

Final datasheet

EconoDUAL™3 module with CoolSiC™ Trench MOSFET and PressFIT / pre-applied thermal interface material / NTC

Features

- · Electrical features
 - V_{DSS} = 1200 V
 - $I_{DN} = 500 \text{ A} / I_{DRM} = 1000 \text{ A}$
 - Integrated temperature sensor
 - Suitable Infineon gate drivers can be found under https://www.infineon.com/gdfinder
- Mechanical features
 - Standard housing
 - PressFIT contact technology
 - Isolated base plate
 - High power density
 - Pre-applied thermal interface material

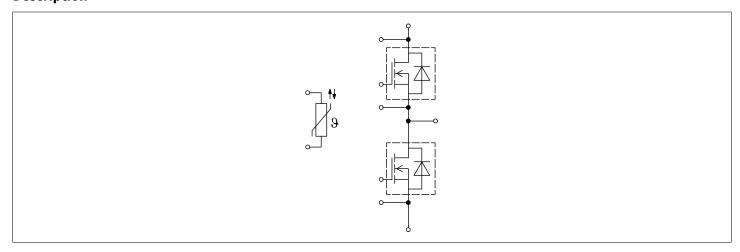
Potential applications

- Construction, commercial, and agriculture vehicles
- Wind turbines
- · Motor drives
- UPS systems
- Solar applications

Product validation

• Qualified for industrial applications according to the relevant tests of IEC 60747, 60749 and 60068

Description





EconoDUAL™3 module

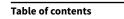




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EconoDUAL™3 module

1 Package



1 Package

Table 1 Insulation coordination

Parameter	Symbol	Note or test condition	Values	Unit
Isolation test voltage	V _{ISOL}	RMS, f = 50 Hz, t = 1 min	3.4	kV
Isolation test voltage NTC	V _{ISOL(NTC)}	RMS, f = 50 Hz, t = 1 min	3.4	kV
Material of module baseplate			Cu	
Internal isolation		basic insulation (class 1, IEC 61140)	Al ₂ O ₃	
Creepage distance	d _{Creep nom}	terminal to baseplate, nom., (PD2, IEC 60664-1, Ed. 3.0)	> 15	mm
Creepage distance	$d_{Creepmin}$	terminal to baseplate, min., (PD2, IEC 60664-1, Ed. 3.0)	14.7	mm
Creepage distance	d _{Creep nom}	terminal to terminal, nom., (PD2, IEC 60664-1, Ed. 3.0)	12.1	mm
Creepage distance	d _{Creep min}	terminal to terminal, min., (PD2, IEC 60664-1, Ed. 3.0)	11.5	mm
Clearance	d _{Clear nom}	terminal to baseplate, nom.	> 12.5	mm
Clearance	d _{Clear min}	terminal to baseplate, min.	12.5	mm
Clearance	d _{Clear nom}	terminal to terminal, nom.	10.0	mm
Clearance	d _{Clear min}	terminal to terminal, min.	9.6	mm
Comparative tracking index	СТІ		> 200	
Relative thermal index (electrical)	RTI	housing	140	°C

Table 2 Characteristic values

Parameter	Symbol	Note or test condition			Values		Unit
				Min.	Тур.	Max.	
Stray inductance module	L _{sCE}				20		nH
Module lead resistance, terminals - chip	R _{CC'+EE'}	T _H = 25 °C, per switch			0.8		mΩ
Storage temperature	$T_{\rm stg}$			-40		125	°C
Maximum baseplate operation temperature	T_{BPmax}					150	°C
Mounting torque for module mounting	М	- Mounting according to valid application note	M5, Screw	3		6	Nm
Terminal connection torque	М	- Mounting according to valid application note	M6, Screw	3		6	Nm
Weight	G		•		345		g

EconoDUAL™3 module

2 MOSFET, T1 / T2



Note: Storage and shipment of modules with TIM => see AN2012-07

2 MOSFET, T1 / T2

Table 3 Maximum rated values

Parameter	Symbol	Note or test condition		Values	Unit
Drain-source voltage	V_{DSS}		T _{vj} = 25 °C	1200	V
Implemented drain current	/ _{DN}			500	А
Continuous DC drain current	I _{DDC}	$T_{\rm vj}$ = 175 °C, $V_{\rm GS}$ = 18 V	T _H = 65 °C	470	А
Repetitive peak drain current	/ _{DRM}	verified by design, t _p lim	nited by T _{vjmax}	1000	А
Gate-source voltage, max. transient voltage	V_{GS}	D < 0.01		-10/23	V
Gate-source voltage, max. static voltage	V _{GS}			-7/20	V

Table 4 Recommended values

Parameter	Symbol	Note or test condition	Values	Unit
On-state gate voltage	V _{GS(on)}		1518	V
Off-state gate voltage	V _{GS(off)}		-50	V

Table 5 Characteristic values

Parameter	Symbol	Note or test condition			Values		Unit
				Min.	Тур.	Max.	
Drain-source on-resistance	R _{DS(on)}	I _D = 500 A	$V_{\rm GS}$ = 15 V, $T_{\rm vj}$ = 25 °C		1.75		mΩ
			$V_{\rm GS}$ = 18 V, $T_{\rm vj}$ = 25 °C		1.46	1.91	
			$V_{\rm GS}$ = 18 V, $T_{\rm vj}$ = 125 °C		2.36		
			$V_{\rm GS}$ = 18 V, $T_{\rm vj}$ = 175 °C		3.13		
Gate threshold voltage	V _{GS(th)}	$I_D = 224 \text{ mA}, V_{DS} = V_{GS}, T_{V}$ after 1ms pulse at $V_{GS} = -1$		3.45	4.3	5.15	V
Total gate charge	Q _G	$V_{\rm DD} = 800 \text{ V}, V_{\rm GS} = -3/18 \text{ V},$, T _{vj} = 25 °C		1.6		μC
Internal gate resistor	R _{Gint}	T _{vj} = 25 °C			0.9		Ω
Input capacitance	C _{ISS}	$f = 100 \text{ kHz}, V_{DS} = 800 \text{ V},$ $V_{GS} = 0 \text{ V}$	T _{vj} = 25 °C		48.4		nF
Output capacitance	C _{OSS}	$f = 100 \text{ kHz}, V_{DS} = 800 \text{ V},$ $V_{GS} = 0 \text{ V}$	T _{vj} = 25 °C		2.4		nF

EconoDUAL™3 module

2 MOSFET, T1 / T2



Table 5 (continued) Characteristic values

Parameter	Symbol	Note or test condition			Values		Unit
				Min.	Тур.	Max.	
Reverse transfer capacitance	C _{rss}	$f = 100 \text{ kHz}, V_{DS} = 800 \text{ V},$ $V_{GS} = 0 \text{ V}$	T _{vj} = 25 °C		0.158		nF
C _{OSS} stored energy	Eoss	$V_{\rm DS}$ = 800 V, $V_{\rm GS}$ = -3/18 V,	T _{vj} = 25 °C		945		μJ
Drain-source leakage current	I _{DSS}	$V_{\rm DS}$ = 1200 V, $V_{\rm GS}$ = -3 V	T _{vj} = 25 °C		0.32	660	μA
Gate-source leakage current	I _{GSS}	$V_{\rm DS}$ = 0 V, $T_{\rm vj}$ = 25 °C	V _{GS} = 20 V			400	nA
Turn-on delay time	t _{d on}	$I_{\rm D} = 500 \text{A}, R_{\rm Gon} = 6.8 \Omega,$	T _{vj} = 25 °C		156		ns
(inductive load)		$V_{DD} = 600 \text{ V}, V_{GS} = -3/18 \text{ V},$ $t_{dead} = 1000 \text{ ns}$	T _{vj} = 125 °C		172		
		dead - 1000 H3	T _{vj} = 175 °C		182		
Rise time (inductive load)	t _r	$I_{\rm D} = 500 \text{A}, R_{\rm Gon} = 6.8 \Omega,$	T _{vj} = 25 °C		261		ns
		$V_{DD} = 600 \text{ V}, V_{GS} = -3/18 \text{ V},$ $t_{dead} = 1000 \text{ ns}$	T _{vj} = 125 °C		243		
		dead - 1000 HS	T _{vj} = 175 °C		238		
Turn-off delay time	t _{d off}	$I_{\rm D} = 500 \text{A}, R_{\rm Goff} = 3.9 \Omega,$	T _{vj} = 25 °C		276		ns
(inductive load)		$V_{\rm DD} = 600 \text{ V}, V_{\rm GS} = -3/18 \text{ V}$	T _{vj} = 125 °C		305		
			T _{vj} = 175 °C		319		
Fall time (inductive load)	t _f	$I_{\rm D} = 500 \text{A}, R_{\rm Goff} = 3.9 \Omega,$	T _{vj} = 25 °C		74		ns
		$V_{\rm DD} = 600 \text{ V}, V_{\rm GS} = -3/18 \text{ V}$	T _{vj} = 125 °C		76		
			T _{vj} = 175 °C		77		
Turn-on energy loss per	E _{on}	$I_{\rm D} = 500 \text{ A}, V_{\rm DD} = 600 \text{ V},$	T _{vj} = 25 °C		40.2		mJ
pulse		$L_{\sigma} = 8 \text{ nH}, V_{GS} = -3/18 \text{ V},$ $R_{Gon} = 6.8 \Omega, \text{ di/dt} =$	T _{vj} = 125 °C		38.3		
		4.7 kA/ μ s (T_{vj} = 175 °C), t_{dead} = 1000 ns	T _{vj} = 175 °C		39		
Turn-on energy loss per	E _{on,o}	$I_{\rm D} = 500 \text{ A}, V_{\rm DD} = 600 \text{ V},$	T _{vj} = 25 °C		16.8		mJ
pulse, optimized		$L_{\sigma} = 8 \text{ nH}, V_{GS} = -3/18 \text{ V},$ $R_{Gon,o} = 2.4 \Omega, \text{ di/dt} =$	T _{vj} = 125 °C		17.1		
		9.3 kA/ μ s (T_{vj} = 175 °C), t_{dead} = 200 ns	T _{vj} = 175 °C		18.1		
Turn-off energy loss per	E _{off}	$I_{\rm D} = 500 \text{ A}, V_{\rm DD} = 600 \text{ V},$	T _{vj} = 25 °C		20.4		mJ
pulse		$L_{\sigma} = 8 \text{ nH}, V_{GS} = -3/18 \text{ V},$ $R_{Goff} = 3.9 \Omega, \text{ dv/dt} = 6.2$	T _{vj} = 125 °C		21.6		
		$kV/\mu s (T_{vi} = 175 °C)$	T _{vj} = 175 °C		22.2		
Thermal resistance, junction to heat sink	R _{thJH}	per MOSFET, Valid with IF Thermal Interface Materi	• • •		0.12		K/W
Temperature under switching conditions	T _{vj op}			-40		175	°C

EconoDUAL™3 module

infineon

3 Body diode (MOSFET, T1 / T2)

Note:

The selection of positive and negative gate-source voltages impacts losses and the long-term behavior of the MOSFET and body diode. The design guidelines described in Application Notes AN 2018-09 and AN 2021-13 must be considered to ensure sound operation of the device over the planned lifetime.

Tvj op > 150°C is allowed for operation at overload conditions for MOSFET and body diode. For detailed specifications, please refer to AN 2021-13.

3 Body diode (MOSFET, T1 / T2)

Table 6 Maximum rated values

Parameter	Symbol	Note or test condition		Values	Unit
DC body diode forward	I _{SD}	$T_{\rm vi} = 175 ^{\circ}\text{C}, V_{\rm GS} = -3 ^{\circ}\text{V}$	T _H = 65 °C	240	Α
current		,			

Table 7 Characteristic values

Parameter	Symbol	Note or test condition			Values		Unit
				Min.	Тур.	Max.	
Forward voltage	V _{SD}	$I_{SD} = 500 \text{ A}, V_{GS} = -3 \text{ V}$	T _{vj} = 25 °C		4.14	5.2	V
			T _{vj} = 125 °C		3.88		
			T _{vj} = 175 °C		3.78		
Peak reverse recovery	I _{rrm}	$I_{SD} = 500 \text{ A, di}_{s}/\text{dt} =$	T _{vj} = 25 °C		76		А
current		4.7 kA/ μ s, V_{DD} = 600 V, V_{GS} =-3 V, t_{dead} = 1000 ns	T _{vj} = 125 °C		114		
		VGS5 V, t _{dead} - 1000 HS	T _{vj} = 175 °C		148		
Recovered charge	Q _{rr}	$I_{SD} = 500 \text{ A, di}_{s}/\text{dt} =$	T _{vj} = 25 °C		3.7		μC
		4.7 kA/ μ s, V_{DD} = 600 V, V_{GS} =-3 V, t_{dead} = 1000 ns	T _{vj} = 125 °C		4.9		
		VGS5 V, t _{dead} - 1000 HS	T _{vj} = 175 °C		7		
Reverse recovery energy	E _{rec}	$I_{SD} = 500 \text{ A, di}_{s}/\text{dt} =$	T _{vj} = 25 °C		0.12		mJ
		4.7 kA/ μ s (T_{vj} = 175 °C), V_{DD} = 600 V, V_{GS} =-3 V,	T _{vj} = 125 °C		0.37		
		$t_{\text{dead}} = 1000 \text{ ns}$	T _{vj} = 175 °C		0.67		
Reverse recovery energy,	$E_{\rm rec,o}$	$I_{SD} = 500 \text{ A, di}_{s}/\text{dt} =$	T _{vj} = 25 °C		1.3		mJ
optimized		9.3 kA/ μ s (T _{vj} = 175 °C),	T _{vj} = 125 °C		3.8		
		$V_{\rm DD}$ = 600 V, $V_{\rm GS}$ = -3 V, $t_{\rm dead}$ = 200 ns	T _{vj} = 175 °C		5.3		

4 NTC-Thermistor

Table 8 Characteristic values

Parameter	Symbol Note or test condition	Values			Unit	
			Min.	Тур.	Max.	
Rated resistance	R ₂₅	T _{NTC} = 25 °C		5		kΩ
Deviation of R ₁₀₀	∆R/R	$T_{\rm NTC} = 100 ^{\circ}\text{C}, R_{100} = 493 \Omega$	-5		5	%

(table continues...)

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4 NTC-Thermistor



Table 8 (continued) Characteristic values

Parameter	Symbol Note or test condition		Symbol Note or test condition Values			Unit
			Min.	Тур.	Max.	
Power dissipation	P ₂₅	T _{NTC} = 25 °C			20	mW
B-value	B _{25/50}	$R_2 = R_{25} \exp[B_{25/50}(1/T_2-1/(298,15 \text{ K}))]$		3375		K
B-value	B _{25/80}	$R_2 = R_{25} \exp[B_{25/80}(1/T_2-1/(298,15 \text{ K}))]$		3411		K
B-value	B _{25/100}	$R_2 = R_{25} \exp[B_{25/100}(1/T_2-1/(298,15 \text{ K}))]$		3433		K

Note: For an analytical description of the NTC characteristics please refer to AN2009-10, chapter 4.

5 Characteristics diagrams

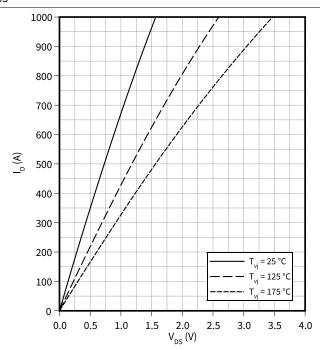


5 Characteristics diagrams

Output characteristic (typical), MOSFET, T1 / T2

 $I_D = f(V_{DS})$

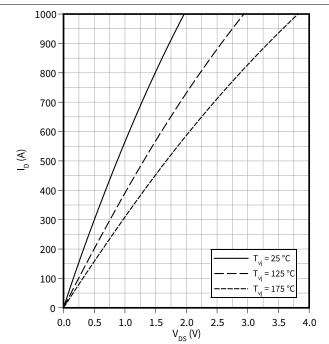
 $V_{GS} = 18 V$



Output characteristic (typical), MOSFET, T1 / T2

 $I_D = f(V_{DS})$

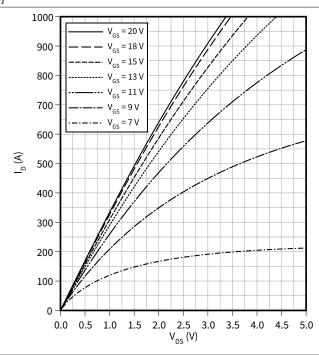
 $V_{GS} = 15 V$



Output characteristic field (typical), MOSFET, T1 / T2

 $I_D = f(V_{DS})$

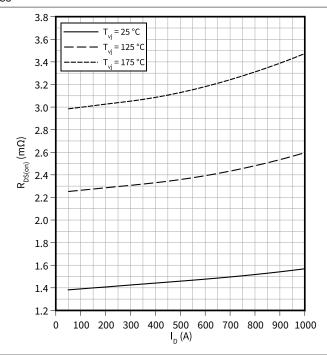
 $T_{vj} = 175 \,^{\circ}\text{C}$



Drain source on-resistance (typical), MOSFET, T1 / T2

 $R_{DS(on)} = f(I_D)$

 $V_{GS} = 18 V$



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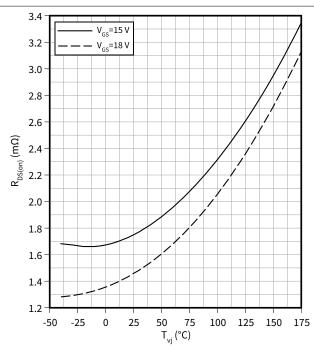
5 Characteristics diagrams



Drain source on-resistance (typical), MOSFET, T1 / T2

$$R_{DS(on)} = f(T_{vj})$$

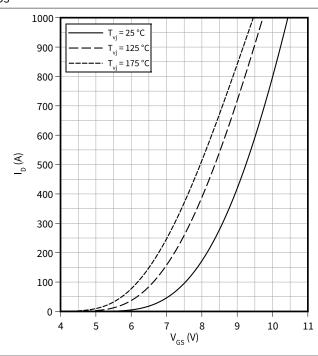
 $I_D = 500 A$



Transfer characteristic (typical), MOSFET, T1 / T2

$$I_D = f(V_{GS})$$

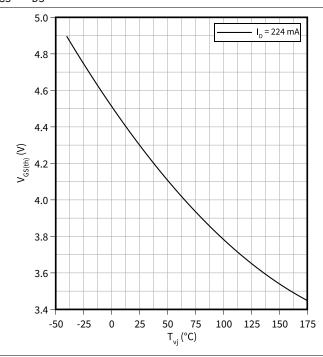
V_{DS} = 20 V



Gate-source threshold voltage (typical), MOSFET, T1 $\!\!\!/$ T2

 $V_{GS(th)} = f(T_{vj})$

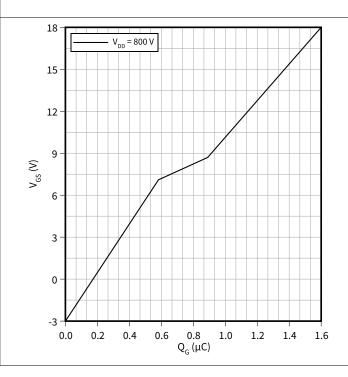
 $V_{GS} = V_{DS}$



Gate charge characteristic (typical), MOSFET, T1 / T2

 $V_{GS} = f(Q_G)$

 $I_D = 500 \text{ A}, T_{vj} = 25 ^{\circ}\text{C}$



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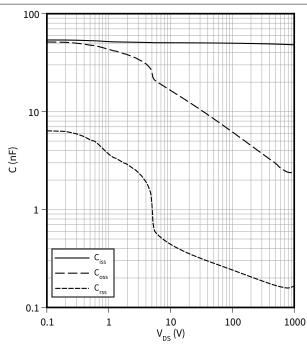




Capacity characteristic (typical), MOSFET, T1 / T2

 $C = f(V_{DS})$

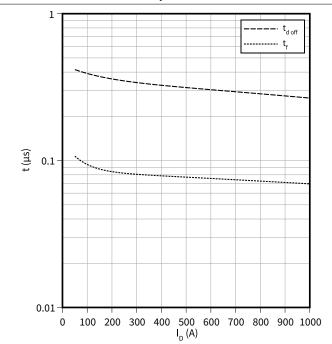
$$T_{vj} = 25 \, ^{\circ}\text{C}, \, V_{GS} = 0 \, \text{V}, \, f = 100 \, \text{kHz}$$



Switching times (typical), MOSFET, T1 / T2

 $t = f(I_D)$

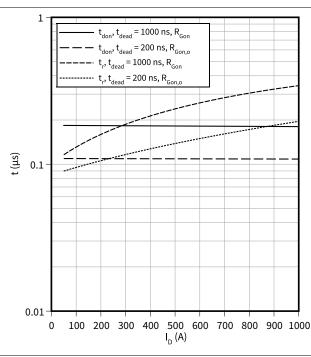
$$R_{Goff} = 3.9 \Omega$$
, $V_{DD} = 600 V$, $T_{vj} = 175 \,^{\circ}\text{C}$, $V_{GS} = -3/18 V$



Switching times (typical), MOSFET, T1 $\!\!\!/$ T2

 $t = f(I_D)$

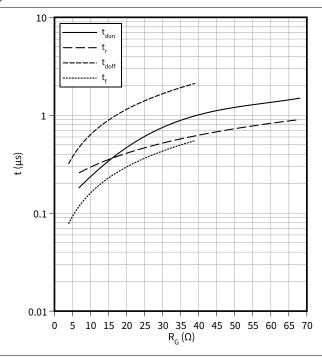
$$V_{DD}$$
 = 600 V, R_{Gon} = 6.8 $\Omega,\,R_{Gon,o}$ = 2.4 $\Omega,\,T_{vj}$ = 175 °C, V_{GS} = -3/18 V



Switching times (typical), MOSFET, T1 / T2

 $t = f(R_G)$

 V_{DD} = 600 V, t_{dead} = 1000 ns, I_{D} = 500 A, T_{vj} = 175 °C, V_{GS} = -3/18 V



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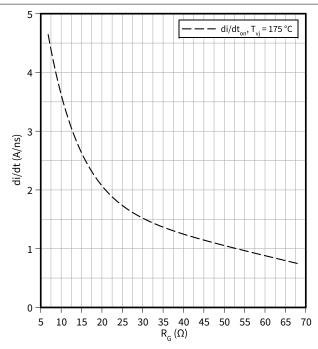




Current slope (typical), MOSFET, T1 / T2

 $di/dt = f(R_G)$

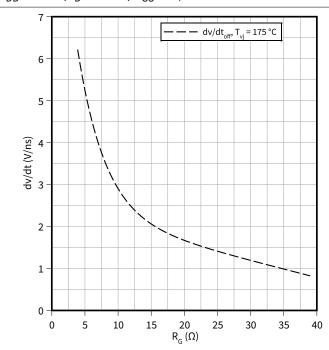
 $V_{DD} = 600 \text{ V}, I_D = 500 \text{ A}, V_{GS} = -3/18 \text{ V}$



Voltage slope (typical), MOSFET, T1 / T2

 $dv/dt = f(R_G)$

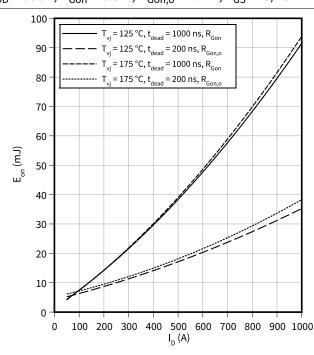
 $V_{DD} = 600 \text{ V}, I_D = 500 \text{ A}, V_{GS} = -3/18 \text{ V}$



Switching losses (typical), MOSFET, T1 / T2

 $E_{on} = f(I_D)$

 V_{DD} = 600 V, R_{Gon} = 6.8 Ω , $R_{Gon,o}$ = 2.4 Ω , V_{GS} = -3/18 V

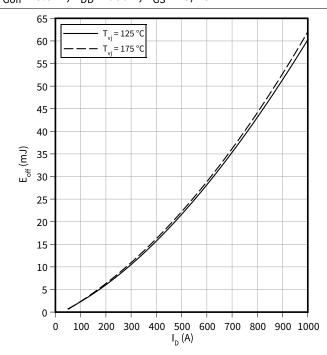


Switching losses (typical), MOSFET, T1 / T2

 $E_{off} = f(I_D)$

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 $R_{Goff} = 3.9 \Omega$, $V_{DD} = 600 V$, $V_{GS} = -3/18 V$



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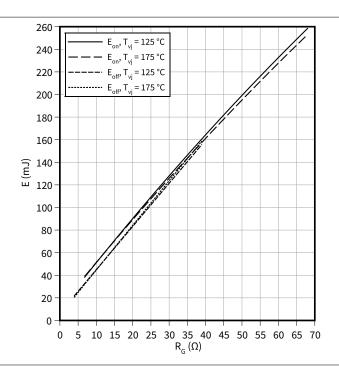




Switching losses (typical), MOSFET, T1 $\!\!/$ T2

 $E = f(R_G)$

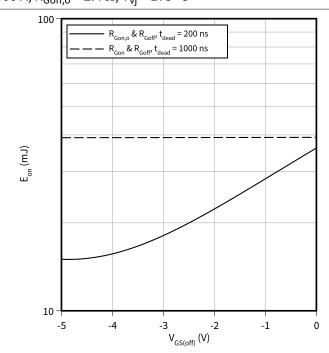
 $V_{DD} = 600 \text{ V}, t_{dead} = 1000 \text{ ns}, I_{D} = 500 \text{ A}, V_{GS} = -3/18 \text{ V}$



Switching losses (typical), MOSFET, T1 / T2

 $E_{on} = f(V_{GS(off)})$

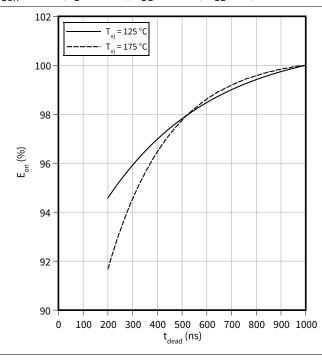
 R_{Goff} = 3.9 Ω , V_{DD} = 600 V, R_{Gon} = 6.8 Ω , $V_{GS(on)}$ = 18 V, I_{D} = 500 A, $R_{Gon,o}$ = 2.4 Ω , T_{vj} = 175 °C



Switching losses (typical), MOSFET, T1 / T2

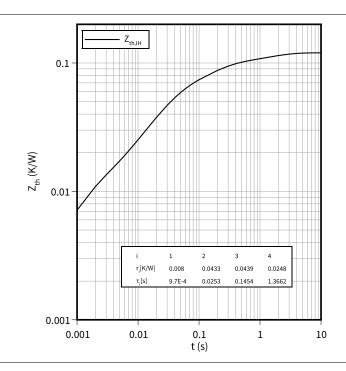
 $E_{on} = f(t_{dead})$

 R_{Gon} = 6.8 Ω , I_D = 500 A, V_{DD} = 600 V, V_{GS} = -3/18 V



Transient thermal impedance, MOSFET, T1 / T2

 $Z_{th} = f(t)$



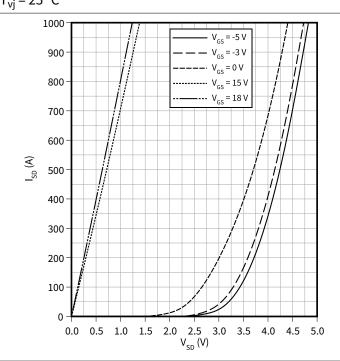
EconoDUAL™3 module

5 Characteristics diagrams



Forward characteristic body diode (typical), MOSFET, T1 / T2

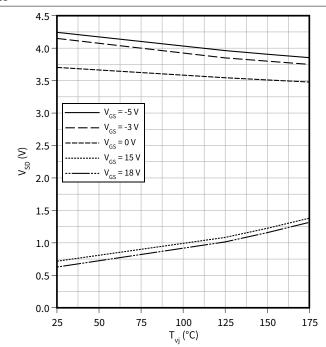
 $I_{SD} = f(V_{SD})$ $T_{vj} = 25 \,^{\circ}C$



Forward voltage of body diode (typical), MOSFET, T1 / T2

 $V_{SD} = f(T_{vj})$

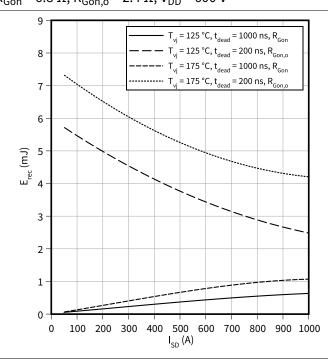
I_{SD} = 500 A



Switching losses body diode (typical), MOSFET, T1 / T2

 $E_{rec} = f(I_{SD})$

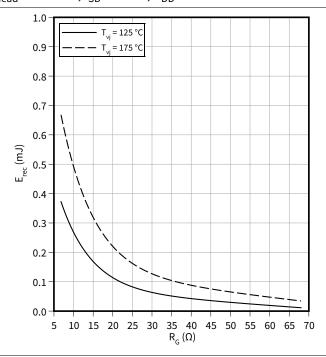
 $R_{Gon} = 6.8 \Omega$, $R_{Gon,o} = 2.4 \Omega$, $V_{DD} = 600 V$



Switching losses body diode (typical), MOSFET, T1 / T2

 $E_{rec} = f(R_G)$

 t_{dead} = 1000 ns, I_{SD} = 500 A, V_{DD} = 600 V



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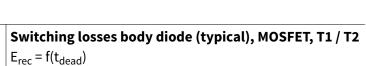


5 Characteristics diagrams

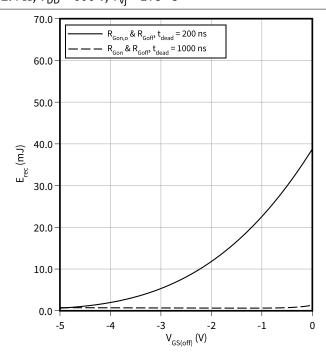
Switching losses body diode (typical), MOSFET, T1 $\!\!/$ T2

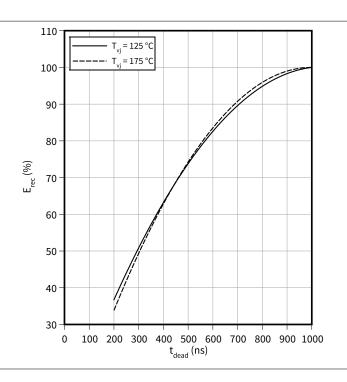
 $E_{rec} = f(V_{GS(off)})$

 R_{Goff} = 3.9 Ω , R_{Gon} = 6.8 Ω , $V_{GS(on)}$ = 18 V, I_{SD} = 500 A, $R_{Gon,o}$ = 2.4 Ω , V_{DD} = 600 V, T_{vj} = 175 °C



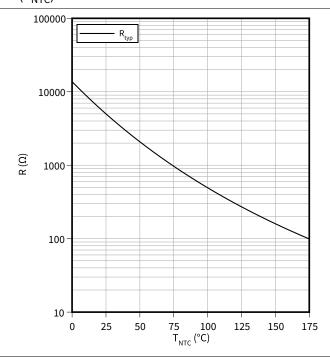
 $R_{Gon} = 6.8 \Omega$, $I_D = 500 A$, $V_{DD} = 600 V$, $V_{GS} = -3/18 V$





${\bf Temperature\ characteristic\ (typical),\ NTC-Thermistor}$

 $R = f(T_{NTC})$



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6 Circuit diagram

6 Circuit diagram

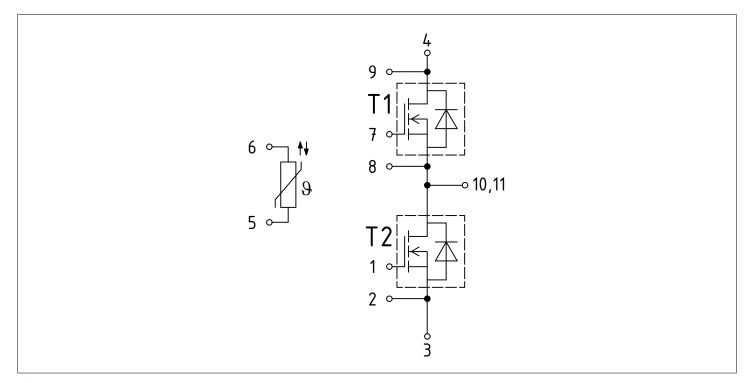
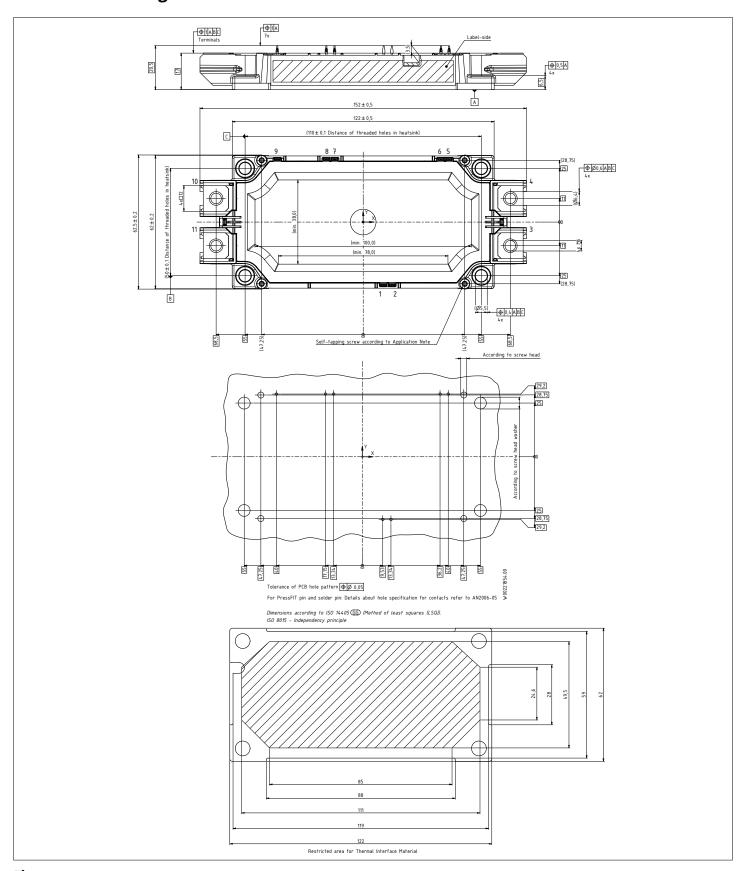


Figure 1

7 Package outlines



7 Package outlines



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Figure 2

EconoDUAL™3 module

8 Module label code



8 Module label code

Code format	Data Matrix		Barcode 0	Code128
Encoding	ASCII text		Code Set	A
Symbol size	16x16		23 digits	
Standard	IEC24720 and IEC16022		IEC8859-1	
Code content	Content Module serial number Module material number Production order number Date code (production year) Date code (production week)	Digit 1-5 6-11 12-19 20-21 22-23		Example 71549 142846 55054991 15 30
Example	71549142846550549911530			16550549911530

Figure 3

EconoDUAL™3 module





Revision history

Revision history

Document revision	Date of release	Description of changes
1.00	2024-12-02	Final datasheet

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