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Assists users to determine what devices are needed for various tasks, tips for setting up a job shop, and rules of thumb estimating procedures. This book includes clamping devices, welding fixtures, drilling jigs, milling fixtures, and inspection devices.

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References Erik K. Henriksen, Jig and Fixture Design Manual, Industrial Pres Inc. Cyrill Donaldson, George H. LeCain, V. C. Goold. (1999-3rd Ed).Tool Design Manual

Introduction to Workholding - Tooling Design

Jig and Fixture Design General Information All six degrees of freedom, along X, Y, and Z axis, both laterally and rotationally, need be constrained for a part to be fully located. Two basic locating principles are 3-2-1 locating and 4-2-1 locating. The first, 3-2-1 locating, is the minimum requirement for location. It provides equilibrium but not

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respect to tool guiding in the jig or setting elements in fixture. FOOL PROOF: The design of jigs and fixtures should be such that it would not permit the workpiece or the tool to inserted in any position other than the correct one.

Introduction to JIGS AND FIXTURES - National Institute of ...

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