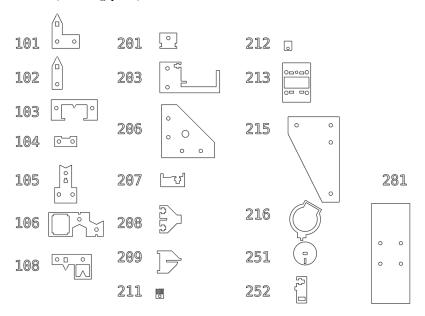
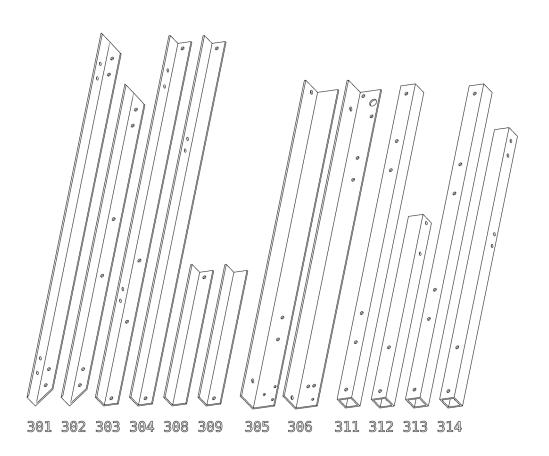
Openhivescale: assembly manual

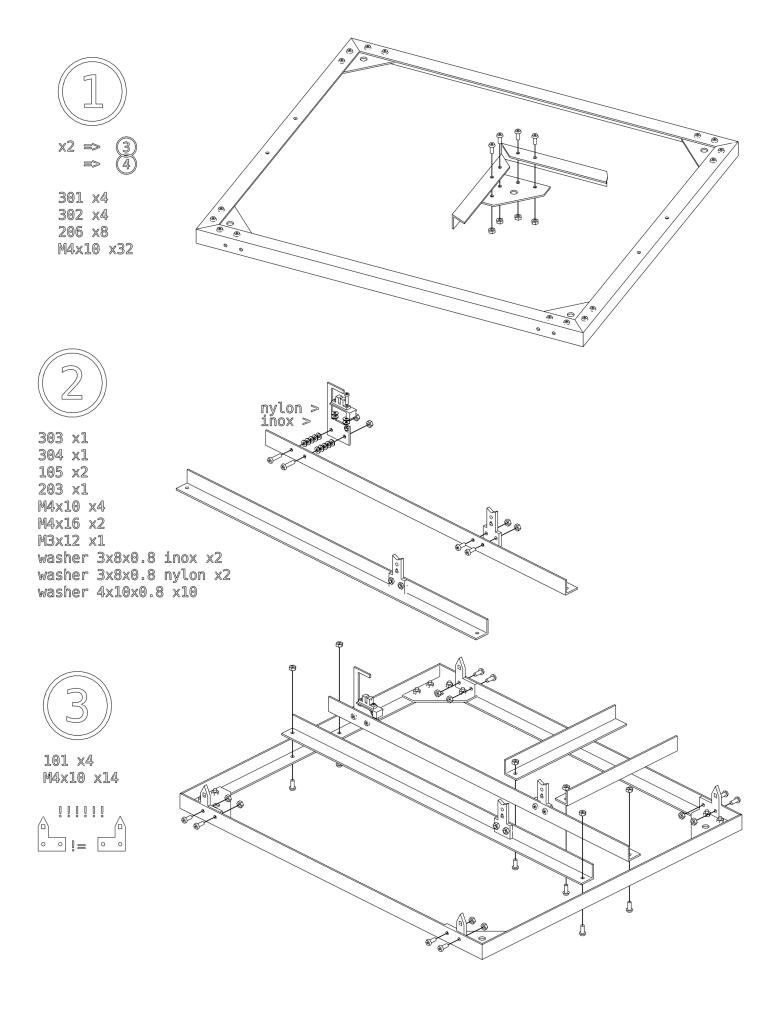
Pierre Beck / Juan Gonzalez ${\rm May}\ 3,\ 2018$

Tools:

- Hex key 1.5mm, 2mm, 2.5mm, 3mm
- \bullet Wrench: 5.5mm, 7mm, 8mm
- Plier, cutting plier, cutter



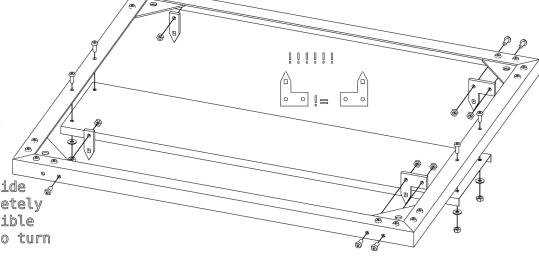






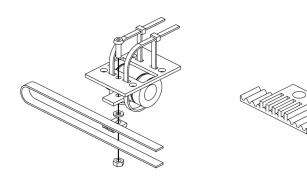
M4x16+nylstop nut x2 washer M4 x4

nylstop nut on 102 side do not tighten completely as few slack as possible but 102 still free to turn



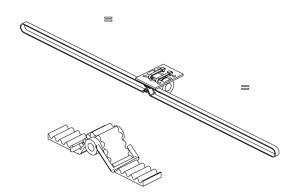


211 212 213 2x cable tie M3×12 3x6x0.8 washer



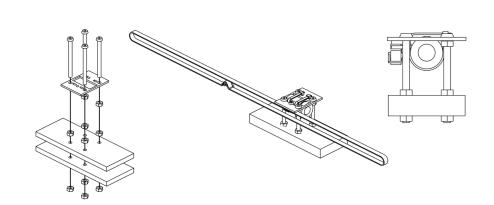


tensionner



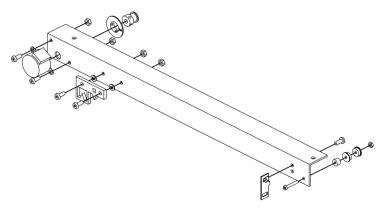


281 x2 M4x50 x4 M4 nut x10



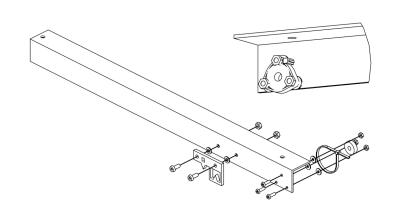


108 x1 602 (3d printed) 252 motor pulley f623zz x2 M4x10 x5 M4 washer x2 M3x20 spacer 3x8x5



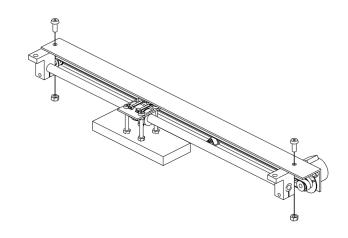


108 625zz cable tie M4x10 x2 M4 washer x2 M3 washer x3 M3x12 x3



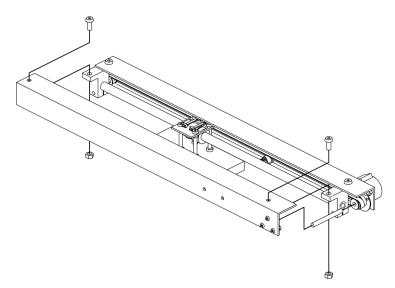


M5x12 x2



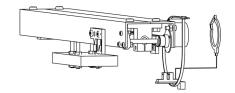


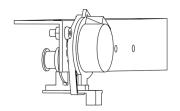
M5x12 x2 5mm shaft





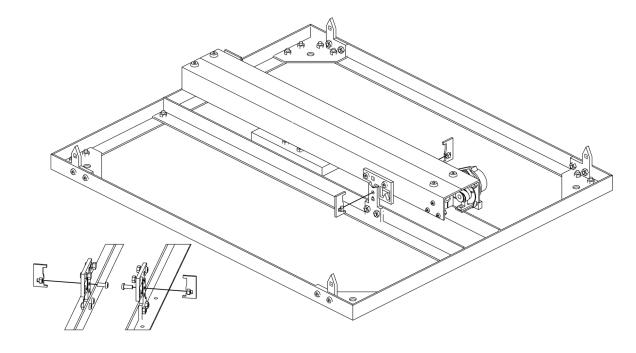
216 endstop cable tie





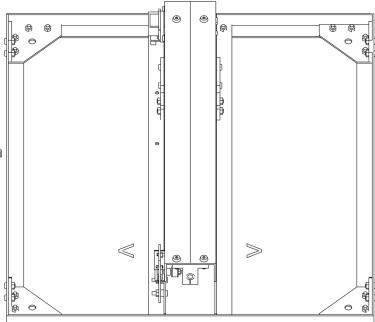


207 x2 M4x10 x2



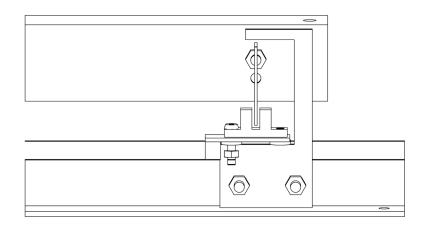


loosen 4x M5 check alignment between beam and bottom frame tighten 4x M5



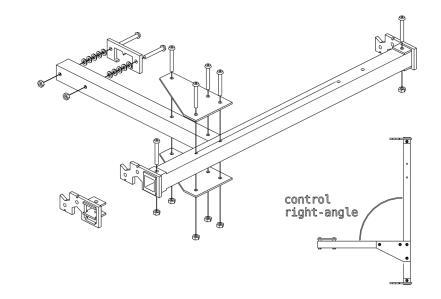


check shutter is centered between endstop fork bend shutter if necessary



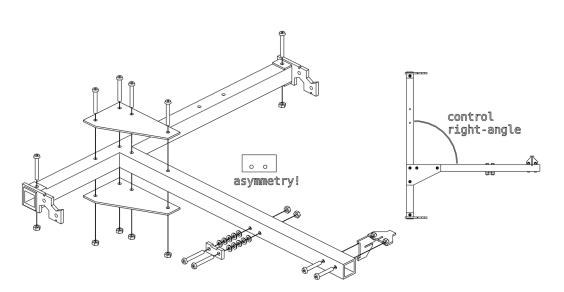


103 106 x2 201 x4 215 x2 M4x30 x8 washer M4 x10

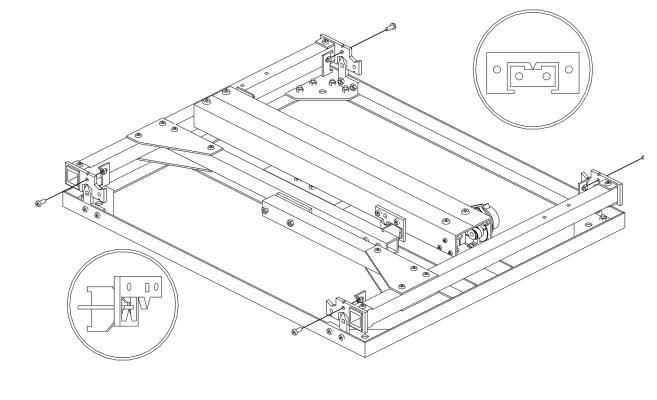




104 106 x2 201 x4 208 209 215 x2 M4x30 x8 M4x25 x2 washer M4 x10

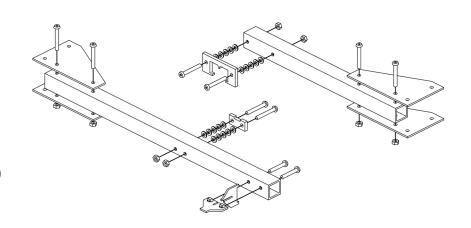






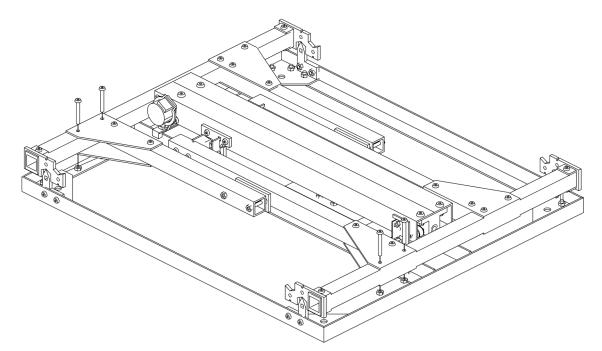


103 104 208 209 215 x4 M4x30 x8 M4x25 x2 washer M4 x20





M4x30 x4





207 x4 M4x10 x4

