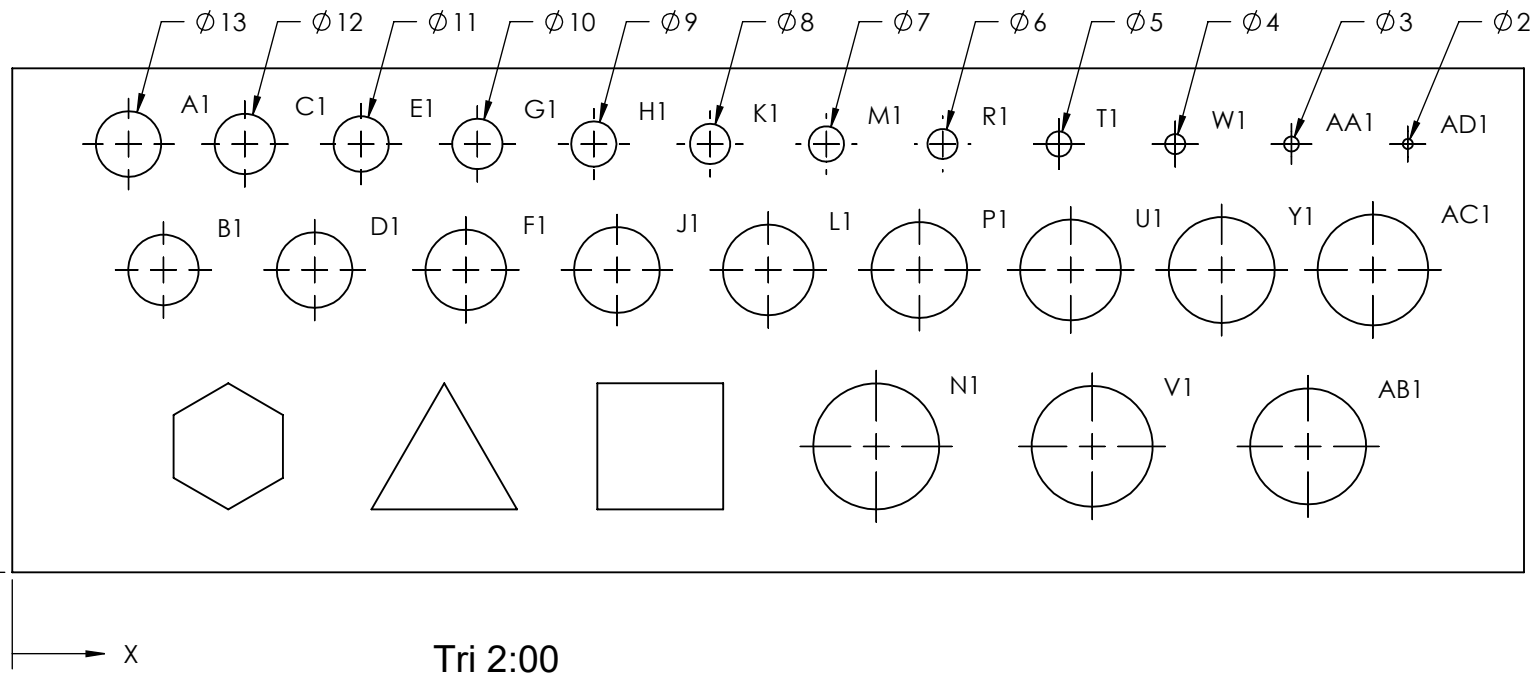
TAG	SEC	SIZE
A1	1:00	Ø 13 THRU ALL
B1	1:03	Ø 14 THRU ALL
C1	0:29	Ø 12 THRU ALL
D1	1:05	Ø 15 THRU ALL
E1	0:27	Ø 11 THRU ALL
F1	1:07	Ø 16 THRU ALL
G1	0:25	Ø 10 THRU ALL
H1	0:23	Ø 9 THRU ALL
J1	1:08	Ø 17 THRU ALL
K1	0:21	Ø 8 THRU ALL
L1	1:11	Ø 18 THRU ALL
M1	0:18	Ø 7 THRU ALL
N1	1:24	Ø 25 THRU ALL
P1	1:12	Ø 19 THRU ALL
R1	0:16	Ø 6 THRU ALL
T1	0:14	Ø 5 THRU ALL
U1	1:14	Ø 20 THRU ALL
V1	1:23	Ø 24 THRU ALL
W1	2:22	Ø 4 THRU ALL
Y1	1:16	Ø 21 THRU ALL
AA1	2:02	Ø 3 THRU ALL
AB1	1:21	Ø 23 THRU ALL
AC1	1:19	Ø 22 THRU ALL
AD1	1:11	Ø 2 THRU ALL

PIERCE TIME
00:09



Tri 2:00

Hex 1:24

Sqr 2:09

OMT VEYHL

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INTERPRET DRAWING PER ASME Y14.5-2009 & AWS A2.4:2012

GENERAL TOLERANCES
ANGULAR = ± 1°

	OVER TO	0 120	120 400	400 1000	1000 -
LINEAR					
TOL	±	0.5	0.8	1	1.5

DRW #: 110076

EST. WEIGHT: 1.76 lbs

REV. X1

DESCRIPTION:
CALL MATT L 266 BEFORE CUTTING
8GA TIMING PLATE

C:\PDM\OMT-Sandbox\CAD_R&D\Lutz\Laser Timing Parts\110076