Whatever the approach to development may be, the final program must satisfy some fundamental properties. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. In 1801, the Jacquard loom could produce entirely different weaves by changing the "program" - a series of pasteboard cards with holes punched in them. For example, when a bug in a compiler can make it crash when parsing some large source file, a simplification of the test case that results in only few lines from the original source file can be sufficient to reproduce the same crash. Unreadable code often leads to bugs, inefficiencies, and duplicated code. Many applications use a mix of several languages in their construction and use. However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. There exist a lot of different approaches for each of those tasks. Normally the first step in debugging is to attempt to reproduce the problem. Techniques like Code refactoring can enhance readability. This can be a non-trivial task, for example as with parallel processes or some unusual software bugs. Different programming languages support different styles of programming (called programming paradigms). Normally the first step in debugging is to attempt to reproduce the problem. Also, specific user environment and usage history can make it difficult to reproduce the problem. Later a control panel (plug board) added to his 1906 Type I Tabulator allowed it to be programmed for different jobs, and by the late 1940s, unit record equipment such as the IBM 602 and IBM 604, were programmed by control panels in a similar way, as were the first electronic computers. Text editors were also developed that allowed changes and corrections to be made much more easily than with punched cards. Whatever the approach to development may be, the final program must satisfy some fundamental properties. For example, COBOL is still strong in corporate data centers often on large mainframe computers, Fortran in engineering applications, scripting languages in Web development, and C in embedded software. One approach popular for requirements analysis is Use Case analysis. Allen Downey, in his book How To Think Like A Computer Scientist, writes: Many computer languages provide a mechanism to call functions provided by shared libraries. Methods of measuring programming language popularity include: counting the number of job advertisements that mention the language, the number of books sold and courses teaching the language (this overestimates the importance of newer languages), and estimates of the number of existing lines of code written in the language (this underestimates the number of users of business languages such as COBOL). Debugging is often done with IDEs. Standalone debuggers like GDB are also used, and these often provide less of a visual environment, usually using a command line. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. Following a consistent programming style often helps readability. They are the building blocks for all software, from the simplest applications to the most sophisticated ones.