Techniques like Code refactoring can enhance readability..  
 Debugging is often done with IDEs. Standalone debuggers like GDB are also used, and these often provide less of a visual environment, usually using a command line.  
It affects the aspects of quality above, including portability, usability and most importantly maintainability.  
Assembly languages were soon developed that let the programmer specify instruction in a text format (e.g., ADD X, TOTAL), with abbreviations for each operation code and meaningful names for specifying addresses.  
A study found that a few simple readability transformations made code shorter and drastically reduced the time to understand it.  
Some text editors such as Emacs allow GDB to be invoked through them, to provide a visual environment.  
 Various visual programming languages have also been developed with the intent to resolve readability concerns by adopting non-traditional approaches to code structure and display.  
 Programs were mostly entered using punched cards or paper tape.  
In 1206, the Arab engineer Al-Jazari invented a programmable drum machine where a musical mechanical automaton could be made to play different rhythms and drum patterns, via pegs and cams.  
 Code-breaking algorithms have also existed for centuries.  
 Implementation techniques include imperative languages (object-oriented or procedural), functional languages, and logic languages.  
Programmers typically use high-level programming languages that are more easily intelligible to humans than machine code, which is directly executed by the central processing unit.  
As early as the 9th century, a programmable music sequencer was invented by the Persian Banu Musa brothers, who described an automated mechanical flute player in the Book of Ingenious Devices.  
Also, specific user environment and usage history can make it difficult to reproduce the problem.  
 Allen Downey, in his book How To Think Like A Computer Scientist, writes:  
 Many computer languages provide a mechanism to call functions provided by shared libraries.