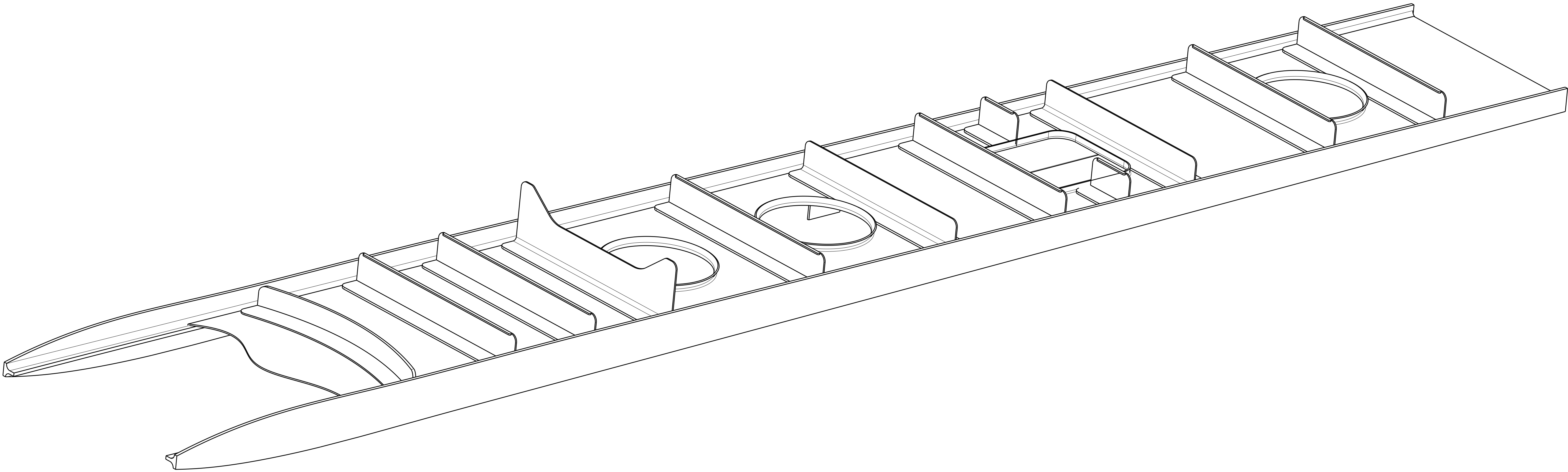
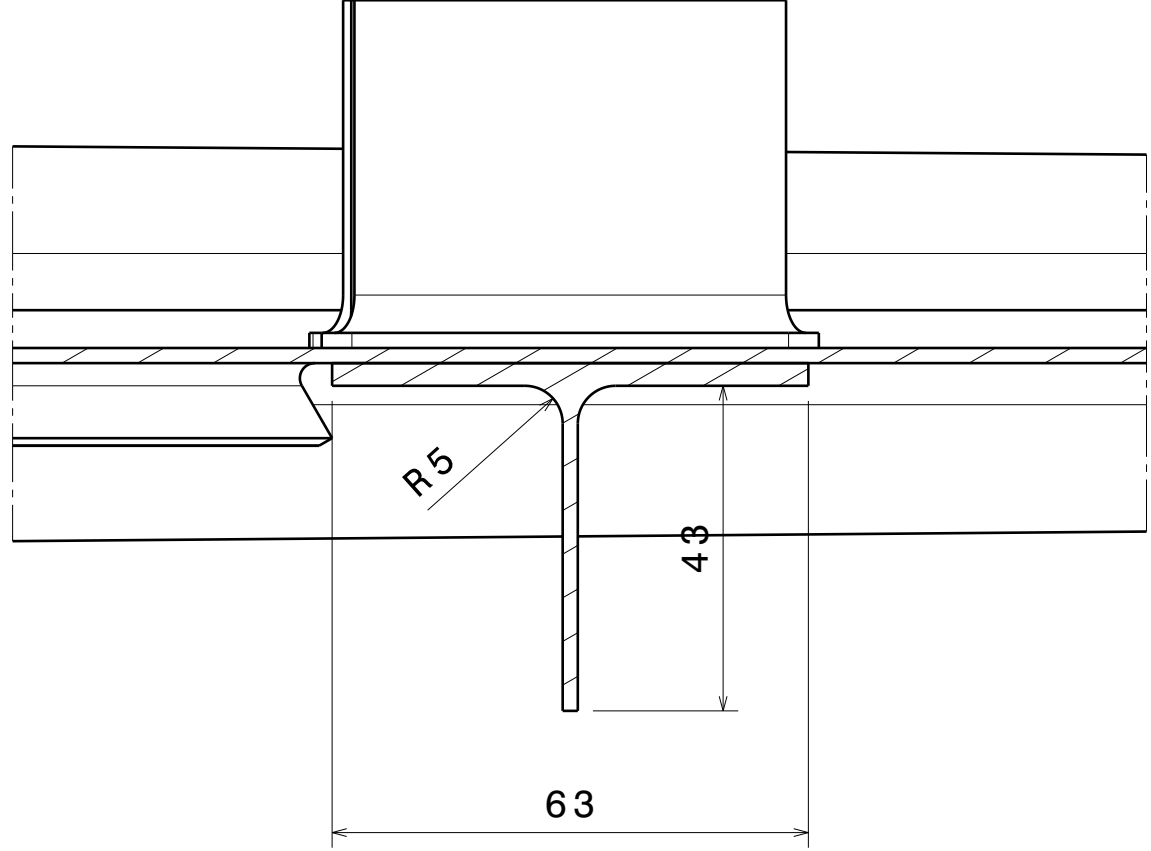


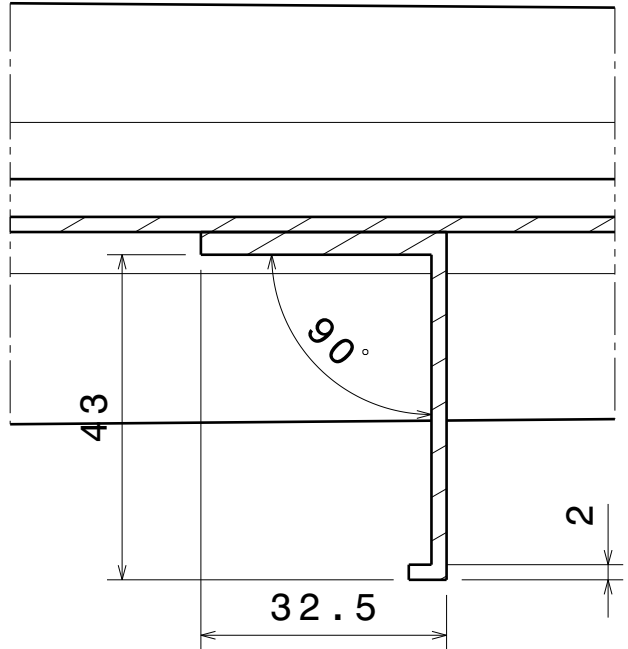
Front view
Scale: 1:3



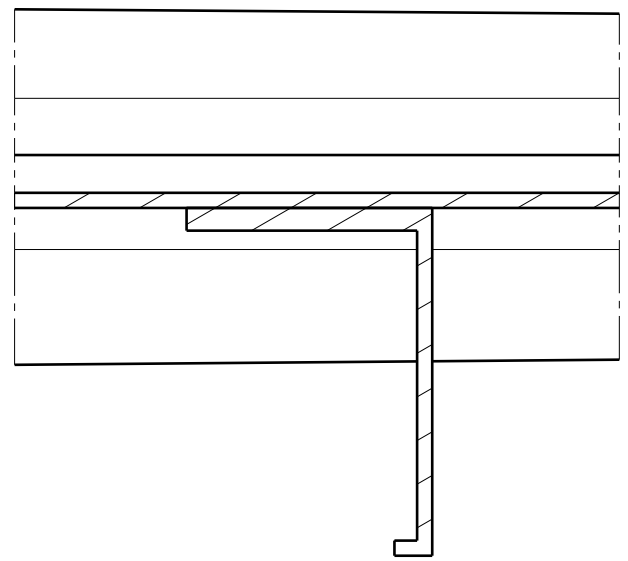
Isometric view
Scale: 1:3



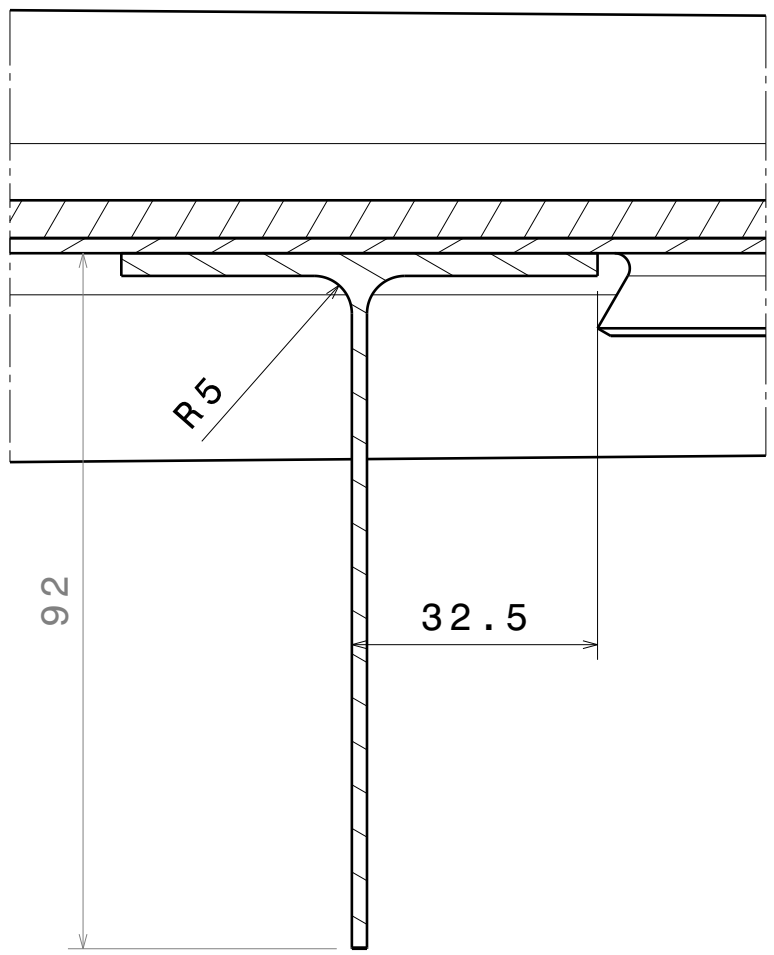
Section view C-C
Scale: 1:1



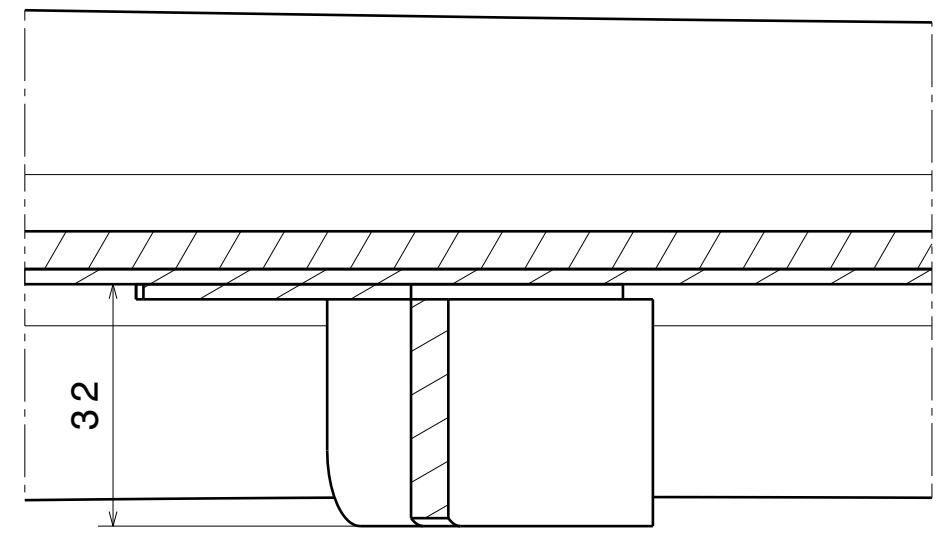
Section view D-D
Scale: 1:1



Section view E-E
Scale: 1:1



Section view A-A
Scale: 1:1



Section view B-B
Scale: 1:1

TECHNICAL SUPPORT REQUIREMENT

Reverse Course View
Positioning device to close firmly fixed location requires special protection welded to track frame with a natural death after implementation of comprehensive and flexible part positioning method non work anti rust coat frame standard installation method to install the sample frame cheap assertive and twisted to allow machining allowance within 8% The figure does not indicate the tolerance by HB5800-82-II. Part of the aircraft centre hole then set the next GB45 allowed to stay under the condition of use Require machining of casting on the surface should be invited in addition have phenomenon

08	SPAR WEB	1	AL6069
07	FLANGE	2	AL2024-T6
06	STIFFENER	2	AL2024-T4
05	STIFFENER	2	AL2024-T4
04	STIFFENER	2	AL2024-T4
03	STIFFENER	1	AL2024-T4
02	STIFFENER	6	AL2024-T4
01	STIFFENER	1	AL2024-T4
PART NO	PART NAME	QUANTITY	MATERIAL

CAD/CAM		SHENYANG AEROSPACE UNIVERSITY	
DRAWING TITLE		VIEW LOOKING FWD AT FRONT SPAR PLANE	
DRAWN BY	DATE	SIZE	REV
ONGAKI	11/26/2012	A0	X
CHECKED BY	DATE	SCALE	WEIGHT(kg)
PROF. Wang Wei	xxx	1:2	-
DESIGNED BY	DATE	SHEET	1/2
14031216	xxx		