As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. Text editors were also developed that allowed changes and corrections to be made much more easily than with punched cards. While these are sometimes considered programming, often the term software development is used for this larger overall process - with the terms programming, implementation, and coding reserved for the writing and editing of code per se. High-level languages made the process of developing a program simpler and more understandable, and less bound to the underlying hardware. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. The choice of language used is subject to many considerations, such as company policy, suitability to task, availability of third-party packages, or individual preference. However, Charles Babbage had already written his first program for the Analytical Engine in 1837. While these are sometimes considered programming, often the term software development is used for this larger overall process – with the terms programming, implementation, and coding reserved for the writing and editing of code per se. Programmable devices have existed for centuries. Programs were mostly entered using punched cards or paper tape. He gave the first description of cryptanalysis by frequency analysis, the earliest code-breaking algorithm. Unreadable code often leads to bugs, inefficiencies, and duplicated code. Also, specific user environment and usage history can make it difficult to reproduce the problem. Some languages are more prone to some kinds of faults because their specification does not require compilers to perform as much checking as other languages. For example, when a bug in a compiler can make it crash when parsing some large source file, a simplification of the test case that results in only few lines from the original source file can be sufficient to reproduce the same crash. A similar technique used for database design is Entity-Relationship Modeling (ER Modeling). One approach popular for requirements analysis is Use Case analysis. After the bug is reproduced, the input of the program may need to be simplified to make it easier to debug. In 1206, the Arab engineer Al-Jazari invented a programmable drum machine where a musical mechanical automaton could be made to play different rhythms and drum patterns, via pegs and cams. It is very difficult to determine what are the most popular modern programming languages. There are many approaches to the Software development process. It affects the aspects of quality above, including portability, usability and most importantly maintainability. A similar technique used for database design is Entity-Relationship Modeling (ER Modeling). Text editors were also developed that allowed changes and corrections to be made much more easily than with punched cards.