Readability is important because programmers spend the majority of their time reading, trying to understand, reusing and modifying existing source code, rather than writing new source code. However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. Integrated development environments (IDEs) aim to integrate all such help. Programs were mostly entered using punched cards or paper tape. Normally the first step in debugging is to attempt to reproduce the problem. Assembly languages were soon developed that let the programmer specify instruction in a text format (e.g., ADD X, TOTAL), with abbreviations for each operation code and meaningful names for specifying addresses. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. Machine code was the language of early programs, written in the instruction set of the particular machine, often in binary notation. It is very difficult to determine what are the most popular modern programming languages. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. It is very difficult to determine what are the most popular modern programming languages. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). However, readability is more than just programming style. Programming languages are essential for software development. In the 1880s, Herman Hollerith invented the concept of storing data in machine-readable form. Methods of measuring programming language popularity include: counting the number of job advertisements that mention the language, the number of books sold and courses teaching the language (this overestimates the importance of newer languages), and estimates of the number of existing lines of code written in the language (this underestimates the number of users of business languages such as COBOL). By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. New languages are generally designed around the syntax of a prior language with new functionality added. (for example C++ adds object-orientation to C, and Java adds memory management and bytecode to C++, but as a result, loses efficiency and the ability for low-level manipulation). Whatever the approach to development may be, the final program must satisfy some fundamental properties. Provided the functions in a library follow the appropriate run-time conventions (e.g., method of passing arguments), then these functions may be written in any other language. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. Many applications use a mix of several languages in their construction and use.