Some languages are very popular for particular kinds of applications, while some languages are regularly used to write many different kinds of applications. Unreadable code often leads to bugs, inefficiencies, and duplicated code. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). Programmers typically use high-level programming languages that are more easily intelligible to humans than machine code, which is directly executed by the central processing unit. It affects the aspects of quality above, including portability, usability and most importantly maintainability. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. The following properties are among the most important: In computer programming, readability refers to the ease with which a human reader can comprehend the purpose, control flow, and operation of source code. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. However, Charles Babbage had already written his first program for the Analytical Engine in 1837. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. They are the building blocks for all software, from the simplest applications to the most sophisticated ones. The Unified Modeling Language (UML) is a notation used for both the OOAD and MDA. New languages are generally designed around the syntax of a prior language with new functionality added, (for example C++ adds object-orientation to C, and Java adds memory management and bytecode to C++, but as a result, loses efficiency and the ability for low-level manipulation). Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Many applications use a mix of several languages in their construction and use. This can be a non-trivial task, for example as with parallel processes or some unusual software bugs. Programming languages are essential for software development. The Unified Modeling Language (UML) is a notation used for both the OOAD and MDA. After the bug is reproduced, the input of the program may need to be simplified to make it easier to debug. Later a control panel (plug board) added to his 1906 Type I Tabulator allowed it to be programmed for different jobs, and by the late 1940s, unit record equipment such as the IBM 602 and IBM 604, were programmed by control panels in a similar way, as were the first electronic computers. Implementation techniques include imperative languages (object-oriented or procedural), functional languages, and logic languages. The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine. Some languages are very popular for particular kinds of applications, while some languages are regularly used to write many different kinds of applications.