After the bug is reproduced, the input of the program may need to be simplified to make it easier to debug. The choice of language used is subject to many considerations, such as company policy, suitability to task, availability of third-party packages, or individual preference. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). For example, when a bug in a compiler can make it crash when parsing some large source file, a simplification of the test case that results in only few lines from the original source file can be sufficient to reproduce the same crash. This can be a non-trivial task, for example as with parallel processes or some unusual software bugs. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. In 1801, the Jacquard loom could produce entirely different weaves by changing the "program" - a series of pasteboard cards with holes punched in them. It involves designing and implementing algorithms, step-by-step specifications of procedures, by writing code in one or more programming languages. However, Charles Babbage had already written his first program for the Analytical Engine in 1837. Programmers typically use high-level programming languages that are more easily intelligible to humans than machine code, which is directly executed by the central processing unit. Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display. Programming languages are essential for software development. However, with the concept of the stored-program computer introduced in 1949, both programs and data were stored and manipulated in the same way in computer memory. In the 1880s, Herman Hollerith invented the concept of storing data in machine-readable form. Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. Whatever the approach to development may be, the final program must satisfy some fundamental properties. While these are sometimes considered programming, often the term software development is used for this larger overall process - with the terms programming, implementation, and coding reserved for the writing and editing of code per se. There are many approaches to the Software development process. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Many programmers use forms of Agile software development where the various stages of formal software development are more integrated together into short cycles that take a few weeks rather than years. Programmable devices have existed for centuries. Provided the functions in a library follow the appropriate run-time conventions (e.g., method of passing arguments), then these functions may be written in any other language. Later a control panel (plug board) added to his 1906 Type I Tabulator allowed it to be programmed for different jobs, and by the late 1940s, unit record equipment such as the IBM 602 and IBM 604, were programmed by control panels in a similar way, as were the first electronic computers. As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices.