

### 1. 適用範圍 / SCOPE

此份規格書涵蓋 STE0603/0805/1206/2010/2512/3921/4527-series 金屬陶瓷電流感測電阻元件相關規格。

This specification covers STE0603/0805/1206/2010/2512/3921/4527-series, which are Metal Foil Current Sensing Resistor.

### 2. 產品型號/TYPE NUMBER

STE	0603/0805/1206/2010 /2512/3921/4527	M/A/S	×W×	Rxxx	*	*
	(1)	(2)	(3)	(4)	(5)	(6)

- (1) 產品系列號 / SERIES NUMBER : Ex.STE0805 =短電極/ short electrode ; 兩端子 / two terminal ; 有側導 / side electrode ; 尺寸 / size “0.08×0.05”
- (2) 產品材質 / Material : M = 錳銅合金 / MnCu alloy ; A = 合金 / Alloy ; S = 特殊/ Special
- (3) 產品瓦特數 / Power Rating : Ex. W50=0.50 Watt ; 1W0=1.0 Watt
- (4) 產品阻值 / Nominal Resistance Value : Ex. 5mΩ → R005 ; 10mΩ → R010
- (5) 元件電阻偏差值 / Resistance Tolerance : Ex. D=±0.5% ; F=±1%
- (6) 產品碼/Product code:Ex. S→Special design ; blank→Original design

### 3. 產品尺寸 / PRODUCT DIMENSIONS

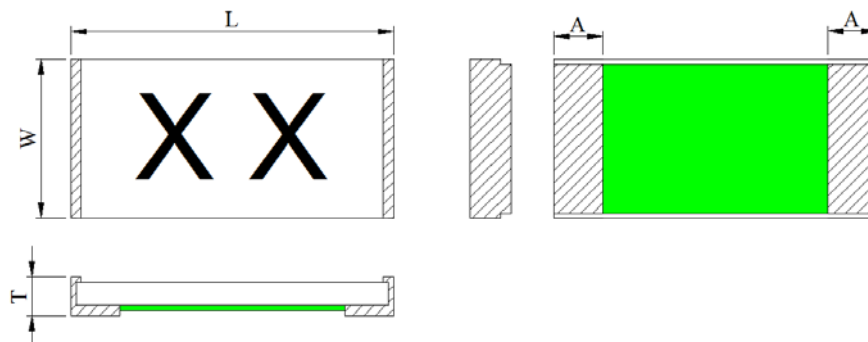


圖 1 / Fig.1

Unit(mm)

Part Number	W	L	T	A
STE0603MW50-series R005	0.90±0.20	1.70±0.20	0.65±0.20	0.50±0.20
STE0603MW50-series R006*S~R009*S	0.90±0.20	1.70±0.20	0.65±0.20	0.40±0.20
STE0603MW50-series R010~R049	0.90±0.20	1.70±0.20	0.65±0.20	0.40±0.20
STE0603*W50-series R050~R060	0.90±0.20	1.70±0.20	0.65±0.20	0.40±0.20

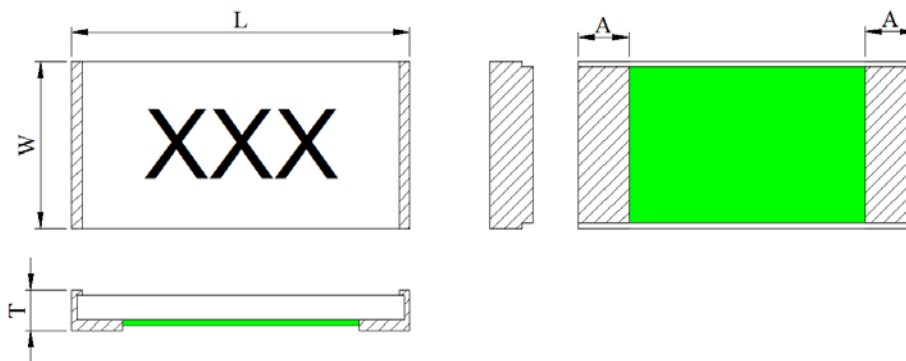


圖 2 / Fig.2

Unit(mm)

Part Number	W	L	T	A
STE0805MW75-series R003	1.35±0.20	2.10±0.20	0.65±0.20	0.65±0.20
STE0805MW75-series R004*S~R007*S	1.35±0.20	2.10±0.20	0.65±0.20	0.50±0.20
STE0805MW75-series R008~R049	1.35±0.20	2.10±0.20	0.65±0.20	0.50±0.20
STE0805*W75-series R050~R200	1.35±0.20	2.10±0.20	0.65±0.20	0.50±0.20

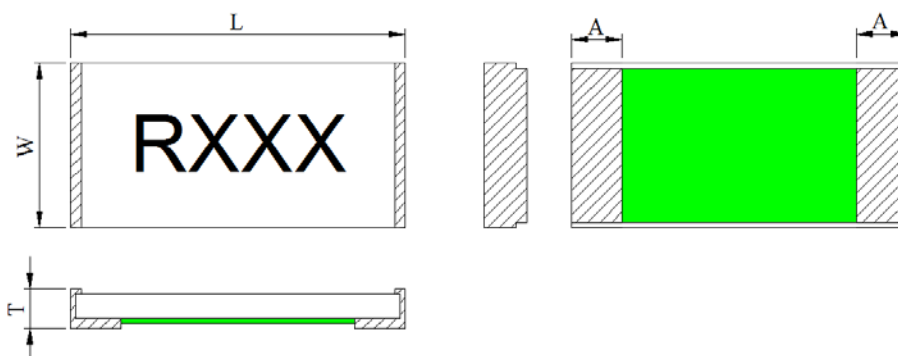


圖 3 / Fig.3

Unit(mm)

Part Number	W	L	T	A
STE1206M1W0-series R003	1.70±0.20	3.30±0.20	0.65±0.20	1.20±0.30
STE1206M1W0-series R004*S~R008*S	1.70±0.20	3.30±0.20	0.65±0.20	0.68±0.30
STE1206M1W0-series R009~R049	1.70±0.20	3.30±0.20	0.65±0.20	0.68±0.30
STE1206*1W0-series R050~R400	1.70±0.20	3.30±0.20	0.65±0.20	0.68±0.30

Part Number	W	L	T	A
STE2010M1W5-series R002~R003	2.60±0.20	5.10±0.20	0.65±0.20	2.10±0.30
STE2010M1W5-series R004*S~R009*S	2.60±0.20	5.10±0.20	0.65±0.20	0.70±0.30
STE2010M1W5-series R010~R049	2.60±0.20	5.10±0.20	0.65±0.20	0.70±0.30
STE2010*1W5-series R050~R400	2.60±0.20	5.10±0.20	0.65±0.20	0.70±0.30

Part Number	W	L	T	A
STE2512M2W0-series R002	3.20±0.30	6.40±0.30	0.65±0.20	2.80±0.30
STE2512M2W0-series R003	3.20±0.30	6.40±0.30	0.65±0.20	2.60±0.30
STE2512M2W0-series R004*S~R009*S	3.20±0.30	6.40±0.30	0.65±0.20	1.05±0.30
STE2512M2W0-series R010~R049	3.20±0.30	6.40±0.30	0.65±0.20	1.05±0.30
STE2512*2W0-series R050~R400	3.20±0.30	6.40±0.30	0.65±0.20	1.05±0.30

Part Number	W	L	T	A
STE3921M3W0-series R002	5.10±0.30	11.10±0.30	0.65±0.20	4.90±0.30
STE3921M3W0-series R003	5.10±0.30	11.10±0.30	0.65±0.20	4.55±0.30
STE3921M3W0-series R004*S~R008*S	5.10±0.30	11.10±0.30	0.65±0.20	2.36±0.30
STE3921M3W0-series R009~R049	5.10±0.30	11.10±0.30	0.65±0.20	2.36±0.30
STE3921*3W0-series R050~R100	5.10±0.30	11.10±0.30	0.65±0.20	2.36±0.30

Part Number	W	L	T	A
STE4527M4W0-series R002	7.10±1.0	11.60±1.0	0.65±0.30	5.00±0.40
STE4527M4W0-series R003*S~R005*S	7.10±1.0	11.60±1.0	0.65±0.30	2.70±0.40
STE4527M4W0-series R006~R049	7.10±1.0	11.60±1.0	0.65±0.30	2.70±0.40
STE4527*4W0-series R050~R100	7.10±1.0	11.60±1.0	0.65±0.30	2.70±0.40

### 4. 產品結構及使用材料說明 (參考圖 4) / STRUCTURE & MATERIAL (Ref to Fig.4 )

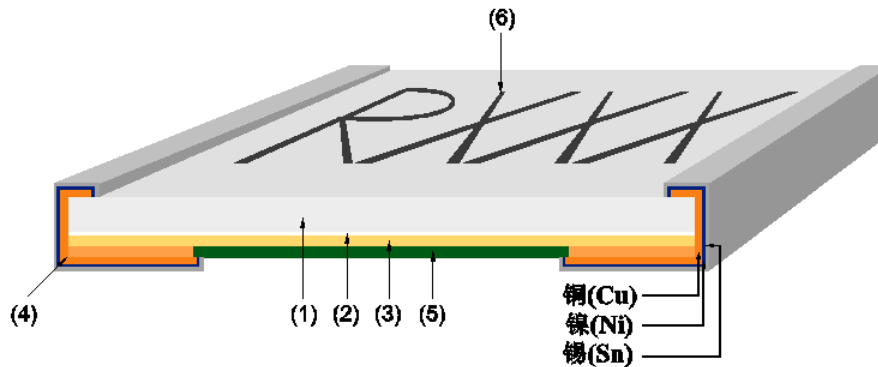


圖 4 / Fig.4

- 4.1 基板 / Substrate(1) : 氧化鋁陶瓷基板 / Alumina Ceramic
- 4.2 粘著層 / Adhesion layer(2) : 環氧樹脂 / Epoxy
- 4.3 電阻本體 / Resistive element(3) : 銅合金 / Cu – alloy
- 4.4 端電極 / Terminal electrode(4) : 錫、鎳、銅 / Sn、Ni、Cu
- 4.5 保護防焊層 / Protective coating(5) : 防火級環氧樹脂,符合 UL- 94-V0 要求(綠色) / Flame-retardant epoxy, meets UL- 94-V0 requirements(green)
- 4.6 文印防焊層 / Marking coating(6) : 防火級環氧樹脂,符合 UL- 94-V0 要求(黑色) / Flame-retardant epoxy, meets UL- 94-V0 requirements (black)

### 5. 電氣特性 / ELECTRICAL CHARACTERISTICS

Part Number	Resistance Value (mΩ)	Power Rating (Watt)	Resistance Tolerance (%)	TCR (ppm)
STE0603*W50-series R005~R60	5~9	0.5	±1%(F)	±100
	10~60	0.5	±0.5%(D) / ±1%(F)	±50

Part Number	Resistance Value (mΩ)	Power Rating (Watt)	Resistance Tolerance (%)	TCR (ppm)
STE0805*W75-series R003~R200	3~9	0.75	±1%(F)	±100
	10~200	0.75	±0.5%(D) / ±1%(F)	±50

Part Number	Resistance Value (mΩ)	Power Rating (Watt)	Resistance Tolerance (%)	TCR (ppm)
STE1206*1W0-series R003~R400	3~9	1.0	±1%(F)	±100
	10~400	1.0	±0.5%(D) / ±1%(F)	±50

Part Number	Resistance Value (mΩ)	Power Rating (Watt)	Resistance Tolerance (%)	TCR (ppm)
STE2010*1W5-series R002~R400	2~9	1.5	±1%(F)	±100
	10~400	1.5	±0.5%(D) / ±1%(F)	±50

Part Number	Resistance Value (mΩ)	Power Rating (Watt)	Resistance Tolerance (%)	TCR (ppm)
STE2512*2W0-series R002~R400	2~9	2.0	±1%(F)	±100
	10~400	2.0	±0.5%(D) / ±1%(F)	±50

Part Number	Resistance Value (mΩ)	Power Rating (Watt)	Resistance Tolerance (%)	TCR (ppm)
STE3921*3W0-series R002~R100	2~9	3.0	±1%(F)	±100
	10~100	3.0	±0.5%(D) / ±1%(F)	±50

Part Number	Resistance Value (mΩ)	Power Rating (Watt)	Resistance Tolerance (%)	TCR (ppm)
STE4527*4W0-series R002~R100	2~9	4.0	±1%(F)	±100
	10~100	4.0	±0.5%(D) / ±1%(F)	±50

規格外阻值可依客戶需求提供 / We can provide other resistance value per request

### 6. 產品特性及信賴性測試規範 / PRODUCT CHARACTERISTICS AND RELIABILITY TEST STANDARD

測試方法 Parameter	條件 Conditions	允收標準 Requirements
瞬間過載測試 / Short Time Over Load	$P = 2.5P_r$ ; $T = 25 \pm 2^\circ\text{C}$ , $t = 5\text{sec.}$	$\pm(1.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.13
高溫測試 / High Temp. Exposure	$T = +170 \pm 2^\circ\text{C}$ ; $t = 1000\text{h}$	$\pm(1.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.25
低溫測試 / Low Temp. Storage	$T = -55 \pm 2^\circ\text{C}$ ; $t = 1000\text{h}$	$\pm(1.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.25
濕度負載壽命測試 / Moisture Load Life ( $60^\circ\text{C}$ 、 $95\%\text{RH}$ )	$V_{\text{test}} = V_{\text{max}}$ ; $T = 60 \pm 2^\circ\text{C}$ ; $\text{RH} = 95\%$ ; $t = 90\text{min ON}$ , $30\text{min OFF}$ , $1000\text{h}$	$\pm(2.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.25
冷熱衝擊測試 / Thermal Shock	$[-55^\circ\text{C } 30\text{min.} \rightarrow \text{R.T. } 3\text{min.} \rightarrow +155^\circ\text{C } 30\text{min.} \rightarrow \text{R.T. } 3\text{min.}]$ , 100 個連續循環 / 100Cycles	$\pm(1.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.19
在 $70^\circ\text{C}$ 下負載壽命測試 / Load Life at $70^\circ\text{C}$	$V_{\text{test}} = V_{\text{max}}$ ; $T = 70 \pm 2^\circ\text{C}$ ; $t = 90\text{min ON}$ , $30\text{min OFF}$ , $1000\text{h}$	$\pm(2\% + 0.5\text{m}\Omega)$ IEC60115-1 4.25
可焊性測試 / Solderability	浸入錫爐 / Dip into solder at $T = 245 \pm 5^\circ\text{C}$ , $t = 3 \pm 0.5\text{sec.}$	錫涵蓋面積 / The covered area $> 95\%$ IEC60115-1 4.17
抗焊熱性測試 / Resistance to Solder Heat	經熱風式迴焊爐 / Through Reflow $T = 275 \pm 5^\circ\text{C}$ , $t = 20 \pm 1\text{sec.}$	$\pm(1.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.18
機械衝擊測試 / Mechanical Shock	加速度 $a = 100\text{G}$ , 振幅時間 $t = 11\text{ms}$ , 5 個衝擊 $a = 100\text{G}$ , $t = 11\text{ms}$ , 5 times shock	$\pm(1.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.21
基板彎曲測試 / Substrate Bending	兩支撐點間距 / Span between fulcrums : $90\text{mm}$ ; 振幅 / Bend Width : $2\text{mm}$ ; 測試板 / Test board : 玻璃纖維板 / Glass-Epoxy Board ; 厚度 / Thickness = $1.6\text{mm}$	$\pm(1.0\% + 0.5\text{m}\Omega)$ IEC60115-1 4.33

### 7. 環境特性 / ENVIRONMENTAL CHARACTERISTIC

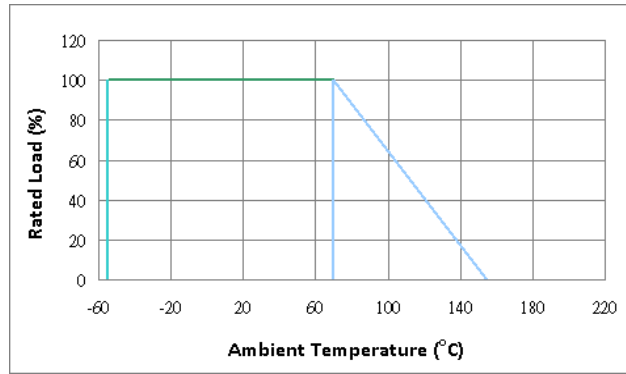
#### 7-1 操作溫度範圍: $-55^\circ\text{C} \sim 155^\circ\text{C}$ / Operating Temperature: $-55^\circ\text{C} \sim 155^\circ\text{C}$

額定功率溫度衰變曲線 / Typical Thermal Derating Curve

額定功率乃指於  $70^\circ\text{C}$  以內可連續滿額功率使用的術語。

下圖為當操作溫度高於  $70^\circ\text{C}$  時的可使用功率衰減曲線。

Power rating is based on continuous full load operation at rated ambient temperature of  $70^\circ\text{C}$ . For resistors operated at ambient temp. in excess of  $70^\circ\text{C}$ , the max. load shall be derated in accordance with the following curve.



### 7-2 存儲條件 / STORAGE CONDITIONS

在溫度+10°C ~ 40°C、相對濕度 $\leq 75\%$ 的密閉條件下可存放2年。 /

Under airtight in temperature+10°C ~ 40°C、relative humidity  $\leq 75\%$  can store 2 years.

在溫度+10°C ~ 60°C、相對濕度為95%的非露天下最多可存放30 天。 /

Without dew in temperature+10°C ~ 60°C、relative humidity be 95% maximum value for 30days.

### 8. 焊錫墊尺寸及焊接條件 / SOLDER PAD SIZE AND WELDING CONDITIONS

8-1 建議如下圖焊接方式焊接，並滿足所要求的尺寸。 / Propose that the following picture installation way is installed, and satisfied the required size.

Part Number	P	W	D	Loading
STE0603MW50-series R005	0.50mm	0.92mm	1.35mm	0.50w
STE0603MW50-series R006*S~R009*S	0.60mm	0.92mm	1.30mm	0.50w
STE0603*W50-series R010~R60	0.60mm	0.92mm	1.30mm	0.50w

Part Number	P	W	D	Loading
STE0805MW75-series R003	0.50mm	1.44mm	1.55mm	0.75w
STE0805MW75-series R004*S~R007*S	0.80mm	1.44mm	1.40mm	0.75w
STE0805*W75-series R008~R200	0.80mm	1.44mm	1.40mm	0.75w

Part Number	P	W	D	Loading
STE1206M1W0-series R003	0.60mm	1.84mm	2.10mm	1.0w
STE1206M1W0-series R004*S~R008*S	1.20mm	1.84mm	1.80mm	1.0w
STE1206*1W0-series R009~R400	1.20mm	1.84mm	1.80mm	1.0w

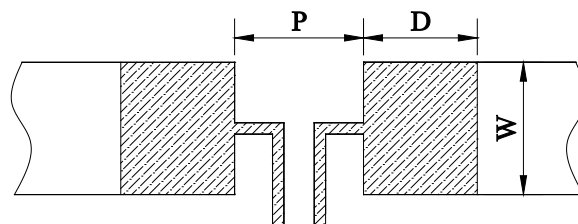
Part Number	P	W	D	Loading
STE2010M1W5-series R002~R003	0.70mm	2.88mm	3.65mm	1.5w
STE2010M1W5-series R004*S~R009*S	2.70mm	2.88mm	2.65mm	1.5w
STE2010*1W5-series R010~R400	2.70mm	2.88mm	2.65mm	1.5w

Part Number	P	W	D	Loading
STE2512M2W0-series R002	0.60mm	3.57mm	4.35mm	2.0w
STE2512M2W0-series R003	0.90mm	3.57mm	4.20mm	2.0w
STE2512M2W0-series R004*S~R009*S	3.10mm	3.57mm	3.10mm	2.0w
STE2512*2W0-series R010~R400	3.10mm	3.57mm	3.10mm	2.0w

Part Number	P	W	D	Loading
STE3921M3W0-series R002	1.10mm	5.75mm	6.45mm	3.0w
STE3921M3W0-series R003	1.70mm	5.75mm	6.15mm	3.0w
STE3921M3W0-series R004*S~R008*S	5.00mm	5.75mm	4.50mm	3.0w
STE3921*3W0-series R009~R100	5.00mm	5.75mm	4.50mm	3.0w

Part Number	P	W	D	Loading
STE4527M4W0-series R002	1.20mm	8.05mm	6.65mm	4.0w
STE4527M4W0-series R003*S~R005*S	5.20mm	8.05mm	4.65mm	4.0w
STE4527*4W0-series R006~R100	5.20mm	8.05mm	4.65mm	4.0w

loading : 適用於本公司建議焊墊設計並使用於限定穩定電流下 /  
suit for specific pad layout and specific steady current





## 8-2 建議客戶焊接參數 / Recommended Customer Soldering Parameters

### 8-2-1 波峰焊溫度曲線 / Wave solder Temperature condition (圖 5 / Fig.5)

預熱段 / Preheating :  $100^{\circ}\text{C} \sim 130^{\circ}\text{C}$  , max.100 sec.

焊錫段 / Soldering:  $250^{\circ}\text{C} \sim 265^{\circ}\text{C}$  max. 10 sec.

允許最高溫度 / Maximum temperature :  $260 \pm 5^{\circ}\text{C}$  , max. 10sec.

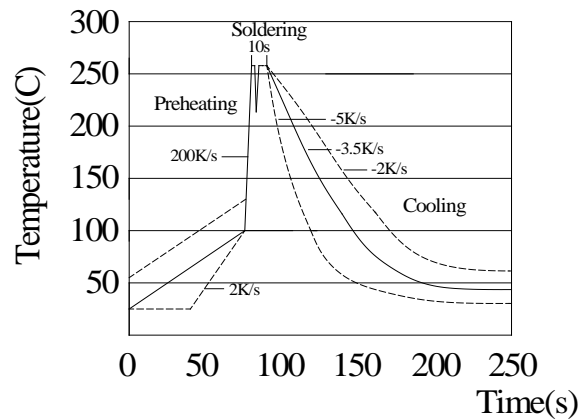


圖 5 / Fig.5

### 8-2-2 回流焊溫度曲線 / Solder reflow Temperature condition (圖 6 / Fig.6)

預熱段 / Preheating :  $145 \pm 15^{\circ}\text{C}$  , max.120 sec.

焊錫段 / Soldering : min.  $220^{\circ}\text{C}$  , max. 60 sec.

允許最高溫度 / Maximum temperature :  $260 \pm 5^{\circ}\text{C}$  , max. 10sec.

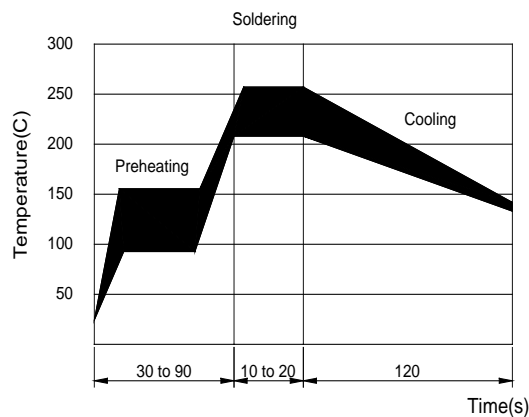


圖 6 / Fig.6

### 8-2-3 允許烙鐵焊接條件(熱風設備) / Rework temperature (hot air equipment) : $350^{\circ}\text{C}$ , 3~5seconds

#### 8-2-4 焊接方法建議 / Recommended reflow methods

焊接熱源方式可用紅外線, 熱蒸氣, 熱風. / IR, vapor phase oven, hot air oven

如果焊錫溫度超過允許最高溫度, 則產品本身會有功能損壞的疑慮. / If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

### 9. 批量生產後出貨測試項目 / Lot ACCEPTANCE TEST REQUIREMENTS

每一批生產均須作入庫檢驗, 每一批生產單量不可超過500Kpcs. /

Qualification shall consist of passing a program of following tests. Parts shall be pulled from each lot and maximum lot quantity shall be within 500Kpcs.

#### 9-1 外觀 / Visual

方法 / Procedure : 利用放大鏡進行檢查 / Visual

標準 / Acceptance Criteria : 不能有髒汙、不潔、文印錯誤、破損等 / No parts are outstandingly stained

#### 9-2 尺寸 / Dimensions

方法 / Procedure : 使用合適且經校正的尺規 / As appropriate, calipers, micrometers, optical comparator, or approved gages

標準 / Acceptance Criteria : 尺寸均在規定標準範圍內 / No parts outside specific dimensions

#### 9-3 單體元件電阻(Ro) / Resistance (Ro)

方法 / Procedure : 在 25℃ 下利用四線量測技術量測之 / Resistance shall be measured with 25℃ in the 4-wire resistance test

標準 / Acceptance Criteria : 電阻值均在規定標準範圍內 / The resistance of the test device shall be within the limits specified

#### 9-4 電阻溫度係數 / TCR

方法 / Procedure : 利用四線法量測出元件分別在 25℃ 及125℃ 下的電阻值, 並將其帶入下面公式中即可得出 TCR值 / Getting the sampling device resistance values measured in 25℃ and 125℃ and put them in to the following equation to calculate the TCR

標準 / Acceptance Criteria : 溫度係數值均在規定標準範圍內 / All parts must within the specific  $TCR = (R_b - R_a) / R_a \times 1 / (T_b - T_a) \times 10^6$

#### 9-5 絕緣電阻 / Insulation resistance (Ri)

方法 / Procedure : 利用絕緣測試儀量測 / Resistance between protective layer and resistive shall be measured by high ohm meter

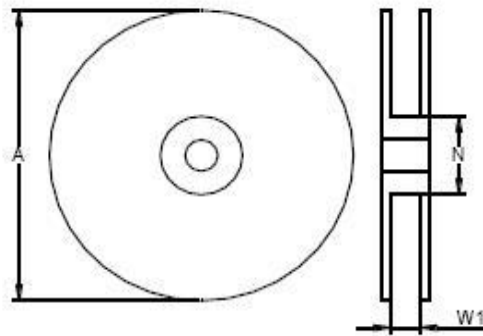
標準 / Acceptance Criteria : 防焊層與電阻本體絕緣電阻至少高於100MΩ / The resistance of the test device shall over 100MΩ

### 10. 包裝訊息 / PACKAGING INFORMATION

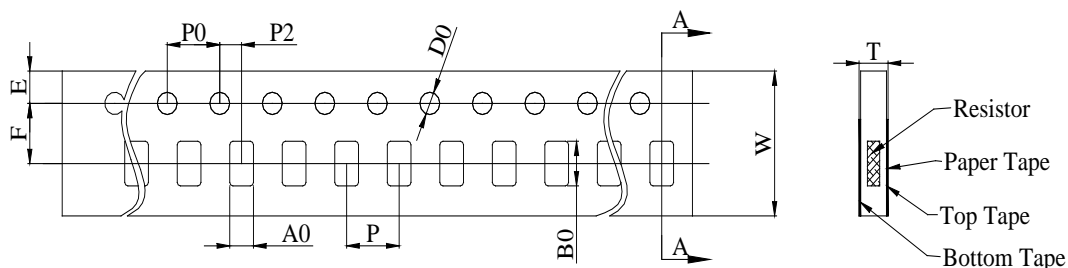
#### 10-1 包裝數量、重量 / QUANTITY & WEIGHT

型號 / Type Number	數量 / Quantity (pcs)	重量 / Weight (g)
STE0603*W50-series	5,000	130±30
STE0805*W75-series	5,000	150±30
STE1206*1W0-series	5,000	160±40
STE2010*1W5-series	4,000	210±40
STE2512*2W0-series	4,000	270±50
STE3921*3W0-series	2,000	510±60
STE4527*4W0-series	1,000	380±60

#### 10-2 捲輪規格 / Reel & Tape specifications



型號 / Type Number	A±5 (mm)	N±2 (mm)	W1±1 (mm)
STE0603*W50-series	178	60	9.0
STE0805*W75-series	178	60	9.0
STE1206*1W0-series	178	60	9.0
STE2010*1W5-series	178	60	13
STE2512*2W0-series	178	60	13
STE3921*3W0-series	178	60	24.5
STE4527*4W0-series	178	60	24.5

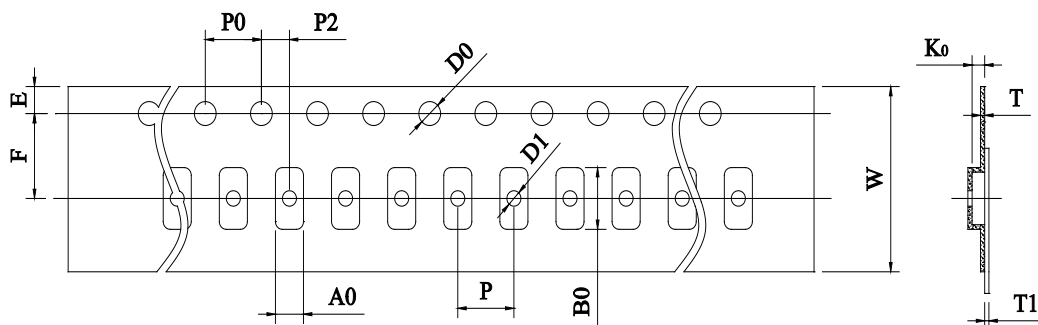


Unit(mm)

STE0603*W50-series							
W	$8.00 \pm 0.30$	P0	$4.00 \pm 0.10$	P	$4.00 \pm 0.10$	P2	$2.00 \pm 0.10$
A0	$1.18 \pm 0.20$	B0	$1.98 \pm 0.20$	D0	$1.50 \pm 0.10$	F	$3.50 \pm 0.10$
E	$1.75 \pm 0.10$	T	$0.75 \pm 0.20$	/	/	/	/

STE0805*W75-series							
W	$8.00 \pm 0.30$	P0	$4.00 \pm 0.10$	P	$4.00 \pm 0.10$	P2	$2.00 \pm 0.10$
A0	$1.68 \pm 0.20$	B0	$2.38 \pm 0.20$	D0	$1.50 \pm 0.10$	F	$3.50 \pm 0.10$
E	$1.75 \pm 0.10$	T	$0.87 \pm 0.20$	/	/	/	/

STE1206*1W0-series							
W	$8.00 \pm 0.30$	P0	$4.00 \pm 0.10$	P	$4.00 \pm 0.10$	P2	$2.00 \pm 0.10$
A0	$2.05 \pm 0.20$	B0	$3.65 \pm 0.20$	D0	$1.50 \pm 0.10$	F	$3.50 \pm 0.10$
E	$1.75 \pm 0.10$	T	$0.87 \pm 0.10$	/	/	/	/



Unit(mm)

STE2010*1W5-series							
W	$12.00 \pm 0.30$	P0	$4.00 \pm 0.10$	P	$4.00 \pm 0.10$	P2	$2.00 \pm 0.10$
A0	$2.85 \pm 0.20$	B0	$5.45 \pm 0.20$	D0	$1.50 \pm 0.10$	F	$5.50 \pm 0.10$
E	$1.75 \pm 0.10$	T	$0.25 \pm 0.10$	T1	Max. 0.1	K0	$0.80 \pm 0.20$

STE2512*2W0-series							
W	12.00 ± 0.30	P0	4.00 ± 0.10	P	4.00 ± 0.10	P2	2.00 ± 0.10
A0	3.40 ± 0.20	B0	6.75 ± 0.20	D0	1.50 ± 0.10	F	5.50 ± 0.10
E	1.75 ± 0.10	T	0.25 ± 0.10	T1	Max. 0.1	K0	1.00 ± 0.20

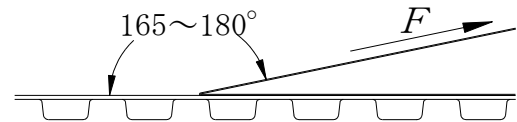
STE3921*3W0-series							
W	24.00 ± 0.30	P0	4.00 ± 0.10	P	8.00 ± 0.10	P2	2.00 ± 0.10
A0	5.50 ± 0.20	B0	11.50 ± 0.20	D0	1.50 ± 0.10	F	11.50 ± 0.10
E	1.75 ± 0.10	T	0.30 ± 0.10	T1	Max. 0.1	K0	0.90 ± 0.20

STE4527*4W0-series							
W	24.00 ± 0.30	P0	4.00 ± 0.10	P	12.00 ± 0.10	P2	2.00 ± 0.10
A0	7.50 ± 0.20	B0	12.00 ± 0.20	D0	1.50 ± 0.10	F	11.50 ± 0.10
E	1.75 ± 0.10	T	0.30 ± 0.10	T1	Max. 0.1	K0	0.90 ± 0.20

### 10-3 密封膠膜剝離強度要求 / Peeling Strength of Seal Tape

F = 剝離強度 : 0.1 – 1.0N ( 10 - 100gf )

F = Peeling Strength: 0.1 – 1.0N (10 - 100gf )



## 11. 其他 / OTHERS

11-1 如果在使用中有超出本規格書的要求，必須經由雙方協商確認。 / In the event that an impropriety is found beyond this specification , it shall be fixed by mutual agreement between the parties.

11-2 如果本規格書有不適當的情況，必須通過雙方協商並由本公司修改。 / In the event that an impropriety is found in this specification , Juneway Electronic Technology Co., Ltd. shall amend it by mutual agreement between the parties.