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The block was designed to replace production 1.6L Kent blocks for SCCA Formula Ford competition. Standard 8.200" deck height with extra material for decking Cylinder bores semi-finished to 3.185" -

3.187" diameter to allow the engine to be built to desired clearances

1.6 LITER 4-CYLINDER KENT ENGINE BLOCK | Part ... - Ford

The History of the Formula Ford Engine. The history of the Formula Ford engine begins with the English Ford 105E engine in 1959. That engine was used in Formula Junior cars and was followed by the 116E, the first five main-bearing version of which was the basis of the Formula 2 engines built by Cosworth.

History :: The KENT Engine :: thekentlives.com

Add a stage 2 head and Kent 224 and you'll be pushing 115bhp although the favourite X/Flow cam is the 234 for 118-120bhp. You should get this with a re-jetted twin choke although twin 40 DCOE Webers would be better. This is an all round great cam and engine spec for the road.

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