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1. Feed parts 03a & 03b (Central X Frame) together using the slots provided to create a single cross-brace. If using the recommended fixing method (nickel hardware available via www.hafele.co.uk), you will need to drill 4 no. additional holes of 8mm diameter into the end-grain of the ply X-Frame as per detail-A/1 (a jig is recommended for even drilling to the centre-line of the pre-drilled rebate on the face of the frame). Insert a minifixing (www.hafele.co.uk, part code: 262.26.574 (x4)), as per detail-A/2.

2. Using dowels and glue, form up two legs using parts 01a (Leg) and 01b (Leg), and 02a (Leg) & 02b (Leg). If using the recommended fixing method, insert capped bolts (www.hafele.co.uk, part code: 262.28.765 (x4)) during lamination using the pre-drilled holes as per detail-B/1.

3. Using dowels and glue, form up two beams using 2 no. parts 04 (Beam-A) per beam, and two beams using 2 no. parts 05a and 1 no. part 05b (Beam-B) per beam.

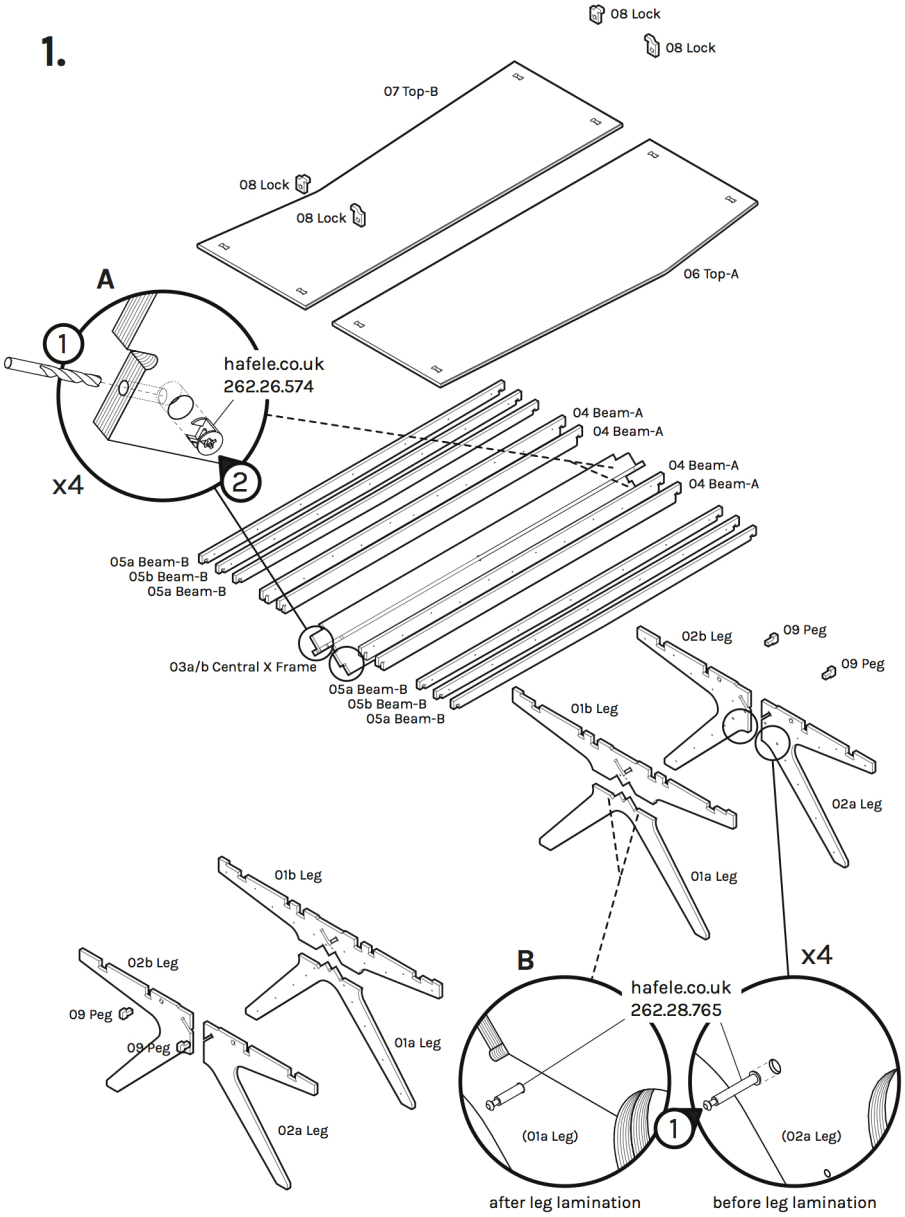
5. Feed the X-Frame through the V-shaped holes in the two built-up legs. If using the recommended fixings from Hafele, turn the minifixing to lock the legs. Alternatively, use glue & screws to fix the frame through the legs.

6. Drop the four beams into position in the rebates of the legs to complete the frame.

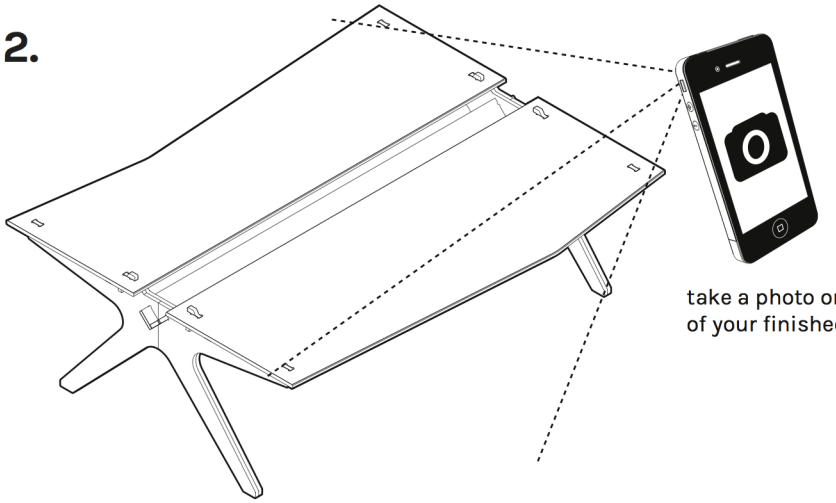
7. Parts 06 (Top-A) & 07 (Top-B) can now be dropped into place on the frame using the locating holes and the locators on the legs.

8. To lock the tops into position, feed parts 08 (Locks) through the remaining holes in the tops and secure using parts 09 (Pegs), through legs.

1.

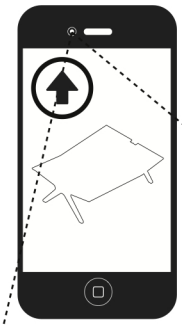


2.



take a photo or video of your finished piece

3.



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