As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. Unreadable code often leads to bugs, inefficiencies, and duplicated code. Many programmers use forms of Agile software development where the various stages of formal software development are more integrated together into short cycles that take a few weeks rather than years. It involves designing and implementing algorithms, step-by-step specifications of procedures, by writing code in one or more programming languages. Machine code was the language of early programs, written in the instruction set of the particular machine, often in binary notation. Many programmers use forms of Agile software development where the various stages of formal software development are more integrated together into short cycles that take a few weeks rather than years. Allen Downey, in his book How To Think Like A Computer Scientist, writes: Many computer languages provide a mechanism to call functions provided by shared libraries. These compiled languages allow the programmer to write programs in terms that are syntactically richer, and more capable of abstracting the code, making it easy to target varying machine instruction sets via compilation declarations and heuristics. Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. Normally the first step in debugging is to attempt to reproduce the problem. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. While these are sometimes considered programming, often the term software development is used for this larger overall process – with the terms programming, implementation, and coding reserved for the writing and editing of code per se. Programs were mostly entered using punched cards or paper tape. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). Scripting and breakpointing is also part of this process. There are many approaches to the Software development process. Ideally, the programming language best suited for the task at hand will be selected. In the 1880s, Herman Hollerith invented the concept of storing data in machine-readable form. Scripting and breakpointing is also part of this process. The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine.