



MIDDLE EAST TECHNICAL UNIVERSITY

IE407

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Term Project Report

ASSORTMENT SELECTION AND SHELF SPACE ALLOCATION  
PROBLEM

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# 1 Introduction

In this project, we have conducted a study on "Assortment Selection and Shelf Space Allocation Problem". Although in the literature, the problem has different variations, we studied a simplified version of the problem where,

- If a product is chosen for the assortment, then all the facings of the product have to be filled fully. This restriction was especially important since dealing with variable sized number of products per facing makes the problem more complex.
- The manager does not want to allocate more than four facings for a product. The importance of this constraint is explained in 2 in detail, basically we used this constraint to transform our non-linear model to a linear one.
- Other constraints and rules can be found in 4.2

The task we worked on was determining the optimal way to select products for the assortment and how these products placed in shelves, in order to gain maximum profit.

Initially, in the market, we had 25 products belong to a certain category and 5 shelves to place those products on, where for each product,

- $\pi_i$ : Profit made by selling one unit of the product, this parameter was used to calculate total profit gained from the product
- $b_i$ : Width of a facing for the product (in cm)
- $dp_i$  : Depth of unit the product (in cm)
- $\beta_i$ : Space elasticity factor for the product
- $s_i^l$  : Lower bound on the shelf inventory of the product, if it is selected in the assortment
- $s_i^u$  : Upper bound on the shelf inventory of the product, if it is selected in the assortment
- $d_i$ : Coefficient for demand rate for the product per unit width and one facing

- $\beta_i$ : Space elasticity factor for the product

parameters and for each shelve,

- $w_k$  : Width of the shelf (in cm)
- $ds_k$  : Depth of the shelf (in cm)
- $\gamma_k$  : Shelf k's effect on demand

parameters were given. In line with these parameters, demand for a product was calculated as follows,

$$d_i(f_i * b_i)_i^\beta$$

Our approach to the given problem and the proposed mathematical model that best fits to our objective and constraints are given in 2

## 2 Project

Initially, we approached the problem by defining two decision variables:

$X_{ik}$  : Will the product i be on shelf k. Such that,

$$X_{ik} = \begin{cases} 1, & \text{if } i \text{ is allocated in } k \\ 0, & \text{otherwise} \end{cases}$$

$f_{ik}$ : Number of allocated facings for product i on shelf k.

With these decision variables, the objective function (since our aim is maximizing the profit) became:

$$\max \sum_{i=1}^{|I|} \sum_{k=1}^{|K|} \pi_i \gamma_k d_i (f_{ik} * b_i)^{\beta_i}$$

As can be confirmed, if we choose  $f_{ik}$  as a decision variable then the given objective function makes the model non-linear. Since the "opensolver" is not good at solving non-linear problems, we decided to modify the initial model to obtain a linear model.

The proposed model 2.1 has been built considering (with the help of) Rule 2. Since for a product we can not allocate more than 4 facings (i.e.  $f_{ik} \in \{1, 2, 3, 4\}$ , if the product is chosen for the assortment), defining a separate decision variable for facings was unnecessary. Rather we defined a new decision variable instead of the previous ones,

$X_{ijk}$  : Will the product  $i$  have  $j$  allocations (facings) on shelf  $k$ . Such that,

$$X_{ik} = \begin{cases} 1, & \text{if } i \text{ is allocated } j \text{ times in } k \\ 0, & \text{otherwise} \end{cases}$$

where  $j \in \{1, 2, 3, 4\}$ . With this new approach, we have achieved to develop a linear model which can be seen in 2.1.

## 2.1 Proposed Model

### Parameters:

$I$  : Set of products

$I^1$ : Set of product pairs  $(i_1, i_2)$  that cannot be placed on the same shelf.

$I^2$ : Set of product pairs  $(i_1, i_2)$  that will be included together in the assortment.

$K$  : Set of shelves

$\pi_i$ : Profit made by selling one unit of product  $i$

$w_k$  : Width of shelf  $k$

$\gamma_k$  : Shelf  $k$ 's effect on demand

$ds_k$  : Depth of shelf  $k$

$dp_i$  : Depth of unit product  $i$

$b_i$ : Width of a facing for product  $i$

$d_i$ : Coefficient for demand rate for product  $i$  per unit width and one facing

$\beta_i$ : Space elasticity factor for product  $i$

$s_i^l$  : Lower bound on the shelf inventory of product, if  $i$  is selected in the assortment

$s_i^u$  : Upper bound on the shelf inventory of product, if  $i$  is selected in the assortment

### Notation:

$|I|$ : Size of the set of products

$|K|$ : Size of the set of shelves

**Calculated Parameters:**

$N_{ik}$ : number of product i in shelf k per allocation (facing):

$$N_{ik} = \lfloor ds_k/dp_i \rfloor$$

As mentioned in the introduction part, since we are expected to fill all facings fully,  $N_{ik}$  is a constant parameter calculated from the given data set rather than a decision variable which makes our life easier.

**Decision Variables:**

$X_{ijk}$  : Will the product i have j allocations (facings) on shelf k. Such that,

$$X_{ijk} = \begin{cases} 1, & \text{if } i \text{ is allocated } j \text{ times (i.e. has } j \text{ facings) in } k \\ 0, & \text{otherwise} \end{cases}$$

**Objective function:**

$$\max \sum_{i=1}^{|I|} \sum_{k=1}^{|K|} \sum_{j=1}^4 \gamma_k * \pi_i * d_i * (b_i)^{\beta_i} * (j)^{\beta_i} * x_{ijk}$$

**Subjected To:**

$$\sum_{k=1}^{|K|} \sum_{j=1}^4 X_{ijk} \leq 1 \quad \forall i \in I \quad (\text{Rule 1})$$

$$\sum_{k=1}^{|K|} (N_{ik} * (\sum_{j=1}^4 X_{ijk} * (j)) - s_i^u * (\sum_{j=1}^4 X_{ijk})) \leq 0 \quad \forall i \in I \quad (1)$$

$$\sum_{k=1}^{|K|} (N_{ik} * (\sum_{j=1}^4 X_{ijk} * (j)) - s_i^l * (\sum_{j=1}^4 X_{ijk})) \geq 0 \quad \forall i \in I \quad (2)$$

Constraint (1) and (2) come from Rule 3 and 4.

$$-w_k + \sum_{i=1}^{|I|} (b_i * (\sum_{j=1}^4 X_{ijk} * (j))) \leq 0 \quad \forall k \in K \quad (\text{Rule 6})$$

$$\left(\sum_{k=1}^{|K|} \sum_{j=1}^4 X_{i_1 j k}\right) - \left(\sum_{k=1}^{|K|} \sum_{j=1}^4 X_{i_2 j k}\right) = 0 \quad \forall (i_1, i_2) \in I^2 \quad (\text{Rule 7})$$

$$\left(\sum_{j=1}^4 X_{i_1 j k}\right) + \left(\sum_{j=1}^4 X_{i_2 j k}\right) \leq 1 \quad \forall k \in K \quad \forall (i_1, i_2) \in I^1 \quad (\text{Rule 8})$$

**Restrictions:**

$$X_{ijk} \in \{0, 1\} \quad \forall i \in I \quad \forall j \in \{1, 2, 3, 4\} \quad \forall k \in K$$

### 2.1.1 Q2

In this section, solution of the problem for given data set 4.1 obtained by using the given model and our observations about the results can be found. We used below formulas in our excel files to simplify our calculations for Questions from 2 to 7:

$$1) \quad f(i, k)^{\beta_i} = \sum_{j=1}^4 X_{ijk} * j^{\beta_i} \quad \forall i \in I \quad \forall k \in K$$

$$2) \quad f(i, k) = \sum_{j=1}^4 X_{ijk} * j \quad \forall i \in I \quad \forall k \in K$$

$$3) \quad Z(i, k) = \sum_{j=1}^4 X_{ijk} \quad \forall i \in I \quad \forall k \in K$$

**Important Notes:** 1st formula is used in objective function.

2nd and 3rd formulas are used repeatedly on constraints. 1st formula was selected like that to make our model linear.

2nd one is basically used to determine the number of allocations (facings) of the product in shelf k while 3rd one is used to determine whether the product is placed in shelf k or not.

Objective function result was found as: **6945.73351921896**

According to results from opensolver, the supermarket gained:

175.5006626 from products in shelf 1 which has  $\gamma_k$  of 0.25 and width of 50cm  
 1317.396698 from products in shelf 2 which has  $\gamma_k$  of 0.6 and width of 65cm  
 3512.138959 from products in shelf 3 which has  $\gamma_k$  of 1 and width of 80cm  
 1588.496409 from products in shelf 4 which has  $\gamma_k$  of 0.6 and width of 95cm  
 352.2007896 from products in shelf 5 which has  $\gamma_k$  of 0.25 and width of 110cm

3rd shelf that has the highest  $\gamma_k$  value gained most money. Also the supermarket gained more from shelf 4 in comparison to shelf 2 and 5 in comparison to shelf 1 even though they had the same  $\gamma_k$ . The reason of this is the difference in their width. Shelves 4 and 5 had more space for more products and facings. Because of that those shelves gained more money even though they had the same  $\gamma_k$ .

Products 5,9,10,12,14,15,25 that has highest amount of  $\beta_i$  (0.8-0.9) had most number of facings(3-4) and made most money for the supermarket. Products 18 and 24 also had high  $\beta_i$  values but they weren't either selected for the assortment or only had 2 facing because their coefficient for demand ( $d_i$ ) were much lower than others. Also all of these products were in shelves 2,3 and 4 which has higher  $\gamma_k$  values than shelves 1 and 5

Using above information the supermarket should choose products with high space elasticity factor ( $\beta_i$ ) while considering coefficients like  $\pi_i$ ,  $d_i$  and  $b_i$  and place them in most profitable shelves.

### 2.1.2 Q3

According to opnesolver objective function result was found as: **37906,15197**  
 We also used formulas  $f(i, k)^{\beta_i}$ ,  $f(i, k)$ ,  $Z(i, k)$  from Question 2 for this part to simplify our calculations once again.

In our model we are using **4\*ProductCount\*ShelfCount** decision variables(500 for smaller, 2000 for bigger data set).

While the lesser data set worked in an instant larger data set took 34 seconds to finish. This is because number of decision variables increases, which in turn increases the time it takes to solve relaxation of a problem and number of problems(increase in number of problems is the main reason).

For a problem like this the worst case is complete enumeration of decision

variables. And all of our decision variables are binary which means normally for the worst case we would have needed to solve  $2^{500}$  for lesser data set and  $2^{2000}$  for bigger data set. but because of our first constraint for any i and k values we would have 5 cases which are:

|        | $X_{i1k}$ | $X_{i2k}$ | $X_{i3k}$ | $X_{i4k}$ |
|--------|-----------|-----------|-----------|-----------|
| case1: | 0         | 0         | 0         | 0         |
| case2: | 1         | 0         | 0         | 0         |
| case3: | 0         | 1         | 0         | 0         |
| case4: | 0         | 0         | 1         | 0         |
| case5: | 0         | 0         | 0         | 1         |

That means we have only 5 different cases for every 4 decision variables instead of  $2^4$ . Because of that in the case of complete enumeration we would have  $5^{100}$  problems for smaller data set and  $5^{400}$  for bigger data set (these numbers were only calculated using 1st group of constraints. By adding other constraints we can reduce it more). As we can see for the worst case(complete enumeration) number of problems that we need to solve increases exponentially(There would have been  $5^{300}$  times more problems which we would need to solve if we only had 1st group of constraints). Because of that total solution time will also increase exponentially.

Since we are using more constraints and decision variables, the size of the matrices we are gonna need the LP relaxation of a problem, will also increase in size.

Lets calculate sizes of these matrixes for each data set:

1- Smaller data set:

400 decision variables

25 constraints from 1st group of constraints. Which also adds 25 slack variables( $\leq$ )

25 constraints from 2nd group of constraints. Which also adds 25 excess variables( $\geq$ )

25 constraints from 3rd group of constraints. Which also adds 25 slack variables( $\leq$ )

5 constraints from 4th group of constraints. Which also adds 5 slack variables( $\leq$ )

4 constrains from 5th group of constraints. (=)  
 15 constrains from 6th group of constraints. Which also adds 15 slack variables( $\leq$ )  
 so we have 99 constrains  
 and 495 decision variables  
 $495-99=396$

That means size of our Matrices are:

$$\begin{aligned}
 B &= 99*99 \\
 N &= 99*396 \\
 x_B &= 99*1 \\
 x_N &= 396*1 \\
 c_B &= 99*1 \\
 c_N &= 396*1 \\
 b &= 99*1 \\
 B^{-1} &= 99*99
 \end{aligned}$$

2- Larger data set:

2000 decision variables  
 100 constrains from rule 1st group of constraints. Which also adds 100 slack variables( $\leq$ )  
 100 constrains from rule 2nd group of constraints. Which also adds 100 excess variables( $\geq$ )  
 100 constrains from rule 3rd group of constraints. Which also adds 100 slack variables( $\leq$ )  
 5 constrains from rule 4th group of constraints. Which also adds 5 slack variables( $\leq$ )  
 13 constrains from rule 5th group of constraints. (=)  
 60 constrains from rule 6th group of constraints. Which also adds 60 slack variables( $\leq$ )  
 so we have 378 constrains  
 and 2365 decision variables  
 $2365-378=1987$

That means size of our Matrices are:

$$\begin{aligned}
 B &= 378*378 \\
 N &= 378*1987 \\
 x_B &= 378*1
 \end{aligned}$$

$x_N = 1987 * 1$   
 $c_B = 378 * 1$   
 $c_N = 1987 * 1$   
 $b = 378 * 1$   
 $B^{-1} = 378 * 378$

Note: Those numbers are calculated while ignoring artificial variables

Since we are going to use simplex method we would need to make matrix multiplications.

Which are the most costly operations in big data sets.

(if you are making operation:  $Ax = b$  for A matrix being  $a * b$  and B matrix  $b * c$  you would need to do  $a * b * c$  multiplications)

The costliest operation we are going to need to do in Simplex method is:  
 $c_B^T * B^{-1} * N$  (its actually:  $c_N^T - c_B^T * B^{-1} * N$  (reduced cost vector) but matrix multiplication is much slower than matrix differentiation so it doesn't make almost any difference)

For first data set the number of operations this multiplication will take is:

$(1 * 99 * 99) * (1 * 99 * 396) = 384238404$  operations

For larger data set the number of operations this multiplication will take is:

$(1 * 378 * 378) * (1 * 378 * 1987) = 107318172024$  operations

$$283910508 / 3881196 = 279.30100403$$

so as we can easily see, the time it takes to calculate multiplication of these 3 matrices has increased more than 275 times. But since difference between other operations won't be as big as this operation, rate of time it takes to solve a the group of operations for a given  $x_B$  and  $x_N$  will be a little less than this number. But simplex method most probably will need to change more variables in bigger data set since it has more variables. Which would cause a great increase in solution time for an LP relaxation but it is still nowhere near the increase on number of problems.

So in the end, solution time of our problem will generally grow exponentially for bigger data sets because of the increase in problem count.

### 2.1.3 Q4

|                    |                  |
|--------------------|------------------|
| Initial Profit     | 6945.73351921896 |
| New Profit         | 7165.30316863258 |
| Profit Change      | +219.569649414   |
| Decision Variables | Check 4.3.3      |

Table 1: Q4 Comparison Table

In this section, we analysed how the solution given in 2.1.1 changes if we add the 6th shelf with  $w_6 = 40$ ,  $ds_6 = 25$ ,  $\gamma_6 = 0.45$  to the  $K$  given in 4.1.

### 2.1.4 Q5

|                    |                  |
|--------------------|------------------|
| Initial Profit     | 6945.73351921896 |
| New Profit         | 6845.90079723537 |
| Profit Change      | -99.8327219836   |
| Decision Variables | Check 4.3.4      |

Table 2: Q5 Comparison Table

In this section, we analysed how the solution and profit given in 2.1.1 change, if the shortest (in width) available shelf is allocated to some other category. The shortest shelf in 4.1 is the one with Shelf number 1. Since the shelves are allocated for only the products belong to the same category, by allocating it to some other category, in fact we remove it from our data set.

### 2.1.5 Q6

|                                   |                       |
|-----------------------------------|-----------------------|
| Initial Profit                    | 6945.73351921896      |
| Profit after 5cm increase         | 6958.7030298688       |
| Profit Change after 5cm increase  | +12.9695106498        |
| Profit after 10cm increase        |                       |
| Profit Change after 10cm increase |                       |
| Decision Variables                | Check 4.3.5 and 4.3.6 |

Table 3: Q6 Comparison Table

In this section, we analysed how the profit found in 2.1.1 changes and what are the basic variables when two separate cases happen:

- the width of Shelf 5 ( $w_5$ ) is increased by 5 cm
- the width of Shelf 5 ( $w_5$ ) is increased by 10 cm

Firstly, for both cases, we are relaxing constraints. Therefore, we can say that our profit will be a little higher, or will be the same.

For the first case, we see that the new profit is x. As a result of increasing shelf width, we gain a y profit increase.

For the second case, we are relaxing constraints a bit more. As a result of increasing shelf width even more, our new profit is z, even t more than the first case, as we expected.

What we can say about our basic variables is ...

Lastly, in classes, we see that as we relax the constraints more, the optimized value will be worse, or the same. And here, we especially see how the constraint changes are affecting the value in practice.

### 2.1.6 Q7

|                    |                  |
|--------------------|------------------|
| Initial Profit     | 6945.73351921896 |
| New Profit         | 6943.00439273943 |
| Profit Change      | -2.72912647953   |
| Decision Variables | Check 4.3.7      |

Table 4: Q7 Comparison Table

In this section, we analysed how the solution found in 2.1.1 changes when the restriction requiring Product 3 and Product 8 to be placed on different shelves is removed and the restriction requiring these two products to be assorted together and placed to the same shelf is added.

As a result of this change in constraints, we should see a change in profits probably. Nevertheless, this may not always happen. In the case of the products are never put in the shelves, or the constraint does not really constrain our optimal value, we should see that profit does not change. Otherwise, we still cannot say that this will change profit positively or negatively. The reason is we are removing one constraint, and adding a new constraint. Generally, what we can say is if we are removing a constraint, the profit will be at

least as good as before, and vice versa. However, here two things happening, we are removing a constraint, and at the same time adding a new constraint. Before solving the model, it is almost impossible to say whether the profit will increase or decrease.

We removed the constraint in the model and saw that the profit does not change. To inspect the situation, we need to look at the results before the change. From results, we see that in the optimal situation, product 3 is in shelf 3, and product 8 is in shelf 5. Moreover, with the constraint removed, it is still the same. From that, we can conclude that our profits already higher than the case of these two products are on the same shelf. This constraint does not affect our profits.

## 2.2 Discussion and Recommendations

Discussion...

## 3 Conclusion

Conclusion

## 4 Appendix

### 4.1 Data Set for Q1,Q2

Table 5: Sets of product pairs  
 $I^1 : (2, 5), (3, 8), (16, 20)$   
 $I^2 : (1, 12), (3, 8), (9, 15), (16, 20)$

Table 6: Product based data

| Product number | $\pi_i$ | $b_i$ | $dp_i$ | $d_i$ | $\beta_i$ | $s_i^l$ | $s_i^U$ |
|----------------|---------|-------|--------|-------|-----------|---------|---------|
| 1              | 15      | 10    | 7      | 4     | 0.5       | 2       | 15      |
| 2              | 8       | 9     | 6      | 10    | 0.2       | 1       | 19      |
| 3              | 12      | 5     | 10     | 10    | 0.3       | 1       | 23      |
| 4              | 6       | 7     | 7      | 7     | 0.2       | 1       | 9       |
| 5              | 11      | 9     | 9      | 5     | 0.9       | 1       | 16      |
| 6              | 14      | 6     | 8      | 2     | 0.4       | 1       | 21      |
| 7              | 14      | 9     | 6      | 1     | 0.5       | 1       | 11      |
| 8              | 6       | 5     | 9      | 6     | 0.3       | 1       | 18      |
| 9              | 5       | 9     | 9      | 7     | 0.8       | 2       | 11      |
| 10             | 11      | 10    | 9      | 3     | 0.8       | 1       | 11      |
| 11             | 12      | 7     | 5      | 4     | 0.1       | 2       | 17      |
| 12             | 8       | 5     | 6      | 7     | 0.8       | 2       | 22      |
| 13             | 11      | 7     | 6      | 2     | 0.1       | 1       | 12      |
| 14             | 13      | 8     | 9      | 9     | 0.8       | 3       | 12      |
| 15             | 7       | 9     | 8      | 11    | 0.8       | 3       | 19      |
| 16             | 14      | 23    | 5      | 2     | 0.1       | 2       | 16      |
| 17             | 9       | 25    | 6      | 9     | 0.1       | 1       | 10      |
| 18             | 10      | 17    | 8      | 1     | 0.8       | 2       | 16      |
| 19             | 13      | 15    | 9      | 4     | 0.2       | 2       | 20      |
| 20             | 5       | 23    | 6      | 2     | 0.6       | 3       | 19      |
| 21             | 11      | 19    | 8      | 6     | 0.6       | 2       | 24      |
| 22             | 11      | 19    | 9      | 6     | 0.4       | 1       | 16      |
| 23             | 7       | 16    | 7      | 8     | 0.5       | 2       | 13      |
| 24             | 10      | 14    | 5      | 2     | 0.8       | 1       | 16      |
| 25             | 13      | 16    | 10     | 4     | 0.9       | 2       | 14      |

Table 7: Shelf based data

| Shelf number | $w_k$ | $ds_k$ | $\gamma k$ |
|--------------|-------|--------|------------|
| 1            | 50    | 34     | 0.25       |
| 2            | 65    | 30     | 0.60       |
| 3            | 80    | 26     | 1          |
| 4            | 95    | 27     | 0.60       |
| 5            | 110   | 29     | 0.25       |

## 4.2 Rules

- 1- If a product is selected in the assortment, than all facings for the product must be placed on the same shelf. ✓
- 2- The manager does not want to allocate more than four facings for a product. ✓
- 3- If a product is selected in the assortment, then a minimum shelf inventory amount must be placed on the shelves. Similarly, for each product there is an upper bound on the shelf-inventory. ✓
- 4- If a product is selected in the assortment, lower and upper bounds on its facing number are calculated by using shelf depth, product depth and lower and upper bounds on the shelf-inventory. ✓
- 5- *Each product provides a certain profit per unit sold.*
- 6- Each shelf has a certain width and the total width of the facings placed in the shelf cannot exceed its width. ✓
- 7- For some pairs of products, there is a restriction that if one is included in the assortment, the other product must also be included. ✓
- 8- For some pairs of products, there is a restriction that they cannot be on the same shelf. ✓

## 4.3 Opensolver Results

Objective function results for the scenarios are already given and discussed in the 2 section. In this section, the tables for the decision variable values calculated by opensolver for the corresponding objective function results are given.

$$X_{ijk} = \begin{cases} 1, & \text{if } i \text{ is allocated } j \text{ times (i.e. has } j \text{ facings) in } k \\ 0, & \text{otherwise} \end{cases}$$

Tables given below represent  $X_{i1k}$ ,  $X_{i2k}$ ,  $X_{i3k}$ ,  $X_{i4k}$  from left to right, respectively. For each table,

- Column k represents kth shelf,
- Row i represents ith product

For instance, if the value in the table 3, row 4 and column 2 equals to 1, that denotes that in the optimum value of the objective function, product 4 would be placed in 2nd shelf with 3 allocations (facings).

#### 4.3.1 Q2 Result

Figure 1: Q2 Result

| DECISION VARIABLES |   | $x(i, j, k)$ = Is there going to be $j$ facings of product $i$ at shelf $k$ . |   |   |   |   |   |
|--------------------|---|---|---|---|---|---|---|
|                    |   | $x(i, 2, k)$  |   |   |   |   |   |
|                    |   | 0   | 1 | 2 | 3 | 4 | 5 |
|                    | 0 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0   | 0 | 0 | 0 | 0 | 0 |
| =                  | 1 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0   | 0 | 0 | 0 | 0 | 0 |
| =                  | 2 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0   | 0 | 0 | 0 | 0 | 0 |
| =                  | 3 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0   | 0 | 0 | 0 | 0 | 0 |
| =                  | 4 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0   | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0   | 0 | 0 | 0 | 0 | 0 |

  

| DECISION VARIABLES |   | $x(i, 3, k)$ |   |   |   |   |   |
|--------------------|---|--------------|---|---|---|---|---|
|                    |   | 0            | 1 | 2 | 3 | 4 | 5 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |

  

| DECISION VARIABLES |   | $x(i, 4, k)$ |   |   |   |   |   |
|--------------------|---|--------------|---|---|---|---|---|
|                    |   | 0            | 1 | 2 | 3 | 4 | 5 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |
| =                  | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 0 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 1 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 2 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 3 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 4 | 0            | 0 | 0 | 0 | 0 | 0 |
|                    | 5 | 0            | 0 | 0 | 0 | 0 | 0 |

### 4.3.2 Q3 Result

Figure 2: Q3 Result

| $X(i, 1, k)$ | 1 | 2 | 3 | 4 | 5 | $X(i, 2, k)$ | 1 | 2 | 3 | 4 | 5 | $X(i, 3, k)$ | 1 | 2 | 3 | 4 | 5 | $X(i, 4, k)$ | 1 | 2 | 3 | 4 | 5 |
|--------------|---|---|---|---|---|--------------|---|---|---|---|---|--------------|---|---|---|---|---|--------------|---|---|---|---|---|
| 1            | 0 | 0 | 0 | 0 | 0 | 2            | 0 | 0 | 0 | 0 | 0 | 3            | 0 | 0 | 0 | 0 | 0 | 4            | 0 | 0 | 0 | 0 | 0 |
| 2            | 0 | 0 | 0 | 0 | 0 | 3            | 0 | 0 | 0 | 0 | 0 | 4            | 0 | 0 | 0 | 0 | 0 | 5            | 0 | 0 | 0 | 0 | 0 |
| 3            | 0 | 0 | 0 | 0 | 0 | 5            | 0 | 0 | 0 | 0 | 0 | 6            | 0 | 0 | 0 | 0 | 0 | 7            | 0 | 0 | 0 | 0 | 0 |
| 4            | 0 | 0 | 0 | 0 | 0 | 6            | 0 | 0 | 0 | 0 | 0 | 7            | 0 | 0 | 0 | 0 | 0 | 8            | 0 | 0 | 0 | 0 | 0 |
| 5            | 0 | 0 | 0 | 0 | 0 | 7            | 0 | 0 | 0 | 0 | 0 | 8            | 0 | 0 | 0 | 0 | 0 | 9            | 0 | 0 | 0 | 0 | 0 |
| 6            | 0 | 0 | 0 | 0 | 0 | 8            | 0 | 0 | 0 | 0 | 0 | 9            | 0 | 0 | 0 | 0 | 0 | 10           | 0 | 0 | 0 | 0 | 0 |
| 7            | 0 | 0 | 0 | 0 | 0 | 9            | 0 | 0 | 0 | 0 | 0 | 10           | 0 | 0 | 0 | 0 | 0 | 11           | 0 | 0 | 0 | 0 | 0 |
| 8            | 0 | 0 | 0 | 0 | 0 | 10           | 0 | 0 | 0 | 0 | 0 | 11           | 0 | 0 | 0 | 0 | 0 | 12           | 0 | 0 | 0 | 0 | 0 |
| 9            | 0 | 0 | 0 | 0 | 0 | 11           | 0 | 0 | 0 | 0 | 0 | 12           | 0 | 0 | 0 | 0 | 0 | 13           | 0 | 0 | 0 | 0 | 0 |
| 10           | 0 | 0 | 0 | 0 | 0 | 12           | 0 | 0 | 0 | 0 | 0 | 13           | 0 | 0 | 0 | 0 | 0 | 14           | 0 | 0 | 0 | 0 | 0 |
| 11           | 0 | 0 | 0 | 0 | 0 | 13           | 0 | 0 | 0 | 0 | 0 | 14           | 0 | 0 | 0 | 0 | 0 | 15           | 0 | 0 | 0 | 0 | 0 |
| 12           | 0 | 0 | 0 | 0 | 0 | 14           | 0 | 0 | 0 | 0 | 0 | 15           | 0 | 0 | 0 | 0 | 0 | 16           | 0 | 0 | 0 | 0 | 0 |
| 13           | 0 | 0 | 0 | 0 | 0 | 15           | 0 | 0 | 0 | 0 | 0 | 16           | 0 | 0 | 0 | 0 | 0 | 17           | 0 | 0 | 0 | 0 | 0 |
| 14           | 0 | 0 | 0 | 0 | 0 | 16           | 0 | 0 | 0 | 0 | 0 | 17           | 0 | 0 | 0 | 0 | 0 | 18           | 0 | 0 | 0 | 0 | 0 |
| 15           | 0 | 0 | 0 | 0 | 0 | 17           | 0 | 0 | 0 | 0 | 0 | 18           | 0 | 0 | 0 | 0 | 0 | 19           | 0 | 0 | 0 | 0 | 0 |
| 16           | 0 | 0 | 0 | 0 | 0 | 18           | 0 | 0 | 0 | 0 | 0 | 19           | 0 | 0 | 0 | 0 | 0 | 20           | 0 | 0 | 0 | 0 | 0 |
| 17           | 0 | 0 | 0 | 0 | 0 | 19           | 0 | 0 | 0 | 0 | 0 | 20           | 0 | 0 | 0 | 0 | 0 | 21           | 0 | 0 | 0 | 0 | 0 |
| 18           | 0 | 0 | 0 | 0 | 0 | 20           | 0 | 0 | 0 | 0 | 0 | 21           | 0 | 0 | 0 | 0 | 0 | 22           | 0 | 0 | 0 | 0 | 0 |
| 19           | 0 | 0 | 0 | 0 | 0 | 21           | 0 | 0 | 0 | 0 | 0 | 22           | 0 | 0 | 0 | 0 | 0 | 23           | 0 | 0 | 0 | 0 | 0 |
| 20           | 0 | 0 | 0 | 0 | 0 | 22           | 0 | 0 | 0 | 0 | 0 | 23           | 0 | 0 | 0 | 0 | 0 | 24           | 0 | 0 | 0 | 0 | 0 |
| 21           | 0 | 0 | 0 | 0 | 0 | 23           | 0 | 0 | 0 | 0 | 0 | 24           | 0 | 0 | 0 | 0 | 0 | 25           | 0 | 0 | 0 | 0 | 0 |
| 22           | 0 | 0 | 0 | 0 | 0 | 24           | 0 | 0 | 0 | 0 | 0 | 25           | 0 | 0 | 0 | 0 | 0 | 26           | 0 | 0 | 0 | 0 | 0 |
| 23           | 0 | 0 | 0 | 0 | 0 | 25           | 0 | 0 | 0 | 0 | 0 | 26           | 0 | 0 | 0 | 0 | 0 | 27           | 0 | 0 | 0 | 0 | 0 |
| 24           | 0 | 0 | 0 | 0 | 0 | 26           | 0 | 0 | 0 | 0 | 0 | 27           | 0 | 0 | 0 | 0 | 0 | 28           | 0 | 0 | 0 | 0 | 0 |
| 25           | 0 | 0 | 0 | 0 | 0 | 27           | 0 | 0 | 0 | 0 | 0 | 28           | 0 | 0 | 0 | 0 | 0 | 29           | 0 | 0 | 0 | 0 | 0 |
| 26           | 0 | 0 | 0 | 0 | 0 | 28           | 0 | 0 | 0 | 0 | 0 | 29           | 0 | 0 | 0 | 0 | 0 | 30           | 0 | 0 | 0 | 0 | 0 |
| 27           | 0 | 0 | 0 | 0 | 0 | 29           | 0 | 0 | 0 | 0 | 0 | 31           | 0 | 0 | 0 | 0 | 0 | 32           | 0 | 0 | 0 | 0 | 0 |
| 28           | 0 | 0 | 0 | 0 | 0 | 30           | 0 | 0 | 0 | 0 | 0 | 33           | 0 | 0 | 0 | 0 | 0 | 34           | 0 | 0 | 0 | 0 | 0 |
| 29           | 0 | 0 | 0 | 0 | 0 | 31           | 0 | 0 | 0 | 0 | 0 | 35           | 0 | 0 | 0 | 0 | 0 | 36           | 0 | 0 | 0 | 0 | 0 |
| 30           | 0 | 0 | 0 | 0 | 0 | 32           | 0 | 0 | 0 | 0 | 0 | 37           | 0 | 0 | 0 | 0 | 0 | 38           | 0 | 0 | 0 | 0 | 0 |
| 31           | 0 | 0 | 0 | 0 | 0 | 33           | 0 | 0 | 0 | 0 | 0 | 39           | 0 | 0 | 0 | 0 | 0 | 40           | 0 | 0 | 0 | 0 | 0 |
| 32           | 0 | 0 | 0 | 0 | 0 | 34           | 0 | 0 | 0 | 0 | 0 | 41           | 0 | 0 | 0 | 0 | 0 | 42           | 0 | 0 | 0 | 0 | 0 |
| 33           | 0 | 0 | 0 | 0 | 0 | 35           | 0 | 0 | 0 | 0 | 0 | 43           | 0 | 0 | 0 | 0 | 0 | 44           | 0 | 0 | 0 | 0 | 0 |
| 34           | 0 | 0 | 0 | 0 | 0 | 36           | 0 | 0 | 0 | 0 | 0 | 45           | 0 | 0 | 0 | 0 | 0 | 46           | 0 | 0 | 0 | 0 | 0 |
| 35           | 0 | 0 | 0 | 0 | 0 | 37           | 0 | 0 | 0 | 0 | 0 | 47           | 0 | 0 | 0 | 0 | 0 | 48           | 0 | 0 | 0 | 0 | 0 |
| 36           | 0 | 0 | 0 | 0 | 0 | 38           | 0 | 0 | 0 | 0 | 0 | 49           | 0 | 0 | 0 | 0 | 0 | 50           | 0 | 0 | 0 | 0 | 0 |
| 37           | 0 | 0 | 0 | 0 | 0 | 39           | 0 | 0 | 0 | 0 | 0 | 51           | 0 | 0 | 0 | 0 | 0 | 52           | 0 | 0 | 0 | 0 | 0 |
| 38           | 0 | 0 | 0 | 0 | 0 | 40           | 0 | 0 | 0 | 0 | 0 | 53           | 0 | 0 | 0 | 0 | 0 | 54           | 0 | 0 | 0 | 0 | 0 |
| 39           | 0 | 0 | 0 | 0 | 0 | 41           | 0 | 0 | 0 | 0 | 0 | 55           | 0 | 0 | 0 | 0 | 0 | 56           | 0 | 0 | 0 | 0 | 0 |
| 40           | 0 | 0 | 0 | 0 | 0 | 42           | 0 | 0 | 0 | 0 | 0 | 57           | 0 | 0 | 0 | 0 | 0 | 58           | 0 | 0 | 0 | 0 | 0 |
| 41           | 0 | 0 | 0 | 0 | 0 | 43           | 0 | 0 | 0 | 0 | 0 | 59           | 0 | 0 | 0 | 0 | 0 | 60           | 0 | 0 | 0 | 0 | 0 |
| 42           | 0 | 0 | 0 | 0 | 0 | 44           | 0 | 0 | 0 | 0 | 0 | 61           | 0 | 0 | 0 | 0 | 0 | 62           | 0 | 0 | 0 | 0 | 0 |
| 43           | 0 | 0 | 0 | 0 | 0 | 45           | 0 | 0 | 0 | 0 | 0 | 63           | 0 | 0 | 0 | 0 | 0 | 64           | 0 | 0 | 0 | 0 | 0 |
| 44           | 0 | 0 | 0 | 0 | 0 | 46           | 0 | 0 | 0 | 0 | 0 | 65           | 0 | 0 | 0 | 0 | 0 | 66           | 0 | 0 | 0 | 0 | 0 |
| 45           | 0 | 0 | 0 | 0 | 0 | 47           | 0 | 0 | 0 | 0 | 0 | 67           | 0 | 0 | 0 | 0 | 0 | 68           | 0 | 0 | 0 | 0 | 0 |
| 46           | 0 | 0 | 0 | 0 | 0 | 48           | 0 | 0 | 0 | 0 | 0 | 69           | 0 | 0 | 0 | 0 | 0 | 70           | 0 | 0 | 0 | 0 | 0 |
| 47           | 0 | 0 | 0 | 0 | 0 | 49           | 0 | 0 | 0 | 0 | 0 | 71           | 0 | 0 | 0 | 0 | 0 | 72           | 0 | 0 | 0 | 0 | 0 |
| 48           | 0 | 0 | 0 | 0 | 0 | 50           | 0 | 0 | 0 | 0 | 0 | 73           | 0 | 0 | 0 | 0 | 0 | 74           | 0 | 0 | 0 | 0 | 0 |
| 49           | 0 | 0 | 0 | 0 | 0 | 51           | 0 | 0 | 0 | 0 | 0 | 75           | 0 | 0 | 0 | 0 | 0 | 76           | 0 | 0 | 0 | 0 | 0 |
| 50           | 0 | 0 | 0 | 0 | 0 | 52           | 0 | 0 | 0 | 0 | 0 | 77           | 0 | 0 | 0 | 0 | 0 | 78           | 0 | 0 | 0 | 0 | 0 |
| 51           | 0 | 0 | 0 | 0 | 0 | 53           | 0 | 0 | 0 | 0 | 0 | 79           | 0 | 0 | 0 | 0 | 0 | 80           | 0 | 0 | 0 | 0 | 0 |
| 52           | 0 | 0 | 0 | 0 | 0 | 54           | 0 | 0 | 0 | 0 | 0 | 81           | 0 | 0 | 0 | 0 | 0 | 82           | 0 | 0 | 0 | 0 | 0 |
| 53           | 0 | 0 | 0 | 0 | 0 | 55           | 0 | 0 | 0 | 0 | 0 | 83           | 0 | 0 | 0 | 0 | 0 | 84           | 0 | 0 | 0 | 0 | 0 |
| 54           | 0 | 0 | 0 | 0 | 0 | 56           | 0 | 0 | 0 | 0 | 0 | 85           | 0 | 0 | 0 | 0 | 0 | 86           | 0 | 0 | 0 | 0 | 0 |
| 55           | 0 | 0 | 0 | 0 | 0 | 57           | 0 | 0 | 0 | 0 | 0 | 87           | 0 | 0 | 0 | 0 | 0 | 88           | 0 | 0 | 0 | 0 | 0 |
| 56           | 0 | 0 | 0 | 0 | 0 | 58           | 0 | 0 | 0 | 0 | 0 | 89           | 0 | 0 | 0 | 0 | 0 | 90           | 0 | 0 | 0 | 0 | 0 |
| 57           | 0 | 0 | 0 | 0 | 0 | 59           | 0 | 0 | 0 | 0 | 0 | 91           | 0 | 0 | 0 | 0 | 0 | 92           | 0 | 0 | 0 | 0 | 0 |
| 58           | 0 | 0 | 0 | 0 | 0 | 60           | 0 | 0 | 0 | 0 | 0 | 93           | 0 | 0 | 0 | 0 | 0 | 94           | 0 | 0 | 0 | 0 | 0 |
| 59           | 0 | 0 | 0 | 0 | 0 | 61           | 0 | 0 | 0 | 0 | 0 | 95           | 0 | 0 | 0 | 0 | 0 | 96           | 0 | 0 | 0 | 0 | 0 |
| 60           | 0 | 0 | 0 | 0 | 0 | 62           | 0 | 0 | 0 | 0 | 0 | 97           | 0 | 0 | 0 | 0 | 0 | 98           | 0 | 0 | 0 | 0 | 0 |
| 61           | 0 | 0 | 0 | 0 | 0 | 63           | 0 | 0 | 0 | 0 | 0 | 99           | 0 | 0 | 0 | 0 | 0 | 100          | 0 | 0 | 0 | 0 | 0 |
| 62           | 0 | 0 | 0 | 0 | 0 | 100          | 0 | 0 | 0 | 0 | 0 | 100          | 0 | 0 | 0 | 0 | 0 | 100          | 0 | 0 | 0 | 0 | 0 |

Figure 3: Q3 Result cont'd

|    |   |   |   |   |   |    |   |   |   |   |   |    |   |   |   |   |   |    |   |   |   |   |   |
|----|---|---|---|---|---|----|---|---|---|---|---|----|---|---|---|---|---|----|---|---|---|---|---|
| 50 | 0 | 0 | 0 | 0 | 0 | 51 | 0 | 0 | 0 | 0 | 0 | 52 | 0 | 0 | 0 | 0 | 0 | 53 | 0 | 0 | 0 | 0 | 0 |
| 52 | 0 | 0 | 0 | 0 | 0 | 53 | 0 | 0 | 0 | 0 | 0 | 54 | 0 | 0 | 0 | 0 | 0 | 55 | 0 | 0 | 0 | 0 | 0 |
| 54 | 0 | 0 | 0 | 0 | 0 | 55 | 0 | 0 | 0 | 0 | 0 | 56 | 0 | 0 | 0 | 0 | 0 | 57 | 0 | 0 | 0 | 0 | 0 |
| 56 | 0 | 0 | 0 | 0 | 0 | 57 | 0 | 0 | 0 | 0 | 0 | 58 | 0 | 0 | 0 | 0 | 0 | 59 | 0 | 0 | 0 | 0 | 0 |
| 58 | 0 | 0 | 0 | 0 | 0 | 59 | 0 | 0 | 0 | 0 | 0 | 60 | 0 | 0 | 0 | 0 | 0 | 61 | 0 | 0 | 0 | 0 | 0 |
| 60 | 0 | 0 | 0 | 0 | 0 | 61 | 0 | 0 | 0 | 0 | 0 | 62 | 0 | 0 | 0 | 0 | 0 | 6  |   |   |   |   |   |

### 4.3.3 Q4 Result

Figure 4: Q4 Result

#### 4.3.4 Q5 Result

Figure 5: Q5 Result

#### 4.3.5 Q6 Result - 5cm increase

Figure 6: Q6 Result after 5cm increase

#### 4.3.6 Q6 Result - 10cm increase

### 4.3.7 Q7 Result

Figure 7: Q7 Result