

Fly E3 Pro v3 Board Setup for Core-R-θ v0 jyjlrdr Original

From to4axis.g:

M584 C0 Z4 X1 B2 E3 S0 ; set drive mapping 4 axis.

M574 X2 S3 ; configure sensorless endstop for high end on X
M574 B1 S3 ; configure sensorless endstop for low end on B
M574 Z1 S2 ; configure Z-probe endstop for low end on Z

From config.g

M950 F0 C"fan1" ; create fan 0 on pin fan0 and set its frequency
M106 P0 S0 H0 T50 ; set fan 0 value. Thermostatic control is turned on
M950 F1 C"!PA_7" Q50 ; create fan 1 on pin PA_0

