

# Cache Revive: Tuning Retention times of STT-RAM Caches for Enhanced Performance in CMPs.

Anonymous MICRO submission

Paper ID 761

## Abstract

*Spin-Transfer Torque RAM (STT-RAM) is an emerging non-volatile memory (NVM) technology that has the potential to replace the conventional on-chip SRAM caches for designing a more efficient memory hierarchy for multi-core architectures. However, its long write latency and high dynamic write energy are major obstacles for being competitive with the SRAM-based cache hierarchy. On the other hand, the non-volatility feature with years of data retention time for STT-RAM technology is not necessary for the usage of STT-RAM as on-chip cache, since the life time of cache data are usually within ( $\mu$ s) or ms. Consequently, we exploit such observation for designing an efficient L2 cache architecture, and propose to trade off the non-volatility (data retention time) for better write performance/energy in STT-RAM cache design. The paper addresses several critical design issues such as how do we decide a suitable retention time for last level cache, what is the relationship between retention time and write latency, and how do we architect the cache hierarchy with a volatile STT-RAM. We study two data-retention relaxation cases, one with data retention time of 1 sec, which satisfies the lifetime requirement of typical cache blocks; and the other one with data retention time of 10ms, which is a more aggressive design for better performance/energy gains, but a data refreshing mechanism is needed. In the aggressive 10 ms retention time design, for the rest of the cache blocks that have a higher inter-write time than the STT-RAM retention time, we propose an architectural solution to identify these blocks with a per block 2 bit counter, temporarily save a limited number of MRU blocks in a buffer, and write-back the rest of the dirty blocks to avoid any data loss. Our experiments with a 4 core architecture with an SRAM-based L1 cache and STT-RAM-based L2 cache indicate that not only we can eliminate the high write overhead of an NVM STT-RAM, but can provide on an average 10-12% improvement in speedup compared to the traditional SRAM-based design, while reducing the energy consumption significantly.*

## 1. Introduction

Designing an efficient memory hierarchy for multicore architectures is a critical, but challenging problem. As the number of cores on a chip increase with technology scaling, the demand on the on-chip memory would increase significantly, further worsening the memory wall problem [5]. The memory wall problem is critical both from the performance (memory density) and power perspectives. Thus, novel technology, circuit and architectural techniques are currently being explored to address the memory wall problem for many core systems.

Spin-Transfer Torque RAM (STT-RAM) is a promising memory technology that delivers on many aspects, desirable of an universal memory. It has the potential to replace the conventional on-chip SRAM caches because of its higher density, competitive read times, and lower leakage power consumption compared to static-RAM (SRAM). However, the high write latencies and write energy are key drawbacks of this technology for providing competitive or better performance compared to the SRAM-based cache hierarchy. Consequently, recent efforts have focused on masking the effects of high write latencies and write energy at the architectural level [23, 20]. In contrast to these architectural approaches, a recent work explored the *feasibility* of relaxing STT-RAM data retention times to reduce both write latencies and write energy [19]. This adaptable feature of tuning the data retention time can be exploited in several dimensions. The focus of this paper is to tune this data retention time to closely match the required lifetime of the last level cache blocks to achieve significant performance and energy gains. In this context, the paper addresses several design issues such as how to decide an appropriate retention time for the last level caches, what is the relationship between retention time and write latency, and how do we architect the cache hierarchy with a volatile STT-RAM.

The non-volatile nature and non-destructive read ability of STT-RAM provides a key difference with regard to traditional on-chip cache design with SRAM technology. However, as our analysis will show, for many applications, it is sufficient if the data stored in the last level of a cache hierarchy remains valid for a few tens of *milliseconds* in contrast to *microseconds* for the L1 cache [14]. Consequently, the duration of data retention in STT-RAM is an obvious candidate for device optimization for the cache

design. We, therefore, conduct an application-driven study to analyze the inter-write times of the L2 cache blocks to decide a suitable data retention time. Although lifetime analysis of cache lines has been the conducted earlier to improve performance and reduce power consumption [12, 14], we revisit this topic with a different intention - correlating STT-RAM data retention time to cache life time. An extensive analysis of PARSEC and SPEC 2006 benchmarks using the M5 simulator [4] indicates that the average inter-write times for most of the L2 cache blocks is close to 10ms, and thus, we advocate our STT-RAM design with this retention time.

We conduct a detailed device level analysis of the STT-RAM cells to analyze the write current versus write pulse width tradeoffs, cell area analysis, and retention time stability analysis to capture the relationship between area, read/write latency and leakage power as a function of the retention time.

Our observations demonstrate that the retention times in the range of milliseconds (*ms*) are more practical compared to the retention time in the microseconds ( $\mu s$ ) range as described in prior work [19]. Consequently, using this *ms* range retention time model, we then propose effective architectural techniques to avoid any data loss due the volatile STT-RAM-based cache hierarchy.

A key challenge in determining a suitable data retention times for the STT-RAM is to balance the reduced write latency of cells with lower retention time against the overhead for data refresh or write back of cache lines with longer lifetimes. In this paper, we compare 3 different STT-RAM based cache designs: (1) STT-RAM cache without retention time relaxation (10+ years of data retention time); (2) STT-RAM cache with retention time of 1 second, which is long enough for the lifetime of majority of the cache lines, and therefore, no refreshing overhead is incurred; (3) STT-RAM cache with retention time of 10ms, which is a more aggressive design with better performance/energy gain, but a data refreshing technique is needed for correct operations, since cache lines that have lifetimes exceeding 10ms are likely to loose data. Thus, we propose simple extensions to the L2 cache design for avoiding any data loss. This include a simple 2-bit counter (similar to one proposed in [12]) to keep track of the lifetime of all the cache blocks and a small buffer to temporarily store the blocks whose time has exceeded the retention time. We conduct execution-driven analysis of our proposed techniques using the M5 simulator and a suite of PARSEC and SPEC 2006 benchmarks. The main contributions of this work are the following:

**Detailed characterization of STT-RAM volatile property:** We present a detailed device characterization of data retention tunability in STT-RAM Cells providing insight to the underlying principles enabling these tradeoffs. We believe the design in [19] is very aggressive and may not be feasible considering the state-of-the-art in device technology. Moreover, as our analysis shows, a very aggressive  $\mu\text{s}$  level retention time is unsuitable for the last level cache block.

**An application-driven study to determine retention time:** We analyze the time between writes or replacements to a cache line for various multi-threaded and multi-programmed workloads. Our characterization augments the prior body of work that analyzes cache lifetimes mainly in single processor and single program configurations. Based on the L2 cache behavior, we propose to design STT-RAMs with retention time in the range of 10ms.

**Architectural solution to handle STT-RAM volatility:** We present a simple buffering mechanism to ensure the integrity of programs given the volatile nature of our tuned STT-RAM cells. Experimental results with PARSEC and SPEC benchmarks on a four-core platform compared to a base case 1MB SRAM per core and the ideal 4MB SRAM per core indicate that the proposed solution is attractive both from performance and power perspectives. On an average, we find 18% speedup improvement with PARSEC benchmarks, 10%/4% instruction throughput/weighted speedup improvement with SPEC 2K6 benchmarks, and an average energy saving of 60%, over 1MB SRAM across our entire application suite.

The rest of this paper is as follows: In Section 2, we discuss the volatile STT-RAM design to parameterize the retention time and write latency behavior. Section 3 presents a retention time estimation study from application perspective. Following this, the design of a volatile STT-RAM-based last level cache architecture is given in Section 4; the experimental platform details in Section 5, results in Section 6, and description of related work in Section 7. The last section provides concluding remarks.

## 2. STT-RAM Design

### 2.1. Preliminary on STT-RAM

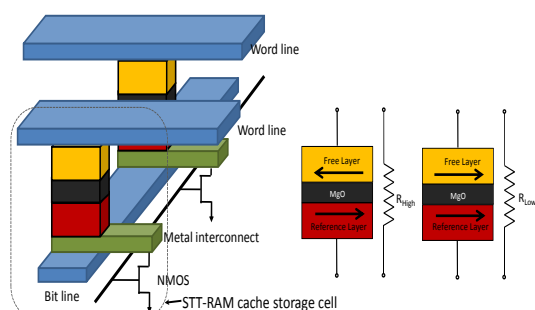


Figure 1. (a) Structural view of STT-RAM Cache Cell (b) Anti Space Parallel (High Resistance, Indicating “1” state) (c) Parallel (Low Resistance, Indicating “0” state)

STT-RAM uses Magnetic Tunnel Junction (MTJ) as the memory storage and leverages the difference in magnetic directions to represent the memory bit. As shown in Fig. 1, an MTJ contains two ferromagnetic layers. One ferromagnetic layer has fixed magnetization direction and it is called the reference layer, while the other layer has a free magnetization direction that can be changed by passing write current, and it is called the free layer. The relative magnetization direction of two ferromagnetic layers determines the resistance of MTJ. If two ferromagnetic layers have the same directions, the resistance of MTJ is low, indicating a “1” state; if two layers have different directions, the resistance of MTJ is high, indicating a “0” state.

As shown in Fig. 1, when writing “0” state into STT-RAM cells, positive voltage difference is established between SL and BL; when writing “1” state, vice versa. The current amplitude required to reverse the direction of the free ferromagnetic layer is determined by the size and aspect ratio of MTJ and the write pulse duration.

## 2.2. Write current versus write pulse width trade-off

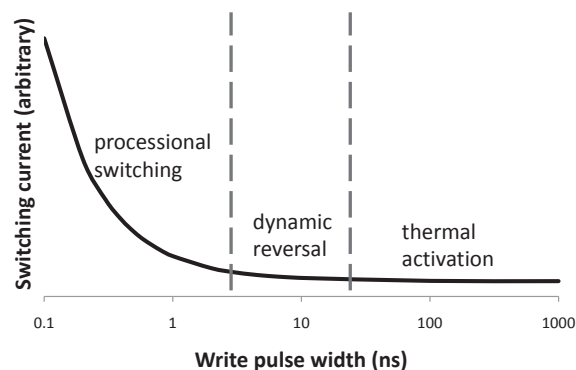


Figure 2. Demonstration of three switching phases: thermal activation, dynamic reversal and precessional switching

STT-RAM uses Magnetic Tunnel Junction (MTJ) as the memory storage and leverages the difference in magnetic directions to represent the memory bit. As shown in Fig. 1, an MTJ contains two ferromagnetic layers. One ferromagnetic layer has fixed magnetization direction and it is called the reference layer, while the other layer has a free magnetization direction that can be changed by passing write current, and it is called the free layer. The relative magnetization direction of two ferromagnetic layers determines the resistance of MTJ. If two ferromagnetic layers have the same directions, the resistance of MTJ is low, indicating a “1” state; if two layers have different directions, the resistance of MTJ is high, indicating a “0” state.

As shown in Fig. 1, when writing “0” state into STT-RAM cells, positive voltage difference is established between SL and BL; when writing “1” state, vice versa. The current amplitude required to reverse the direction of the free ferromagnetic layer is determined by the size and aspect ratio of MTJ and the write pulse duration.

The current amplitude required to reverse the direction of the free ferromagnetic layer is determined by a many factors such as the material property, device geometry and importantly the write pulse duration. Generally, the longer the write pulse is applied, the less the switching current is needed to switch the MTJ state. Three distinct switching modes were identified [7] according to the operating range of

switching pulse width  $\tau$ : thermal activation ( $\tau > 20ns$ ), precessional switching ( $\tau < 3ns$ ) and dynamic reversal ( $3ns < \tau < 20ns$ ).

The relationship between switching current density  $J_c$  and write pulse width  $\tau$  was characterized by an analytical model in [18]. The equations are listed as follows,

$$J_{c,TA}(\tau) = J_{c0} \left\{ 1 - \left( \frac{k_B T}{E_b} \right) \ln \left( \frac{\tau}{\tau_0} \right) \right\} \quad (1)$$

$$J_{c,PS}(\tau) = J_{c0} + \frac{C}{\tau^\gamma} \quad (2)$$

$$J_{c,DR}(\tau) = \frac{J_{c,TA}(\tau) + J_{c,PS}(\tau) e^{-k(\tau-\tau_c)}}{1 + e^{-k(\tau-\tau_c)}} \quad (3)$$

where  $J_{c,TA}$ ,  $J_{c,PS}$ ,  $J_{c,DR}$  are the switching current densities for thermal activation, precessional switching and dynamic reversal respectively.  $J_{c0}$  is the critical switching current density,  $k_B$  is the Boltzmann constant,  $T$  is the temperature,  $E_b$  is the thermal barrier, and  $\tau_0$  is inverse of the attempt frequency.  $C$ ,  $\gamma$ ,  $k$ , and  $\tau_c$  are fitting constants. Based on the observation from Fig. 2 and analysis of the analytical model, we found very different switching characteristics in the three switching modes. For example, in the thermal activation mode, the required switching current increases very slowly if even we decrease the write pulse width by orders of magnitude, thus short write pulse width is more favorable in this regime because reducing write pulse can reduce both write latency and energy without much penalty on read latency and energy. In the precessional switching mode, write current goes up rapidly if we further reduce write pulse width, therefore, minimum write energy of the MTJ is achieved at some particular write pulse width in this regime. Consequently, this paper will focus on the exploration of write pulse width in precessional switching and dynamic reversal to optimize for different design goals.

### 2.3. STT-RAM Modeling

To simulate the performance of STT-RAM cache, it is important to estimate its cell area first. As mentioned before, each 1T1J STT-RAM cell is composed of one NMOS and one MTJ. The NMOS access device is connected in series with the MTJ. The size of NMOS is constrained by both SET and RESET current, which are inversely proportional to the writing pulse width. In order to estimate the

current driving ability of MOSFET devices, a small test circuit using HSPICE with PTM 45nm HP model [22] is simulated. The BL-to-SL current and SL-to-BL current are obtained by assuming typical TMR (120%) and LRS ( $3k\Omega$ ) value [15] and bursting wordline voltage to be 1.5V (the optimal value is extracted from [6]). And We over size the access transistor width to guarantee enough write current provided to MTJ using the methodology discussed in [21]. To achieve high cell density, we model the STT-RAM cell area by referring to DRAM design rules [11]. As a result, the cell size of a STT-RAM cell is calculated as follows,

$$\text{Area}_{\text{cell}} = 3 (W/L + 1)(F^2) \quad (4)$$

## 2.4. Impact of MTJ Retention Time on STT-RAM

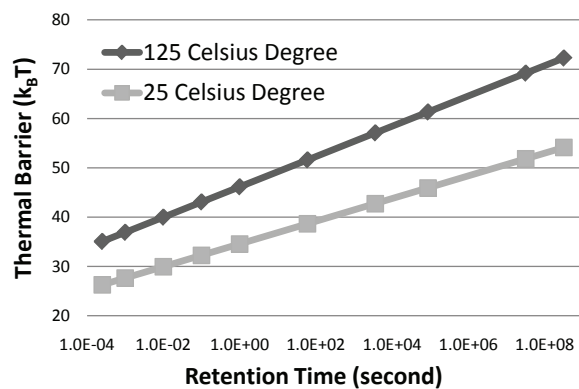


Figure 3. MTJ thermal stability requirement for different retention time

The retention time of a MTJ is largely determined by the thermal stability of the MTJ. The relation between retention time and thermal barrier is captured in Figure 3, which can be modeled as  $t = C \times e^{k\Delta}$ , where  $t$  is the retention time and  $\Delta$  is the thermal barrier, while  $C$  and  $k$  are fitting constants. Thermal stability of the free layer in an MTJ does not only have impact on retention time of STT-RAM memory

cell but also on the write current. It was found in [13] that the switching current of MTJ increases almost linearly with thermal barrier when thermal barrier is  $< 70k_B T$ , where  $k_B$  is the Boltzman constant and  $T$  is temperature. Here, we combine this observation with the write current versus write time trade-off described in Section 2.2, which essentially means that once the thermal barrier of a MTJ is lowered, we are able to achieve faster write speed or/and smaller write current/energy. Starting with a baseline  $2F^2$ -planar-area MTJ, our device uses three concurrent optimizations for modulating data retention times. Combining reduced planar area, reduced thickness of free layer and tuning of material property, the thermal barrier can be reduced by as much as 50%, which corresponds to a data retention time reduction



Table 1. 16-way L2 Cache Simulation Results

			Area ( $mm^2$ )	Read Latency ( $ns$ )	Write Latency ( $ns$ )	Read Energy ( $nJ$ )	Write Energy ( $nJ$ )	Leakage Power ( $mW$ )
1MB SRAM			2.612	1.012	1.012	0.578	0.578	4542
4MB STT-RAM	$t = 10yr$	Leakage Opt.	2.628	2.434	4.919	0.635	0.663	1399
		Latency Opt.	3.003	0.998	10.61	1.035	1.066	2524
	$t = 1s$	Leakage Opt.	2.203	2.044	3.552	0.589	0.616	1388
		Latency Opt.	2.904	0.973	5.571	1.015	1.036	2235
	$t = 10ms$	Leakage Opt.	2.167	1.956	3.390	0.571	0.601	1151
		Latency Opt.	2.901	0.959	2.598	1.002	1.028	2227

from 10years to 10ms as seen in Figure 3. Unlike [19], the optimized  $2F^2$  cell does not have much room (minimum MTJ planar area is  $1F^2$ ) for reducing planar area. Hence achieving the microsecond range is challenging. This challenge is further compounded by device variations where data retention times are a distribution (varying by few milliseconds) as opposed to an exact values.

## 2.5. STT-RAM Cache Simulation Setup

We simulate SRAM-based caches and STT-RAM-based caches with a tool called NVsim [8], which is a circuit-level performance, energy, and area simulator based on CACTI for emerging non-volatile memories. All the models described in this Section has been integrated in NVsim. The simulation results are listed in Table 1. We can see that the leakage-optimized 4MB non-volatile STT-RAM cache has almost the same area with 1MB SRAM. This is consistent with previous work [9]. By relaxing retention time of STT-RAM with lower thermal barrier, the leakage-optimized STT-RAM cache can have smaller area, faster write latency and less leaky peripheral circuitry. However, as retention time is exponentially related with thermal barrier and thermal barrier is highly sensitive to process variation and temperature, the benefit of decreasing write latency by relaxing the retention time in the same order of magnitude is so small that can be easily offset by slight variation in device geometry or environment temperature. For example, the difference of thermal barrier for 10ms- and 50ms- retention MTJ is only about 5%.

## 3. An Application-driven Approach to Determining Retention Time

In order to leverage the volatile STT-RAM as the last level cache in designing an effective cache hierarchy, we need to know what should be the ideal/feasible retention time. Ideally, the STT-RAM



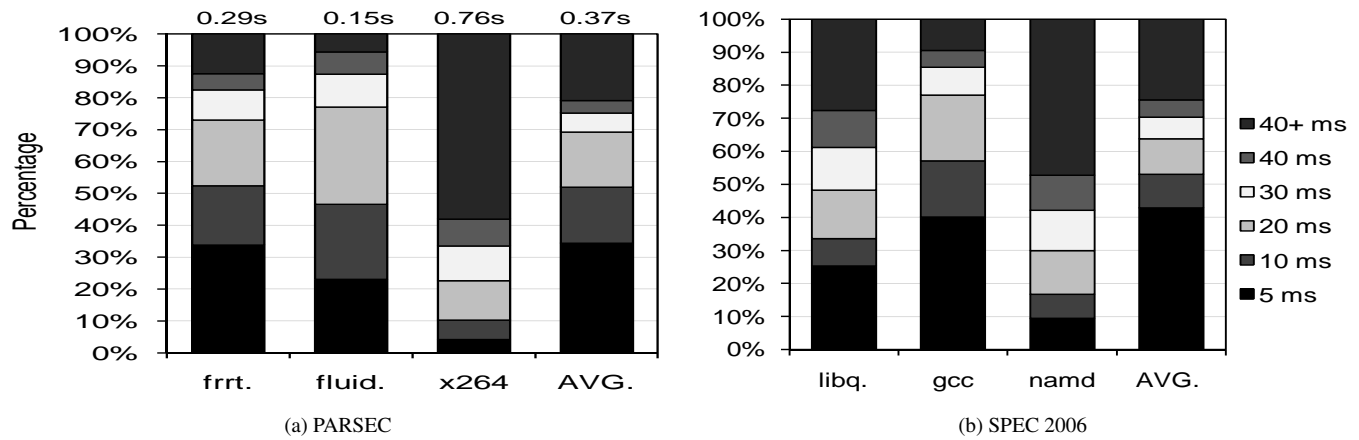


Figure 4. Distribution of Blocks Showing Different Revival Times

write latency should be competitive to SRAM latency and the cache retention time should be high. However, as discussed in the previous section, since the write latency is inversely propositional to the retention time, we need to find a feasible tradeoff based on the STT-RAM device characteristics. Thus, we attempt to decide an ideal retention time by analyzing the characteristics of a last level cache in a multiprogrammed environment. The idea is to understand the distribution of the inter-write interval and thus the average inter-write time to a last level cache and use this time as the STT-RAM retention time. This section describes our application-driven study to estimate the retention time.

### 3.1. Relating Application Characteristics to Retention Time

Application characterization gives the basis for evaluating the impact of retention time on the overall system performance. In order to do this characterization, the first step is to investigate the duration for which the cache block should retain the data. A cache block is only refreshed when the block is written. Thus, we record intervals between two successive writes (refreshes) to the same L2 cache block. We define this interval to be *revival time*. While collecting these results, we ensure that if a block gets invalidated in between two consecutive writes, we do not consider the time in between the invalidation and the next write. Previous work [14] has done similar type of revival time analysis, but it was for the L1 cache. Figure 4 shows the distribution of L2 cache blocks having different revival time intervals. These results are obtained by running multi-threaded (PARSEC [3]) and multi-programmed (SPEC 2006 [1]) applications on the M5 Simulator [4] that models a 2GHz processor consisting of 4 cores, with 4MB

Table 2. Retention and Write Latencies for STT-RAM L2 Cache

Retention Time	10years	1sec	10ms
Write Latency @2GHz	22 cycles	12 cycles	6 cycles

L2 cache. Table 4 contains additional details of the system configuration. Figures 4 (a) and (b) show the results of three PARSEC and SPEC benchmarks along with the averages across 12 PARSEC and 14 SPEC benchmarks, respectively. We observe from the figures that, on an average, approximately 50% of the cache blocks get refreshed within 10 ms, this is in contrast to the microsecond reuse for L1 case [14]. About 20% of blocks remain in the cache for more than 40 ms and rest of the blocks have intermediate revival times. Blocks which stay longer than the retention time in the cache without being refreshed are assumed to be not available, and would affect the application performance the most. This distribution also gives us the basis on which we can choose the optimal retention time. Reducing the retention time too much will make the cache highly volatile leading to degraded performance, while increasing the retention time would affect the write latency.

### 3.2. Low Retention STT-RAM Characteristics

Table 2 summarizes the retention time and write latency tradeoffs based on the analysis of Section 2 for a 2GHz processor. The results indicate that there is significant reduction in write latency with reduction in retention time.

Note that one can possibly lower the retention time further beyond the *ms* ranges, but it becomes much harder to control the variations and the benefits of performance/energy diminish. For the sake of correctness and preciseness, we discuss these designs only in the paper.

To analyze the tradeoffs between retention time and overall system performance, let us consider an utopian cache with 10 year retention time having minimum write latency and energy. To bridge the gap between a feasible state-of-the-art design and the utopian cache, we need to reap the benefits of both application characteristics and emerging device technology. From the application side, it is best to choose a retention time which minimizes the number of unrefreshed blocks and from the technology side it is ideal to choose the STT-RAM with minimum write latency and energy. From Table 2, we choose 10 ms as the optimal retention time that balances both the sides. Note that we are using only 10 *ms*, since

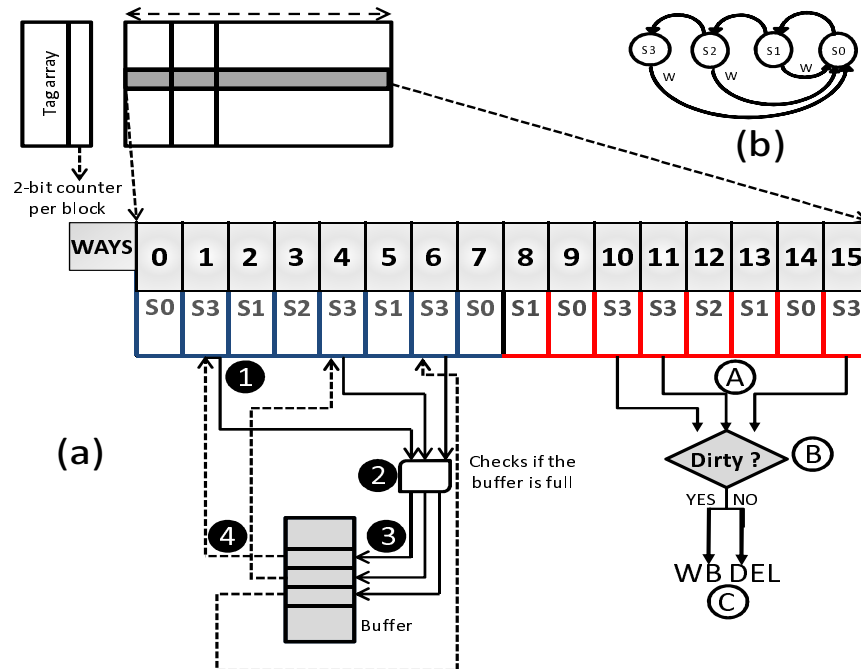


Figure 5. A modified 16-way L2 cache architecture with a 2-bit counter and a small buffer

results for 50 ms were not stable.

## 4. Architecting Volatile STT-RAM

We observe from Figure 4 that on an average, approximately 50% blocks will expire after 10 ms, if no action is taken. This expiration of blocks will not only result in additional cache misses, but also would result in data loss, if they were dirty. In this section, we propose our architectural solutions starting with a naive scheme of writing back all the dirty blocks to a more sophisticated scheme, where we minimize the number of refreshes and write backs.

### 4.1. Volatile STT-RAM

In this design, we write back all the unrefreshed dirty blocks which become volatile after the retention time. To identify these blocks, we maintain a counter per cache block. To understand the working of the counter, let us consider an  $n$  bit counter. We assume the time between transitions (T) from one state to another equals to the retention time divided by the number of states, where the number of states is  $2^n$ . A block starts in state  $S_0$  when it is first brought to the cache. After every transition time (T), the counter

of each block is incremented. When a block reaches state  $S_{n-1}$ , it indicates that it is going to expire in time  $T$ . We define this time as the *leftover time* and the block in state  $S_{n-1}$  as the diminishing block. Increasing the value of  $n$ , will decrease the leftover time at the cost of increased overhead of checking the blocks at a finer granularity. For example, if we use a 2-bit counter, the leftover time is 2.5 ms and for a 3-bit it is 1.25ms. A large counter decreases the *leftover time* and allows more time for a block to stay in the cache before applying any refreshing techniques. The down side is the overhead of designing and maintaining a large counter.

Our experimental results show that a 2-bit counter, similar to the one used in [12], is sufficient enough to detect the expiration time of the blocks without significantly affecting the performance. With a 2-bit counter a block can be in one of the four states as shown in figure 5 (b). A block moves from state  $S_0$  to state  $S_3$  in steps on 2.5ms and any time the block is refreshed, it goes back to the initial state. The counter bits are kept as a part of the SRAM tag array. The overhead of the 2-bit counter is 0.4% for one L2 cache bank.

This scheme has a negative impact on the performance for two reasons: (1) There will be a large number of write backs to the main memory for all the dirty blocks at the end of the retention time. (2) The expired block could have been frequently read and losing it will incur additional read misses. We evaluate the results of this design in Section 6.

## 4.2. Revived STT-RAM Scheme

In order to minimize the write back overhead of the expired blocks at the end of retention time, we propose a different technique, where we use a small buffer to hold a subset of diminished blocks at the end of the retention time. We call this design the *revived STT-RAM* scheme. These dirty blocks are, thus, not written back to the main memory. They are simply written to the temporary buffer and written back to the cache to start another fresh cycle. Figure 5(a) shows the schematic diagram of the proposed scheme. The main components of this design are a small buffer and a buffer controller.

**Buffer:** It is a per bank small storage space with a fixed number of entries made up of low-retention time STT-RAM cells. We use these entries to temporarily store the diminished blocks. In order to calculate

the optimal MRU slots for buffering, we collected statistics of MRU positions of diminishing blocks by running various PARSEC and SPEC Benchmarks on the M5 Simulator. Figure 6 shows the average cumulative distribution of diminished blocks per bank as a function of the number of ways in a set. We observe that the number of diminished blocks becomes stable after first eight MRU ways. The mean number of blocks corresponding to the first eight ways is 1900 (3% overhead over per L2 cache bank), which is a good initial choice for the buffer size. In sensitivity analysis, we will fine tune the buffer size to minimize buffer overflows.

**Buffer Controller:** The buffer controller consists of a  $\log_2 N$  bit buffer overflow detector, where  $N$  is the buffer size. The overflow detector is first checked to see the occupancy of the buffer, when a diminishing block is directed to the buffer and the buffer overflow detector is incremented. The block is copied to one of the empty buffer entries along with the set and way id, if there is buffer space. If the buffer is full, the dirty blocks are written back to the main memory; otherwise they are invalidated.

**Implementation Details:** Figure 5 (a) shows a 16-way set associative cache bank with the associated tag array. We show the working of our scheme using a 2-bit counter. One of the sets, is shown in detail to clarify the details of the scheme. All the blocks in a set are marked with their current state. Each bank is associated with a buffer and the buffer controller. Let us consider that we are using the buffering scheme for eight MRU slots, based on the cumulative distribution of MRU slots 6. In Section 6, we will vary the number of slots to see the effects on performance. In Figure 5 (a), ❶ shows that three blocks in first eight MRU slots are diminishing and directed to the buffer. ❷ checks the occupancy of the buffer and if it is not full, each of the diminishing blocks is copied to one of the entries of ❸ along with way and set id. Way and set id are again used by the ❷ to copy back the blocks to the same place in the L2 cache. ❹ shows the blocks which are not in MRU slots, but are diminishing. We check these blocks in ❺ to see whether they are dirty or not. If they are dirty, we write back those blocks as shown in ❻. If they are not dirty, they are invalidated.

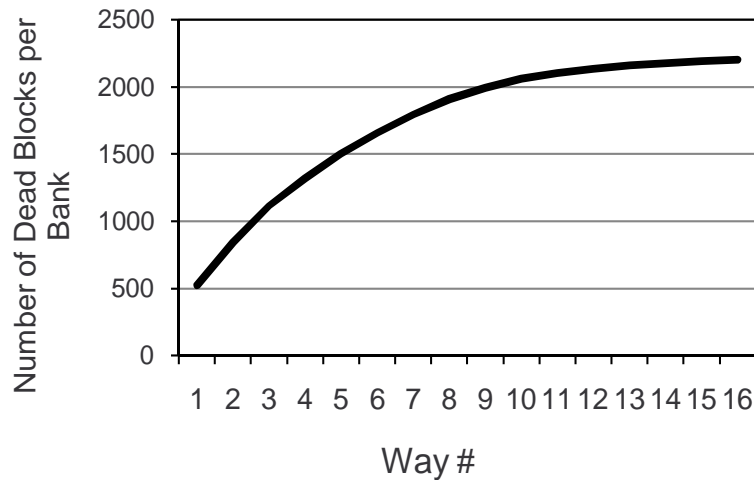


Figure 6. Cumulative Distribution of Dead Blocks per Bank with number of ways.

Table 3. **Application characteristics:** *Read%*:Denotes the percentage of reads to the L2 cache out of the total L2 accesses, *Write%*:Denotes the percentage of writes to the L2 cache out of the total L2 accesses, *Intensity*: Read/Write intensive based on read%/write%.

#	PARSEC	Read%	Write%	Intensity	#	SPEC-2K6	Read%	Write%	Intensity
1	blackscholes	91.9	8.1	Read	13	bzip2	86.2	13.8	Read
2	bodytrack	92.2	7.8	Read	14	gcc	99.4	0.6	Read
3	dedup	73.8	26.2	Write	15	mcf	94.5	5.5	Read
4	facesim (fcsim.)	78.7	21.3	Read	16	leslie3d	70.7	29.3	Write
5	ferret (frrt.)	46.2	53.8	Write	17	namd	92.7	7.3	Read
6	fluidanimate (fluid.)	82.4	17.6	Read	18	soplex	59.6	40.4	Write
7	freqmine (freq.)	72.1	27.9	Write	19	hammer	63.6	36.4	Write
8	rtview (rtvw.)	64.1	35.9	Write	20	sjeng	76.6	23.4	Write
9	streamcluster	98.4	1.6	Read	21	libquantum(libq.)	100.0	0.0	Read
10	swaptions (swpts.)	49.9	50.1	Write	22	lbm	15.7	84.3	Write
11	vips	75.0	25.0	Write	23	GemsFDTD	99.2	0.8	Read
12	x264	95.5	4.5	Read	24	omnetpp	97.7	2.3	Read
					25	h264ref	57.8	42.2	Write

Table 4. **Baseline processor, cache, memory and network configuration**

Processor Pipeline	2 GHz processor, 64-entry instruction window, Fetch/Exec/Commit width 8
L1 Cache (SRAM)	32 KB per-core (private) I/D cache, 4-way set associative, 64B block size, write-back, 10 MSHRs
L2 Cache (SRAM or STT-RAM)	1MB (SRAM) or 4MB (STT-RAM) bank, shared, 16-way set associative, 64B block size, 10 MSHRs
Network	Ring network, one router per bank, 3 cycle router and 1 cycle link latency
Main Memory	4GB DRAM, 400 cycle access

## 5. Experimental Evaluation

We evaluate our designs using a modified ALPHA M5 Simulator [4]. We operate the M5 Simulator in Full System (FS) mode for PARSEC applications and in the System Emulation (SE) Mode for the SPEC 2K6 Multiprogrammed mixes. We model a 2GHz processor with four out-of order cores. The memory instructions are modeled through M5 detailed memory hierarchy. We modified the M5 simulator to model L2 cache banks composed of tunable retention time STT-RAM cells. A fixed 400 cycles main

memory latency is used for all our simulations. Table 4 details our experimental system configuration.

We report results of 12 multithreaded PARSEC applications and 14 multiprogrammed mixes of 4 SPEC 2K6 applications. Multiprogrammed mixes are chosen randomly from the set of 13 SPEC 2K6 applications. Table 3 shows the properties of PARSEC and SPEC 2K6 applications. We use sim-small input for PARSEC applications and report the results of only Region of Interest (ROI) after warming up the caches for 500M instructions and skipping the initialization and termination phases (except facesim, where we report results for only 2B instructions of ROI). For the SPEC multiprogrammed mixes, we fast forward 1B Instructions, warm up caches for 500M instructions and then report results for 1B instructions.

**Design Choices:** We report the results for the following L2 cache configurations:

- **S-1MB:** This is our baseline scheme, where all L2 cache banks are composed of SRAM cells. Capacity of each bank is 1MB.

- **S-4MB:** This is an ideal case, where all L2 cache banks are composed of SRAM cells. Capacity of each bank is 4MB and each bank has the same read and write latency as that of S-1MB. This case is analyzed to see the potential benefit of having a 4x improvement in cache capacity at 4x area density, while still having read/write latencies comparable to SRAM. This ideal but hypothetical design has the capacity, area and leakage properties of a STT-RAM but the read/write latencies of an SRAM cache.

- **M-4MB:** This is our baseline scheme for STT-RAM design, where all L2 cache banks are composed of 10 year retention time STT-RAM cells. Capacity of each bank is 4MB and each bank occupies the same area as that of an SRAM bank.

- **Volatile M-4MB(1sec):** This design is used to evaluate our Volatile STT-RAM Scheme described in Section 4, where all L2 cache banks are composed of 1 sec retention time STT-RAM cells.

- **Volatile M-4MB(10ms):** This design is similar to Volatile M-4MB(1sec) except that the retention time of STT-RAM cells is 10 ms.

- **Revived M-4MB(10ms):** This design is used to evaluate our Revived STT-RAM Scheme described in Section 4, where all L2 cache banks are composed of 10 ms retention time STT-RAM cells. All the results are for the design with 8 MRU Slots and 1900 Buffer Slots.



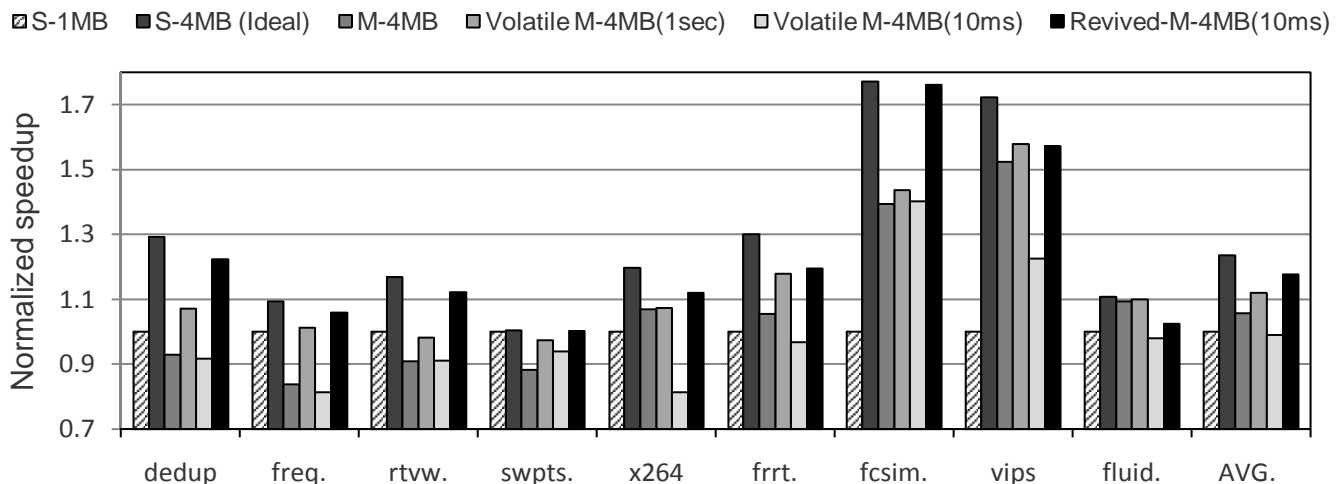


Figure 7. Normalized speedup for PARSEC Applications

All 4MB STT-RAM banks occupy the same area as that of a 1MB SRAM bank (because STT-RAM cells are 4x denser), but have varying write latencies due to varying retention times.

**Evaluation Metrics:** For the multithreaded PARSEC applications, we assume 4 threads are mapped to our modeled processor with four cores. We report normalized speedup for these applications, which is defined as the improvement over the slowest thread. For the multiprogrammed SPEC applications, we report Instruction throughput and Weighted Speedup. We define instruction throughput (IT) to be sum of all the number of instructions committed per cycle in the entire CMP (Eq. (5)). The weighted speedup (WS) is defined as the slowdown experienced by each application in a multiprogram mix, compared to its run under the same configuration when no other application is running on the other cores(Eq.(6)).

$$Instruction\ throughput = \sum_i IPC_i \quad (5)$$

$$Weighted\ speedup = \sum_i \frac{IPC_i^{shared}}{IPC_i^{alone}} \quad (6)$$

For analyzing the energy behavior, we measure the leakage energy, dynamic energy and total energy for all designs.

## 6. Analysis of Results

In this section, we provide a comparative analysis of the performance and energy results of the six designs. We also discuss the sensitivity of several architectural parameters.

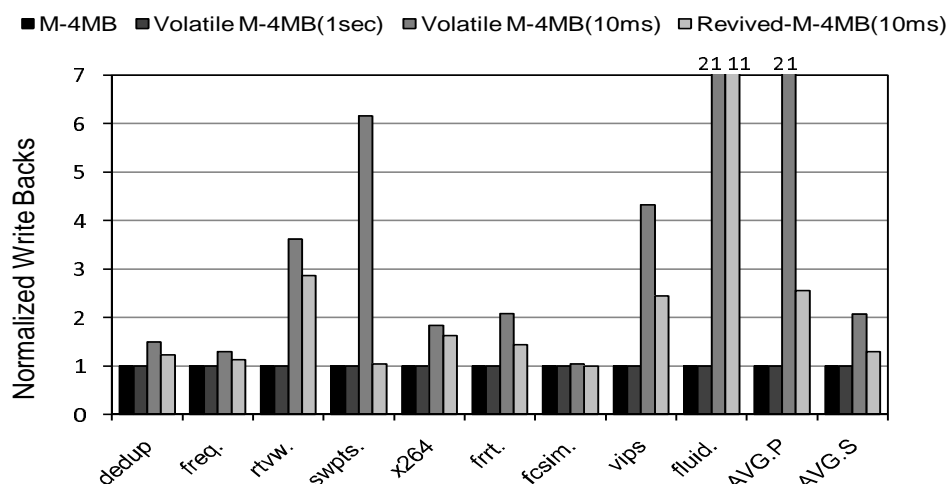


Figure 8. Number of Write backs normalized to M-4MB

## 6.1. Performance comparison

Figure 7 shows speedup results with multithreaded PARSEC applications along with the average improvements. Only 9 applications are shown to reduce clutter in the plots, however, the average numbers are computed across the entire suite. All speedup numbers are normalized to S-1MB.

**Speedup when replacing a SRAM with an ideal STT-RAM cache:** When aggregated across the entire PARSEC suite, we find that this hypothetical design has an average speedup of 23% over the SRAM cache. This is the maximum performance that any scheme can provide.

**Speedup when replacing a SRAM with 4MB, 10 year retention time STT-RAM:** We find that, for the M-4MB, 10 year retention time STT-RAM design, all applications to the right of x264 (including x264) exhibit speedup improvements over S-1MB. Most of these applications are read intensive applications (details in Table 3) and thus, they not only benefit from the 4x capacity increase of STT-RAM, but also from the presence of a write buffer for the L2 cache. On an average, we find XX% improvement in weighted-speed for these applications. Although ferret and vips are write-intensive applications, they benefit with a 4x improvement in capacity when going from a 1MB-SRAM to a 4MB-STT-RAM. This is because, the write request to L2 cache banks in these two applications are staggered in time. Thus, a 10-entry write buffer proves to be sufficient to hide the long write latencies of a STT-RAM bank.

All applications to the left of x264 are write-intensive and have bursty requests arriving at L2

cache banks. For these applications, we observe significant degradation in speedup (on an average 11% degradation ) because of the high write latency of STT-RAM. Overall, when averaged across the entire PARSEC suite, a traditional 10 year STT-RAM gives a minimal 5% speedup improvement over S-1MB. However, a 10 year STT-RAM cache organization has 14% lower performance when compared to the ideal design and with write-intensive applications this difference is 21%. It is this gap that our proposal seeks to bridge by tuning the retention time

**Speedup when replacing a SRAM with 4MB, 1 sec retention time STT-RAM:** With such a STT-RAM cache bank, no refreshing schemes are employed. As shown earlier, almost all blocks get refreshed within a 1 sec time interval. Reducing the retention time from 10 year to 1 sec reduced the write latency of a cache bank by 10 cycles (from 22 cycles to 12 cycles). This leads to significant speedup improvements over a 10 year retention time STT-RAM cache organization. On an average, this reduction in 10 cycles lead to 6% performance improvement (14% for write intensive applications). However, this design is still 9% (11% for write intensive applications) lower in performance than the ideal case. Further, when compared to the baseline S-1MB SRAM design, most of the write intensive and bursty application have no speedup gain compared to with this kind of STT-RAM cell.

**Speedup when replacing a SRAM with 4MB, 10 ms retention time STT-RAM without refreshing:** This volatile M-4MB(10ms) design also does not have any refreshing scheme, but the retention time of STT-RAM cells used is 10ms. Using this STT-RAM device, after 10 ms the STT-RAM device will lose its data and hence to keep the data integrity on the CMP, use of this device forces a large number of write-backs from the last-level cache to the main-memory. Figure 8 shows number of write backs of all the designs normalized to M-4MB. We observe that the 4MB, 10 ms retention time STT-RAM design, on an average, has 21% more write backs than the traditional STT-RAM design. This leads to significant performance degradation across most applications when compared to simply using a 10 year retention time STT-RAM cache (8% performance degradation on average). For instance, in vips, there is about 20% speedup degradation over M-4MB. It is interesting to see the case of swaptions, where there is a slight improvement in speedup over M-4MB, although there is increase in number of write backs. The reason for this improvement is due to the fact that the majority of blocks that are not refreshed within

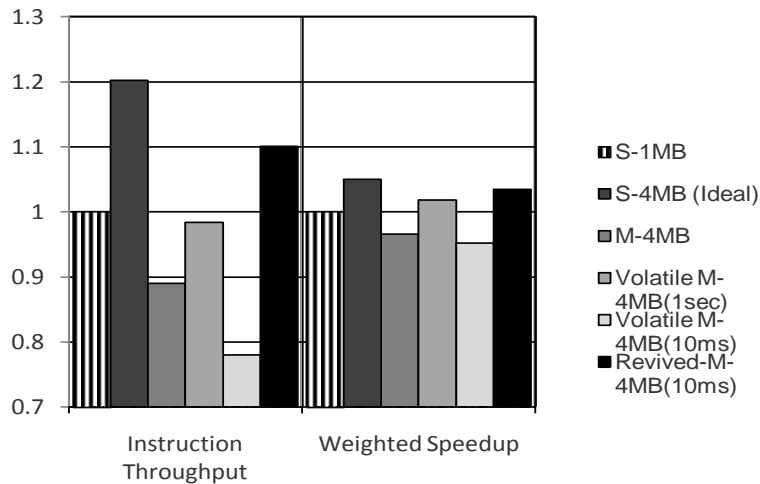


Figure 9. Normalized Average Instruction Throughput(IT) and Weighted Speedup(WS) for SPEC 2006 multiprogrammed mixes.

10ms interval, are not accessed in future as well leading to a low number of read misses. This helps in reaping benefits from the reduced write latency.

#### Speedup when replacing a SRAM with 4MB, 10 ms retention time STT-RAM with refreshing:

This is our proposed scheme (annotated as Rrevived-M-4MB(10ms) in the figures), which incorporates refreshing of dirty blocks beyond the 10ms retention time. Use of this scheme, significantly improves performance when compared to all realistic design scenarios evaluated. On an average, the proposed revived scheme is better than the conventional SRAM design (S-1MB) by 18%, traditional 10yr STT-RAM by 15% and over volatile STT-RAM (1sec) by 4.5%. The write latency of this STT-RAM cache bank is 6 cycles and when compared to a 1 sec retention time STT-RAM, the difference of 6 cycles reduction in L2 cache bank access time significantly improves performance. This performance improvement is in spite of the increase in the number of write-backs (which increase by over 2x) compared to an SRAM cache. Fluidanimate is the only application we found that does not show a gain in performance with this type of STT-RAM device. With fluidanimate application, all the dirty blocks are almost equally distributed among all the ways, and hence our scheme of considering only the first eight MRU slots is insufficient in reducing many writebacks (as shown in Figure 8 with fluidanimate the writebacks become 11x with this volatile STT-RAM).

The revived-M-4MB(10ms) scheme is closest to the ideal S-4M case and is within 4% of it, showing the benefits of our scheme in making the STT-RAM device a choice for universal memory.

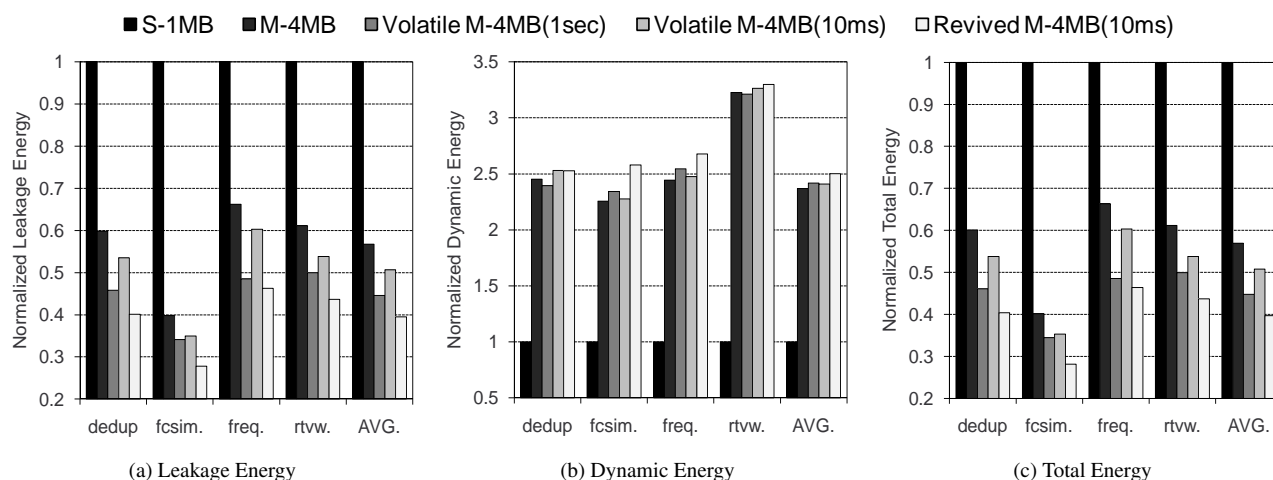


Figure 10. Energy of Applications Normalized to that of S-1MB

**Analysis with SPEC 2006:** In general, the observations with SPEC benchmarks are consistent with those made with PARSEC applications. Figure 9 shows instruction throughput and weighted speedup with the SPEC multiprogram mixes. Simply replacing a SRAM bank with 4MB-STT-RAM would lead to 11% degradation in instruction throughput, and 4% degradation in weighted speedup. However, employing our refreshing scheme on a 10 ms volatile STT-RAM can lead to an average 22%, 11% and 10% improvement over M-4MB, volatile STT-RAM(1 sec) and baseline SRAM cache respectively. With a very write intensive mix (bzip2, gcc, lbm and hmmer) this improvement can be as high as 35% over the baseline SRAM design.

Weighted speedup also follows a similar trend as instruction throughput and we find that our proposed refreshing scheme on a 10 ms retention time volatile STT-RAM shows the best results. Overall, our proposed design is within 9% (2%) of the ideal device in terms of instruction throughput(weighted speedup).

## 6.2. Energy comparison

Figure 10 shows normalized cache leakage, total of dynamic read and write energy, and total energy for a subset of PARSEC applications. While computing the energy numbers, we take into account the overheads of our proposed cache block refreshing (revived) schemes. We observe that on an average there is 44% improvement in total energy going from S-1MB to M-4MB designs. This improvement

is mainly because of the drastic reduction in leakage energy (XX%). In general all volatile STT-RAMs reduce the energy envelope of the last level cache. With 1 sec volatile STT-RAM, total energy is reduced because of reduction in leakage energy and also nominal performance improvement. However, when comparing volatile M-4MB(10ms) with volatile M-4MB(1s), because of larger number of write-backs with 10 ms retention time STT-RAMs, the performance degrades and thus, leakage energy increases.

With our proposed cache block refreshment scheme, we consistently observe improvement in total energy (due to both reduction in leakage power and improvement in performance). on an average, we find 11% energy benefits of using revived M-4MB design over Volatile-1sec and 30% improvement over baseline STT-RAM design.

In conclusion, we find that our proposed revived scheme is significantly better in terms of performance and energy when compared to a traditional non-volatile STT-RAM and even a volatile STT-RAM with 1 sec retention time. Further, the proposed 10 ms retention time STT-RAM with revival schemes, is very close to the ideal last-level cache architecture. This makes our proposed STT-RAM device an attractive contender for the universal on-chip memory.

### 6.3. Sensitivity Analysis

In this subsection, we study the sensitivity of various architectural parameters we chose in proposing the cache revival architecture.

**Sensitivity to number of buffer entries:** The number of buffer entries can affect the performance of Revived-M-4MB scheme in two ways: increasing the buffer size will accommodate more diminishing blocks at a particular instance and decreasing the buffer size will leads to more buffer overflows. With increasing the buffer size, leading to fewer buffer overflows, the reduction comes at a cost of increase in buffer area and consequent revival overheads. Decreasing the buffer size, eventually leads to additional write backs (discussed in 4).

To find the optimal buffer size, we calculate the 95% confidence intervals (CIs) for the cumulative distribution of dead blocks per bank. This is shown in 11. We observe that, for first 8 MRU slots, mean value of the buffer entries is 1900 blocks, which corresponds to a 3% area overhead per L2 cache bank.

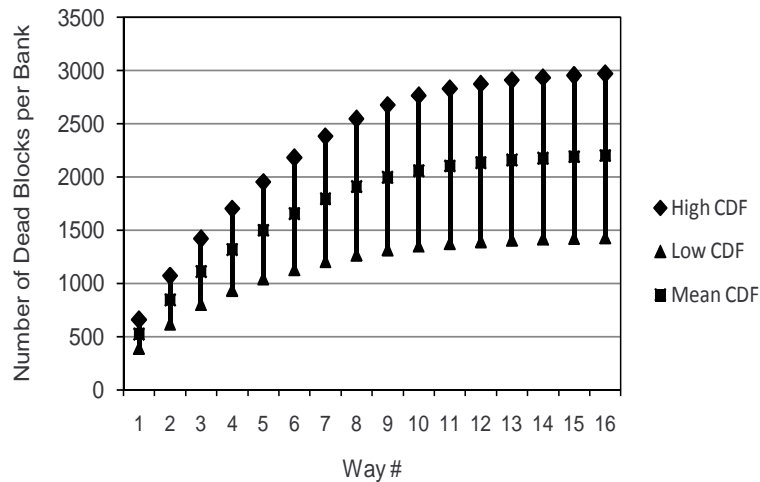


Figure 11. 95% Confidence Intervals of Diminished Blocks for each Way

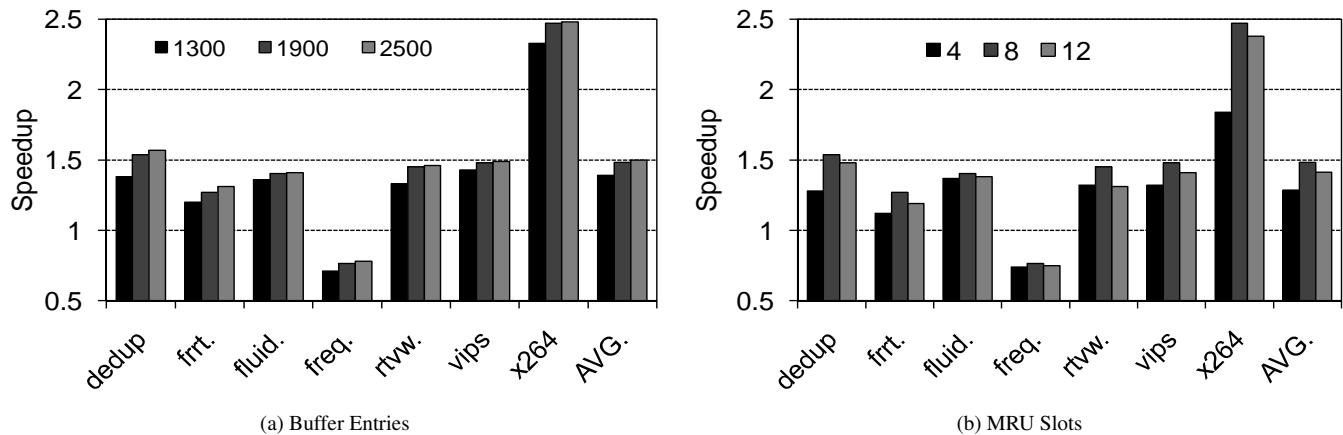


Figure 12. Showing effects on speedup by varying number of Buffer Entries and MRU Slots

Upper limit of the 95% CI corresponds to 2500 blocks, which represents 4% area overhead per L2 cache bank. The lower limit of 95% CI corresponds to 1300 blocks (2% area overhead).

Figure 12 shows the speedup with a subset of PARSEC applications by varying the number of buffer entries. Going from 1900 to 2500 entries results in only less than 0.5% speedup improvement. Hence, in all our results, we used 1900 buffer entries (resulting in a 3% area overhead) resulting in the best possible performance per area-overhead.

**Sensitivity to number of MRU slots:** Choosing optimal number of MRU slots to buffer was discussed briefly in 4. Figure ?? shows that mean cumulative distribution of diminishing blocks per way across all PARSEC benchmarks. We see that after 8 MRU slots, the number of diminishing blocks becomes negligible, which suggests that optimal number of MRU slots is 8. Figure 12 shows speedup of subset of



PARSEC applications, along with the average across 12 PARSEC applications, with varying number of MRU slots. Buffer size is kept constant at 1900 per bank. We see degradation in performance when we decrease slots from 8 to 4 since, buffering 8 MRU slots would have covered more frequently used blocks and hence, reducing write backs of useful blocks. We also see degradation in performance by increasing slots from 8 to 12. This is because, with coonstant buffer size, 12 MRU slots increase the probability of buffer overflows, which increases the write backs leading to performance degradation.

**Sensitivity to number of bits of the counter:** As discussed in 4 increasing the number of bits of the counter decreases the left over time at the cost of incrementing counters at finer granularity. Our experiments showed that there is no observable difference in performance and energy by increasing/decreasing the number of bits of the counter.

## 7. Prior Work

This section summarizes the circuit and architectural techniques proposed for enhancing the STT-RAM write performance.

The work that is most closely related to ours is [19]. Here, the authors relax retention time of STT-RAM from  $10\text{years}$  to  $56\mu\text{s}$  by reducing the planar area of MTJ from  $32F^2$  to  $10F^2$ . The scope of their work is limited by addressing practical device parameters and their variabilities. First, the retention time of MTJ is exponentially proportional to the thermal barrier, which makes the retention time of individual STT-RAM device extremely sensitive to any factor that has impact on thermal barrier, particularly device geometry. Thus, it is important to take practical values of device geometry such as MTJ planar area and take their process variations into consideration. We get these parameters and corresponding variabilities from fabricated STT-RAM published in recent years [13, 2, 15, 10]. These state-of-the-art MTJs has much smaller baseline planar area that is around  $2F^2$ . Therefore, there is not too much room to reduce the retention time by aggressively reducing MTJ planar area. Thus, in this paper, we focus on the MTJ with worst-case retention time larger than millisecond and optimize STT-RAM cache correspondingly. Further, analysis of retention times of last level cache blocks of actual applications, show that the retention times are in the order of milliseconds, thus, making our proposal much more amenable

to implement. Hence, compared to [19], our scheme will provide significant better performance.

Apart from this recent work, few other prior works have also proposed architectural and circuit level solutions to handle this long write latency problem in STT-RAMs. Architectural techniques such as early write termination [23], hybrid SRAM/STT-RAM architecture [20, 17] and read-preemptive write-buffer designs have been shown to mitigate write latency/energy. The circuit level techniques such as eliminating redundant bit-writes [?] and data inverting technique [20] have also been shown to be effective in hiding the long write latency. In contrast to all these prior works that attempt to *hide* the write latency, our scheme investigates techniques to *actually* reduce the write latency of STT-RAM banks and make their write latency comparable to SRAM banks. When compared to Zhou et al.'s work [23] that require additional gates for detection and termination of writes inside *each STT-RAM sub-bank*, our techniques are simpler to implement since our proposal works at a much coarser granularity.

Sun et al. [20] showed that write buffers can be helpful in hiding the long write latencies of STT-RAM banks. Our analysis shows that, if an application is bursty, write-buffers fail to hide this latency and are rendered in-effective. Out of 25 applications, we found 11 applications to be write intensive and bursty and hence, write-buffering is ineffective for these applications. Moreover, all our results are conservative since we have already assumed a 10-entry (as used in [20]) write-buffer at every STT-RAM bank and our results would be significantly better without the presence of write-buffers.

In a recent work [16], the authors have proposed a network level solution to hide the write latency of STT-RAM banks. This solution requires complex busy/idle bank detection followed by prioritization mechanisms in the network. On a qualitative basis, the network level solution to hide write latency in [16] was shown as the most promising technique compared to any other techniques. The application level performance improvement with this scheme was about 2-4% higher compared to the write buffering technique of Sun et al. [20]. Contrasting this to our work here, our scheme provides about 15%/4%(PARSEC IPC/SPEC weighted-speedup) improvement over 10yr traditional STT-RAM, on top of the write buffering scheme, thereby making it more attractive compared to [16]. Overall, we believe that no prior work makes a case for tuning the retention time of STT-RAM banks that is based on profiling retention duration of last-level cache blocks of applications, which our proposal does.

## 8. Conclusions

Spin-Transfer Torque RAM (STT-RAM) is a promising candidate for future on-chip cache design due to its high-density, low leakage, and immunity to soft errors. However, its high write latency and dynamic write energy are the disadvantages compared to SRAM-based cache design. In this paper, we propose to trade-off the non-volatility (data retention time) for better write performance/energy in STT-RAM cache design. In this context, we conduct an application-driven study to characterize the life time of a second level cache with the intention of using this time as the ideal retention time for the STT-RAM. Execution-driven experiments with several PARSEC and SPEC benchmarks indicate that at least 50% of the cache blocks are updated in 10ms and thus, choose 10 ms as an optimal retention time by analyzing the STT-RAM retention time and write time trade-offs. We investigate two design alternatives for avoiding the data loss due to the volatile nature of the STT-RAM. The first approach write backs all the dirty blocks in the cache at the end of the retention time and the second approach uses a limited buffering scheme to refresh the cache blocks that are not refreshed during the retention time.

We analyze three different scenarios for designing the L2 cache: one with 1 second retention time with write back, second with 10ms retention time with write back and the third with 10ms retention time with buffering, called revived-STT-RAM. Compared to a base case design of 1MB per core SRAM design, the traditional non-volatile STT-RAM cache with 4 times the SRAM capacity but high write latency, and the volatile STT-RAM with simple write back policy, the proposed revive scheme shows both performance and power benefits across the application benchmarks studied in this paper. The results not only indicate that it is possible to get up to XX% improvement in instruction throughput and YY% reduction in total energy consumption, the proposed design can be within 4% of the ideal case with an equal capacity SRAM configuration, while being more energy efficient. Furthermore, compared to the prior schemes that are aimed at hiding the high write latency of STT-RAMs, the approach to reduce its write latency seems a better solution for designing a performance and power efficient memory hierarchy for multi-cores.

## References

- [1] Systems Performance Evaluation Cooperation, SPEC Benchmarks, [www.spec.org/](http://www.spec.org/). 9
- [2] P. Amiri, Z. Zeng, P. Upadhyaya, G. Rowlands, H. Zhao, I. Krivorotov, J.-P. Wang, H. Jiang, J. Katine, J. Langer, K. Galatsis, and K. Wang. Low write-energy magnetic tunnel junctions for high-speed spin-transfer-torque MRAM. *IEEE Electron Device Letters*, 32(1):57–59, 2011. 23
- [3] C. Bienia, S. Kumar, J. P. Singh, and K. Li. The PARSEC Benchmark Suite: Characterization and Architectural Implications. In *Proceedings of the 17th Intl. Conf. on Parallel Architectures and Compilation Techniques*, 2008. 9
- [4] N. L. Binkert, R. G. Dreslinski, L. R. Hsu, K. T. Lim, A. G. Saidi, and S. K. Reinhardt. The M5 Simulator: Modeling Networked Systems. *IEEE Micro*, 26:52–60, 2006. 3, 9, 14
- [5] D. Burger, J. R. Goodman, and A. Kägi. Memory bandwidth limitations of future microprocessors. In *ISCA*, 1996. 2
- [6] S. Chatterjee, M. Rasquinha, S. Yalamanchili, and S. Mukhopadhyay. A scalable design methodology for energy minimization of STTRAM: a circuit and architecture perspective. *IEEE Transactions on Very Large Scale Integration*, PP(99):1–9, 2010. 7
- [7] Z. Diao, Z. Li, S. Wang, Y. Ding, A. Panchula, E. Chen, L.-C. Wang, and Y. Huai. Spin-transfer torque switching in magnetic tunnel junctions and spin-transfer torque random access memory. *Journal of Physics: Condensed Matter*, 19(16):165209, 2007. 5
- [8] X. Dong, N. P. Jouppi, and Y. Xie. PCRAMsim: System-level performance, energy, and area modeling for phase-change RAM. In *Proceedings of the International Conference on Computer-Aided Design*, pages 269–275, 2009. 8
- [9] X. Dong, X. Wu, G. Sun, Y. Xie, H. Li, et al. Circuit and Microarchitecture Evaluation of 3D Stacking Magnetic RAM (MRAM) as a Universal Memory Replacement. In *Proceedings of the Design Automation Conference*, pages 554–559, 2008. 8
- [10] A. Driskill-Smith. Latest Advances in STT-RAM. In *2nd Annual Non-Volatile Memories Workshop*, 2011. 23
- [11] F. Fishburn, B. Busch, J. Dale, D. Hwang, et al. A 78nm 6F<sup>2</sup> DRAM technology for multigigabit densities. In *Proceedings of the Symposium on VLSI Technology*, pages 28–29, 2004. 7
- [12] S. Kaxiras, Z. Hu, and M. Martonosi. Cache decay: exploiting generational behavior to reduce cache leakage power. In *ISCA*, 2001. 3, 12
- [13] T. Kishi, H. Yoda, T. Kai, T. Nagase, E. Kitagawa, M. Yoshikawa, K. Nishiyama, T. Daibou, M. Nagamine, M. Amano, S. Takahashi, M. Nakayama, N. Shimomura, H. Aikawa, S. Ikegawa, S. Yuasa, K. Yakushiji, H. Kubota, A. Fukushima, M. Oogane, T. Miyazaki, and K. Ando. Lower-current and fast switching of a perpendicular TMR for high speed and high density spin-transfer-torque MRAM. In *Proceedings of International Electron Devices Meeting*, pages 1–4, 2008. 7, 23
- [14] X. Liang, R. Canal, G. yeon Wei, and D. Brooks. Process Variation Tolerant 3T1D-Based Cache Architectures. In *MICRO*, 2007. 2, 3, 9, 10
- [15] C. Lin, S. Kang, Y. Wang, K. Lee, X. Zhu, W. Chen, X. Li, W. Hsu, Y. Kao, M. Liu, Y. Lin, M. Nowak, N. Yu, and L. Tran. 45nm low power CMOS logic compatible embedded STT MRAM utilizing a reverse-connection 1T/1MTJ cell. In *Proceedings of International Electron Devices Meeting*, pages 57–59, 2009. 7, 23
- [16] A. K. Mishra, X. Dong, G. Sun, Y. Xie, N. Vijaykrishnan, and C. R. Das. Architecting On-Chip Interconnects for Stacked 3D STT-RAM Caches in CMPs. In *ISCA*, 2011. 24

- [17] M. K. Qureshi, V. Srinivasan, and J. A. Rivers. Scalable High Performance Main Memory System Using Phase-Change Memory Technology. In *36th ISCA*, 2009. 24
- [18] A. Raychowdhury, D. Somasekhar, T. Karnik, and V. De. Design space and scalability exploration of 1T-1STT MTJ memory arrays in the presence of variability and disturbances. In *Proceedings of International Electron Devices Meeting*, pages 707–710, 2009. 6
- [19] C. W. Smullen, V. Mohan, A. Nigam, S. Gurumurthi, and M. R. Stan. Relaxing non-volatility for fast and energy-efficient STT-RAM caches. In *Proceedings of the International Symposium on High Performance Computer Architecture*, pages 50–61, 2011. 2, 3, 4, 8, 23, 24
- [20] G. Sun, X. Dong, Y. Xie, J. Li, and Y. Chen. A Novel Architecture of the 3D Stacked MRAM L2 Cache for CMPs. In *15th HPCA*, 2009. 2, 24
- [21] W. Xu, H. Sun, X. Wang, Y. Chen, and T. Zhang. Design of last-level on-chip cache using spin-torque transfer RAM (STT RAM). *IEEE Transactions on Very Large Scale Integration*, 19(3):483–493, 2011. 7
- [22] W. Zhao and Y. Cao. New generation of predictive technology model for sub-45 nm early design exploration. *IEEE Transactions on Electron Devices*, 53(11):2816–2823, nov. 2006. 7
- [23] P. Zhou, B. Zhao, J. Yang, and Y. Zhang. Energy reduction for STT-RAM using early write termination. In *ICCAD*, 2009. 2, 24