

¹ MaterForge: Materials Formulation Engine with Python

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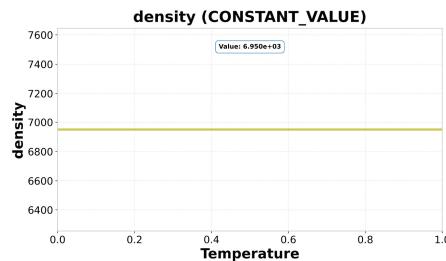
Authors of papers retain copyright and release the work under a Creative Commons Attribution 4.0 International License ([CC BY 4.0](#)). Accurate numerical simulation requires material properties such as thermal conductivity, density, and viscosity that depend on variables like temperature, pressure, or strain rate (Lewis et al., 1996). This challenge is compounded by the wide variation in data availability, from well-characterized models for established materials to sparse experimental points for novel materials. Property definitions consequently range from simple constants to complex tabular datasets or sophisticated equations, creating significant integration hurdles for researchers.

To manage this complexity, researchers often resort to manual interpolation, custom scripting, or proprietary software, which compromises reproducibility and standardization (Ashby & Johnson, 2014). While valuable resources like the NIST WebBook (Linstrom & Mallard, 2001) and CoolProp (Bell et al., 2014) provide valuable raw data, they lack integrated processing to unify these varied formats. CALPHAD databases (Lukas et al., 2007) are powerful but often require proprietary software and do not easily integrate with general-purpose simulation codes. This leads to ad hoc solutions, hindering workflow efficiency and FAIR data adoption (Wilkinson et al., 2016). MaterForge bridges this gap by providing a unified framework that leverages symbolic mathematics, automatic regression, and dependency resolution to standardize and simplify the integration of realistic material behavior into scientific simulations.

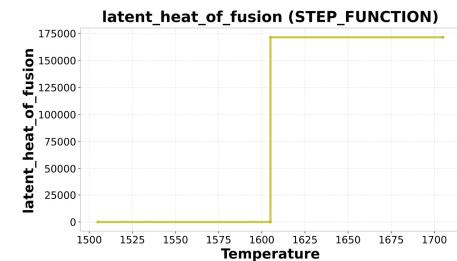
³³ Key Functionality

³⁴ ▪ **Flexible Input Methods:** The library supports various property definition methods such as constant values, step functions, file-based data (.xlsx, .csv, .txt), tabular data, piecewise equations, and computed properties (Figure 1). This versatility allows users to leverage data from diverse sources.

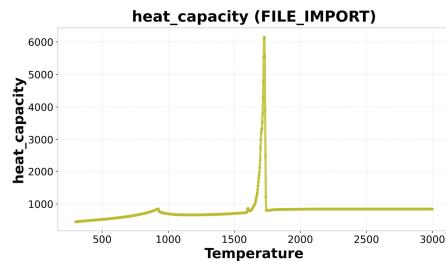
```
properties: # constant value
density: 7000 # kg/m^3
```



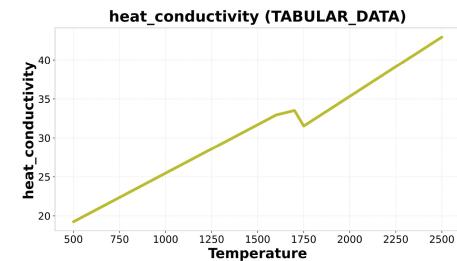
```
properties: # step function
latent_heat_of_fusion:
dependency: solidus_temperature
value: [0.0, 171401.0]
```



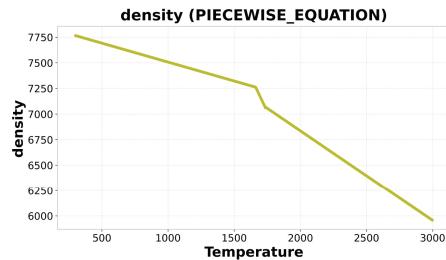
```
properties: # file import
heat_capacity:
file_path: ./1.4301.xlsx
dependency_column: T (K)
property_column: Specific heat (J/(Kg K))
```



```
properties: # tabular data
heat_conductivity:
dependency: [1000.0, 1600.0, 1700.0, 1750.0, 2500.0 2500.0 2000.0]
value: [19.25, 25.47, 32.94, 33.52, 31.53 35.33 42.95]
```



```
properties: # piecewise equation
density:
dependency: [300, 1660, 1736, 3000]
equation: [7877.39 - 0.37*T, 11816.63 - 2.74*T, 8596.40 - 0.88*T]
```



```
properties: # computed property
thermal_diffusivity:
dependency: (3000, 300, -5.0)
equation: heat_conductivity / (density * heat_capacity)
```

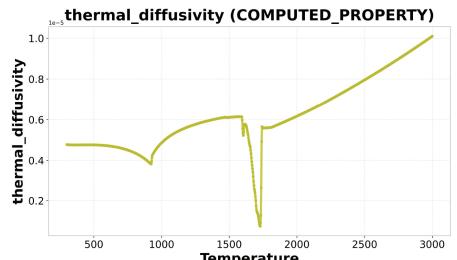


Figure 1: MaterForge's property definition methods with corresponding YAML examples and automatically generated validation plots.

- 38 ▪ **Extensible Material Support:** The framework supports any material type through its
39 extensible architecture. Currently implemented for pure metals and alloys, its modular
40 design allows straightforward extension to materials such as ceramics, polymers, or
41 composites.
- 42 ▪ **Automatic Dependency Resolution:** For dependent properties (e.g., density calculated
43 from thermal expansion coefficient), MaterForge automatically determines the correct
44 processing order, resolves mathematical dependencies, and detects circular references.
- 45 ▪ **Regression and Data Reduction:** The library performs piecewise regression for large

46 datasets, simplifying complex property curves into efficient mathematical representations
 47 with configurable polynomial degrees and segments, reducing computational overhead
 48 while maintaining accuracy.

49 **Intelligent Simplification Timing:** MaterForge provides sophisticated control over when
 50 data simplification occurs via the `simplify` parameter. `simplify: pre` optimizes
 51 performance by simplifying properties before being used in dependent calculations,
 52 while `simplify: post` defers simplification until all dependent properties have been
 53 computed, maximizing numerical accuracy.

54 **Configurable Boundary Behavior:** Users can define how properties behave outside their
 55 specified ranges, choosing between constant-value or extrapolation to best match the
 56 physical behavior of the material. The boundary behavior options work seamlessly with
 57 the regression capabilities to provide comprehensive data processing control ([Figure 2](#)).

```
bounds: [constant, extrapolate]
regression:
  simplify: pre
  degree: 2
  segments: 3
```

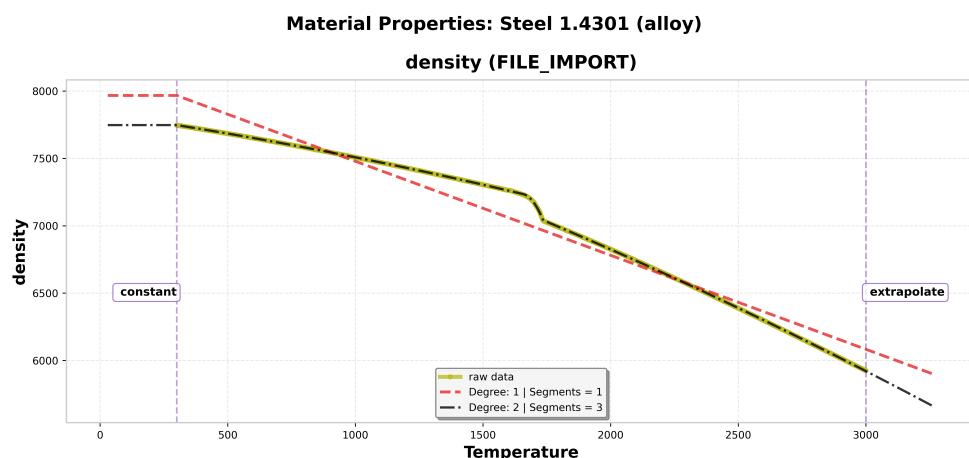


Figure 2: MaterForge's data processing capabilities: regression and data reduction showing raw data (points) fitted with different polynomial degrees and segment configurations, and configurable boundary behavior options demonstrating constant versus extrapolate settings for the same density property, illustrating how MaterForge can reduce complexity while maintaining physical accuracy and providing flexible boundary control.

- 58 **Inverse Property Computation:** The library can generate inverse piecewise-linear functions,
 59 enabling the determination of independent variables from known property values. This
 60 capability is essential for energy-based numerical methods ([Voller & Prakash, 1987](#)),
 61 where temperature is computed via the inverse function of the enthalpy.
- 62 **Built-in Validation Framework:** A comprehensive validation framework checks YAML
 63 configurations for correctness, including composition sums, required fields, and valid
 64 property names, preventing common configuration errors ([Roache, 1998](#)).
- 65 **Integrated Visualization:** An integrated visualization tool automatically generates plots
 66 to verify property definitions, with the option to disable visualization for production
 67 workflows.

⁶⁸ Usage

⁶⁹ Materials are defined in YAML files and loaded via `create_material`, which returns a fully
⁷⁰ configured material object.

⁷¹ YAML Configuration Example: Alloy (`steel.yaml`)

```
name: Steel 1.4301
material_type: alloy
composition: {Fe: 0.675, Cr: 0.170, Ni: 0.120, Mo: 0.025, Mn: 0.010}
solidus_temperature: 1605.0
liquidus_temperature: 1735.0
initial_boiling_temperature: 3090.0
final_boiling_temperature: 3200.0
properties:
    density:
        file_path: ./1.4301.xlsx
        dependency_column: T (K)
        property_column: rho (kg/m^3)
        bounds: [constant, extrapolate]
    regression:
        simplify: pre
        degree: 1
        segments: 3
```

⁷² Python Integration

```
import sympy as sp
from materforge.parsing.api import create_material

# Define temperature symbol and load material definition from YAML
T = sp.Symbol('T')
steel = create_material('steel.yaml', T, enable_plotting=True)

# Access symbolic property expressions
density_expr = steel.density

# Evaluate density at 500 K
density_500K = evaluate_material_properties(steel, 500.0, ['density'])
```

⁷³ Comparison with Existing Tools

Feature	MaterForge	CoolProp	NIST WebBook	CALPHAD Tools
Symbolic Integration	Yes	No	No	Limited
Dependency Resolution	Automatic	No	No	No
Input Methods	6 types	1	1	1
Custom Properties	Any	No	No	Limited
Variable Support	Any	T, P only	Static	T, P, Comp.
Solid Materials	Yes	Limited	Yes	Yes
Python Integration	Native	Yes	API only	Limited
Open Source	Yes	Yes	No	Mixed

⁷⁴ **Key Advantage:** MaterForge's native symbolic mathematics via SymPy ([Meurer et al., 2017](#)),
⁷⁵ automatic dependency resolution, and multiple input methods provide flexibility and integration
⁷⁶ not found in existing tools, enabling more reproducible and sophisticated scientific simulations.

⁷⁷ Research Applications

⁷⁸ MaterForge is applicable to alloy design ([Callister & Rethwisch, 2018](#)), finite element analysis
⁷⁹ ([Hughes, 2012](#)), multiscale modeling ([Tadmor & Miller, 2011](#)), computational fluid dynamics,
⁸⁰ and heat transfer. Its architecture promotes reproducible science and is well-suited for HPC
⁸¹ environments, with demonstrated integrations into frameworks like pystencils ([Bauer et al.,](#)
⁸² [2019](#)) and waLBerla ([Bauer et al., 2021](#)).

⁸³ Availability

⁸⁴ MaterForge is distributed under the [BSD-3-Clause License](#). The source code is hosted on
⁸⁵ [GitHub](#), with [full documentation](#) and [YAML examples](#). The package can be installed via PyPI
⁸⁶ using `pip install materforge`.

⁸⁷ Acknowledgements

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⁹¹ 1.4301 using JMatPro.

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