



University of  
**Sheffield**



Engineering and  
Physical Sciences  
Research Council

# **Comprehensive Assessments of Boiling Models** through Combinatorial Variations of Heat Flux Partitioning and Bubble Parameter Closures

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**NTH-CCP-SIG-ATM**  
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- 1 Introduction
- 2 Motivations
- 3 XBOIL: MATLAB code
- 4 Results
- 5 Conclusions and future work

# Introduction

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- HFP models decompose total heat transfer
- Rely on closures for bubble dynamic parameters
  - A plethora of sub-models: Empirical, semi-empirical, and/or mechanistic
  - Limited predictive capability
    - Complex interdependency between bubble dynamics parameters
    - Overfitting of the model parameters on limited experimental data
    - Epistemological uncertainties: we do not fully understand the underlying physics

flow and operating  
conditions

fluid and surface  
thermophysical properties

single-phase  
heat transfer

departure  
frequency

departure  
diameter

nucleation site  
density

wait  
time

growth  
time

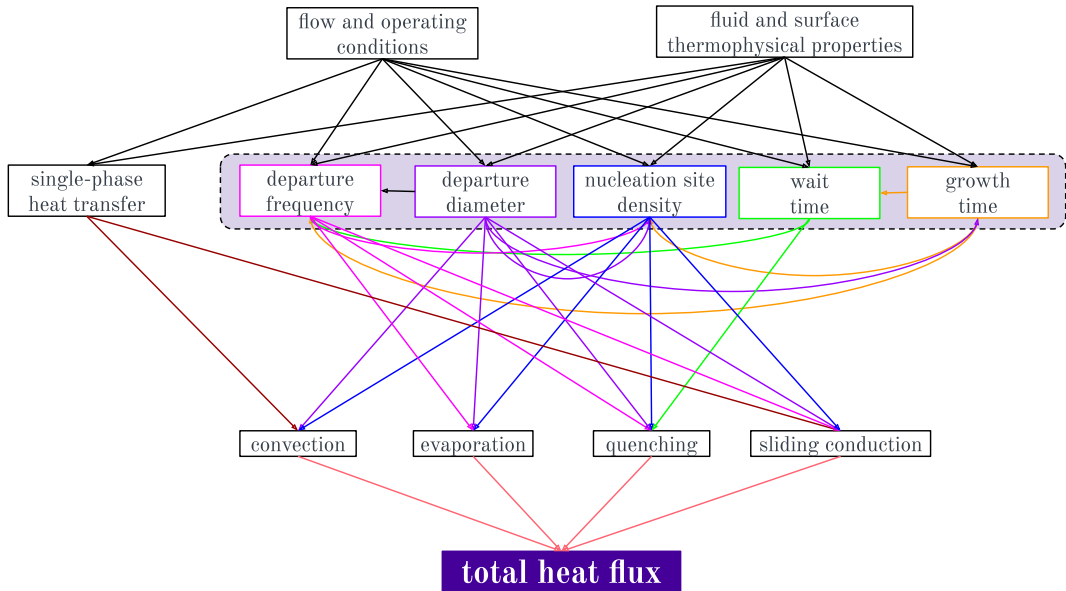
convection

evaporation

quenching

sliding conduction

**total heat flux**



# The challenges of M-CFD; 0-D simulations as an alternative



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## Eulerian-Eulerian CFD:

- Many closures: HFP and bubble parameter models; interfacial area transport modelling; bubble coalescence and break-up models; turbulence; ...
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- Huge range of possible model configurations: computationally expensive to systematically explore every combination

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## Zero-dimensional point-averaged simulations

- Model boiling at a point representative of the heater surface average conditions
- Heat fluxes modelled as explicit functions of wall superheat, flow conditions, characteristic length scale, fluid and surface thermophysical properties
- Cons: no spatio-temporal resolution such as CFD
- Pros: No need for iterative solutions; significantly fast runtimes ( $\mathcal{O}(\text{ms})$ ); allows assessing boiling models' accuracy in isolation from other closures involved

## XBOIL: MATLAB code

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- MATLAB code structured with modular functions
- Inputs: wall superheat and other operating parameters
- Outputs: bubble parameters and heat fluxes
- Allows easy selection between available models and additions of other sub-models
- Can sweep across all the different model combinations, along with graphical and tabular post-processing

# Models implemented in XBOIL

Model type	Models implemented	Num. of models
Heat flux partitioning	RPI, MIT, Kim & Kim (based on RPI)	3
Bubble departure diameter	Bovard, Cole, Cole & Rohsenow, Colombo, Fritz, Golorin & Kolchugin, Kocamastafaogullari, MIT, Nam, Phan, Ruckenstein, Tolubisky & Kostanchuk, Van Stralen & Zijl	14
Bubble departure frequency	Brooks & Hibiki, Cole, MIT, Peebles & Garber, Sakashita & Ono, Stephan, Zuber	7
Nucleation site density	Hibiki & Ishii, MIT-modified Hibiki & Ishii, Lemmert & Chawla, Li, Wang & Dhir, Yang	6
Growth time	MIT, Lee, Van Stralen	3
Wait time	MIT, Van Stralen	2
Nusselt number correlations	Churchill & Chu, Gnielinski, Ranz & Marshall	3

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- Total number of possible configurations: 31,752
- Example computational cost: 19  $\Delta T_w$  points, with 12 Mac M4 Max Cores runs in 32.9 mins

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# Flow boiling experimental datasets



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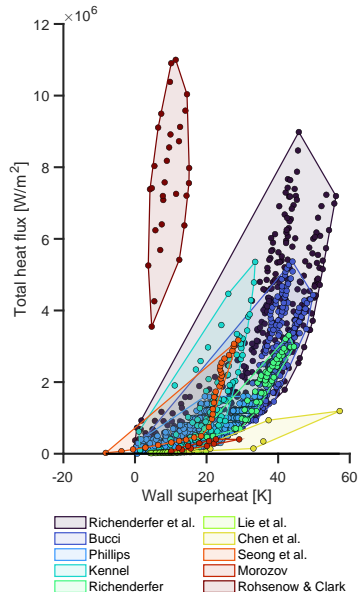
**Table:** Total of 112 boiling curves and 1,117 points.\*

Dataset	$p$ [bar]	$u$ [m/s]	$\Delta T_{\text{sub}}$ [K]	$n$ cases
Kennel (1949)	2–6	0.30–3.66	11.1–83.3	13
Rohsenow & Clark (1951)	103–138	3.05–9.14	69.5–109.0	5
Morozov (1969)	31–40.8	1.0	0	2
Chen et al. (1979)	1.01	0.20	40	1
Lie et al. (2006)	4.88	8.43–12.64	6, 13	5
Phillips (2014)	1.01–2.0	0.16–1.30	5–155	54
Richenderfer et al. (2018)	1.01–5.0	0.52–2.09	5–20	30
Lee et al. (2021)	1.0	1.0	76	1
Seong et al. (2022)	1.01	1.0	10	1

\*All datasets use water as the working fluid except for Lie et al., which uses R-134a.

**Table:** Statistical summary of flow conditions

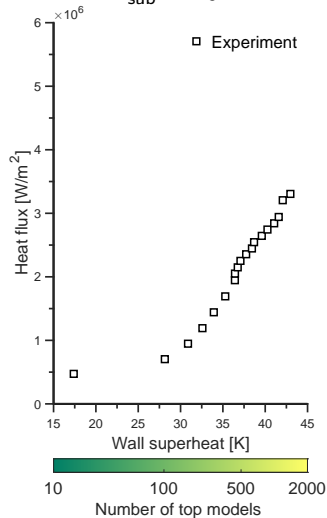
	Minimum	Maximum	Mean	Mode
Pressure [bar]	1.0	137.9	8.3	2.0
Velocity [m/s]	0.16	12.6	1.62	1.22
Subcooling [K]	0	109.0	17.9	10.0



# Demonstrative boiling curve and selected sub-models

$$p = 1 \text{ bar}, u = 1 \text{ m/s},$$

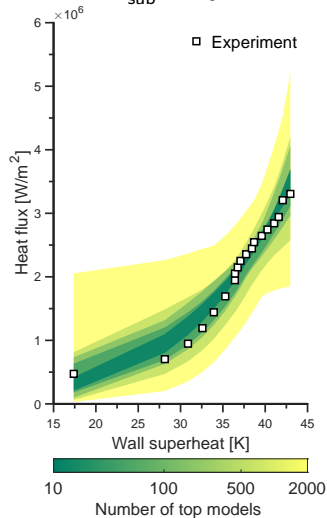
$$\Delta T_{\text{sub}} = 10 \text{ K}$$



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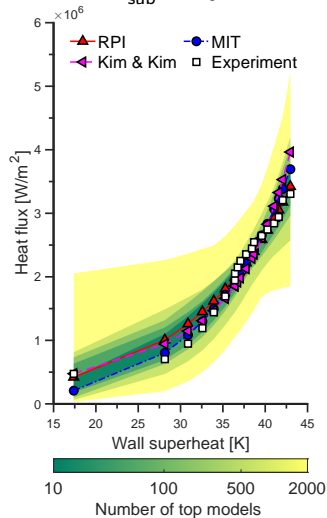
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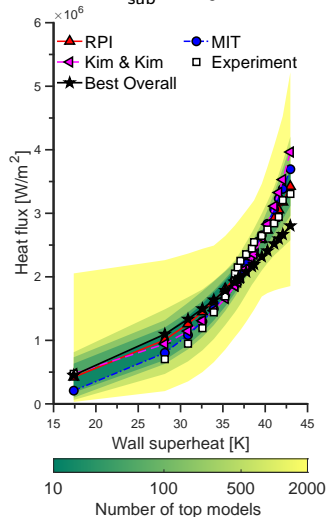
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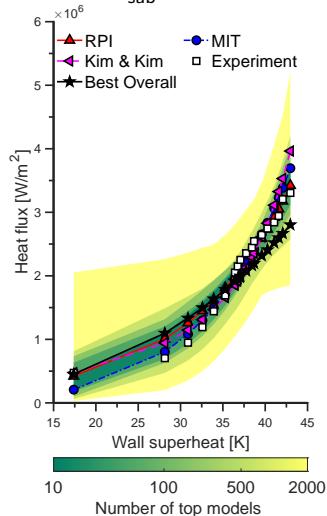


- Best Case Models: configuration with the lowest MSE for this boiling curve (best w/ each HFP shown as example)
- Best Overall Model: selection process
  - Rank top 100 models based on MSE
  - Pool these into a list of potential 'best overall' configurations
  - Test all pooled models across all tests cases
  - Select best overall-model as the one with the smallest aggregate MSE

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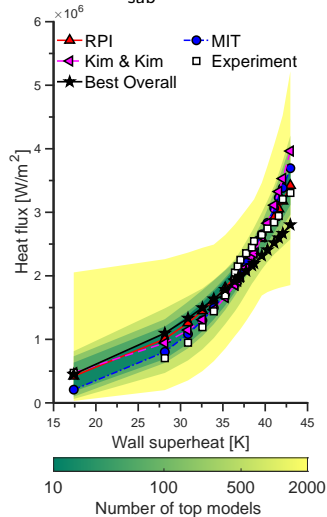


Model type	RPI	MIT	Kim & Kim	Best Overall
Heat flux partitioning	-	-	-	MIT
Departure diameter	Fritz	Phan	Ruckenstein	Van Stralen & Zijl
Departure frequency	Peebles & Garber	Peebles & Garber	Zuber	Stephan
Nucleation site density	Li et al.	Li et al.	Li et al.	Lemmert & Chawla
Growth time	Van Stralen	Lee	MIT	Lee
Wait time	MIT	MIT	MIT	Kim & Kim
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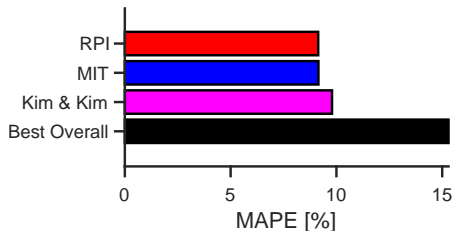
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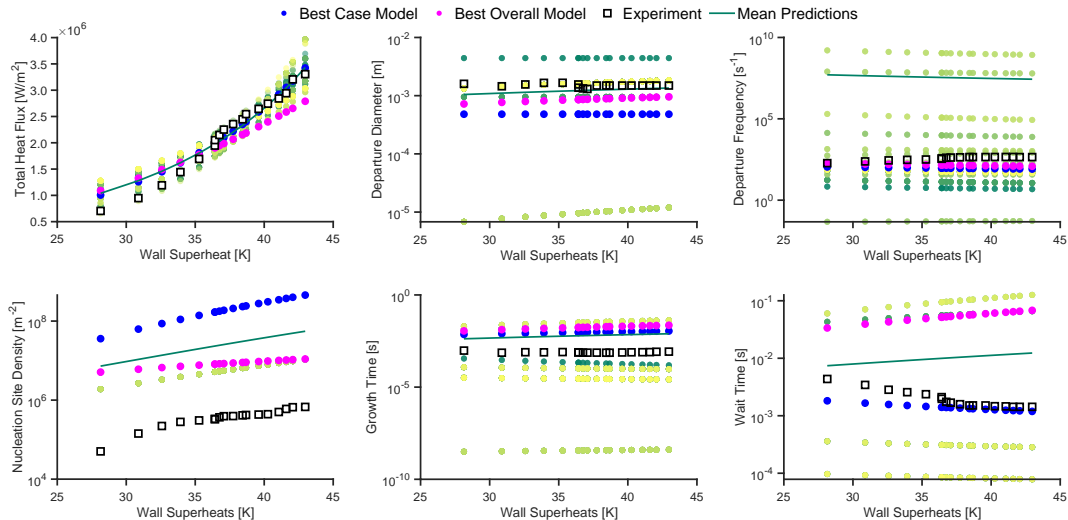


# Comparison of bubble parameter predictions



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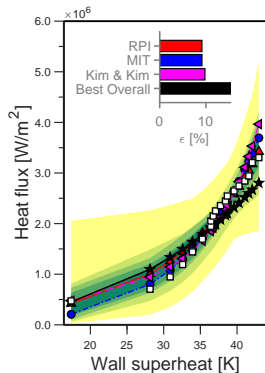
$$p = 1 \text{ bar}, u = 1 \text{ m/s}, \Delta T_{\text{sub}} = 10 \text{ K}$$



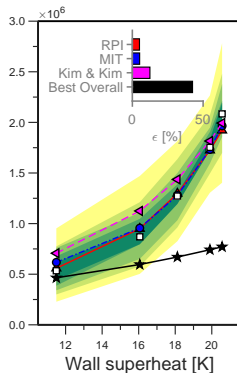
## Example boiling curves

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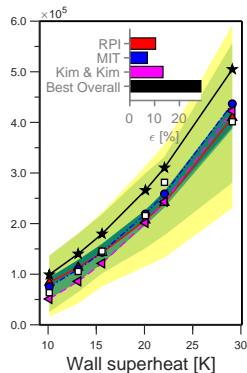
▲ RPI 
 ● MIT 
 ▼ Kim & Kim 
 □ Experiment 
 ★ Best Overall



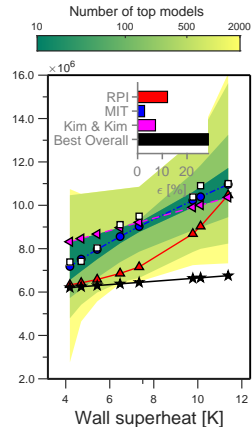
(a)  $p = 1 \text{ bar}$ ,  
 $\Delta T_{\text{sub}} = 10 \text{ K}$ ,  
 $u = 1 \text{ m/s}$



(b)  $p = 6 \text{ bar}$ ,  
 $\Delta T_{\text{sub}} = 28 \text{ K}$ ,  
 $u = 1 \text{ m/s}$



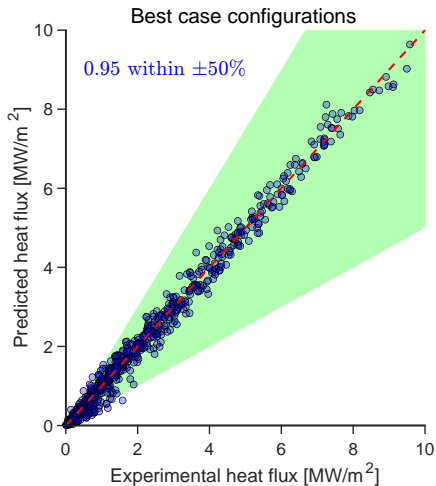
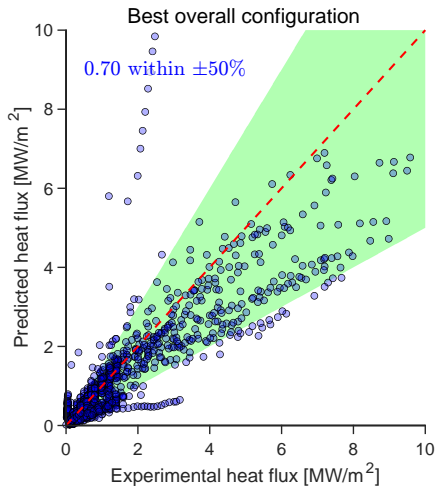
(c)  $p = 31 \text{ bar}$ ,  
 $\Delta T_{\text{sub}} = 0 \text{ K}$ ,  
 $u = 1 \text{ m/s}$



(d)  $p = 138 \text{ bar}$ ,  
 $\Delta T_{\text{sub}} = 80 \text{ K}$ ,  
 $u = 9 \text{ m/s}$

## Performance of the best overall model across all the test cases

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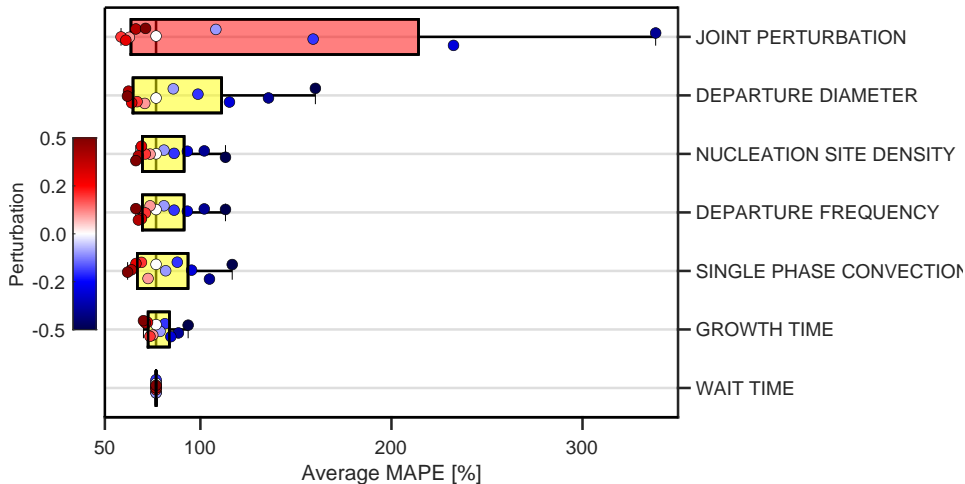


## Sensitivity analysis of best overall configuration

- Perturb bubble parameters by  $\pm 50\%$  of the predicted values: i) perturb the parameters one-at-a-time, ii) perturb all simultaneously.

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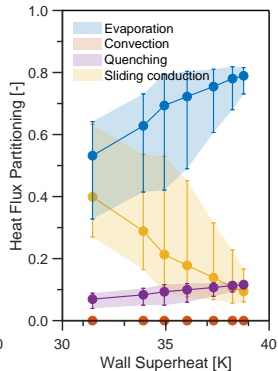
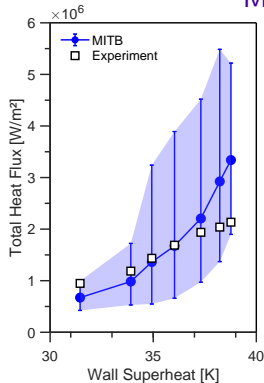
- Use experimental values of bubble parameters in HFP models to predict heat flux.
- Remove uncertainties due to bubble parameter closures.



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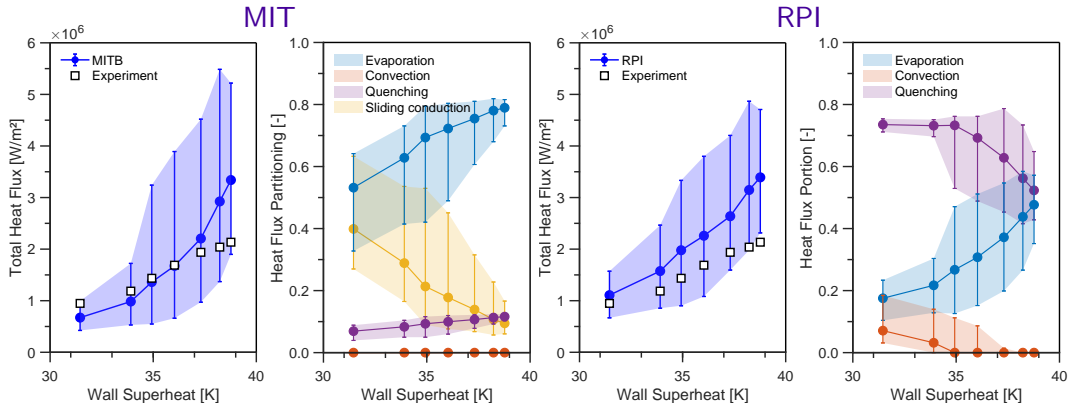
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MIT



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- Upper and lower limits computed by evaluating the HFP model with minimum and maximum values of experimental bubble parameters.

## Conclusions and future work

- Models can reproduce experimental heat flux predictions, but need to use the right combination of sub-models.
  - Considerable discrepancy can exist between bubble parameter predictions and experimental measurements.
- No universal HFP model that provides consistently accurate results across various flow conditions.
- HFPs may produce similar heat flux predictions, but widely different breakdown of various components - lacking in physics.

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THANK YOU

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## Example: MIT HFP model

total heat flux = single-phase + sliding conduction + evaporation + quenching

$$q'' = q_c'' + q_{sc}'' + q_e'' + q_q'', \quad q_e'' = q_{ml}'' + q_{in}'',$$

$$q_c'' = (1 - S_{sl}) h_c (\Delta T_w + \Delta T_{\text{sub}}),$$

$$q_{sc}'' = \frac{k_l}{\sqrt{\pi \eta_l t^*}} S_{sl} (\Delta T_w + \Delta T_{\text{sub}}),$$

$$q_{ml}'' = \rho_l h_{lv} f \overline{N_b} \left\{ \delta_{ml} D_{ml}^2 \frac{\pi}{12} \left[ 2 - \left( \left( \frac{D_{dry}}{D_{ml}} \right)^2 + \frac{D_{dry}}{D_{ml}} \right) \right] \right\}, \quad q_{in}'' = \frac{4}{3} \pi \left( \frac{D_{in}}{2} \right)^3 \rho_v h_{lv} f \overline{N_b},$$

$$q_q'' = \rho_h c_{ph} \frac{2}{3} \pi \left( \frac{D_{\text{inception}}}{2} \right)^2 f \overline{N_b} \Delta T_h.$$

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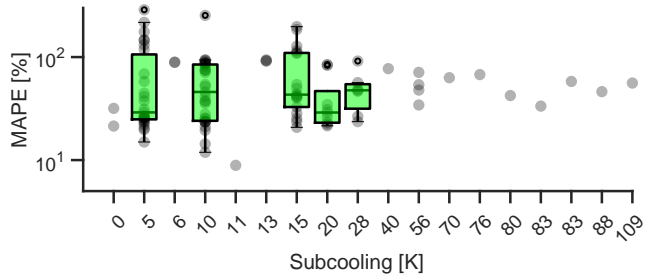
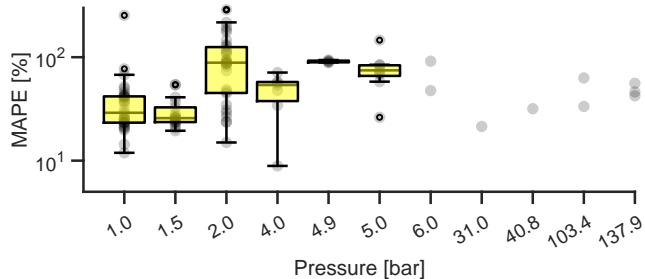
$$q''_{sc} = \frac{k_l}{\sqrt{\pi \eta_l t^*}} S_{sl} (\Delta T_w + \Delta T_{sub}),$$

$$q''_{ml} = \rho_l h_{lv} f \overline{N_b} \left\{ \delta_{ml} D_{ml}^2 \frac{\pi}{12} \left[ 2 - \left( \left( \frac{D_{dry}}{D_{ml}} \right)^2 + \frac{D_{dry}}{D_{ml}} \right) \right] \right\}, \quad q''_{in} = \frac{4}{3} \pi \left( \frac{D_{in}}{2} \right)^3 \rho_v h_{lv} f \overline{N_b},$$

$$q''_q = \rho_h c_{ph} \frac{2}{3} \pi \left( \frac{D_{inception}}{2} \right)^2 f \overline{N_b} \Delta T_h.$$

- flow conditions:  $\Delta T_w$ ,  $\Delta T_{sub}$
- fluid and surface thermophysical properties:  $k_l$ ,  $\eta_l$ ,  $\rho_l$ ,  $\rho_v$ ,  $h_{lv}$ ,  $\rho_h$ ,  $c_{ph}$
- bubble parameters:  $D$ ,  $f$ ,  $\overline{N_b}$ , etc.

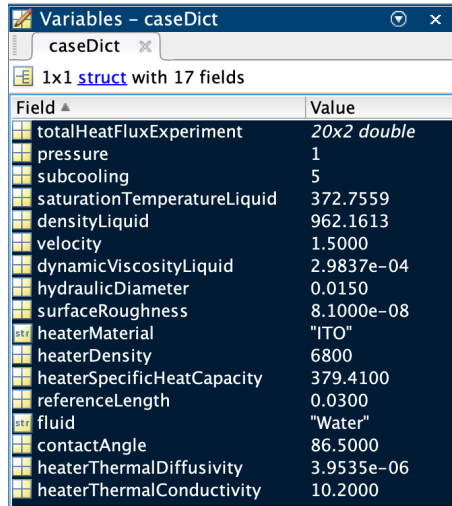
## Flow condition effect w/ best overall model





## Example code snippet

```
1 % define the global parameters
2 getGlobalParams(struct( ...
3     'caseDict', caseDict, ...
4     'HFPModel', 'RPI', ...
5     'departureDiameterModel', 'Stephan',
6     'waitTimeModel', 'VanStralen', ...
7     'growthTimeModel', 'VanStralen', ...
8     'departureFrequencyModel', 'Cole', ...
9     'nucleationSiteModel', 'LemmertChawla', ...
10    'convectiveModel', 'Gnielinski'));
11 % define the wall superheats
12 wallSuperheats = linspace(1, 21, 30);
13 % calculate the total heat fluxes
14 for i = 1:length(wallSuperheats)
15     wallSuperheatI = wallSuperheats(i);
16     totalHeatFlux(i) = calcTotalHeatFlux(
17         wallSuperheatI);
18 end
```



Field ▲	Value
totalHeatFluxExperiment	20x2 double
pressure	1
subcooling	5
saturationTemperatureLiquid	372.7559
densityLiquid	962.1613
velocity	1.5000
dynamicViscosityLiquid	2.9837e-04
hydraulicDiameter	0.0150
surfaceRoughness	8.1000e-08
heaterMaterial	"ITO"
heaterDensity	6800
heaterSpecificHeatCapacity	379.4100
referenceLength	0.0300
fluid	"Water"
contactAngle	86.5000
heaterThermalDiffusivity	3.9535e-06
heaterThermalConductivity	10.2000