Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. Machine code was the language of early programs, written in the instruction set of the particular machine, often in binary notation. Whatever the approach to development may be, the final program must satisfy some fundamental properties. There are many approaches to the Software development process. Also, specific user environment and usage history can make it difficult to reproduce the problem. Provided the functions in a library follow the appropriate run-time conventions (e.g., method of passing arguments), then these functions may be written in any other language. As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. Allen Downey, in his book How To Think Like A Computer Scientist, writes: Many computer languages provide a mechanism to call functions provided by shared libraries. Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Many applications use a mix of several languages in their construction and use. Many applications use a mix of several languages in their construction and use. Programs were mostly entered using punched cards or paper tape. This can be a non-trivial task, for example as with parallel processes or some unusual software bugs. Programmable devices have existed for centuries. Techniques like Code refactoring can enhance readability. The academic field and the engineering practice of computer programming are both largely concerned with discovering and implementing the most efficient algorithms for a given class of problems. It is very difficult to determine what are the most popular modern programming languages. It is very difficult to determine what are the most popular modern programming languages. However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. Also, specific user environment and usage history can make it difficult to reproduce the problem. Many applications use a mix of several languages in their construction and use. Following a consistent programming style often helps readability. Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display. Programs were mostly entered using punched cards or paper tape.