



**T.C.**

**MARMARA UNIVERSITY**

**FACULTY of ENGINEERING**

**COMPUTER ENGINEERING DEPARTMENT**

**CSE 4197 ENGINEERING PROJECT 1**

**Project Specification Document**

**Title of the Project**  
**Streamlining Delivery Routes: A Comprehensive**  
**Approach**

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## **1. Problem Statement**

We are engaged in a major initiative to improve and optimize logistics. In the delivery industry, we face a challenging issue where we must determine the most efficient route for trucks to transport items from various warehouses, all within the time window that consumers anticipate their orders to arrive. We want trucks to travel the lowest distances while still making sure they arrive on time; hence this challenge is like a challenging puzzle [1].

We are taking this action because truck gasoline is becoming more and more expensive, which is quite costly for businesses. Utilizing advanced computer algorithms and cutting-edge technology, we can optimize truck routes, resulting in cost savings for businesses, improved operational efficiency, and less environmental impact as fewer trucks will be traveling farther than necessary.

## **2. Problem Description and Motivation**

### **2.1. Problem Description**

We are concentrating on a challenging issue that delivery businesses deal with. It involves planning the most efficient route for a fleet of trucks to take in goods from several warehouses and ensuring that every delivery is made on schedule. The objective is to complete all these deliveries as fast as possible without running late, much as in a complicated game.

For businesses that transport goods, this is a major issue because long routes require higher fuel consumption, more time spent on the road, and lower revenue for the organization. Moreover, the additional pollution produced by vehicles driving longer than necessary is bad for the environment and our air quality [9].

### **2.2. Motivation**

This effort is being undertaken because the rising cost of gasoline is having a detrimental financial impact on enterprises. Companies need to figure out more cost-effective ways to ship their goods because gasoline is so expensive. By determining the most efficient means to transport items without wasting money or fuel, this research seeks to assist. The main goal is to ensure that businesses can distribute their goods more effectively and at a lower cost.

However, it goes beyond simply cutting costs. We also know that excessive fuel use damages the ecosystem and contributes to pollution, which is terrible for the world. Finding methods to deliver products that are better for the environment is another goal of this initiative. We use less gasoline when we plan smarter, shorter, and better routes, which benefits everyone in the long run. Stated differently, by optimizing the way we move goods from one location to another, we want to improve conditions for both enterprises and the environment.

Solving these issues is critical since the corporations' interests go beyond profit margins to include environmental preservation. Our goal with this project is to provide novel ideas that will reduce costs for businesses and improve the sustainability and environmental impact of the whole transportation sector.

We are solving the Multi-Depot Vehicle Routing challenge with Time Windows (MDVRPTW), a challenging challenge in the delivery and transportation industry. It's significant since resolving it improves productivity and profits for delivery businesses.

To save a significant amount of money, our initiative seeks to make such routes as brief and intelligent as feasible.

Trucks that travel longer than necessary emit large amounts of pollutants into the atmosphere, endangering both our climate and the air we breathe. By optimizing the truck routes, we reduce gas consumption and emissions. Therefore, this initiative aims to reduce expenses while simultaneously improving the environmental impact of the delivery process.

We're concentrating on finding the optimal strategy to dispatch several vehicles from various locations and ensure that they all deliver the items within predetermined time constraints. This is a challenging problem that delivery businesses must solve. The Multi-Depot Vehicle Routing Problem with Time Windows (MDVRPTW) is the name given to this problem. This is how we are going to approach it [2] [4].

In summary, this initiative is essential to improving the efficiency of the delivery sector. It is a worthwhile endeavor for the corporate sector as well as the planet because it saves money and contributes to environmental protection.

- **Collecting and Understanding Data:** Initially, a plethora of data must be gathered, including previous truck destinations, cargo capacities, and delivery deadlines. We can identify areas for improvement and places where things are stalling by thoroughly examining this data.
- **Creating Smart Solutions:** Next, we will solve the MDVRPTW using a combination of clever strategies. We will begin with some well-known techniques for route planning and then go even farther by applying techniques such as genetic algorithms (which function something like evolution in nature) and other ingenious tactics to identify even more optimal routes.
- **Making the Best Routes:** We'll improve the delivery routes with the aid of these clever techniques. This entails finding ways to expedite the delivery of commodities, reduce fuel use, and improve overall operational efficiency [3].
- **Trying It Out:** Until we put our ideas to the test, we won't know if they work well. We will investigate their performance with varying quantities of products and in diverse scenarios.
- **Seeing How Well Things Go:** We will monitor the performance of our routes as we proceed. Are they receiving deliveries more quickly? Do they conserve fuel? These are a few of the items we plan to observe.
- **Making It Better Over Time:** This is not a one-time event. We will continue to refine and enhance our techniques considering our discoveries. In this manner, we can remain abreast of any modifications and continue to improve.

By the project's conclusion, we want to provide businesses with an excellent plan for distributing their products as efficiently as possible. Not only does this save costs and time, but it's also healthier for the environment. Ultimately, we want a delivery system that is efficient, affordable, and clean.

### 3. **Main Goal and Objectives**

The main goal of this project is to revolutionize the process of material distribution and route planning in the logistics sector. With advanced algorithms and smart solutions, the project aims to improve current delivery methods and pave the way for a more efficient and environmentally friendly future. The overarching goal is to improve operational efficiency by minimizing total travel distance and optimizing delivery routes while taking time windows into account. This conversion not only helps reduce costs

for businesses but also significantly reduces environmental impact by minimizing fuel consumption.

### 3.1. Objectives

- **Objective 1 – Optimize Material Distribution:** Develop and deploy advanced algorithms to optimize material delivery processes, helping to reduce costs and improve efficiency.
- **Objective 2 – Minimize Travel Distances:** Create vehicle routes for each group of customers to minimize total travel distance, connect consecutive customers from a central depot, thereby reducing fuel consumption.
- **Objective 3 – Improve Operational Efficiency:** Utilize innovative algorithms and routing strategies to enhance operational efficiency in the logistics sector, making the entire process more streamlined and cost-effective.
- **Objective 4 – Real Time Route Optimization:** Deploy real-time monitoring and routing algorithms to dynamically optimize routes, respond to changing conditions, and reduce travel time and costs.
- **Objective 5 – Environmental Impact Reduction:** By significantly reducing fuel consumption through optimized routes, the project aims to create a positive impact on the environment by reducing greenhouse gas emissions [3].
- **Objective 6 – Cost Reduction:** Reduce costs related to fuel consumption, labor, and delivery distance, helping businesses reduce financial burden when fuel costs increase.
- **Objective 7 – Iterative Improvement:** Continuously collect data and feedback to adjust and improve algorithms and strategies, ensuring that the project remains effective in meeting ever-changing logistical challenges [15].

By achieving these goals, our project will contribute to achieving the main objective of transforming route planning and material distribution processes to improve efficiency, reduce costs and minimize environmental impact. school. The combined impact of these goals will lead to a more sustainable and competitive logistics sector that responds to both economic and environmental challenges.

#### 4. Related Work

- i. *Multi-depot vehicle routing problem with time windows considering delivery and installation vehicles [1]*

The multi-depot vehicle routing issue with time windows (MDVRPTW) is the subject of this study, which focuses on route optimization for a variety of service vehicles, such as delivery and installation trucks. It seeks to reduce labor and transportation expenses by effectively coordinating services. We plan to focus on vehicles returning to the same depot without covering installation services, so while the study offers insightful information about handling complicated routing problems in multiple depots, it will not be directly integrated into our project. Nonetheless, in a multi-depot setting, the broad approaches for resolving complex routing issues and cost optimization that are discussed in the research may provide insightful viewpoints for our project.

- ii. *Modeling and Solving the Multi-depot Vehicle Routing Problem with Time Window by Considering the Flexible end Depot in Each Route [2]*

In this research, we address the Multi-Depot Vehicle Routing Problem with Time Windows (MDVRPTW), where vehicles start routes from depots and do not return to the parent depot after providing customer service. The goal of the suggested mathematical model is to lower transportation expenses by accounting for variables like late arrival fines and distance traveled. Additionally, a unique Genetic Algorithm (GA) clustering technique is presented in the research to increase the effectiveness of issue solution. A range of issue situations with different numbers of depots, time frames, and client sizes are used in the studies conducted by the authors. They evaluate their approach against K-means and Fuzzy C Means (FCM), two additional clustering techniques. The outcomes of the experiment demonstrate the effectiveness and robustness of their method.

We have chosen not to use this paper in our project due to differences in the problem description, such as the assumption that vehicles do not need to return to their primary depot, which does not align with our project's specific requirements. This paper presents a method specifically tailored to MDVRPTW in the context of our project. We do admit, however, that some of the approaches and features discussed in this article could offer insightful information that we might apply to some areas of our project where it makes sense.



iii. *Heuristic algorithms for single and multiple depot Vehicle Routing Problems with Pickups and Deliveries [3]*

The vehicle pickup and delivery issue (VRPPD) are the focus of our Ant Colony Optimization (ACO)-based vehicle routing problem study, and this paper offers a number of concepts and methodologies that may be applicable.

- The built-in solution proposed for sequential pickup and delivery management offers a refined solution that could be taken into consideration for managing complexities in our MDVRPTW (Multiple Depot Vehicle Route Problem with Time Window).
- The focus on heuristics derived from VRP methods may encourage us to investigate incorporating specific heuristics into our ACO processes, with the aim of further optimization more routing solutions.
- Mathematical frameworks developed to manage vehicle viability and load variability can provide structured information that can be used to improve our strategies for managing this Limited vehicle capacity in MDVRPTW.
- Covering multi-warehouse scenarios and how to manage them corresponds to aspects of our research, which presents potential techniques to improve our multi-warehouse management.

Essentially, the article, despite the difference in approach (VRPPD vs. MDVRPTW vs.

ACO), provides relevant insights on integrated problem management, heuristic integration, computational load feasibility and multi-repository management can have a subtle influence on the refinement of our research methods.

iv. *Vehicle routing problem: Models and solutions. Journal of Quality Measurement and Analysis [4]*

An important problem in operation research is the Vehicle Routing Problem (VRP), which focuses on maximizing the transportation of goods from warehouses to consumers while aiming for an economical distribution. Exact and heuristic techniques, such as genetic algorithms and linear programming, have been used to investigate a variety of VRP forms, such as VRP with time windows and pickup and delivery.

The Multi-Depot Vehicle Routing Problem with Time Windows (MDVRPTW) is not specifically covered in this paper; instead, it covers VRP in general and its solution techniques in detail. On the other hand, its comprehensive summary of the importance of VRP and heuristic solution techniques can enhance the background context of our MDVRPTW study employing ant colony optimization, which aims to achieve better material distribution.

v. *Ant colony optimization technique to solve the min-max Single Depot Vehicle Routing Problem [5]*

To reduce corporate expenses, this article addresses the significance of logistics and transportation route optimization, with a particular emphasis on the Single Depot Vehicle Routing Problem (SDVRP). It presents a variation called min-max SDVRP, which is applicable in fields such as emergency management and military and aims to reduce the maximum distance traveled in time-sensitive scenarios. Since these issues are NP-hard, finding approximation solutions is a feasible way to strike a compromise between computing effort and solution quality.

For comparable routing difficulties, the Ant Colony Optimization (ACO) approach is explored. ACO may experience local minima despite its computing efficiency; these may be avoided by using a variety of tactics, such as randomization and optimization approaches.

In summary, the work provides insightful information on computing difficulties and heuristic methods, despite its primary focus on SDVRP and ACO. This information is pertinent to our effort on ant colony optimization for multi-depot vehicle routing problems.

vi. *An improved ant colony optimization for vehicle routing problem [6]*

Our focus is on the classic Vehicle Routing Problem (VRP), and we are investigating effective vehicle routes with the goal of finding the best routes from a central depot to several clients while maintaining vehicle capacity and decreasing expenses. Adding more clients causes VRP's complexity to grow exponentially, making it a difficult combinatorial optimization problem.

- **Use of Heuristic Algorithms:** We have studied the use of heuristic algorithms for solving VRP in our study, including Simulated Annealing (SA), Genetic Algorithms (GAs), Tabu Search (TS), and, most notably, Ant Colony

Optimization (ACO). Inspired by the foraging activities of ants, ACO has demonstrated potential in tackling optimization issues and, because of its inherent behavioral parallels, may be easily adapted for the VRP.

- **Improved ACO for VRP:** To provide a more sophisticated solution, our work suggests an improved ACO technique for VRP that includes the 2-opt exchange heuristic, mutation operations, and a unique pheromone update algorithm.
- **Problem Specifics:** Essential presumptions that drive our study include trucks going back to the same depot; vehicles using their capacity efficiently; vehicles being allocated to shops in a flexible manner; and routes that may be adjusted based on a variety of influencing factors, such as seasonal demand and delivery schedules.

To sum up, our work uses an enhanced ACO algorithm to address the complex logistical problems in VRP with the goal of providing a thorough, effective routing solution. We want further feedback and ideas for development.

vii. *An efficient improvement of ant colony system algorithm for handling capacity vehicle routing problem [7]*

This study presents an improved method for solving the important NP-Hard operations research problem, the Capacitated Vehicle Routing Problem (CVRP), by enhancing the Ant Colony System (ACS) algorithm. With a limited number of trucks working out of a central depot, it focuses on streamlining the logistics of product distribution with the goal of reducing journey times and improving the ACS algorithm. Notwithstanding several intrinsic obstacles, like vehicle capacity and complex routing, the study seeks to use pertinent results from outside research to refine its methodology, guaranteeing the integration of significant insights to support the main research goals efficiently.

viii. *Ant colony optimization techniques for the vehicle routing problem [8]*

The ant colony optimization (ACO) meta-heuristic approach is used in this work to solve well-known vehicle routing problems (VRPs). Like other artificial intelligence and adaptive learning methods like Tabu Search, Simulated Annealing, and Genetic Algorithms, ACO mimics the decision-making procedures of ant colonies searching for food. To find various routes in the VRP, the ACO method that solves the standard traveling salesman issue is modified.

The algorithm effectively discovers answers that are within 1% of known optimum solutions, according to experiments. It has been noted that using many ant colonies to solve a problem can be a competitive strategy, especially for more complex issues. Computational speeds are competitive with other approaches, and better solutions are mostly dependent on the quantity of candidate lists within the algorithm. Although the multi-depot vehicle routing issue with time windows (MDVRPTW) is the subject of your research, the ACO technique described in this article offers helpful insights into resolving VRP and route optimization.

ix. *Formulations and algorithms for the multiple depots, fuel-constrained, multiple vehicle routing problem [9]*

This paper tackles an issue involving many depots, vehicles, and fuel constraints: the many Depot, Fuel-Constrained, Multiple Vehicle Routing issue (FCMVRP). The objective is to determine the least expensive routes for every vehicle while still making sure that all targets are reached, and the cars never run out of gasoline. The article introduces four novel formulations of mixed-integer linear programming to find optimal solutions for this issue.

x. *Scheduling of Vehicles from a Central Depot to a Number of Delivery Points [10]*

The topic of finding the best or almost best routes for a fleet of vehicles with different capacities that are leaving from a central depot and going to different delivery locations is the focus of this study. Choosing among a huge number of possible routes is the challenge, and it can be particularly challenging when there are a lot of delivery places. The study looks at the theoretical components of the issue and offers a fast, iterative method for determining the best or nearly best course of action.

The iterative process described in the study offers a flexible method that may be used for both manual calculation and digital computer programming. Although the multi-depot vehicle routing issue with time windows (MDVRPTW) is the subject of your study, the methods and ideas discussed in this work may be applied to optimize routes in situations where there are several delivery sites and different truck capacities.

## 5. Scope

The vehicle routing problem has been of notable importance in the field of distribution and logistics since at least the early 1960s [10], and our project's primary objective is to optimize delivery routing within the logistics management field. Specifically, we aim to calculate and implement the most efficient delivery routes for multiple vehicles responsible for daily deliveries, operating from designated depots to a network of diverse stores.

### 5.1. Assumptions

- **Data Management:** Handling logistics data, including depot information, store locations, vehicle capacities, and route costs, is a crucial aspect. We'll integrate and process this data within the ACO algorithm.
- **Vehicle Efficiency:** Our project seeks to maximize vehicle efficiency by optimizing shipment loads, reducing empty space, and minimizing fuel consumption.
- **Operational Speed:** Optimized routes aim to significantly reduce delivery times, ensuring swift and efficient product deliveries.
- **Route Optimization:** We plan to utilize the Ant Colony Optimization (ACO) algorithm to minimize fuel consumption, reduce operational costs, and enhance eco-friendliness through optimized delivery routes.
- **Testing:** To verify optimization effectiveness, we'll conduct testing, fine-tuning the ACO algorithm for real-world conditions.

### 5.2. Constraints

- **Steady Data:** We assume access to consistent logistics data. In cases of unavailability, we can generate representative data to maintain project continuity and testing.
- **Vehicle Capacities:** We expect vehicle capacities to remain stable, as sudden changes may have impact on the optimization process.
- **Route Costs:** Assumed route cost consistency for stable optimization results.
- **Operational Efficiency:** The project's success relies on implementing the ACO algorithm for efficiency improvements, including cost reduction, fuel efficiency, and shorter delivery times.
- **Stable Constraints:** We assume regulatory requirements and vehicle availability will remain relatively stable.

- **Adequate Resources:** Access to required hardware, software, and cloud services is assumed for effective ACO algorithm implementation.
- **Effective Training and Implementation:** We assume our project team can successfully train and integrate the ACO algorithm into our logistics management system.

These assumptions and constraints provide the framework for our project's planning and execution. We will continuously evaluate their validity to adapt to any potential changes or challenges that may arise during the project.

### 5.3. Problem Formulation

Despite being NP-hard, the vehicle routing issues may be expressed as an integer mathematical scheduling model. Here, we provide the mathematical model of the multi-depot vehicle routing issue while taking time windows into consideration, along with hypotheses, indexes, and variables used in decision-making. The following are the main theories pertaining to this issue:

- The quantity of cars that are available is fixed.
- The vehicle's capacity is fixed and determined.
- The quantity and positioning of depots are predetermined beforehand.
- Each vehicle originates from a depot; thus, it is not necessary to return to the same depot; in other words, the finished depot may differ from the depot from which it originated.
- The customer's number and location are predetermined.
- The vehicle's speed is set.
- Each vehicle's transportation cost is determined by the distance traveled.
- It is believed that the transportation network is symmetrical.

### INDEX

i: Customer index

j: Customer index

k: Vehicle index

d: depot index

### PARAMETERS

$c_{ij}$ : The transportation cost from customer  $i$  to customer  $j$ .

$C'_{di}$ : The transportation cost from depot  $d$  to customer  $i$ .

$N$ : The set of customers.

$B$ : Subset of customers.

$Q_k$ : Capacity of vehicle  $k$ .

$V$ : The set of vehicles.

$D$ : The set of depots.

$G$ : Set of all customers and depots.

$M$ : Positive large number.

$e_i$ : Earliest service time at node  $i$ .

$l_i$ : Latest service time at node  $i$ .

$T_i$ : Vehicle arrival time at node  $i$ .

$p_i$ : Penalty cost for unit-time violations of the specified time window for node  $i$ .

## VARIABLES

$\Delta a_i$ :  $i^{th}$ -time window violation due to early service.

$\Delta b_i$ :  $i^{th}$ -time window violation due to late service.

$X_{ijk}$ : 1, if vehicle  $k$  travels directly from customer  $i$  to customer  $j$  ( $i, j \in N$ ); 0 otherwise.

$Y_{dik}$ : 1, if vehicle  $k$  travels directly from depot  $d$  to customer  $j$  ( $i, j \in N$ ); 0 otherwise.

$Z_{idk}$ : 1, if vehicle  $k$  travels directly from customer  $i$  to depot  $d$  ( $i, j \in N$ ); 0 otherwise.

## Min

$$\sum_{i=1}^N \sum_{\substack{j=1 \\ j \neq i}}^N \sum_{k=1}^V X_{ijk} C_{ij} + \sum_{d=1}^D \sum_{i=1}^N \sum_{k=1}^V Y_{dik} C'_{di} + \sum_{i=1}^N \sum_{d=1}^D \sum_{k=1}^V Z_{idk} C'_{di} + \sum_{i=1}^N p_i (\Delta a_i + \Delta b_i) \quad (1)$$

$$\sum_{d=1}^D \sum_{k=1}^V Y_{dik} + \sum_{d=1}^D \sum_{k=1}^V Y_{dik} = 1 \quad \forall i \quad (2)$$

$$\sum_{\substack{j=1 \\ j \neq i}}^N \sum_{k=1}^V X_{ijk} + \sum_{d=1}^D \sum_{k=1}^V Z_{idk} = 1 \quad \forall i \quad (3)$$

$$\sum_{d=1}^D \sum_{i=1}^N Y_{dik} + \sum_{j=1}^N \sum_{d=1}^D Z_{jdk} = 0 \quad \forall k \quad (4)$$

$$\sum_{d=1}^D \sum_{i=1}^N Y_{dik} d_i + \sum_{i=1}^N \sum_{\substack{j=1 \\ j \neq i}}^N X_{ijk} d_i \leq C_k \quad \forall k \quad (5)$$

$$\sum_{d=1}^D Y_{dik} + \sum_{\substack{j=1 \\ j \neq i}}^N X_{jik} - \sum_{\substack{j=1 \\ j \neq i}}^N X_{ijk} - \sum_{d=1}^D Z_{idk} = 0 \quad \forall k, i \quad (6)$$

$$\sum_{i=1}^N \sum_{\substack{j=1 \\ j \neq i}}^N X_{ijk} \leq \left( \sum_{d=1}^D \sum_{i=1}^N Y_{dik} \right) * M \quad \forall k \quad (7)$$

$$\sum_{i \in B} \sum_{\substack{j \in B \\ j \neq i}}^N X_{ijk} \leq |B| - 1 \quad \forall k \quad \forall B \subseteq G \setminus \{A\}, |B| \geq 2 \quad (8)$$

$$\Delta a_i \geq e_i - T_i \quad \forall i \quad (9)$$

$$\Delta b_i \geq T_i - l_i \quad \forall i \quad (10)$$

$$X_{ijk} \in \{0,1\} \quad \forall i, k \quad i \neq j \quad (11)$$

$$Y_{dik} \in \{0,1\} \quad \forall i, k, d \quad (12)$$

$$Z_{idk} \in \{0,1\} \quad \forall i, k, d \quad (13)$$

The objective work comprises of four parts which are as take after: the essential taken a toll to travel among clients, the vital taken a toll to travel between the station and the primary clients and the essential fetched to travel between the final clients and terminals in each course and at last the final one, the taken a toll of not serving the clients on time which ought to be minimized. The limitations (2) and (3) guarantee that each client ought to be gone by once in each period. The imperative (2) uncovers that a circular segment cannot be voyage by a vehicle, unless this vehicle begins from the single warehouse, and it causes a client to be at the starting of the course after a station or after the other client. In imperative (3), this course comprises of the course of client to the other client and client to the terminal i.e., each client can either interface to a station or a client. These two imperatives lead to serve all clients. The limitation (4) is



related to the begin and wrap up of each course and certify that each course begins from the single terminal and wraps up at the single warehouse.

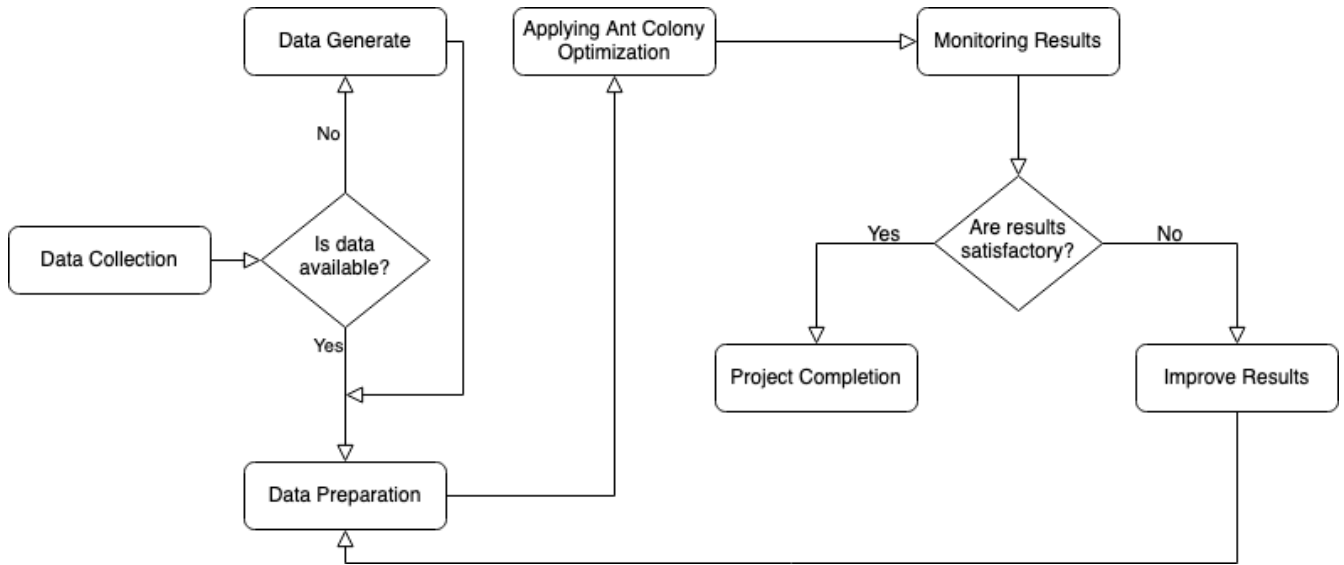
The limitation (5) is related to the capacity of each vehicle in such a way that the full requests of the clients don't damage the capacity of the vehicle. The limitation (6) infers that the input and yield of the clients are rise to and each client gets administrations once. The imperative (7) guarantees that a circular segment cannot be voyage by the vehicle unless this vehicle begins from the single station. The limitation (8) controls producing sub visit. The limitation (9) states all accessible vehicles ought to be utilized.

The time frames are connected to the limitations (10) and (11). The allowable quantity for the model decision making variables, which are all restricted to zero and one, is connected to the restrictions of equations (12) through (14) [17].

## **6. Methodology and Technical Approach**

Our approach to solving the delivery routing optimization problem involves a combination of established techniques and innovative methods. For such problems, the use of heuristics is considered a reasonable approach in finding solutions, and this paper employs the ant colony optimization (ACO) method to seek solutions for the vehicle routing problem [11]. ACO fundamentally seeks the most cost-effective path within a graph [12], and it serves as the central tool for our project due to its adaptability and efficiency in solving complex routing problems. ACO provides constructive feedback, which facilitates the exploration of effective solutions and can be applied in dynamic scenarios [13]. It harnesses the innate behavior of ants to discover and enhance the most efficient delivery routes. At each iteration, they

proceed to different cities and adjust the pheromone trail on the utilized edges, a process known as local trail updating [14].



**Figure 1:** Flowchart of the project.

## 6.1. Data Collection and Generation

The initial project phase focuses on acquiring essential data for optimization. This includes depot details, store locations, vehicle capacities, historical routes, and historical shipments. While we prioritize using reliable historical data, we acknowledge that it may not always be available. To address this, we've prepared a contingency plan. In cases of data unavailability, we can generate data that closely simulates real-world conditions. This dual approach ensures we have the necessary data to optimize delivery routing effectively.

## 6.2. Data Preprocessing

Data preprocessing is a crucial phase in our project, focused on transforming raw data into a format suitable for comprehensive analysis and optimization. It involves identifying and rectifying errors, inconsistencies, and missing values, as well as integrating data from various sources into a unified format. Data may be transformed, scaled, enriched with additional sources, and rigorously validated to ensure its integrity. The result is a well-structured dataset ready for in-depth analysis and optimization, forming the foundation for our routing algorithms to operate accurately and effectively.

### **6.3. Algorithm Development**

Our algorithm development includes various techniques such as the Generic Optimization Algorithm, and Heuristic. These methods are selected based on their suitability for addressing the Multi-Depot Vehicle Routing Problem with Time Windows (MDVRPTW).

### **6.4. Ant Colony Optimization (ACO) Algorithm Optimization**

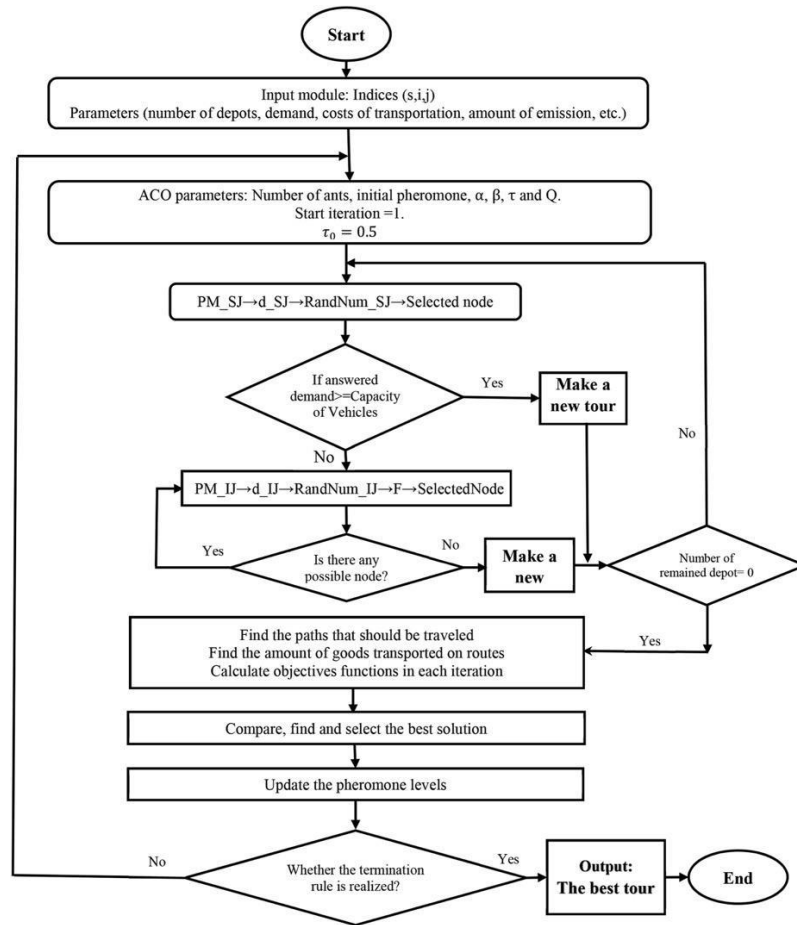
The ACO algorithm is at the core of our project's success in optimizing delivery routes efficiently. To adapt the ACO algorithm for our project, we start by customizing the problem model to meet our specific requirements. This model incorporates depot details, store locations, vehicle capacities, and route costs, tailoring it to our unique needs.

Parameter customization is critical step. We fine-tune parameters such as pheromone update rates, evaporation rates, the number of ants, and exploration preferences to optimize the algorithm's performance for our project.

Ant behavior within the problem model during each iteration and how they update pheromone trails are defined, facilitating effective route exploration and optimization. Continuous evaluation using Key Performance Indicators (KPIs) guides our route optimization efforts, monitoring delivery time, fuel consumption, and route efficiency.

Flexibility is essential, allowing us to refine and adapt the algorithm as needed to address specific challenges or requirements. This adaptability fine-tunes the algorithm for optimal performance and delivery routing efficiency.

By implementing the ACO algorithm with these considerations, we aim to significantly enhance our delivery routing optimization, reducing operational costs, and promoting eco-friendly practices within logistics management.



**Figure 2:** Flowchart of Ant Colony Optimization [16].

## 6.5. Data Analysis

Data analysis is a critical part of our project. We look at historical data to understand how deliveries work, considering things like when and where they're needed and how external factors like traffic and weather affect them. By doing this, we can improve our delivery routes, make them more efficient, and reduce costs. In the end, this helps us deliver goods more effectively while being mindful of the environment.

## 6.6. Required Resources

To successfully complete our project, we require the following resources:

- Hardware resources, including computing equipment or access to cloud services for algorithm development if needed and testing.

- Reliable logistics data, including depot information, store locations, vehicle capacities, and historical route data.
- Access to relevant software tools and libraries for data analysis, algorithm development, and data visualization.
- A dedicated project team with expertise in logistics, data analysis, and algorithm development.

Our technical approach is designed to optimize delivery routing, reduce operational costs, and enhance eco-friendly practices within logistics management. The project's success relies on the synergy of theory, advanced algorithms, data analysis, and continuous performance evaluation.

## **7. Professional Considerations**

### **7.1. Realistic Constraints**

#### **7.1.1. Economic Impact of Our Project**

- To ensure value for money, our project is priced competitively with similar products.
- We have also estimated an appealing profit margin that will support the project's growth.
- Through the development of jobs and improved operational efficiency, it is anticipated to positively impact the local and national economies.
- It is anticipated that the low maintenance costs would result from the strong construction of our algorithms and technologies.

#### **7.1.2. Environmental Considerations of Our Project**

- We are dedicated to lowering air pollution by optimizing routes and so reducing fuel consumption.
- Our technology runs silently, guaranteeing that neither users nor the public are affected by noise pollution.
- Our approach is in line with international efforts to prevent global warming by increasing logistical efficiencies.
- It minimizes any negative impacts on the landscape by promoting recycling of materials and electronics.

#### **7.1.3. Ethical Commitments of Our Project**

- To protect users and the public, we strictly adhere to security and privacy standards.
- We also ensure that all designs are original or have the necessary licenses.
- Lastly, our project is designed ethically, not just for profit but also to improve efficiency and environmental sustainability.

#### **7.1.4. Health and Safety Assurance of Our Project**

- Because our project focuses on software solutions, neither users nor the public are at danger for health issues.
- Safety is our first concern, and extensive testing ensures the dependability of our systems.
- Our project uses no hazardous or radioactive materials.
- Because infants and children do not utilize the system directly, it was created with safety in mind and disregards their needs.

#### **7.1.5. Sustainability of Our Project**

- Our technologies have been created with a focus on high dependability and long-term durability.
- The project's lifespan is ensured by its business model and operational efficiency.
- Taking environmental concerns into consideration, a predetermined lifetime under typical operating circumstances has been developed.
- The project's components all use minimal energy and have a consistent lifespan to prevent the need for frequent replacements.

#### **7.1.6. Social Responsibility of the Project**

- We are dedicated to avoiding any type of prejudice in our project, making sure it is inclusive and respectful of all races and genders.
- Our hardware and software make use of publicly financed technology to benefit the community.
- We make sure our designs serve the larger society fairly, without favoring or disadvantageous any specific group.
- Our project is meant to have a good effect, avoiding any detrimental physical or mental impact.

#### **7.1.7. Legal Considerations of the Project**

- To guarantee complete compliance with all national and international legislation, we will get all required permits prior to market launch.
- Our legal team is diligent in navigating and adhering to the legal frameworks that govern the logistics and transportation sectors.
- We are committed to ethical practices, making sure our project aligns with both the letter and spirit of the law.
- We are proactive in acquiring any specific permissions required for the commercialization of our product, including those pertinent to medical, financial, and ethical standards.

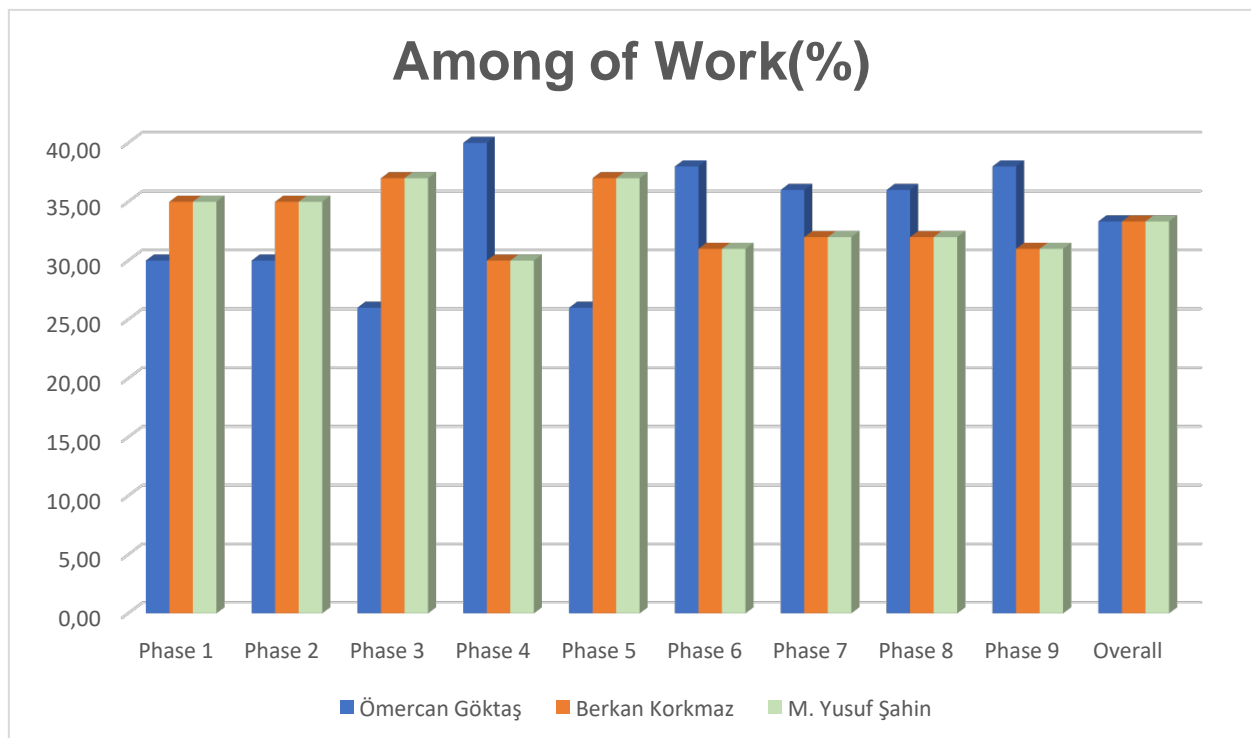
### **8. Management Plan**

#### **8.1. Task Phases**

- **Phase 1:** Identifying the specific challenges and objectives in multi-depot vehicle routing optimization. This will involve defining the scope and key problems to be addressed in the project.
- **Phase 2:** Conducting a comprehensive literature review focused on multi-depot vehicle routing optimization. The goal is to understand existing approaches, methodologies, and technologies in this area to build a strong knowledge base for the project.
- **Phase 3:** Compiling all gathered information and insights into a Project Specification Document (PSD). This document will outline the project's approach, methodologies, and preliminary designs.
- **Phase 4:** Experimenting with different optimization algorithms and methods to determine the most effective approach for the project. This will involve small-scale testing to evaluate performance and efficiency.
- **Phase 5:** Developing the Architecture Design Document (ADD) based on the findings from the tests and research. Additionally, preparing a presentation to conclude the initial phase of the project.
- **Phase 6:** Selecting and implementing the best optimization methods and algorithms based on the results of the earlier testing.

- **Phase 7:** Finalizing the optimization algorithm and conducting comprehensive testing on the final model to ensure its effectiveness in multi-depot vehicle routing scenarios.
- **Phase 8:** Applying the developed algorithm in practical scenarios, ensuring it aligns with real-world applications and demonstrates its effectiveness in optimizing multi-depot vehicle routing.
- **Phase 9:** Writing a comprehensive thesis that details the entire project, including the development process, challenges faced, and the outcomes achieved. Preparing a detailed presentation to showcase the project's journey and results.

## 8.2. Responsibilities between team members



**Figure 3:** Among of work shared between team members.



### 8.3. Timeline with milestones

Timeline Objectives	September	October	November	December	January	February	March	April	May
Phase 1									
Phase 2									
Phase 3									
Phase 4									
Phase 5									
Phase 6									
Phase 7									
Phase 8									
Phase 9									

**Figure 4:** Timeline with milestones monthly.

## 9. Success Factors and Risk Management

### 9.1. Measurability/Measuring Success

For each of the updated objectives of our project, we have defined specific key performance indicators to access the achievement and success of these goals:

- **Success Factor for Objective 1 – Optimize Material Distribution:** The advanced algorithms should lead to a reduction in material delivery costs by a targeted percentage while enhancing efficiency. The measure of success will be quantified through a comparative analysis of cost and time efficiency before and after the implementation of these algorithms.
- **Success Factor for Objective 2 – Minimize Travel Distances:** The goal is to achieve a specific percentage reduction in total travel distance for customer groups. Success will be measured by tracking the reduction in kilometers traveled and fuel consumed post-implementation compared to the baseline data.
- **Success Factor for Objective 3 – Improve Operational Efficiency:** Operational efficiency should improve by a predetermined percentage because of the new algorithms and routing strategies. This will be evaluated through metrics like reduced delivery times, increased vehicle utilization, and overall process streamlining.
- **Success Factor for Objective 4 – Real-Time Route Optimization:** The implementation of real-time routing algorithms should lead to a measurable reduction in travel time and costs, with the target to dynamically adjust to changing conditions effectively. The success will be assessed by the

responsiveness of the system and the tangible reductions in travel time and operational costs.

- **Success Factor for Objective 5 – Environmental Impact Reduction:** Achieve a significant decrease in fuel consumption, quantified by a specific percentage, thereby contributing to reduced greenhouse gas emissions. This impact will be measured through comparative fuel usage statistics and emission reduction reports.
- **Success Factor for Objective 6 – Cost Reduction:** Aim for a reduction in costs related to fuel, labor, and delivery distances by a target percentage. This will be measured through detailed cost analysis comparing the pre- and post-implementation expenses.
- **Success Factor for Objective 7 – Iterative Improvement:** Establish an effective feedback loop for continuous data collection, with the success measured by the frequency and impact of improvements made to the algorithms and strategies. The effectiveness will be evaluated based on the adaptability of the project to logistical changes and challenges.

## 9.2. Risk Management

- **Data Access:**
  - Work Package: Information Acquisition.
  - Risk: There's a chance we won't receive the information we require.
  - Plan B: Collaborate with partners who can securely exchange data or use hypothetical but realistic data.
- **Technology Fit:**
  - Work Package: Development of the Software.
  - Risk: Our technology may not function well with what businesses currently own.
  - Plan B: Develop our technology in small components that are compatible with a variety of platforms and introduce it gradually.
- **Rules and Laws:**
  - Work Package: Reviewing the Regulations.
  - Risk: Our project's use may be impacted by new regulations.
  - Plan B: Have a group that constantly verifies compliance with the regulations and modifies the plan as necessary.

- **People Using It:**
  - Work Package: Disseminating Information.
  - Risk: Users might not wish to use our new system right away.
  - Plan B: To build confidence, demonstrate its functionality through brief testing and user testimonials.
- **Tech Problems:**
  - Work Package: Verifying Functionality.
  - Risk: After we begin using something, it might break.
  - Plan B: Thoroughly inspect everything before beginning, prepare backups, and assemble a team to quickly resolve issues.
- **Money:**
  - Work Package: Budget Management.
  - Risk: The price may be higher than we anticipate.
  - Plan B: Put money aside just in case, monitor our spending frequently, and adjust our plans as necessary while maintaining the core principle.

## **10. Benefits and Impact of the Project**

### **10.1. Logistics and Transportation Sector**

- Our idea has the potential to significantly reduce operational costs for businesses operating in this industry by optimizing routes and reducing fuel consumption.

### **10.2. Environment**

- Why By dramatically lowering carbon emissions through optimal routing, our program will support environmental protection initiatives and demonstrate our dedication to addressing climate change.

### **10.3. Customers**

- We guarantee faster delivery times and improved delivery dependability with our cutting-edge route planning technology, which will increase client satisfaction.

#### **10.4. Urban Planning and Traffic Management**

- Our initiative will reduce road congestion through route optimization, resulting in noticeable improvements to urban traffic flow and city living conditions.

#### **10.5. Scientific Impact**

- Our effort is expected to have a significant scientific influence, particularly in the fields of logistics and operations research, and it may even introduce new precise and heuristic methods for the MDVRPTW issue.
- We are considering the possibility of publishing our methods and results in reputable scientific publications.
- Our goal is to provide the scientific community with greater understanding of the logistical issues encountered in real-world circumstances through our work.

#### **10.6. Economic/Commercial/Social Impact**

- Our initiative may result in a marketable good or service, giving logistics firms a competitive edge in the market.
- By supporting a startup atmosphere, our project may draw large funding and generate employment possibilities, which would boost the economy.
- Our project is intended to improve the quality of life on a social level by guaranteeing the prompt and effective delivery of products and services.
- Additionally, we are dedicated to sustainability because our project promotes environmental conservation via the optimization of logistics.

#### **10.7. Potential Impact on New Initiatives**

- Our extend is set to ended up a show for proficiency and maintainability in coordination, motivating ensuing ventures and advancements.
- We accept that the victory of our extend may catalyze the advancement of keen city ventures, especially those centered on optimizing fabric conveyance inside urban settings.

#### **10.8. Impact on National Security**

- While our venture is basically outlined with commercial and natural destinations in intellect, the made strides proficiency in coordination seem in

a roundabout way reinforce national security through the guaranteed and quick dispersion of basic supplies.

- In crisis and calamity reaction circumstances, the unwavering quality and productivity of coordination are vital. Our venture points to guarantee that fundamental materials are transported quickly and dependably when required most.

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