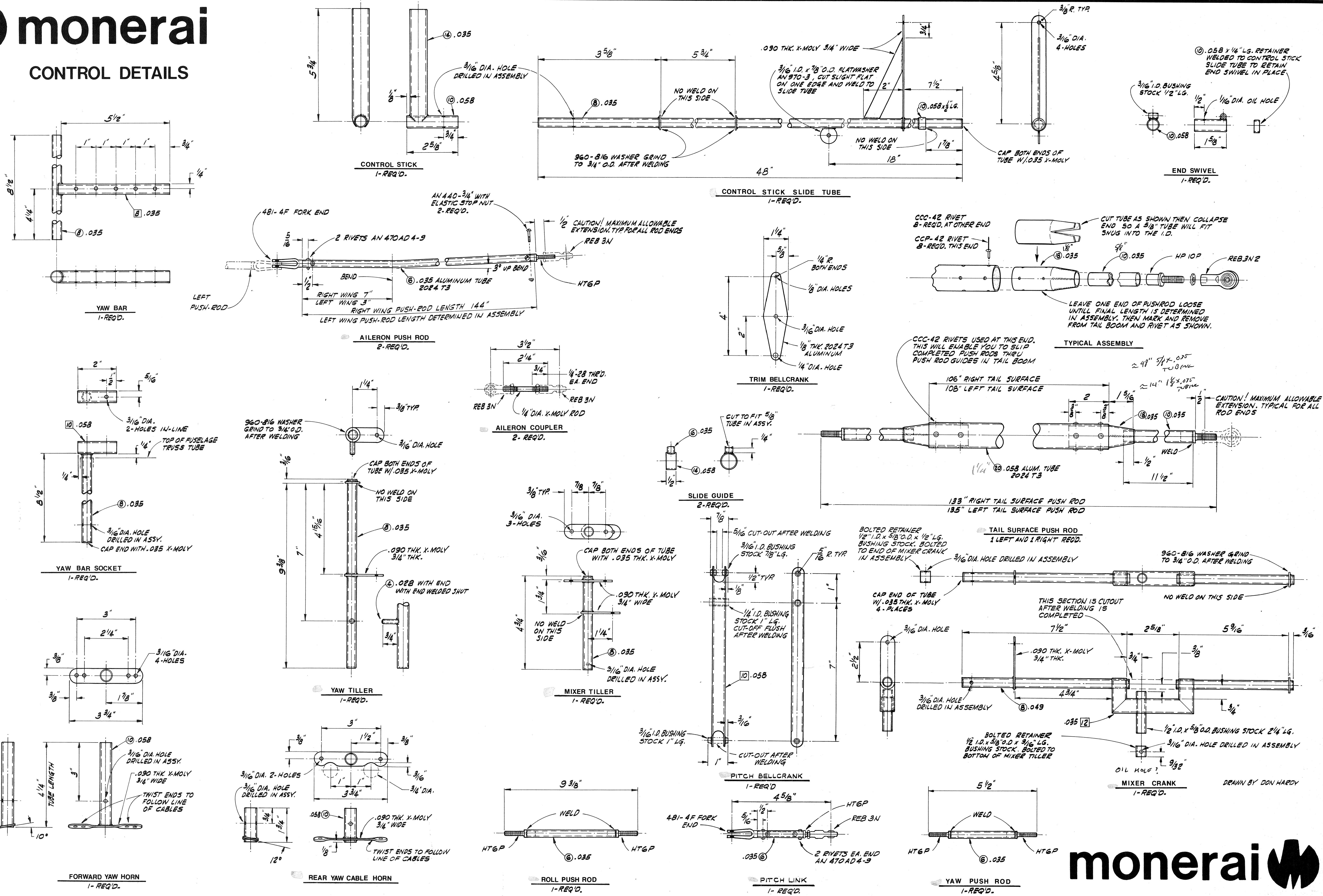
FULL SIZE TEMPLATE SHEET


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CONTROL ASSEMBLY

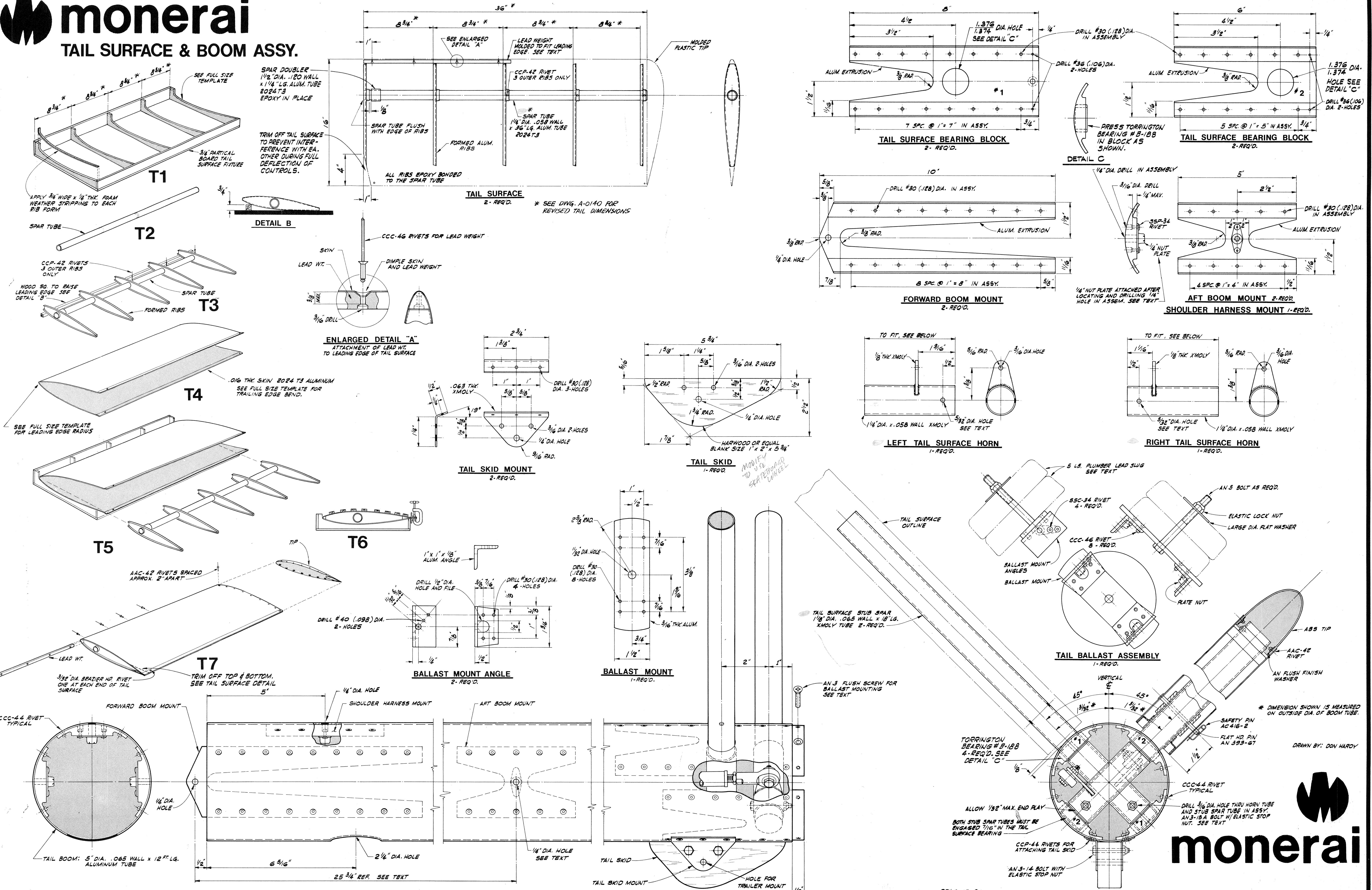


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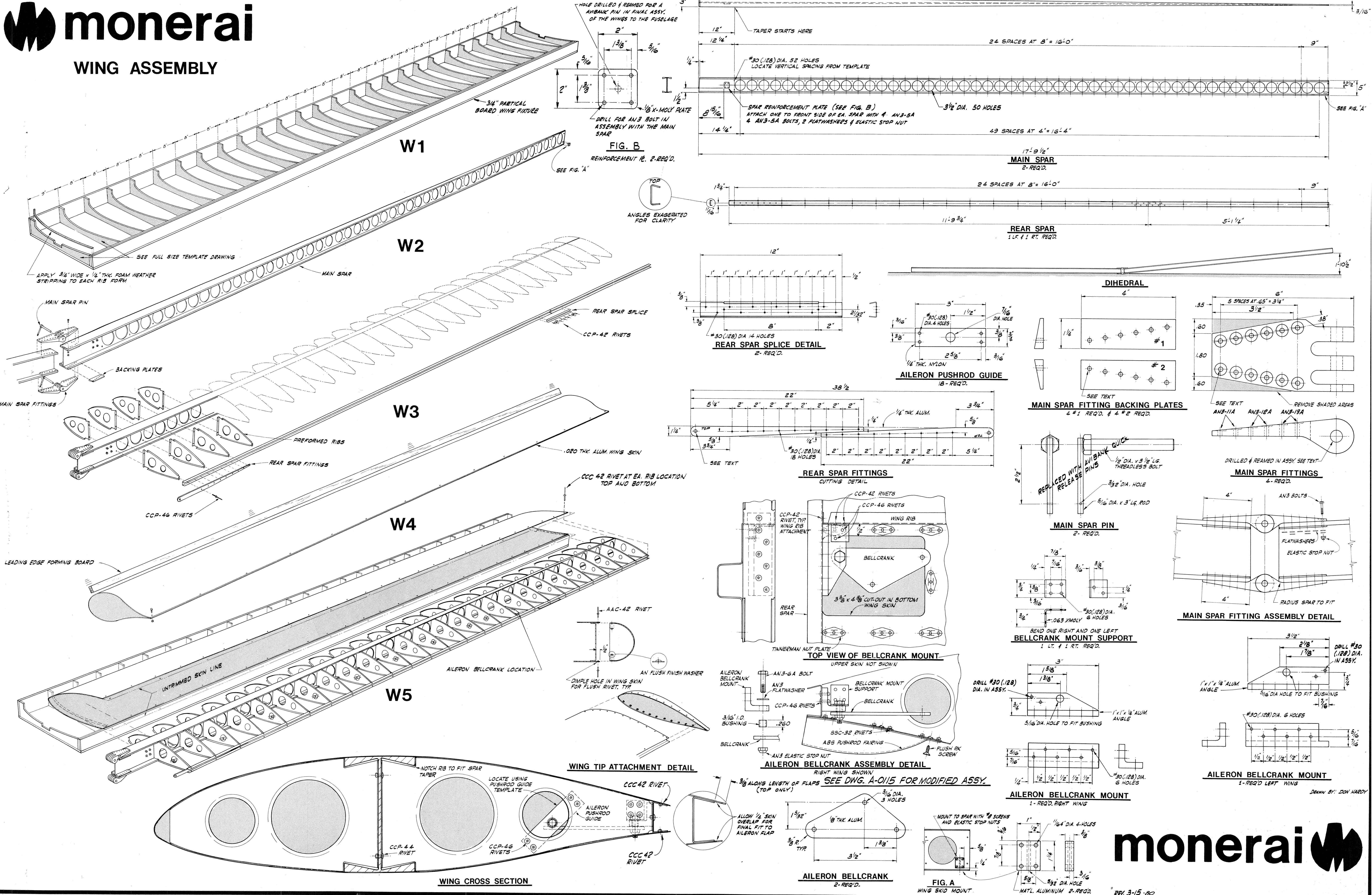
CONTROL DETAILS


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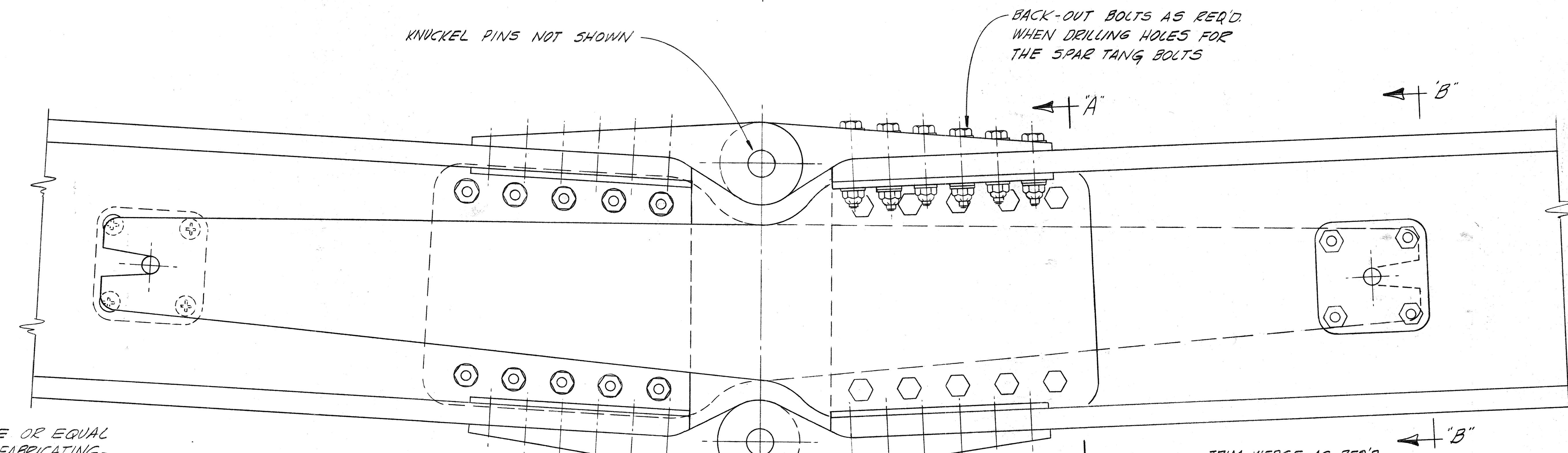
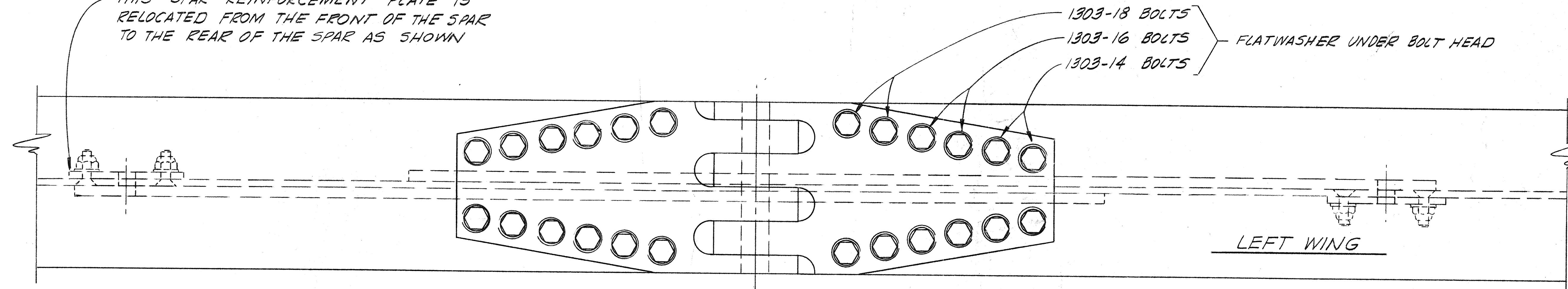
TAIL SURFACE & BOOM ASSY.



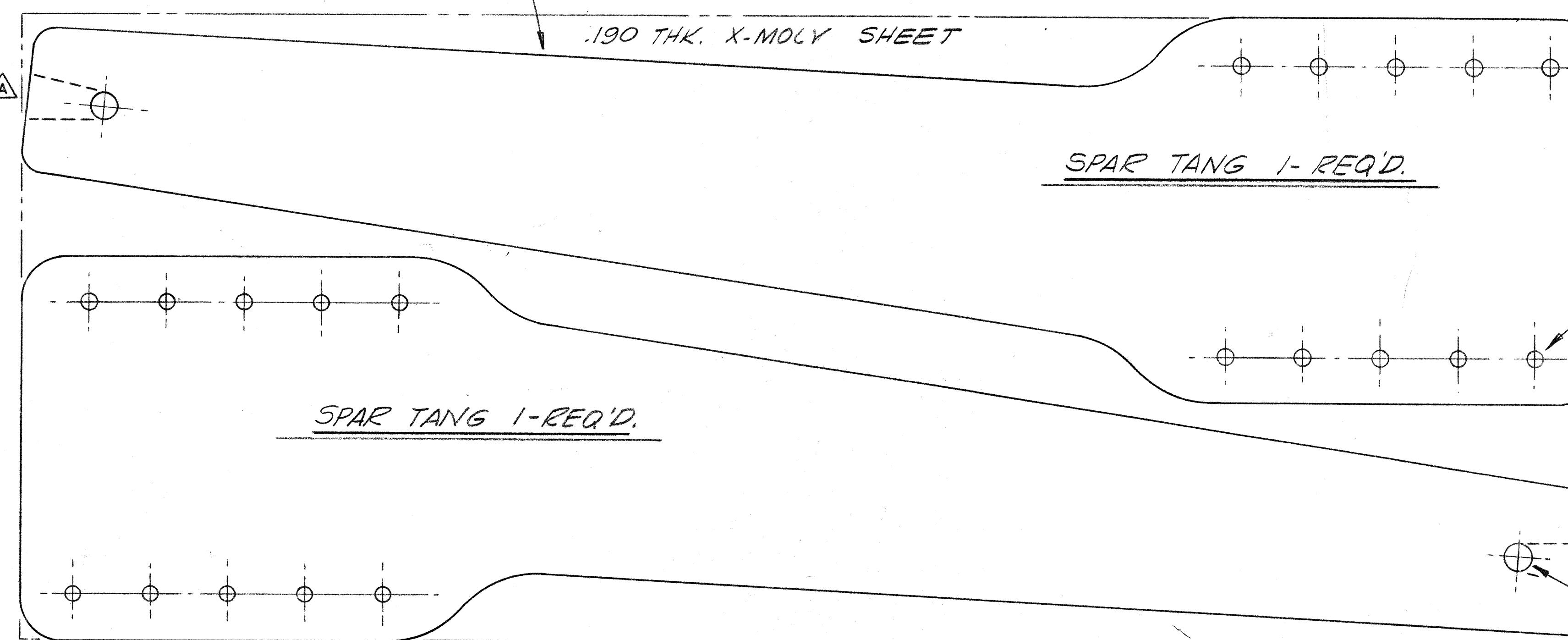
WING ASSEMBLY



THIS SPAR REINFORCEMENT PLATE IS
RELOCATED FROM THE FRONT OF THE SPAR
TO THE REAR OF THE SPAR AS SHOWN



ZINC CHROMATE OR EQUAL
PRIME AFTER FABRICATING



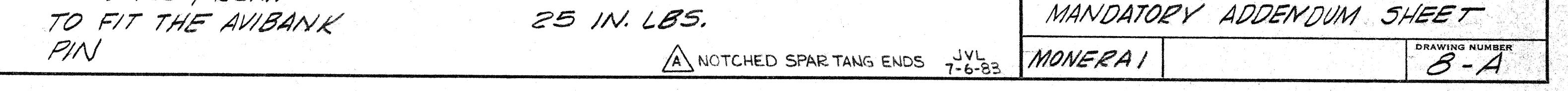
3" DIA. HOLES
DRILL & REAM TO FIT
BOLTS AT ASSEMBLY

5" DIA. HOLE,
DRILL & REAM
TO FIT THE AVIBANK
PIN

SECTION A-A

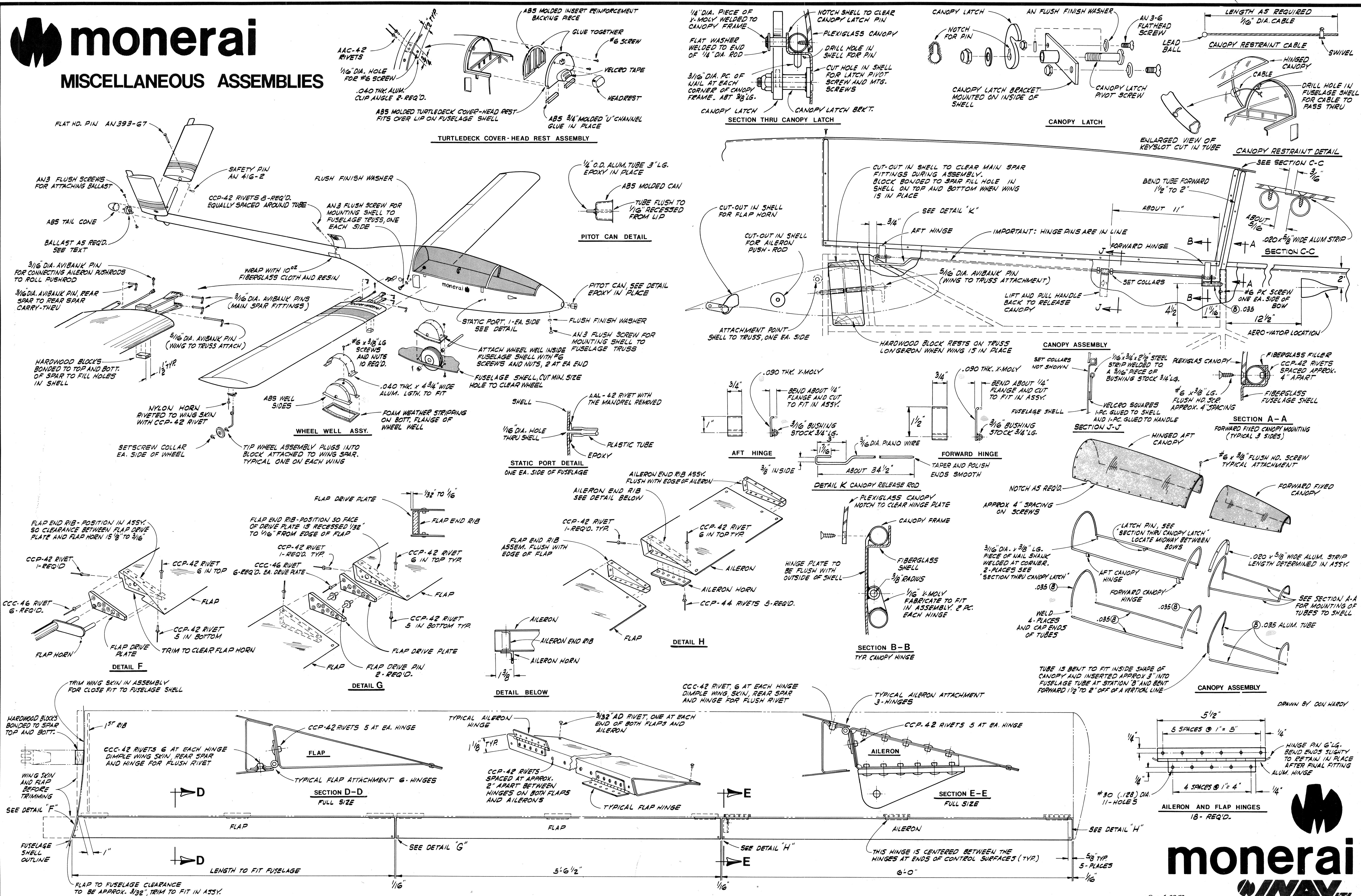
NOTE:
TORQUE ALL BOLTS TO
25 IN. LBS.

NOTCHED SPARTANG ENDS JVL
7-6-83



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MISCELLANEOUS ASSEMBLIES

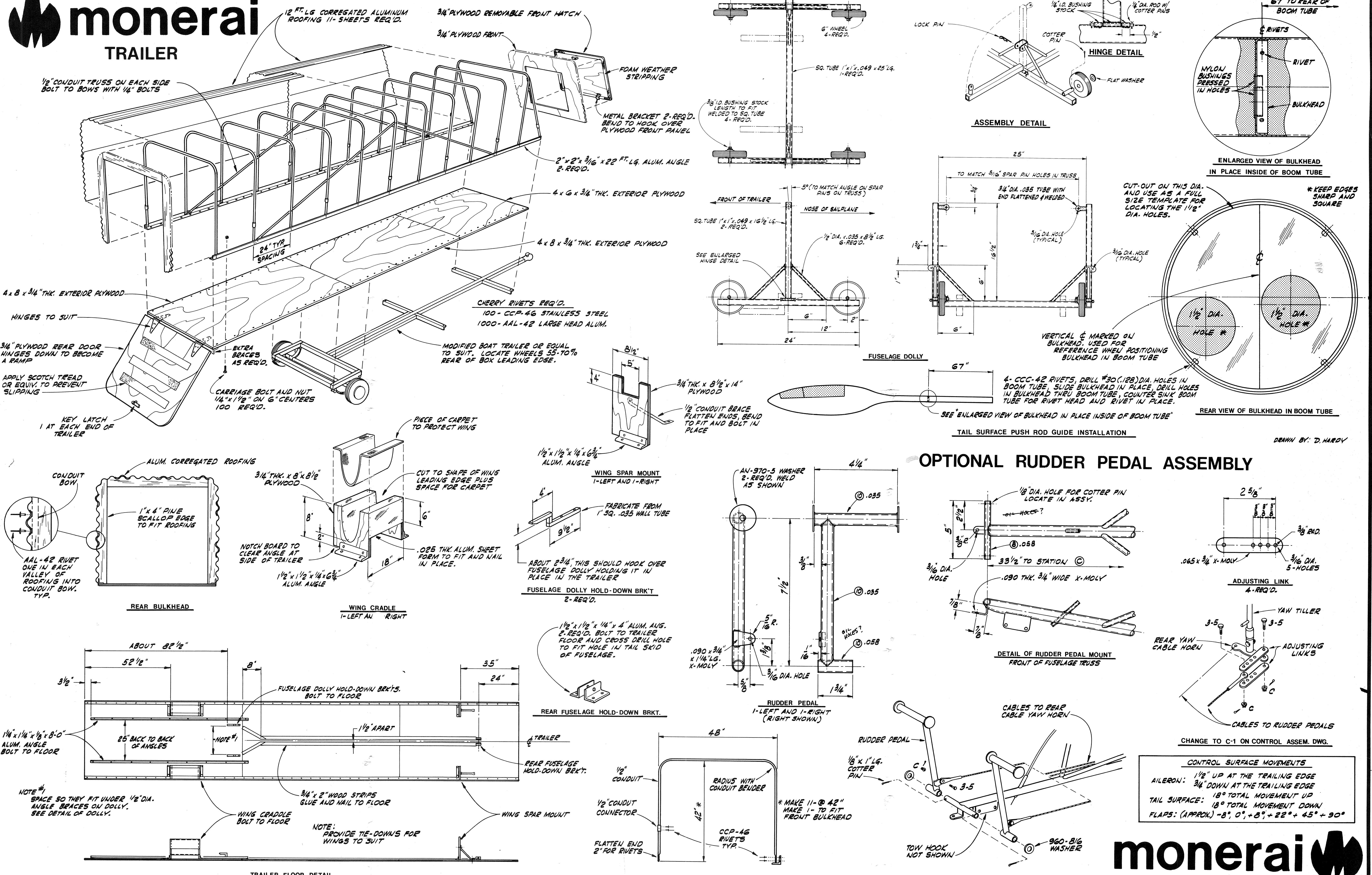


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TRAILER



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