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```
public class StringBufferOperations {  
    public static void main(String[] args) {  
        StringBuffer sb = new StringBuffer("Hello");  
  
        // concatenation using append()  
        sb.append(", world!");  
        System.out.println(sb.toString());  
  
        // insertion using insert()  
        sb.insert(5, " there");  
        System.out.println(sb.toString());  
  
        // replacement using replace()  
        sb.replace(7, 12, "Earth");  
        System.out.println(sb.toString());  
    }  
}
```

## Output

Hello, world!

Hello there, world!

Hello there, Earth!