In 1801, the Jacquard loom could produce entirely different weaves by changing the "program" – a series of pasteboard cards with holes punched in them. Programmable devices have existed for centuries. Different programming languages support different styles of programming (called programming paradigms). However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. FORTRAN, the first widely used high-level language to have a functional implementation, came out in 1957, and many other languages were soon developed—in particular, COBOL aimed at commercial data processing, and Lisp for computer research. Whatever the approach to development may be, the final program must satisfy some fundamental properties. New languages are generally designed around the syntax of a prior language with new functionality added, (for example C++ adds object-orientation to C, and Java adds memory management and bytecode to C++, but as a result, loses efficiency and the ability for low-level manipulation). After the bug is reproduced, the input of the program may need to be simplified to make it easier to debug. Implementation techniques include imperative languages (object-oriented or procedural), functional languages, and logic languages. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). Readability is important because programmers spend the majority of their time reading, trying to understand, reusing and modifying existing source code, rather than writing new source code. A similar technique used for database design is Entity-Relationship Modeling (ER Modeling). It affects the aspects of quality above, including portability, usability and most importantly maintainability. A similar technique used for database design is Entity-Relationship Modeling (ER Modeling). Computer programming or coding is the composition of sequences of instructions, called programs, that computers can follow to perform tasks. Machine code was the language of early programs, written in the instruction set of the particular machine, often in binary notation. As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. Techniques like Code refactoring can enhance readability. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. Expert programmers are familiar with a variety of well-established algorithms and their respective complexities and use this knowledge to choose algorithms that are best suited to the circumstances. Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). Trade-offs from this ideal involve finding enough programmers who know the language to build a team, the availability of compilers for that language, and the efficiency with which programs written in a given language execute. Allen Downey, in his book How To Think Like A Computer Scientist, writes: Many computer languages provide a mechanism to call functions provided by shared libraries. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging).