It affects the aspects of quality above, including portability, usability and most importantly maintainability. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. This can be a non-trivial task, for example as with parallel processes or some unusual software bugs. However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. However, with the concept of the stored-program computer introduced in 1949, both programs and data were stored and manipulated in the same way in computer memory. Normally the first step in debugging is to attempt to reproduce the problem. Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. The choice of language used is subject to many considerations, such as company policy, suitability to task, availability of third-party packages, or individual preference. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. Techniques like Code refactoring can enhance readability. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. Implementation techniques include imperative languages (object-oriented or procedural), functional languages, and logic languages. Assembly languages were soon developed that let the programmer specify instruction in a text format (e.g., ADD X, TOTAL), with abbreviations for each operation code and meaningful names for specifying addresses. Unreadable code often leads to bugs, inefficiencies, and duplicated code. However, readability is more than just programming style. Compilers harnessed the power of computers to make programming easier by allowing programmers to specify calculations by entering a formula using infix notation. Integrated development environments (IDEs) aim to integrate all such help. Methods of measuring programming language popularity include: counting the number of job advertisements that mention the language, the number of books sold and courses teaching the language (this overestimates the importance of newer languages), and estimates of the number of existing lines of code written in the language (this underestimates the number of users of business languages such as COBOL). The following properties are among the most important: In computer programming, readability refers to the ease with which a human reader can comprehend the purpose, control flow, and operation of source code. Auxiliary tasks accompanying and related to programming include analyzing requirements, testing, debugging (investigating and fixing problems), implementation of build systems, and management of derived artifacts, such as programs' machine code. Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. Programs were mostly entered using punched cards or paper tape. The choice of language used is subject to many considerations, such as company policy, suitability to task, availability of third-party packages, or individual preference. Assembly languages were soon developed that let the programmer specify instruction in a text format (e.g., ADD X, TOTAL), with abbreviations for each operation code and meaningful names for specifying addresses. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'.