It affects the aspects of quality above, including portability, usability and most importantly maintainability..  
 Readability is important because programmers spend the majority of their time reading, trying to understand, reusing and modifying existing source code, rather than writing new source code.  
 Debugging is often done with IDEs. Standalone debuggers like GDB are also used, and these often provide less of a visual environment, usually using a command line.  
Programmers typically use high-level programming languages that are more easily intelligible to humans than machine code, which is directly executed by the central processing unit.  
Also, specific user environment and usage history can make it difficult to reproduce the problem.  
Integrated development environments (IDEs) aim to integrate all such help.  
However, because an assembly language is little more than a different notation for a machine language, two machines with different instruction sets also have different assembly languages.  
A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it.  
 High-level languages made the process of developing a program simpler and more understandable, and less bound to the underlying hardware.  
Languages form an approximate spectrum from "low-level" to "high-level"; "low-level" languages are typically more machine-oriented and faster to execute, whereas "high-level" languages are more abstract and easier to use but execute less quickly.  
Use of a static code analysis tool can help detect some possible problems.  
When debugging the problem in a GUI, the programmer can try to skip some user interaction from the original problem description and check if remaining actions are sufficient for bugs to appear.  
Unreadable code often leads to bugs, inefficiencies, and duplicated code.  
Normally the first step in debugging is to attempt to reproduce the problem.  
It involves designing and implementing algorithms, step-by-step specifications of procedures, by writing code in one or more programming languages.