

NOTES:  
1.)DRAWING IS FOR INSPECTION AND REFERENCE ONLY. USE 3D CAD GEOMETRY PROVIDE FOR CREATION OF PART.

2.)MATERIAL: BLACK POLYCARBONATE SC-1004A

3.)FINISH:  
-THE EXTERNAL SURACES ARE TO HAVE A POLISHED FINISH.  
-THE PORTION OF PART CALLED OUT TO BE PAINTED IS TO BE PAINTED WITH NON CONDUCTIVE MR-120 SILVER PAINT. ENSURE TO MASK OFF REMAINDER OF UNIT TO PREVENT OVERSPRAY.  
-THE EXTERNAL SURFACES OF THE PART ARE TO BE COATED IN A UV HARD COAT TO PREVENT SCRATCHING

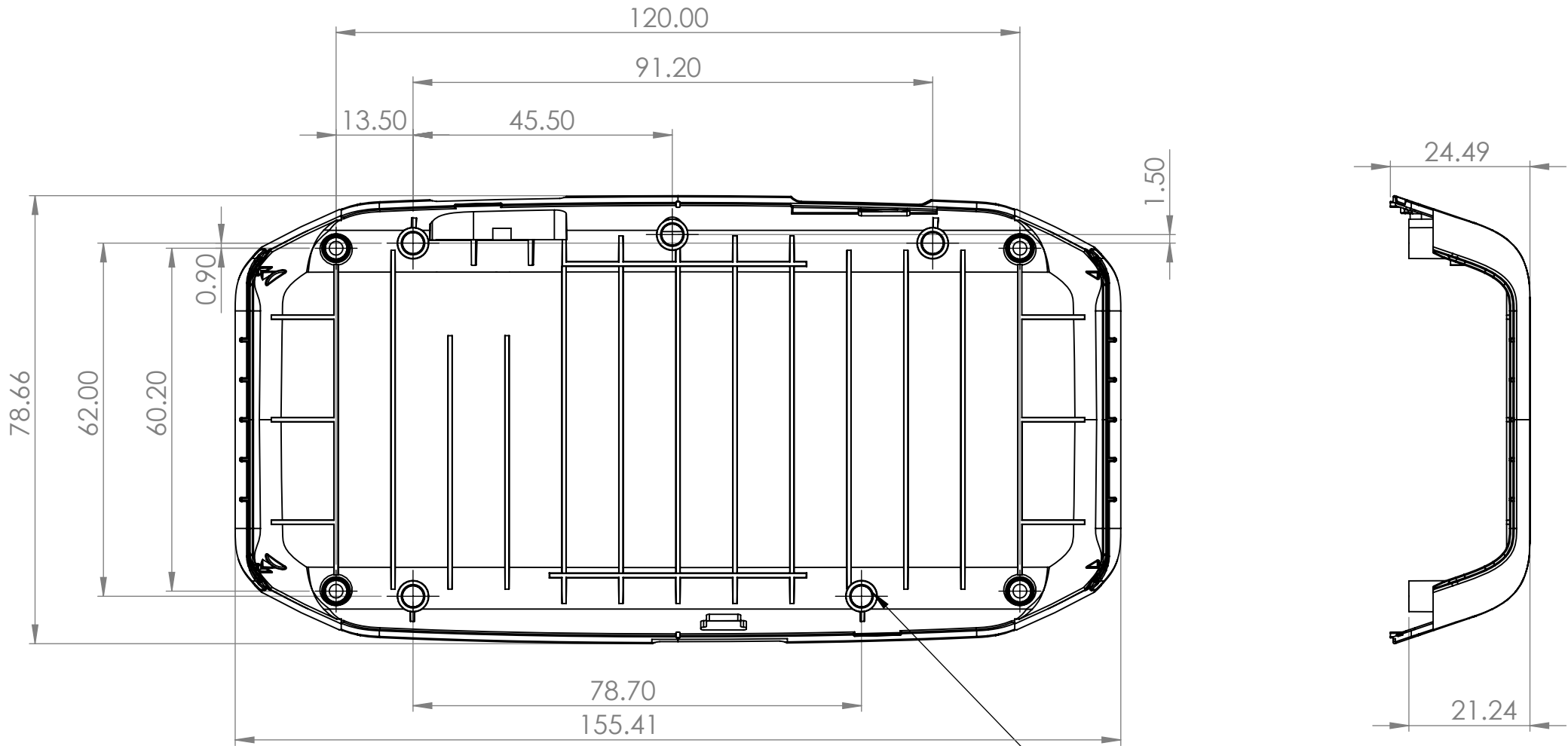
4.)PART TO BE FREE OF ALL CONTAINMENTS

5.)PART TO BE FREE OF SCRATCHES, ROUGH EDGES OR BURRS, MARKINGS OR DEFORMATIONS

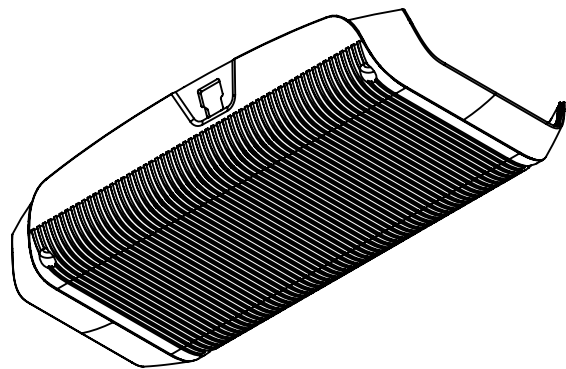
5.)M2.5 THREAD INSERTS ARE TO BE EQUIVLENT TO MCMASTER P/N 94180A321

REVISIONS

REV	CHANGE DISCRIPTION	BY	DATE
01	INITIAL RELEASE	P. CHESTER	6-11-15

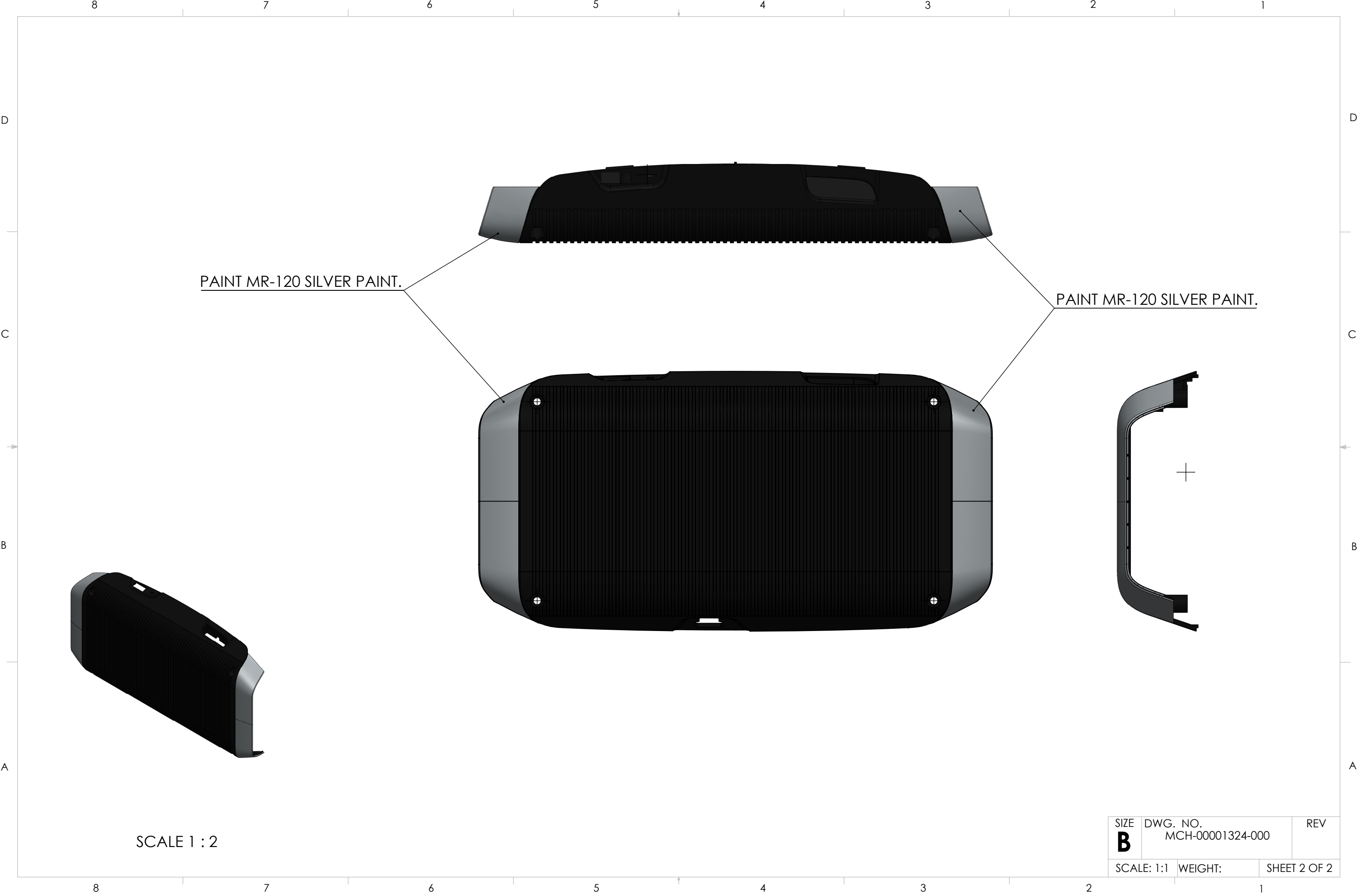


M2.5 THREAD INSERTS ARE TO BE HEAT INSERTED (5 LOCATIONS), INSERTS ARE TO BE EQUIVILENT TO MCMASTER P/N 94180A321



SCALE 1 : 2

PROPRIETARY AND CONFIDENTIAL		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	DESCRIPTION:	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FLEXTRONICS. ANY REPRODUCTION IN PART OR AS A WHOLEWITHOUT THE WRITTEN PERMISSION OF FLEXTRONICS IS PROHIBITED.		DIMENSIONS ARE IN MM		DRAWN	P. CHESTER	TITLE:  BOTTOM HOUSING OPENXC MODEM	
				CHECKED			
				ENG APPR.			
				MFG APPR.			
SOLIDWORKS GENERATED DRAWING				Q.A.		SIZE <b>B</b>	
				COMMENTS:			
						DWG. NO.	REV
						MCH-00001324-000	
						SCALE: 1:1	WEIGHT:
							SHEET 1 OF 2



PAINT MR-120 SILVER PAINT.

PAINT MR-120 SILVER PAINT.

SCALE 1 : 2

SIZE	DWG. NO.	REV
<b>B</b>	MCH-00001324-000	
SCALE: 1:1	WEIGHT:	SHEET 2 OF 2