In 1801, the Jacquard loom could produce entirely different weaves by changing the "program" – a series of pasteboard cards with holes punched in them. In 1206, the Arab engineer Al-Jazari invented a programmable drum machine where a musical mechanical automaton could be made to play different rhythms and drum patterns, via pegs and cams. The following properties are among the most important: In computer programming, readability refers to the ease with which a human reader can comprehend the purpose, control flow, and operation of source code. It is very difficult to determine what are the most popular modern programming languages. Whatever the approach to development may be, the final program must satisfy some fundamental properties. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. However, with the concept of the stored-program computer introduced in 1949, both programs and data were stored and manipulated in the same way in computer memory. The Unified Modeling Language (UML) is a notation used for both the OOAD and MDA. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Some text editors such as Emacs allow GDB to be invoked through them, to provide a visual environment. Normally the first step in debugging is to attempt to reproduce the problem. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). Some of these factors include: The presentation aspects of this (such as indents, line breaks, color highlighting, and so on) are often handled by the source code editor, but the content aspects reflect the programmer's talent and skills. Techniques like Code refactoring can enhance readability. Some languages are very popular for particular kinds of applications, while some languages are regularly used to write many different kinds of applications. Assembly languages were soon developed that let the programmer specify instruction in a text format (e.g., ADD X, TOTAL), with abbreviations for each operation code and meaningful names for specifying addresses. Trial-and-error/divide-and-conquer is needed: the programmer will try to remove some parts of the original test case and check if the problem still exists. Allen Downey, in his book How To Think Like A Computer Scientist, writes: Many computer languages provide a mechanism to call functions provided by shared libraries. Unreadable code often leads to bugs, inefficiencies, and duplicated code. Some of these factors include: The presentation aspects of this (such as indents, line breaks, color highlighting, and so on) are often handled by the source code editor, but the content aspects reflect the programmer's talent and skills. These compiled languages allow the programmer to write programs in terms that are syntactically richer, and more capable of abstracting the code, making it easy to target varying machine instruction sets via compilation declarations and heuristics. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers.