A similar technique used for database design is Entity-Relationship Modeling (ER Modeling). As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices. In 1206, the Arab engineer Al-Jazari invented a programmable drum machine where a musical mechanical automaton could be made to play different rhythms and drum patterns, via pegs and cams. Unreadable code often leads to bugs, inefficiencies, and duplicated code. There are many approaches to the Software development process. Implementation techniques include imperative languages (object-oriented or procedural), functional languages, and logic languages. The first compiler related tool, the A-0 System, was developed in 1952 by Grace Hopper, who also coined the term 'compiler'. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). Debugging is often done with IDEs. Standalone debuggers like GDB are also used, and these often provide less of a visual environment, usually using a command line. Implementation techniques include imperative languages (object-oriented or procedural), functional languages, and logic languages. In 1801, the Jacquard loom could produce entirely different weaves by changing the "program" - a series of pasteboard cards with holes punched in them. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it. Sometimes software development is known as software engineering, especially when it employs formal methods or follows an engineering design process. The choice of language used is subject to many considerations, such as company policy, suitability to task, availability of third-party packages, or individual preference. Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability. Many programmers use forms of Agile software development where the various stages of formal software development are more integrated together into short cycles that take a few weeks rather than years. Trade-offs from this ideal involve finding enough programmers who know the language to build a team, the availability of compilers for that language, and the efficiency with which programs written in a given language execute. Normally the first step in debugging is to attempt to reproduce the problem. Text editors were also developed that allowed changes and corrections to be made much more easily than with punched cards. There exist a lot of different approaches for each of those tasks. This can be a non-trivial task, for example as with parallel processes or some unusual software bugs. Popular modeling techniques include Object-Oriented Analysis and Design (OOAD) and Model-Driven Architecture (MDA). Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display. Provided the functions in a library follow the appropriate run-time conventions (e.g., method of passing arguments), then these functions may be written in any other language.