

DAILY PRODUCTION REPORT

Period: Fri Jul 25 2025 - Fri Jul 25 2025
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KEY PERFORMANCE INDICATORS

Overall Equipment Effectiveness
91% GOOD

PERFORMANCE BREAKDOWN

Availability **100%** Quality **100%** Performance **91%**

RELIABILITY METRICS

MTBF
Mean Time Between Failures
0 minutes

MTTR
Mean Time To Repair
0 minutes

Reliability Ratio (MTBF/MTTR)
0.0:1 POOR RELIABILITY

PRODUCTION SUMMARY

Units Produced **2,123**
Defective Units **0**
Quality Rate **100%**
Total Stoppages **1**

SHIFT PERFORMANCE ANALYSIS

Shift A 07:00 - 17:00 **91%**
Units Produced **2,123** Defective Units **0**
Running Time **8h 41m** Stoppage Time **0h 0m**

Quality Rate **100%**

Shift B 14:00 - 22:00 **0%**
Units Produced **0** Defective Units **0**
Running Time **0h 0m** Stoppage Time **0h 0m**

Quality Rate **0%**

Shift C 22:00 - 08:00 **0%**
Units Produced **0** Defective Units **0**
Running Time **0h 0m** Stoppage Time **0h 0m**

Quality Rate **0%**

TOTAL TIME BREAKDOWN

% Running: 8h 41m (100%)
% Stoppage: 0h 0m (0%)

MACHINE PERFORMANCE

Machine	OEE	Availability	Quality	Performance	Units	Defects
Sunmine	88%	100%	100%	88%	1,031	0
Press - 250	93%	100%	100%	93%	1,092	0

