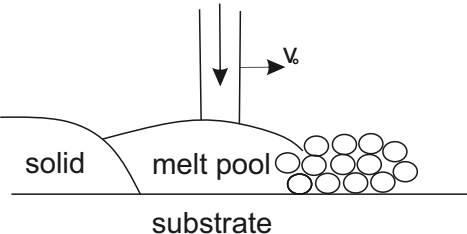


laser beam



solid

melt pool

substrate