Computer programming or coding is the composition of sequences of instructions, called programs, that computers can follow to perform tasks..  
Unreadable code often leads to bugs, inefficiencies, and duplicated code.  
A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it.  
Also, specific user environment and usage history can make it difficult to reproduce the problem.  
Programmers typically use high-level programming languages that are more easily intelligible to humans than machine code, which is directly executed by the central processing unit.  
 Following a consistent programming style often helps readability.  
There are many approaches to the Software development process.  
Later a control panel (plug board) added to his 1906 Type I Tabulator allowed it to be programmed for different jobs, and by the late 1940s, unit record equipment such as the IBM 602 and IBM 604, were programmed by control panels in a similar way, as were the first electronic computers.  
Normally the first step in debugging is to attempt to reproduce the problem.  
The following properties are among the most important:  
  
 In computer programming, readability refers to the ease with which a human reader can comprehend the purpose, control flow, and operation of source code.  
Trade-offs from this ideal involve finding enough programmers who know the language to build a team, the availability of compilers for that language, and the efficiency with which programs written in a given language execute.  
Integrated development environments (IDEs) aim to integrate all such help.  
Ideally, the programming language best suited for the task at hand will be selected.  
Compilers harnessed the power of computers to make programming easier by allowing programmers to specify calculations by entering a formula using infix notation.  
Techniques like Code refactoring can enhance readability.