General information	
Type of data	Composition
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)
Dates of the experiments	2018-2019
	<u>Feedstock</u>
Type of faecal material	Faecal sludge from anaerobic baffled reactor (ABR) from a decentralised wastewater treatment plant (DEWAT)
Location of collection	Durban, South Africa
Age before collection	Unknown
Moisture content	~ 90%wt
Total solids content	~ 10%wt
Volatile solids content	~ 75%db
Ash content	~ 25%db
Presence of trash?	Yes (mainly small pieces of paper after pre-screening during pit emptying)
Pre-treatment	Screening to remove trash
Experimental Procedure	
Drying experimental setup	Oven
Drying time	Until completely dry
Operating conditions	Temperature: 50, 100, 150 and 200°C
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)
Analysed parameters	Volatile solids
Employed method	Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2)
<u>Publications</u>	

Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying characteristics of faecal sludge from different on-site sanitation facilities. *Journal of* Environmental Management, 261, 110267.

Data source files

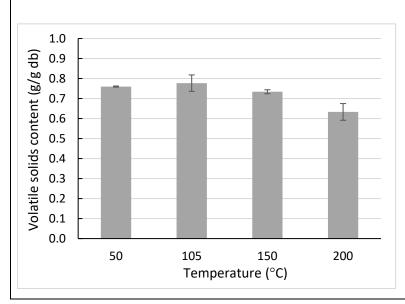
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests_PRG.xlsx?dl=0

Additional Notes

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Description of Data

Volatile solids content as a function of temperature



- No effect of temperature
- Lower volatile solid content at 200°C (possible thermal degradation)

General information		
Type of data	Composition	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal, South Africa	
Dates of the experiments	2018 - 2019	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge from anaerobic baffled reactor (ABR) from a decentralised wastewater treatment plant (DEWAT)	
Location of collection	Durban, South Africa	
Age before collection	Unknown	
Moisture content	~ 90%wt	
Total solids content	~ 10%wt	
Volatile solids content	~ 75%db	
Ash content	~ 25%db	
Presence of trash?	Yes (mainly small pieces of paper after pre-screening during pit emptying)	
Pre-treatment	Screening to remove trash	
Experimental Procedure		
Drying experimental setup	Oven	
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)	
Analysed parameters	Volatile solids	
Employed method	Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2)	
<u>Publications</u>		
Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying		

Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying characteristics of faecal sludge from different on-site sanitation facilities. *Journal of Environmental Management*, *261*, 110267.

Getahun, S., Septien, S., Buckley, C.A. (2019). Effect of Drying Temperature and Moisture Content on The Enduse of Faecal Sludge as a Solid Fuel. Proceedings of the 10th Asia Pacific Drying Conference, Vadodara, India, 14-17 December.

Data source files

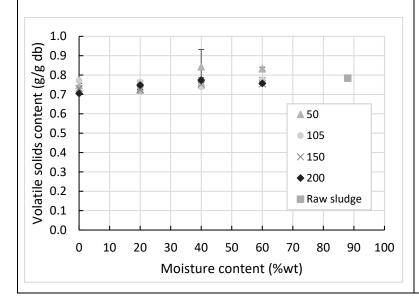
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

Additional Notes

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Description of Data

<u>Volatile solids content as a function of moisture content and temperature</u>



- Volatile solid content constant as sludge dried
- No effect of drying temperature

General information	
Type of data	Composition
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal, South Africa
Dates of the experiments	2018 - 2019
	<u>Feedstock</u>
Type of faecal material	Faecal sludge from a urine diversion dry toilet (UDDT)
Location of collection	Durban, South Africa
Age before collection	Up to 3 years
Moisture content	~ 75%wt
Total solids content	~ 25%wt
Volatile solids content	~ 55%db
Ash content	~ 45%db
Presence of trash?	Yes (mainly stones, hair and plastics)
Pre-treatment	Screening to remove the trash
Experimental Procedure	
Drying experimental setup	Oven
Drying time	Until completely dry
Operating conditions	Temperature: 50, 100, 150 and 200°C
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)
Analysed parameters	Volatile solids
Employed method	Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2)
<u>Publications</u>	

Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying characteristics of faecal sludge from different on-site sanitation facilities. *Journal of Environmental Management*, *261*, 110267.

Data source files

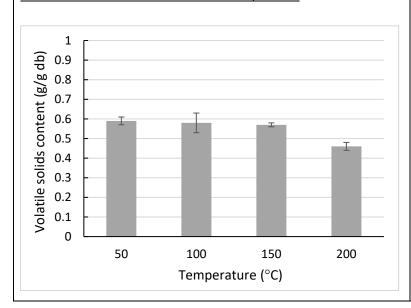
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Additional Notes

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Description of Data

Volatile solids content as a function of temperature



- Volatile solids constant between 50 and 150°C
- content at 200°C (possible thermal degradation)

Type of data	Composition	
	Composition	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2018-2019	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge from urine diversion dry toilets (UDDT)	
Location of collection	Durban, South Africa	
Age before collection	Up to 3 years	
Moisture content	~ 75%wt	
Total solids content	~ 25%wt	
Volatile solids content	~ 55%db	
Ash content	~ 45%db	
Presence of trash?	Yes (mainly stones, hair and plastics)	
Pre-treatment	Screening to remove the trash	
Experimental Procedure		
Drying experimental setup	Oven	
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)	
Analysed parameters	Volatile solids	
Employed method	Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2)	
	<u>Publications</u>	

Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying characteristics of faecal sludge from different on-site sanitation facilities. *Journal of Environmental Management*, 261, 110267.

Getahun, S., Septien, S., Buckley, C.A. (2019). Effect of Drying Temperature and Moisture Content on The Enduse of Faecal Sludge as a Solid Fuel. Proceedings of the 10th Asia Pacific Drying Conference, Vadodara, India, 14-17 December.

Data source files

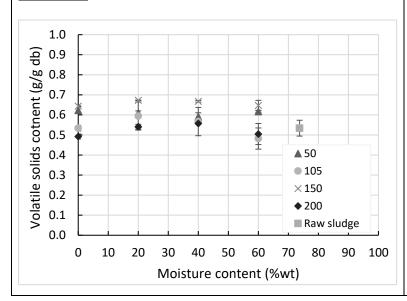
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

Additional Notes

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Description of Data

Volatile solids content as a function of moisture content and temperature



- Volatile solid content constant as sludge dried
- No effect of drying temperature

Type of data Composition	rban
Pollution Research Group, University of KwaZulu-Natal, Du South Africa 2014-2015 Feedstock Type of faecal material Location of collection Age before collection Up to 5 years Moisture content **Red** * 20% wt Volatile solids content **Red** * 20% wt Volatile solids content **Red** * 30% db Presence of trash? Pre-treatment **Screening to remove the large pieces of trash o Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Drying experimental setup **Leboratory-scale medium infrared (MIR) dryer ('LaDePa')	rban
South Africa	rban
Feedstock Type of faecal material Faecal sludge from ventilated improved pit latrines (VIP) Location of collection Durban, South Africa Age before collection Up to 5 years Moisture content ~80% wt Total solids content ~20% wt Volatile solids content ~30% db Ash content ~30% db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Type of faecal material Faecal sludge from ventilated improved pit latrines (VIP) Location of collection Durban, South Africa Age before collection Up to 5 years Moisture content ~ 80% wt Total solids content ~ 20% wt Volatile solids content ~ 30% db Presence of trash? Pre-treatment Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Location of collection Age before collection Up to 5 years Moisture content ~ 80% wt Total solids content ~ 20% wt Volatile solids content ~ 30% db Presence of trash? Pre-treatment Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Age before collection Up to 5 years Moisture content ~ 80% wt Total solids content ~ 20% wt Volatile solids content ~ 30% db Presence of trash? Pre-treatment O Screening to remove the large pieces of trash O Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Moisture content ~ 80% wt Total solids content ~ 20% wt Volatile solids content ~ 70% db Ash content ~ 30% db Presence of trash? Yes Pre-treatment ~ Screening to remove the large pieces of trash	
Total solids content ~ 20% wt Volatile solids content ~ 70% db Ash content ~ 30% db Presence of trash? Yes Pre-treatment	
Volatile solids content ~ 70% db Ash content ~ 30% db Presence of trash? Yes Pre-treatment . Screening to remove the large pieces of trash . Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Ash content ~ 30% db Presence of trash? Yes Pre-treatment	
Presence of trash? Pre-treatment Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Pre-treatment Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Addition of 3%wt of sawdust for pellets formation Experimental Procedure Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Drying experimental setup Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Designation 0 4 0 42 47 25 40 miles	
Drying time 0, 4, 9, 13, 17, 25, 40 min	
 MIR emitters power: 3, 5 and 6.5 kW (correspondin ~ 85, 135 and 215°C respectively) Operating conditions Distance between the emitters and the sample: 11 Air stream flowrate: 18.3 m³/min Air humidity: ambient (70-80%) 	
Sample form in the dryer Pellets of 8, 10, 12 and 14 mm diameter	
Analysed parameters Volatile solids/ash content	
Employed methods Weighing the sample before and after calcination at 550°C 8.7.1.2)	(SOP
<u>Publications</u>	

Mirara, S.W. (2017). Drying and Pasteurisation of VIP Latrine Faecal Sludge using a Bench Scale Medium Infrared Machine. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Septien, S., Mirara, S.W., Singh, A., Velkushanova, K., & Buckley, C. (2018). Characterisation of On-Site Sanitation Material and Products: VIP Latrines and Pour-Flush Toilets. WRC project final report. South Africa.

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

Data source files

https://www.dropbox.com/s/qbqkf45sx5ysk25/2014-2015%20VIP%20composition%20analysis.xlsx?dl=0

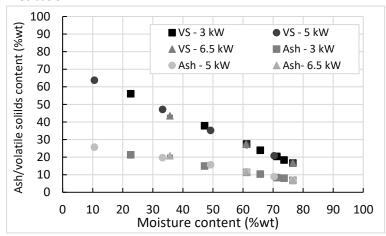
Additional Notes

Volatile solids content + Ash content = 1

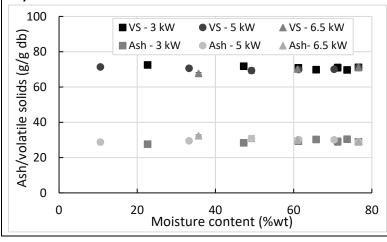
Description of Data

Ash and volatile solids (VS) content versus moisture content as a function of the MIR emitter power

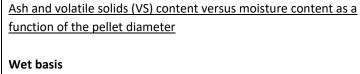
Wet basis

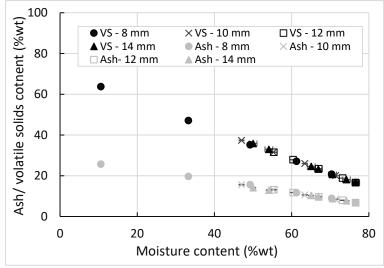


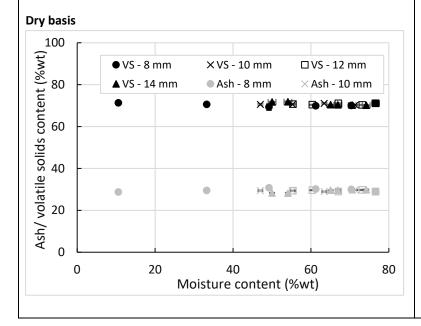
Dry basis



- Increase of ash and volatile solids content in wet basis as sludge dried
- Constant ash and volatile solids content in dry basis during drying
- No effect of MIR emitter power on the volatile solids / ash content







- Increase of ash and volatile solids content in wet basis as sludge dried
- Constant ash and volatile solids content in dry basis during drying
- No effect of MIR emitter power on the volatile solids / ash content

General information		
Type of data	Composition	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2014 - 2015	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge collected from ventilated improved pit latrines (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 80% wt	
Total solids content	~ 20% wt	
Volatile solids content	~ 50% db	
Ash content	~ 50% db	
Presence of trash?	Yes	
Pre-treatment	Screening to remove the large pieces of trash	
Experimental Procedure		
Drying experimental setup	Custom design convective drying rig	
Drying time	Until mass stabilisation	
Operating conditions	 Air temperature: 40, 60 and 80°C Air humidity: 0% Air velocity: 0.06 cm/s 	
Sample form in the dryer	Pellets of 8 mm diameter	
Analysed parameters	(1) Moisture/total solids(2) Volatile solids/ash content	
Employed methods	 (1) Weighing the sample before and after drying at 105°C for 24 h (SOP 8.7.1.1) (2) Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2) 	

Publications

Makununika, B. S. N. (2016). Thermal drying of faecal sludge from VIP latrines and characterisation of dried faecal material. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Data source files

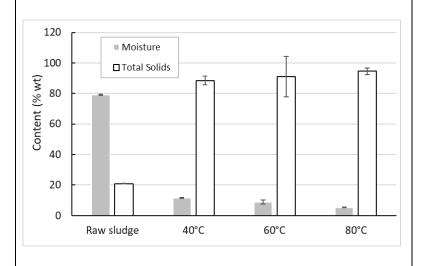
https://www.dropbox.com/s/2dg6xp8s0m5pfse/2014-2015%20VIP%20Physicochemical%20properties.xlsx?dl=0

Additional Notes

- Moisture content + Total Solids content = 1
- Volatile Solids content + Ash content = 1

Description of Data

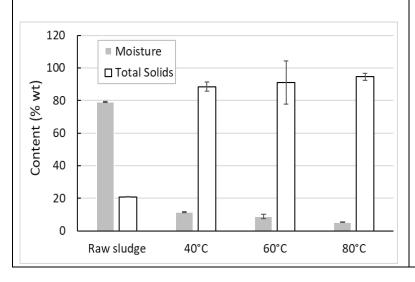
Moisture and total solids content as a function of temperature



Observations:

- Lower moisture content achieved after drying at the highest temperature (80°C)
- Not complete drying achieved
- No effect of drying temperature on the volatile solid and ash content

Ash and volatile solids content as a function of temperature



General information		
Type of data	Composition	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2018-2019	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge from ventilated improved pit latrine (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 75%wt	
Total solids content	~ 25%wt	
Volatile solids content	~ 40%db	
Ash content	~ 60%db	
Presence of trash?	Yes (mainly hair extensions, plastic and rocks)	
Pre-treatment	Screening to remove trash	
Experimental Procedure		
Drying experimental setup	Oven	
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)	
Analysed parameters	Volatile solids	
Employed method	Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2)	
<u>Publications</u>		

Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying characteristics of faecal sludge from different on-site sanitation facilities. *Journal of* Environmental Management, 261, 110267.

Getahun, S., Septien, S., Buckley, C.A. (2019). Effect of Drying Temperature and Moisture Content on The Enduse of Faecal Sludge as a Solid Fuel. Proceedings of the 10th Asia Pacific Drying Conference, Vadodara, India, 14-17 December.

Data source files

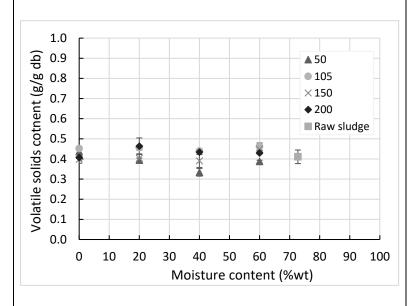
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

Additional Notes

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Description of Data

<u>Volatile solids content as a function of moisture content and temperature</u>



- Volatile solid content constant as sludge dried
- No effect of drying temperature

General information		
Type of data	Composition	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2019	
	<u>Feedstock</u>	
Type of faecal material	Fresh faeces	
Location of collection	Durban, South Africa	
Age before collection	A few days	
Moisture content	~ 80%wt	
Total solids content	~ 20%wt	
Volatile solids content	~ 85%db	
Ash content	~ 15%db	
Presence of trash?	No	
Pre-treatment	Mixing	
Experimental Procedure		
Drying experimental setup	Oven	
Drying time	Until complete drying	
Operating conditions	Temperature: 0, 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 \times 8.4 \times 33 cm)	
Analysed parameters	Volatile solids	
Employed method	Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2)	
<u>Publications</u>		
-		

Data source files

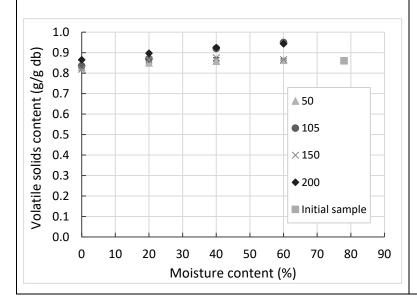
https://www.dropbox.com/s/vpa68hptk81v4e4/2019%20Fresh%20faeces%20tests_PRG.xlsx?dl=0

Additional Notes

Fresh faeces collected from voluntary and anonymous donations

Description of Data

<u>Volatile solids as a function of moisture content of the faeces and temperature</u>



- Lower volatile solid content of dried sludge compared to raw material
- No effect of temperature

General information		
Type of data	Composition	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2019 - 2020	
<u>Feedstock</u>		
Type of faecal material	Fresh faeces	
Location of collection	Durban, South Africa	
Age before collection	A few days	
Moisture content	~ 80%wt	
Total solids content	~ 20%wt	
Volatile solids content	~ 85%db	
Ash content	~ 15%db	
Presence of trash?	No	
Pre-treatment	Mixing	
Experimental Procedure		
Drying experimental setup	Natural drying (in the open-air)	
Drying time	16 weeks	
Operating conditions	Temperature: ambient (~ 20°C)Relative humidity: ambient (~ 60%)	
Sample form in the dryer	900 g of sample placed in 1 L plastic bucket	
Analysed parameters	Volatile solids content	
Employed method	Weighing the sample before and after calcination at 550°C (SOP 8.7.1.2)	
<u>Publications</u>		
-		

0.1

10

20

30

40

50

Moisture content (%wt)

60

70

80

90

100

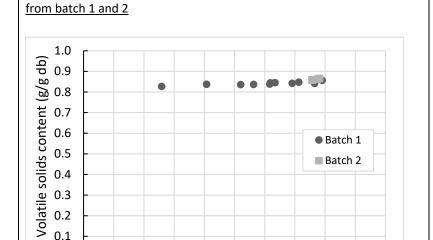
Data source files

https://www.dropbox.com/s/xbv6su0jxsipiok/2019-2020%20Natural%20drying%20of%20fresh%20faeces%20in%20the%20open%20air_UKZN%20PR G.xlsx?dl=0

Additional Notes

- Fresh faeces collected from voluntary and anonymous donations
- o Containers with sample placed in a ventilated area
- o Mesh placed at the opening of the container to avoid the development of maggots
- Samples from batch 1 analysed in a weekly basis for 16 weeks
- Samples from batch 2 analysed at days 0, 3, 5 and 7 during one week

Description of Data



Volatile solids content as a function of moisture content for the samples

Observations:

 Constant volatile solid content during drying

General information		
Type of data	Elemental nutrient content Pollution Research Group, University of KwaZulu-Natal (South	
Place of experimentation	Africa)	
Dates of the experiments	2014 - 2015	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge from ventilated improved pit latrines (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 80% wt	
Total solids content	~ 20% wt	
Volatile solids content	~ 70% db	
Ash content	~ 30% db	
Presence of trash?	Yes	
Pre-treatment	 Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation 	
Experimental Procedure		
Drying experimental setup	Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Drying time	0, 4, 9, 13, 17, 25, 40 min	
Operating conditions	 MIR emitters power: 3, 5 and 6.5 kW (corresponding to ~85, 135 and 215°C respectively) Distance between the emitters and the sample: 115 mm Air stream flowrate: 18.3 m³/min Air humidity: ambient (70-80%) 	
Sample form in the dryer	Pellets of 8 and 14 mm diameter	
Analysed parameters	Carbon (C), nitrogen (N), sulphur (S), Phosphorus (P), potassium (K), calcium (Ca) and magnesium (Mg)	
Employed methods	(1) Use of CNS analyzer (SOP 8.7.7.2)(2) Use of microwave plasma – atomic emission spectroscopy (SOP 8.7.7.1)	

Publications

Mirara, S.W. (2017). Drying and Pasteurisation of VIP Latrine Faecal Sludge using a Bench Scale Medium Infrared Machine. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Septien, S., Mirara, S.W., Singh, A., Velkushanova, K., & Buckley, C. (2018). Characterisation of On-Site Sanitation Material and Products: VIP Latrines and Pour-Flush Toilets. WRC project final report. South Africa.

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

Data source files

https://www.dropbox.com/s/qbqkf45sx5ysk25/2014-2015%20VIP%20composition%20analysis.xlsx?dl=0

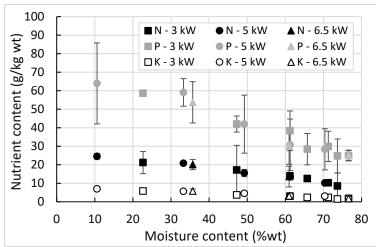
Additional Notes

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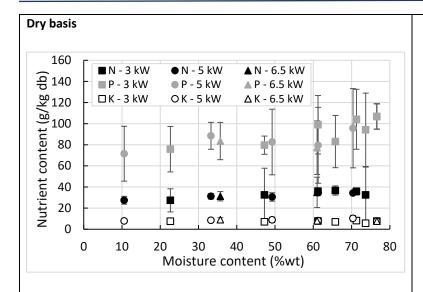
Description of Data

Nitrogen (N), phosphorous (P) and potassium (K) content versus moisture content as a function of the MIR emitter power

Wet basis

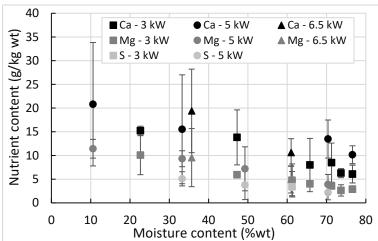


- Increase of nutrient content in wet basis as sludge dried
- Constant nutrient content in dry basis during drying
- No effect of MIR emitter power on the nutrient content

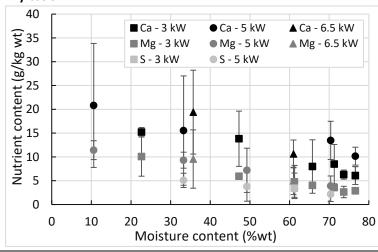


<u>Calcium (Ca), magnesium (Mg) and sulphur (S) content versus</u> moisture content as a function of the MIR emitter power

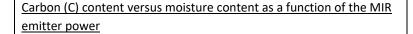
Wet basis



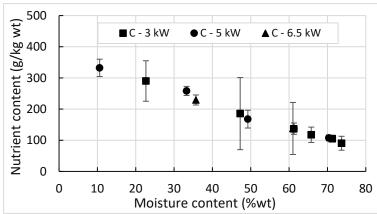
Dry basis



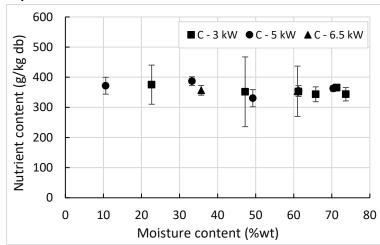
- Increase of nutrient content in wet basis as sludge dried
- Constant nutrient content in dry basis during drying
- No effect of MIR emitter power on the nutrient content





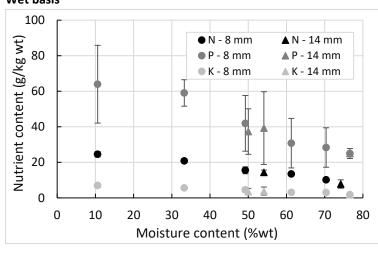


Dry basis

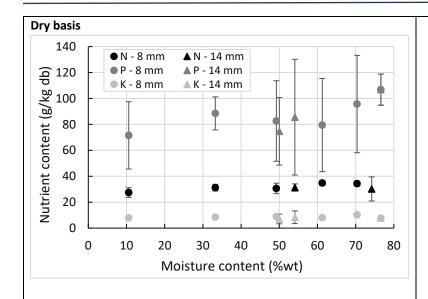


Nitrogen (N), phosphorous (P) and potassium (K) content versus moisture content as a function of the pellet diameter

Wet basis



- Increase of nutrient content in wet basis as sludge dried
- Constant nutrient content in dry basis during drying
- No effect of pellet size on the nutrient content



<u>Calcium (Ca), magnesium (Mg) and sulphur (S) content (versus moisture content as a function of the pellet diameter</u>

Wet basis

Dry basis

0

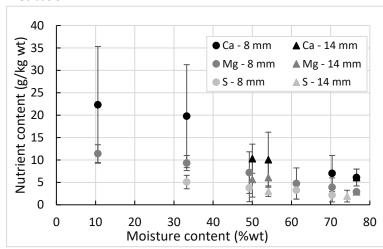
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10

20

30

Moisture content (%wt)



(ag 50 by 50 by 50 by 50 by 60 40 to 50 t

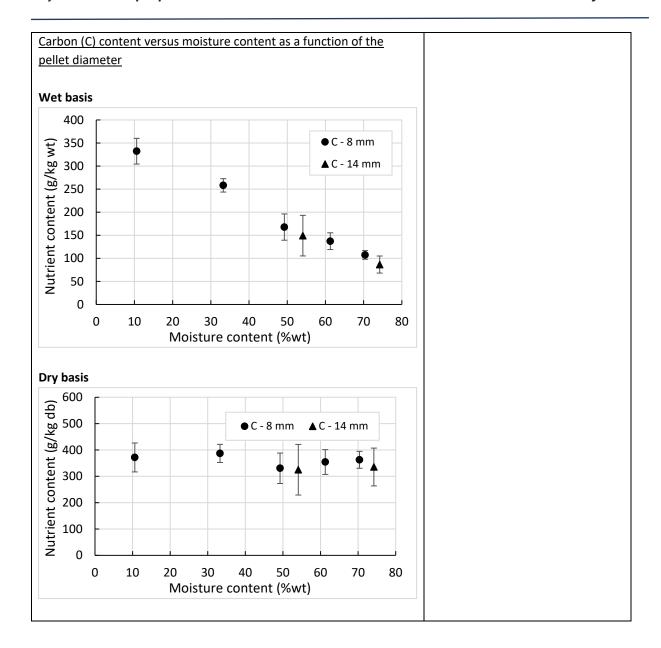
Observations:

- Increase of nutrient content in wet basis as sludge dried
- Constant nutrient content in dry basis during drying
- No effect of pellet size on the nutrient content

60

70

80



General information		
Type of data	Elemental nutrient content	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2014 - 2015	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge collected from ventilated improved pit latrines (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 80% wt	
Total solids content	~ 20% wt	
Volatile solids content	~ 50% db	
Ash content	~ 50% db	
Presence of trash?	Yes	
Pre-treatment	Screening to remove the large pieces of trash	
Experimental Procedure		
Drying experimental setup	Custom design convective drying rig	
Drying time	Until mass stabilisation	
Operating conditions	 Air temperature: 40, 60 and 80°C Air humidity: 0% Air velocity: 0.06 cm/s 	
Sample form in the dryer	Pellets of 8, 10 and 14 mm diameter	
Analysed parameters	Carbon (C), nitrogen (N), sulphur (S), Phosphorus (P), potassium (K), calcium (Ca) and magnesium (Mg)	
Employed methods	(1) Use of CNS analyzer (SOP 8.7.7.2)(2) Use of microwave plasma – atomic emission spectroscopy (SOP 8.7.7.1)	
<u>Publications</u>		

Makununika, B. S. N. (2016). Thermal drying of faecal sludge from vip latrines and characterisation of dried faecal material. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

Data source files

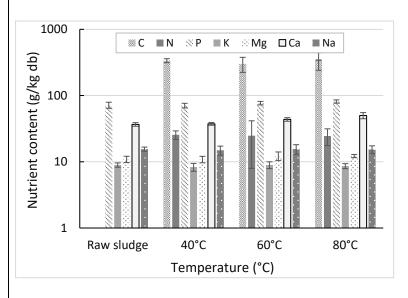
https://www.dropbox.com/s/2dg6xp8s0m5pfse/2014-2015%20VIP%20Physicochemical%20properties.xlsx?dl=0

Additional Notes

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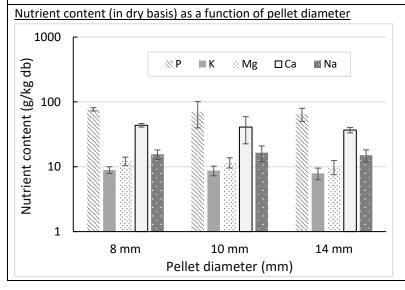
Description of Data

Nutrient content (in dry basis) as a function of temperature



Observations:

- Same nutrient content in dry basis between the raw and dried sludge
- No effect of drying temperature on the nutrient content



- Same nutrient content in dry basis between the raw and dried sludge
- No effect of pellet size on the nutrient content

General information		
Type of data	Elemental nutrient content	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal, Durban South Africa	
Dates of the experiments	2019 - 2020	
	<u>Feedstock</u>	
Type of faecal material	Fresh faeces	
Location of collection	Durban, South Africa	
Age before collection	A few days	
Moisture content	~ 80% wt	
Total solids content	~ 20% wt	
Volatile solids content	~ 85% db	
Ash content	~ 15% db	
Presence of trash?	No	
Pre-treatment	Mixing	
Experimental Procedure		
Drying experimental setup	Natural drying (in the open-air)	
Drying time	16 weeks	
Operating conditions	Temperature: ambient (~ 20°C)Relative humidity: ambient (~ 60%)	
Sample form in the dryer	900 g of sample placed in 1 L plastic bucket	
Analysed parameters	Carbon (C), nitrogen (N), sulphur (S)	
Employed methods	Use of CNS analyzer (SOP 8.7.7.2)	
	<u>Publications</u>	
-		

Data source files

https://www.dropbox.com/s/xbv6su0jxsipiok/2019-

2020%20Natural%20drying%20of%20fresh%20faeces%20in%20the%20open%20air UKZN%20PRG.xlsx?dl=0

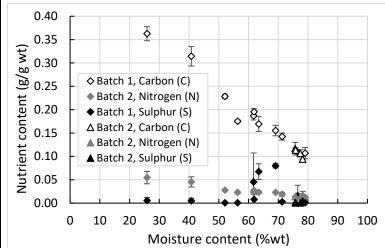
Additional Notes

- o Fresh faeces collected from voluntary and anonymous donations
- o Containers with sample placed in a ventilated area
- Mesh placed at the opening of the container to avoid the development of maggots
- Samples from batch 1 analysed in a weekly basis for 16 weeks
- o Samples from batch 2 analysed at days 0, 3, 5 and 7 during one week

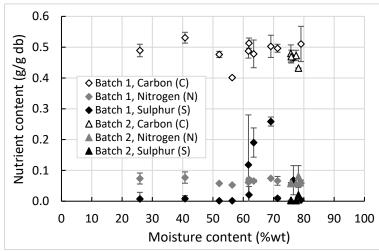
Description of Data

Nutrient content as a function of moisture content for the samples from batch 1 and 2 $\,$

Wet basis



Dry basis



- Increase of the C and N content in wet basis by decreasing the moisture content during drying
- Fairly constant C and N content in dry basis during drying
- No significant variation of the S content during drying

General information		
Type of data	Molecular nutrient content	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2014 - 2015	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from ventilated improved pit latrines (VIP)	
Location of collection	Durban, South Africa	
Age before collection	A few years ago	
Moisture content	~ 80% wt	
Total solids content	~ 20% wt	
Volatile solids content	~ 70% db	
Ash content	~ 30% db	
Presence of trash?	Yes	
Pre-treatment	 Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation 	
Experimental Procedure		
Drying experimental setup	Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Drying time	0, 4, 9, 13, 17, 25, 40 min	
Operating conditions	 MIR emitters power: 3, 5 and 6.5 kW (corresponding to ~85, 135 and 215°C respectively) Distance between the emitters and the sample: 115 mm Air stream flowrate: 18.3 m³/min Air humidity: ambient (70-80%) 	
Sample form in the dryer	Pellets of 8 and 14 mm diameter	
Analysed parameters	Ammonium (NH ₄ ⁺), nitrites (NO ₂ ⁻), nitrates (NO ₃ ⁻), phosphates (PO ₄ ⁻³)	
Employed methods	Use of spectrophotometer after blending the sample, centrifugation and recovery of the supernatant for analysis (SOP 8.7.5.1; 8.7.5.4; 8.7.5.10)	

Publications

Mirara, S.W. (2017). Drying and Pasteurisation of VIP Latrine Faecal Sludge using a Bench Scale Medium Infrared Machine. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Septien, S., Mirara, S.W., Singh, A., Velkushanova, K., & Buckley, C. (2018). Characterisation of On-Site Sanitation Material and Products: VIP Latrines and Pour-Flush Toilets. WRC project final report. South Africa.

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

Data source files

https://www.dropbox.com/s/qbqkf45sx5ysk25/2014-2015%20VIP%20composition%20analysis.xlsx?dl=0

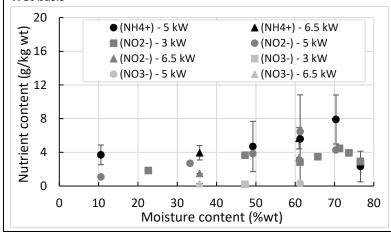
Additional Notes

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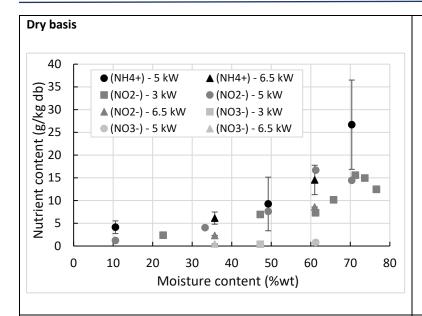
Description of Data

Ammonium (NH_4^+), nitrites (NO_2^-) and nitrates (NO_3^-) content versus moisture content as a function of the MIR emitter power

Wet basis

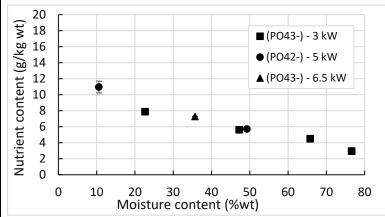


- Decrease of nutrient content as sludge dried (in both wet and dry basis)
- No effect of MIR emitter power on the nutrient content



Phosphates (PO_4^{3-}) content versus moisture content as a function of the MIR emitter power

Wet basis



Dry basis 20 Nutrient content (g/kg db) Nutrient content (g/kg db) Reference of the second 폷 ■ (PO43-) - 3 kW ● (PO42-) - 5 kW ▲ (PO43-) - 6.5 kW 0 0 10 30 40 50 60 70 80 20 Moisture content (%wt)

- Decrease of nutrient content as sludge dried (in both wet and dry basis)
- No effect of MIR emitter power on the nutrient content

General information		
Molecular nutrient content		
Pollution Research Group, University of KwaZulu-Natal (South Africa)		
2014 - 2015		
<u>Feedstock</u>		
Faecal sludge from ventilated improved pit latrines (VIP)		
Durban, South Africa		
Up to 5 years		
~ 80% wt		
~ 20% wt		
~ 50% db		
~ 50% db		
Yes		
Screening to remove the large pieces of trash		
Experimental Procedure		
Custom design convective drying rig		
Until mass stabilisation		
 Air temperature: 40, 60 and 80°C Air humidity: 0% Air velocity: 0.06 cm/s 		
Pellets of 8 mm diameter		
Ammonium (NH ₄ ⁺), nitrites (NO ₂ ⁻), nitrates (NO ₃ ⁻), phosphates (PO ₄ ⁻³)		
Use of spectrophotometer after blending the sample, centrifugation and recovery of the supernatant for analysis (SOP 8.7.5.1; 8.7.5.4; 8.7.5.10)		
<u>Publications</u>		

Makununika, B. S. N. (2016). Thermal drying of faecal sludge from VIP latrines and characterisation of dried faecal material. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

Data source files

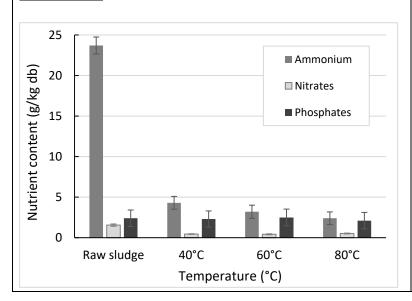
https://www.dropbox.com/s/2dg6xp8s0m5pfse/2014-2015%20VIP%20Physicochemical%20properties.xlsx?dl=0

Additional Notes

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Description of Data

<u>Ammonium (NH₄+), nitrites (NO₂-) and phosphates (PO₄3-) as a function of temperature</u>



- Decrease of NH₄⁺ and NO₂⁻ content in the dried sludge with respect to the raw material
- Same PO₄-3 content between the raw and dried sludge
- No effect of drying temperature on the nutrient content

General information		
Type of data	Molecular nutrient content	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2019 - 2020	
<u>Feedstock</u>		
Type of faecal material	Fresh faeces	
Location of collection	Durban, South Africa	
Age before collection	A few days	
Moisture content	~ 80% wt	
Total solids content	~ 20% wt	
Volatile solids content	~ 85% db	
Ash content	~ 15% db	
Presence of trash?	No	
Pre-treatment	Mixing	
Experimental Procedure		
Drying experimental setup	Natural drying (in the open-air)	
Drying time	16 weeks	
Operating conditions	 Temperature: ambient (~ 20°C) Relative humidity: ambient (~ 60%) 	
Sample form in the dryer	900 g sample in 1 L plastic bucket	
Analysed parameters	Ammonium (NH ₄ ⁺) and nitrates (NO ₃ ⁻)	
Employed methods	Use of spectrophotometer after blending the sample (SOP 8.7.5.6 and 8.7.5.10)	
<u>Publications</u>		
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Data source files

https://www.dropbox.com/s/xbv6su0jxsipiok/2019-2020%20Natural%20drying%20of%20fresh%20faeces%20in%20the%20open%20air_UKZN%20PR G.xlsx?dl=0

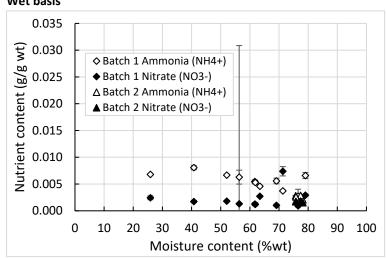
Additional Notes

- Fresh faeces collected from voluntary and anonymous donations
- Containers with sample placed in a ventilated area
- o Mesh placed at the opening of the container to avoid the development of maggots
- Samples from batch 1 analysed in a weekly basis for 16 weeks
- Samples from batch 2 analysed at days 0, 3, 5 and 7 within initial week

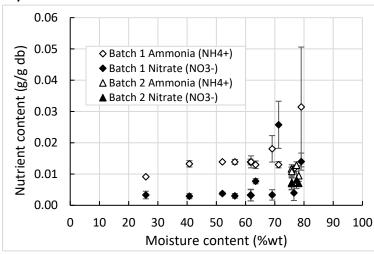
Description of Data

Nutrient content as a function of moisture content for the samples from batch 1 and 2

Wet basis



Dry basis



Observations:

 No significant variation of the nutrient content during drying

	General information	
Type of data	Density	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2017 - 2018	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from ventilated improved pit latrine	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 80%wt	
Total solids content	~ 20%wt	
Volatile solids content	~ 50%db	
Ash content	~ 50%db	
Presence of trash?	Yes	
Pre-treatment	Screening to remove the large pieces of trash	
Experimental Procedure		
Drying experimental setup	Custom-design solar thermal drying rig	
Drying time	3 to 5 hours	
Operating conditions	 Irradiance: from 75 to 1000 W/m² (from overcast to sunny conditions) Air flowrate: 0.5 m³/min (corresponding to an air velocity of 0.5 and 1 m/s) Air temperature: ambient (~20°C) Air humidity: ~10% 	
Sample form in the dryer	Thin layer of 5 and 10 mm thickness, and 60 mm diameter	
Analysed parameters	Density and Moisture content	
Employed method	 (1) Measurement of the volume (through the measurement of dimensions) and weight of the sample (SOP 8.8.2.1) (2) Weighing the sample before and after oven drying at 105°C for 24 h (SOP 8.7.1.1) 	

Publications

Mugauri, T.R. (2019). *Drying of faecal sludge from ventilated improved pit latrines (VIP latrines) using solar thermal energy*. MSc thesis, University of KwaZulu-Natal, South Africa.

Septien, S., Mugauri, T.R., Singh, A., Inambao, F. (2018). *Solar drying of faecal sludge from on-site sanitation facilities*. 5th Southern Africa Solar Thermal Energy Conference, Durban, South Africa, 25-27 June.

Septien, S., Mugauri, T.R., Singh, A., Inambao, F. (2017). *Drying of Faecal Sludge using Solar Thermal Energy* (final report project K5/2582). Water Research Commission, South Africa.

Data source files

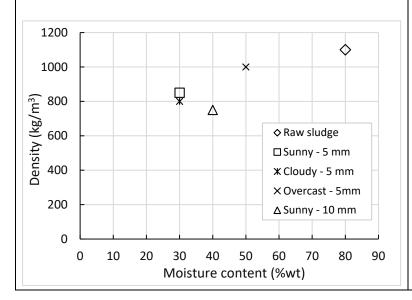
https://www.dropbox.com/s/ssumqzociucjaj2/Shrinkage%20of%20VIP%20sludge%20%282017-2018%29.xlsx?dl=0

Additional Notes

Low precision of the current method (rough estimation)

Description of Data

<u>Density versus the moisture content obtained after drying at the different conditions</u>



Observations

 Decrease of density as sample dried at lower moisture content

	General information	
Type of data	Density	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2019 - 2020	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from ventilated improved pit latrine (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 75%wt	
Total solids content	~ 25%wt	
Volatile solids content	Not measured	
Ash content	Not measured	
Presence of trash?	Small amounts of trash	
Pre-treatment	Screening to remove the trash	
	Experimental Procedure	
Drying experimental setup	Laboratory scale solar convective drying rig	
Drying time	5 hours	
Operating conditions	 Irradiance: 800 – 1300 W/m² (sunny conditions) Air flowrate: 0.5 and 1 m³/min (corresponding to an air velocity of 0.5 and 1 m/s) Air temperature: ambient (~20°C), 40 and 80°C Air humidity: ~10% 	
Sample form	Thin layer of 5 mm thickness and 110 mm diameter	
Analysed parameters	Density	
Employed method	Measurement of the volume (through the measurement of dimensions) and weight of the sample (SOP 8.8.2.1)	
<u>Publications</u>		

https://www.dropbox.com/s/gscuvzvus55zfsr/2019-2020%20VIP%20Shrinkage%20data.xlsx?dl=0

Additional Notes

- Density measured on the sample obtained at the end of a few experiments
- Low precision of the current method (rough estimation)

Description of Data



Density versus the moisture content at the end of a few experiments

2000 \triangle X Density (kg/m³) 1500 ▲ 0.5m/s ambient temp 1000 × 0.5m/s 40deg C ♦ 0.5m/s 80 degC ◆ 1m/s ambient temp 500 ■ 1m/s 40 deg C ■ 1m/s 80deg C 0 10% 20% 40% 60% 0% 30% 50% Moisture content (%wt)

Observations:

No significant variation of the density

	General information	
Type of data	Calorific value	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2018 - 2019	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge from anaerobic baffled reactor (ABR) from a decentralised wastewater treatment plant (DEWAT)	
Location of collection	Durban, South Africa	
Age before collection	Unknown	
Moisture content	~ 90%wt	
Total solids content	~ 10%wt	
Volatile solids content	~ 75%db	
Ash content	~ 25%db	
Presence of trash?	Yes (mainly small pieces of paper after pre-screening during pit emptying)	
Pre-treatment	Screening to remove trash	
	Experimental Procedure	
Drying experimental setup	Oven	
Drying time	Until completely dry	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 \times 8.4 \times 33 cm)	
Analysed parameters	Calorific value	
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1)	
<u>Publications</u>		

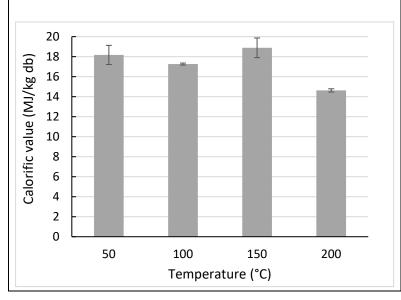
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests_PRG.xlsx?dl=0

Additional Notes

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Description of Data

Gross calorific value as a function of temperature



- Similar gross calorific value between 50 and 150°C
- Significant decrease at 200°C (possible thermal degradation)

	General information
Type of data	Calorific value
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)
Dates of the experiments	2018 - 2019
	<u>Feedstock</u>
Type of faecal material	Faecal sludge from anaerobic baffled reactor (ABR) from a decentralised wastewater treatment plant (DEWAT)
Location of collection	Durban, South Africa
Age before collection	Unknown
Moisture content	~ 90%wt
Total solids content	~ 10%wt
Volatile solids content	~ 75%db
Ash content	~ 25%db
Presence of trash?	Yes (mainly small pieces of paper after pre-screening during pit emptying)
Pre-treatment	Screening to remove trash
	Experimental Procedure
Drying experimental setup	Oven
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content
Operating conditions	Temperature: 50, 100, 150 and 200°C
Sample form in the dryer	250 g of sample on an aluminium tray (52 \times 8.4 \times 33 cm)
Analysed parameters	Calorific value
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1)
<u>Publications</u>	

Data source files

https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

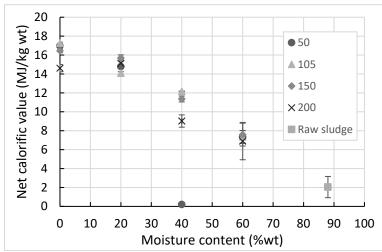
Additional Notes

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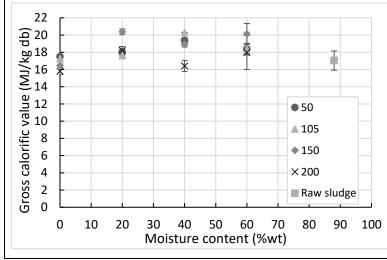
Description of Data

Calorific value as a function of moisture content and temperature

Wet basis



Dry basis



- Increase of net calorific value as sludge dried
- Constant gross calorific value as sludge dried
- No effect of temperature

	General information
Type of data	Calorific value
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)
Dates of the experiments	2018 - 2019
	<u>Feedstock</u>
Type of faecal material	Faecal sludge from urine diversion dry toilets (UDDT)
Location of collection	Durban, South Africa
Age before collection	Up to 3 years
Moisture content	~ 75%wt
Total solids content	~ 25%wt
Volatile solids content	~ 55%db
Ash content	~ 45%db
Presence of trash?	Yes (mainly stones, hair and plastics)
Pre-treatment	Screening to remove the trash
	Experimental Procedure
Drying experimental setup	Oven
Drying time	Until completely dry
Operating conditions	Temperature: 50, 100, 150 and 200°C
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)
Analysed parameters	Calorific value
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1)
<u>Publications</u>	

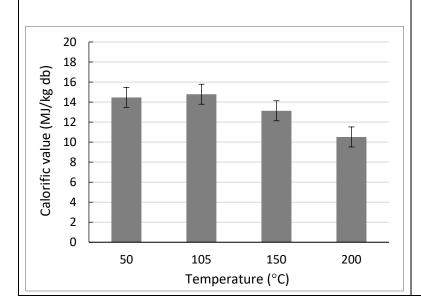
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests_PRG.xlsx?dl=0

Additional Notes

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Description of Data

Gross calorific value as a function of temperature



- Similar gross calorific value between 50 and 150°C
- Significant decrease at 200°C (possible thermal degradation)

	General information		
Type of data	Calorific value		
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)		
Dates of the experiments	2018 - 2019		
	<u>Feedstock</u>		
Type of faecal material	Faecal sludge from urine diversion dry toilets (UDDT)		
Location of collection	Durban, South Africa		
Age before collection	Up to 3 years		
Moisture content	~ 75%wt		
Total solids content	~ 25%wt		
Volatile solids content	~ 55%db		
Ash content	~ 45%db		
Presence of trash?	Yes (mainly stones, hair and plastics)		
Pre-treatment	Screening to remove the trash		
	Experimental Procedure		
Drying experimental setup	Oven		
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content		
Operating conditions	Temperature: 50, 100, 150 and 200°C		
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)		
Analysed parameters	Calorific value		
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1)		
<u>Publications</u>			

Data source files

https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

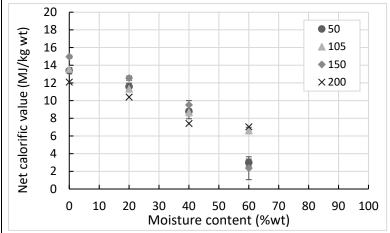
Additional Notes

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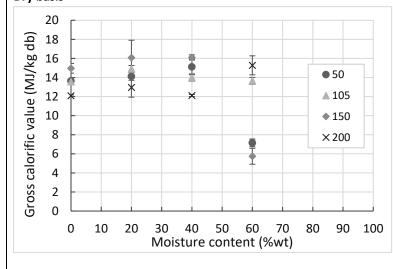
Description of Data

Calorific value as a function of moisture content and temperature

Wet basis



Dry basis



- Increase of net calorific value as sludge dried
- Constant gross calorific value as sludge dried
- No effect of temperature
- Possible experimental error for 60%wt sample at 50 and 150°C

	General information
Type of data	Calorific value
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)
Dates of the experiments	2014 - 2015
<u>Feedstock</u>	
Type of faecal material	Faecal sludge from ventilated improved pit latrines (VIP)
Location of collection	Durban, South Africa
Age before collection	Up to 5 years
Moisture content	~ 80% wt
Total solids content	~ 20% wt
Volatile solids content	~ 70% db
Ash content	~ 30% db
Presence of trash?	Yes
Pre-treatment	 Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation
	Experimental Procedure
Drying experimental setup	Laboratory-scale medium infrared (MIR) dryer ('LaDePa')
Drying time	0, 4, 9, 13, 17, 25, 40 min
Operating conditions	 MIR emitters power: 3, 5 and 6.5 kW (corresponding to ~ 85, 135 and 215°C respectively) Distance between the emitters and the sample: 115 mm Air stream flowrate: 18.3 m³/min Air humidity: ambient (70-80%)
Sample form in the dryer	Pellets of 8, 10, 12 and 14 mm diameter
Analysed parameters	Calorific Value
Employed methods	Use of calorimeter (SOP 8.8.1.1)

Publications

Mirara, S.W. (2017). Drying and Pasteurisation of VIP Latrine Faecal Sludge using a Bench Scale Medium Infrared Machine. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Septien, S., Mirara, S.W., Singh, A., Velkushanova, K., & Buckley, C. (2018). Characterisation of On-Site Sanitation Material and Products: VIP Latrines and Pour-Flush Toilets. WRC project final report. South Africa.

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

Data source files

https://www.dropbox.com/s/qbqkf45sx5ysk25/2014-2015%20VIP%20composition%20analysis.xlsx?dl=0

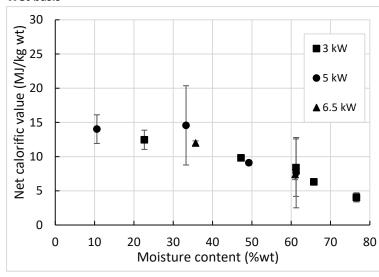
Additional Notes

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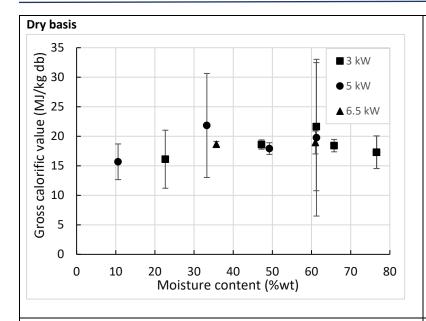
Description of Data

<u>Calorific value (wet and dry basis respectively) versus moisture content</u> as a function of the MIR emitter power

Wet basis

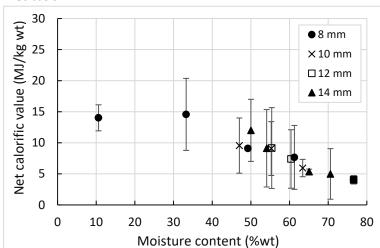


- Increase of net calorific value as sludge dried
- Constant gross calorific value during drying
- No effect of MIR emitter power on the calorific value

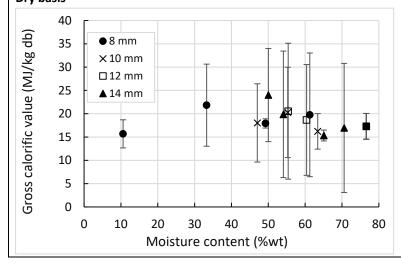


Net and gross calorific value versus moisture content as a function of the pellet diameter

Wet basis



Dry basis



- Increase of net calorific value as sludge gets
- Constant gross calorific value during drying
- No effect of pellet diameter on the calorific value

General information		
Type of data	Calorific value	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal Durban, South Africa	
Dates of the experiments	2015-2016	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from ventilated improved pit latrines (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 80%wt	
Total solids content	~ 20%wt	
Volatile solids content	~ 50%db	
Ash content	~ 50%db	
Presence of trash?	Yes	
Pre-treatment	Screening to remove the large pieces of trash	
	Experimental Procedure	
Drying experimental setup	Custom design convective drying rig	
Drying time	Until mass stabilisation	
Operating conditions	 Air temperature: 40, 60 and 80°C Air humidity: 0% Air velocity: 0.06 cm/s 	
Sample form in the dryer	Pellets of 8, 10 and 14 mm diameter	
Analysed parameters	Calorific Value	
Employed methods	Use of calorimeter (SOP 8.8.1.1)	
<u>Publications</u>		
-		

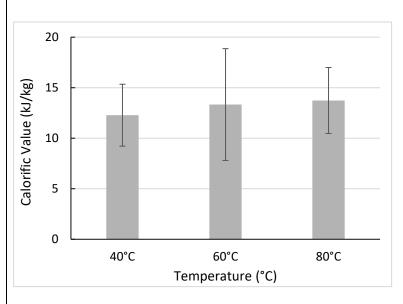
https://www.dropbox.com/s/2dg6xp8s0m5pfse/2014-2015%20VIP%20Physicochemical%20properties.xlsx?dl=0

Additional Notes

o Sludge almost completely dried

Description of Data

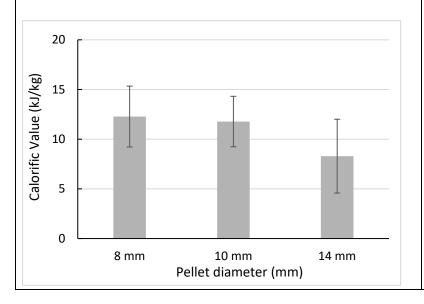
Calorific value as a function of temperature



Observations:

No effect of temperature and pellet size on the calorific value





	General information	
Type of data	Calorific value	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2018 - 2019	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge from ventilated improved pit latrine (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 75%wt	
Total solids content	~ 25%wt	
Volatile solids content	~ 40%db	
Ash content	~ 60%db	
Presence of trash?	Yes (mainly hair extensions and rocks)	
Pre-treatment	Screening to remove trash	
Experimental Procedure		
Drying experimental setup	Oven	
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)	
Analysed parameters	Calorific value	
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1)	
<u>Publications</u>		

Data source files

https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

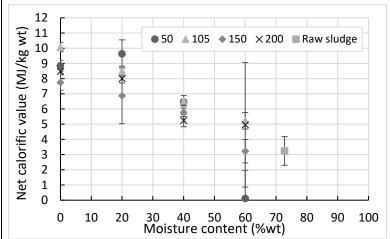
Additional Notes

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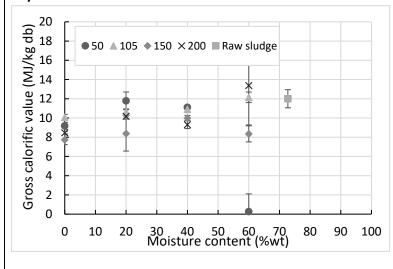
Description of Data

Calorific value as a function of moisture content and temperature

Wet basis



Dry basis



- Increase of net calorific value as sludge dried
- Constant gross calorific value as sludge dried
- No effect of temperature
- Possible experimental error for 60%wt sample at 50°C

	General information		
Type of data	Calorific value		
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)		
Dates of the experiments	2018 - 2019		
	<u>Feedstock</u>		
Type of faecal material	Faecal sludge from ventilated improved pit latrines (VIP)		
Location of collection	Durban, South Africa		
Age before collection	Up to 5 years		
Moisture content	~ 95%wt		
Total solids content	~ 5%wt		
Volatile solids content	~ 65%db		
Ash content	~ 35%db		
Presence of trash?	No (sludge pre-screened during pit emptying)		
Pre-treatment	Mixing		
	Experimental Procedure		
Drying experimental setup	Oven		
Drying time	Until complete drying		
Operating conditions	Temperature: 50, 100, 150 and 200°C		
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)		
Analysed parameters	Calorific value		
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1)		
<u>Publications</u>			

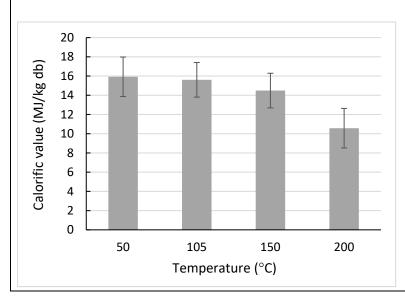
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests_PRG.xlsx?dl=0

Additional Notes

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Description of Data

Gross calorific value as a function of temperature



- Similar gross calorific value between 50 and 150°C
- Significant decrease at 200°C (possible thermal degradation)

General information	
Type of data	Calorific value
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)
Dates of the experiments	2019
	<u>Feedstock</u>
Type of faecal material	Fresh faeces
Location of collection	Durban, South Africa
Age before collection	A few days
Moisture content	~ 80%wt
Total solids content	~ 20%wt
Volatile solids content	~ 85%db
Ash content	~ 15%db
Presence of trash?	No
Pre-treatment	Mixing
	Experimental Procedure
Drying experimental setup	Oven
Drying time	Until complete drying
Operating conditions	Temperature: 50, 100, 150 and 200°C
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)
Analysed parameters	Calorific value
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1)
<u>Publications</u>	
-	

https://www.dropbox.com/s/vpa68hptk81v4e4/2019%20Fresh%20faeces%20tests_PRG.xlsx?dl=0

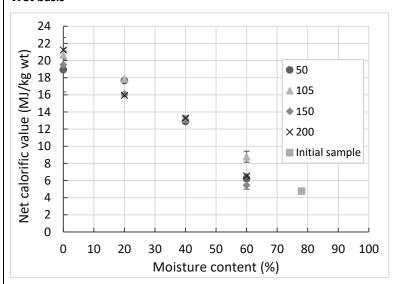
Additional Notes

Fresh faeces collected from voluntary and anonymous donations

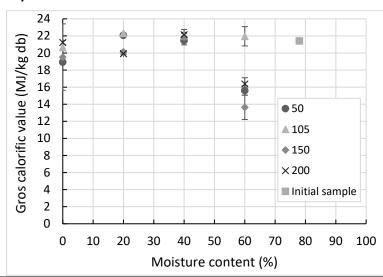
Description of Data

Calorific value as a function of moisture content and temperature

Wet basis



Dry basis



- Increase of net calorific value as sludge dried
- Constant gross calorific value as sludge dried (except for the outliers corresponding to the samples with 60%wt at 60°C)
- No effect of temperature

General information		
Type of data	Calorific value	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2019 - 2020	
	<u>Feedstock</u>	
Type of faecal material	Fresh faeces	
Location of collection	Durban, South Africa	
Age before collection	A few days	
Moisture content	~ 80%wt	
Total solids content	~ 20%wt	
Volatile solids content	~ 85%db	
Ash content	~ 15%db	
Presence of trash?	No	
Pre-treatment	Mixing	
Experimental Procedure		
Drying experimental setup	Natural drying (in the open-air)	
Drying time	16 weeks	
Operating conditions	Temperature: ambient (~ 20°C)Relative humidity: ambient (~ 60%)	
Sample form in the dryer	900 g of sample in 1 L plastic bucket	
Analysed parameters	Calorific value	
Employed method	Use of calorimeter bomb <i>Parr 6200</i> (SOP 8.8.1.1.)	
<u>Publications</u>		
-		

https://www.dropbox.com/s/xbv6su0jxsipiok/2019-2020%20Natural%20drying%20of%20fresh%20faeces%20in%20the%20open%20air_UKZN%20PR G.xlsx?dl=0

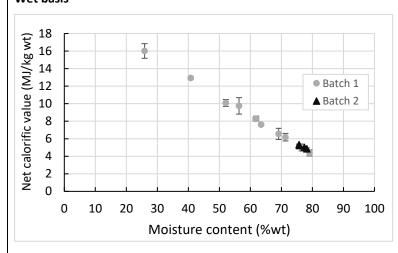
Additional Notes

- Fresh faeces collected from voluntary and anonymous donations
- o Containers with the sample placed in a ventilated area
- o Mesh placed at the opening of the container to avoid the development of maggots
- o Samples from batch 1 analysed in a weekly basis for 16 weeks
- Samples from batch 2 analysed at days 0, 3, 5 and 7 during one week

Description of Data

Calorific value as a function of moisture content of the faeces for the samples from batch 1 and 2 $\,$

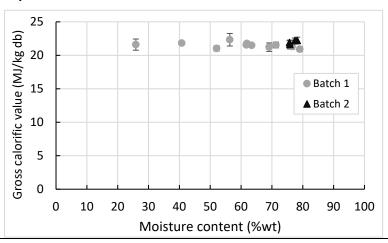
Wet basis



Observations:

- Increase of net calorific value by decreasing the moisture content during drying
- Constant gross calorific value during drying

Dry basis



	General information	
Type of data	Thermal Properties	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2018 - 2019	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from anaerobic baffled reactor (ABR) from a decentralised wastewater treatment plant (DEWAT)	
Location of collection	Durban, South Africa	
Age before collection	Unknown	
Moisture content	~ 90%wt	
Total solids content	~ 10%wt	
Volatile solids content	~ 75%db	
Ash content	~ 25%db	
Presence of trash?	Yes (mainly small pieces of paper after pre-screening during pit emptying)	
Pre-treatment	Screening to remove trash	
Experimental Procedure		
Drying experimental setup	Oven	
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 \times 8.4 \times 33 cm)	
Analysed parameters	Thermal conductivity and heat capacity	
Employed method	Use of a modified transient plane source technique analyser <i>C-Therm TCi</i> (SOP 8.8.6.1)	
<u>Publications</u>		
Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying characteristics of faecal sludge from different on-site sanitation facilities. <i>Journal of</i>		

224

Environmental Management, 261, 110267.

Data source files

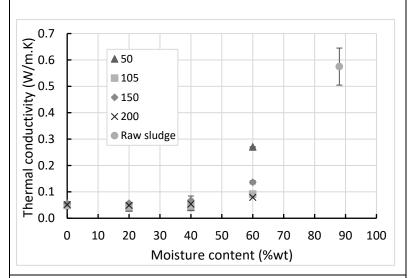
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Additional Notes

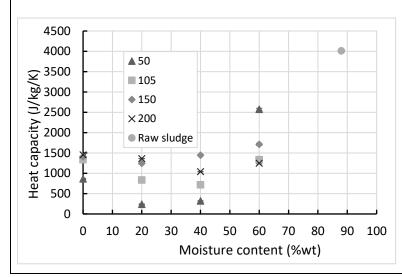
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Description of Data

<u>Thermal conductivity as a function of moisture content and temperature</u>



Heat capacity as a function of moisture content and temperature



- Decrease of the thermal conductivity as sludge dried until achieving 40%wt moisture content
- Stabilization of thermal conductivity below 40%wt
- No clear trend with the heat capacity
- No effect of temperature on the thermal conductivity and heat capacity

General information		
Type of data	Thermal Properties	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2018-2019	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from urine diversion dry toilets (UDDT)	
Location of collection	Durban, South Africa	
Age before collection	Up to 3 years	
Moisture content	~ 75%wt	
Total solids content	~ 25%wt	
Volatile solids content	~ 55%db	
Ash content	~ 45%db	
Presence of trash?	Yes (mainly stones, hair and plastics)	
Pre-treatment	Screening to remove the trash	
Experimental Procedure		
Drying experimental setup	Oven	
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)	
Analysed parameters	Thermal conductivity and heat capacity	
Employed method	Use of a modified transient plane source technique analyser <i>C-Therm TCi</i> (SOP 8.8.6.1)	
<u>Publications</u>		
Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying		

Data source files

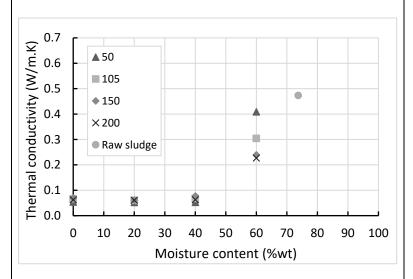
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

Additional Notes

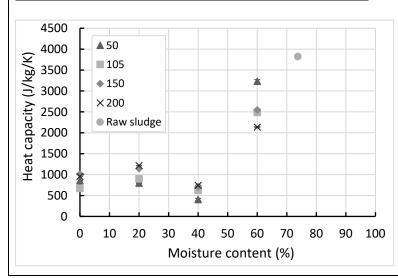
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Description of Data

<u>Thermal conductivity as a function of moisture content and temperature</u>



Heat capacity as a function of moisture content and temperature



- Decrease of the thermal conductivity and heat capacity as sludge dried until achieving 40%wt moisture content
- Stabilization below 40%wt
- No effect of temperature

Place of experimentation Po Africa Dates of the experiments Type of faecal material Location of collection Age before collection Up	nermal Properties collution Research Group, University of KwaZulu-Natal (South frica) 218-2019 Feedstock decal sludge from urine diversion dry toilets (UDDT) urban, South Africa p to 3 years 75%wt	
Dates of the experiments 20 Type of faecal material Fa Location of collection Du Age before collection Up	Feedstock Decal sludge from urine diversion dry toilets (UDDT) Burban, South Africa p to 3 years	
Type of faecal material Fa Location of collection Du Age before collection Up	Feedstock necal sludge from urine diversion dry toilets (UDDT) urban, South Africa p to 3 years	
Location of collection Age before collection Up	urban, South Africa p to 3 years	
Location of collection Age before collection Up	urban, South Africa p to 3 years	
Age before collection Up	p to 3 years	
Moisture content ~ 7	75%wt	
	7370Wt	
Total solids content ~ 2	25%wt	
Volatile solids content ~ 5	55%db	
Ash content ~ 2	45%db	
Presence of trash? Ye	es (mainly stones, hair and plastics)	
Pre-treatment Sc	creening to remove the trash	
Experimental Procedure		
Drying experimental setup Ov	ven	
Drying time Ur	ntil achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions Te	emperature: 50, 100, 150 and 200°C	
Sample form in the dryer 25	50 g of sample on an aluminium tray (52 × 8.4 × 33 cm)	
Analysed parameters Th	nermal conductivity and heat capacity	
Employed method	se of a modified transient plane source technique analyser <i>C-</i> therm <i>TCi</i> (SOP 8.8.6.1)	
<u>Publications</u>		

Data source files

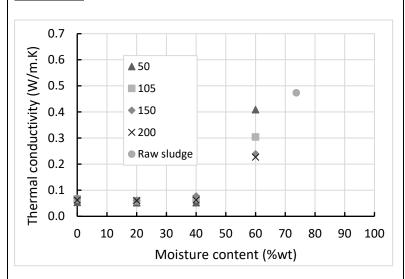
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Additional Notes

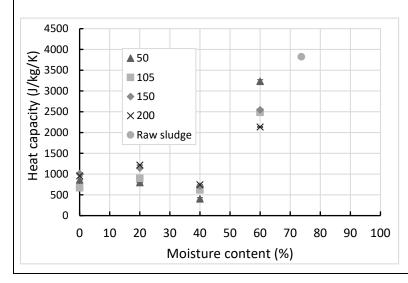
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Description of Data

<u>Thermal conductivity as a function of moisture content and temperature</u>



Heat capacity as a function of moisture content and temperature



- Decrease of the thermal conductivity and heat capacity as sludge dried until achieving 40%wt moisture content
- Stabilization below 40%wt
- No effect of temperature

General information			
Type of data	Thermal Properties		
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)		
Dates of the experiments	2018-2019		
<u>Feedstock</u>			
Type of faecal material	Faecal sludge from urine diversion dry toilets (UDDT)		
Location of collection	Durban, South Africa		
Age before collection	Up to 3 years		
Moisture content	~ 75%wt		
Total solids content	~ 25%wt		
Volatile solids content	~ 55%db		
Ash content	~ 45%db		
Presence of trash?	Yes (mainly stones, hair and plastics)		
Pre-treatment	Screening to remove the trash		
	Experimental Procedure		
Drying experimental setup	Oven		
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content		
Operating conditions	Temperature: 50, 100, 150 and 200°C		
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)		
Analysed parameters	Thermal conductivity and heat capacity		
Employed method	Use of a modified transient plane source technique analyser <i>C-Therm TCi</i> (SOP 8.8.6.1)		
<u>Publications</u>			
	Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying		

Data source files

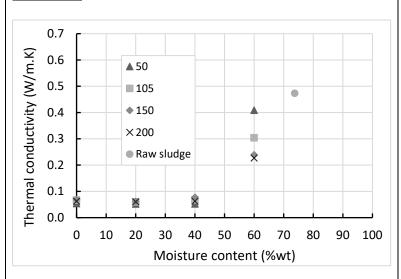
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Additional Notes

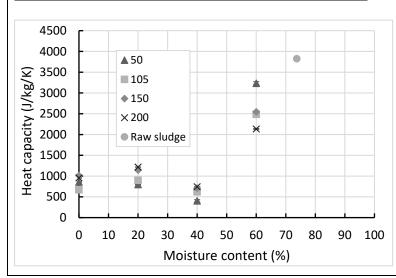
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Description of Data

<u>Thermal conductivity as a function of moisture content and temperature</u>



Heat capacity as a function of moisture content and temperature



- Decrease of the thermal conductivity and heat capacity as sludge dried until achieving 40%wt moisture content
- Stabilization below 40%wt
- No effect of temperature

General information		
Type of data	Thermal properties	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2015-2016	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from ventilated improved pit latrines (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~80% wt	
Total solids content	~20% wt	
Volatile solids content	~70% db	
Ash content	~30% db	
Presence of trash?	Yes	
Pre-treatment	 Screening to remove the large pieces of trash Addition of 3%wt of sawdust for pellets formation 	
	Experimental Procedure	
Drying experimental setup	Laboratory-scale medium infrared (MIR) dryer ('LaDePa')	
Drying time	0, 4, 9, 13, 17, 25, 40 min	
Operating conditions	 MIR emitters power: 3, 5 and 6.5 kW (corresponding to ~85, 135 and 215°C respectively) Distance between the emitters and the sample: 115 mm Air stream flowrate: 18.3 m³/min Air humidity: ambient (70-80%) 	
Sample form in the dryer	Pellets of 8 and 14 mm diameter	
Analysed parameters	Thermal properties	
Employed methods	Use of a modified transient plane source technique analyser <i>C-Therm TCi</i> (SOP 8.8.6.1)	

Publications

Mirara, S.W. (2017). Drying and Pasteurisation of VIP Latrine Faecal Sludge using a Bench Scale Medium Infrared Machine. Master thesis. University of KwaZulu-Natal, Durban, South Africa.

Septien, S., Mirara, S.W., Singh, A., Velkushanova, K., & Buckley, C. (2018). Characterisation of On-Site Sanitation Material and Products: VIP Latrines and Pour-Flush Toilets. WRC project final report. South Africa.

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

Data source files

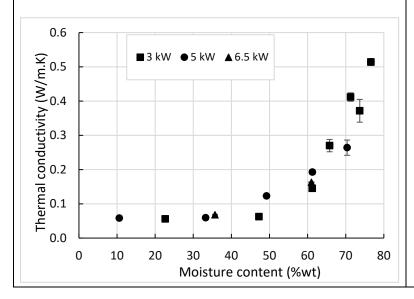
https://www.dropbox.com/s/qbqkf45sx5ysk25/2014-2015%20VIP%20composition%20analysis.xlsx?dl=0

Additional Notes

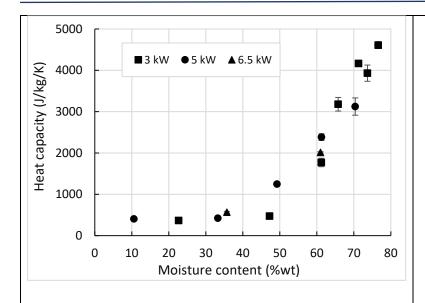
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Description of Data

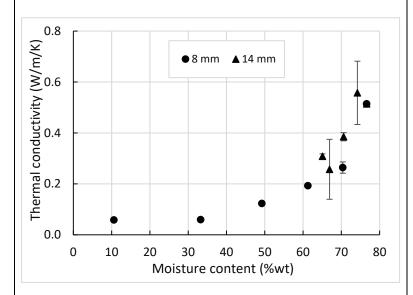
<u>Thermal conductivity and heat capacity versus moisture content as a function of the MIR emitter power</u>

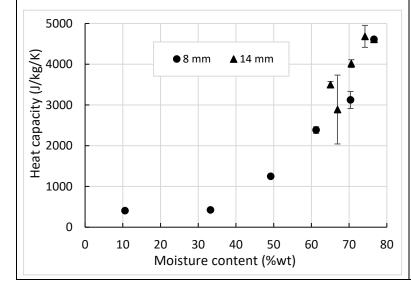


- Decrease of thermal conductivity and heat capacity as sludge dried
- Higher thermal diffusivity for sludge dried al low moisture content in comparison to the raw material
- No effect of MIR emitter power on the thermal properties



<u>Thermal conductivity and heat capacity versus moisture content as a function of the pellet diameter</u>





- Decrease of thermal conductivity and heat capacity as sludge dried
- Higher thermal diffusivity for sludge dried al low moisture content in comparison to the raw material
- No effect of MIR emitter power on the thermal properties

South Africa.

Type of data Thermal properties Pollution Research Group, University of KwaZulu-Natal (Sou Africa) Dates of the experiments 2015-2016 Feedstock Type of faecal material Faecal sludge from ventilated improved pit latrines (VIP) Location of collection Durban, South Africa Age before collection Up to 5 years Moisture content ~ 80%wt Total solids content ~ 20%wt Volatile solids content ~ 50%db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization (2) Stopped at different moisture contents (8, 32, 58,	
Place of experimentation Africa) Dates of the experiments Feedstock Type of faecal material Location of collection Age before collection Durban, South Africa Age before collection Up to 5 years Moisture content ~ 80%wt Total solids content ~ 20%wt Volatile solids content ~ 50%db Ash content Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Feedstock Type of faecal material Faecal sludge from ventilated improved pit latrines (VIP) Location of collection Durban, South Africa Age before collection Up to 5 years Moisture content ~80%wt Total solids content ~20%wt Volatile solids content ~50%db Ash content ~50%db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	th
Type of faecal material Faecal sludge from ventilated improved pit latrines (VIP) Location of collection Durban, South Africa Age before collection Up to 5 years Moisture content ~ 80%wt Total solids content ~ 20%wt Volatile solids content ~ 50%db Ash content Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Location of collection Age before collection Up to 5 years Moisture content ~ 80%wt Total solids content ~ 20%wt Volatile solids content ~ 50%db Ash content Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Age before collection Up to 5 years Moisture content ~ 80%wt Total solids content ~ 20%wt Volatile solids content ~ 50%db Ash content ~ 50%db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Moisture content ~80%wt Total solids content ~20%wt Volatile solids content ~50%db Ash content ~50%db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Total solids content ~ 20%wt Volatile solids content ~ 50%db Ash content ~ 50%db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Volatile solids content ~ 50%db Ash content ~ 50%db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Ash content ~ 50%db Presence of trash? Yes Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Presence of trash? Pre-treatment Screening to remove the large pieces of trash Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
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Experimental Procedure Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
Drying experimental setup Custom design convective drying rig (1) Until mass stabilization	
(1) Until mass stabilization	
75%wt)	
 Operating conditions Operating conditions Air temperature: 40, 60 and 80°C Air humidity: 0% Air velocity: 0.06 cm/s 	
Sample form in the dryer Pellets of 8, 12 and 14 mm diameter	
Analysed parameters Thermal properties	
Employed methods Use of a modified transient plane source technique analyse Therm TCi (SOP 8.8.6.1)	r <i>C</i> -
<u>Publications</u>	

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characterisation of dried faecal material. Master thesis. University of KwaZulu-Natal, Durban,

Septien, S., Mirara, S. W., Makununika, B., Singh, A., Pocock, J., Velkushanova, K., & Buckley, C. A. (2019). Effect of drying on the physical and chemical properties of faecal sludge for its reuse. Journal of Environmental Chemical Engineering, 103652.

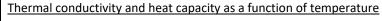
Data source files

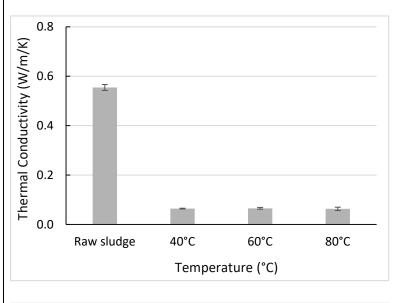
https://www.dropbox.com/s/2dg6xp8s0m5pfse/2014-2015%20VIP%20Physicochemical%20properties.xlsx?dl=0

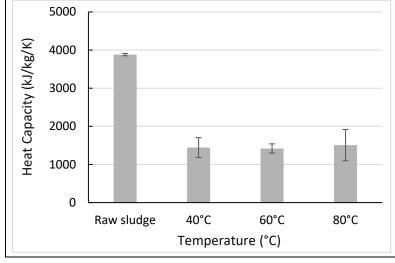
Additional Notes

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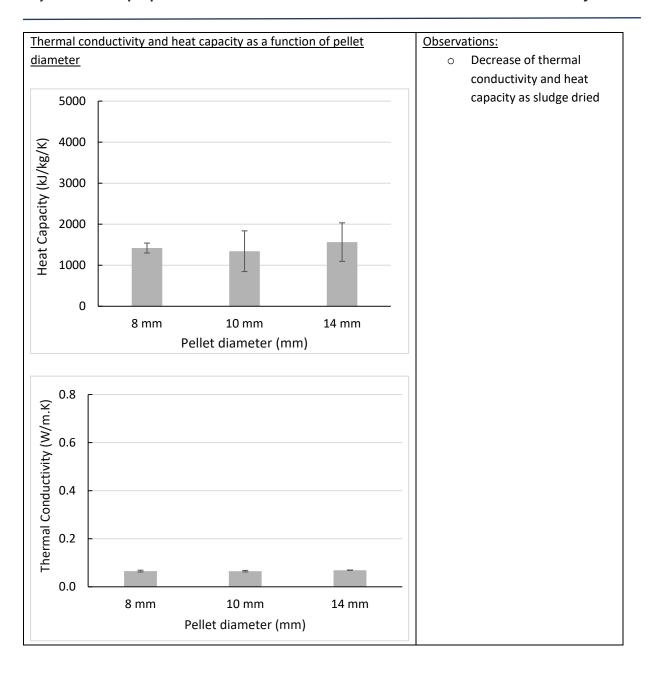
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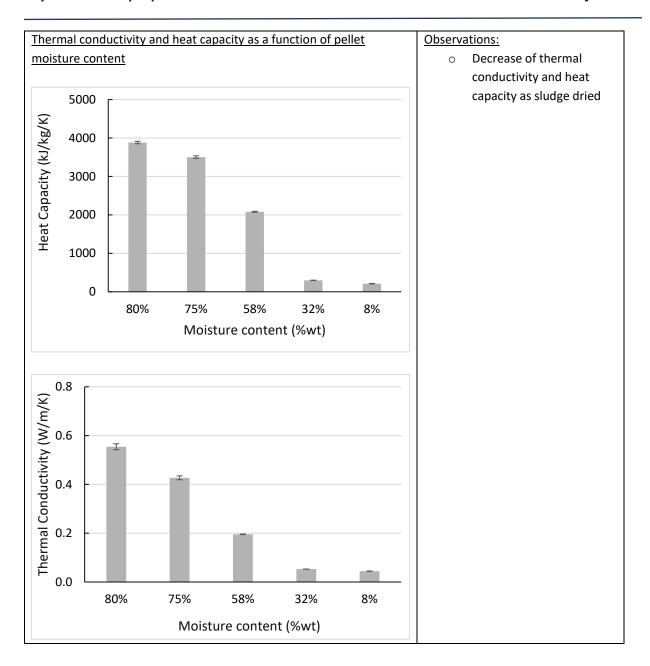






- Decrease of thermal conductivity and heat capacity in the dried sludge with respect to the raw material
- on the on the thermal properties





General information		
Type of data	Thermal Properties	
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)	
Dates of the experiments	2018 - 2019	
	<u>Feedstock</u>	
Type of faecal material	Faecal sludge from ventilated improved pit latrine (VIP)	
Location of collection	Durban, South Africa	
Age before collection	Up to 5 years	
Moisture content	~ 75%wt	
Total solids content	~ 25%wt	
Volatile solids content	~ 40%db	
Ash content	~ 60%db	
Presence of trash?	Yes (mainly hair extensions, plastic and rocks)	
Pre-treatment	Screening to remove trash	
<u>Experimental Procedure</u>		
Drying experimental setup	Oven	
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content	
Operating conditions	Temperature: 50, 100, 150 and 200°C	
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)	
Analysed parameters	Thermal conductivity and heat capacity	
Employed method	Use of a modified transient plane source technique analyser <i>C-Therm TCi</i> (SOP 8.8.6.1)	
	<u>Publications</u>	
Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying		

Getahun, S., Septien, S., Mata, J., Somorin, T., Mabbett, I., & Buckley, C. (2020). Drying characteristics of faecal sludge from different on-site sanitation facilities. *Journal of Environmental Management*, 261, 110267.

Getahun, S., Septien, S., Buckley, C.A. (2019). Effect of Drying Temperature and Moisture Content on The Enduse of Faecal Sludge as a Solid Fuel. Proceedings of the 10th Asia Pacific Drying Conference, Vadodara, India, 14-17 December.

Data source files

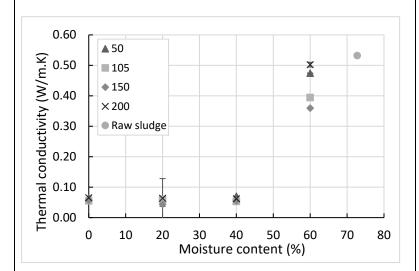
https://www.dropbox.com/s/qo53unswsdmvjgp/2018-2019%20ABR%2C%20UDDT%20and%20VIP%20tests PRG.xlsx?dl=0

Additional Notes

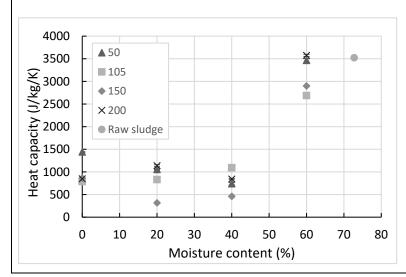
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Description of Data

Thermal conductivity as a function of moisture content and temperature



Heat capacity as a function of moisture content and temperature



- Decrease of the thermal conductivity and heat capacity as sludge dried until achieving 40%wt moisture content
- Stabilization below 40%wt
- No effect of temperature

General information			
Type of data	Thermal Properties		
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)		
Dates of the experiments	2019		
	<u>Feedstock</u>		
Type of faecal material	Fresh faeces		
Location of collection	Durban, South Africa		
Age before collection	A few days		
Moisture content	~ 80%wt		
Total solids content	~ 20%wt		
Volatile solids content	~ 85%db		
Ash content	~ 15%db		
Presence of trash?	No		
Pre-treatment	Mixing		
Experimental Procedure			
Drying experimental setup	Oven		
Drying time	Until achieving 0, 20, 30, 40, 50 and 60%wt moisture content		
Operating conditions	Temperature: 50, 100, 150 and 200°C		
Sample form in the dryer	250 g of sample on an aluminium tray (52 × 8.4 × 33 cm)		
Analysed parameters	Thermal conductivity and heat capacity		
Employed method	Use of a modified transient plane source technique analyser <i>C-Therm TCi</i> (SOP 8.8.6.1)		
<u>Publications</u>			
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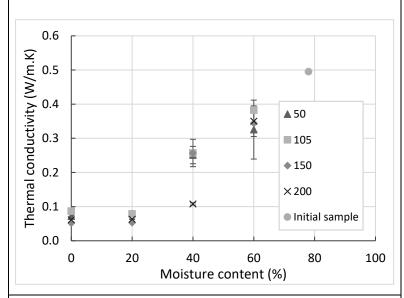
https://www.dropbox.com/s/vpa68hptk81v4e4/2019%20Fresh%20faeces%20tests_PRG.xlsx?dl=0

Additional Notes

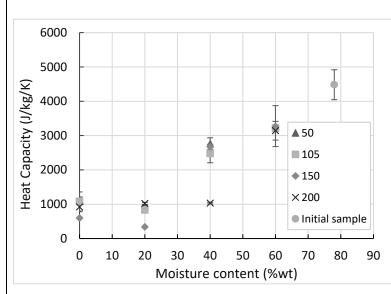
Fresh faeces collected from voluntary and anonymous donations

Description of Data

<u>Thermal conductivity as a function of moisture content and temperature</u>



Heat capacity as a function of moisture content and temperature



- Decrease of the thermal conductivity and heat capacity as sludge dried until achieving 20%wt moisture content
- Stabilization below 20%wt
- o No effect of temperature

General information	
Type of data	Thermal Properties
Place of experimentation	Pollution Research Group, University of KwaZulu-Natal (South Africa)
Dates of the experiments	2019 - 2020
	<u>Feedstock</u>
Type of faecal material	Fresh faeces
Location of collection	Durban, South Africa
Age before collection	A few days
Moisture content	~ 80%wt
Total solids content	~ 20%wt
Volatile solids content	~ 85%db
Ash content	~ 15%db
Presence of trash?	No
Pre-treatment	Mixing
Experimental Procedure	
Drying experimental setup	Natural drying (in the open-air)
Drying time	16 weeks
Operating conditions	Temperature: ambient (~ 20°C)Relative humidity: ambient (~ 60%)
Sample form in the dryer	900 g in 1 L plastic bucket
Analysed parameters	Thermal conductivity and heat capacity
Employed method	Use of a modified transient plane source technique analyser <i>C- therm TCi</i> (SOP 8.8.6.1)
<u>Publications</u>	
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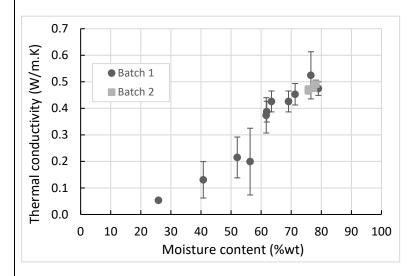
https://www.dropbox.com/s/xbv6su0jxsipiok/2019-2020%20Natural%20drying%20of%20fresh%20faeces%20in%20the%20open%20air_UKZN%20PR G.xlsx?dl=0

Additional Notes

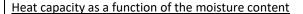
- Fresh faeces collected from voluntary and anonymous donations
- o Containers with sample placed in a ventilated area
- o Mesh placed at the opening of the container to avoid the development of maggots
- Samples from batch 1 analysed in a weekly basis for 16 weeks
- o Samples from batch 2 analysed at days 0, 3, 5 and 7 within initial week

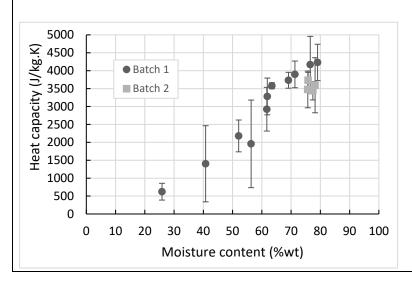
Description of Data

Thermal conductivity as a function of the moisture content for the samples from batch 1 and 2



- Decrease of the thermal conductivity and heat capacity by decreasing the moisture content
- Initial values of the thermal conductivity and heat capacity close to those from pure water





General information			
Type of data	Radiative properties		
Place of experimentation	Material Engineering Department (SPECIFIC), Swansea University Prifysgol Abertawe		
Dates of the experiments	2018 - 2020		
	<u>Feedstock</u>		
Type of faecal material	Faecal sludge from anaerobic baffled reactor (ABR) from a decentralised wastewater treatment plant (DEWAT)		
Location of collection	Durban, South Africa		
Age before collection	Unknown		
Moisture content	~ 85%wt		
Total solids content	~ 15%wt		
Volatile solids content	Not measured		
Ash content	Not measured		
Presence of trash?	Yes (mainly small pieces of paper after pre-screening during pit emptying)		
Pre-treatment	Screening to remove trash		
Experimental Procedure			
Drying experimental setup	N.A.		
Drying time	N.A.		
Operating conditions	N.A.		
Sample form in the dryer	N.A.		
Analysed parameters	Transmittance and reflectance		
Employed method	Use of an UV-Vis-NIR spectrophotometer <i>Perkin Elmer Lambda</i> 750S		
<u>Publications</u>			
-			

Reflectance

https://www.dropbox.com/s/fatpciqrc1rxb1o/Swansea%20University%20ABR%20sludge%20Reflectance%20%282018-2020%29.xlsx?dl=0

Transmittance

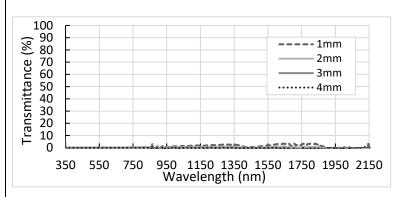
https://www.dropbox.com/s/y1dq29i47moqtl6/Swansea%20University%20Sludge%20UV%20Transmittance%20Properties%20%282018-2020%29.xlsx?dl=0

Additional Notes

- Sample couriered from South Africa
- o Analysis for different faecal sludge thickness: 1, 2, 3 and 4 mm
- o Measurement of the transmittance and reflectance by the analyser
- Determination of the absorbance by difference (absorbance $\approx 1 \text{reflectance}$)
- Data Collection range: 2500-250 nm
 Data collection interval: 5.00 nm
 Scan Speed: 1196.19 nm/minute
- o Lamp: D2

Description of Data

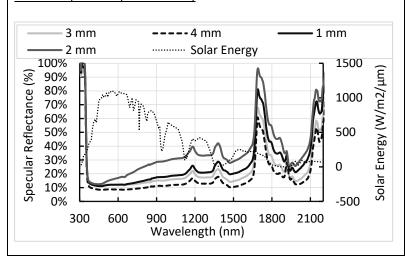
Transmittance of 1, 2, 3 and 4 mm thickness samples



Observations

- Low transmittance for all thickness (< 5%)
- Decrease of the transmittance by increasing the thickness

Reflectance of 1, 2, 3 and 4 mm thickness samples and comparison to the solar spectrum (ASTEM E903)



- Low reflectance in the visible light spectrum
 (400 700 nm) in average
 (~ 10%)
- Medium reflectance in the near infrared spectrum (700 – 2500 nm) in average (~ 40%)
- Average reflectance value about 35% showing the potential of solar thermal drying (absorbance ~ 65%)
- Not a clear effect of the sample thickness

General information		
Type of data	Radiative properties	
Place of experimentation	Materials Engineering Department (SPECIFIC), Swansea University Prifysgol Abertawe	
Dates of the experiments	2018 - 2020	
<u>Feedstock</u>		
Type of faecal material	Faecal sludge from urine diversion dry toilet (UDDT)	
Location of collection	Durban, South Africa	
Age before collection	Up to 3 years	
Moisture content	~ 70%wt	
Total solids content	~ 30%wt	
Volatile solids content	Not measured	
Ash content	Not measured	
Presence of trash?	Yes (mainly stones, hair and plastics)	
Pre-treatment	Screening to remove the trash	
Experimental Procedure		
Drying experimental setup	N.A.	
Drying time	N.A.	
Operating conditions	N.A.	
Sample form in the dryer	N.A.	
Analysed parameters	Transmittance and reflectance	
Employed method	Use of an UV-Vis-NIR spectrophotometer <i>Perkin Elmer Lambdo</i> 750S	
	<u>Publications</u>	

Reflectance

https://www.dropbox.com/s/o5x05sc995jixjb/Swansea%20University%20UDDT%20sludge%20Ref lectance%20Properties%20%282018-2020%29.xlsx?dl=0

Transmittance

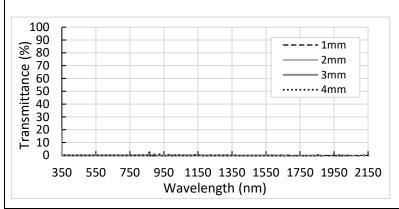
https://www.dropbox.com/s/y1dq29i47moqtl6/Swansea%20University%20Sludge%20UV%20Transmittance%20Properties%20%282018-2020%29.xlsx?dl=0

Additional Notes

- Sample couriered from South Africa
- Analysis for different faecal sludge thickness: 1, 2, 3 and 4 mm
- Measurement of the transmittance and reflectance by the analyser
- Obetermination of the absorbance by difference (absorbance ≈ 1 reflectance)
- Data Collection range: 2500-250 nm
 Data collection interval: 5.00 nm
 Scan Speed: 1196.19 nm/minute
- o Lamp: D2

Description of Data

Transmittance of the 1, 2, 3 and 4 mm thickness samples



Observations

Null transmittance for all thickness

Reflectance of the 1, 2, 3 and 4 mm thickness samples and comparison to the solar spectrum (ASTM E903)

- 1 mm - 2 mm 3 mm 4 mm ······ Solar Energy 100% 1400 90% Specular reflectance 1200 80% 1000 70% 60% 800 50% 600 40% energy 30% 400 20% 200 10% 0 Solar 0% 300 600 900 1200 1500 1800 2100 Wavelength (nm)

- Low reflectance in the visible light spectrum (400 700 nm) in average (~ 10%)
- Medium reflectance in the near infrared spectrum (700 – 2500 nm) in average (~ 30%)
- Average reflectance value about 30% showing the potential of solar thermal drying (absorbance 70%)
- Not a clear effect of the sample thickness

General information	
Type of data	Radiative properties
Place of experimentation	Materials Engineering Department (SPECIFIC), Swansea University Prifysgol Abertawe
Dates of the experiments	2018 - 2020
	<u>Feedstock</u>
Type of faecal material	Faecal sludge from ventilated improved pit latrine (VIP)
Location of collection	Durban, South Africa
Age before collection	Up to 5 years
Moisture content	~ 95%wt
Total solids content	~ 5%wt
Volatile solids content	Not measured
Ash content	Not measured
Presence of trash?	No (sludge pre-screened during pit emptying)
Pre-treatment	Mixing
Experimental Procedure	
Drying experimental setup	N.A.
Drying time	N.A.
Operating conditions	N.A.
Sample form in the dryer	N.A.
Analysed parameters	Transmittance and reflectance
Employed method	Use of an UV-Vis-NIR spectrophotometer <i>Perkin Elmer Lambda</i> 750S
<u>Publications</u>	
-	

Reflectance

https://www.dropbox.com/s/y9p8zg4kzpu9b3n/Swansea%20University%20VIP%20sludge%20Reflectance%20Properties%20%282018-2020%29.xlsx?dl=0

Transmittance

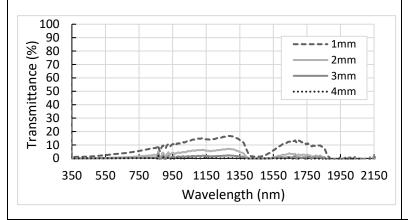
https://www.dropbox.com/s/y1dq29i47moqtl6/Swansea%20University%20Sludge%20UV%20Transmittance%20Properties%20%282018-2020%29.xlsx?dl=0

Additional Notes

- Sample couriered from South Africa
- o Analysis for different faecal sludge thickness: 1, 2, 3 and 4 mm
- o Measurement of the transmittance and reflectance by the analyser
- Obetermination of the absorbance by difference (absorbance ≈ 1 reflectance)
- Data Collection range: 2500-250 nm
 Data collection interval: 5.00 nm
 Scan Speed: 1196.19 nm/minute
- o Lamp: D2

Description of Data

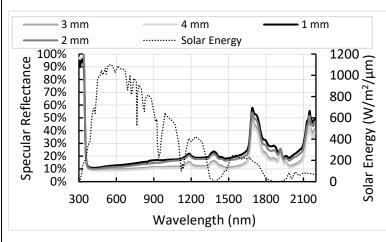
Transmittance of 1, 2, 3 and 4 mm thickness samples



Observations

- Low transmittance for all thickness (< 20%)
- Decrease of the transmittance by increasing the thickness

Reflectance of 1, 2, 3 and 4 mm thickness samples and comparison to the solar spectrum (ASTM E903)



- Low reflectance in the visible light spectrum (400 700 nm) in average (~ 10%)
- Medium reflectance in the near infrared spectrum (700 – 2500 nm) in average (~ 30%)
- Average reflectance value about 30% showing the potential of solar thermal drying (absorbance ~ 70%)
- Not a clear effect of the sample thickness

General information	
Type of data	Radiative properties
Place of experimentation	Materials Engineering Department (SPECIFIC), Swansea University Prifysgol Abertawe
Dates of the experiments	2018 - 2020
	<u>Feedstock</u>
Type of faecal material	Fresh faeces
Location of collection	Cranfield, UK
Age before collection	A few days
Moisture content	~ 60%wt
Total solids content	~ 40%wt
Volatile solids content	Not measured
Ash content	Not measured
Presence of trash?	No
Pre-treatment	Mixing
Experimental Procedure	
Drying experimental setup	N.A.
Drying time	N.A.
Operating conditions	N.A.
Sample form in the dryer	N.A.
Analysed parameters	Transmittance and reflectance
Employed method	Use of an UV-Vis-NIR spectrophotometer <i>Perkin Elmer Lambda</i> 750S
<u>Publications</u>	
-	

Reflectance

https://www.dropbox.com/s/lwhnevbpw02kdg4/Swansea%20University%20Human%20Faeces%2 0Reflectance%20Properties%20%282018-2020%29.xlsx?dl=0

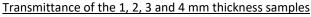
Transmittance

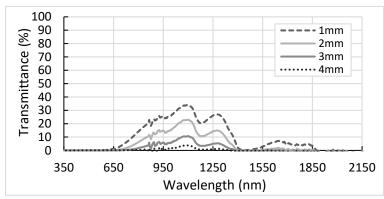
https://www.dropbox.com/s/y1dq29i47moqtl6/Swansea%20University%20Sludge%20UV%20Transmittance%20Properties%20%282018-2020%29.xlsx?dl=0

Additional Notes

- Faeces obtained from anonymous and voluntary donations
- o Analysis for different faecal sludge thickness: 1, 2, 3 and 4 mm
- o Measurement of the transmittance and reflectance by the analyser
- Obetermination of the absorbance by difference (absorbance ≈ 1 reflectance)
- Data Collection range: 2500-250 nm
 Data collection interval: 5.00 nm
 Scan Speed: 1196.19 nm/minute
- o Lamp: D2

Description of Data

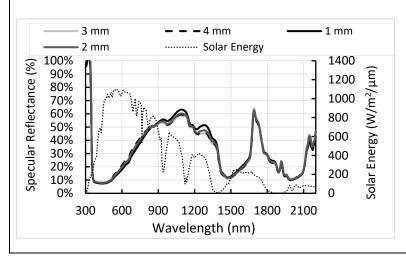




Observations

- Low to medium transmittance at 850 – 1350 nm (peak from 5 to 35%)
- Decrease of the transmittance by increasing the thickness

Reflectance of the 1, 2, 3 and 4 mm thickness samples and solar irradiance spectrum (ASTM E903)



- Low reflectance in the visible light spectrum
 (400 700 nm) in average
 (~ 15%)
- Medium reflectance in the near infrared spectrum (700 – 2500 nm) in average (~ 45%)
- Average reflectance value about 40% showing the potential of solar thermal drying (absorbance ~ 60%)
- Not a clear effect of the sample thickness