

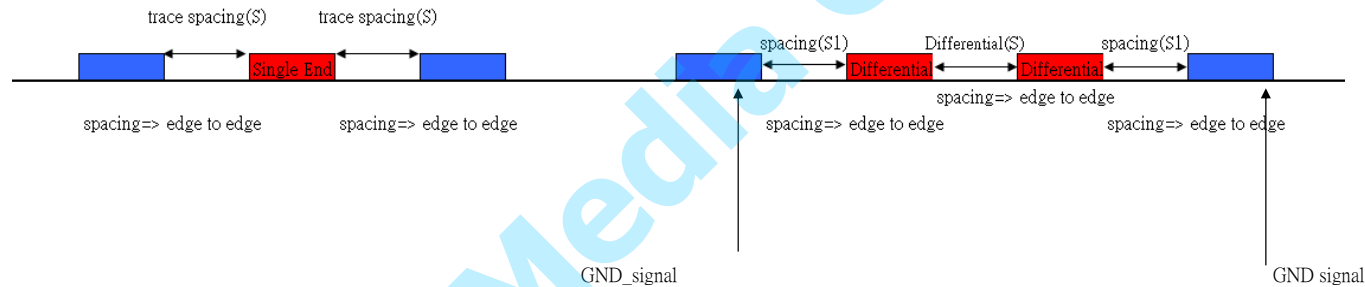
ASM2464PD/PDX PCB Guideline(Mid loss)

ECN

Date	Revision	Item	Description	Explanation
2023/7/3	1.0		Release	

PCB Stack-up

			Single end +/-15%		Differential +/-10%	
Thickness	1.2mm+/-10%		Trace Width / impedance		Trace Width_spacing / impedance	
Layer	lyr type	Thickness	50ohm	90 ohm	95 ohm	85 ohm
S/M	S/M	0.7				
L1-COMP	0.5oz+plating	1.4	4 / 50.18	4_5 / 89.71	4_7 / 91.59	4_4 / 83.48
	PP 1067(Dk/Df:3.41/0.0059)	2.42				
L2-GND	copper	1.4				
	CORE (TU768:Dk/Df:3.9/0.026)	3				
L3-Signal/Power	copper	1.4				
	CORE(TU-768)	27.76				
L4-Signal/Power	copper	1.4				
	CORE (TU768:Dk/Df:3.9/0.026)	3				
L5-GND	copper	1.4				
	PP 1067(Dk/Df:3.41/0.0059)	2.42				
L6-SOLD	0.5oz+plating	1.4	4 / 50.18	4_5 / 89.71	4_7 / 91.59	4_4 / 83.48
S/M	S/M	0.7	\			
Thickness(mil)		48.4				
mm		1.22936				



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USB4 20Gbps

UTXP/N/D/1,URXP/N/D/1 Differential Pair Guidelines

Parameter	Guidelines	Notes
Topology	Point to Point	
Signal Reference	Ground	
Layer	Microstrip	
Characteristic Trace Impedance	Difference Pair Impedance = 85 ohm +/- 10 ohm	Shielding is needed for USB 4 differential pairs for signal integrity and EMC performance as below. A radial bend is preferred for 20Gbps.
Differential(S1:W:S:W:S1)	30 : 4 : 4 : 4 : 30(S1 > 8 h)	Each distance 40mil with ground via hole for guard trace as below.
Serpentine Spacing		No Serpentine
VIA hole Max.	<=2	
Total Length	< 1.5" for type C SMT connector, ASAP (prefer 0.5"-1.2") or Maximum insertion loss < 4dB @10GHz.	maintain loss, crosstalk and fiber weave effect. Shielding is needed for USB 4 differential pairs for signal integrity and EMC performance. TXD/TX1 length match < 1000 mil, RXD/RX1 length match < 1000mil for lane to lane skew.
Series Capacity	C_TX<0.22uF (Size 0201 / X7R) ; C_RX<0.33uF (Size 0201 / X7R);R_DN= 220K ohm(Size 0201)	The Cap close to Connector for UTXP/N; RX AC coupling Cap and resistor pull down for short protection.(Component size should be 0201 on USB4.)
Differential Pair P/N Length Matching	< 5 mil	Every segment intra pair skew: < 1 mil

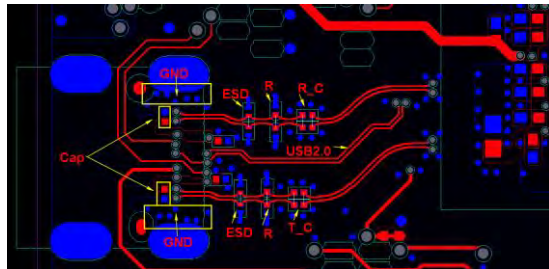
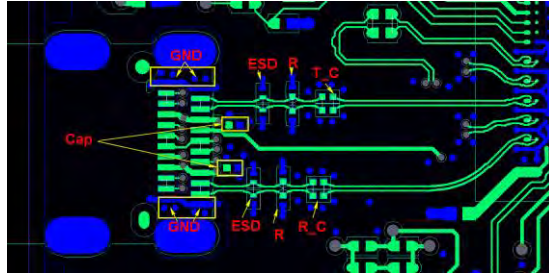
USB2.0 UDP/N Differential Pair Guidelines

Parameter	Guidelines	Notes
Topology	Point to Point	
Signal Reference	Ground	
Characteristic Trace Impedance	Difference Pair Impedance = 85 ohm +/- 10%	
Differential (S1:W:S:W:S1)	15 : 4 : 4 : 4 : 15	
Serpentine Spacing	15 mil	
VIA hole Max.	<=4	
Total Length	< 4"	
Differential Pair Length Matching	< 20 mil	

Parameter	Guidelines	Guidelines	Guidelines
Signal Name	UREXT1	VBUS	VCC3.3/VDD/VCC0
Topology	Point to Point	Point to Point	Point to Point
Single End (W:S)	10 : 7	6 : 8	15 : 9
Total Length	ASAP	10"	ASAP

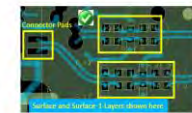
Refer to USB4 system design guidelines

<https://www.asb.org/sites/default/files/D72-29-20-%20USB4%20Cable%20and%20System.pdf>
TYPE C only SMT type)



Layout Design Considerations/Examples - 5/7

- Void under SMT pads for better SI. The larger the pad size, the more important this is



- Ensure that layer under the void (surface-2) is not a source of noise, e.g. power plane. It's best to have ground on surface-2 under the void

- **Single-ended voids** are recommended for most cases/components



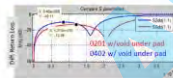
- **Differential voids** for large pads and/or thin dielectric height ($< 60\mu\text{m}$)
- These voids can over-compensate (increase impedance too much). So analysis/3D modeling may be needed



AC-Caps and Discharge Resistors

AC-Cap Between ICs/Retimers	Tx AC-Cap	Value	Voltage Rating	Tx	Rx
AC-Cap Between ICs/Retimers		105-200pF	5V	A	A
Tx AC-Cap		25V	5V	A	NA
Rx AC-Cap		300-360pF	25V	NA	A
Rx Bleed/Discharge resistor		25V	NA	A	A
Tx Bleed resistor		200-242 k Ω	25V	A	NA
Rx Bleed Resistor		25V	NA	A	NA
		NA: Not Applicable			

- Smaller size components (e.g. 0201) will have smaller parasitic and therefore better return loss than larger ones (0402). Consider using 0201 components



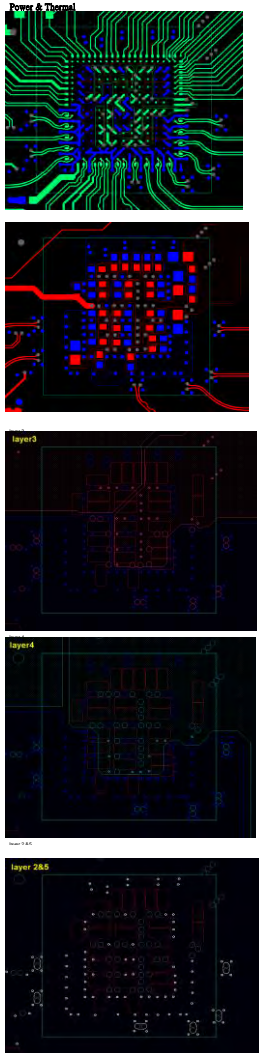
XO/XI

Other

PECLK

PE_CLKP/N

6F, No. 115, Minquan Rd., Xindian, Taipei, Taiwan, R.O.C.
Tel : 886-2-2219-6088 / Fax : 886-2-2219-6080



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SPIDI/SPICK/SPIDO/SPICS/I2C_DATA/I2C_CLK

Parameter	Guidelines	Notes
Topology	Point to Point	
Signal Reference	Ground	
Characteristic Trace Impedance (Single-Ended)	50 ohm +/- 15%	
Trace Width	5 mils	
Trace Spacing	10 mils	
Total Length	< 10"	

CC1/CC2

Parameter	Guidelines	Notes
Topology	Point to Point	
Signal Reference	Ground	
Trace Width	8 mils	
Trace Spacing	15 mils	
Total Length	< 10"	

GPIO/Strapping/UART_TX/UART_RX

Parameter	Guidelines	Notes
Topology	Point to Point	
Signal Reference	Ground	
Characteristic Trace Impedance (Single-Ended)	50 ohm +/- 15%	
Trace Width	5 mils	
Trace Spacing	8 mils	
Total Length	< 10"	

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