

DAILY PRODUCTION REPORT

Period: Sun Jul 20 2025 - Sun Jul 20 2025
Generated: Sun Jul 20 2025 by admin

KEY PERFORMANCE INDICATORS

Overall Equipment Effectiveness
79% GOOD

PERFORMANCE BREAKDOWN

Availability **94%** Quality **100%** Performance **85%**

RELIABILITY METRICS

MTBF
Mean Time Between Failures
131 minutes

MTTR
Mean Time To Repair
9 minutes

Reliability Ratio (MTBF/MTTR)
14.6:1 EXCELLENT RELIABILITY

PRODUCTION SUMMARY

Units Produced	917
Defective Units	3
Quality Rate	100%
Total Stoppages	4

SHIFT PERFORMANCE ANALYSIS

Shift A

07:45 - 16:45

0%

Units Produced
0

Defective Units
0

Running Time
0h 0m

Stoppage Time
0h 0m

Quality Rate
0%

Shift B

17:00 - 04:00

79%

Units Produced
917

Defective Units
3

Running Time
8h 43m

Stoppage Time
0h 35m

Quality Rate
100%

TOTAL TIME BREAKDOWN

% Running: 8h 43m (94%)
% Stoppage: 0h 35m (6%)

