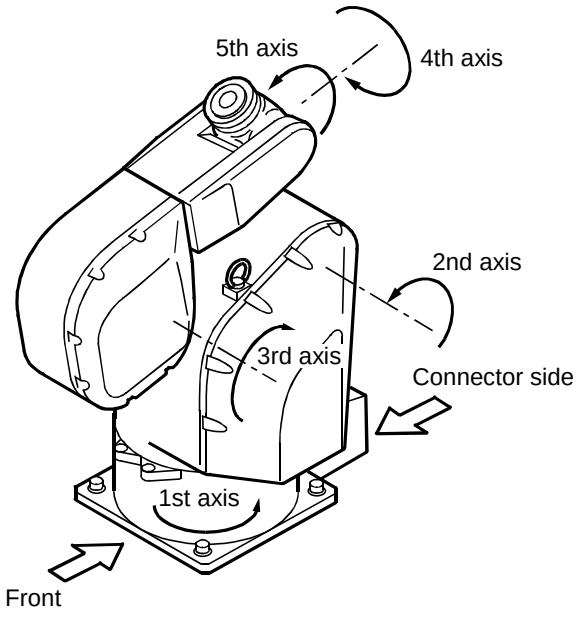
2.4.5 What Is a CALSET Position?

The limit position of an arm to be CALSET is called a CALSET position.

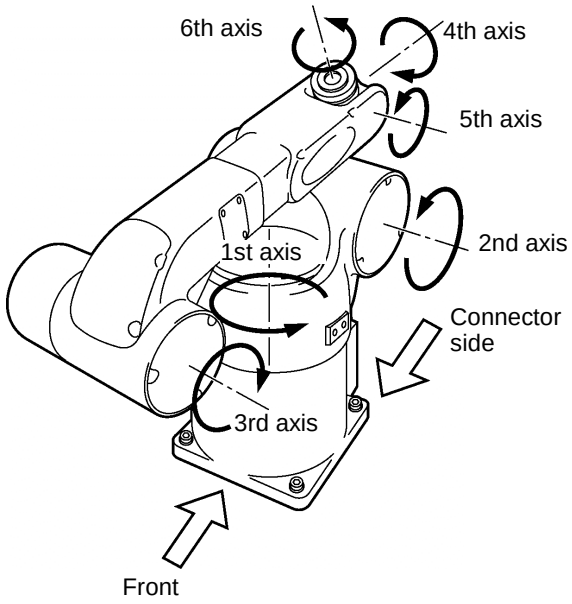
Each axis has a mechanical end in each of the positive and negative directions. The mechanical ends shown in the figure below are the CALSET positions.

Axis		CALSET positions
Position	1st axis	Turning end in the positive direction (counterclockwise end when viewed from top)
	2nd axis	Turning end in the negative direction
	3rd axis	Turning end in the positive direction
	4th axis	<u>Models having a mechanical stop on the 4th axis</u> Turning end in the positive direction (counterclockwise end when viewed from the arm end) <u>Models having no mechanical stop on the 4th axis</u> Turning end in the positive direction, which is set by a CALSET jig. (See Section 2.4.4) (counterclockwise end when viewed from the arm end)
	5th axis	Turning end in the positive direction (upward end of the 5th-axis arm)
	6th axis	Turning end in the positive direction, which is set by a CALSET jig. (See Section 2.4.4)

VM-6070D



VM-6083D/VM-60B1D



CALSET Positions (VM-D series)