Normally the first step in debugging is to attempt to reproduce the problem..  
There exist a lot of different approaches for each of those tasks.  
Techniques like Code refactoring can enhance readability.  
Some text editors such as Emacs allow GDB to be invoked through them, to provide a visual environment.  
  
For example, when a bug in a compiler can make it crash when parsing some large source file, a simplification of the test case that results in only few lines from the original source file can be sufficient to reproduce the same crash.  
Unreadable code often leads to bugs, inefficiencies, and duplicated code.  
Later a control panel (plug board) added to his 1906 Type I Tabulator allowed it to be programmed for different jobs, and by the late 1940s, unit record equipment such as the IBM 602 and IBM 604, were programmed by control panels in a similar way, as were the first electronic computers.  
 Allen Downey, in his book How To Think Like A Computer Scientist, writes:  
 Many computer languages provide a mechanism to call functions provided by shared libraries.  
 Debugging is a very important task in the software development process since having defects in a program can have significant consequences for its users.  
However, readability is more than just programming style.  
One approach popular for requirements analysis is Use Case analysis.  
Many factors, having little or nothing to do with the ability of the computer to efficiently compile and execute the code, contribute to readability.  
When debugging the problem in a GUI, the programmer can try to skip some user interaction from the original problem description and check if remaining actions are sufficient for bugs to appear.  
Many applications use a mix of several languages in their construction and use.