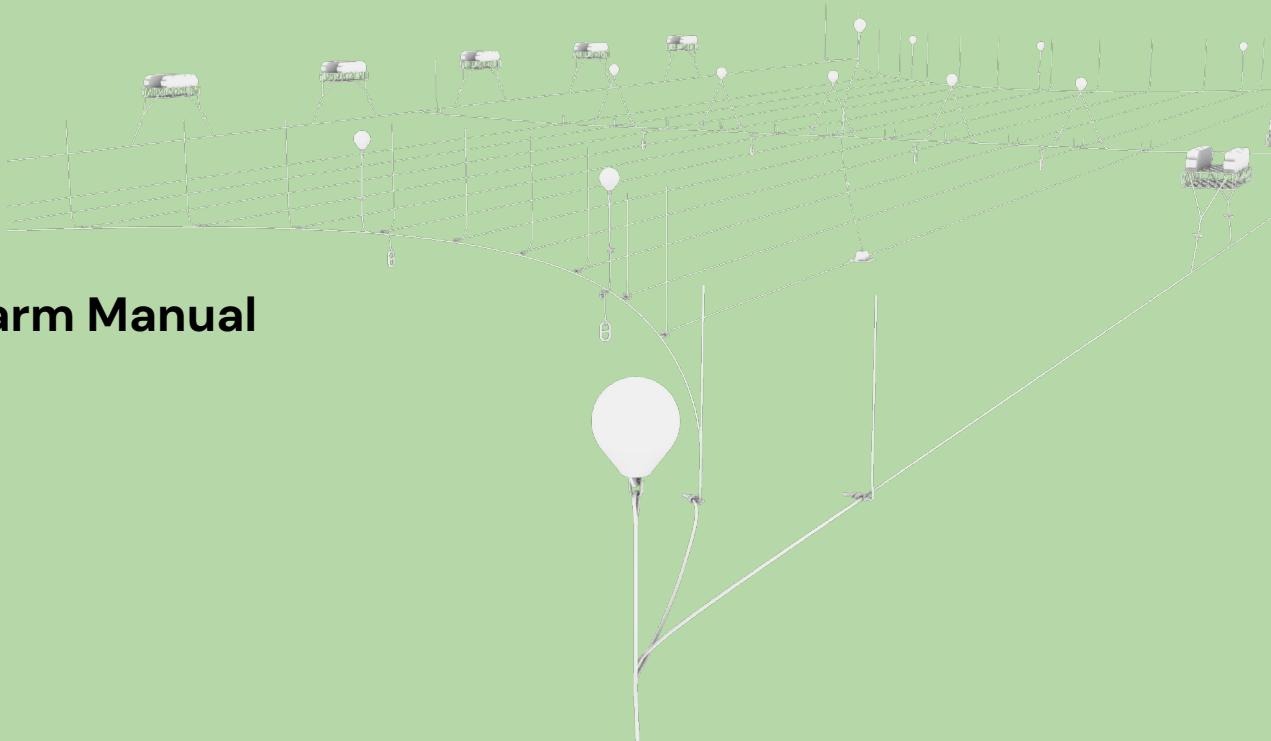




Open Climate Solutions

## IMTA Seaweed Farm Manual



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### Acknowledgment

Special thanks to the following contributors for their outstanding efforts and commitment:

- Kilchoan Melfort Trust, especially Marnik van Cauter
- Kelson Marine, especially Toby Dewhurst and Nathaniel Baker
- SAMS, especially Dr. Adrian MacLeod
- Seaweed Services Ltd especially Kyle McPherson

We want to express our sincere appreciation for the individuals listed above who have played a crucial role in the success of our pilot seaweed farm. Their dedication, expertise, and passion have significantly contributed to the growth and excellence of our efforts to open source our learnings during this process.

Their practical insights, expertise and collaborative approach have been instrumental in the development and implementation of this initiative. We acknowledge and thank each of these contributors for their valuable contributions, recognizing the impact they have had on our mission to openly share knowledge and insights derived from our pilot seaweed farm.





### About the Manual

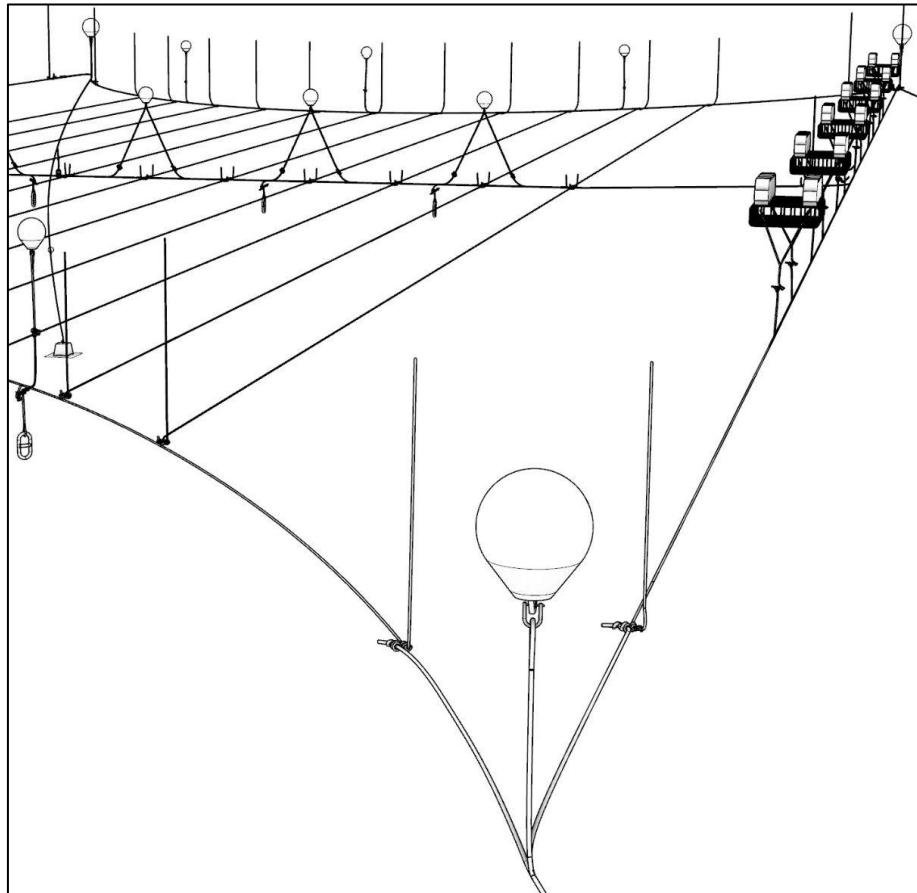
This manual should serve as a comprehensive guide for both industry professionals and individuals interested in exploring the seaweed farming space with the potential of starting their own small-scale project. Please keep in mind, that this manual is within the ethos of open source project, a working document where additional findings and community feedback is constantly added. This manual on seaweed cultivation provides an example of a seaweed farm designed for a specific location on the west coast of Scotland. It is strongly recommended to seek guidance from industry professionals when designing a farm to accommodate the unique requirements of any other site. This manual does not provide a warranty or guarantee for its content.

The legal landscape, including licensing requirements and regulations is not the main focus in this manual, since regional requirements can be very different, but it should be noted that designing an efficient and environmentally friendly farm respecting all regulations is the first crucial step. So please consult with the regulatory body or industry professionals within your region. The presented layout represents one version among many possible farm designs. Therefore, it is encouraged to explore different farm layouts that best fit regional infrastructure requirements, technology integration, and regulatory frameworks to optimize for the best results.

This exploration also involves understanding the budget and aligning it with the procurement process for seaweed farming equipment and materials. From selecting specific cultivation gear to sourcing sustainable construction materials, it is essential to ensure that you have the right resources for a successful operation.

The farm component section aims to provide a blueprint for turning plans into reality. Follow step-by-step instructions on constructing seaweed cultivation structures, installing equipment, and implementing efficient farm seeding techniques.

The seeding process begins at the nursery and continues through cultivation. Keep in mind the specific needs of different seaweed species and how to nurture them through their growth stages. Learn best practices for monitoring and maintaining a healthy crop.





**Farm Scope:**

2.76

**Seabed footprint:**

A-B: 209m

A-C: 79.35m

C-D: 218.35m

D-B: 825m

**Mooring line length:**

Line A: 66m

Line B: 67.5m

Line C: 69.1m

Line D: 70.8m

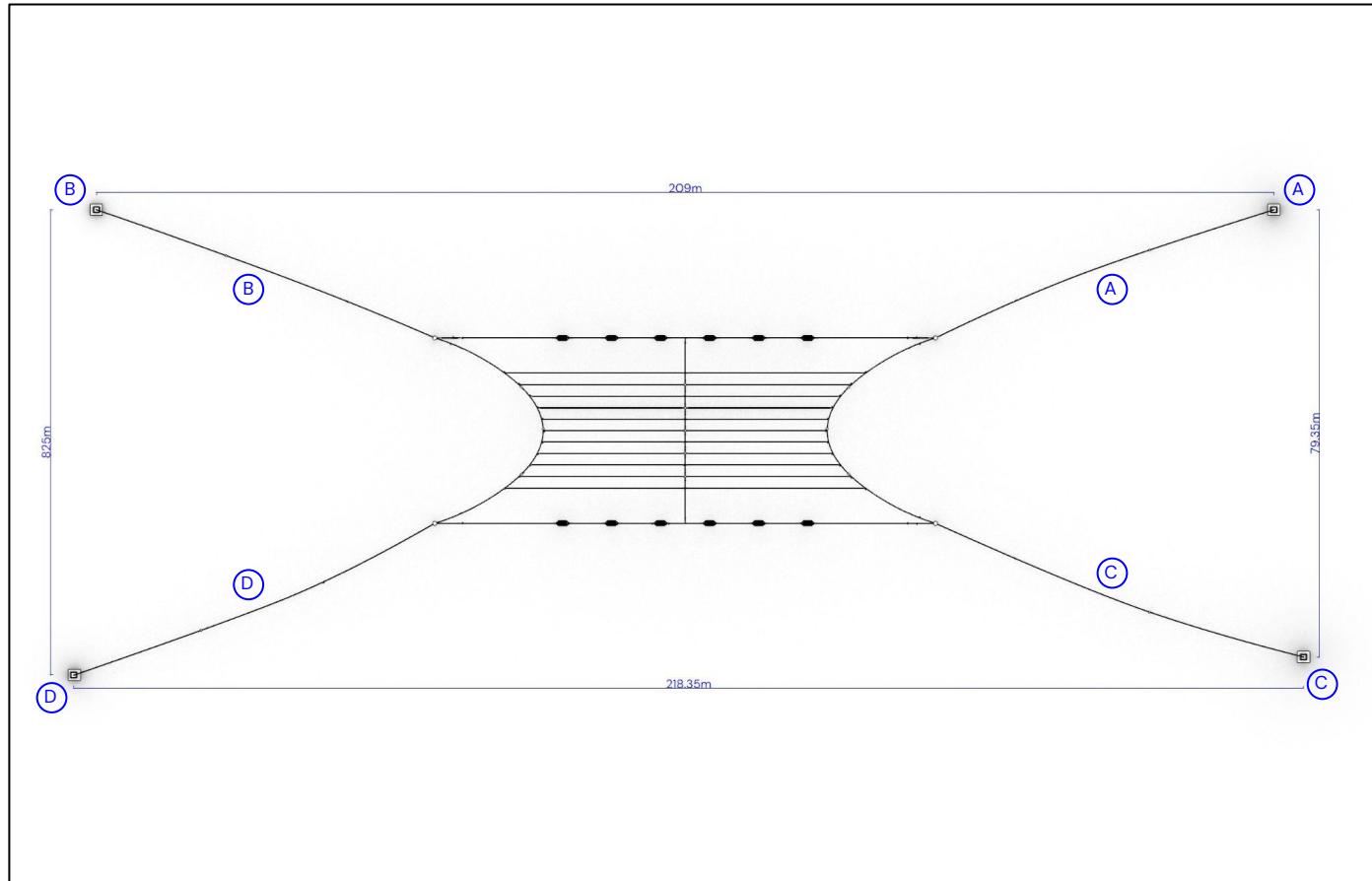
**Growline length total:**

Alaria esculenta: 100m

Saccharina latissima: 350m

**Direct seed lines total:**

Saccharina latissima: 100m





**Farm Scope:**

2.76

**Seabed footprint:**

A-B: 209m

A-C: 79.35m

C-D: 218.35m

D-B: 825m

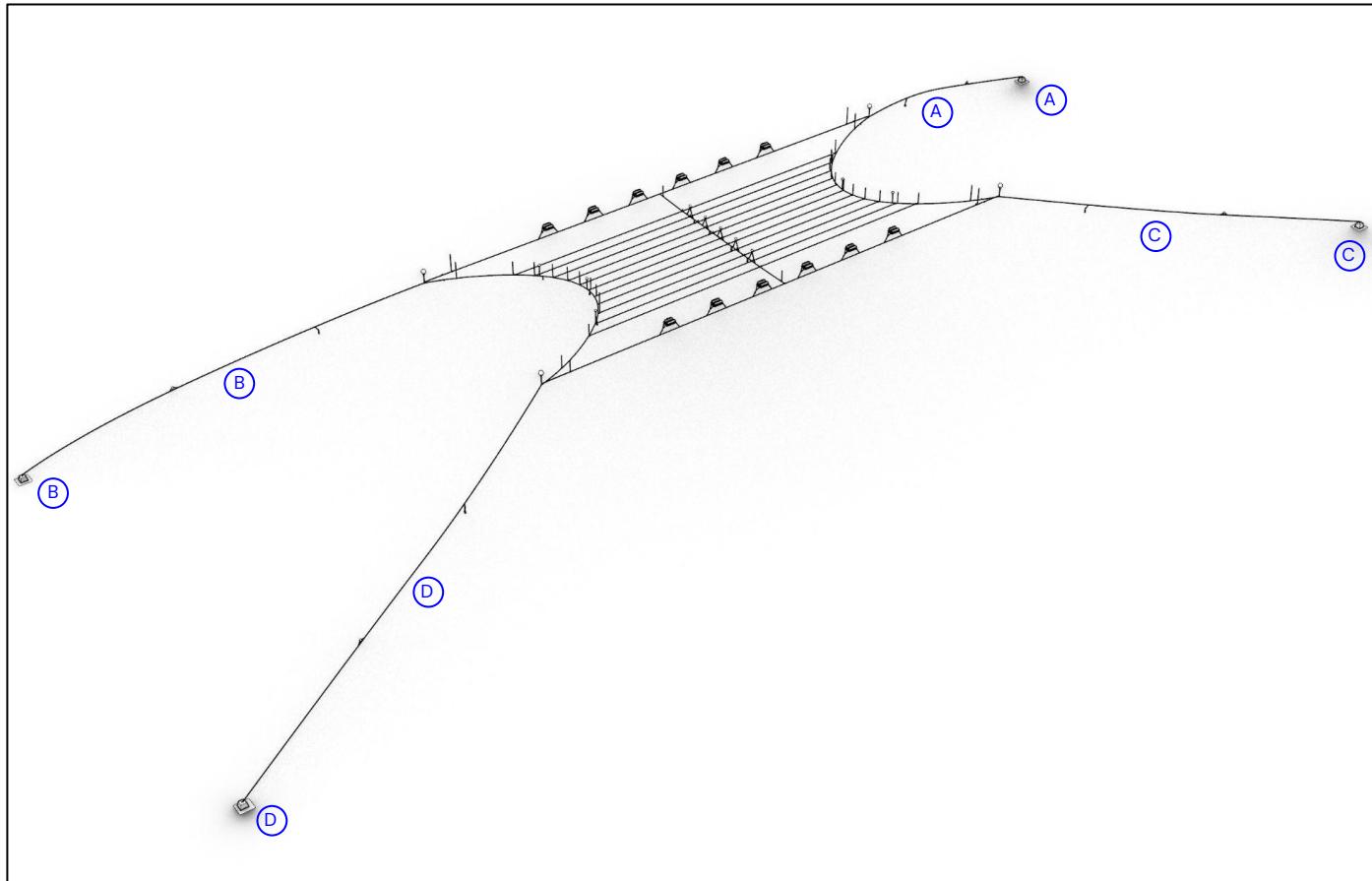
**Mooring Line Length:**

Line A: 66m

Line B: 67.5m

Line C: 69.1m

Line D: 70.8m



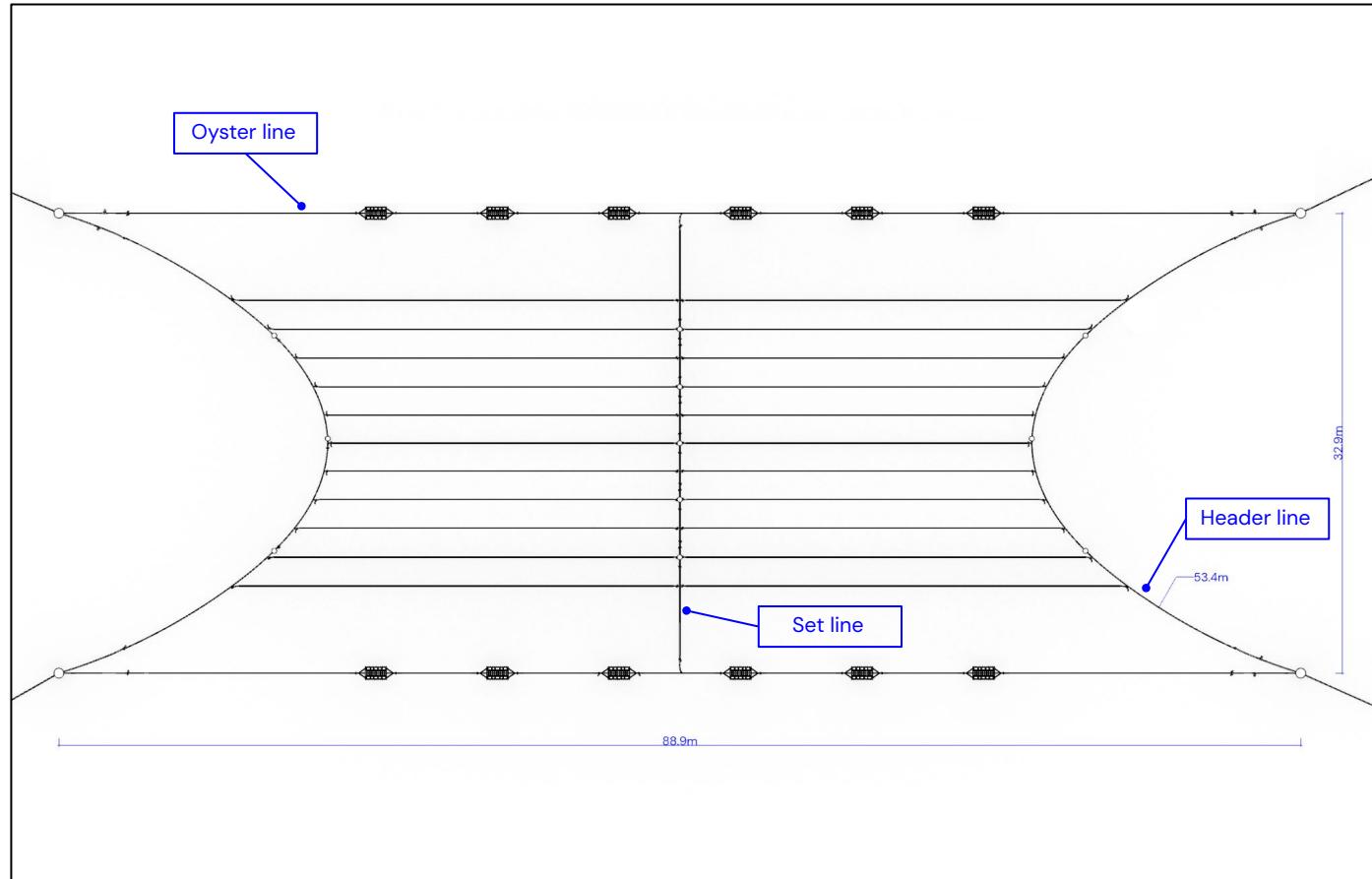


## Frame lines and set line

**Header line:** 53.4m  
18mm Polysteel (3 strand)

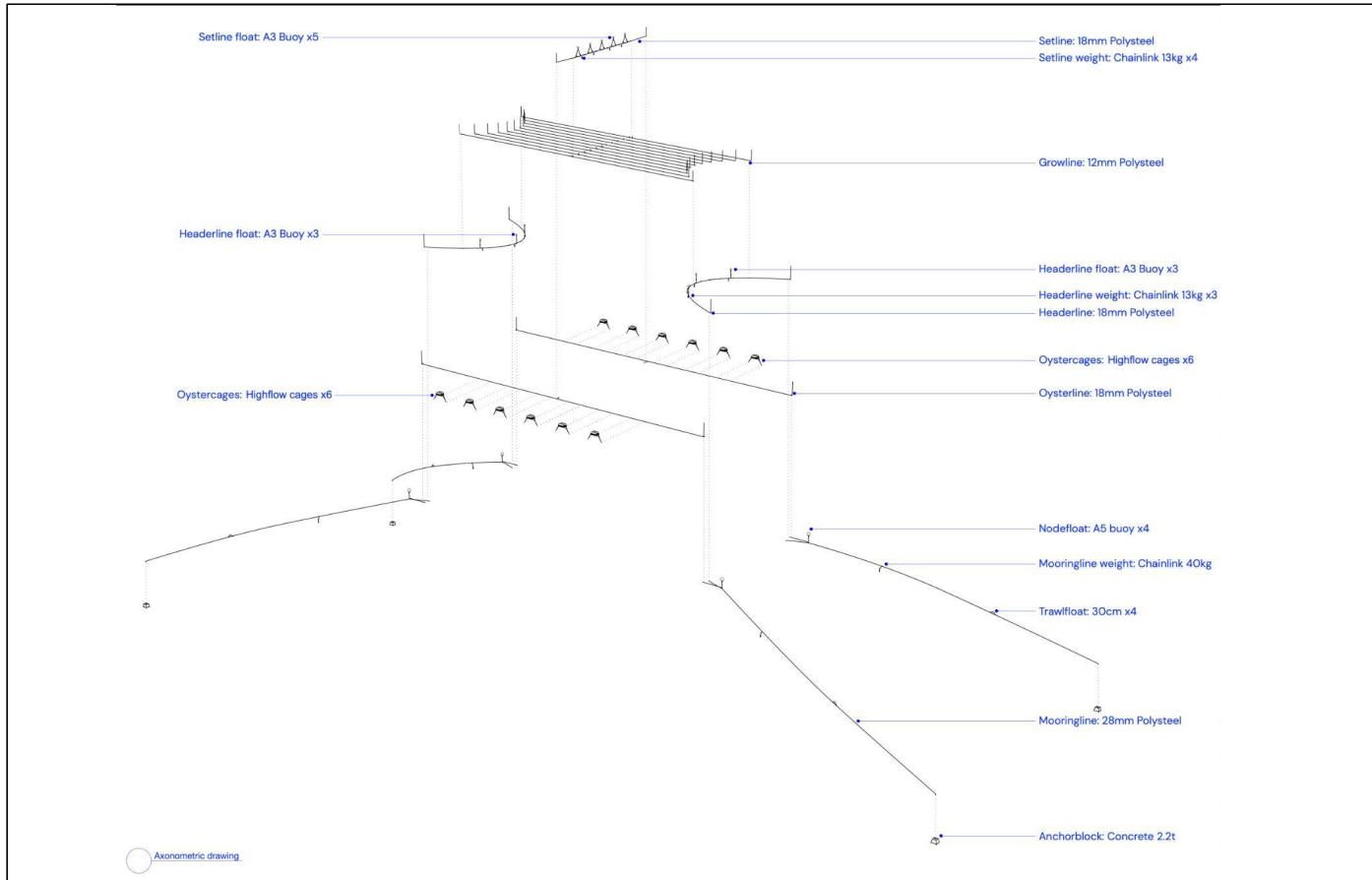
**Oyster line:** 88.9m  
18mm Polysteel (3 strand)

**Set line:** 32.9m  
18mm Polysteel (3 strand)



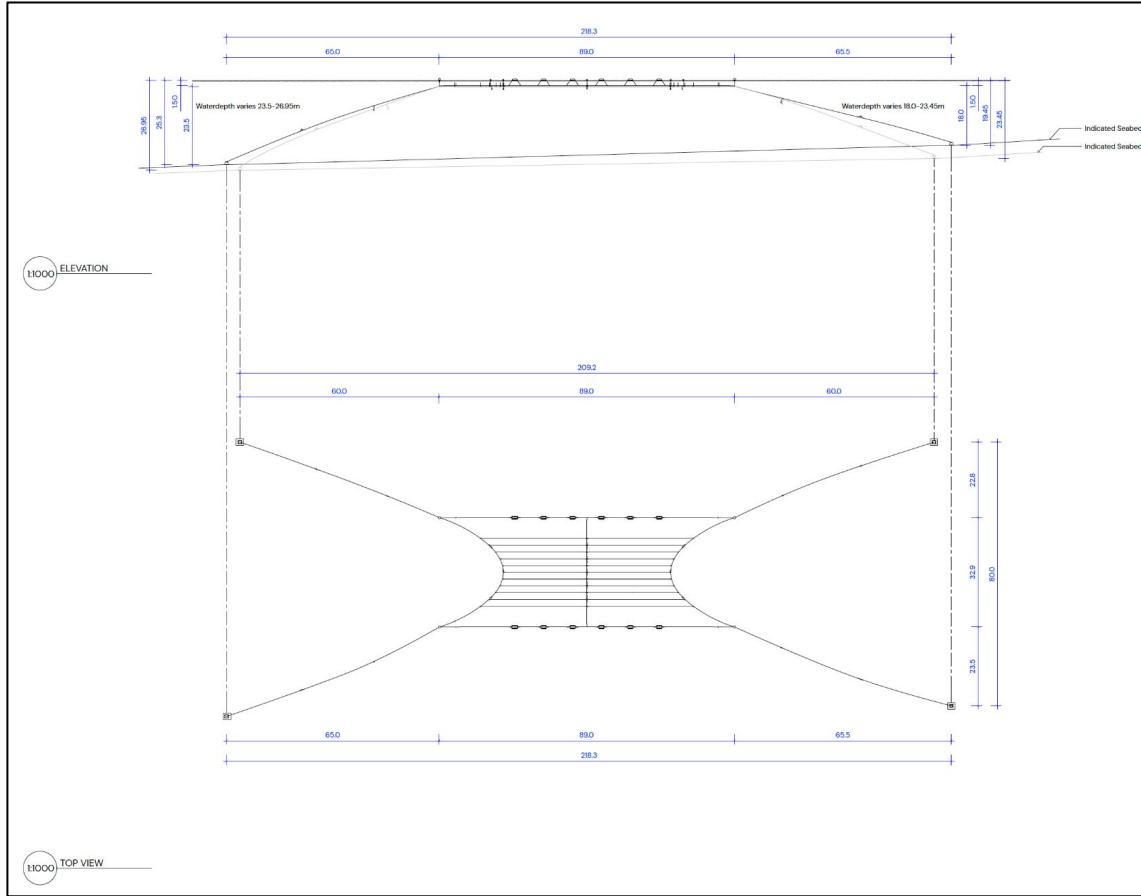


## Axonometric drawing





## Elevation and Top view





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## Farm Components

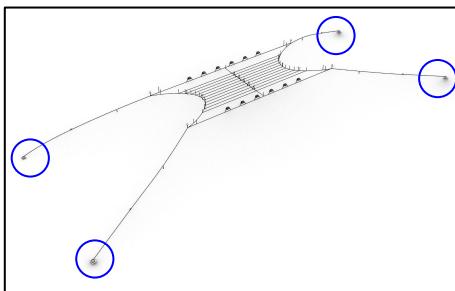
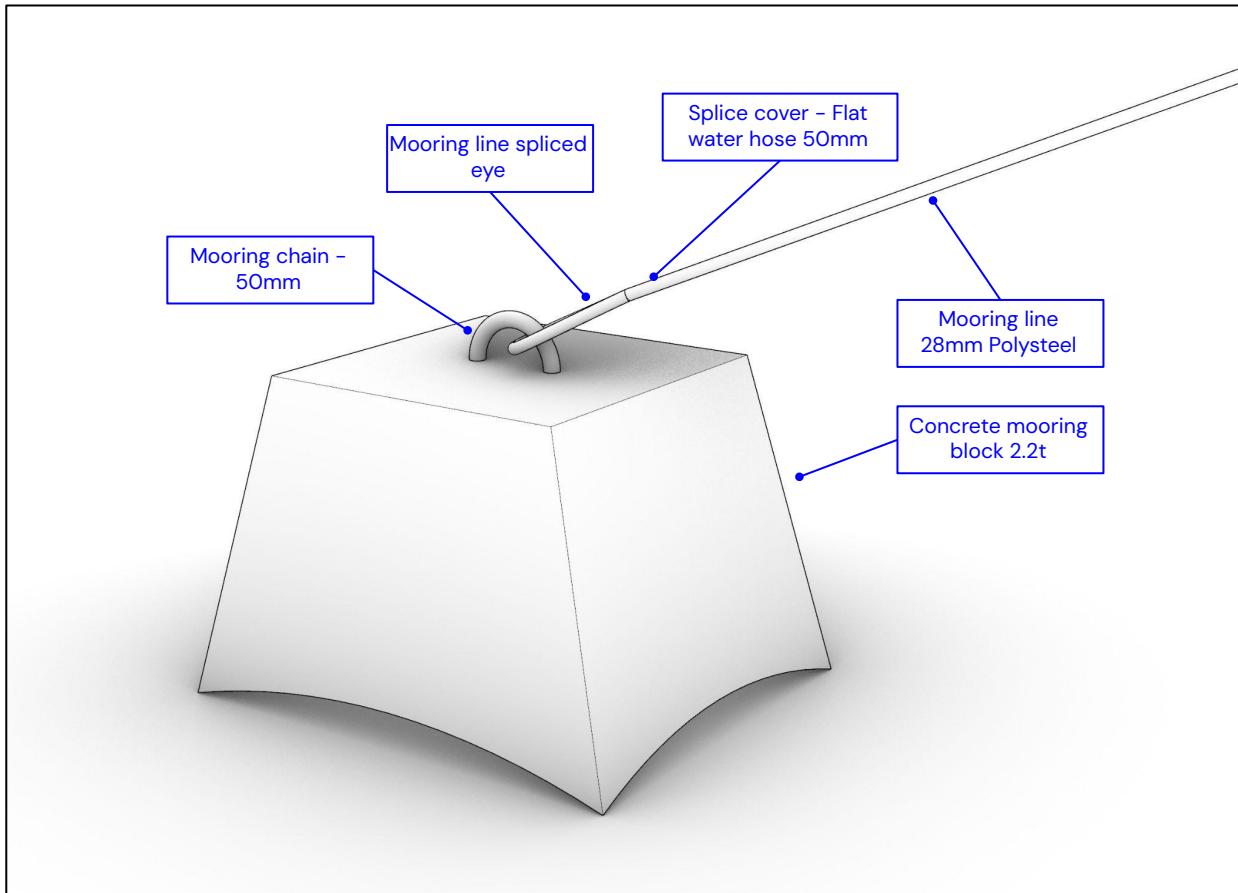


### Mooring block

2.2t concrete block

Dimensions: 120x80x80cm

### Mooring block





**Mooring Line Length:**

Line A: 66m

Line B: 67.5m

Line C: 69.1m

Line D: 70.8m

**Float attachment-  
m from anchor:**

Line A 23.7m

Line B 27.1m

Line C 19.8m

Line D 25.7m

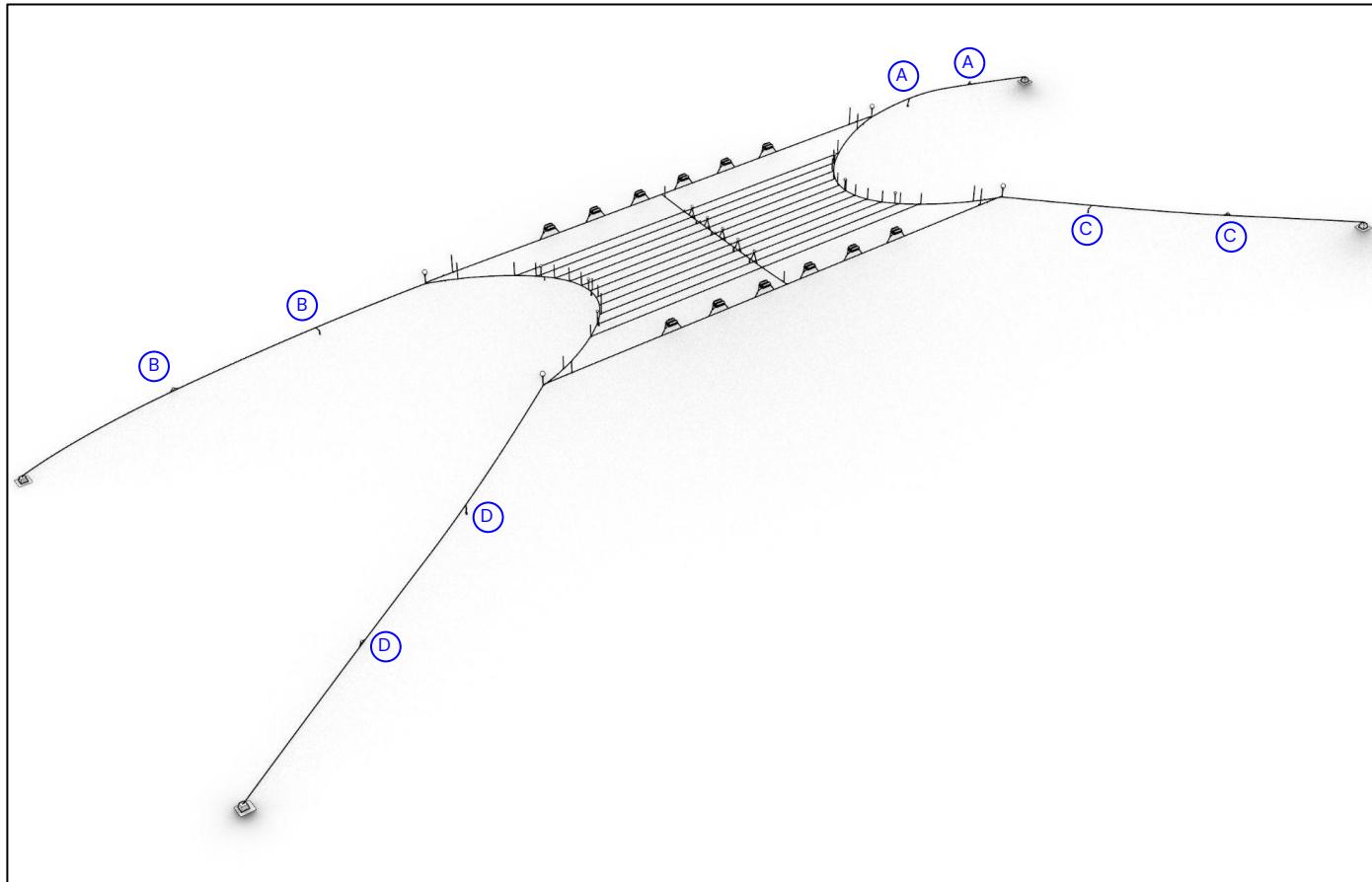
**Angel attachment-  
m from anchor:**

Line A 50.4m

Line B 50.4m

Line C 50.4m

Line D 50.4m





## Mooring line – Trawl float/ Chainlink weight

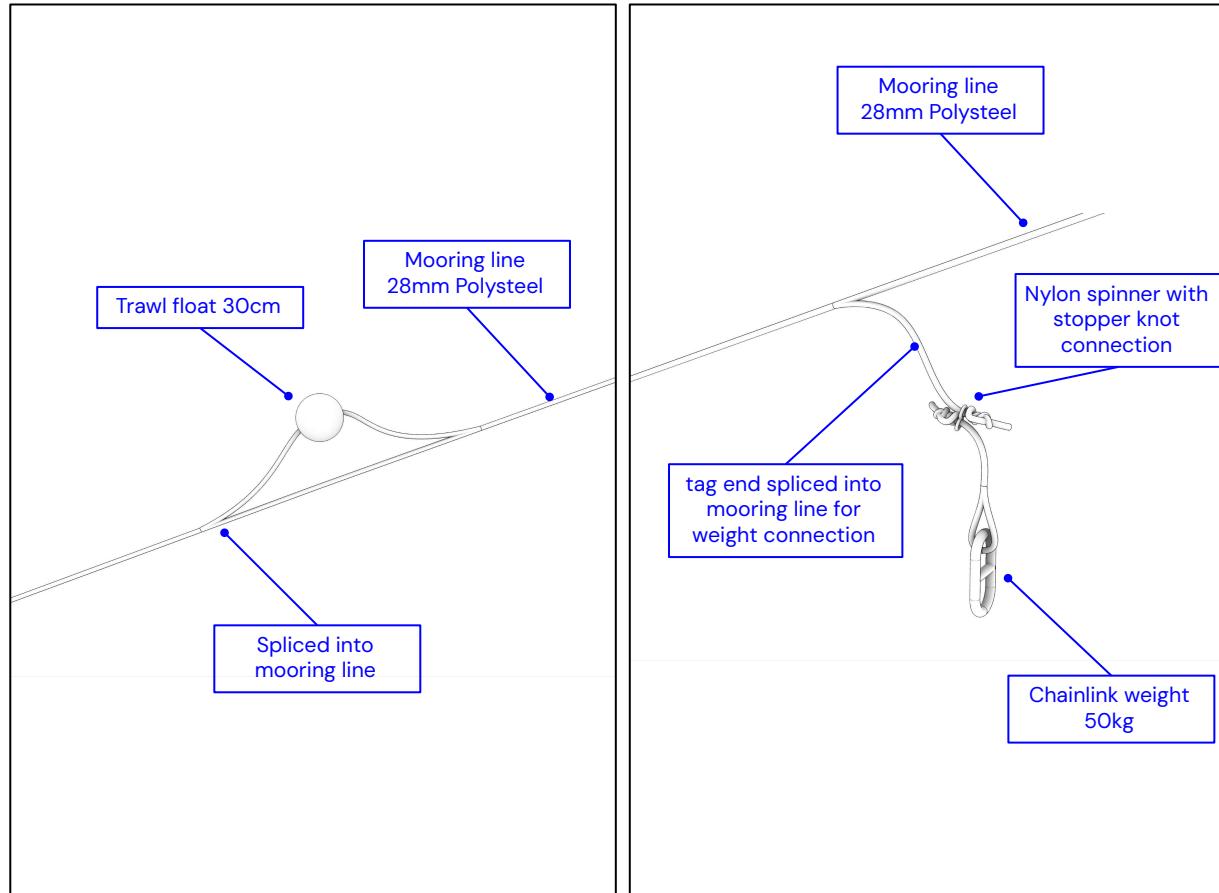
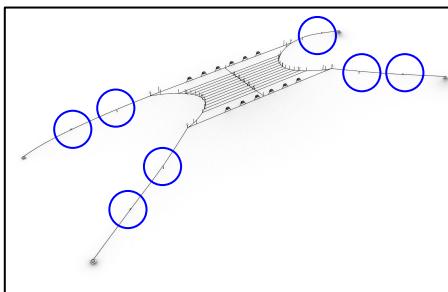
### Mooring line:

28mm Polysteel (3 strand)

Trawl float: 30cm

Chainlink weight: 50kg

All four mooring lines should have a float to avoid damaging the mooring line, which can happen in low tide, by abrasion of the mooring line on the mooring block.





## Corner nodes

### Corner node:

#### Mooring line:

28mm Polysteel (3 strand)

#### Header line:

18mm Polysteel (3 strand)

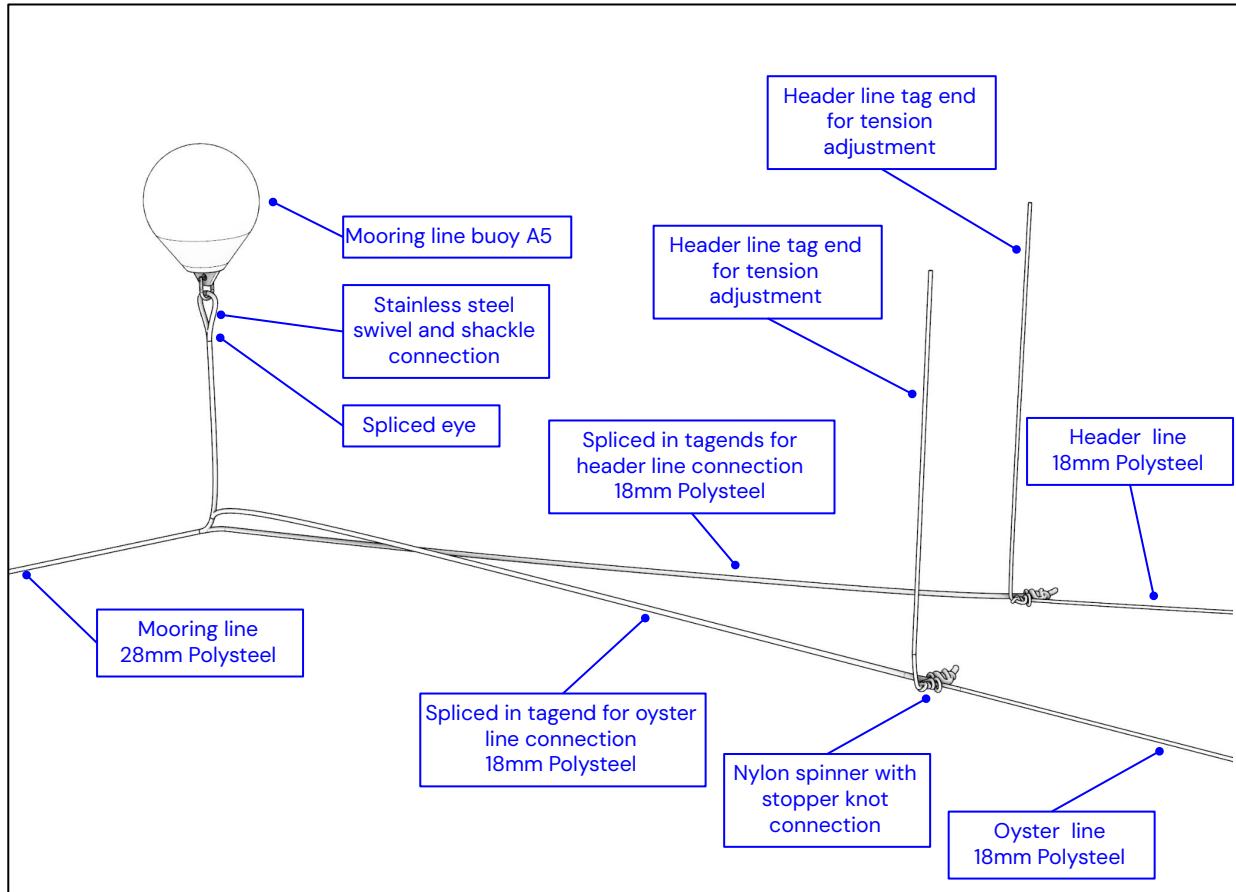
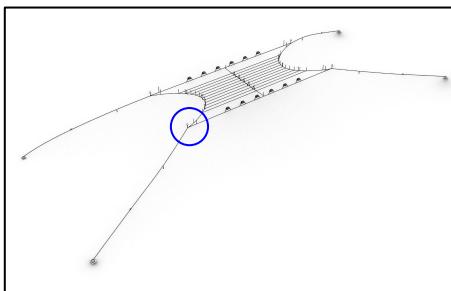
#### Oyster line:

18mm Polysteel (3 strand)

#### Connections:

XL Nylon Spinner with stopper knots on both sides of connected lines

#### Buoy: A5





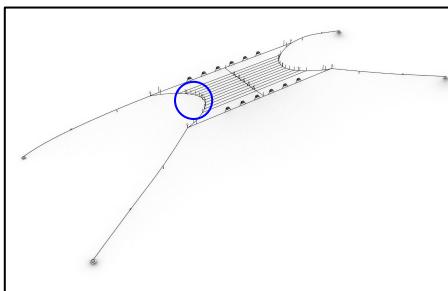
**Header Line:** 53.4m  
18mm Polysteel (3 strand)

**Connections:**

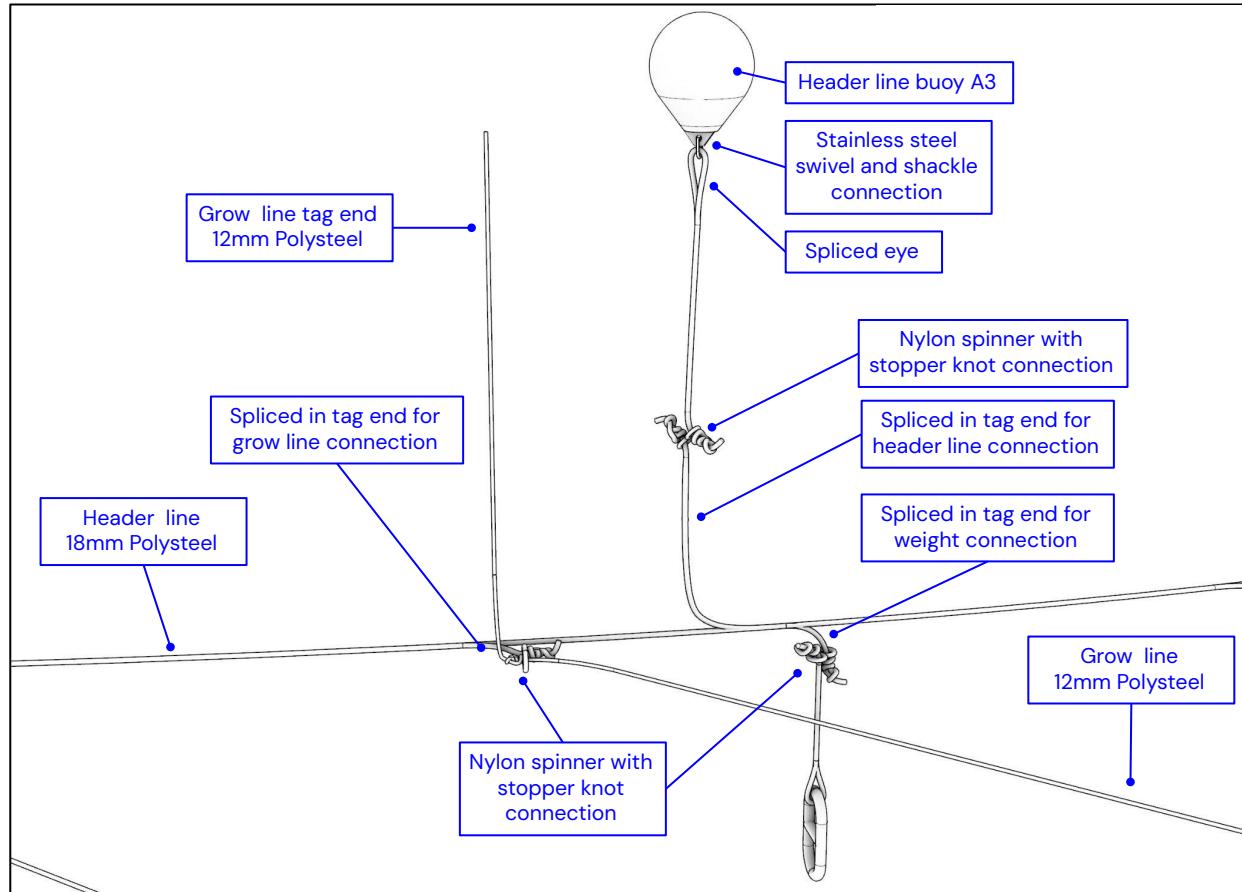
XL Nylon Spinner with stopper knots on both sides of connected lines

**Buoy:** A3

**Weight:** Chainlink 13kgx 3  
Keep the chain ink weights as close as possible to the setline to avoid any interaction with the grow lines



## Header line





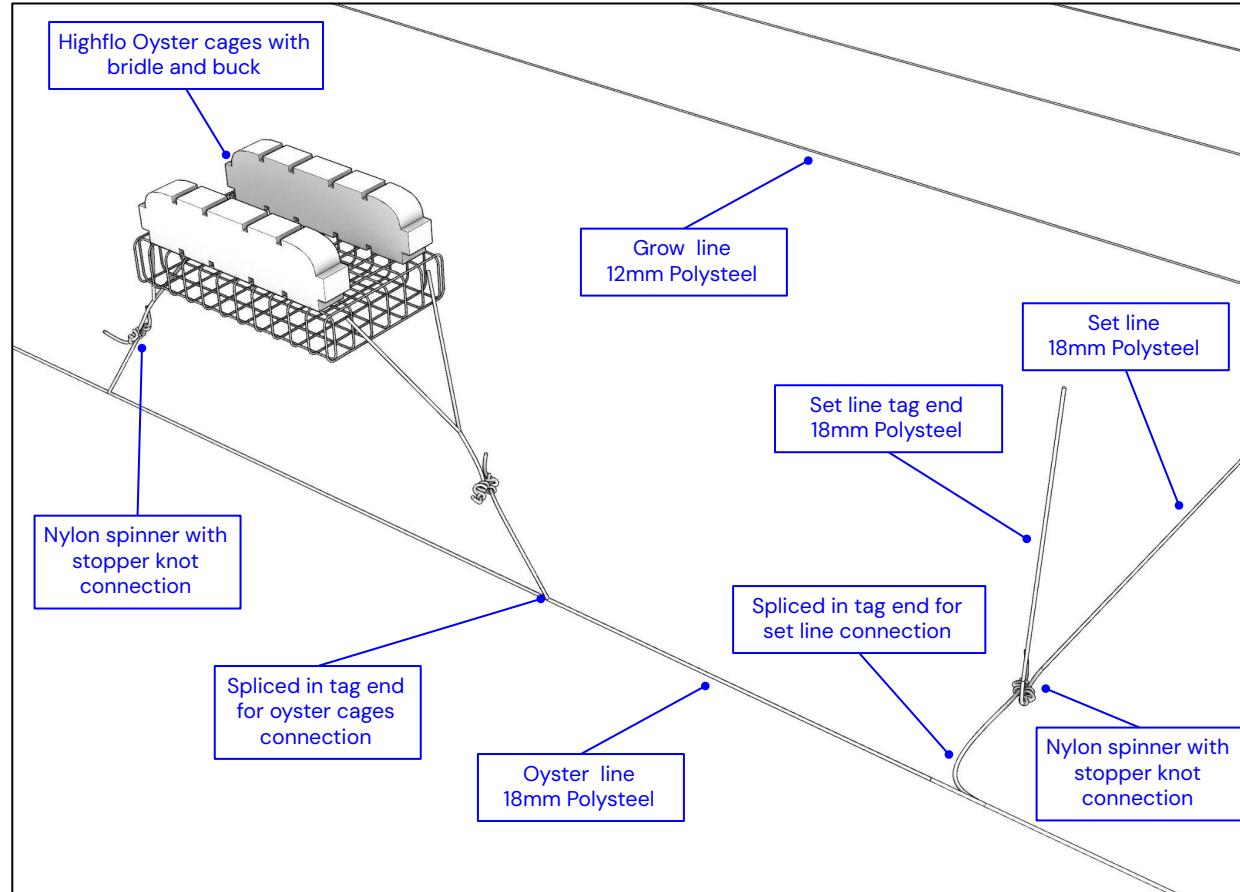
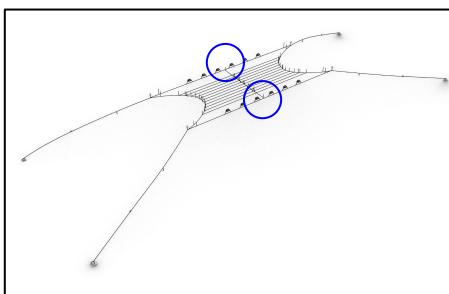
## Oyster line- Oyster farming system

**Oyster Line:** 88.9m  
18mm Polysteel (3 strand)

### Connections:

XL Nylon Spinner with stopper knots on both sides of connected lines

**Oyster farming system:**  
[OysterGro Highflo model](#)





## Oyster farming system- positions

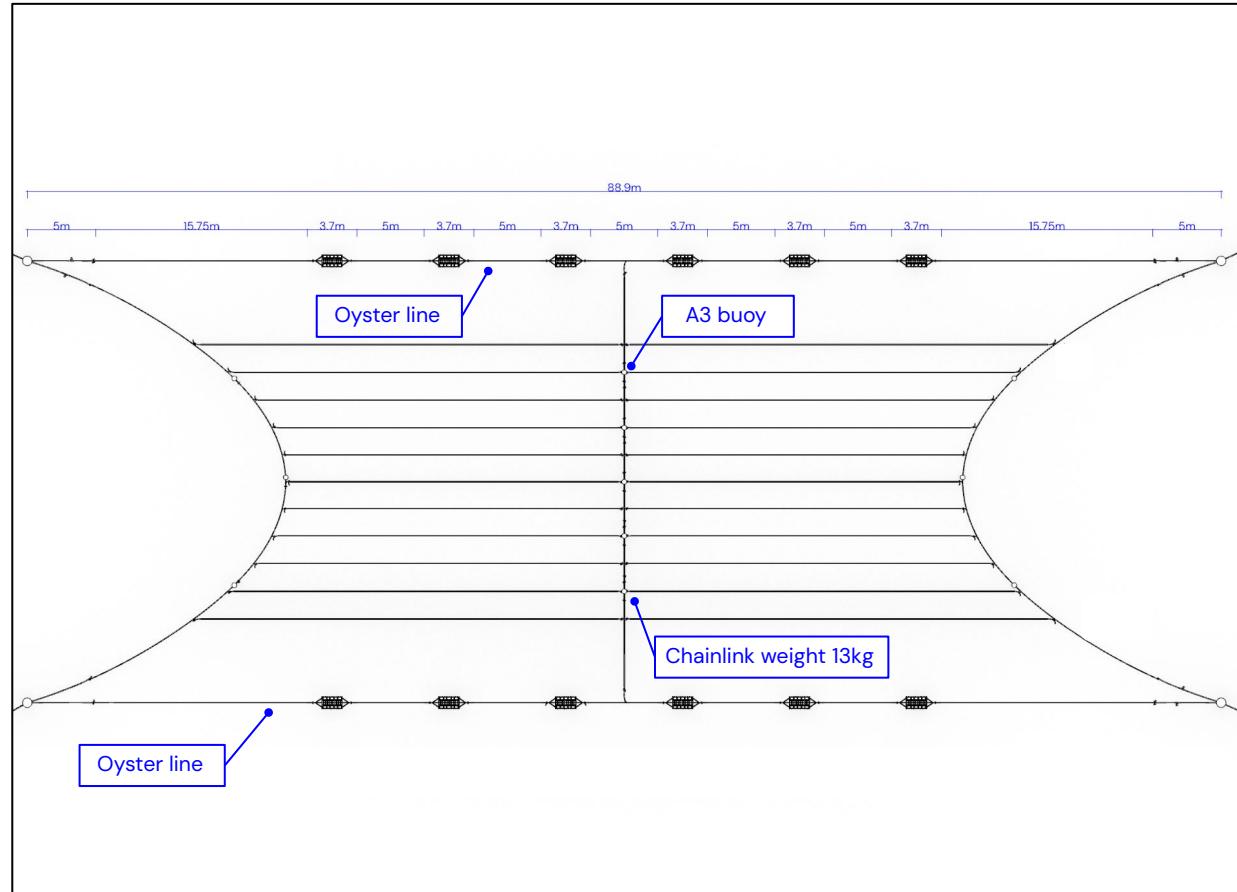
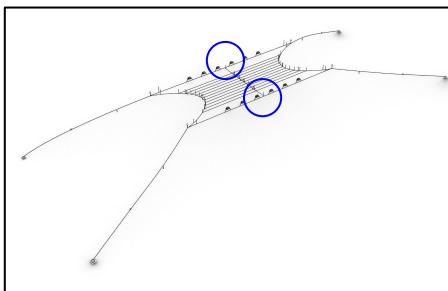
**Oyster farming system:**  
[Oystergro Highflo model](#)

**Oyster Line:** 88.9m  
18mm Polysteel (3 strand)

**Connections:**  
XL Nylon Spinner with  
stopper knots on both  
sides of connected lines

**Buoy:** A3x 5

**Weight:** Chainlink 13kgx 4





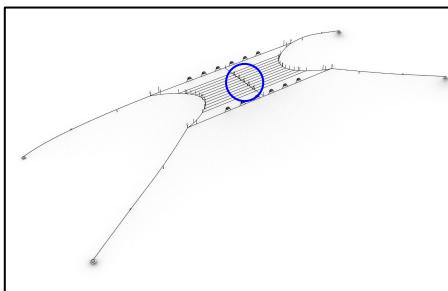
**Set Line:** 32.9m  
18mm Polysteel (3 strand)

**Connections:**

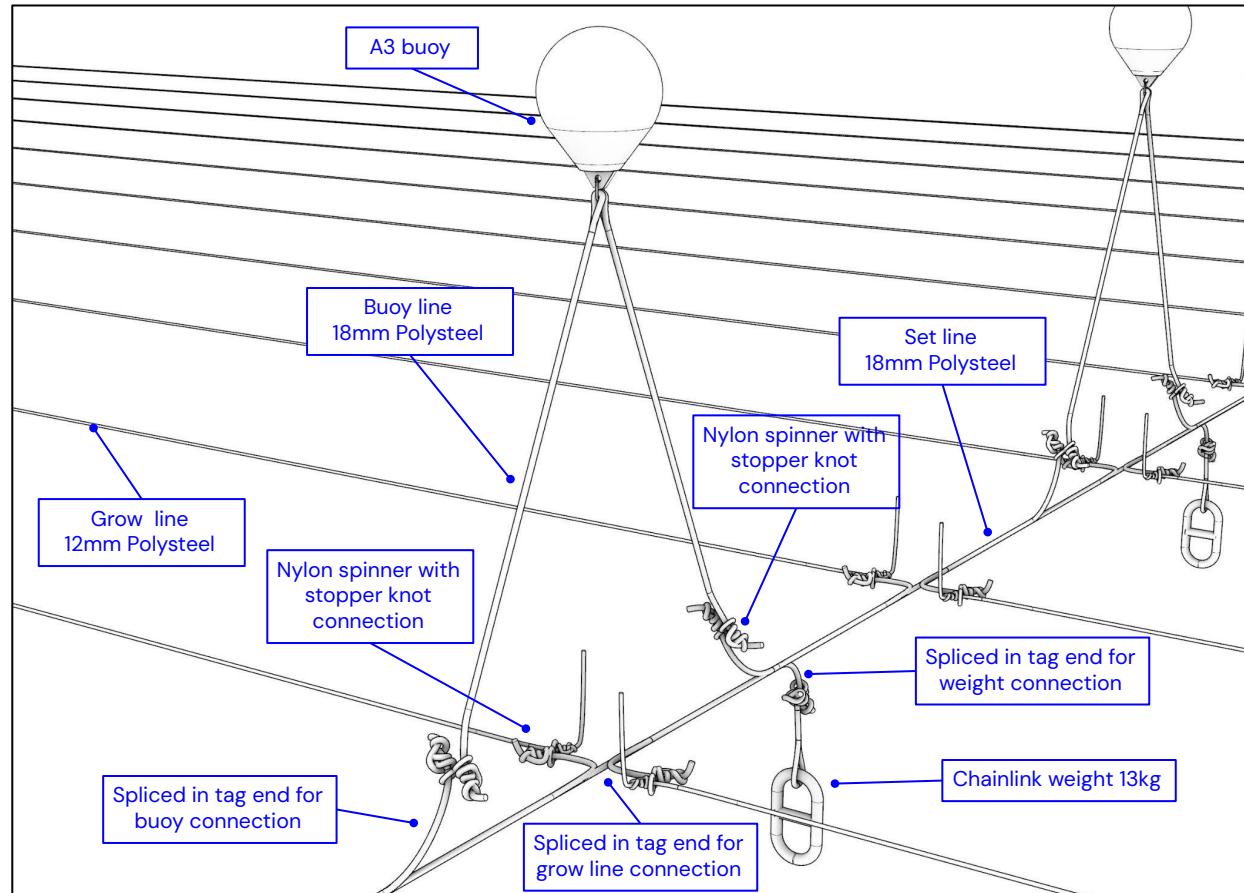
XL Nylon Spinner with stopper knots on both sides of connected lines

**Buoy:** A3x 5

**Weight:** Chainlink 13kgx 4  
Keep the chain link weights as close as possible to the setline to avoid any interaction with the grow lines



## Set line





**Grow line:**

12mm Polysteel (3 strand) x 11

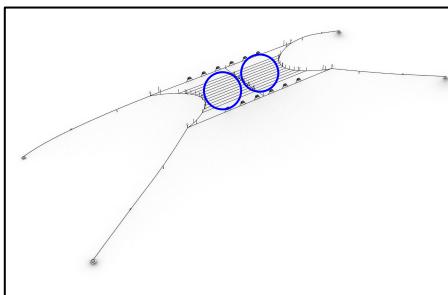
**Connections:**

XL Nylon Spinner with stopper knots on both sides of connected lines

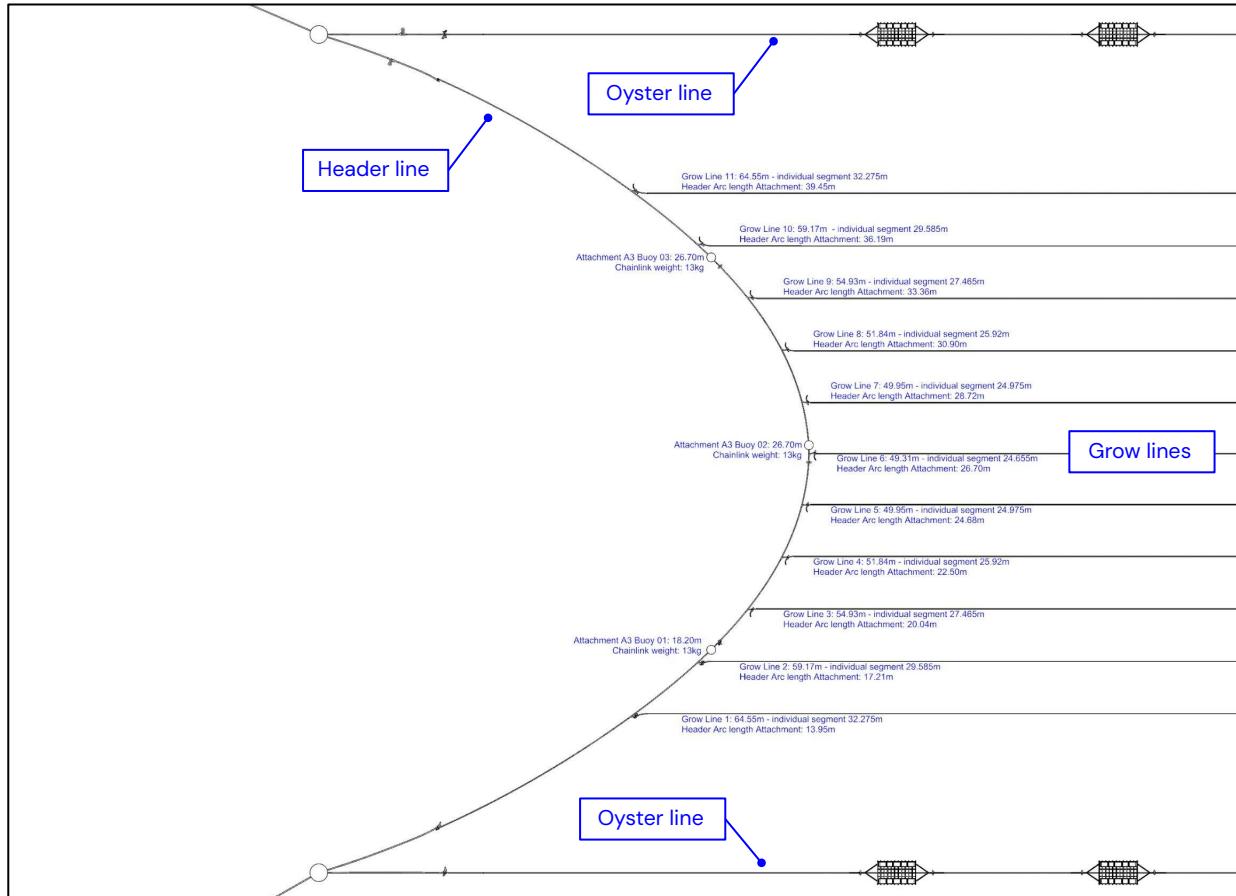
**Buoy:** A3 x3 , along header line

**Weight:** Chainlink 13kg x3 , along header line

Each grow line has a nylon spinner/stopper knot connection, which allows for easy tension adjustment and attaching or detaching of the line. The grow lines are in two individual segments, the center ends are connected to the set line.



## Grow line





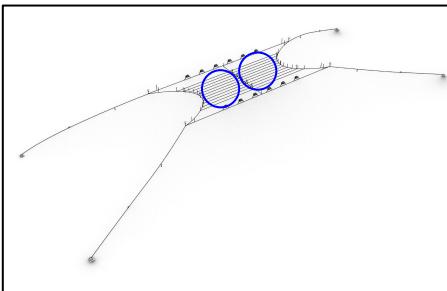
### Grow line:

12mm Polysteel (3 strand) x 11

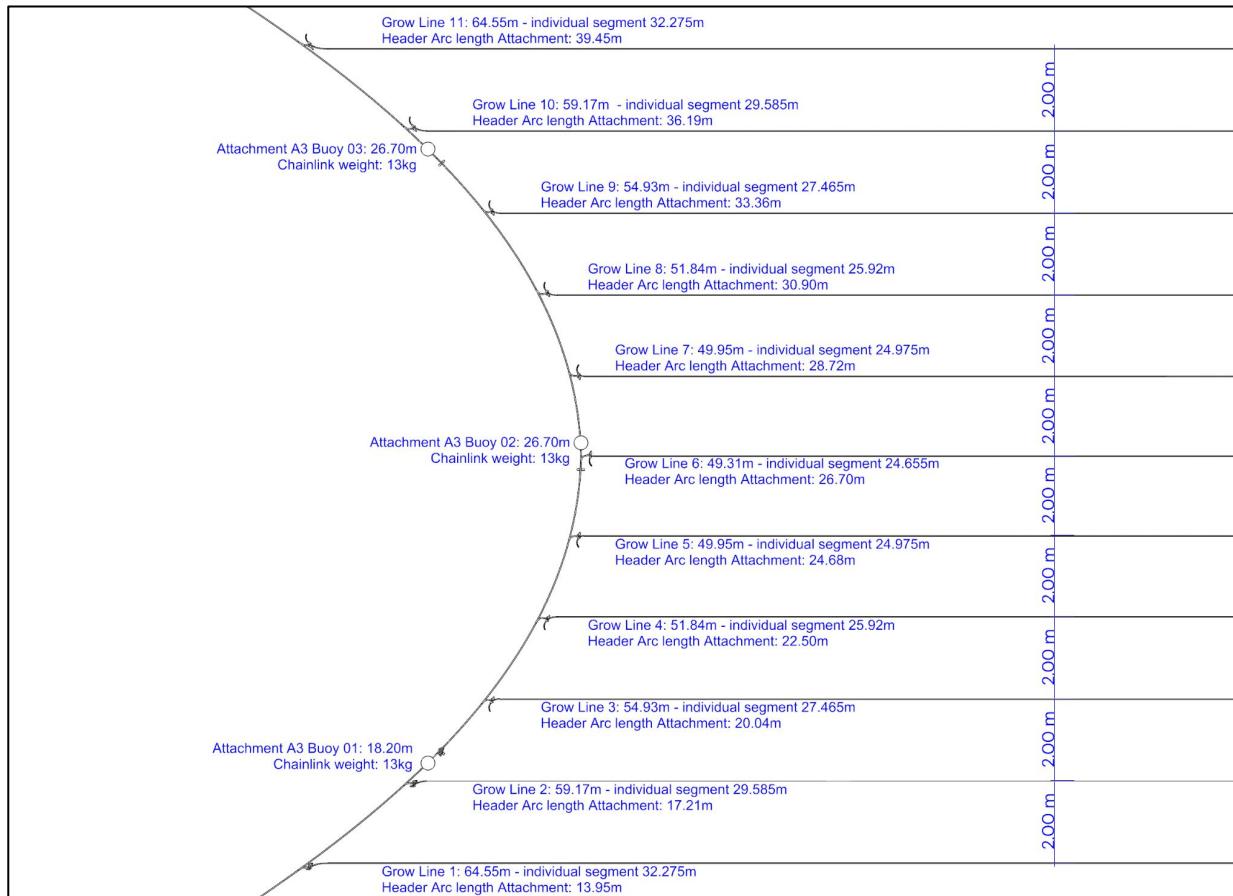
### Growline length total: 550m

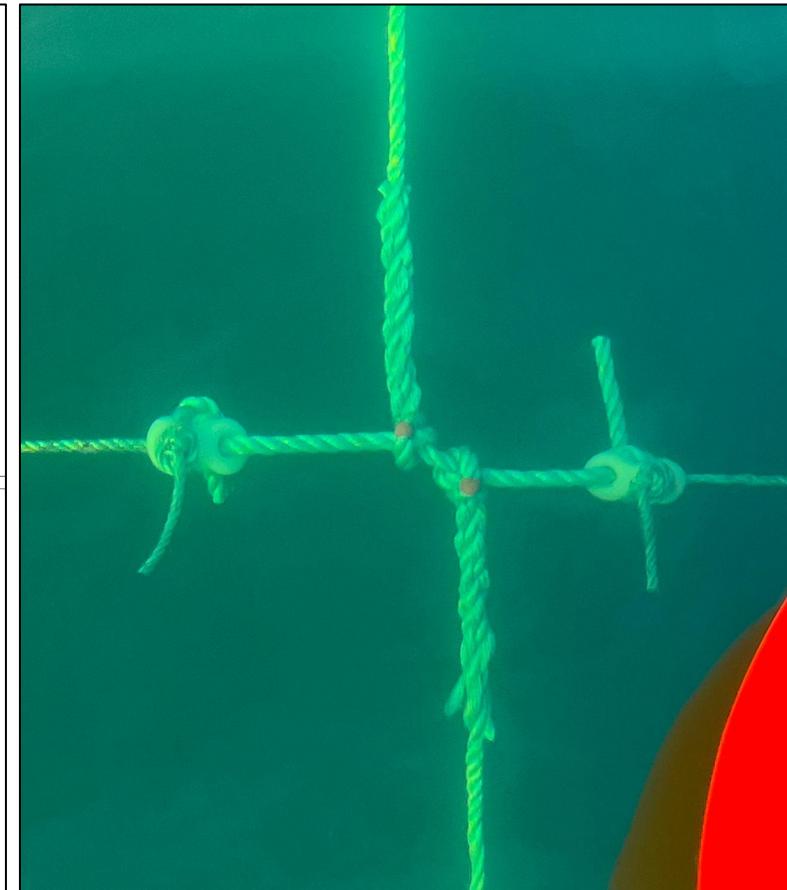
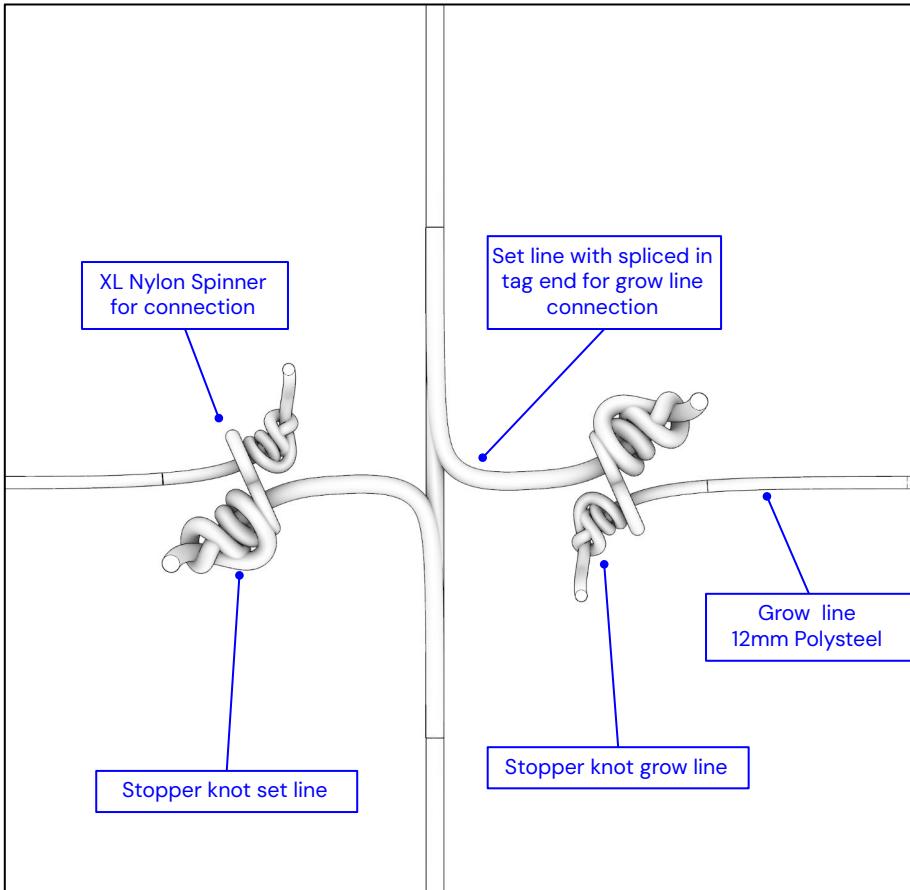
The design works for both standard seeded line with twine or direct seed lines.

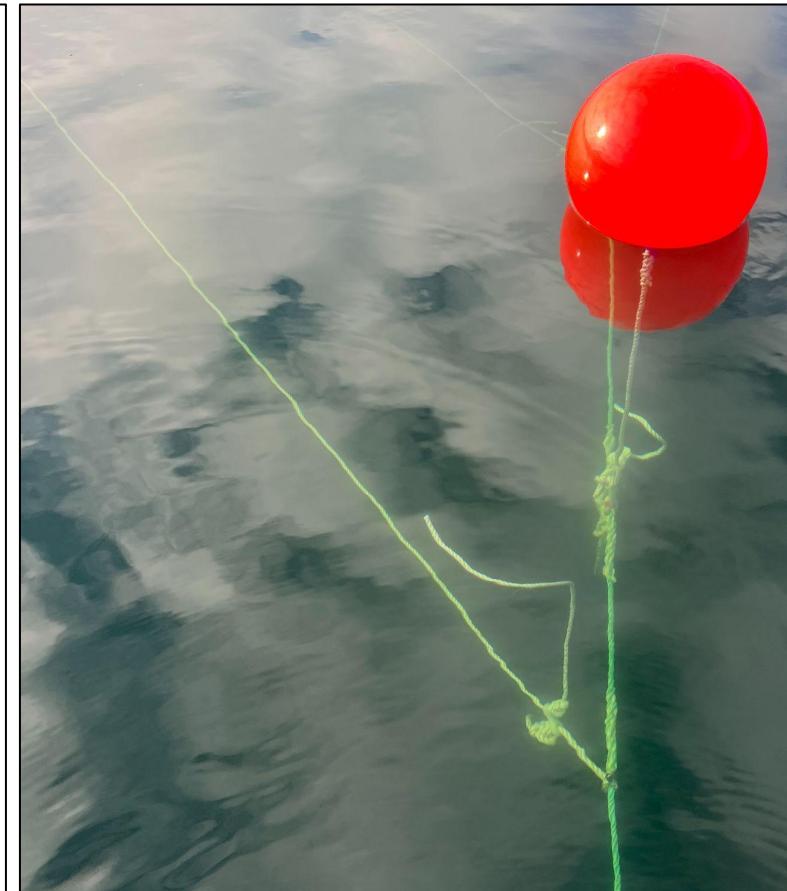
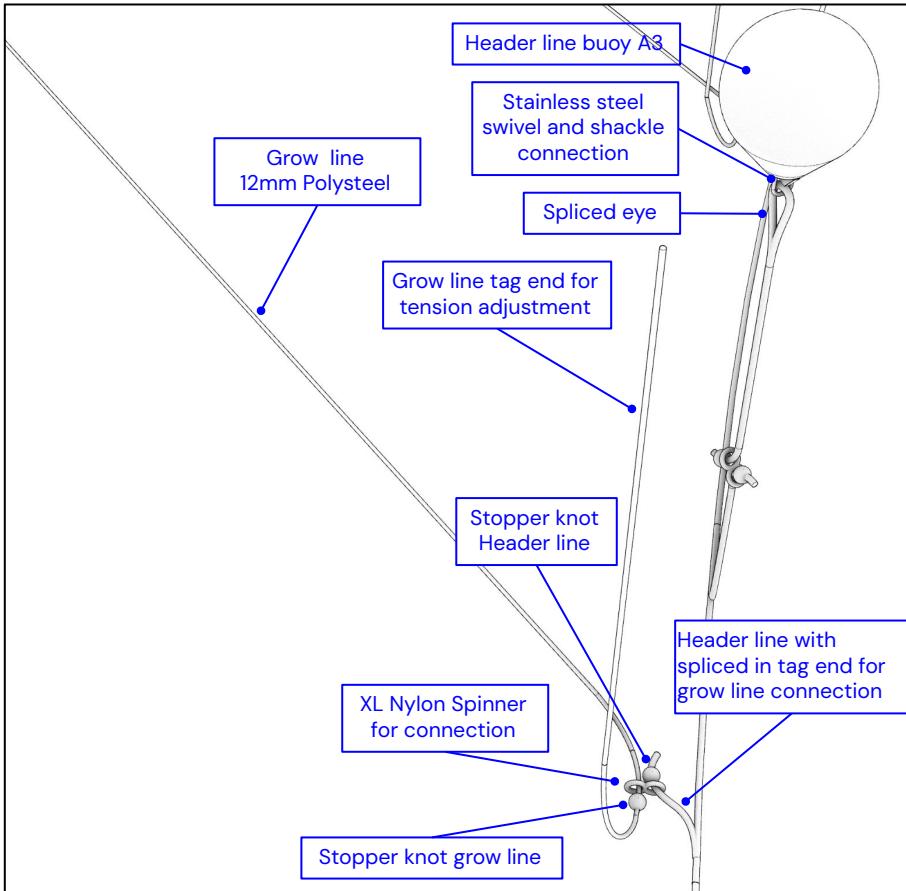
Each grow line has a nylon spinner/stopper knot connection with the header line, which allows for easy tension adjustment and attaching or detaching of the line. The grow lines are in two individual segments, the center ends are connected to the set line. The individual grow lines are 2m apart.



## Grow line









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## Farm seeding



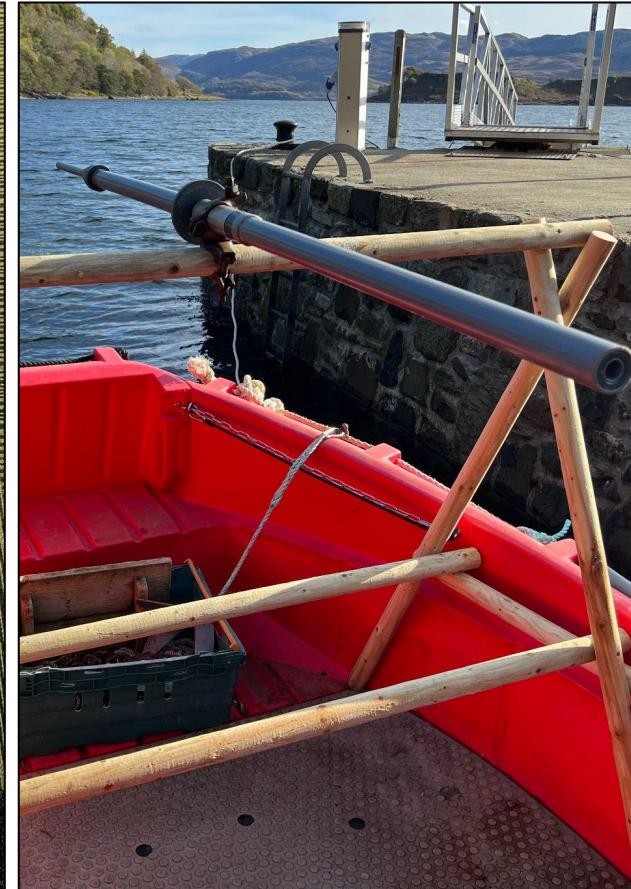
## Farm seeding- Seeding tool

### Seeded twine:

For the application of the seeded twine we recommend a seeding tool, see image on the left. A seeding tool can be any tube which allows the seeded twine spool to be mounted onto it. The combined seeding tool tube with the seeded twine spool should be able to rotate around another tube. This will help to release some initial tension from the seed lines when applied onto the grow lines, additionally the seeded twine will wrap nicely around the grow lines during the application.

left image:  
seeded twine wrapped around a plastic tube.

right image:  
seeding tool without a seeded twine tube on it.





**Seeded twine:**

left image:

seeding tool with a seeded twine tube placed on it. The grow line runs through the tool, at the beginning of it the seeded twine should be attached. Keep an offset of roughly 2m for tag ends and stopper knot.

right image:

seeded twine is wrapped nicely around the grow lines, the ends of the twine should be again fixed with a knot onto the grow line.





## Grow lines- applied seeded twine

### Seeded twine:

left image:

Grow lines with already applied seeded twine, the twine is visible close to the stopper knot connection of the grow line and the header line.

right image:

Grow lines with seeded twine wrapping around them.





## Farm marine engineering



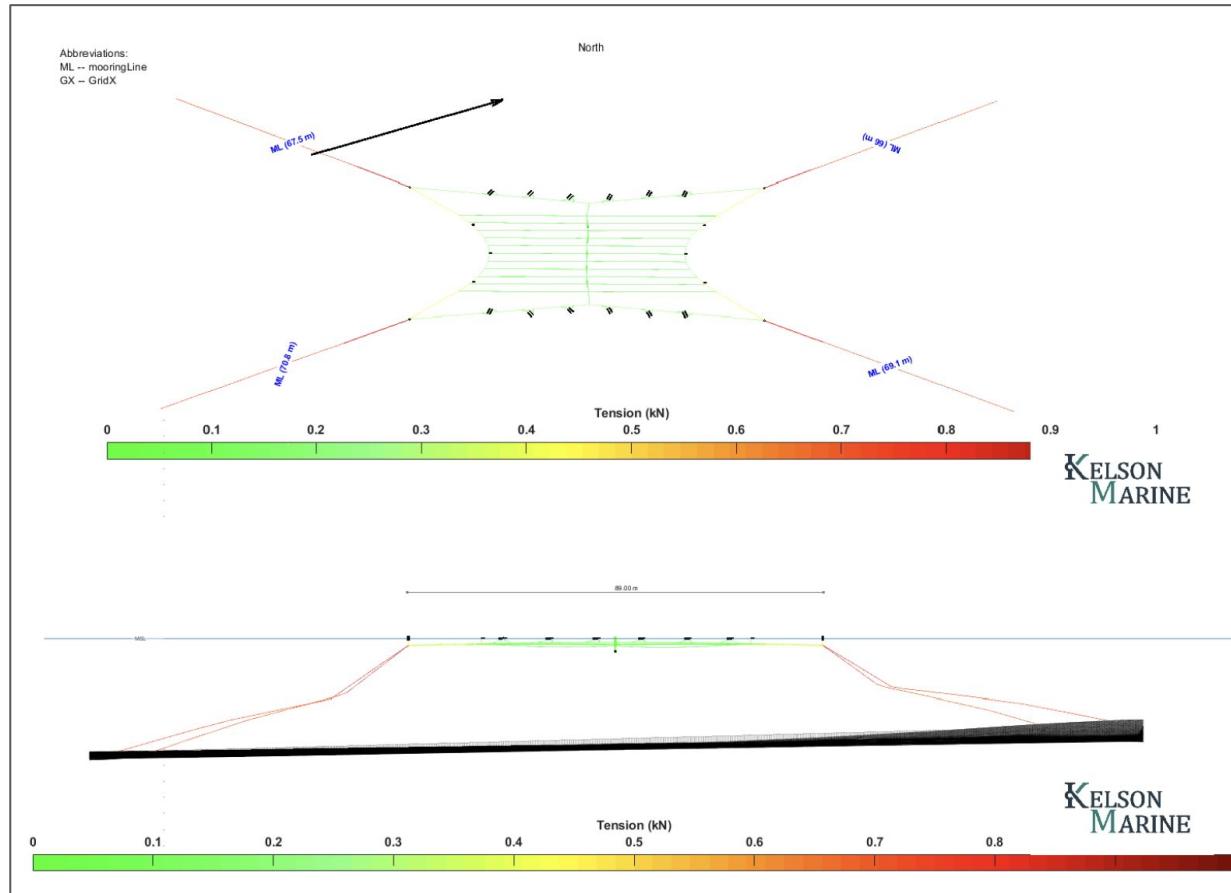
## Introduction to engineering report:

This report is calculated and simulated for a specific site on the west coast of Scotland, it is highly advisable to consult an engineer while designing a farm to address all specific structural conditions of a farm.

The report should include simulations of various characteristic load cases to analyze how the proposed system would respond to fluctuations in current, wave, wind, and tidal conditions to optimize the performance and operability of the envisioned aquaculture farm system.

The engineering report should entail the computation of extreme current, wave, and wind conditions associated with a storm that has a 50-year recurrence interval (referred to as the 50-year storm). This calculation utilizes a hindcast model based on current and wave data, which has been validated through comparisons with nearby ocean observations.

This report was developed by Kelson Marine, all materials in the following section are published with allowance by Kelson. For the report please refer to our GitHub account or [click the link](#).





## Farm budget

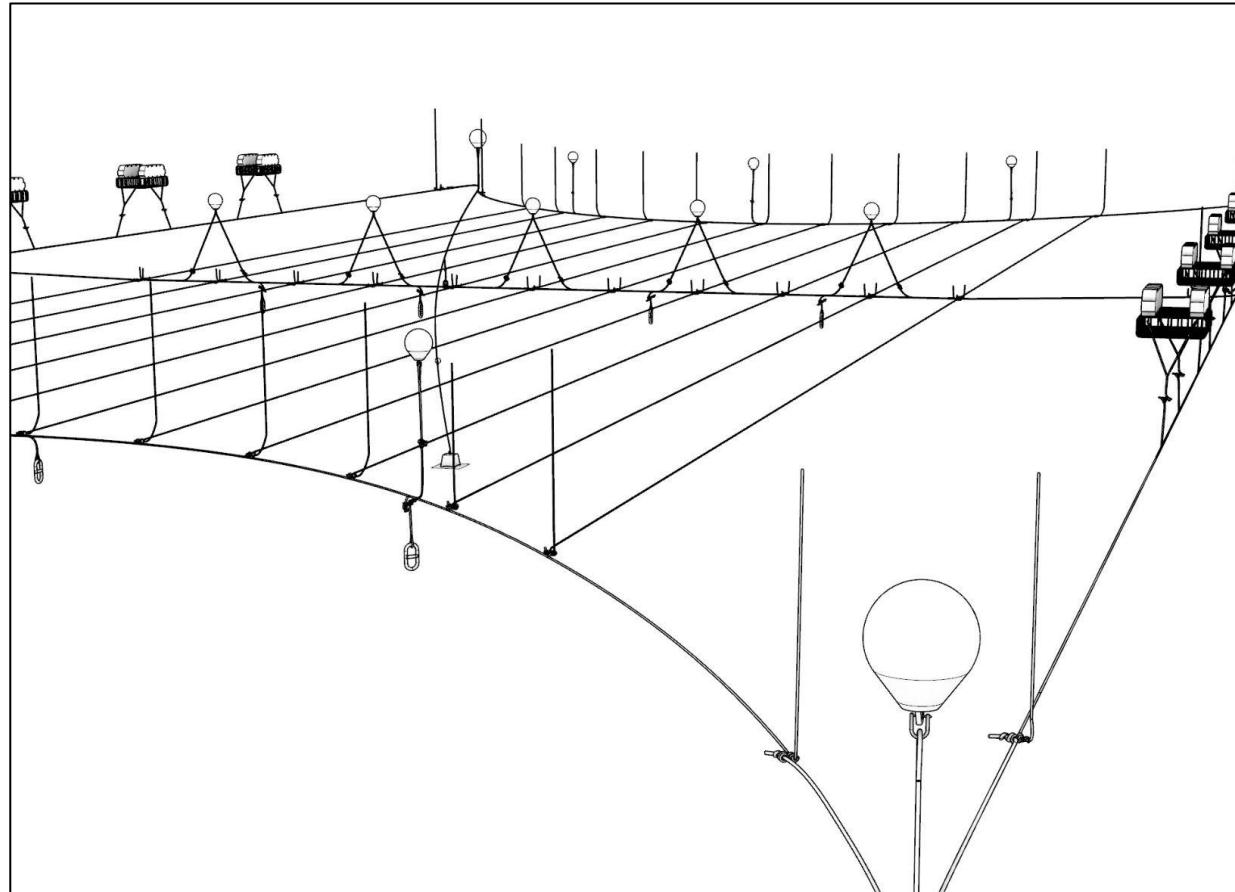


### Introduction to the budget sheet:

This comprehensive budget sheet should help to assist in planning, managing and controlling the procurement process of a seaweed farm. The figures presented here serve as a usable reference point, but it's essential to acknowledge local price differentiations, which are inherent and can significantly impact the budget.

The budget sheet, ranges from administrative costs such as the application, the anchor components, listing additional farm components used in this specific design, the different ropes needed and the seeded twine for the grow lines.

Certain elements, such as the quantity of specialized marker buoys or oyster baskets, may be subject to variation within the budget and depends upon factors such as the specific site, the design of the farm, and the extent to which it aligns with regulatory requirements. To get a better understanding of the process and costs to receive a license we highly recommend the [European maritime homepage](#) for a clear regulatory pathway within the european regulatory framework.





## Budget sheet

**Budget sheet:**

Consider the budget sheet as a comprehensive guide for the procurement and budget planning process.

It is strongly recommended to conduct independent research on the costs associated with each farm design component, as this budget sheet does not provide any guarantees regarding budget accuracy.

It is organized into lines and seeded lines, all other farm components from anchors to nylon spinners, components for one specific marker buoy, and administrative costs like licensing and engineering fees.

Farm Pilot Manual- Equipment list	Planning	Budget						
		3d model	total	Unit lengths	Units needed	Unit price £	price/ m	Price total + VAT £
<b>Lines</b>								
Anchor line 28mm 3-strand polysteel in m	274		220m Coil	1.5	664.4	3.02/m	827.48	£
Header line 18mm 3-strand polysteel in m	127		220m Coil	1	245	1.11/m	140.97	£
Oyster line 18mm 3-strand polysteel in m	172		220m Coil	1	245	1.11/m	190.92	£
Set line 18mm 3-strand polysteel in m	54		0	0		1.11/m	59.94	£
Buoy line 18mm 3-strand polysteel in m	23	376	0	0		1.11/m	25.53	£
Groove line 12mm 3-strand polysteel in m	520		220m Coil	3	97	0.44/m	228.8	£
DS Groveline 12mm in m	100		0	1		-	unknown	£
Seeded twine in m	452		100	4.5		3.26/m	1475.12	£
<b>Components</b>								
Anchor Block- Concrete- selfmade	4		x	x	100		400	£
Anchor Block- Chain	4		x	4	80		320	£
Rope Spinners	103		x	110	0.9		90	£
Angels 50kg Chainlink	4		x	4	80		320	£
Angels 13 kg Chainlink	10		x	11	20		220	£
A5 Corner/Node buoy	4		x	4	167		668	£
Buoys A3 Set line and Header line	11		x	11	51		561	£
Trawl float 30cm	4		x	4	32.49		129.96	£
Flat water hose 25mm diameter	5x50cm		x	x	-		30	£
Flat water hose 50mm diametere	5x50cm		x	x	-		60	£
Stainless steel shackle- Setline	5		x	5	9		45	£
Stainless steel swivel- Cornerfloat	4		x	4	35		140	£
Stainless steel shackle- Cornerfloat	4		x	4	15		60	£
Oyster basket HighFlo- OPTIONAL	12		x	12	296		3552	£
<b>Special Marker buoy</b>								
Anchor Block- Concrete- selmade	1		x	x	100		100	£
Anchor Block- Chain	1		x	1	80		800	£
Anchor line 28mm 3-strand polysteel	120		220	1	362.4	3.02/m	362.4	£
Trawl float 30cm	1		x	1	32.49		32.49	£
Angels 50kg Chainlink	1		x	1	80		80	£
Stainless steel shackle	1		x	1	15		15	£
Stainless steel swivel	1		x	1	35		35	£
Yellow special marker buoy	1		x	1	1374		1374	£
<b>Admin Costs</b>								
Licensing Fees	1		x	1	750		750	£
Marine Engineering work	1		x	1	6500		6500	£
Drawing Fees	1		x	1	600		600	£
Big boat rental/ day	1		x	1	1200		1200	£
Farm TOTAL							21393.61	£



## Farm maintenance



#### Introduction to the farm maintenance:

Seaweed farming demands careful attention to various factors, while specific circumstances may vary, the principles outlined here provide a foundational framework that can be adapted to suit the unique requirements of the farm. It is crucial to conduct regular maintenance checks to ensure optimal growth, health, and productivity of the seaweed farm.

#### Preliminary assessment:

This should be a thorough examination of the overall farm installation including diving for inspecting the anchors, all lines from mooring lines to grow lines, floatations, and all connections. Take note of any signs of damage, wear and tear to prevent damage, or potential environmental stressors. An installation of a monitoring sensor such as an underwater data logger to access data like water temperature, salinity or light exposure is highly recommended. The data logger should be placed as central as possible to achieve representable data. The retrieved data logs can be used as environmental monitoring, scientific research or industrial purposes.





**Introduction to the farm maintenance:**

**Water quality analysis:**

Regular assessment of the water quality parameters to guarantee an ideal environment for seaweed growth. Test for salinity, pH levels, temperature, light and nutrient concentrations. Adjustments may be necessary to maintain an optimal condition for seaweed cultivation.

**Seaweed health inspection:**

Examine the seaweed blades for any signs of discoloration, pests, or disease. Monitor growth rates and evaluate overall seaweed health. If anomalies are detected, prompt action is essential to prevent the spread of issues throughout the farm.

**Infrastructure Check:**

Especially after big events such as storms or a potential boat damage, inspect all farm infrastructure, including buoys, ropes, connections and anchor points. Ensure that they are secure and functioning as intended. Address any wear and tear promptly to prevent damage to equipment and potential disruptions to farm operations.





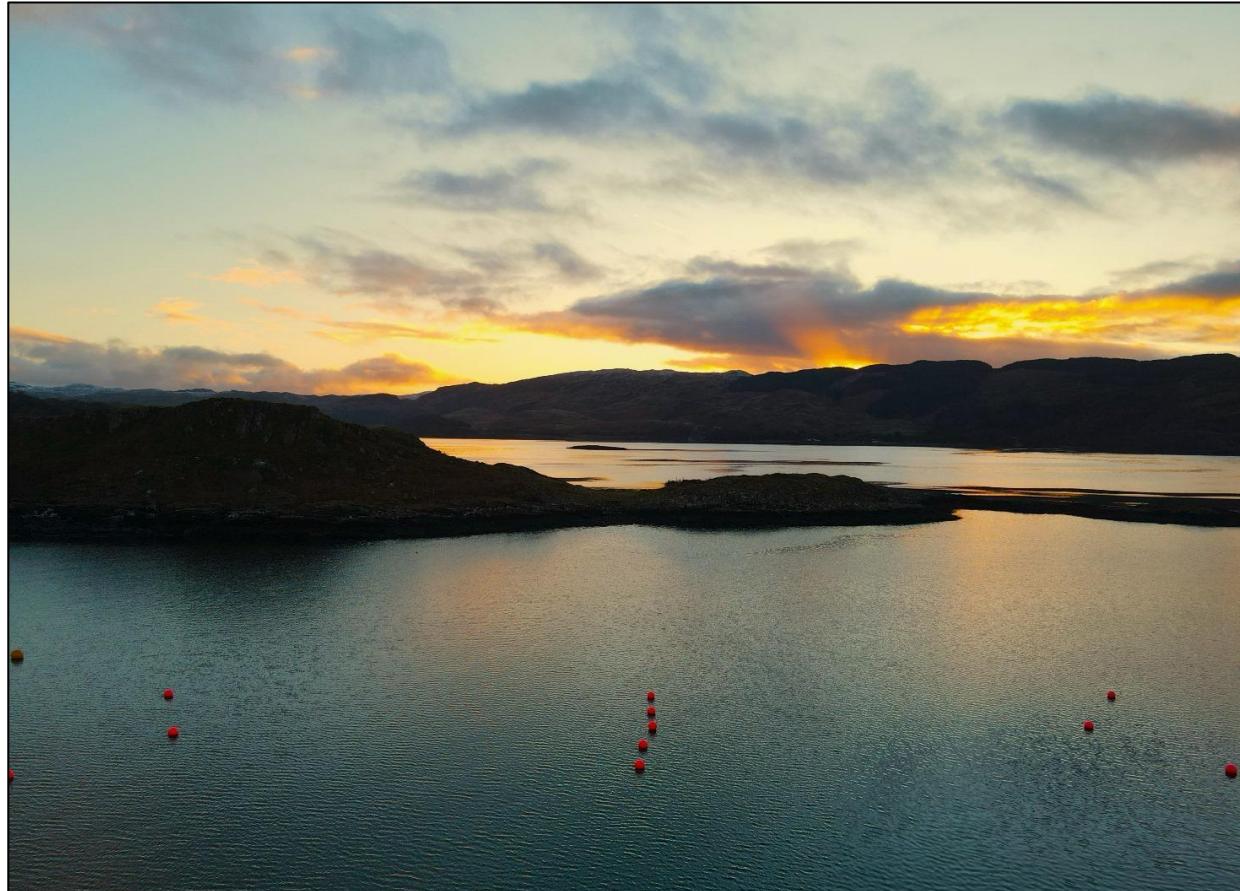
**Introduction to the farm maintenance:**

**Harvesting Readiness Assessment:**

Evaluate the readiness of seaweed for harvesting. Consider factors such as size, color, overall quality and targeted market. Implement a systematic harvesting plan to optimize yield while ensuring the sustainability of the seaweed.

**Documentation:**

Maintain detailed records of all observations, measurements, and corrective actions taken during the maintenance check-in. This documentation is essential for tracking the farm's performance over time and making informed decisions for future cultivation cycles. As always, "what gets tracked, gets improved."

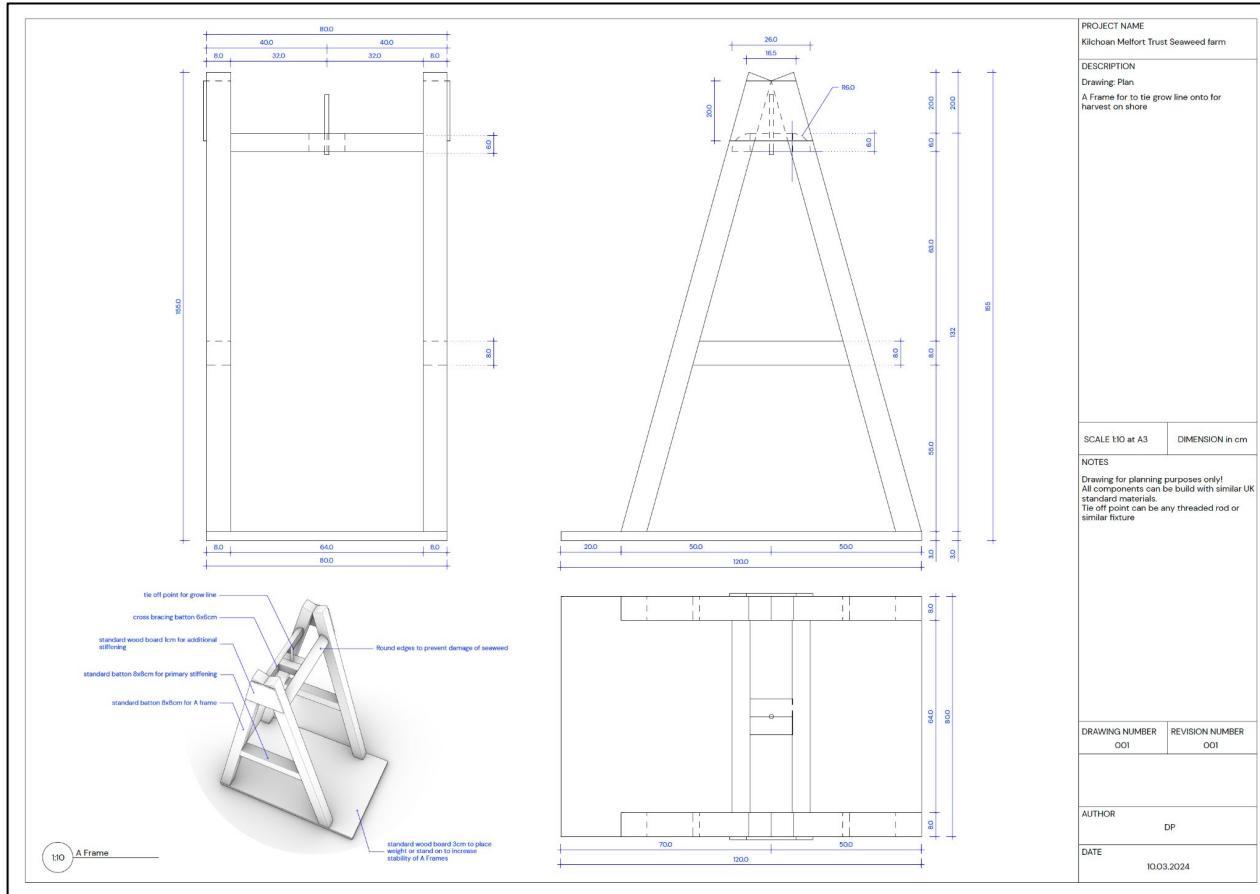




## Farm harvest



Equipment list harvest on boat		
Item Name	Amount	Description
Tubs including lid	23	22 for growlines, 1 with ice)
Liners for tubs	23	They are bigger than the tubs, will use them as layer between seaweed and ice and lid
Harvest knives	4	Two on each boat
Spare pieces of rope	6	12mm nylon, soft rope, for additional knots, prusik
Boat hook	2	
mid size shovel	1	For ice
Virkon Disinfectant	5kg	Disinfectant for srf if needed
PPE for staff		
Hard hats	4	3 OCS, 1 KMT
Lifevest	6	3 OCS, 3 KMT
Working gloves	6	3 OCS, 3 KMT
Sturdy shoes (3 OCS, 1 KMT)	4	3 OCS, 1 KMT
Robust outfit	3	3 OCS
Equipment list harvest at warehouse		
Tarp	x	To create surface cover of 35m x 5m
Tarp	2	2x1m to cover A frames
Forklift	1	lift tubs on the tarp without driving on it
Trailer	1	Drive tubs to the warehouse
A frames with a hook	2	hold down ropes while cutting
A frames weights	1	To hold down A frames while holding grow lines
50 kg rubble sacks	400	Hessian rubble bags – might come from Seaweed Enterprises
re-usable cable ties	x	Tie whatever we need
Scale	1	To weigh bags
Fresh water access	x	To rinse kelp

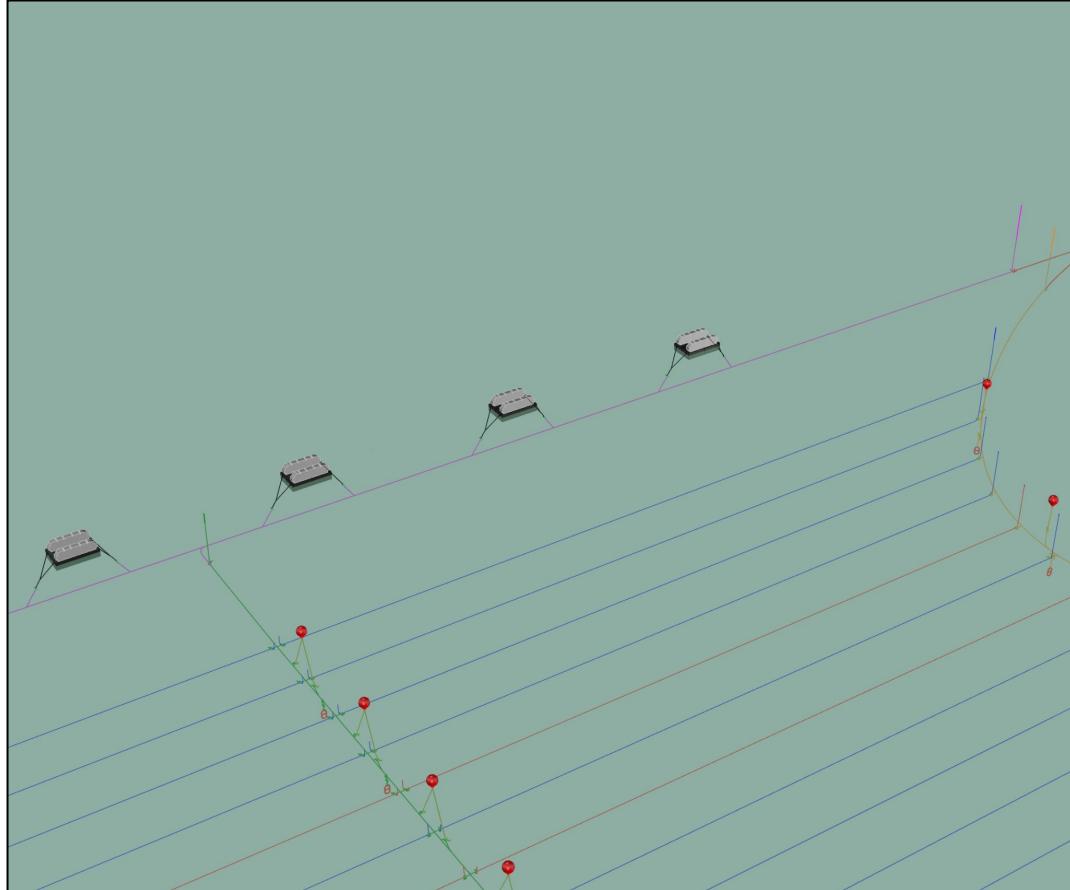
A Frames for harvest on shore  
KMT**A Frame detail**

- Will be provided by KMT
- Round edges at mounting point to prevent seaweed damage



## Step 01

Preparation of oyster line:



### Team:

Small boat

- Prepare oyster line for big boat
- Remove Oyster cages from Oyster line
- Attach connection lines to oyster line for big boat

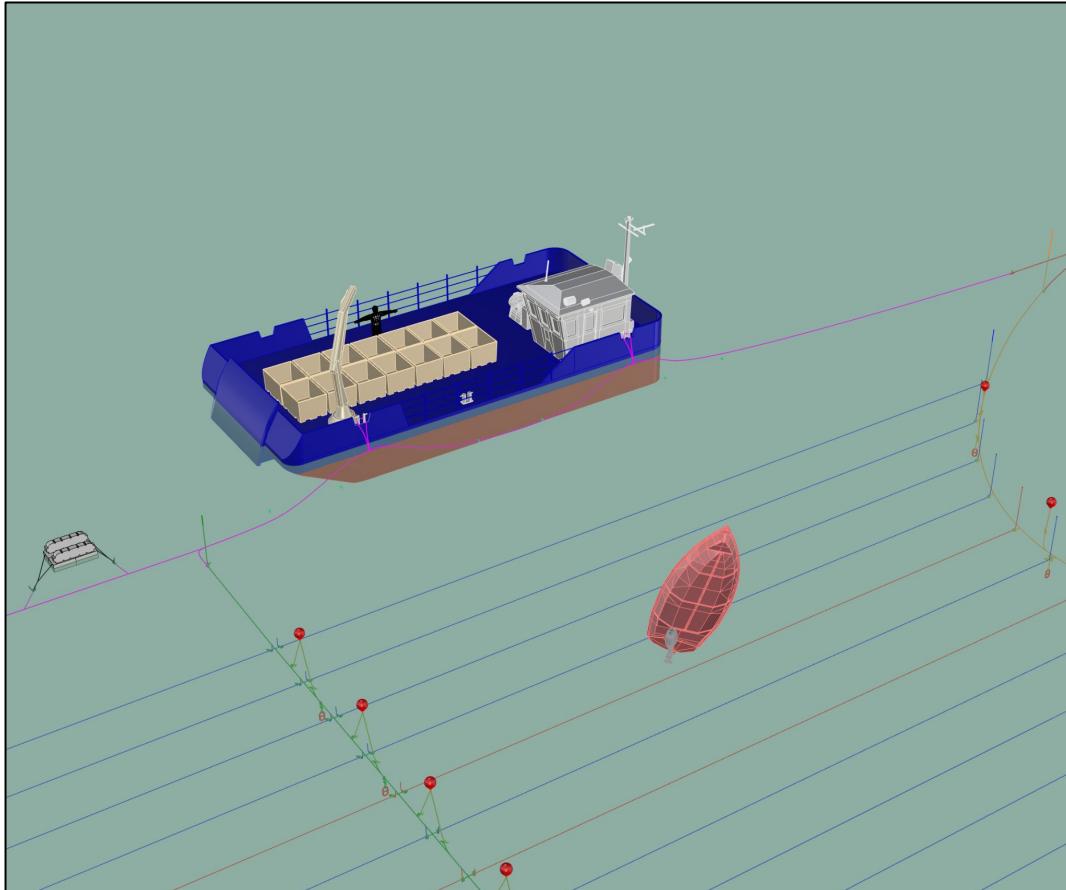
### Equipment:

- 3 x Life Vest- small boat
- 3 x Working gloves- small boat
- 3 x Robust outfit and shoes- small boat
- 2 x Harvest knives- small boat
- x Spare pieces of rope- small boat
- 2 x Boat hooks- small boat



## Step 02

Attachment of big boat to oyster line:



### Team:

Small boat  
Big boat

- Longitudinal attachment of big boat to oyster lines.
- Start the harvest with grow line closest to the big boat.
- Prepare tubs on deck
- Cover tub insides with liners
- Prepare shovel and ice tub

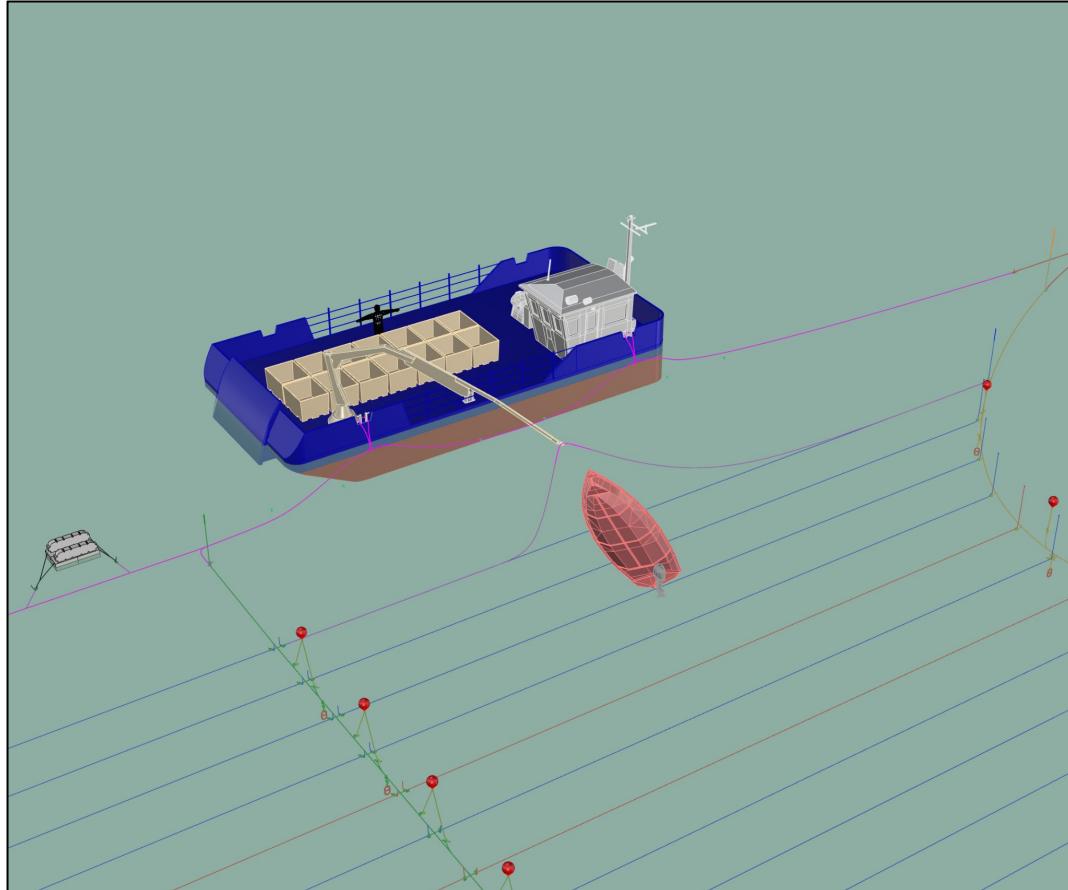
### Equipment:

- 3 x Hard heads- big boat
- 6 x Life Vest- both boats
- 6 x Working gloves- both boats
- 6 x Robust outfit and shoes- both boats
- 4 x Harvest knives per boat- 2 each boat
- 23 x Tubs including lid- big boat
- 23 x Liners for tubs- big boat
- 1x mid size shovel for ice- big boat
- 1x Virkon Disinfectant 5L- big boat
- x Spare pieces of rope- both boats
- 2 x Boat hooks- small boat



## Step 03

Preparation and delivery of grow line:



### Team:

Small boat  
Big boat

- Small boat starts detaching grow lines from header line and set line.
- Small boat delivers first detached grow line to big boat crane arm
- Attach grow line to crane arm and signal to crane operator to raise arm slowly
- Check if grow line is well attached to arm
- Small boat leaves attachment area
- Crane slowly starts lifting and pulling inwards of grow line, let the seaweed rinse

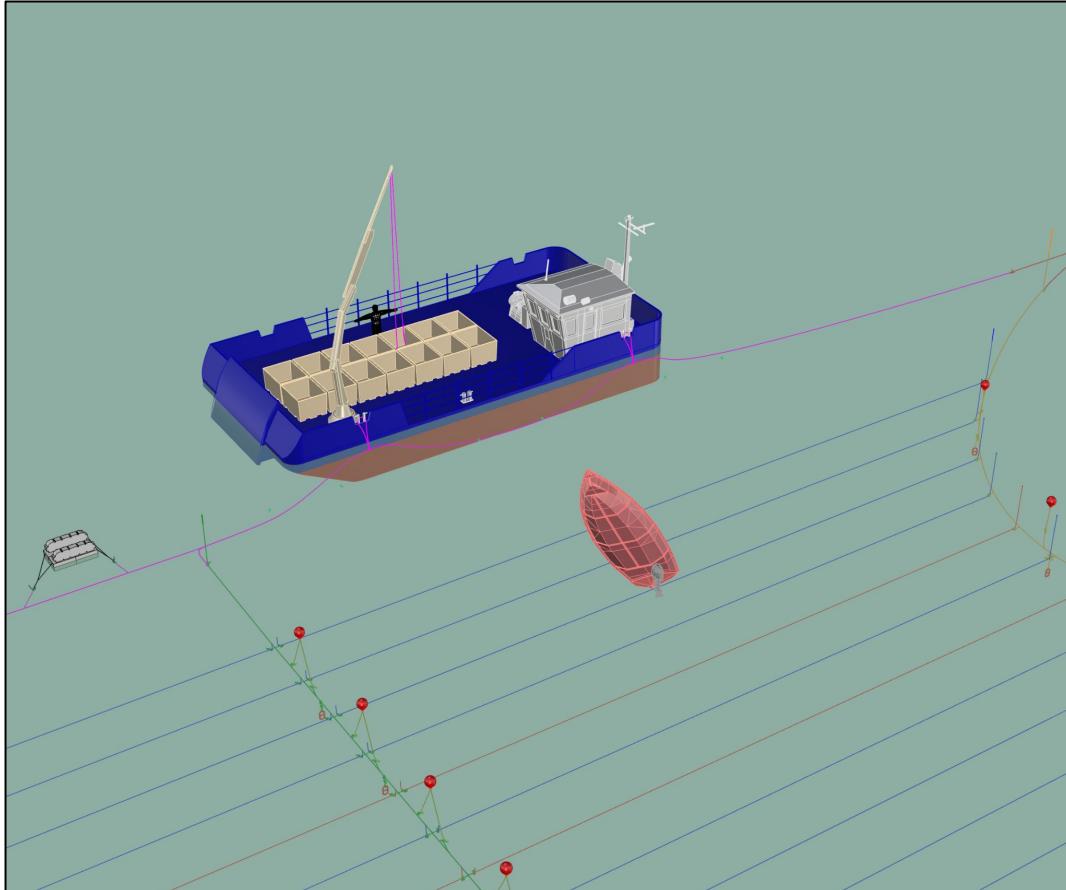
### Equipment:

- 3 x Hard heads- big boat
- 6 x Life Vest- both boats
- 6 x Working gloves- both boats
- 6 x Robust outfit and shoes- both boats
- 4 x Harvest knives per boat- 2 each boat
- 23 x Tubs including lid- big boat
- 23 x Liners for tubs- big boat
- 1x mid size shovel for ice- big boat
- 1x Virkon Disinfectant 5L- big boat
- x Spare pieces of rope- both boats
- 2 x boat hooks- small boat



## Step 04

### Delivery of grow lines into big tubs



#### Team:

Small boat  
Big boat

- Crane positions full grow line above tub
- Attach ends of grow line with a simple knot to corner hooks of tubs
- Signal to crane operator to slowly drop grow line into the tubs
- Guide the dropping grow line into the tub
- Detach grow line from crane hook when grow line is in the tub
- Cover the seaweed with the extra liner
- Add some ice on top
- Close the tub with the lid

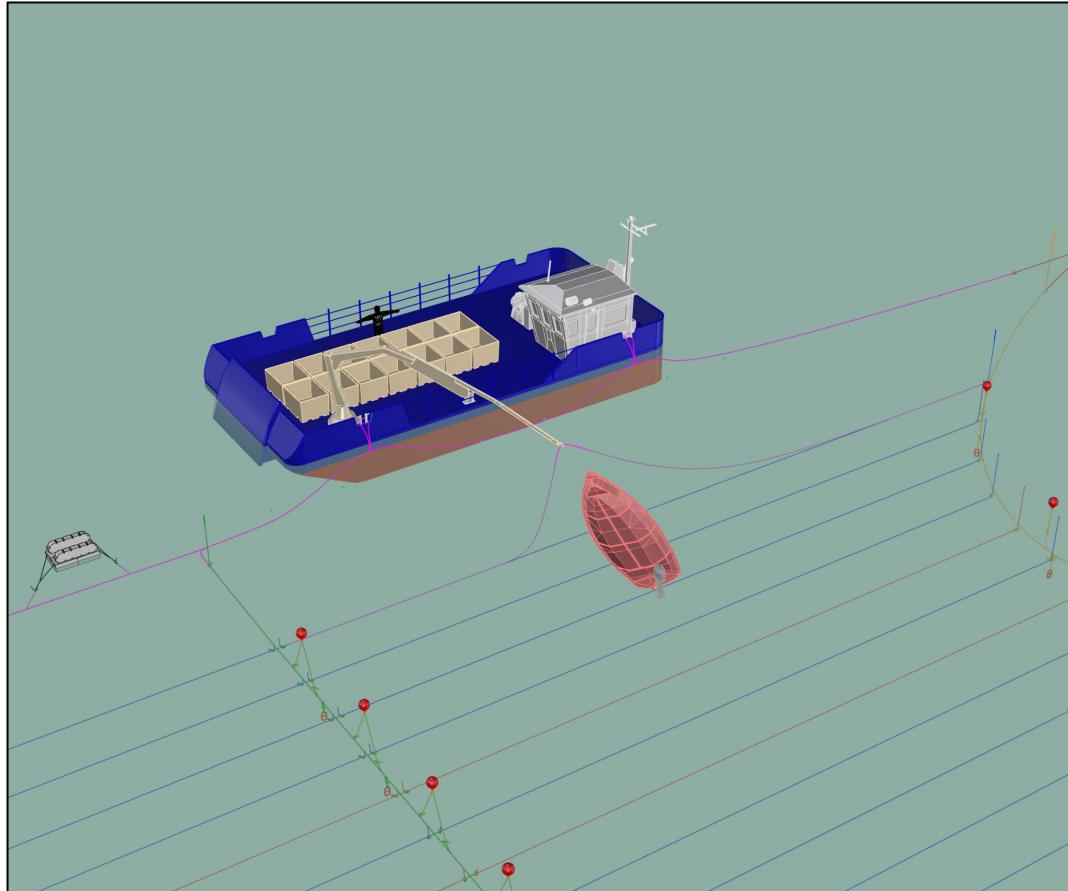
#### Equipment:

- 3 x Hard heads- big boat
- 6 x Life Vest- both boats
- 6 x Working gloves- both boats
- 6 x Robust outfit and shoes- both boats
- 4 x Harvest knives per boat- 2 each boat
- 23 x Tub including lid- big boat
- 23 x Liners for tubs- big boat
- 1 x mid size shovel for ice- big boat
- 1 x Virkon Disinfectant 5L- big boat
- x Spare pieces of rope- both boats
- 2 x boat hooks- small boat



## Step 05

Repeat steps



### Team:

Small boat  
Big boat

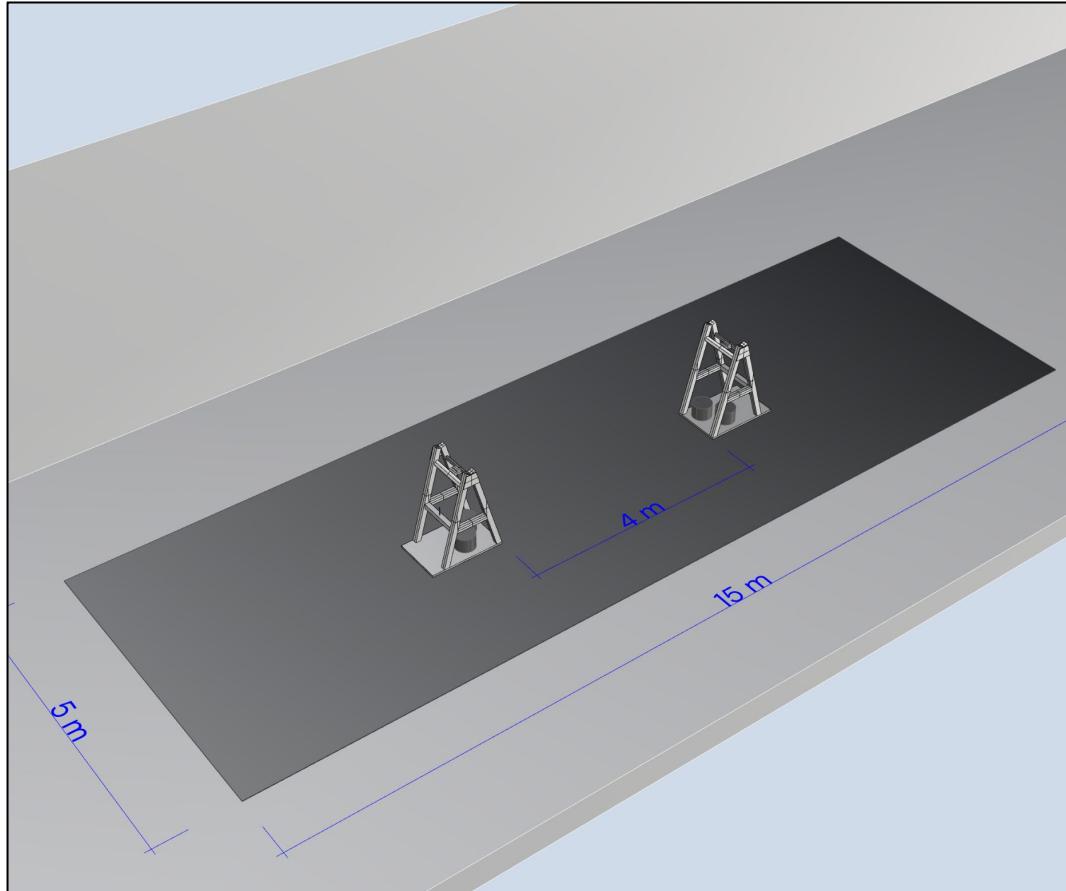
- Small boat waits with another detached grow lines.
- Deliver detached grow line with the small boat to big boat crane arm
- Attach grow line to crane arm and signal to crane operator to raise arm slowly
- Check if grow line is well attached to arm
- Small boat leaves attachment area
- Crane slowly starts lifting and pulling inwards of grow line

### Equipment:

- 3 x Hard heads- big boat
- 6 x Life Vest- both boats
- 6 x Working gloves- both boats
- 6 x Robust outfit and shoes- both boats
- 4 x Harvest knives per boat- 2 each boat
- 23 x Tubs including lid- big boat
- 23 x Liners for tubs- big boat
- 1x mid size shovel for ice- big boat
- 1x Virkon Disinfectant 5L- big boat
- x Spare pieces of rope- both boats
- 2 x Boat hooks- small boat



## Step 06 Shed



**Team:**  
KMT, OCS

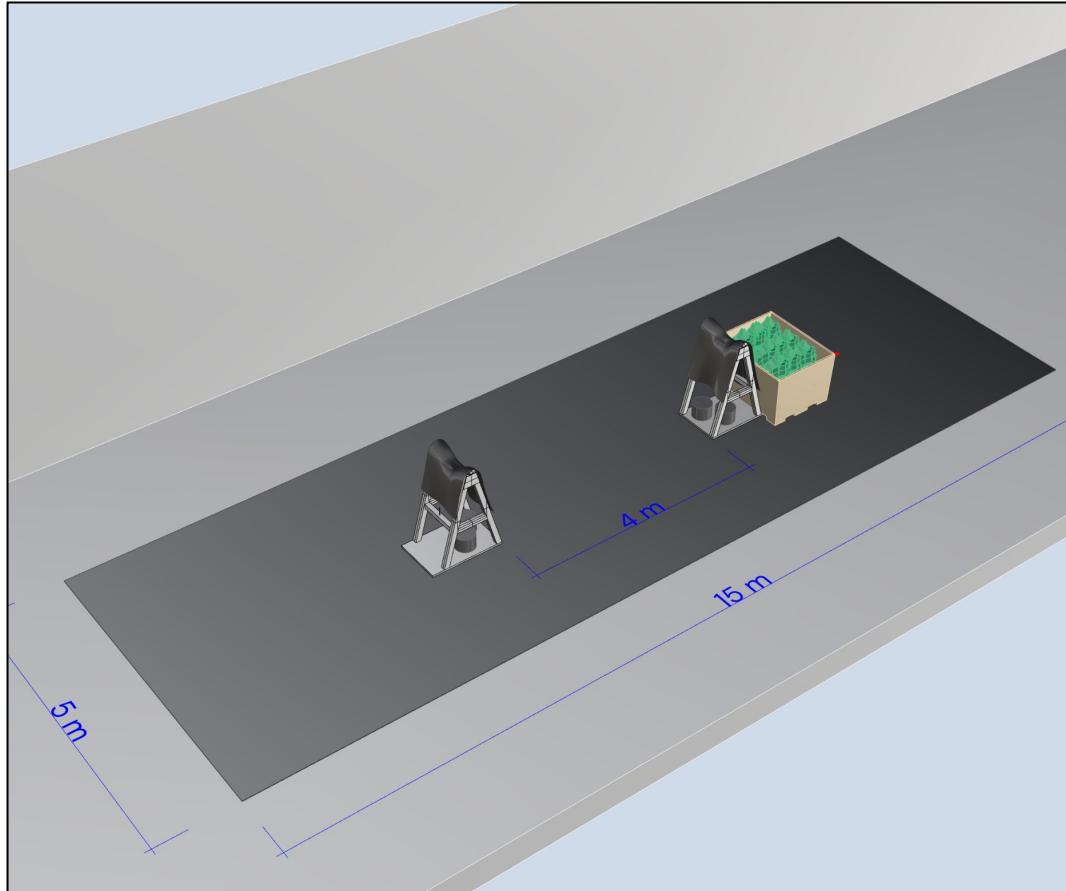
- Position tarp
- Position A frames 4m apart in the middle of the tarp
- Add weights onto the A frames
- Unload tubs with crane onto dock
- Deliver tubs to Kames shed with forklift

**Equipment:**

- Tarp for floor 15x5m
- 2 x A Frames to tie off grow line
- Weight to increase A frame weight if needed
- 6 x Working gloves
- 6 x Robust outfit and shoes
- 4 x Harvest knives



## Step 07 Shed



**Team:**  
KMT, OCS

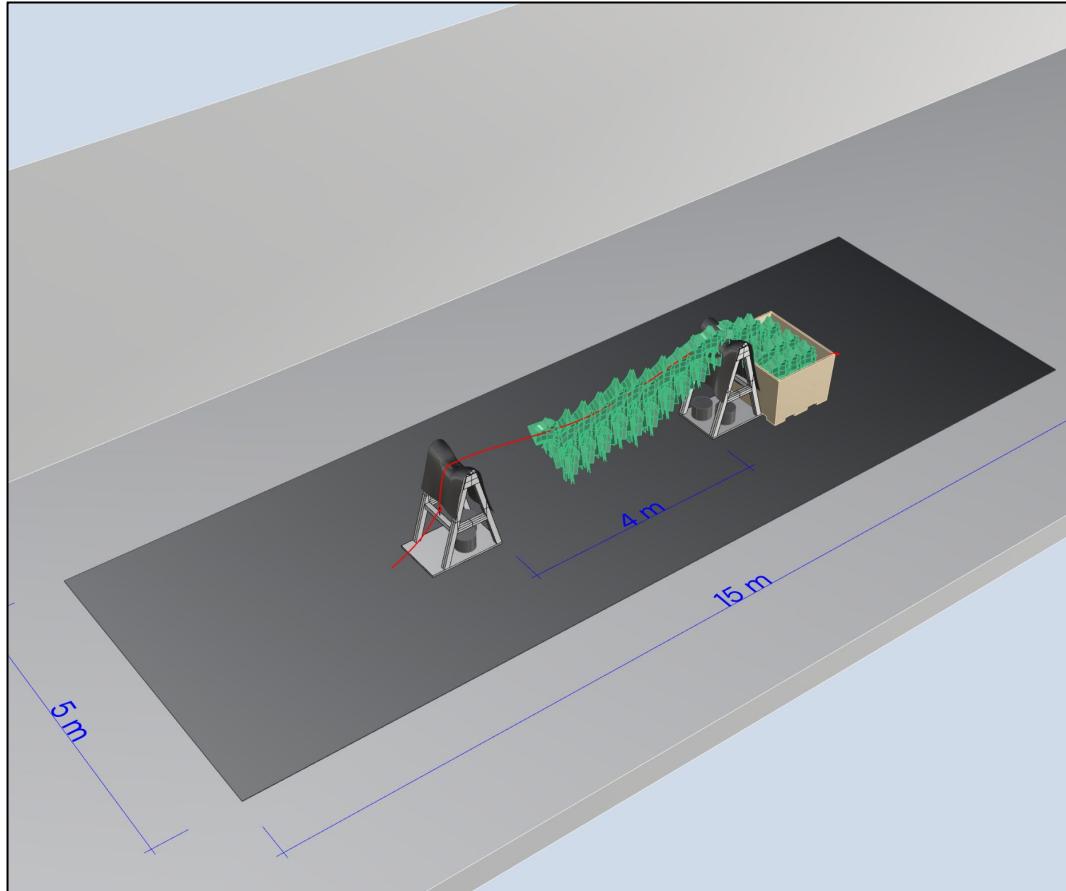
- Position first tub on tarp with forklift
- Remove forklift
- Cover A frames with tarp to prevent seaweed damage from A frames

**Equipment:**

- Tarp for floor 15x5m
- 2 x Tarp for A frames 2x1m
- 2 x A Frames to tie off grow line
- Weight to increase A frame weight if needed
- First tub with grow line and seaweed
- 6 x Working gloves
- 6 x Robust outfit and shoes
- 4 x Harvest knives



## Step 08 Shed



**Team:**  
KMT, OCS

- Deliver end of grow line to A frames

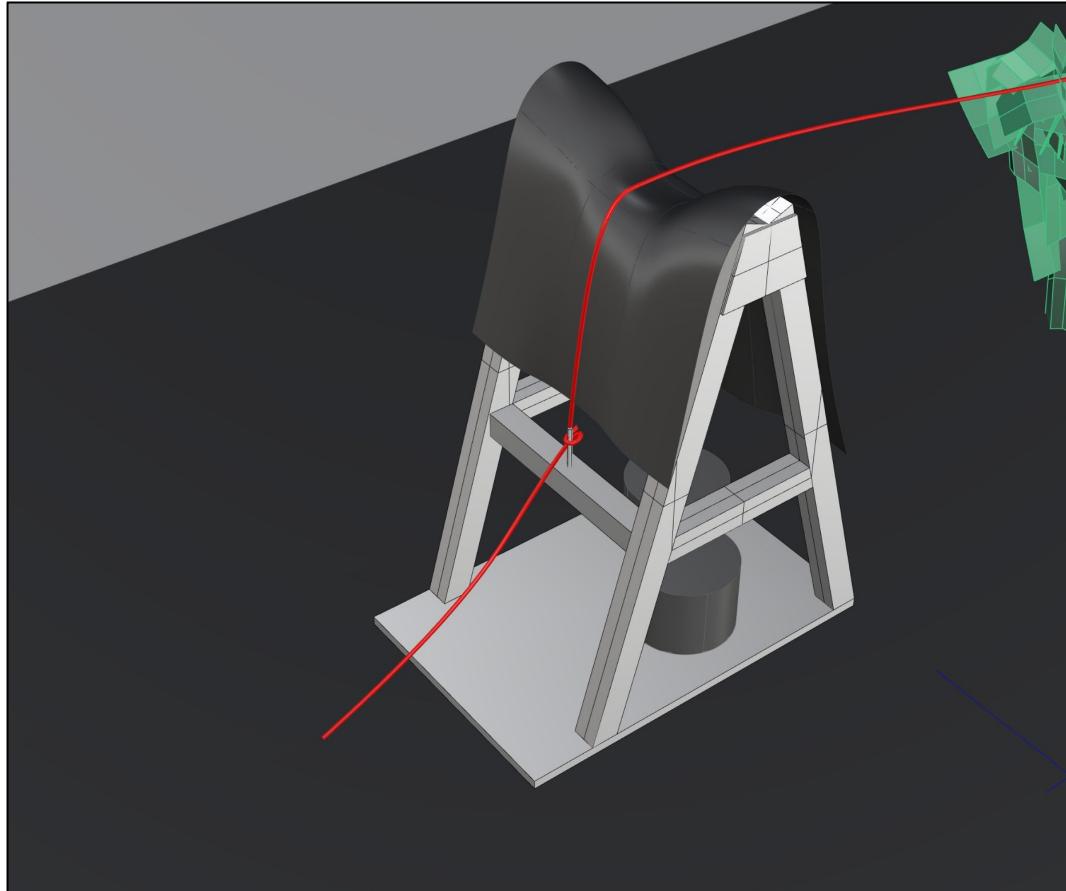
**Equipment:**

- Tarp for floor 15x5m
- 2 x Tarp for A frames 2x1m
- 2 x A Frames to tie off grow line
- First tub with grow line and seaweed
- 6 x Working gloves
- 6 x Robust outfit and shoes
- 4 x Harvest knives
- Weight to increase A frame weight if needed



## Step 09

Shed



### Team:

KMT, OCS

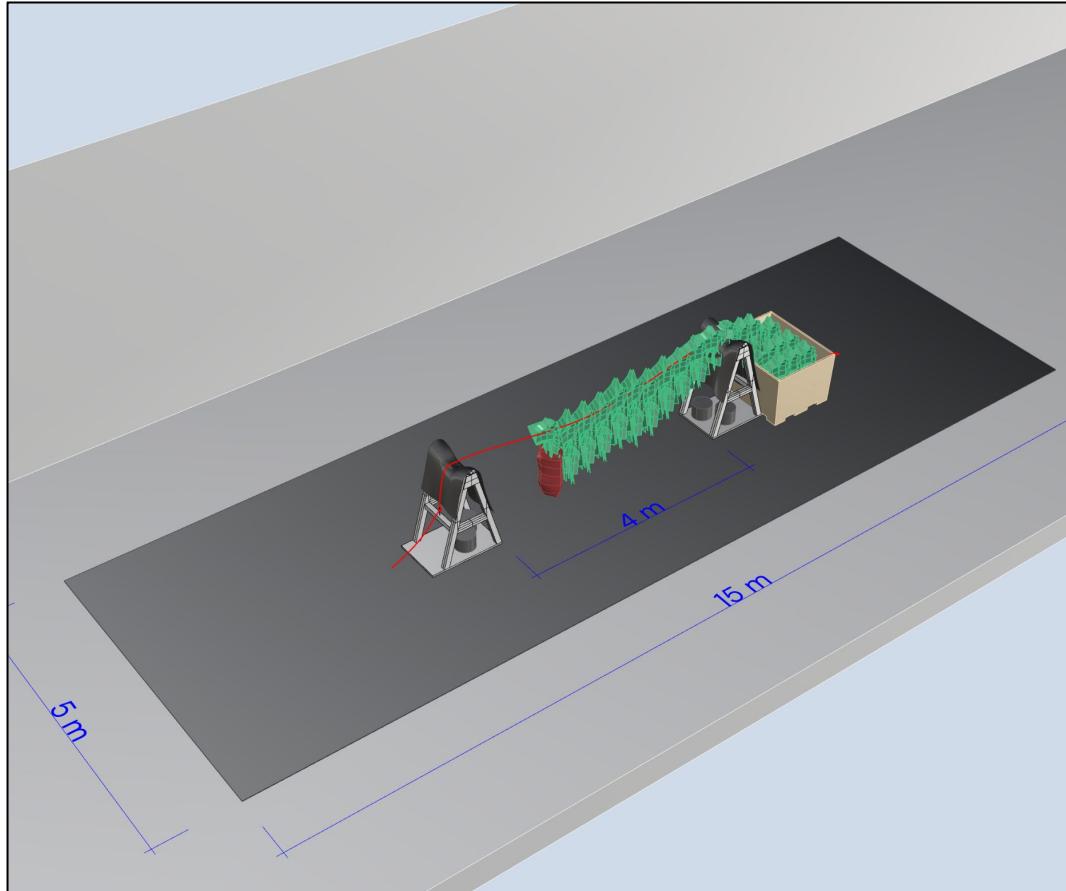
- Deliver ends of grow line to A frames
- Tie off grow line slightly to A frame covered with tarp

### Equipment:

- Tarp for floor 15x5m
- 2 x Tarp for A frames 2x1m
- 2 x A Frames to tie off grow line
- First tub with grow line and seaweed
- 6 x Working gloves
- 6 x Robust outfit and shoes
- 4 x Harvest knives
- 400x 50kg Hessian rubble bags
- Weight to increase A frame weight if needed



## Step 10 Shed



**Team:**  
KMT, OCS

- Start cutting the seaweed onto the tarp
- Collect harvested seaweed into 50 kg Hessian rubble bags
- Bag it into 50kg Hessian rubble bags
- REPEAT FROM STEP 06

**Equipment:**

- Tarp for floor 15x5m
- 2 x Tarp for A frames 2x1m
- 2 x A Frames to tie off grow line
- Tub with grow line and seaweed
- 6 x Working gloves
- 6 x Robust outfit and shoes
- 4 x Harvest knives
- 400x 50kg Hessian rubble bags