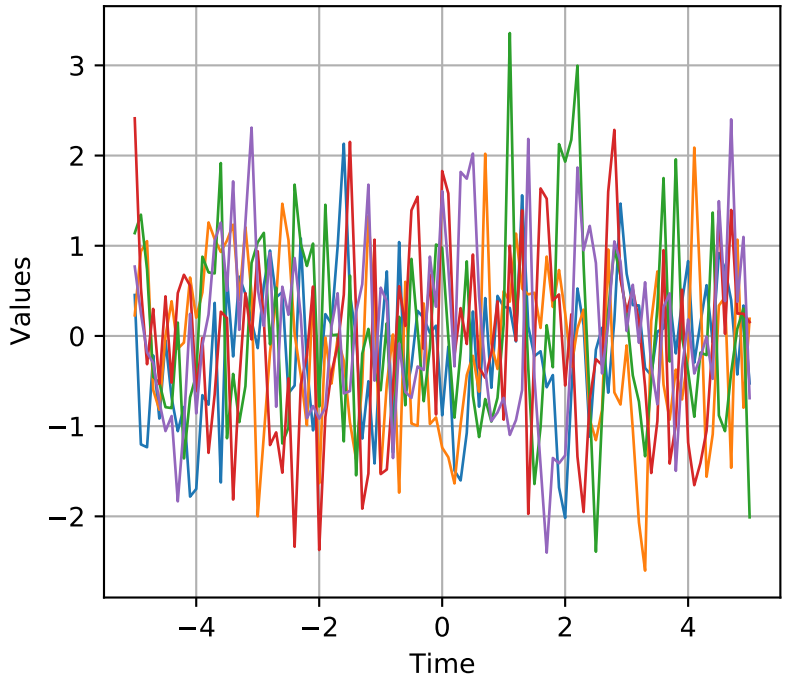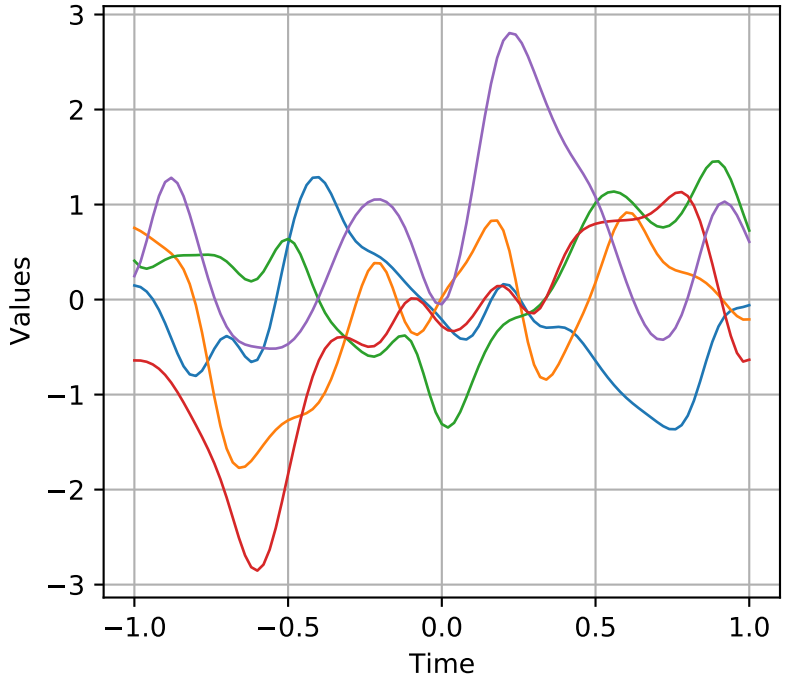Composite process