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**Step 17: (13/05/2021 19:16:53)** Entrada de teclado do usuário em "New CNC Program Wizard (janela)" em "New CNC Program Wizard" [... Ctrl-V]

*Nenhuma captura de tela salva para este passo.*

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**Step 18: (13/05/2021 19:16:54)** Clique do usuário com o botão esquerdo do mouse em "Next > (botão)" em "New CNC Program Wizard"

*Nenhuma captura de tela salva para este passo.*

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**Step 19: (13/05/2021 19:16:55)** Clique do usuário com o botão esquerdo do mouse em "Next > (botão)" em "New CNC Program Wizard"

*Nenhuma captura de tela salva para este passo.*

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**Step 20: (13/05/2021 19:16:56)** Clique do usuário com o botão esquerdo do mouse em "Next > (botão)" em "New CNC Program Wizard"

*Nenhuma captura de tela salva para este passo.*

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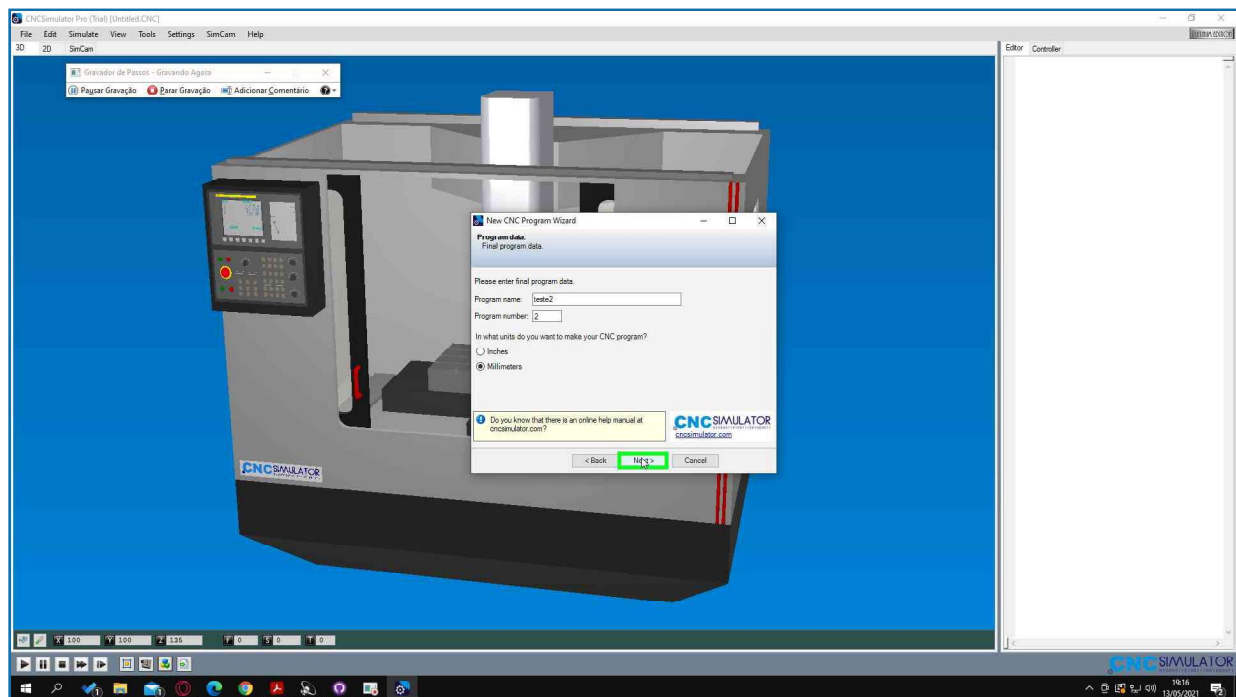
**Step 21: (13/05/2021 19:16:56)** Clique do usuário com o botão esquerdo do mouse em "Next > (botão)" em "New CNC Program Wizard"

*Nenhuma captura de tela salva para este passo.*

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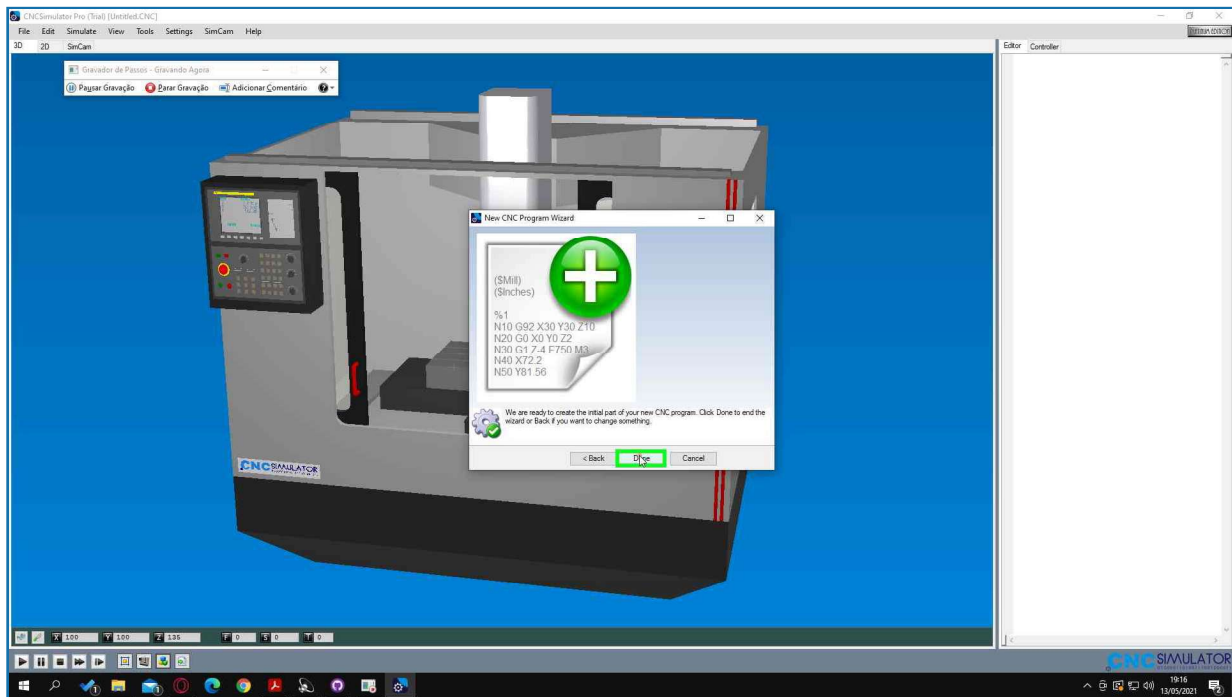
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**Step 22: (13/05/2021 19:16:58)** Clique do usuário com o botão esquerdo do mouse em "Next > (botão)" em "New CNC Program Wizard"

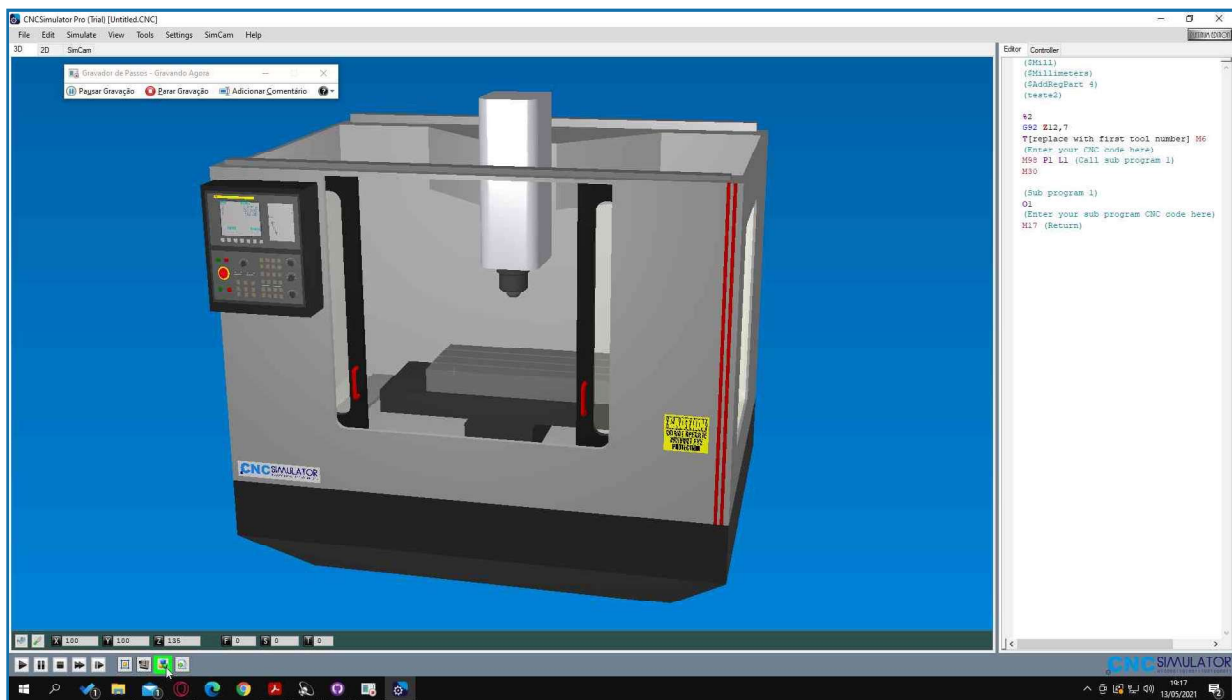


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**Step 23: (13/05/2021 19:16:58)** Clique do usuário com o botão esquerdo do mouse em "Done (botão)" em "New CNC Program Wizard"


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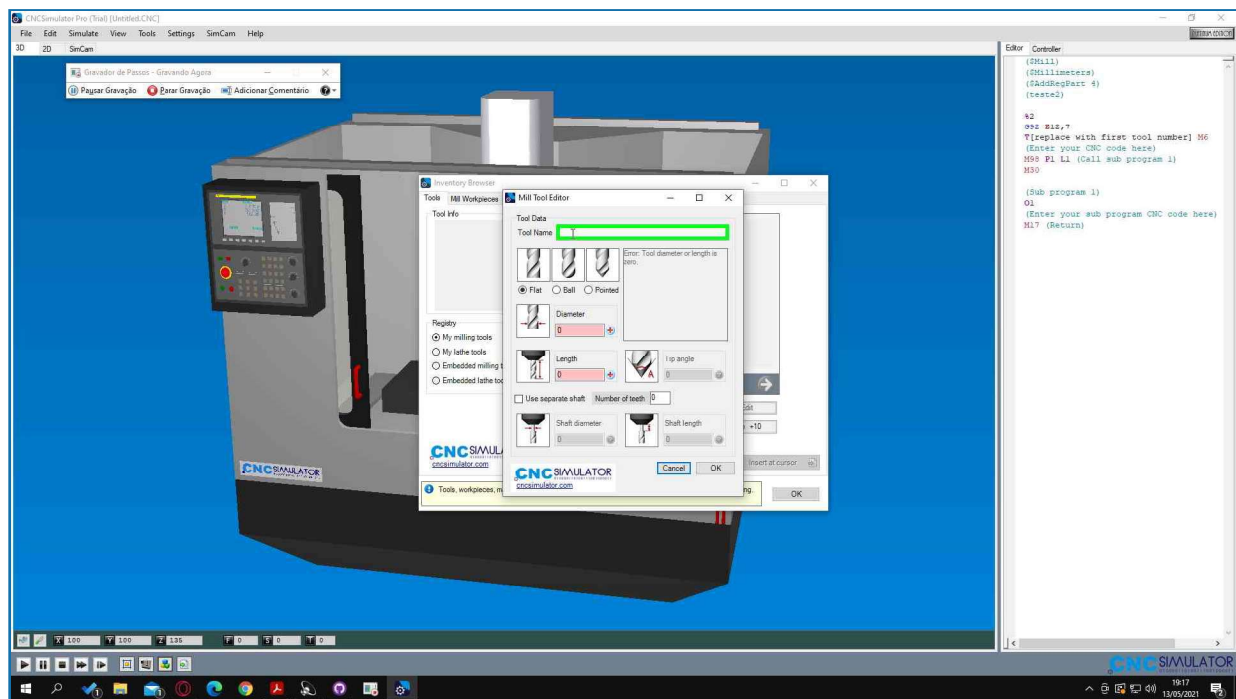
**Step 24: (13/05/2021 19:17:01)** Clique do usuário com o botão esquerdo do mouse em "CNC Simulator Pro (Trial) [Untitled.CNC] (janela)" em "CNC Simulator Pro (Trial) [Untitled.CNC]"


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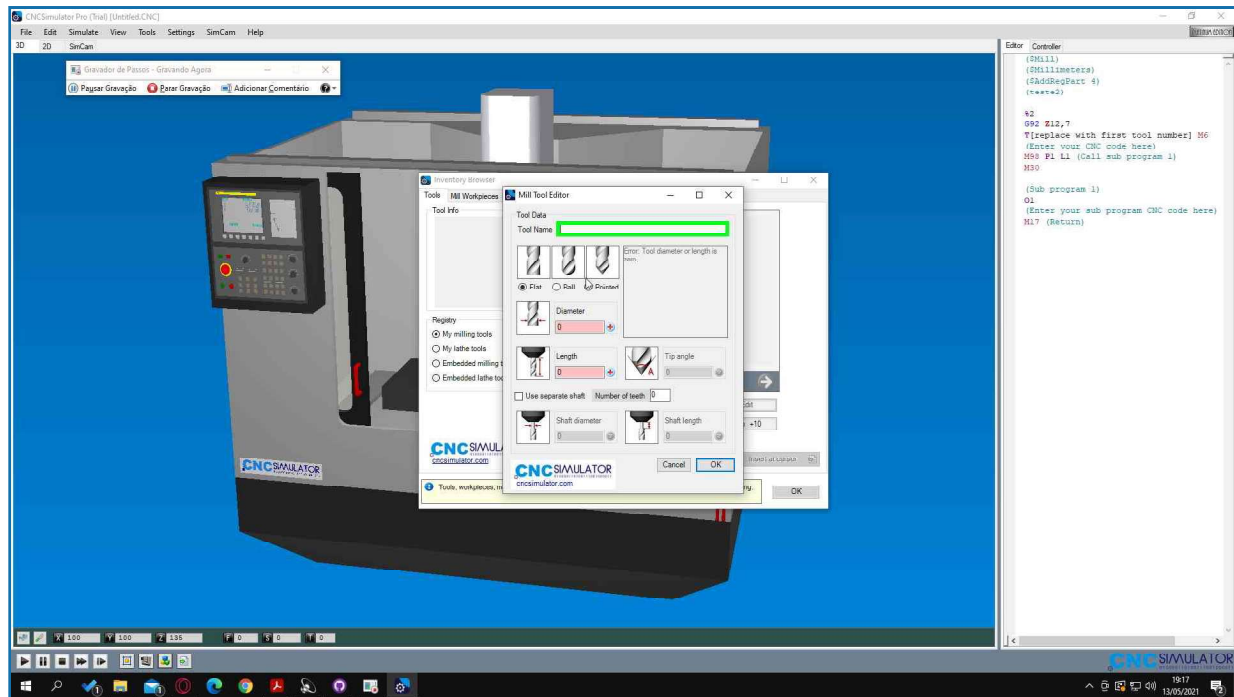
**Step 25: (13/05/2021 19:17:04)** Clique do usuário com o botão esquerdo do mouse em "Add (botão)" em "Inventory"

## The screenshot displays the CNC Simulator Pro (Trial) software interface. The main workspace features a 3D rendering of a lathe machine against a blue background. Overlaid on this is the 'Inventory Browser' window, which has tabs for Tools, Mill Workpieces, Lathe Workpieces, Materials, and Zero Points. The 'Tools' tab is active, showing a 'Tool Info' section with a large empty box, a 'Registry' section with radio button options ('My milling tools', 'My lathe tools', 'Embedded milling tools', 'Embedded lathe tools'), and a search bar containing 'T9'. Below the search bar are buttons for '+10', '-10', 'Del', and 'Edit'. At the bottom of the browser window, there is a note about automatic saving and an 'OK' button. To the right of the main window is the 'Editor' area, labeled 'Controller', displaying G-code instructions such as '(M11)', '(M11mmeters)', '(F60degPart 4)', '(reset)', 'N2', 'G02 H12.7', 'T[replace with first tool number] M6', '(Enter your CNC code here)', 'M30 P1 L1 (Call sub program 1)', 'M30', '(Sub program 1)', 'O1', '(Enter your sub program CNC code here)', and 'H17 (Return)'. The top menu bar includes File, Edit, Simulate, View, Tools, Settings, SimCam, and Help. The bottom status bar shows coordinates (X 100, Y 100, Z 135, W 0, V 0, F 0) and standard CAD controls. The Windows taskbar at the very bottom indicates the date and time as 10:17 on 13/05/2021.

**Step 26: (13/05/2021 19:17:06)** Clique do usuário com o botão esquerdo do mouse em "Tool Data (grupo)" em "Mill Tool Editor"

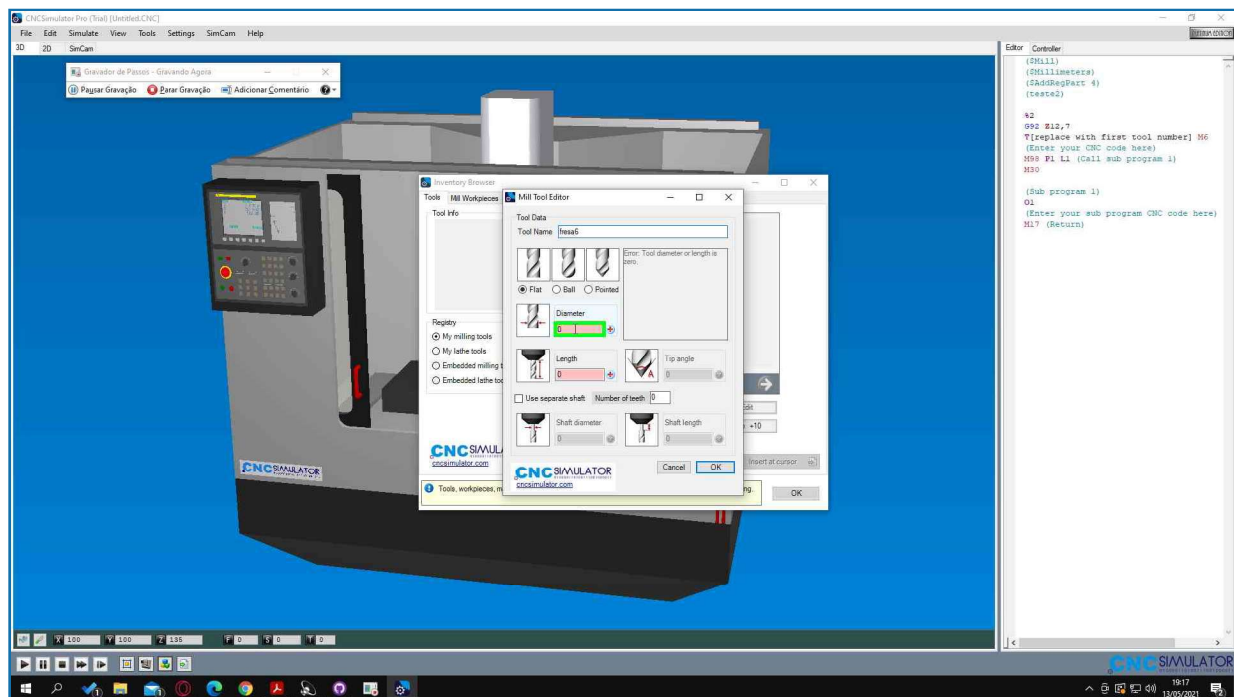


**Step 27: (13/05/2021 19:17:07)** Entrada de teclado do usuário em "Tool Data (grupo)" em "Mill Tool Editor" [...]



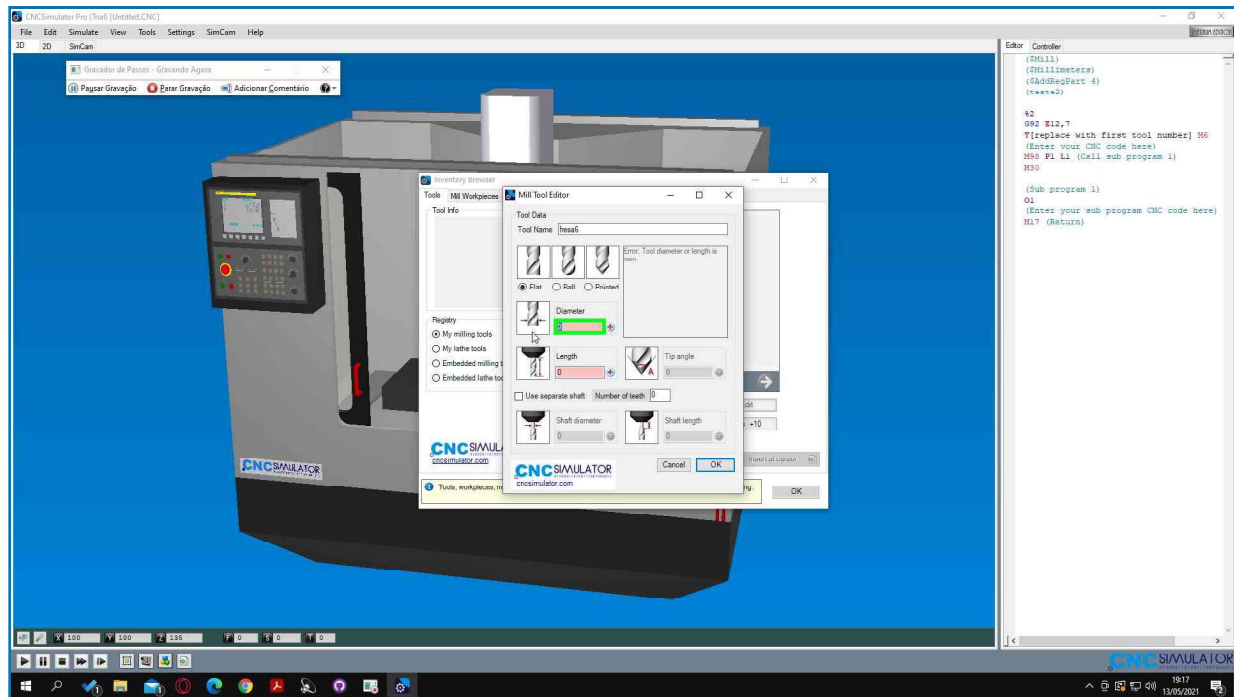
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**Step 28: (13/05/2021 19:17:11)** Clique do usuário com o botão esquerdo do mouse em "Mill Tool Editor"



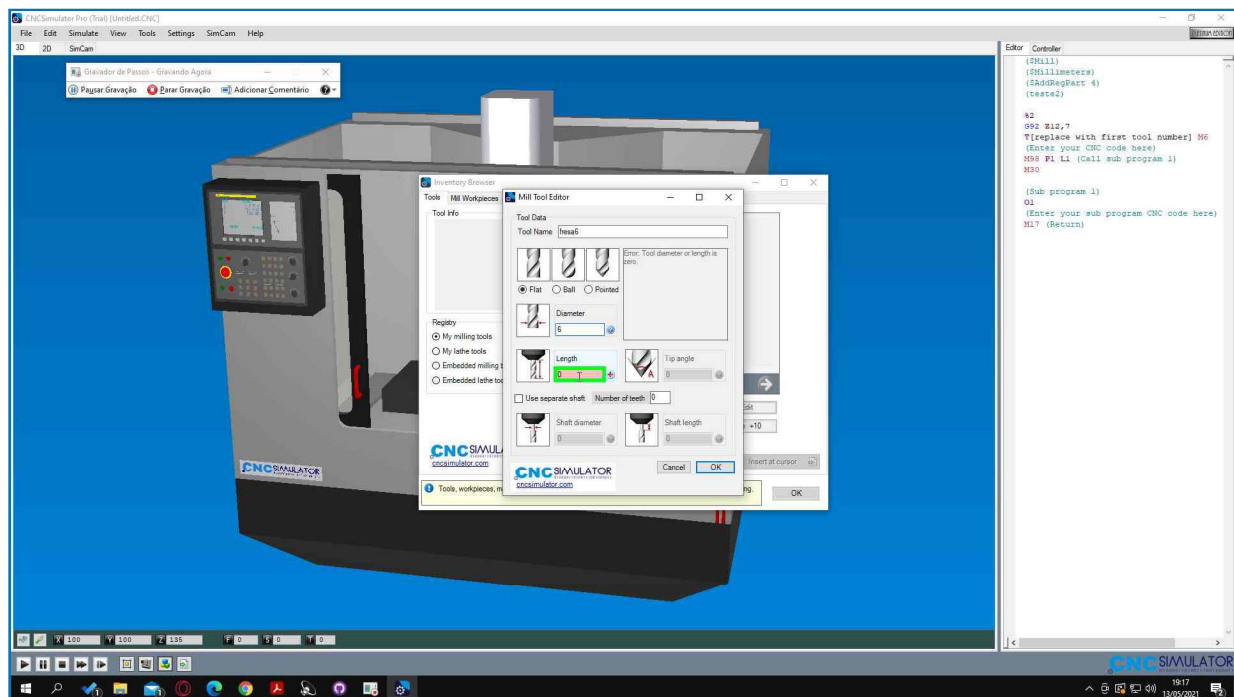
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**Step 29: (13/05/2021 19:17:13)** Entrada de teclado do usuário em "Mill Tool Editor" [...]



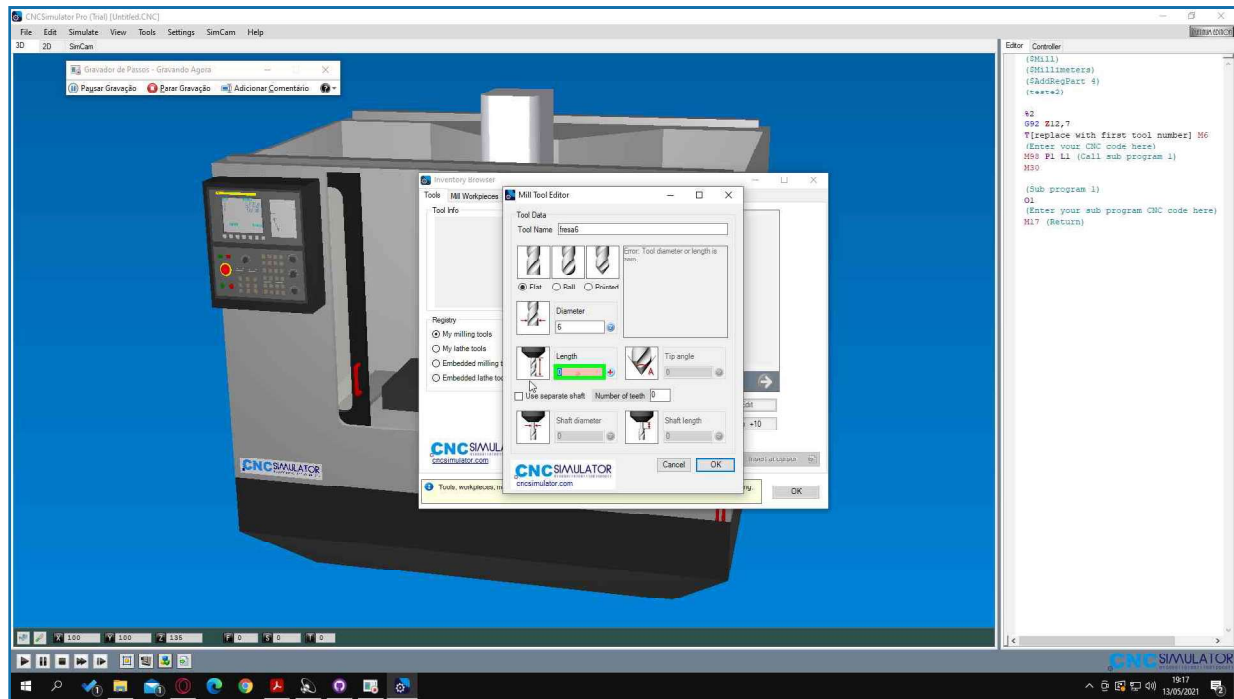
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**Step 30: (13/05/2021 19:17:13)** Clique do usuário com o botão esquerdo do mouse em "Mill Tool Editor"



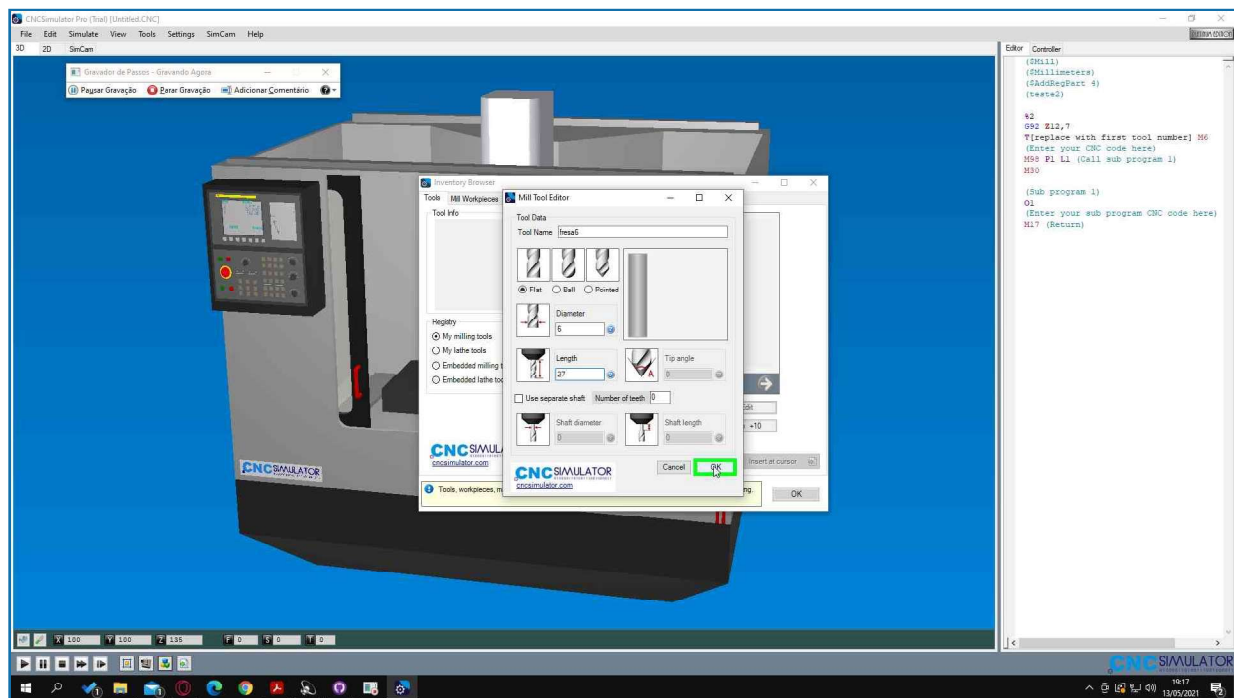
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**Step 31: (13/05/2021 19:17:14)** Entrada de teclado do usuário em "Mill Tool Editor" [... Backspace ...]



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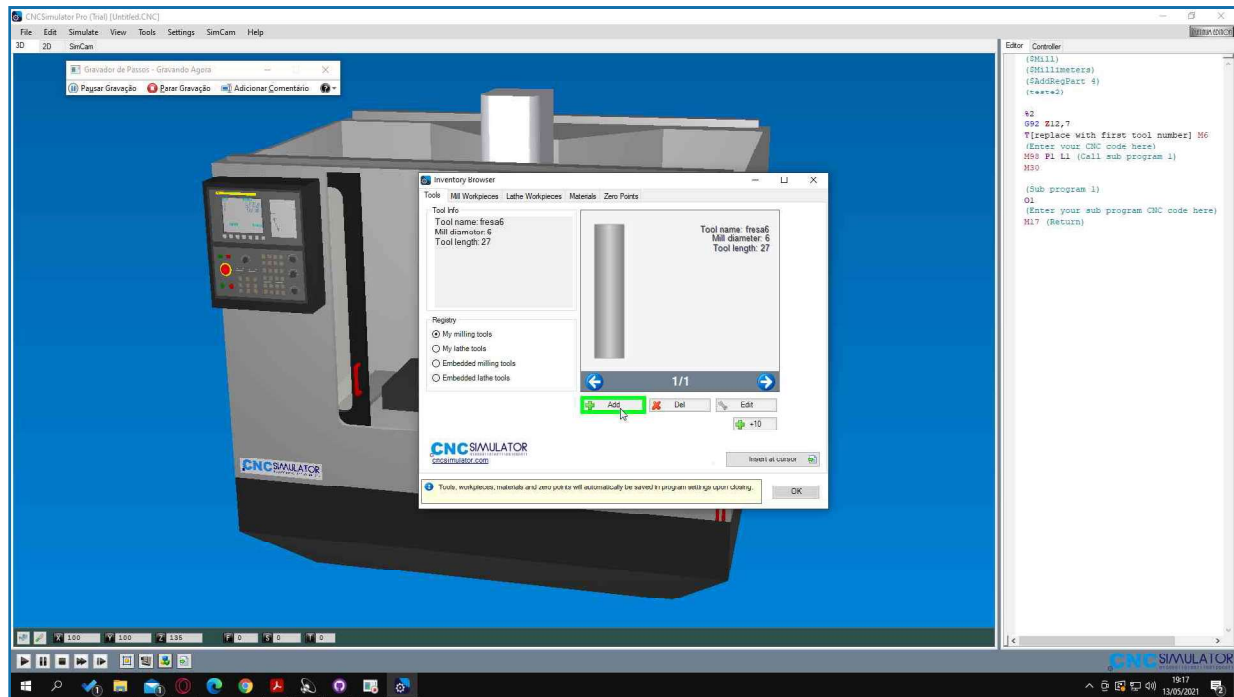
**Step 32: (13/05/2021 19:17:21)** Clique do usuário com o botão esquerdo do mouse em "OK (botão)" em "Mill Tool Editor"



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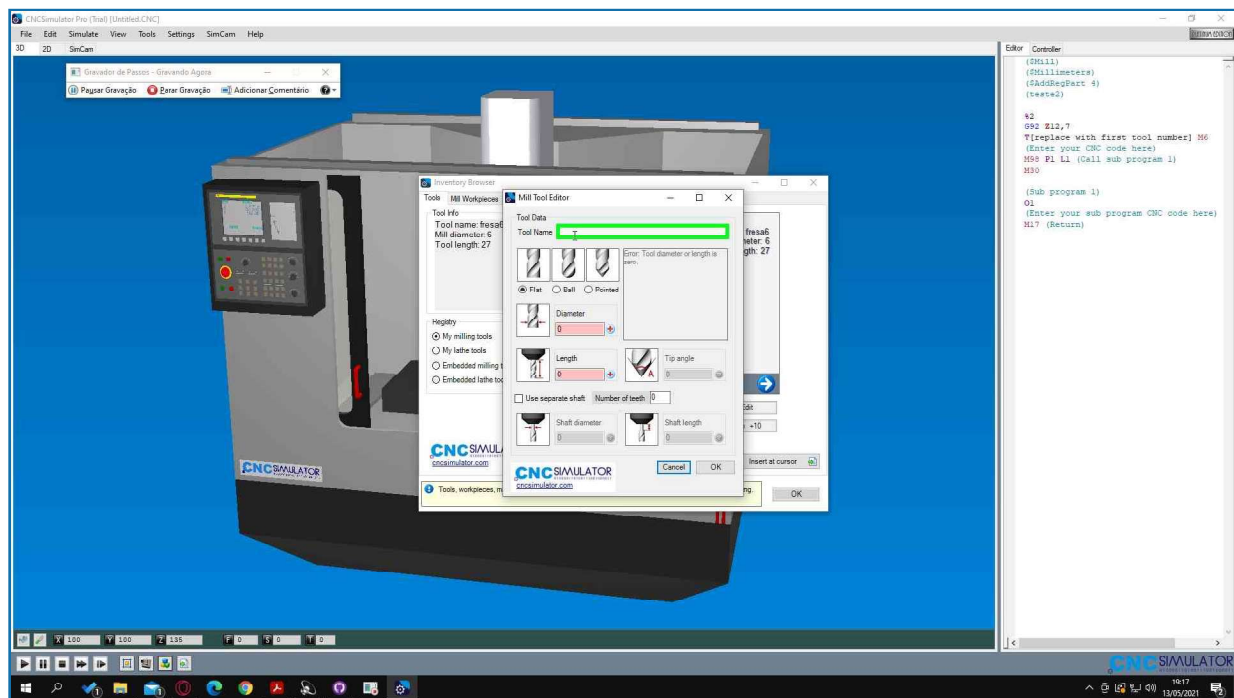
**Step 33: (13/05/2021 19:17:22)** Clique do usuário com o botão esquerdo do mouse em "Add (botão)" em "Inventory Browser"





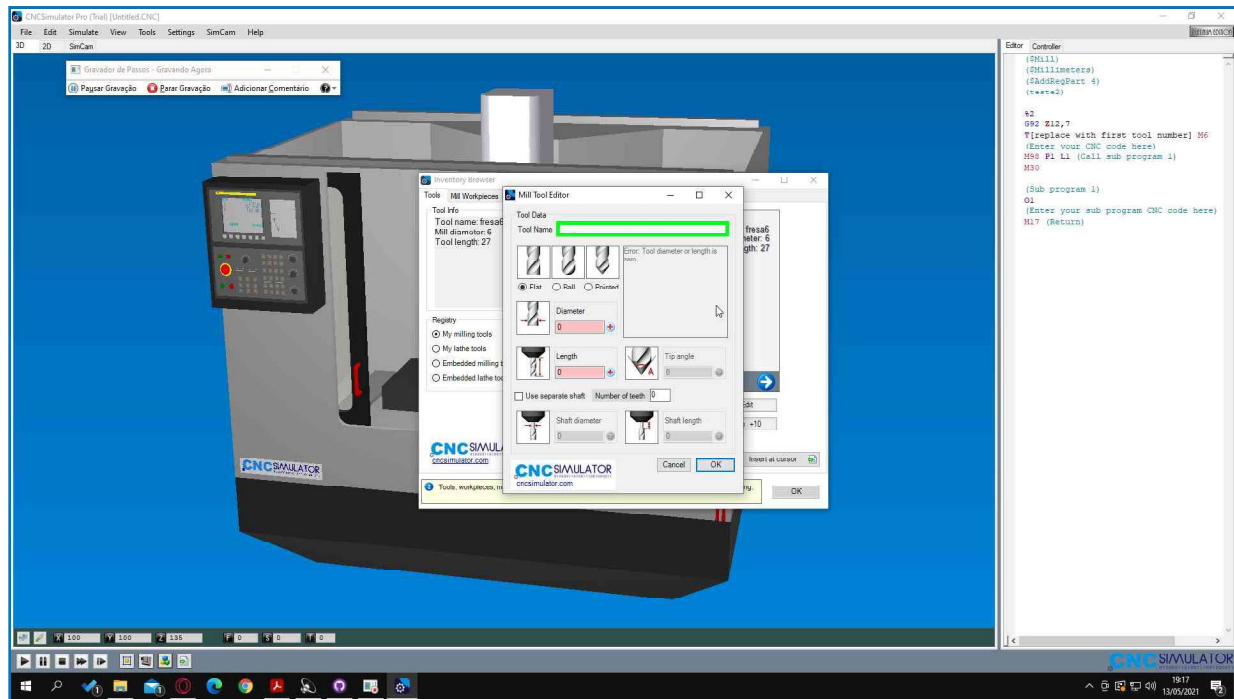
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**Step 34: (13/05/2021 19:17:23)** Clique do usuário com o botão esquerdo do mouse em "Tool Data (grupo)" em "Mill Tool Editor"



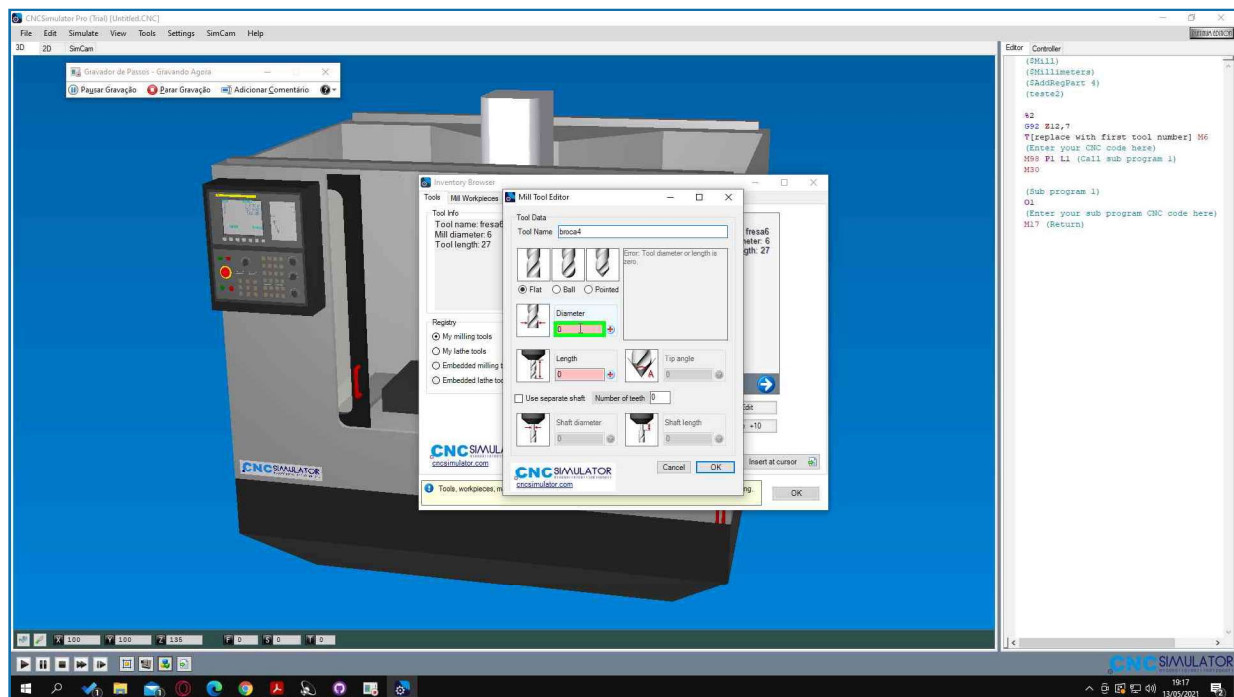
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**Step 35: (13/05/2021 19:17:24)** Entrada de teclado do usuário em "Tool Data (grupo)" em "Mill Tool Editor" [...]



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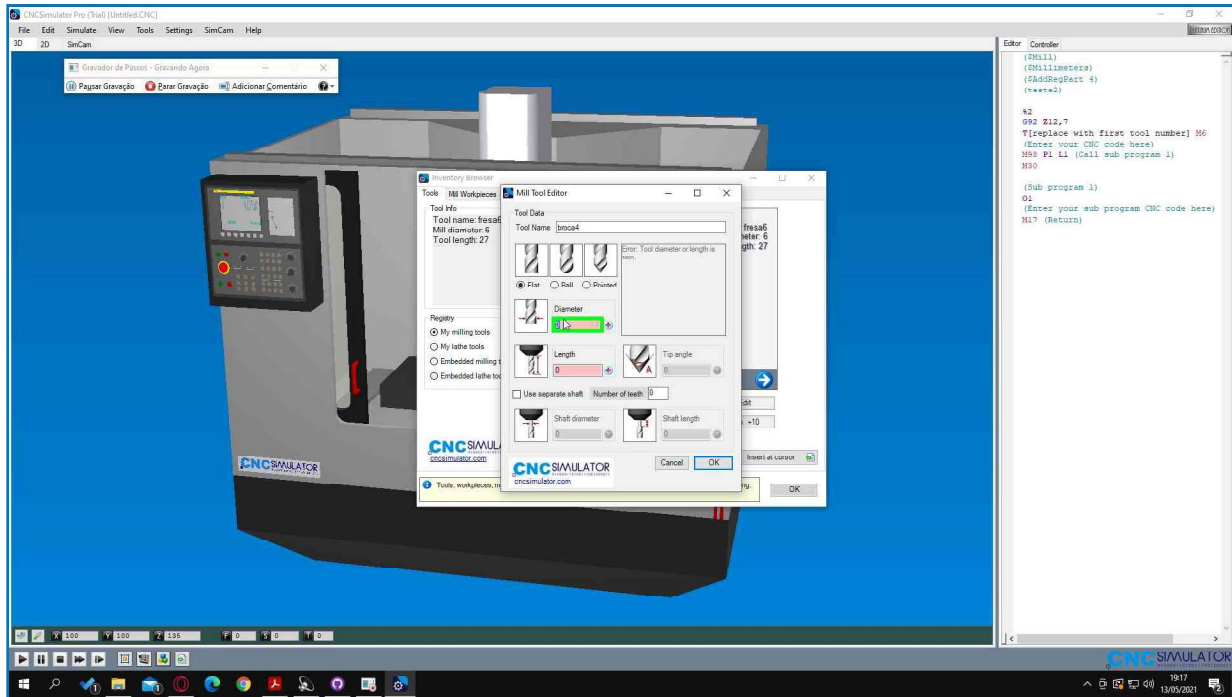
**Step 36: (13/05/2021 19:17:28)** Clique do usuário com o botão esquerdo do mouse em "Mill Tool Editor"



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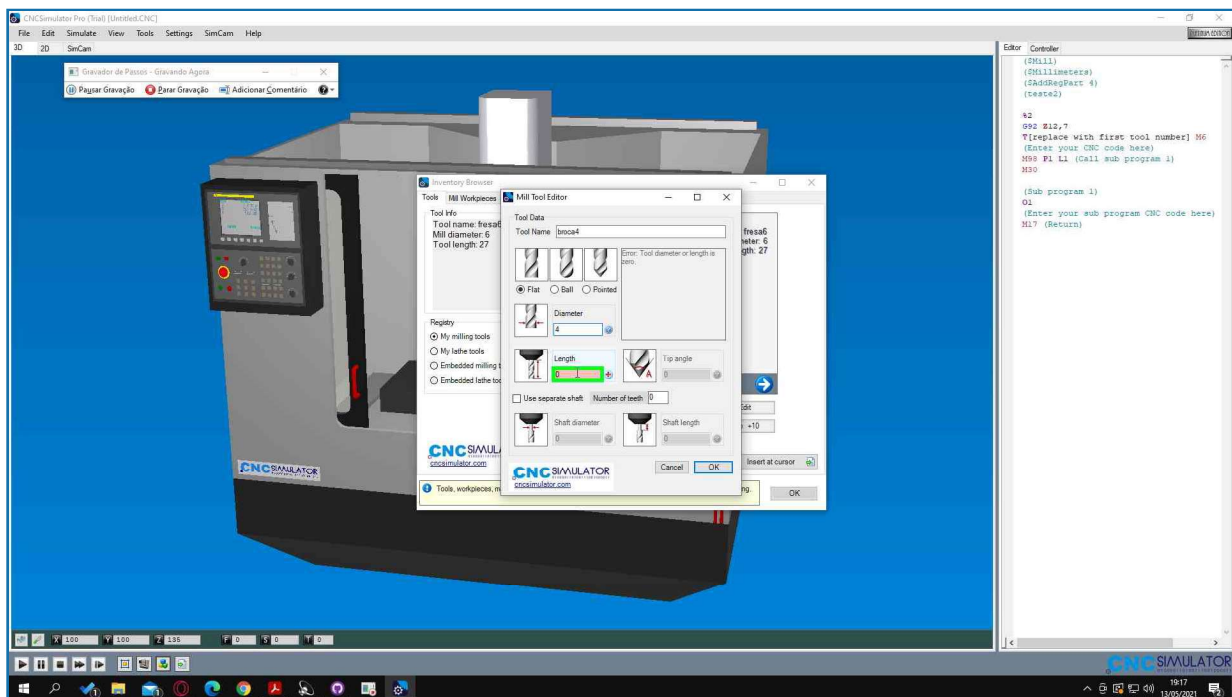
**Step 37: (13/05/2021 19:17:30)** Entrada de teclado do usuário em "Mill Tool Editor" [...]





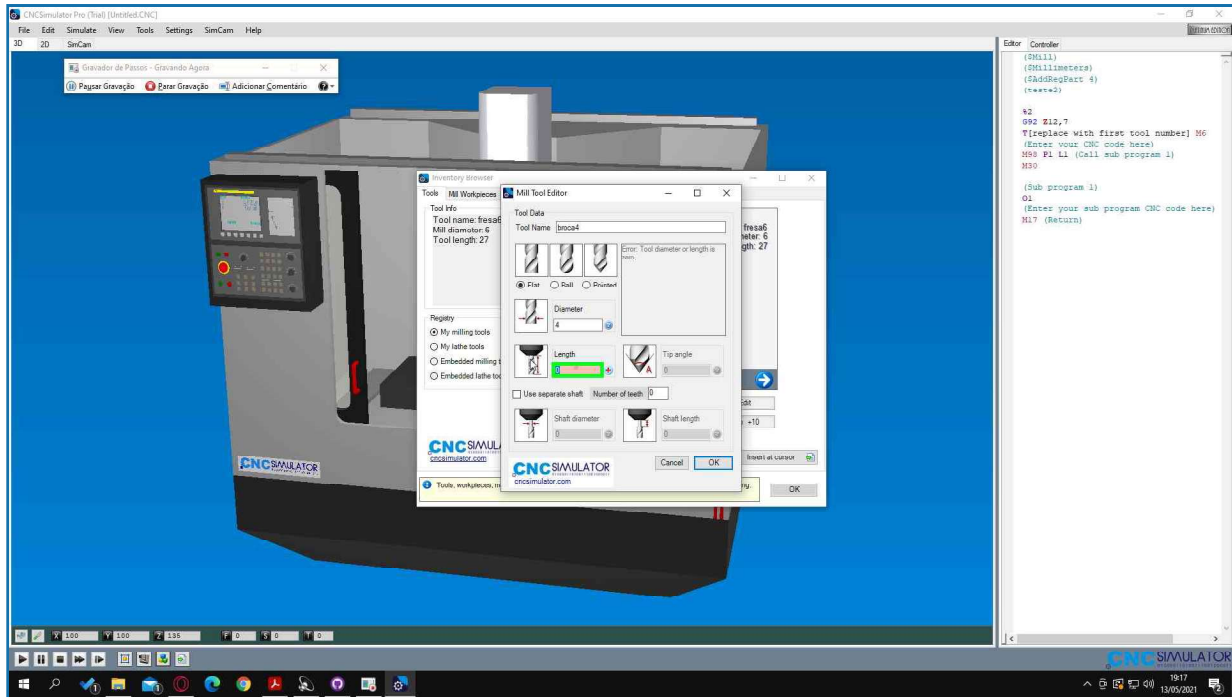
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**Step 38: (13/05/2021 19:17:30)** Clique do usuário com o botão esquerdo do mouse em "Mill Tool Editor"



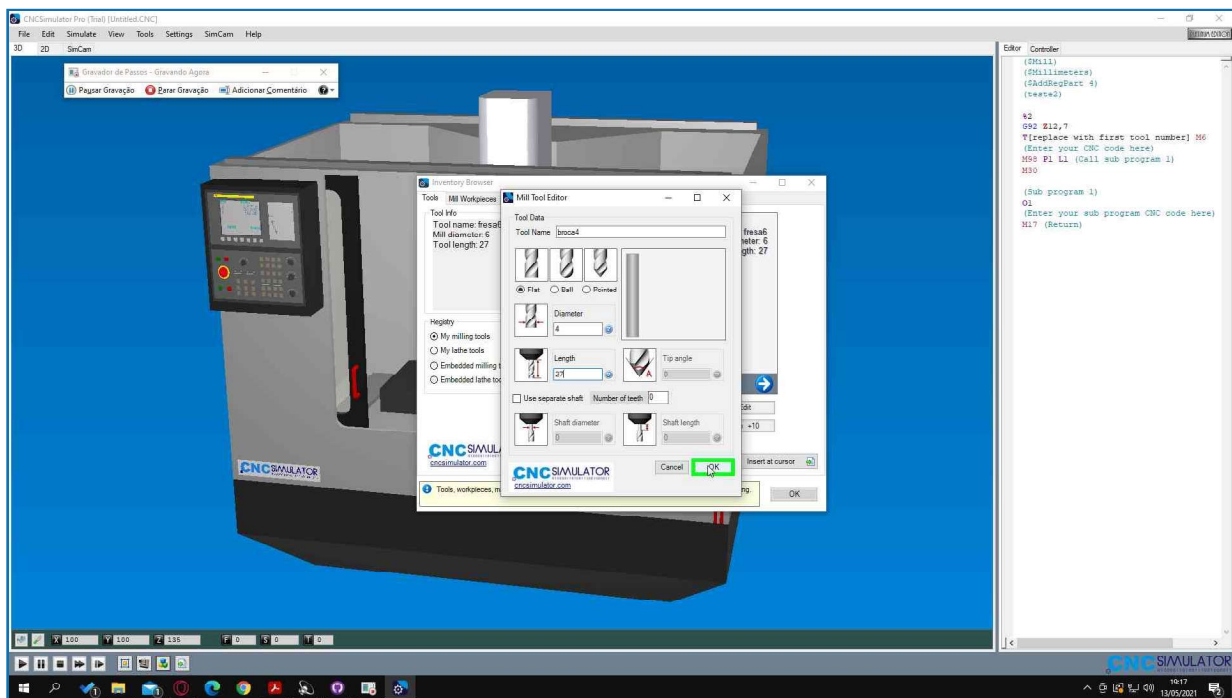
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**Step 39: (13/05/2021 19:17:31)** Entrada de teclado do usuário em "Mill Tool Editor" [...]



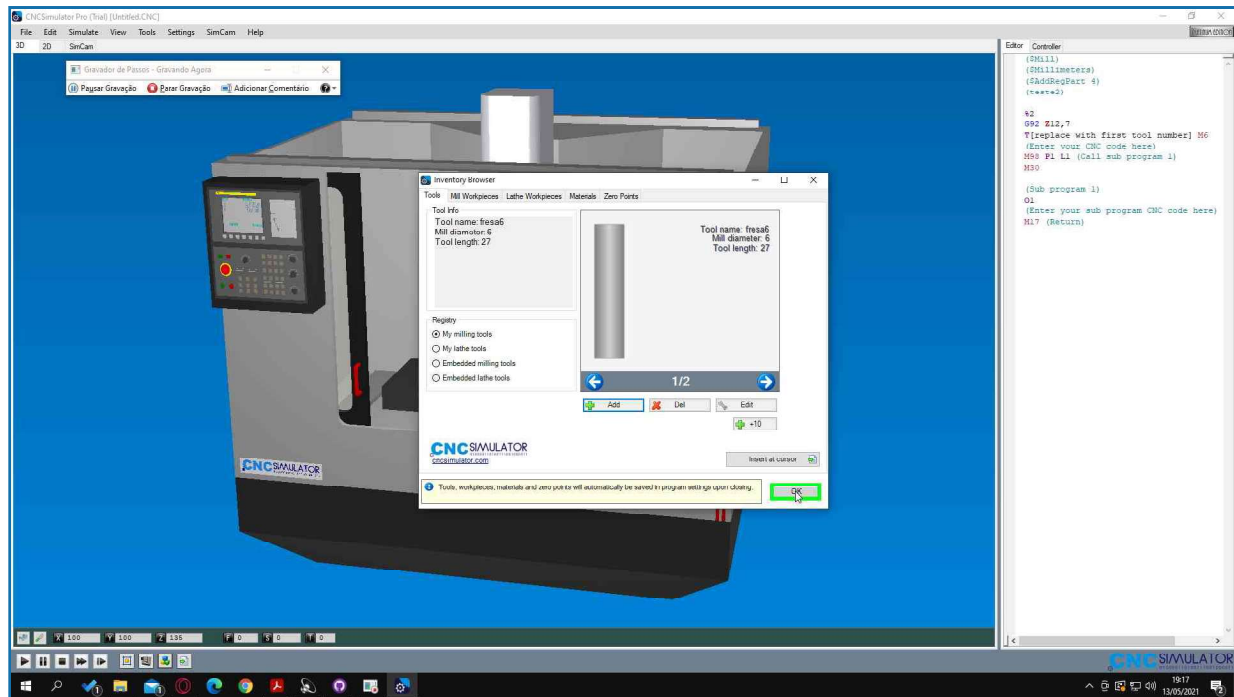
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**Step 40: (13/05/2021 19:17:37)** Clique do usuário com o botão esquerdo do mouse em "OK (botão)" em "Mill Tool Editor"



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**Step 41: (13/05/2021 19:17:40)** Clique do usuário com o botão esquerdo do mouse em "OK (botão)" em "Inventory Browser"



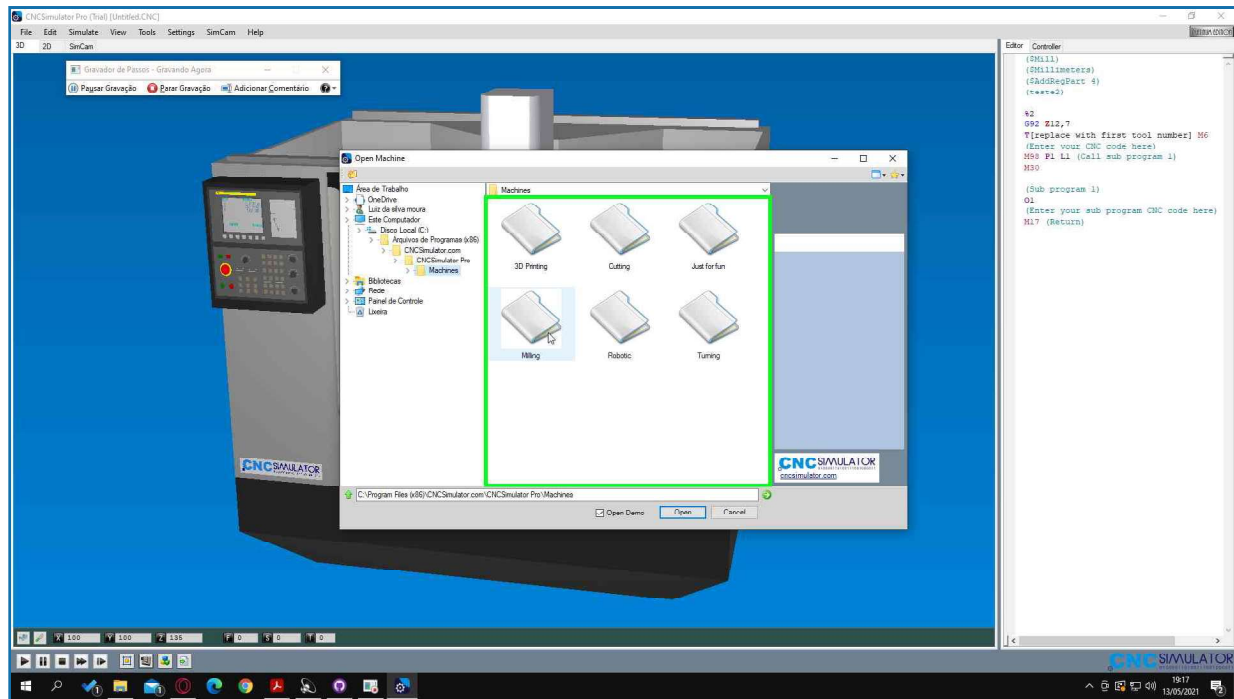
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**Step 42: (13/05/2021 19:17:42)** Clique do usuário com o botão esquerdo do mouse em "CNCSimulator Pro (Trial) [Untitled.CNC] (janela)" em "CNCSimulator Pro (Trial) [Untitled.CNC]"



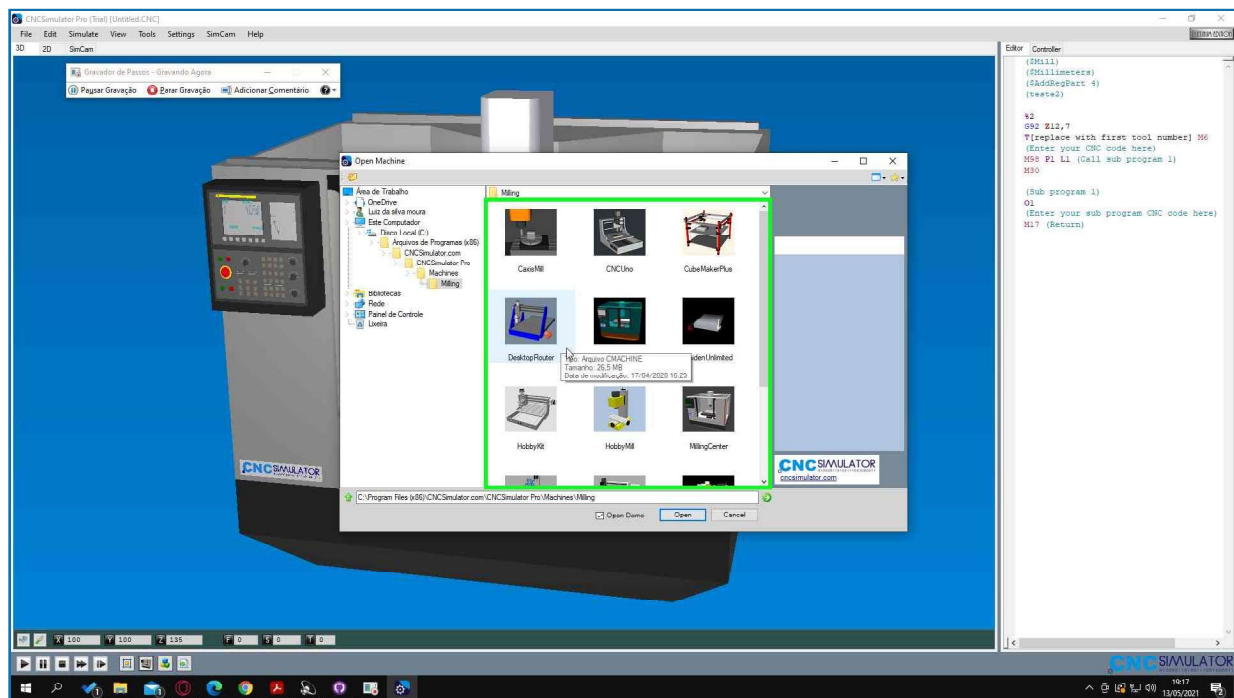
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**Step 43: (13/05/2021 19:17:44)** Dois cliques do usuário com o botão esquerdo do mouse em "Milling (item de lista)" em "Open Machine"



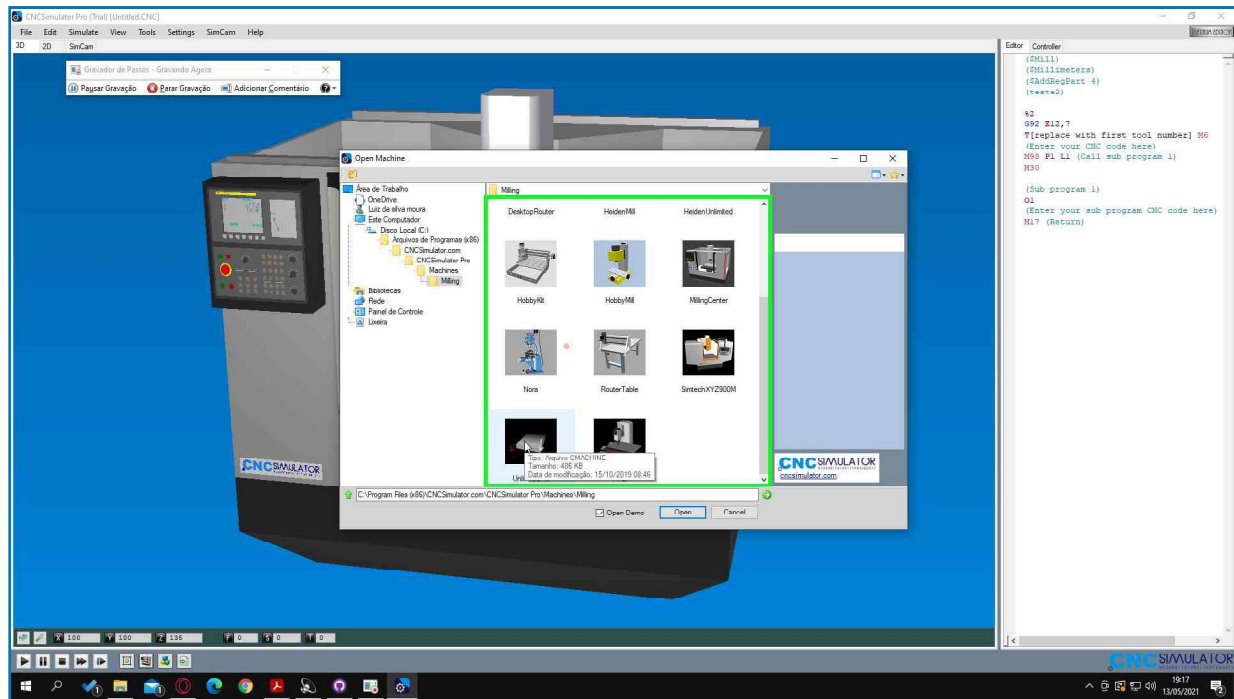
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**Step 44: (13/05/2021 19:17:44)** Usuário utilizou o botão de rolagem do mouse para baixo em "DesktopRouter (item de lista)" em "Open Machine"



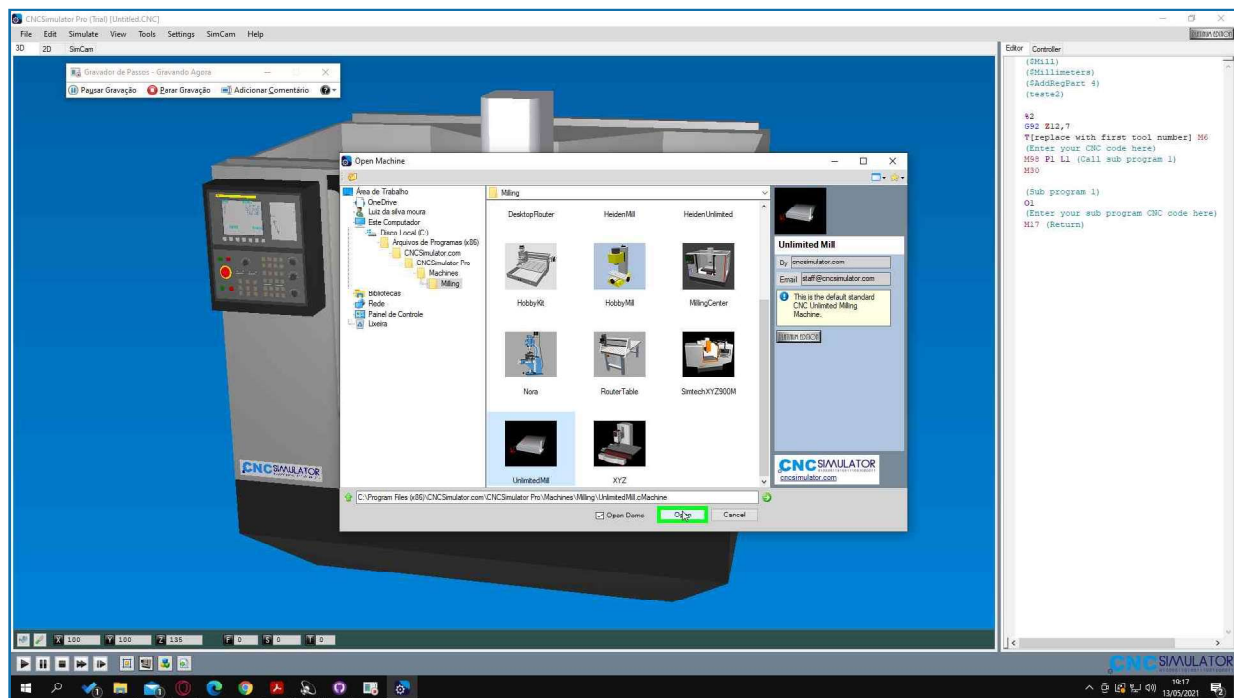
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**Step 45: (13/05/2021 19:17:45)** Clique do usuário com o botão esquerdo do mouse em "UnlimitedMill (item de lista)" em "Open Machine"



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**Step 46: (13/05/2021 19:17:46)** Clique do usuário com o botão esquerdo do mouse em "Open (botão)" em "Open Machine"



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## Additional Details

The following section contains the additional details that were recorded. These details help accurately identify the programs and UI you used in this recording.