However, with the concept of the stored-program computer introduced in 1949, both programs and data were stored and manipulated in the same way in computer memory. Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display. However, Charles Babbage had already written his first program for the Analytical Engine in 1837. Assembly languages were soon developed that let the programmer specify instruction in a text format (e.g., ADD X, TOTAL), with abbreviations for each operation code and meaningful names for specifying addresses. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). Languages form an approximate spectrum from "low-level" to "high-level"; "low-level" languages are typically more machine-oriented and faster to execute, whereas "high-level" languages are more abstract and easier to use but execute less quickly. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. The choice of language used is subject to many considerations, such as company policy, suitability to task, availability of third-party packages, or individual preference. Programmable devices have existed for centuries. It involves designing and implementing algorithms, step-by-step specifications of procedures, by writing code in one or more programming languages. This can be a non-trivial task, for example as with parallel processes or some unusual software bugs. As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. Programming languages are essential for software development. Implementation techniques include imperative languages (object-oriented or procedural), functional languages, and logic languages. Normally the first step in debugging is to attempt to reproduce the problem. As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. In the 1880s, Herman Hollerith invented the concept of storing data in machine-readable form. The academic field and the engineering practice of computer programming are both largely concerned with discovering and implementing the most efficient algorithms for a given class of problems. Methods of measuring programming language popularity include: counting the number of job advertisements that mention the language, the number of books sold and courses teaching the language (this overestimates the importance of newer languages), and estimates of the number of existing lines of code written in the language (this underestimates the number of users of business languages such as COBOL). However, readability is more than just programming style. There are many approaches to the Software development process. However, readability is more than just programming style. Scripting and breakpointing is also part of this process. Allen Downey, in his book How To Think Like A Computer Scientist, writes: Many computer languages provide a mechanism to call functions provided by shared libraries.