Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. Later a control panel (plug board) added to his 1906 Type I Tabulator allowed it to be programmed for different jobs, and by the late 1940s, unit record equipment such as the IBM 602 and IBM 604, were programmed by control panels in a similar way, as were the first electronic computers. However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. Programmers typically use high-level programming languages that are more easily intelligible to humans than machine code, which is directly executed by the central processing unit. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). When debugging the problem in a GUI, the programmer can try to skip some user interaction from the original problem description and check if remaining actions are sufficient for bugs to appear. Machine code was the language of early programs, written in the instruction set of the particular machine, often in binary notation. Many programmers use forms of Agile software development where the various stages of formal software development are more integrated together into short cycles that take a few weeks rather than years. Expert programmers are familiar with a variety of well-established algorithms and their respective complexities and use this knowledge to choose algorithms that are best suited to the circumstances. New languages are generally designed around the syntax of a prior language with new functionality added, (for example C++ adds object-orientation to C, and Java adds memory management and bytecode to C++, but as a result, loses efficiency and the ability for low-level manipulation). The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine. Also, specific user environment and usage history can make it difficult to reproduce the problem. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Readability is important because programmers spend the majority of their time reading, trying to understand, reusing and modifying existing source code, rather than writing new source code. However, readability is more than just programming style. Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display. High-level languages made the process of developing a program simpler and more understandable, and less bound to the underlying hardware. Following a consistent programming style often helps readability. It is very difficult to determine what are the most popular modern programming languages. Normally the first step in debugging is to attempt to reproduce the problem. Unreadable code often leads to bugs, inefficiencies, and duplicated code. Compilers harnessed the power of computers to make programming easier by allowing programmers to specify calculations by entering a formula using infix notation. Methods of measuring programming language popularity include: counting the number of job advertisements that mention the language, the number of books sold and courses teaching the language (this overestimates the importance of newer languages), and estimates of the number of existing lines of code written in the language (this underestimates the number of users of business languages such as COBOL).