15116 3 Hours / 100 Marks

Seat No.

- **Instructions**: (1) All Questions are *compulsory*.
 - (2) Answer each next main Question on a new page.
 - (3) Illustrate your answers with neat sketches wherever necessary.
 - (4) Figures to the right indicate full marks.
 - (5) Assume suitable data, if necessary.
 - (6) Use of Non-programmable Electronic Pocket Calculator is permissible.

Marks

1. **Solve any FIVE:**

 $5 \times 4 = 20$

- What is yarn numbering system? Explain different types of yarn numbering system with example.
- Write merits and demerits of direct yarn numbering system. (b)
- What is the amount of twist in the material? How it is expressed? Write only (c) formula for twist multiplyer (T.M) and Twist Factor (T.F.).
- (d) What is function of twist in Yarn Structure?
- Explain random variation in evenness testing. Give relation between C.V.% (e) and P.M.D. (Percentage Mean deviation).
- (f) Describe cutting and weighing method of varn unevenness testing.
- What is capacitance principle? (g)

2. **Solve any FOUR:**

 $4 \times 4 = 16$

- Calculate metric cotton count, and french cotton count of 60,000 yards weighing in 1.2 pounds.
- (b) Define and also write formula for Denier, Tex, English cotton count, Yorkshire count, Worsted count. (any four)

17346 [2]

- (c) Write steps to measure count of yarn if yarn is in fabric form.
- (d) Derive the relationship between twist and yarn count.

$$(T.P.I = T.M. \sqrt{count code})$$

- (e) List methods of measuring twist in single and double yarn with principle.
- (f) Define Twist. Explain different twist direction with neat sketch.

3. Solve any TWO:

 $8 \times 2 = 16$

- (a) Describe Visual Examination (ASTM) method of unevenness measurement in detail.
- (b) Describe yarn count measurement in package form by wrap reel and weight measurement method.
- (c) Describe measurement of twist in double yarn with neat sketch by take-up twist tester.

4. Solve any FOUR:

 $4 \times 4 = 16$

- (a) State relation between yarn count and yarn diameter with assumptions made to derive the same.
- (b) Define periodic variation. Give classification of periodic variation, also state at which stage of process these variations occur/or produced.
- (c) Define the terms: Limit irregularity, Index of irregularity, and Reduction in irregularity.
- (d) Describe any one method of measurement of Yarn Hairiness.
- (e) Define Yarn Hairiness. Draw figure of end & loop's in Yarn Hairiness.
- (f) Draw neat sketch of Ballistic or impact strength tester.

5. Solve any FOUR:

 $4 \times 4 = 16$

- (a) List causes and effects of Yarn Hairiness.
- (b) How to convert load-elongation curve to stress-strain curve?
- (c) Define-Breaking Length, Tenacity, Initial Young's modulus, mass stress and breaking load. (any four).

17346 [3]

(d) Describe the effect of time & extension on recovery properties i.e. instaneous effect and time dependent effects.

- (e) Describe pendulum lever principle.
- (f) What are draw backs of lea strength and also advantages of lea strength over single thread strength?

6. Solve any TWO:

 $8 \times 2 = 16$

- (a) What are causes and effect's of unevenness? Describe in short.
- (b) Describe lea strength tester with figure. What is unit for C.S.P. ? Also write formula for corrected C.S.P.
- (c) What are the factor's affecting tensile properties of textiles?

17346 [4]