In 1206, the Arab engineer Al-Jazari invented a programmable drum machine where a musical mechanical automaton could be made to play different rhythms and drum patterns, via pegs and cams. Provided the functions in a library follow the appropriate run-time conventions (e.g., method of passing arguments), then these functions may be written in any other language. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). Unreadable code often leads to bugs, inefficiencies, and duplicated code. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. Programs were mostly entered using punched cards or paper tape. High-level languages made the process of developing a program simpler and more understandable, and less bound to the underlying hardware. The following properties are among the most important: In computer programming, readability refers to the ease with which a human reader can comprehend the purpose, control flow, and operation of source code. In the 1880s, Herman Hollerith invented the concept of storing data in machine-readable form. The academic field and the engineering practice of computer programming are both largely concerned with discovering and implementing the most efficient algorithms for a given class of problems. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Whatever the approach to development may be, the final program must satisfy some fundamental properties. Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display. While these are sometimes considered programming, often the term software development is used for this larger overall process with the terms programming, implementation, and coding reserved for the writing and editing of code per se. Whatever the approach to development may be, the final program must satisfy some fundamental properties. Expert programmers are familiar with a variety of well-established algorithms and their respective complexities and use this knowledge to choose algorithms that are best suited to the circumstances. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. Some languages are more prone to some kinds of faults because their specification does not require compilers to perform as much checking as other languages. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. Programs were mostly entered using punched cards or paper tape. The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine. Proficient programming usually requires expertise in several different subjects, including knowledge of the application domain, details of programming languages and generic code libraries, specialized algorithms, and formal logic. Techniques like Code refactoring can enhance readability. Following a consistent programming style often helps readability. The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine.