List of parts Sewing Machine

2802/2852 2808/2858 2809/2859 2810/2860 2818/2868



R A registered trademark of the "THE SINGER COMPANY LIMITED"

2802/2852, 2808/2858, 2809/2859 and 2818/2868 MODELS MACHINE

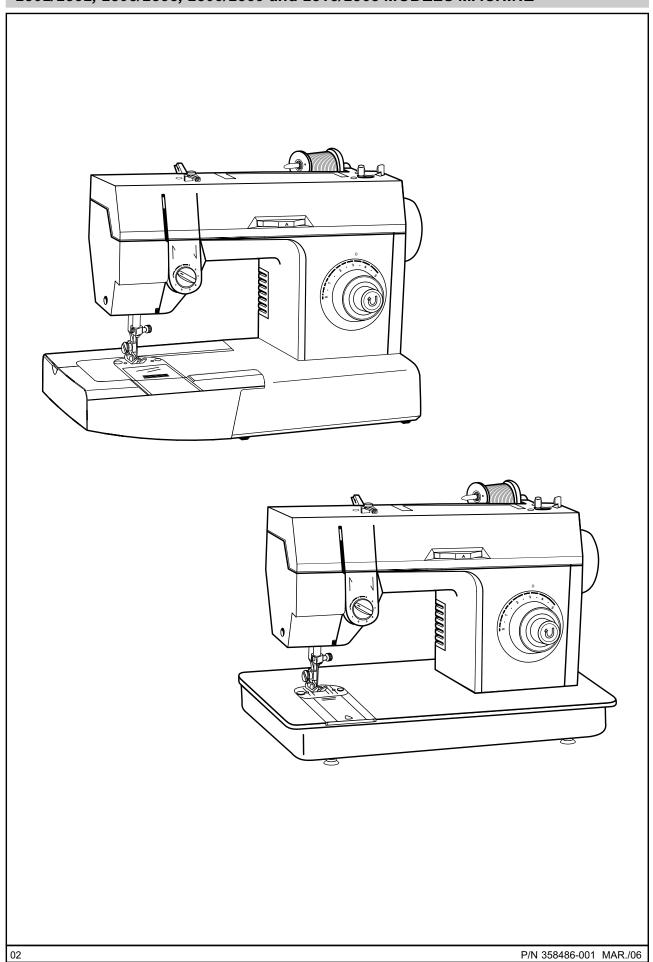
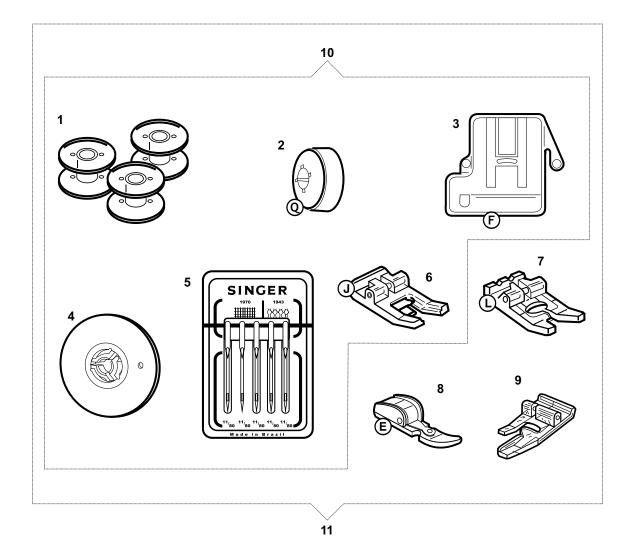


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ATTACHMENT SET

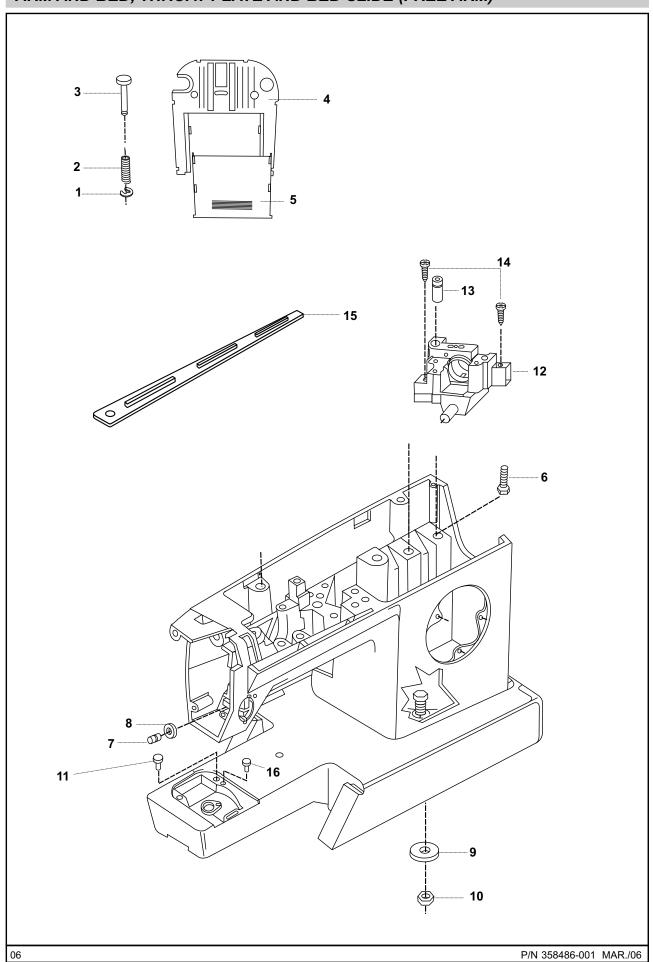


ATTACHMENT SET

05

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-------------------|--|------|------|------|------|------|------|------|------|------|------|
| 1 | 172336-000BUY | Bobbins (3 units) | • | • | • | • | • | • | • | • | • | • |
| 2 | 507664-467 | Spool pin holder (small) (Q) | • | • | • | • | • | • | • | • | • | • |
| 3 | 313117-000BUY | Feed cover plate (F) | • | • | • | • | • | • | • | • | • | • |
| 4 | 358349-900 | Spool pin holder (large) | • | • | • | • | • | • | • | • | • | • |
| 5 | 353364-000 | Needle pack | • | • | • | • | • | • | • | • | • | • |
| 6 | 446492-000 | Special purpose | • | • | • | • | • | • | • | • | • | • |
| 7 | 161927-000 | Buttonhole presser foot (L) | | | | • | • | | | | • | • |
| 8 | 507836-000BUY | Zipper foot (E) | | | | • | • | | | | • | • |
| 9 | 356630-000BUY | Blindstitch hem presser foot | | | | • | • | | | | • | • |
| 10 | 358244-004 | Attachment set complete | • | • | • | | | • | • | • | | |
| 11 | 358465-001 | Attachment set complete | | | | • | • | | | | • | • |
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| И | /hen you need a p | part number with the suffix (XXX), please indicate the m | achi | ne r | nod | el w | here | wil | l be | use | ∍d. | |

ARM AND BED, THROAT PLATE AND BED SLIDE (FREE ARM)



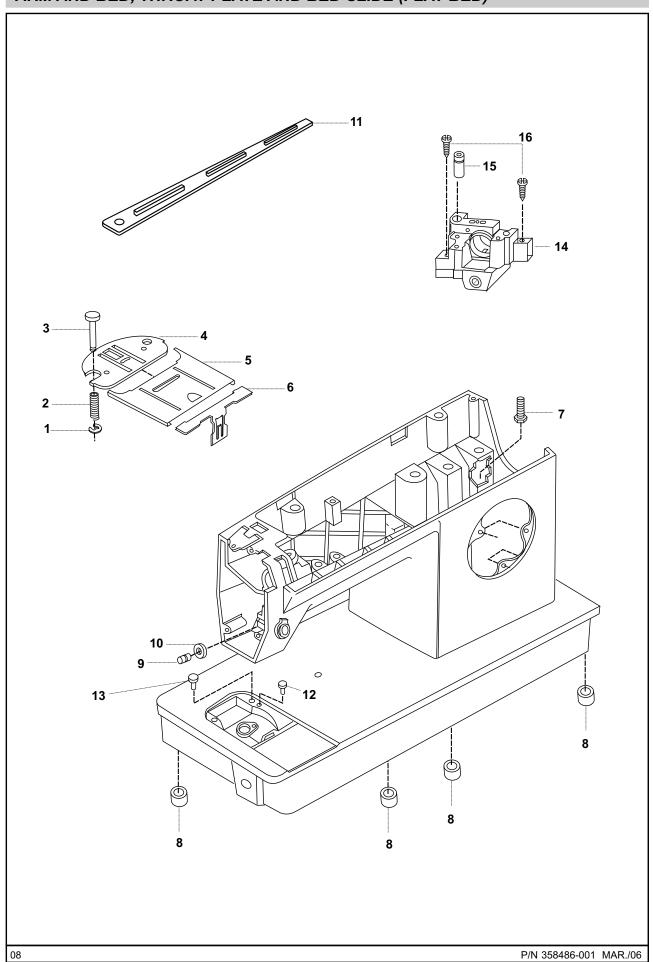
ARM AND BED, THROAT PLATE AND BED SLIDE (FREE ARM)

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-------------------|--|------|------|------|------|------|------|-------|------|------|------|
| 1 | 179926-000 | Throat Plate Clamp Spring Retaining Ring | • | • | • | • | • | | | | | |
| 2 | 357611-000 | Troat plate clamp spring | • | • | • | • | • | | | | | |
| 3 | 353597-000 | Throat plate clamp | • | • | • | • | • | | | | | |
| 4 | 358318-000 | Throat plate | • | • | • | • | • | | | | | |
| 5 | 358319-900 | Bobbin visor | • | • | • | • | • | | | | | |
| 6 | 357020-451 | Arm shaft (rear) housing mounting screw | • | • | • | • | • | | | | | |
| 7 | 357438-001 | Tension releasing lever hinge pin | • | • | • | • | • | | | | | |
| 8 | 357464-002 | Tension releasing lever hinge pin washer | • | • | • | • | • | | | | | |
| 9 | 353375-451 | Bed (bottom) cover & cabinet bolt washer | • | • | • | • | • | | | | | |
| 10 | 514608-000 | Bed (bottom) cover & cabinet bolt nut | • | • | • | • | • | | | | | |
| 11 | 353624-000BUY | Throat plate position pin (plastic) | • | • | • | • | • | | | | | |
| 12 | 358414-001 | Arm shaft (rear) housing assembly | • | • | • | | | | | | | |
| 12 | 446347-932 | Arm shaft (rear) housing assembly | | | | • | • | | | | | |
| 13 | 357019-000 | Arm top cover mounting stud | • | • | • | • | • | | | | | |
| 14 | 358499-452 | Arm shaft (rear) housing mounting screw | • | • | • | • | • | | | | | |
| 15 | 358438-900 | Filler plate | • | | • | | | | | | | |
| 15 | 358235-900 | Filler plate | | • | | | | | | | | |
| 15 | 358450-900 | Filler plate | | | | • | • | | | | | |
| 16 | 357349-451BUY | Rotating hook bobbin case position plate pin | • | • | • | • | • | | | | | |
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P/N 358486-001 MAR./06

07

ARM AND BED, THROAT PLATE AND BED SLIDE (FLAT BED)



ARM AND BED, THROAT PLATE AND BED SLIDE (FLAT BED)

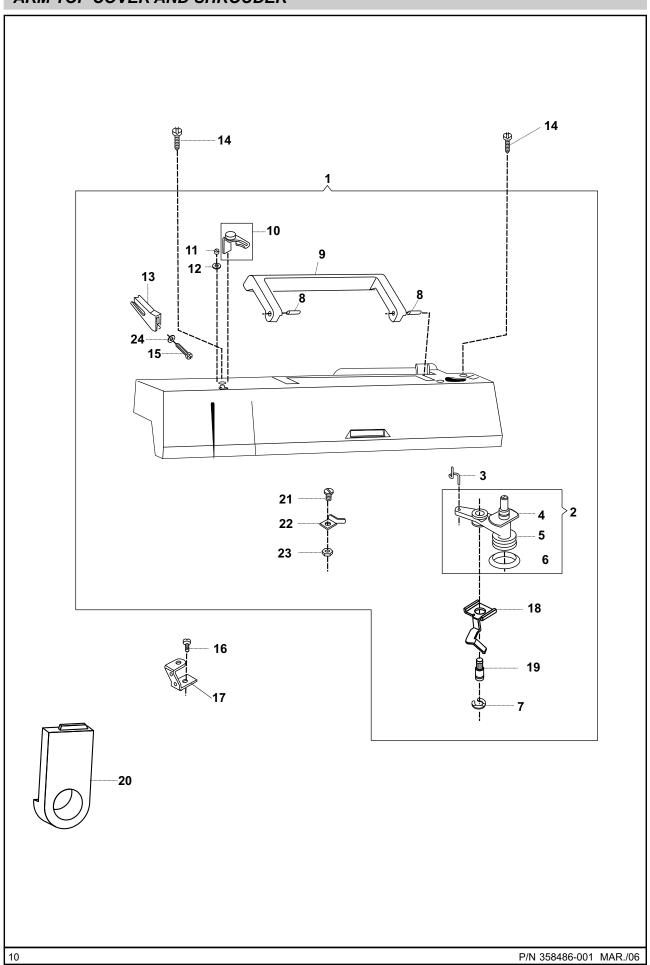
| | | 711(11) 711(2) 523, 777(3) 17 27172 7110 | | | | | | , | | | | _ |
|------|-------------------|---|------|------|------|------|------|------|------|------|------|------|
| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
| 1 | 179926-000 | Throat Plate Clamp Spring Retaining Ring | | | | | | • | • | • | • | • |
| 2 | 357611-000 | Troat plate clamp spring | | | | | | • | • | • | • | • |
| 3 | 357445-000 | Throat plate clamp | | | | | | • | • | • | • | • |
| 4 | 356713-000 | Throat plate for zig-zag sewing | | | | | | • | • | • | • | • |
| 5 | 179982-000 | Bed slide plate | | | | | | • | • | • | • | • |
| 6 | 446482-000 | Bed slide spring | | | | | | • | • | • | • | • |
| 7 | 357020-451 | Arm shaft (rear) housing mounting screw | | | | | | • | • | • | • | • |
| 8 | 357797-451 | Bed cushion | | | | | | • | • | • | • | • |
| 9 | 357438-001 | Tension releasing lever hinge pin | | | | | | • | • | • | • | • |
| 10 | 357464-002 | Tension releasing lever hinge pin washer | | | | | | • | • | • | • | • |
| 11 | 358438-900 | Filler plate | | | | | | • | | • | | |
| 11 | 358235-900 | Filler plate | | | | | | | • | | | |
| 11 | 358450-900 | Filler plate | | | | | | | | | • | • |
| 12 | 357349-451BUY | Rotating hook bobbin case position plate pin | | | | | | • | • | • | • | • |
| 13 | 353624-000BUY | Throat plate position pin (plastic) | | | | | | • | • | • | • | • |
| 14 | 358414-001 | Arm shaft (rear) housing assembly | | | | | | • | • | • | | |
| 14 | 446347-932 | Arm shaft (rear) housing assembly | | | | | | | | | • | • |
| 15 | 357019-000 | Arm top cover mounting stud | | | | | | • | • | • | • | • |
| 16 | 358499-452 | Arm shaft (rear) housing mounting screw | | | | | | • | • | • | • | • |
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| И | Vhen you need a p | part number with the suffix (XXX), please indicate the ma | achi | ne r | nod | el w | here | wil | l be | use | ed. | |

When you need a part number with the suffix (XXX), please indicate the machine model where will be used.

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ARM TOP COVER AND SHROUDER



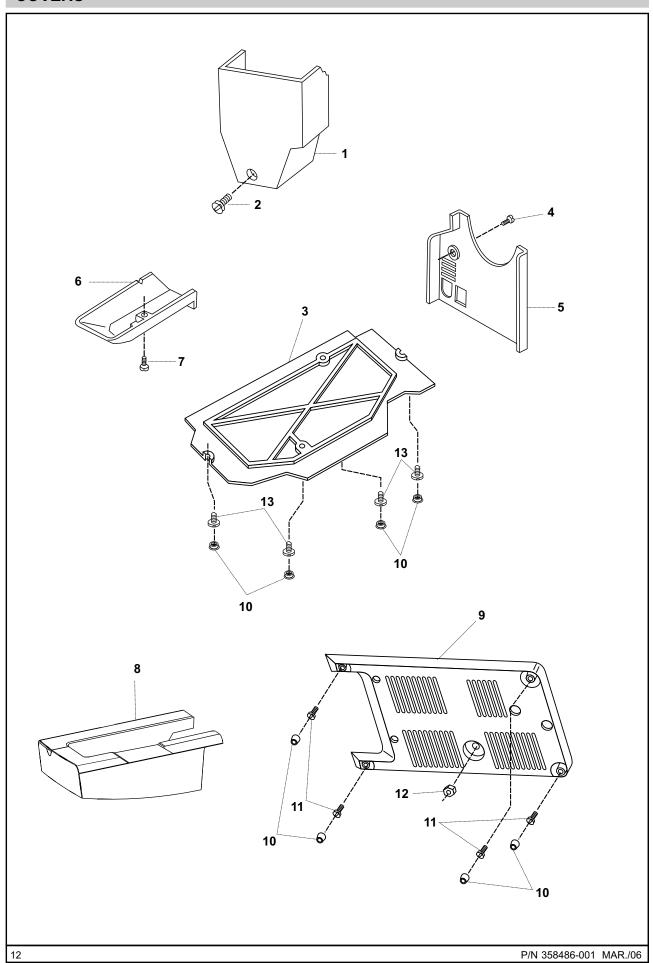
ARM TOP COVER AND SHROUDER

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-----------------|--|------|------|------|------|------|------|------|------|------|------|
| 1 | 358397-XXX | Arm top cover complete | • | • | • | • | • | • | • | • | • | • |
| 2 | 531767-452 | Bobbin winder assembly | • | • | • | • | • | • | • | • | • | • |
| 3 | 531766-000 | Bobbin winder spring | • | • | • | • | • | • | • | • | • | • |
| 4 | 357082-452 | Bobbin winder frame | • | • | • | • | • | • | • | • | • | • |
| 5 | 44440-001 | Bobbin winder pulley | • | • | • | • | • | • | • | • | • | • |
| 6 | 15287-701 | Bobbin winder friction ring | • | • | • | • | • | • | • | • | • | • |
| 7 | 445486-000 | Bobbin winder retaining ring | • | • | • | • | • | • | • | • | • | • |
| 8 | 357325-900 | Arm top cover machine handle articulating pin | • | • | • | • | • | • | • | • | • | • |
| 9 | 357338-900 | Arm top cover machine handle | • | • | • | • | • | • | • | • | • | • |
| 10 | 356047-000 | Bobbin winder tension complete | • | • | • | • | • | • | • | • | • | • |
| 11 | 141936-833 | Bobbin winder tension bracket adjusting screw | • | • | • | • | • | • | • | • | • | • |
| 12 | 44794-000 | Bobbin winder tension bracket adj. screw ret. clip | • | • | • | • | • | • | • | • | • | • |
| 13 | 357084-451BUY | Arm top cover thread guide | • | • | • | • | • | • | • | • | • | • |
| 14 | 354895-453 | Arm top cover screw | • | • | • | • | • | • | • | • | • | • |
| 15 | 356116-451 | Arm top cover thread guide screw | • | • | • | • | • | • | • | • | • | • |
| 16 | 354826-451 | Arm top cover mounting bracket screw | • | • | • | • | • | • | • | • | • | • |
| 17 | 531765-000 | Arm top cover bracket (left) | • | • | • | • | • | • | • | • | • | • |
| 18 | 358316-900 | Hand wheel disengaging driver | • | • | • | • | • | • | • | • | • | • |
| 19 | 358328-900 | Bobbin winder hinge pin | • | • | • | • | • | • | • | • | • | • |
| 20 | 356173-XXX | Arm top cover shrouder | • | • | • | • | • | • | • | • | • | • |
| 21 | 141920-455 | Bobbin winder stop screw | • | • | • | • | • | • | • | • | • | • |
| 22 | 445924-000 | Bobbin winder stop | • | • | • | • | • | • | • | • | • | • |
| 23 | 53640-819 | Bobbin winder stop screw nut | • | • | • | • | • | • | • | • | • | • |
| 24 | 446138-000 | Arm top cover thread guide screw washer | • | • | • | • | • | • | • | • | • | • |
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P/N 358486-001 MAR./06

11



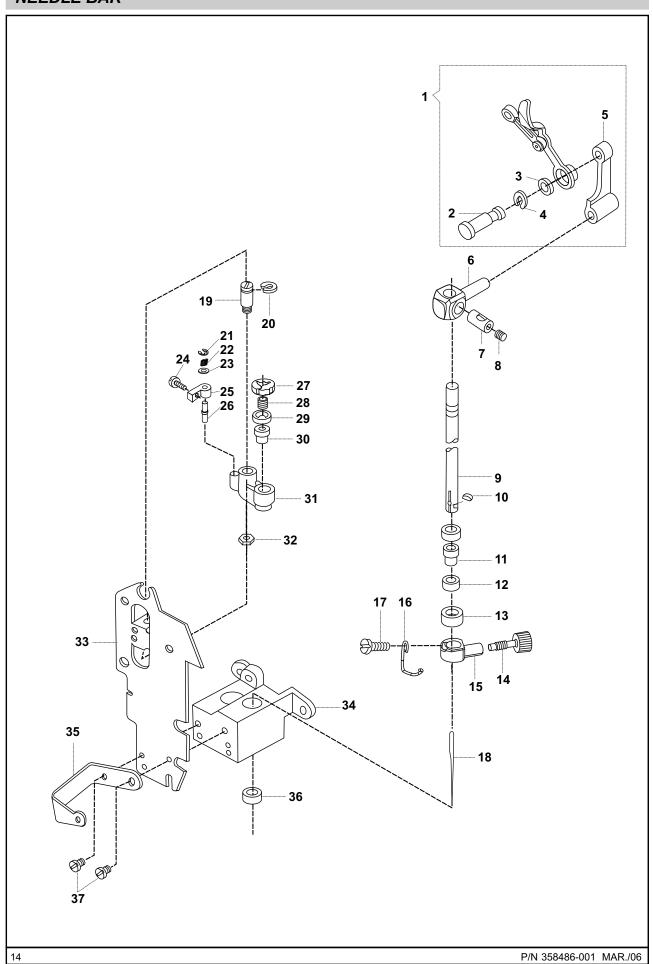
13

ARM AND BED, THROAT PLATE AND BED SLIDE (FLAT BED)

| | | , , , , , , , , , , , , , , , , , , , | | | | | | | | | | - / |
|------|-------------------|--|------|------|------|------|------|------|------|------|------|------|
| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
| 1 | 356051-454 | Face plate complete | • | • | • | • | • | • | • | • | • | • |
| 2 | 354133-453 | Face plate screw | • | • | • | • | • | • | • | • | • | • |
| 3 | 357356-000 | Bed (bottom) cover (plastic) for flat bed machines | | | | | | • | • | • | • | • |
| 4 | 364063-451 | Arm end cover screw | • | • | • | • | • | • | • | • | • | • |
| 5 | 358396-XXX | Arm end cover | • | • | • | • | • | • | • | • | • | • |
| 6 | 358329-901 | Bed (tubular) bottom cover (plastic) | • | • | • | • | • | | | | | |
| 7 | 354895-453 | Bed (tubular) bottom cover fastening screw | • | • | • | • | • | | | | | |
| 8 | 358292-000 | Bed extension plate | • | • | • | • | • | | | | | |
| 9 | 358303-900 | Bed (bottom) cover (plastic) | • | • | • | • | • | | | | | |
| 10 | 357797-451 | Bed cushion | • | • | • | • | • | • | • | • | • | • |
| 11 | 358422-451 | Bed (bottom) cover fastening screw | • | • | • | • | • | | | | | |
| 12 | 514608-000 | Bed (bottom) cover fastening screw nut | • | • | • | • | • | | | | | |
| 13 | 113455-001 | Bed (bottom) cover fastening screw | | | | | | • | • | • | • | • |
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| И | When you need a p | Dart number with the suffix (XXX), please indicate the m | achi | ne i | mod | el w | here | wil | l be | use | ed. | |

When you need a part number with the suffix (XXX), please indicate the machine model where will be used.

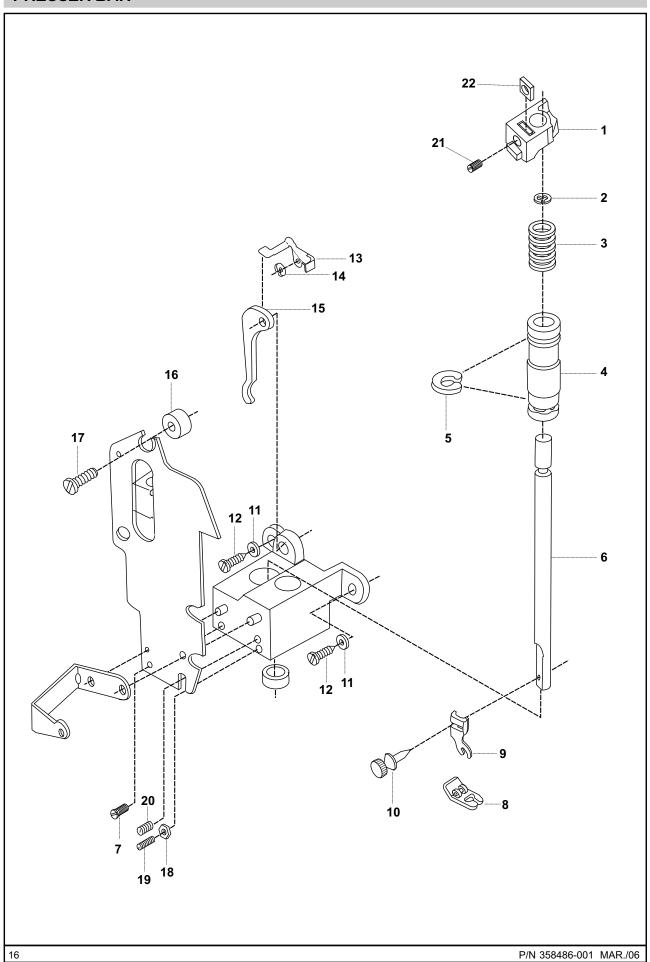
P/N 358486-001 MAR./06



NEEDLE BAR

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|--------|-------------------|--|------|------|------|------|------|-------|------|------|------|------|
| 1 | 445672-940 | Thread take-up lever complete | • | • | • | • | • | • | • | • | • | • |
| 2 | 358275-000 | Thread take-up stud with retaining ring | • | • | • | • | • | • | • | • | • | • |
| 3 | 358251-900 | Thread take-up stud trust washer | • | • | • | • | • | • | • | • | • | • |
| 4 | 445486-000 | Thread take-up stud retaining ring | • | • | • | • | • | • | • | • | • | • |
| 5 | 357431-000 | Thread take-up lever link | • | • | • | • | • | • | • | • | • | • |
| 6 | 353549-000 | Needle bar connecting stud | • | • | • | • | • | • | • | • | • | • |
| 7 | 37931-000 | Needle bar connecting stud hinge pin | • | • | • | • | • | • | • | • | • | • |
| 8 | 141916-833 | Needle bar clamping screw | • | • | • | • | • | • | • | • | • | • |
| 9 | 445793-000 | Needle bar | • | • | • | • | • | • | • | • | • | • |
| 10 | 37943-000 | Needle bar gib | • | • | • | • | • | • | • | • | • | • |
| 11 | 446355-001 | Needle bar ball bushing (lower) | • | • | • | • | • | • | • | • | • | • |
| 12 | 353379-000BUY | Needle bar ball bushing (lower) socket | • | • | • | • | • | • | • | • | • | • |
| 13 | 446361-001 | Needle bar ball bushing (lower) adjusting collar | • | • | • | • | • | • | • | • | • | • |
| 14 | 355248-451 | Needle thumb screw | • | • | • | • | • | • | • | • | • | • |
| 15 | 357429-001 | Needle clamp body | • | • | • | • | • | • | • | • | • | • |
| 16 | 357421-001 | Needle clamp thread guide | • | • | • | • | • | • | • | • | • | • |
| 17 | 141920-455 | Needle cl. body, nee. cl. thr. guide & nee. stop screw | • | • | • | • | • | • | • | • | • | • |
| 18 | 204514-100 | Needle 2045 size NBR 14 | • | • | • | • | • | • | • | • | • | • |
| 19 | 446359-000 | Needle bar vibrating bracket hinge pin | • | • | • | • | • | • | • | • | • | • |
| 20 | 445721-000 | Needle bar vibrating bracket hinge pin retaining ring | • | • | • | • | • | • | • | • | • | • |
| 21 | 179926-000 | Needle bar driving arm hinge bra. hinge spr. ret. ring | • | • | • | • | • | • | • | • | • | • |
| 22 | 357504-000 | Needle bar driving arm hinge bra. hinge pin spring | • | • | • | • | • | • | • | • | • | • |
| 23 | 446138-000 | Needle bar driving arm hinge bra. hinge spr. washer | • | • | • | • | • | • | • | • | • | • |
| 24 | 354826-451 | Needle bar driving arm hinge bracket screw | • | • | • | • | • | • | • | • | • | • |
| 25 | 357503-000 | Needle bar driving arm hinge bracket | • | • | • | • | • | • | • | • | • | • |
| 26 | 357502-000 | Needle bar driving arm hinge bracket hinge pin | • | • | • | • | • | • | • | • | • | • |
| 27 | 353522-001BUY | Needle bar ball bushing (upper) retaining ring | • | • | • | • | • | • | • | • | • | • |
| 28 | 357616-000 | Needle bar ball bushing (upper) socket spring | • | • | • | • | • | • | • | • | • | • |
| 29 | 357615-000BUY | Needle bar ball bushing (upper) socket (lower) | • | • | • | • | • | • | • | • | • | • |
| 30 | 446355-001 | Needle bar ball bushing (upper) | • | • | • | • | • | • | • | • | • | • |
| 31 | 353521-000 | Needle bar vibrating bracket | • | • | • | • | • | • | • | • | • | • |
| 32 | 357093-451 | Needle bar vibrating bracket hinge pin nut | • | • | • | • | • | • | • | • | • | • |
| 33 | 357358-000 | Needle bar, presser bar & vibr. bracket housing plate | • | • | • | • | • | • | • | • | • | • |
| 34 | 446350-901 | Needle bar, presser bar & vibrating bracket housing | • | • | • | • | • | • | • | • | • | • |
| 35 | 446360-900 | Needle bar, presser bar & vibr. bra. housing support | • | • | • | • | • | • | • | • | • | • |
| 36 | 44450-000 | Needle bar ball bushing (lower) socket (upper) | • | • | • | • | • | • | • | • | • | • |
| 37 | 113480-451 | Needle bar, presser bar & vibr. bra. housing screw | • | • | • | • | • | • | • | • | • | • |
| D/N 65 | When you need a p | part number with the suffix (XXX), please indicate the m | achi | ne i | nod | el w | here | e wil | l be | us | ∍d. | |

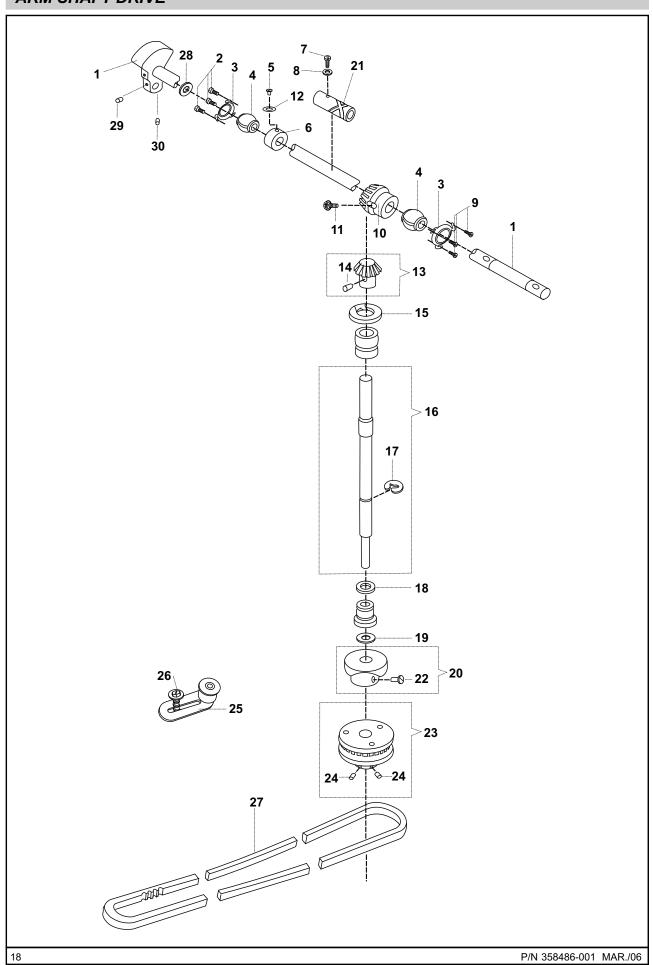
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PRESSER BAR

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-----------------|--|------|------|------|------|------|------|------|------|------|------|
| 1 | 357357-000 | Presser bar guide bracket | • | • | • | • | • | • | • | • | • | • |
| 2 | 353215-000 | Presser bar spring retaining ring (upper) | • | • | • | • | • | • | • | • | • | • |
| 3 | 357362-000 | Presser bar spring | • | • | • | • | • | • | • | • | • | • |
| 4 | 445947-002 | Presser bar bushing | • | • | • | • | • | • | • | • | • | • |
| 5 | 357604-000 | Presser bar bushing locating ring | • | • | • | • | • | • | • | • | • | • |
| 6 | 357602-000 | Presser bar | • | • | • | • | • | • | • | • | • | • |
| 7 | 354906-451 | Presser bar bushing set screw | • | • | • | • | • | • | • | • | • | • |
| 8 | 446371-000 | Presser foot plate (snap-on) for zig-zag sewing | • | • | • | • | • | • | • | • | • | • |
| 9 | 155964-000 | Presser foot shank (snap-on) | • | • | • | • | • | • | • | • | • | • |
| 10 | 354135-452 | Presser foot thumb screw | • | • | • | • | • | • | • | • | • | • |
| 11 | 353375-451 | Needle bar, pr. bar & vibr. bracket h. m. screw | • | • | • | • | • | • | • | • | • | • |
| 12 | 113434-451 | Needle bar, pr. bar & vibr. bra. h. m. screw (upper) | • | • | • | • | • | • | • | • | • | • |
| 13 | 445925-000 | Tension releasing lever | • | • | • | • | • | • | • | • | • | • |
| 14 | 445486-000 | Tension releasing lever retaining ring | • | • | • | • | • | • | • | • | • | • |
| 15 | 356170-451 | Presser bar lifter | • | • | • | • | • | • | • | • | • | • |
| 16 | 531627-000 | Needle bar, pr. bar & vibr. bra. h. Mount.bushing | • | • | • | • | • | • | • | • | • | • |
| 17 | 113455-009 | Needle bar, pr. bar & vibr.bra. h. m. screw (upper) | • | • | • | • | • | • | • | • | • | • |
| 18 | 54591-451 | Needle bar over throw set screw nut | • | • | • | • | • | • | • | • | • | • |
| 19 | 354993-451 | Needle bar over throw set screw | • | • | • | • | • | • | • | • | • | • |
| 20 | 141938-833 | Needle bar ball bus. (lower) adj. collar set screw | • | • | • | • | • | • | • | • | • | • |
| 21 | 355279-451 | Presser bar guide bracket screw | • | • | • | • | • | • | • | • | • | • |
| 22 | 353367-451 | Presser bar guide bracket screw nut | • | • | • | • | • | • | • | • | • | • |
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When you need a part number with the suffix (XXX), please indicate the machine model where will be used. P/N 358486-001 MAR./06

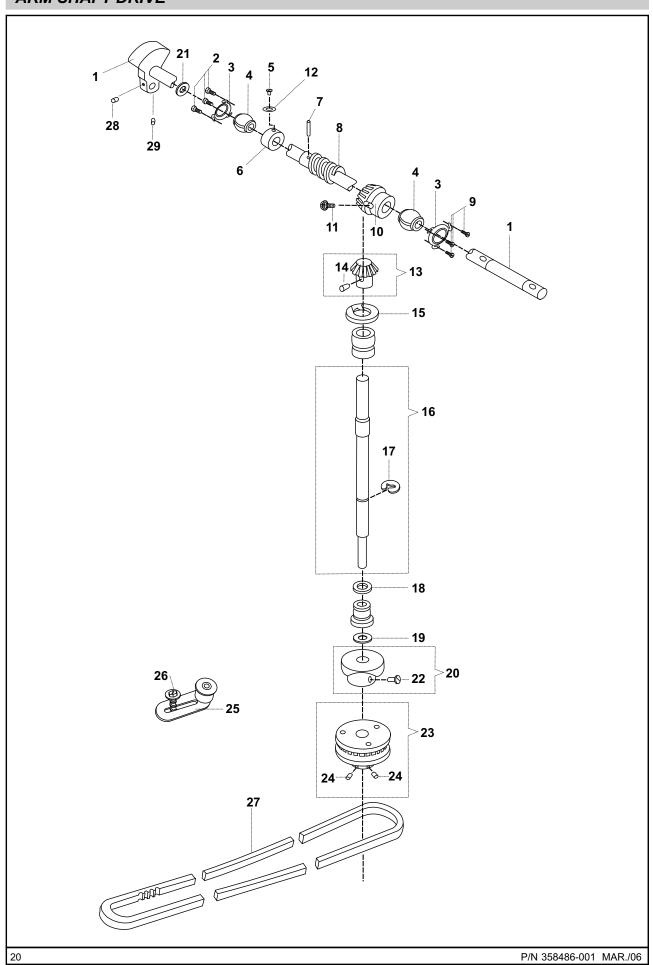


19

| | PARTS | | 2 | 80 | 60 | 0 | 8 | 25 | 28 | 66 | 00 | 88 |
|----|-------------------|--|------|------|------|------|------|------|------|------|---------|------|
| RE | NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
| 1 | 358444-000 | Arm shaft complete | • | | | | | • | | | | |
| 2 | 113455-001 | Arm shaft bushing (front) retaining bracket screw | • | | | | | • | | | | |
| 3 | 446385-000 | Arm shaft bushing (front) retaining bracket | • | | | | | • | | | | |
| 4 | 446384-001 | Arm shaft bushing (front) | • | | | | | • | | | | |
| 5 | 358343-452 | Arm shaft (horizontal) retaining collar screw | • | | | | | • | | | | |
| 6 | 358439-900 | Arm shaft (horizontal) retaining collar | • | | | | | • | | | | |
| 7 | 358343-452 | Arm shaft zigzag cam screw | • | | | | | • | | | | |
| 8 | 358372451 | Arm shaft zigzag cam washer | • | | | | | • | | | | |
| 9 | 358499-451 | Arm shaft bushing (rear) retaining bracket screw | • | | | | | • | | | | |
| 10 | 358371-900 | Arm shaft (hor.) bevel gear & feed lifting eccentric | • | | | | | • | | | | |
| 11 | 358484-451 | Arm shaft (hor.) bevel gear & feed lifting ecc. screw | • | | | | | • | | | | |
| 12 | 358372-451 | Arm shaft (horizontal) collar washer | • | | | | | • | | | | |
| 13 | 358429-000 | Arm shaft (upright) bevel gear | • | | | | | • | | | | |
| 14 | 354105-833 | Arm shaft (upright) bevel gear set screw | • | | | | | • | | | | |
| 15 | 356819-000 | Arm shaft (upright) felt washer | • | | | | | • | | | | |
| 16 | 179952-002 | Arm shaft (upright) assembly | • | | | | | • | | | | |
| 17 | 353215-000 | Arm shaft (upright) retaining ring | • | | | | | • | | | | |
| 18 | 353394-000BUY | Arm shaft (upright) retaining ring washer | • | | | | | • | | | | |
| 19 | 319826-000BUY | Arm shaft (upright) belt drive pulley washer | • | | | | | • | | | | |
| 20 | 446228-000 | Feed lifting cam complete | • | | | | | • | | | | |
| 21 | 358432-900 | Arm shaft zigzag cam | • | | | | | • | | | | |
| 22 | 544118-000 | Feed lifting cam set screw | • | | | | | • | | | | |
| 23 | 353438-001 | Arm shaft (upright) belt drive pulley assy. complete | • | | | | | • | | | | |
| 24 | 354906-451 | Arm shaft (upright) belt drive pulley set screw | • | | | | | • | | | | |
| 25 | 358224-001 | Rotating hook drive belt tension adjuster | • | | | | | • | | | | |
| 26 | 358287-451 | Rotating hook drive belt tensioner screw | • | | | | | • | | | | |
| 27 | 446237-000 | Belt (rotating hook drive) | • | | | | | • | | | | |
| 28 | 319764-001 | Arm shaft bushing (front) retaining bracket washer | • | | | | | • | | | | |
| 29 | 354105-833 | Needle Bar Crank Position Set Screw | • | | | | | • | | | | |
| 30 | 141916-833 | Needle Bar Crank Stud Mounting Screw | • | | | | | • | | | | |
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| V | Vhen you need a p | part number with the suffix (XXX), please indicate the m | achi | ne r | nod | el w | here | wil | l be | use | ∍d. | |

When you need a part number with the suffix (XXX), please indicate the machine model where will be used.

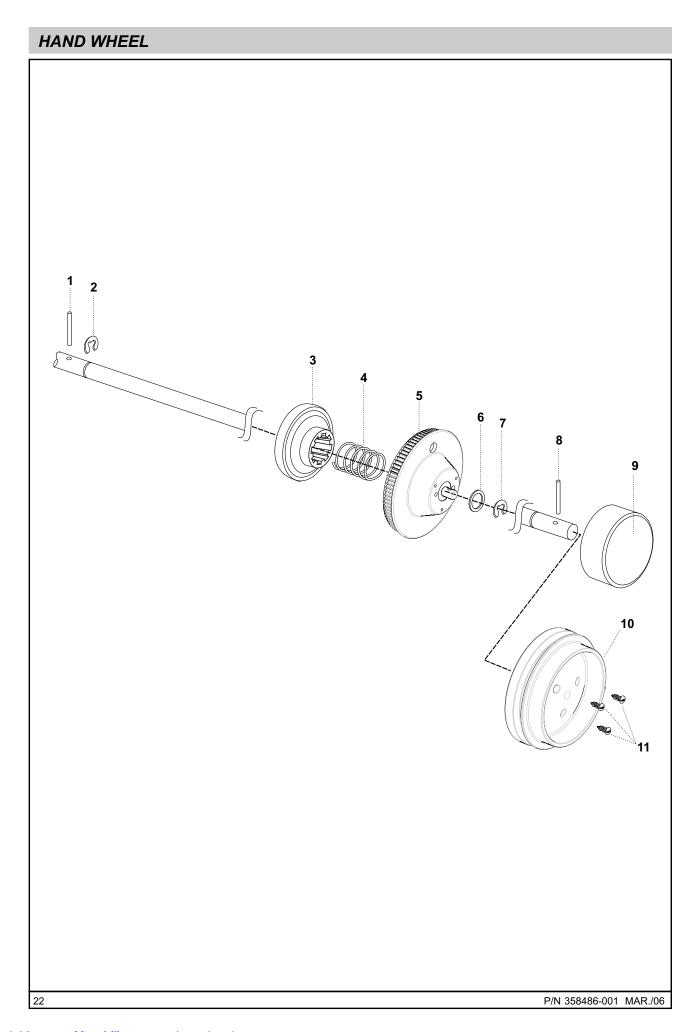
P/N 358486-001 MAR./06



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| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 282 | 2858 | 2859 | 2860 | 2868 |
|------|-------------------|--|------|------|------|------|------|-----|------|------|------|------|
| 1 | 358330-901 | Arm shaft complete | | • | • | • | • | | • | • | • | • |
| 2 | 113455-001 | Arm shaft bushing (front) retaining bracket screw | | • | • | • | • | | • | • | • | • |
| 3 | 446385-000 | Arm shaft bushing (front) retaining bracket | | • | • | • | • | | • | • | • | • |
| 4 | 446384-001 | Arm shaft bushing (front) | | • | • | • | • | | • | • | • | • |
| 5 | 358343-452 | Arm shaft (horizontal) retaining collar screw | | • | • | • | • | | • | • | • | • |
| 6 | 358439-900 | Arm shaft (horizontal) retaining collar | | • | • | • | • | | • | • | • | • |
| 7 | 358341-004 | Arm shaft zigzag cam conic pin | | • | • | • | • | | • | • | • | • |
| 8 | 358337-900 | Arm shaft (horizontal) drive gear | | • | • | • | • | | • | • | • | • |
| 9 | 358499-451 | Arm shaft bushing (rear) retaining bracket screw | | • | • | • | • | | • | • | • | • |
| 10 | 358371-900 | Arm shaft (hor.) bevel gear & feed lifting eccentric | | • | • | • | • | | • | • | • | • |
| 11 | 358484-451 | Arm shaft (hor.) bevel gear & feed lifting ecc. screw | | • | • | • | • | | • | • | • | • |
| 12 | 358372-451 | Arm shaft (horizontal) collar washer | | • | • | • | • | | • | • | • | • |
| 13 | 358429-000 | Arm shaft (upright) bevel gear | | • | • | • | • | | • | • | • | • |
| 14 | 354105-833 | Arm shaft (upright) bevel gear set screw | | • | • | • | • | | • | • | • | • |
| 15 | 356819-000 | Arm shaft (upright) felt washer | | • | • | • | • | | • | • | • | • |
| 16 | 179952-002BUY | Arm shaft (upright) assembly | | • | • | • | • | | • | • | • | • |
| 17 | 353215-000 | Arm shaft (upright) retaining ring | | • | • | • | • | | • | • | • | • |
| 18 | 353394-000BUY | Arm shaft (upright) retaining ring washer | | • | • | • | • | | • | • | • | • |
| 19 | 319826-000BUY | Arm shaft (upright) belt drive pulley washer | | • | • | • | • | | • | • | • | • |
| 20 | 446228-000 | Feed lifting cam complete | | • | • | • | • | | • | • | • | • |
| 21 | 319764-001 | Arm shaft bushing (front) retaining bracket washer | | • | • | • | • | | • | • | • | • |
| 22 | 544118-000 | Feed lifting cam set screw | | • | • | • | • | | • | • | • | • |
| 23 | 353438-001 | Arm shaft (upright) belt drive pulley assy. complete | | • | • | • | • | | • | • | • | • |
| 24 | 354906-451 | Arm shaft (upright) belt drive pulley set screw | | • | • | • | • | | • | • | • | • |
| 25 | 358224-001 | Rotating hook drive belt tension adjuster | | • | • | • | • | | • | • | • | • |
| 26 | 358287-451 | Rotating hook drive belt tensioner screw | | • | • | • | • | | • | • | • | • |
| 27 | 446237-000 | Belt (rotating hook drive) | | • | • | • | • | | • | • | • | • |
| 28 | 354105-833 | Needle Bar Crank Position Set Screw | | • | • | • | • | | • | • | • | • |
| 29 | 141916-833 | Needle Bar Crank Stud Mounting Screw | | • | • | • | • | | • | • | • | • |
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| и | /hen vou need a r | part number with the suffix (XXX), please indicate the m | achi | ne r | nod | el w | here | wil | l be | 1156 | d | |

When you need a part number with the suffix (XXX), please indicate the machine model where will be used.



HAND WHEEL

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 | |
|------|-------------------|---|------|------|------|------|------|------|------|------|------|------|--|
| 1 | 358344-900 | Hand wheel disengaging and engaging hinge pin | • | • | • | • | • | • | • | • | • | • | |
| 2 | 353215-000 | Hand wheel positioning retaining ring | • | • | • | • | • | • | • | • | • | • | |
| 3 | 358306-900 | Hand wheel disengaging and engaging bevel gear | • | • | • | • | • | • | • | • | • | • | |
| 4 | 358333-900 | Hand wheel bevel gear spring | • | • | • | • | • | • | • | • | • | • | |
| 5 | 358305-900 | Hand wheel bevel gear | • | • | • | • | • | • | • | • | • | • | |
| 6 | 353453-000BUY | Hand wheel positioning washer | • | • | • | • | • | • | • | • | • | • | |
| 7 | 353215-000 | Hand wheel positioning retaining ring | • | • | • | • | • | • | • | • | • | • | |
| 8 | 358341-003 | Hand wheel dis. engaging hinge pin(only without "V") | • | • | • | • | • | • | • | • | • | • | |
| 9 | 358437-900 | Hand wheel | • | • | • | • | • | • | • | • | • | • | |
| 10 | 358497-900 | Hand Wheel (only use to machine w/ "V") (optional) | | | | | | • | • | • | • | • | |
| 11 | 113375-452 | Hand wheel screw (only to machine w/ "V") (optional) | | | | | | • | • | • | • | • | |
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| | /hen you need a p | part number with the suffix (XXX), please indicate the ma | achi | ne r | nod | el w | here | wil | l be | use | ed. | 22 | |

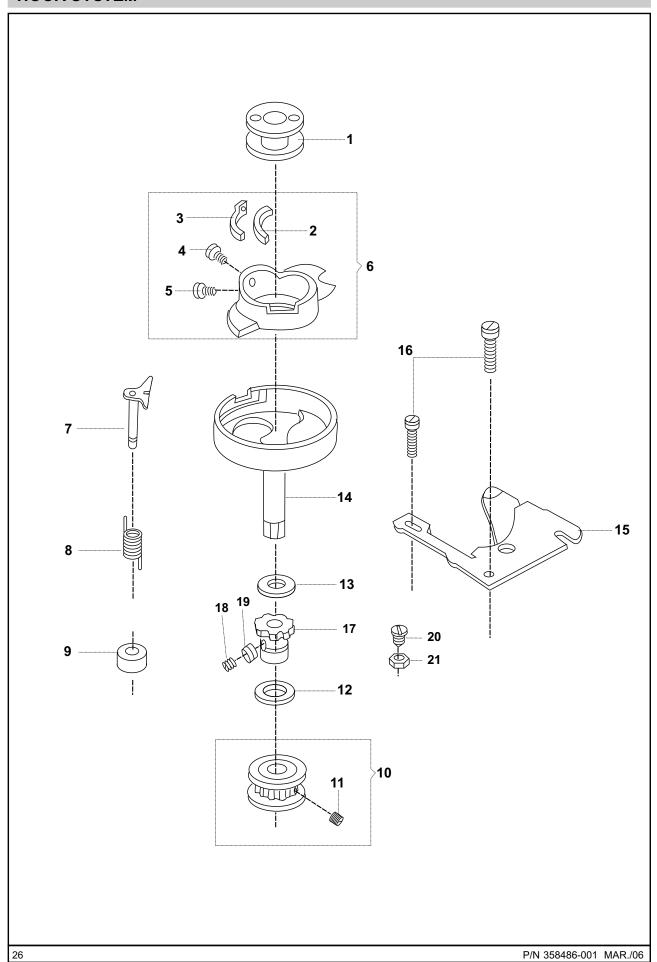
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TENSION MECHANISM

P/N 358486-001 MAR./06

TENSION MECHANISM

| | | | TENSION MECHANISM | | | | | | | | | | | | |
|------|-------------------|---|-------------------|------|------|------|------|------|------|------|------|------|--|--|--|
| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 | | | |
| 1 | 356040-452 | Tension mechanism shrouder assembly | • | • | • | • | • | • | • | • | • | • | | | |
| 2 | 514698-451 | Tension mechanism shrouder screw nut | • | • | • | • | • | • | • | • | • | • | | | |
| 3 | 141808-457 | Tension mechanism shrouder screw | • | • | • | • | • | • | • | • | • | • | | | |
| 4 | 356088-XXX | Tension mechanism assembly | • | • | • | • | • | • | • | • | • | • | | | |
| 5 | 356095-000 | Tension stud nut | • | • | • | • | • | • | • | • | • | • | | | |
| 6 | 356096-000 | Tension spring | • | • | • | • | • | • | • | • | • | • | | | |
| 7 | 356089-000BUY | Tension mechanism support | • | • | • | • | • | • | • | • | • | • | | | |
| 8 | 356246-900 | Tension mechanism support pin | • | • | • | • | • | • | • | • | • | • | | | |
| 9 | 356097-000 | Thread take-up spring | • | • | • | • | • | • | • | • | • | • | | | |
| 10 | 356091-000 | Thread take-up spring thread guard | • | • | • | • | • | • | • | • | • | • | | | |
| 11 | 358123-900 | Tension disc pressure plate spring | • | • | • | • | • | • | • | • | • | • | | | |
| 12 | 358124-900 | Tension disc pressure plate | • | • | • | • | • | • | • | • | • | • | | | |
| 13 | 356092-451 | Tension indicator with stud | • | • | • | • | • | • | • | • | • | • | | | |
| 14 | 356090-XXX | Tension indicator dial | • | • | • | • | • | • | • | • | • | • | | | |
| 15 | 445784-000 | Thread guide (lower) | • | • | • | • | • | • | • | • | • | • | | | |
| 16 | 356094-000 | Tension disc | • | • | • | • | • | • | • | • | • | • | | | |
| 17 | 356443-000 | Tension mechanism shrouder screw washer | • | • | • | • | • | • | • | • | • | • | | | |
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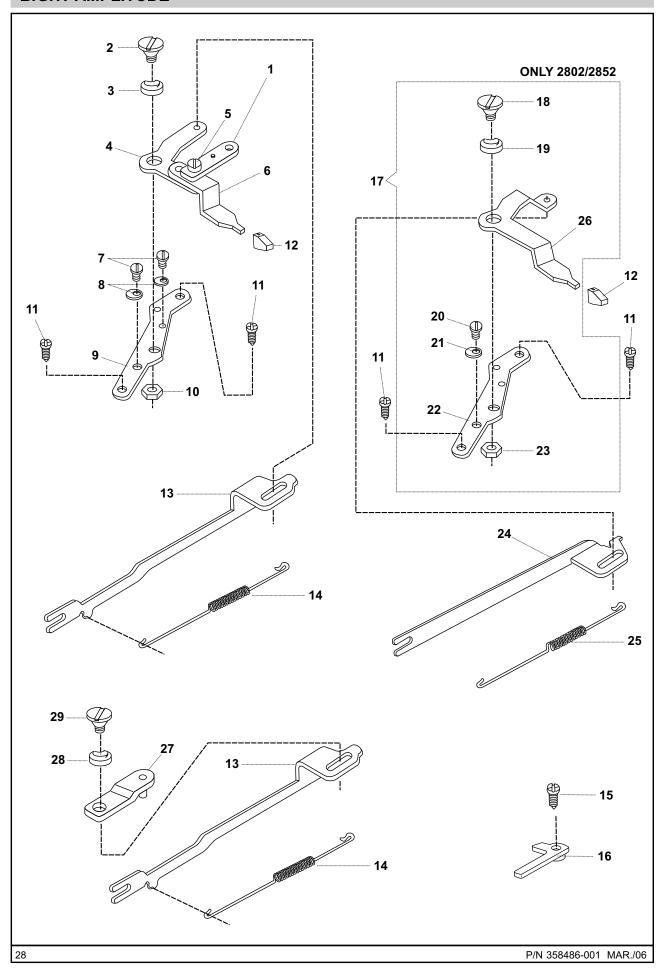


HOOK SYSTEM

27

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-------------------|---|------|------|------|------|------|------|------|------|------|------|
| 1 | 172336-001BUY | Rotating hook bobbin (plastic) | • | • | • | • | • | • | • | • | • | • |
| 2 | 356490-451 | Rotating hook bobbin case tension spring segment | • | • | • | • | • | • | • | • | • | • |
| 3 | 314715-000 | Rotating hook bobbin case tension spring | • | • | • | • | • | • | • | • | • | • |
| 4 | 355254-451 | Rotating hook bobbin case tension regulating screw | • | • | • | • | • | • | • | • | • | • |
| 5 | 139975-452 | Rot. hook bobbin case tension spring segment screw | • | • | • | • | • | • | • | • | • | • |
| 6 | 421325-000 | Rotating hook bobbin case complete | • | • | • | • | • | • | • | • | • | • |
| 7 | 358021-000 | Rotating hook bobbin case retaining plate assembly | • | • | • | • | • | • | • | • | • | • |
| 8 | 358018-900 | Rotating hook bobbin case ret. plate stud spring | • | • | • | • | • | • | • | • | • | • |
| 9 | 358019-900 | Rotating hook bobbin case retaining plate ret. ring | • | • | • | • | • | • | • | • | • | • |
| 10 | 446235-000 | Rotating hook belt drive pulley complete | • | • | • | • | • | • | • | • | • | • |
| 11 | 141803-451 | Rotating hook belt drive pulley screw | • | • | • | • | • | • | • | • | • | • |
| 12 | 382861-906 | Rotating hook belt drive pulley washer | • | • | • | • | • | • | • | • | • | • |
| 13 | 353453-000BUY | Rotating hook wear washer | • | • | • | • | • | • | • | • | • | • |
| 14 | 353366-000 | Rotating hook complete | • | • | • | • | • | • | • | • | • | • |
| 15 | 44873-001 | Rotating hook bobbin case position plate | • | • | • | • | • | • | • | • | • | • |
| 16 | 354917-451 | Rotating hook bobbin case position plate screw | • | • | • | • | • | • | • | • | • | • |
| 17 | 353410-900 | Rotating hook bushing | • | • | • | • | • | • | • | • | • | • |
| 18 | 141938-833 | Rotating hook bushing set screw | • | • | • | • | • | • | • | • | • | • |
| 19 | 353367-451 | Rotating hook bushing set screw nut | • | • | • | • | • | • | • | • | • | • |
| 20 | 141844-451 | Rotating hook bushing adjusting screw | • | • | • | • | • | • | • | • | • | • |
| 21 | 618638-005 | Rotating hook bushing adjusting screw nut | • | • | • | • | • | • | • | • | • | • |
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| И | /hen you need a p | part number with the suffix (XXX), please indicate the ma | achi | ne r | nod | el w | here | wil | l be | use | ed. | |

BIGHT AMPLITUDE



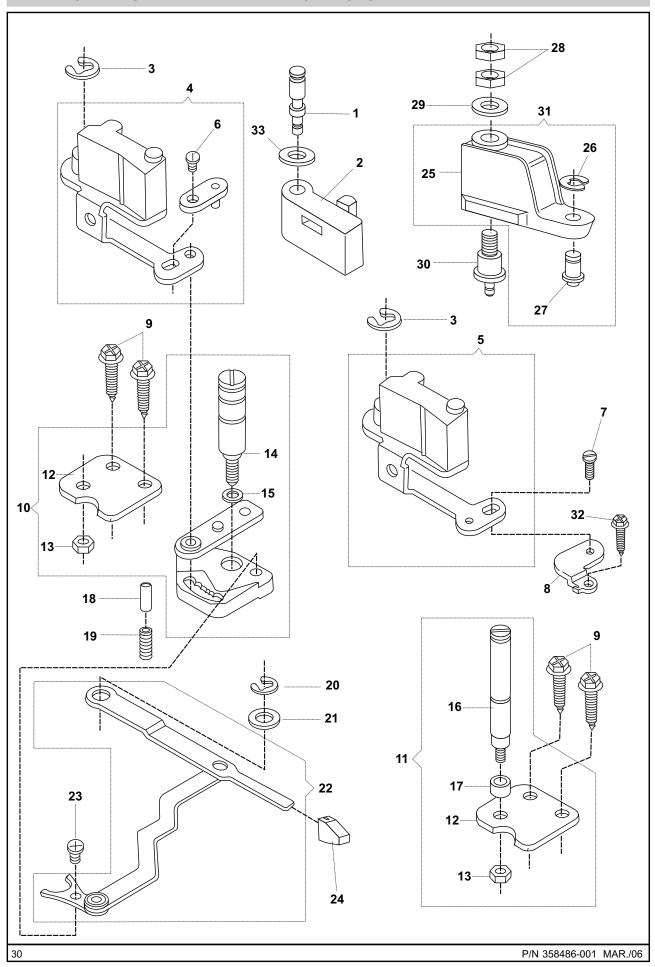
BIGHT AMPLITUDE

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-----------------|--|------|------|------|------|------|------|------|------|------|------|
| 1 | 44556-000 | Bight amplitude control extension lever | | | | • | • | | | | • | • |
| 2 | 354825-451 | Bight amplitude control lever screw | | | • | • | • | | | • | • | • |
| 3 | 49204-000 | Bight amplitude control lever locker washer | | | • | • | • | | | • | • | • |
| 4 | 37246-000 | Bight amplitude control lever control lever | | | • | • | • | | | • | • | • |
| 5 | 139866-451 | Bight amplitude control lever control lever set screw | | | | • | • | | | | • | • |
| 5 | 141913-451 | Bight amplitude control lever control lever set screw | | | • | | | | | • | | |
| 6 | 356061-000 | Bight amplitude control lever sub-assembly | | | • | • | • | | | • | • | • |
| 7 | 141913-451 | Bight amplitude control lever link stop screw | | | • | • | • | | | • | • | • |
| 8 | 446904-000 | Bight amplitude control lever link stop | | | • | • | • | | | • | • | • |
| 9 | 531793-000 | Bight amplitude control lever support | | | • | • | • | | | • | • | • |
| 10 | 54591-451 | Bight amplitude control lever nut | | | • | • | • | | | • | • | • |
| 11 | 113455-001 | Bight amplitude control lever mounting bracket screw | • | | • | • | • | • | | • | • | • |
| 12 | 356204-453 | Bight amplitude control lever knob | • | | • | • | • | • | | • | • | • |
| 13 | 37933-002 | Needle bar driving arm | | • | • | • | • | | • | • | • | • |
| 14 | 37942-000 | Needle bar driving arm tension spring | | | • | • | • | | | • | • | • |
| 15 | 113455-001 | Light lead shield & n. b. dr. arm t. spr. m. plate screw | • | • | • | • | • | • | • | • | • | • |
| 16 | 445780-000 | Light lead shield & n. b. dr. arm ten. spr. mount. plate | • | • | • | • | • | • | • | • | • | • |
| 17 | 358445-000 | Bight amplitude control lever mounting bra. complete | • | | | | | • | | | | |
| 18 | 354825-451 | Bight amplitude control lever mounting bracket screw | • | | | | | • | | | | |
| 19 | 49204-000 | Bight amp. control lever mount. bra. locker washer | • | | | | | • | | | | |
| 20 | 141913-451 | Bight amplitude control lever link stop screw | • | | | | | • | | | | |
| 21 | 446904-000 | Bight amplitude control lever link stop | • | | | | | • | | | | |
| 22 | 531793-000 | Bight amplitude control lever support | • | | | | | • | | | | |
| 23 | 54591-451 | Bight amplitude control lever nut | • | | | | | • | | | | |
| 24 | 358434-900 | Needle bar driving arm | • | | | | | • | | | | |
| 25 | 358239-900 | Needle bar driving arm tension spring | • | • | | | | • | • | | | |
| 26 | 358431-000 | Bight amplitude control lever mounting bracket | • | | | | | • | | | | |
| 27 | 358281-000 | Needle bar driving arm guide bracket | | • | | | | | | | | |
| 28 | 353375-451 | Needle bar driving arm guide bracket screw washer | | • | | | | | | | | |
| 29 | 113455-001 | Needle bar driving arm guide bracket set screw | | • | | | | | | | | |
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When you need a part number with the suffix (XXX), please indicate the machine model where will be used. P/N 358486-001 MAR./06

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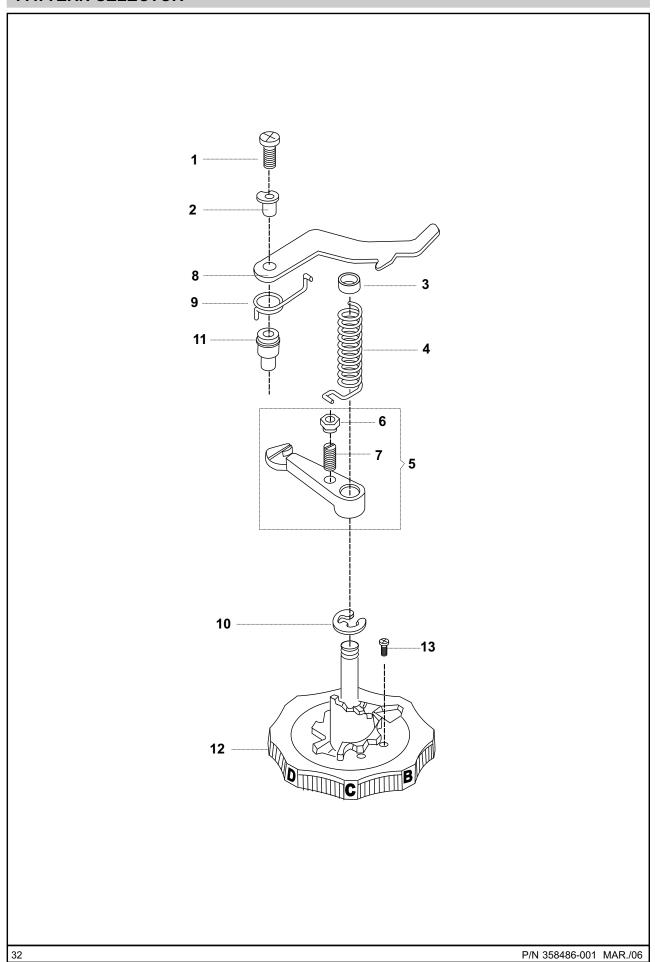
DRIVING ARM SLIDE AND PATTERN SELECTOR DIAL PIN



DRIVING ARM SLIDE AND PATTERN SELECTOR DIAL PIN

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-------------------|---|------|------|------|------|------|------|------|------|------|------|
| 1 | 357326-900 | Needle bar driving arm slide bracket articulating pin | | • | • | • | • | | • | • | • | • |
| 2 | 358236-900 | Needle bar driving arm slide bracket complete | | • | | | | | • | | | |
| 3 | 445721-000 | Needle bar driving arm slide bracket retaining ring | | • | • | • | • | | • | • | • | • |
| 4 | 356735-001 | Needle bar driving arm slide bracket complete | | | | • | • | | | | • | • |
| 5 | 358469-000 | Needle bar driving arm slide bracket complete | | | • | | | | | • | | |
| 6 | 141913-451 | Needle position sel. lever bracket stud arm set screw | | | | • | • | | | | • | • |
| 7 | 141913-451 | Needle bar driving arm slide bracket set screw | | | • | | | | | • | | |
| 8 | 358447-900 | Needle bar driving arm slide bracket support | | | • | | | | | • | | |
| 9 | 113455-001 | Needle bar driving arm slide bracket sup. set screw | | • | • | • | • | | • | • | • | • |
| 10 | 356838-000 | Needle position selector lever bracket complete | | | | • | • | | | | • | • |
| 11 | 358436-000 | Needle position selector lever bracket complete | | • | • | | | | • | • | | |
| 12 | 446401-000 | Needle position selector lever adjusting plate | | • | • | • | • | | • | • | • | • |
| 13 | 54591-451 | Disc follower stud nut | | • | • | • | • | | • | • | • | • |
| 14 | 357089-000 | Disc follower stud | | | | • | • | | | | • | • |
| 15 | 353585-000 | Disc follower stud collar | | | | • | • | | | | • | • |
| 16 | 357089-000 | Disc follower stud | | • | • | | | | • | • | | |
| 17 | 358252-900 | Disc follower stud collar | | • | • | | | | • | • | | |
| 18 | 356228-000 | Needle position selector lever bracket positioning pin | | | | • | • | | | | • | • |
| 19 | 444800-000 | Needle position selector lever bracket spring | | | | • | • | | | | • | • |
| 20 | 445486-000 | Needle position selector lever retaining ring | | | | • | • | | | | • | • |
| 21 | 49204-000 | Needle position selector lever hinge stud washer | | | | • | • | | | | • | • |
| 22 | 356812-000 | Needle position selector lever complete | | | | • | • | | | | • | • |
| 23 | 141913-451 | Needle position selector lever screw | | | | • | • | | | | • | • |
| 24 | 356204-453 | Needle position selector control lever knob | | | | • | • | | | | • | • |
| 25 | 358430-900 | Slide bracket | • | | | | | • | | | | |
| 26 | 353215-000 | Slide bracket retaining ring | • | | | | | • | | | | |
| 27 | 358435-900 | Zigzag cam follower | • | | | | | • | | | | |
| 28 | 53648-451BUY | Slide bracket nut | • | | | | | • | | | | |
| 29 | 358449-451 | Slide bracket washer | • | | | | | • | | | | |
| 30 | 358492-900 | Slide bracket screw | • | | | | | • | | | | |
| 31 | 358446-000 | Slide bracket assembly | • | | | | | • | | | | |
| 32 | 113455-001 | Needle position selector lever bracket screw | | | • | | | | | • | | |
| 33 | 357327-900 | Needle bar driving arm slide bracket pin washer | | • | • | • | • | | • | • | • | • |
| И | Vhen you need a p | part number with the suffix (XXX), please indicate the ma | achi | ne i | nod | el w | here | wil | l be | use | ed. | |

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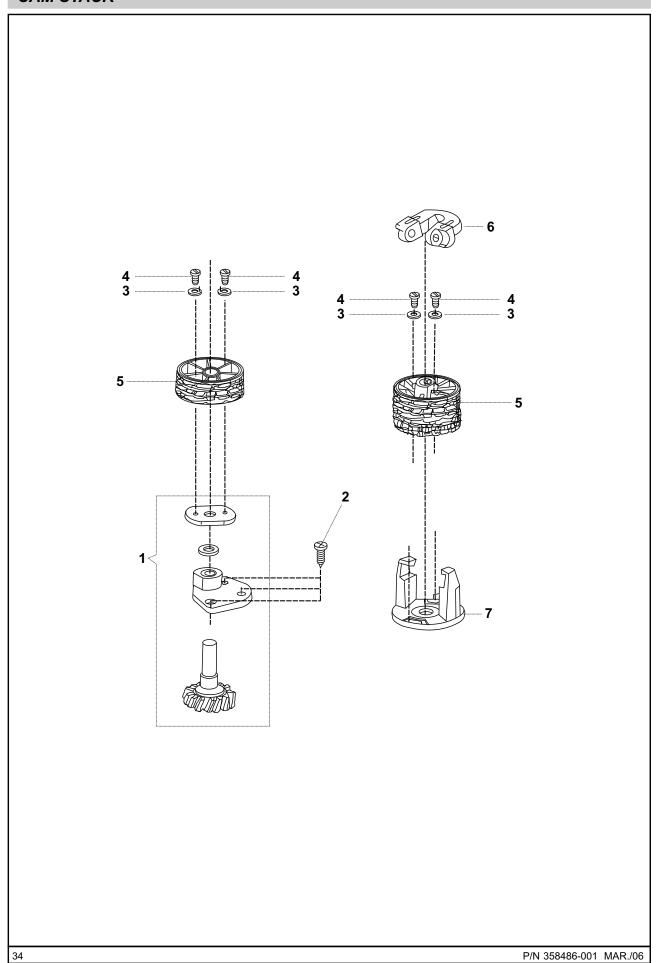


PATTERN SELECTOR

33

| | | | 1 | - | | | | | | _ • | | |
|------|-------------------|--|------|------|------|------|------|------|------|------|------|------|
| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
| 1 | 354826-451 | Disc follower disengaging lever screw | | • | • | • | • | | • | • | • | • |
| 2 | 356751-000 | Disc follower disengaging lever bushing | | • | • | • | • | | • | • | • | • |
| 3 | 353548-000BUY | Disc follower actuating spring retaining ring | | • | • | • | • | | • | • | • | • |
| 4 | 356768-000 | Disc follower spring | | • | • | • | • | | • | • | • | • |
| 5 | 356770-000 | Disc follower complete | | • | • | • | • | | • | • | • | • |
| 6 | 531699-451 | Disc follower adjusting screw stud nut | | • | • | • | • | | • | • | • | • |
| 7 | 445341-000 | Disc follower adjusting screw stud | | • | • | • | • | | • | • | • | • |
| 8 | 356750-000 | Disc follower disengaging lever | | • | • | • | • | | • | • | • | • |
| 9 | 356752-000 | Disc follower disengaging lever spring | | • | • | • | • | | • | • | • | • |
| 10 | 603908-001 | Disc selector cam retaining ring | | • | • | • | • | | • | • | • | • |
| 11 | 357000-000 | Disc follower disengaging lever stud | | • | • | • | • | | • | • | • | • |
| 12 | 356749-XXX | Pattern selector cam / dial with graphics | | • | • | • | • | | • | • | • | • |
| 13 | 353417-900 | Pattern selector cam positioner pin | | | | • | | | | | • | |
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When you need a part number with the suffix (XXX), please indicate the machine model where will be used.

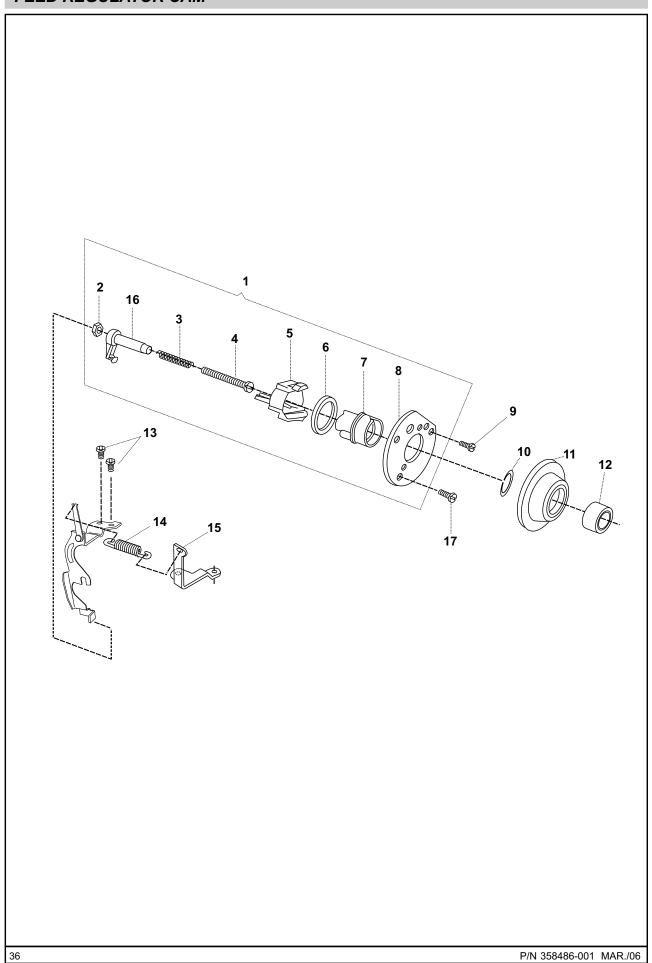


CAM STACK

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-------------------|---|------|------|------|------|------|------|------|------|------|------|
| 1 | 356982-001 | Disc driving gear shaft mounting plate assembly | | • | • | • | • | | • | • | • | • |
| 2 | 113455-012 | Disc driving gear shaft mounting plate screw | | • | • | • | • | | • | • | • | • |
| 3 | 356830-003 | Disc stack fitting washer | | • | • | • | • | | • | • | • | • |
| 4 | 141920-455 | Disc stack fitting screw | | • | • | • | • | | • | • | • | • |
| 5 | 358240-900 | Disc stack (plastic) | | • | | | | | • | | | |
| 5 | 356969-000 | Disc stack (plastic) | | | • | | • | | | • | | • |
| 5 | 356995-000BUY | Disc stack (plastic) | | | | • | | | | | • | |
| 6 | 356965-451BUY | Disc stack clamp | | | • | | • | | | • | | • |
| 7 | 356971-000BUY | Disc driving plate | | | • | | • | | | • | | • |
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FEED REGULATOR CAM

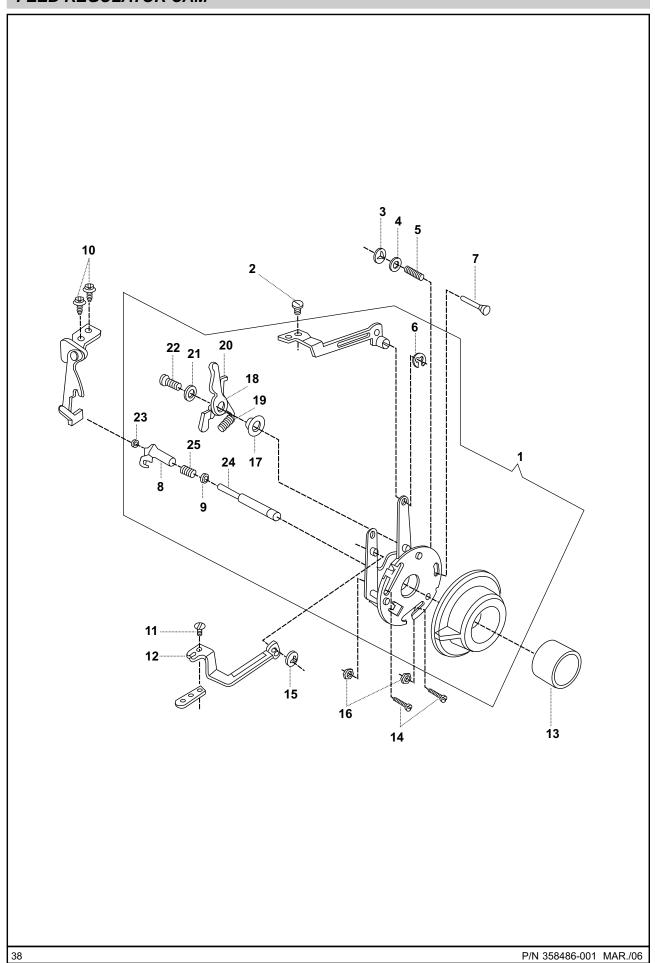


FEED REGULATOR CAM

| | | | | <u> </u> | | 1 | | | | | | |
|------|-------------------|--|------|----------|------|------|------|------|------|------|------|------|
| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
| 1 | 353478-000 | Feed regulator cam complete | • | • | • | | | • | • | • | | |
| 2 | 618638-005 | Feed regulator cam follower positioning spring nut | • | • | • | | | • | • | • | | |
| 3 | 44892-000 | Feed regulator cam follower positioning spring | • | • | • | | | • | • | • | | |
| 4 | 354975-451 | Feed regulator cam follower positioning screw | • | • | • | | | • | • | • | | |
| 5 | 446284-000BUY | Feed regulator mounting plate | • | • | • | | | • | • | • | | |
| 6 | 446282-000 | Feed regulator friction washer | • | • | • | | | • | • | • | | |
| 7 | 353477-000BUY | Feed regulator cam | • | • | • | | | • | • | • | | |
| 8 | 446283-000 | Feed regulator mechanism mounting plate | • | • | • | | | • | • | • | | |
| 9 | 531806-451 | Feed regulator mounting plate screw (right) | • | • | • | | | • | • | • | | |
| 10 | 445461-000 | Feed regulator control dial retaining ring | • | • | • | | | • | • | • | | |
| 11 | 356998-451 | Feed regulator control dial | • | • | • | | | • | • | • | | |
| 12 | 356115-XXX | Feed regulator positioning pin knob with graphics | • | • | • | | | • | • | • | | |
| 13 | 358499-451 | Feed regulator control arm mounting bracket screw | • | • | • | | | • | • | • | | |
| 14 | 358248-900 | Feed regulator control arm link spring | • | • | • | | | • | • | • | | |
| 15 | 445925-000 | Feed regulator spring bracket | • | • | • | | | • | • | • | | |
| 16 | 356398-900BUY | Feed regulator cam follower | • | • | • | | | • | • | • | | |
| 17 | 531807-451 | Feed regulator mounting plate screw (left) | • | • | • | | | • | • | • | | |
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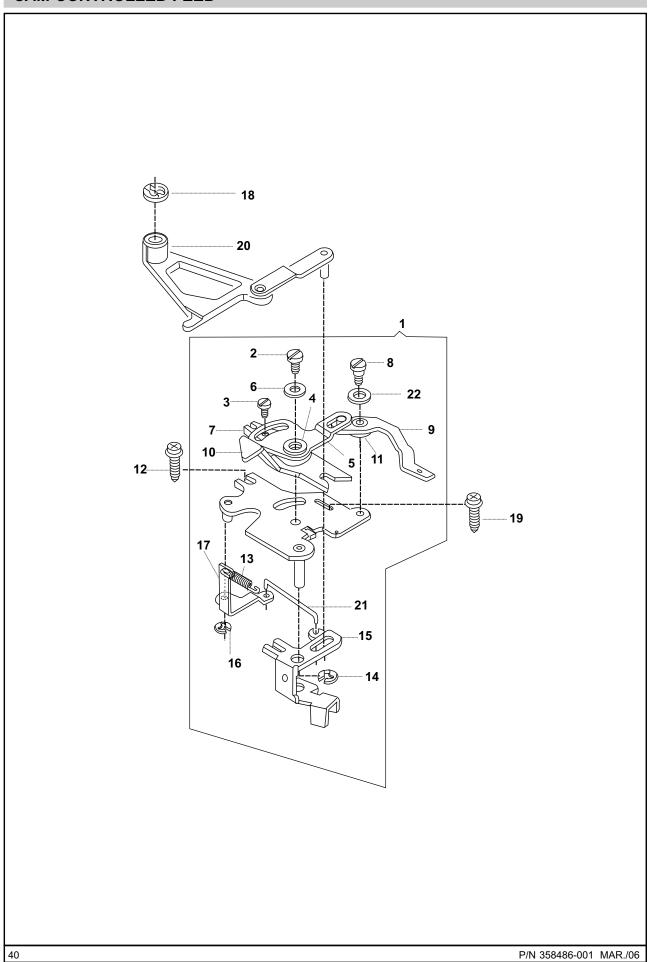


FEED REGULATOR CAM

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-----------------|--|------|------|------|------|------|------|------|------|------|------|
| 1 | 357010-XXX | Buttonholer & feed regulator cam complete | | | | • | • | | | | • | |
| 2 | 141913-451 | Bh. nd. pos. cam fol. lever link (left & right) screw | | | | • | • | | | | • | • |
| 3 | 408030-000 | Bh. & feed reg. mechanism mtg. plate stud ret. ring | | | | • | • | | | | • | • |
| 4 | 445808-000 | Bh. & feed reg. mech. mtg. plate stud spring washer | | | | • | • | | | | • | |
| 5 | 179949-000 | Buttonholer & feed reg. mech. mtg. plate stud spring | | | | • | • | | | | • | • |
| 6 | 445486-000 | Bh. bight control cam fol.lever link (right) ret. ring | | | | • | • | | | | • | • |
| 7 | 357119-000 | Buttonholer & feed regulator mech.mtg.plate stud | | | | • | • | | | | • | • |
| 8 | 357094-000BUY | Feed regulator positioning pin carrier | | | | • | • | | | | • | • |
| 9 | 356830-001 | Feed regulator positioning pin washer | | | | • | • | | | | • | • |
| 10 | 358499-451 | Feed regulator control arm screw | | | | • | • | | | | • | • |
| 11 | 141913-451 | Bh. bight cont. cam fol. lever link (left & right) screw | | | | • | • | | | | • | • |
| 12 | 356748-000 | Buttonholer bight control cam fol. lever link (right) | | | | • | • | | | | • | • |
| 13 | 356653-XXX | Feed regulator positioning pin knob | | | | • | • | | | | • | • |
| 14 | 113513-451 | Buttonholer & feed regulator mech.mtg.plate screw | | | | • | • | | | | • | • |
| 15 | 445486-000 | Bh. right control cam fol. lever link (right) ret. ring | | | | • | • | | | | • | • |
| 16 | 53640-819 | Buttonholer & feed reg. mech. mtg. plate screw nut | | | | • | • | | | | • | • |
| 17 | 353319-000 | Cam control feed eng. cam follower & lever bushing | | | | • | • | | | | • | • |
| 18 | 353321-000 | Cam control feed engaging cam follower lever | | | | • | • | | | | • | • |
| 19 | 358102-000 | Cam control feed eng. cam follower & lever spring | | | | • | • | | | | • | • |
| 20 | 353320-000 | Cam control feed engaging cam follower | | | | • | • | | | | • | • |
| 21 | 445539-000 | Cam control feed eng. cam follower & lever washer | | | | • | • | | | | • | • |
| 22 | 113372-451 | Cam control fd. eng. cam follower & lever mtg. screw | | | | • | • | | | | • | • |
| 23 | 618638-005 | Feed regulator positioning pin carrier insert nut | | | | • | • | | | | • | • |
| 24 | 356650-000 | Feed regulator positioning pin | | | | • | • | | | | • | • |
| 25 | 44892-000 | Feed regulator positioning pin friction spring | | | | • | • | | | | • | • |
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CAM CONTROLLED FEED

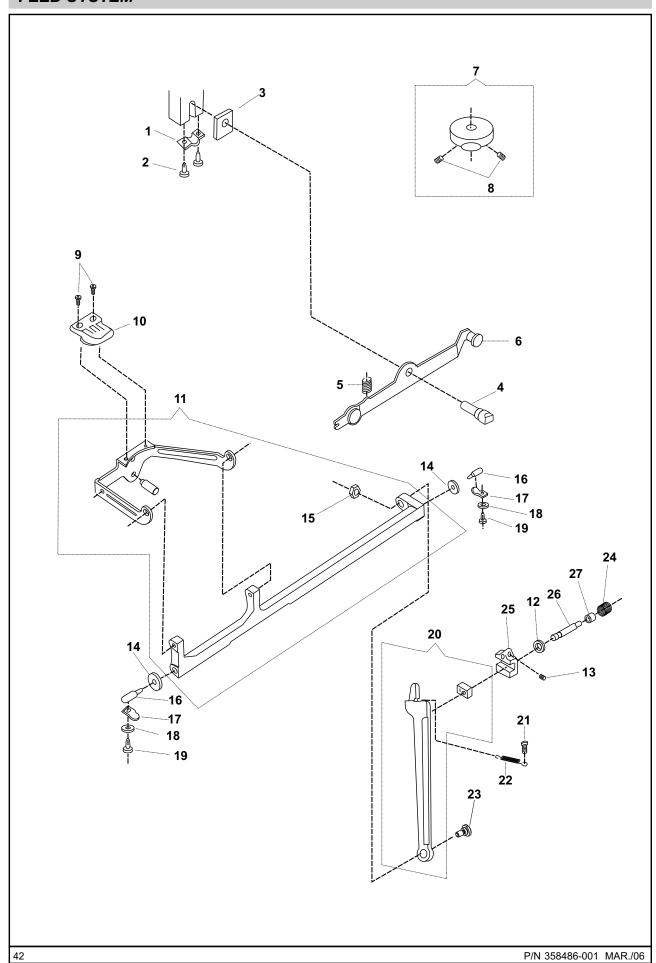


CAM CONTROLLED FEED

41

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-----------------|--|------|------|------|------|------|------|------|------|------|------|
| 1 | 356074-000 | Cam controlled feed mounting bracket complete | | | | • | • | | | | • | • |
| 2 | 113423-451 | Cam contr. feed balance adjusting plate hinge screw | | | | • | • | | | | • | • |
| 3 | 141913-451 | Cam controlled feed balance adjusting screw | | | | • | • | | | | • | • |
| 4 | 353492-000 | Cam contr. feed balance adj. screw spring washer | | | | • | • | | | | • | • |
| 5 | 531754-000 | Cam controlled feed balance adjusting plate | | | | • | • | | | | • | • |
| 6 | 543531-000 | Cam contr. feed balance adjusting screw washer | | | | • | • | | | | • | • |
| 7 | 353331-000 | Cam controlled feed driving arm eccentric | | | | • | • | | | | • | • |
| 8 | 113424-451 | Cam contr. feed balance adjusting lever hinge screw | | | | • | • | | | | • | • |
| 9 | 356076-452 | Cam controlled feed balance adjusting lever assy. | | | | • | • | | | | • | • |
| 10 | 353330-001 | Cam controlled feed driving arm | | | | • | • | | | | • | • |
| 11 | 353334-000 | Cam contr. feed balance adj. lever mount. bushing | | | | • | • | | | | • | • |
| 12 | 355243-451 | Cam controlled feed mounting bracket screw | | | | • | • | | | | • | • |
| 13 | 356605-000 | Feed regulator control arm bias link spring | | | | • | • | | | | • | • |
| 14 | 445721-000 | Cam controlled feed engaging crank retaining ring | | | | • | • | | | | • | • |
| 15 | 353329-000 | Cam controlled feed engaging crank | | | | • | • | | | | • | • |
| 16 | 445486-000 | Cam controlled feed follower & link retaining ring | | | | • | • | | | | • | • |
| 17 | 356166-000 | Cam controlled feed engaging crank lever | | | | • | • | | | | • | • |
| 18 | 445486-000 | Cam contr. feed follower & link assy. retaining ring | | | | • | • | | | | • | • |
| 19 | 113455-003 | Cam controlled feed mounting bracket screw (right) | | | | • | • | | | | • | • |
| 20 | 356839-000 | Cam controlled feed follower & link assembly | | | | • | • | | | | • | • |
| 21 | 353473-000 | Cam controlled feed engaging crank link | | | | • | • | | | | • | • |
| 22 | 179898-001 | Cam controlled feed balance adjusting lever washer | | | | • | • | | | | • | • |
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When you need a part number with the suffix (XXX), please indicate the machine model where will be used. P/N 358486-001 MAR./06



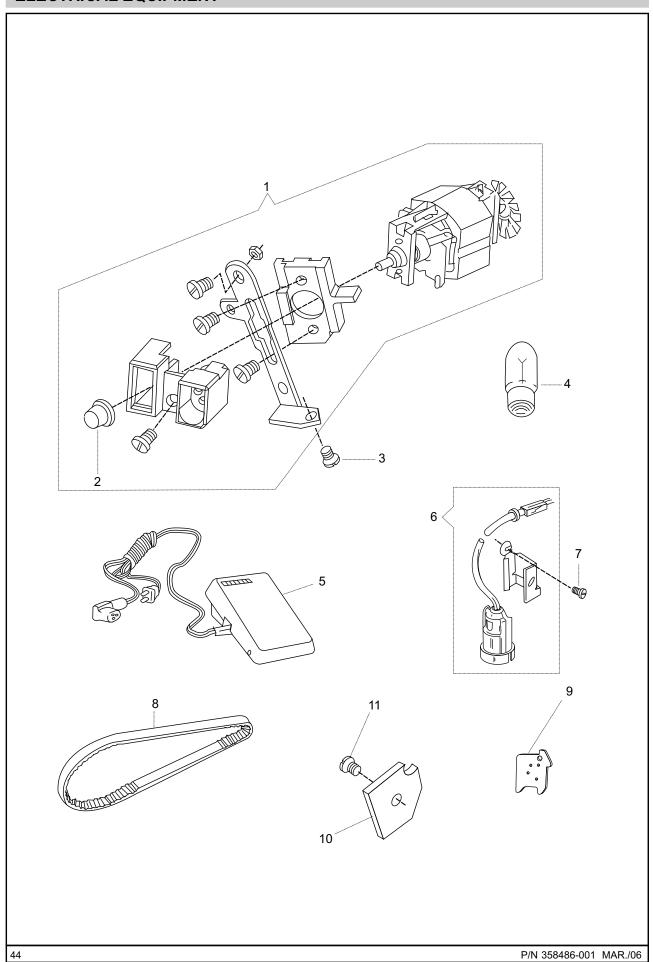
FEED SYSTEM

43

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-----------------|---|------|------|------|------|------|------|------|------|------|------|
| 1 | 446485-000 | Feed lifting lever hinge stud (eccentric) clamp | • | • | • | • | • | • | • | • | • | • |
| 2 | 113455-001 | Feed lifting lever hinge stud (eccentric) clamp screw | • | • | • | • | • | • | • | • | • | • |
| 3 | 179955-000BUY | Feed lifting lever hinge stud (eccentric) spacer | • | • | • | • | • | • | • | • | • | • |
| 4 | 357122-000BUY | Feed lifting lever (eccentric) pin | • | • | • | • | • | • | • | • | • | • |
| 5 | 446249-000 | Feed lifting lever spring | • | • | • | • | • | • | • | • | • | • |
| 6 | 356222-931 | Feed lifting lever | • | • | • | • | • | • | • | • | • | • |
| 7 | 446228-000 | Feed lifting cam | • | • | • | • | • | • | • | • | • | • |
| 8 | 544118-000 | Feed lifting cam screw | • | • | • | • | • | • | • | • | • | • |
| 9 | 355235-451 | Feed dog screw | • | • | • | • | • | • | • | • | • | • |
| 10 | 179891-000SdB | Feed dog | • | • | • | • | • | • | • | • | • | • |
| 11 | 357651-000 | Feed rock shaft complete | • | • | • | • | • | • | • | • | • | • |
| 12 | 353394-000BUY | Feed regulator washer | • | • | • | | | • | • | • | | |
| 13 | 141925-833 | Feed regulator screw | | | | • | • | | | | • | • |
| 14 | 353397-000BUY | Feed rock shaft center (left) noise damp. washer | • | • | • | • | • | • | • | • | • | • |
| 15 | 53648-451 | Feed forked connection hinge screw nut | • | • | • | • | • | • | • | • | • | • |
| 16 | 446487-001BUY | Feed rock shaft center | • | • | • | • | • | • | • | • | • | • |
| 17 | 446484-000 | Feed rock shaft center clamp (left & right) | • | • | • | • | • | • | • | • | • | • |
| 18 | 353375-451 | Feed rock shaft center sup. bracket screw washer | • | • | • | • | • | • | • | • | • | • |
| 19 | 113455-001 | Feed lifting lever hinge stud (eccentric) clamp | • | • | • | • | • | • | • | • | • | • |
| 20 | 358369-000 | Feed forked conexion with slide block | • | • | • | • | • | • | • | • | • | • |
| 21 | 358455-900 | Feed forked spring stud | • | • | • | • | • | • | • | • | • | • |
| 22 | 358370-000 | Feed forked spring | • | • | • | • | • | • | • | • | • | • |
| 23 | 531623-451 | Feed forked conexion hinge screw (eccentric) | • | • | • | • | • | • | • | • | • | • |
| 24 | 179890-000 | Feed regulator return spring | | | | • | • | | | | • | • |
| 25 | 358399-900 | Feed regulator | • | • | • | | | • | • | • | | |
| 25 | 446486-000E | Feed regulator assembly | | | | • | • | | | | • | • |
| 26 | 446483-000 | Feed regulator hinge stud | | | | • | • | | | | • | • |
| 27 | 445768-000 | Feed regulator return spring bushing (plastic) | | | | • | • | | | | • | • |
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P/N 358486-001 MAR./06

ELECTRICAL EQUIPMENT



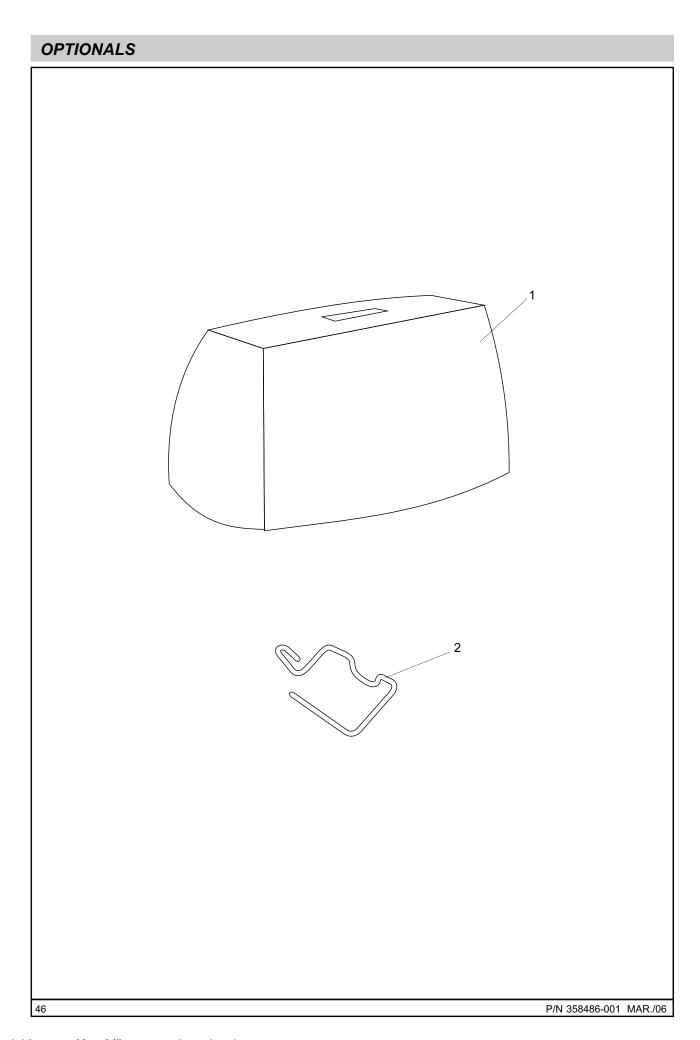
ELECTRICAL EQUIPMENT

| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|-----------------|--|------|------|------|------|------|------|------|------|------|------|
| 1 | 362180-XXX | Motor complete | • | • | • | • | • | • | • | • | • | • |
| 2 | 988761-001 | Motor pulley | • | • | • | • | • | • | • | • | • | • |
| 3 | 113370-451 | Motor mounting plate screw (lower) | • | • | • | • | • | • | • | • | • | • |
| 4 | 988076-001 | Lamp (120V) | • | • | • | • | • | • | • | • | • | • |
| 4 | 988076-003 | Lamp (220/240V - 15W) | • | • | • | • | • | • | • | • | • | • |
| 5 | 362095-XXX | Controller CR606 | • | • | • | • | • | • | • | • | • | • |
| 6 | 362160-XXX | Light lead complete USA L15B UL/CSA | • | • | • | • | • | • | • | • | • | • |
| 6 | 605488-XXX | Light lead complete IEC | • | • | • | • | • | • | • | • | • | • |
| 6 | 362001-XXX | Light lead complete NON REG | • | • | • | • | • | • | • | • | • | • |
| 7 | 354592-451 | Light socket mounting screw | • | • | • | • | • | • | • | • | • | • |
| 8 | 353518-001 | Motor belt | • | • | • | • | • | • | • | • | • | • |
| 9 | 179901-000 | Heat shield (without graphics) | | • | • | • | • | | • | • | • | • |
| 9 | 179910-451 | Heat shield (with graphics) for USA/Canada | • | | | | | • | | | | |
| 10 | 353411-000 | Light lead | | • | • | • | • | | • | • | • | • |
| 11 | 113455-001 | Light lead screw | • | | | | | • | | | | |
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When you need a part number with the suffix (XXX), please indicate the machine and voltage model where will be used.

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OPTIONALS

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| REF. | PARTS NUMBER | DESCRIPTION | 2802 | 2808 | 2809 | 2810 | 2818 | 2852 | 2858 | 2859 | 2860 | 2868 |
|------|------------------------|---|------|------|------|------|------|------|------|------|------|------|
| 1 | 356392-452 | Soft cover | • | • | • | • | • | • | • | • | • | • |
| 2 | 116863-000 | Finger guard | • | • | • | • | • | • | • | • | • | • |
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| И | ∟ Vhen you need a μ | \mid part number with the suffix (XXX), please indicate the m_i | achi | ne r | nod | el w | here | wil | l be | use | ∍d. | |

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SINGER®