

Manipulator Module Initial Bill of Materials (BOM)

MCT333 Mechatronic System Design

1 Manipulator Initial BOM

1.1 Arm Structure & Mechanics BOM

- Standardized modular base mounting plate (laser cut aluminum or 3D printed PETG/ABS)
- Quick-release latch mechanism and chamfered alignment pins
- Arm linkages (Carbon fiber tubes and/or structurally ribbed 3D printed components)
- Base joint thrust bearing (to support horizontal panning under vertical moment load)
- Gripper chassis and V-shaped interlocking jaws
- High-friction silicone grip pads (for $5 \times 5 \times 5$ cm cubes)
- Offset camera mounting bracket
- Cable routing: Drag chains, spiral wrap, and zip ties
- Fasteners set:
 - M2/M2.5 screws and nuts (for servo horns and camera mounting)
 - M3/M4 screws, nylon lock nuts, and washers (for main structural joints)
 - Medium-strength threadlocker

1.2 Actuation & Electronics BOM

- Smart serial servos ($\times 3$) (e.g., Dynamixel or Feetech, with integrated absolute encoders and PID)
- Micro PWM servo ($\times 1$) (for gripper actuation)
- Aluminum servo horns and heavy-duty structural brackets

- Custom Manipulator PCB (incorporating MCU, buck converters, and CAN/RS-485 transceiver)
- End-effector RGB Camera (USB or MIPI interface for QR code reading)
- Active LED ring light (for consistent QR code illumination)
- High-flexibility silicone wiring (3-wire/4-wire daisy chain cables for smart servos)
- Modular interface connectors (Plug-and-Play interface):
 - Power: XT60 or Anderson Powerpole connector
 - Data: JST-SM or locking Aviation plug