Later a control panel (plug board) added to his 1906 Type I Tabulator allowed it to be programmed for different jobs, and by the late 1940s, unit record equipment such as the IBM 602 and IBM 604, were programmed by control panels in a similar way, as were the first electronic computers. Some of these factors include: The presentation aspects of this (such as indents, line breaks, color highlighting, and so on) are often handled by the source code editor, but the content aspects reflect the programmer's talent and skills. It affects the aspects of quality above, including portability, usability and most importantly maintainability. After the bug is reproduced, the input of the program may need to be simplified to make it easier to debug. When debugging the problem in a GUI, the programmer can try to skip some user interaction from the original problem description and check if remaining actions are sufficient for bugs to appear. In the 9th century, the Arab mathematician Al-Kindi described a cryptographic algorithm for deciphering encrypted code, in A Manuscript on Deciphering Cryptographic Messages. After the bug is reproduced, the input of the program may need to be simplified to make it easier to debug. The following properties are among the most important: In computer programming, readability refers to the ease with which a human reader can comprehend the purpose, control flow, and operation of source code. The first step in most formal software development processes is requirements analysis, followed by testing to determine value modeling, implementation, and failure elimination (debugging). By the late 1960s, data storage devices and computer terminals became inexpensive enough that programs could be created by typing directly into the computers. Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users. In 1206, the Arab engineer Al-Jazari invented a programmable drum machine where a musical mechanical automaton could be made to play different rhythms and drum patterns, via pegs and cams. The first computer program is generally dated to 1843, when mathematician Ada Lovelace published an algorithm to calculate a sequence of Bernoulli numbers, intended to be carried out by Charles Babbage's Analytical Engine. Computer programming or coding is the composition of sequences of instructions, called programs, that computers can follow to perform tasks. Integrated development environments (IDEs) aim to integrate all such help. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. For example, when a bug in a compiler can make it crash when parsing some large source file, a simplification of the test case that results in only few lines from the original source file can be sufficient to reproduce the same crash. Whatever the approach to development may be, the final program must satisfy some fundamental properties. Techniques like Code refactoring can enhance readability. Unreadable code often leads to bugs, inefficiencies, and duplicated code. High-level languages made the process of developing a program simpler and more understandable, and less bound to the underlying hardware. Trade-offs from this ideal involve finding enough programmers who know the language to build a team, the availability of compilers for that language, and the efficiency with which programs written in a given language execute. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages. Proficient programming usually requires expertise in several different subjects, including knowledge of the application domain, details of programming languages and generic code libraries, specialized algorithms, and formal logic.