

# 17459

**21314**

**3 Hours / 100 Marks**

Seat No. 

--	--	--	--	--	--	--	--

- Instructions* –
- (1) All Questions are *Compulsory*.
  - (2) Answer each next main Question on a new page.
  - (3) Illustrate your answers with neat sketches wherever necessary.
  - (4) Figures to the right indicate full marks.
  - (5) Assume suitable data, if necessary.
  - (6) Use of Non-programmable Electronic Pocket Calculator is permissible.
  - (7) Mobile Phone, Pager and any other Electronic Communication devices are not permissible in Examination Hall.
  - (8) Use of Steam tables, logarithmic, Mollier's chart is permitted.

**Marks**

- 1. Attempt any TEN of the following:** **20**
- a) List down various methods of producing fabric.
  - b) Define course and wale.
  - c) Draw a diagram of a latch needle and label the parts. Why this needle is called self acting needle ?
  - d) What is the function of sinker ? Draw diagram of the same.
  - e) Draw diagram of cam of single jersey machine and label the parts.

P.T.O.

- f) Give characteristics of Rib structure. And state the application of Rib fabric.
- g) Draw loop diagram of tuck stitch and Draw diagramatic representation of the same.
- h) Draw diagramatic representation of cross-tuck.
- i) Draw diagramatic notation of Milano-rib structure.
- j) State causes of dropped stitches.
- k) State the function of presser on tricot knitting machine.
- l) State the function of guide bars on warp knitting machine.
- m) Draw lapping diagram and chain notation of close loop Atlas lap.
- n) State function of pattern drum and chain link on warp knitting machine.
- o) State objects of fabric spreading.

**2. Attempt any FOUR of the following:**

**16**

- a) Compare properties of knitted and woven fabric with respect to.
  - i) Stretchability
  - ii) Air permeability
  - iii) Stiffness
  - iv) Dimensional stability
- b) State reasons for growth of knitting industry.
- c) Classify weft knitting machines into different catagories.
- d) Draw loop diagram of  $1 \times 1$  Rib structure. And draw diagramatic notation of the same.
- e) Draw loop diagram of technical face side of a single jersey structure. And express the diagramatic notation of the same.
- f) Draw loop diagram of float stitch. How it is represented diagramatically ? What is the effect of this stitch on fabric quality ?

**3. Attempt any TWO of the following: 16**

- a) Explain knitting cycle on Single Jersey machine with the help of a neat diagram.
- b) Give diagrammatic representation of the interlock fabric and draw cam arrangement and needle arrangement of Interlock machine.
- c) Draw diagrammatic notations for following structure:
  - i) La-coste
  - ii) Double Pique
  - iii) Punte-di-roma
  - iv) Ottoman rib.

**4. Attempt any FOUR of the following: 16**

- a) State the concept of jacquard with suitable example.
- b) What is relanit technique ? List the advantages of the same.
- c) Describe the concept of stripper with an example.
- d) What is the importance of stitch length ? How the stitch length can be changed on knitting machine and how it affects fabric quality ?
- e) Draw loop diagram of Purl structure. Give diagrammatic notation of this structure. Draw diagram of needle used on Purl machine.
- f) Distinguish between 'Fully fashioned' and 'Cut-stitch-shape' Knit Garment.

**5. Attempt any FOUR of the following: 16**

- a) List down various defects commonly observed in weft knitted fabric. State causes for any two defects.
- b) A circular weft knitting machine having 36 feeders is running at 30 rpm. Find out the production of machine in mt/shift of 8 hours if course per inch = 24 and efficiency of the machine is 84%.
- c) A single jersey fabric has following particulars
  - i) Courses per inch = 30
  - ii) Wales per inch = 24
  - iii) Count of yarn = 20<sup>s</sup>
  - iv) Length of yarn for 50 stitches = 8.75" (inches) calculate the grams per square yard.
- d) What is 'spirality' in knitted fabric? Write the causes of the same.
- e) Describe the functionality of 'Superimpose' and 'Flat' seam for knits.
- f) Summarise the 'Grading rules' for knits.

**6. Attempt any FOUR of the following:****16**

- a) List down various elements of Rachel knitting machine and state their functions.
  - b) Write a note on guide bar with reference to
    - i) Function of guide bars.
    - ii) No. of guide bar that can be employed on Rachel warp knitting machine.
    - iii) Movement of guide bars.
    - iv) Threading of guide bars.
  - c) Draw lapping movement of guide bars and corresponding chain notation for
    - i) Closed lap pillar stitch
    - ii) Tricot lap
  - d) Write a detailed note on Applications of warp knit structures.
  - e) Describe knitting cycle on single bed flat knitting machine with the help of a diagram.
  - f) Compare Rachel machine with Tricot w.r.t.
    - i) Machine Gauge
    - ii) Yarn type
    - iii) Needle type
    - iv) No. of guide bars.
-

17459

**21314**

**3 Hours / 100 Marks**

---