The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. Programmers typically use high-level programming languages that are more easily intelligible to humans than machine code, which is directly executed by the central processing unit. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). Assembly languages were soon developed that let the programmer specify instruction in a text format (e.g., ADD X, TOTAL), with abbreviations for each operation code and meaningful names for specifying addresses. Debugging is often done with IDEs. Standalone debuggers like GDB are also used, and these often provide less of a visual environment, usually using a command line. High-level languages made the process of developing a program simpler and more understandable, and less bound to the underlying hardware. Programmable devices have existed for centuries. Techniques like Code refactoring can enhance readability. The following properties are among the most important: In computer programming, readability refers to the ease with which a human reader can comprehend the purpose, control flow, and operation of source code. Techniques like Code refactoring can enhance readability. In 1206, the Arab engineer Al-Jazari invented a programmable drum machine where a musical mechanical automaton could be made to play different rhythms and drum patterns, via pegs and cams. Trade-offs from this ideal involve finding enough programmers who know the language to build a team, the availability of compilers for that language, and the efficiency with which programs written in a given language execute. He gave the first description of cryptanalysis by frequency analysis, the earliest code-breaking algorithm. Scripting and breakpointing is also part of this process. The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine. Integrated development environments (IDEs) aim to integrate all such help. Unreadable code often leads to bugs, inefficiencies, and duplicated code. Machine code was the language of early programs, written in the instruction set of the particular machine, often in binary notation. In 1801, the Jacquard loom could produce entirely different weaves by changing the "program" - a series of pasteboard cards with holes punched in them. However, with the concept of the stored-program computer introduced in 1949, both programs and data were stored and manipulated in the same way in computer memory. Techniques like Code refactoring can enhance readability. Also, specific user environment and usage history can make it difficult to reproduce the problem. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Integrated development environments (IDEs) aim to integrate all such help. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it.