

NOTES:
1.)DRAWING IS FOR INSPECTION AND REFERENCE ONLY. USE 3D CAD GEOMETRY PROVIDE FOR CREATION OF PART.

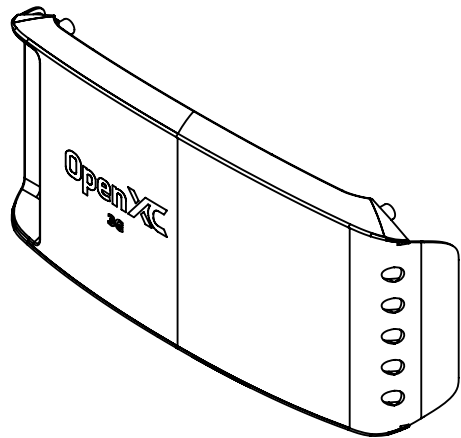
2.)MATERIAL: BLACK POLYCARBONATE SC-1004A

3.)FINISH:
-THE EXTERNAL SURACES ARE TO HAVE A POLISHED FINISH.
-THE PORTION OF PART CALLED OUT TO BE PAINTED IS TO BE PAINTED WITH NON CONDUCTIVE MR-120 SILVER PAINT. ENSURE TO MASK OFF REMAINDER OF UNIT TO PREVENT OVERSPRAY.
-THE EXTERNAL SURFACES OF THE PART ARE TO BE COATED IN A UV HARD COAT TO PREVENT SCRATCHING

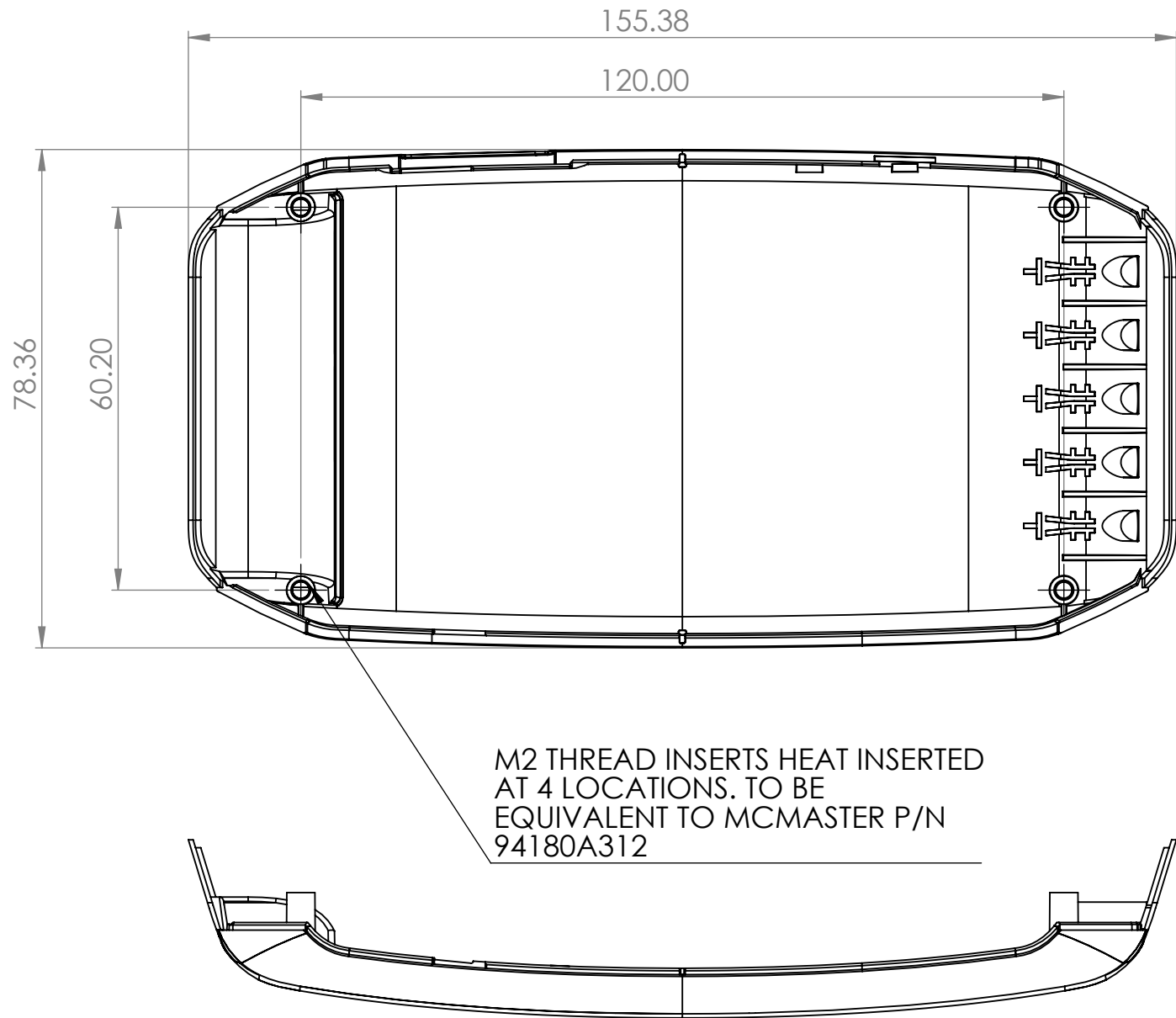
4.)PART TO BE FREE OF ALL CONTAINMENTS

5.)PART TO BE FREE OF SCRATCHES, ROUGH EDGES OR BURRS, MARKINGS OR DEFORMATIONS

5.)M2 THREAD INSERTS ARE TO BE EQUIVLENT TO MCMaster P/N 94180A312



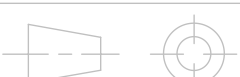
SCALE 1 : 2

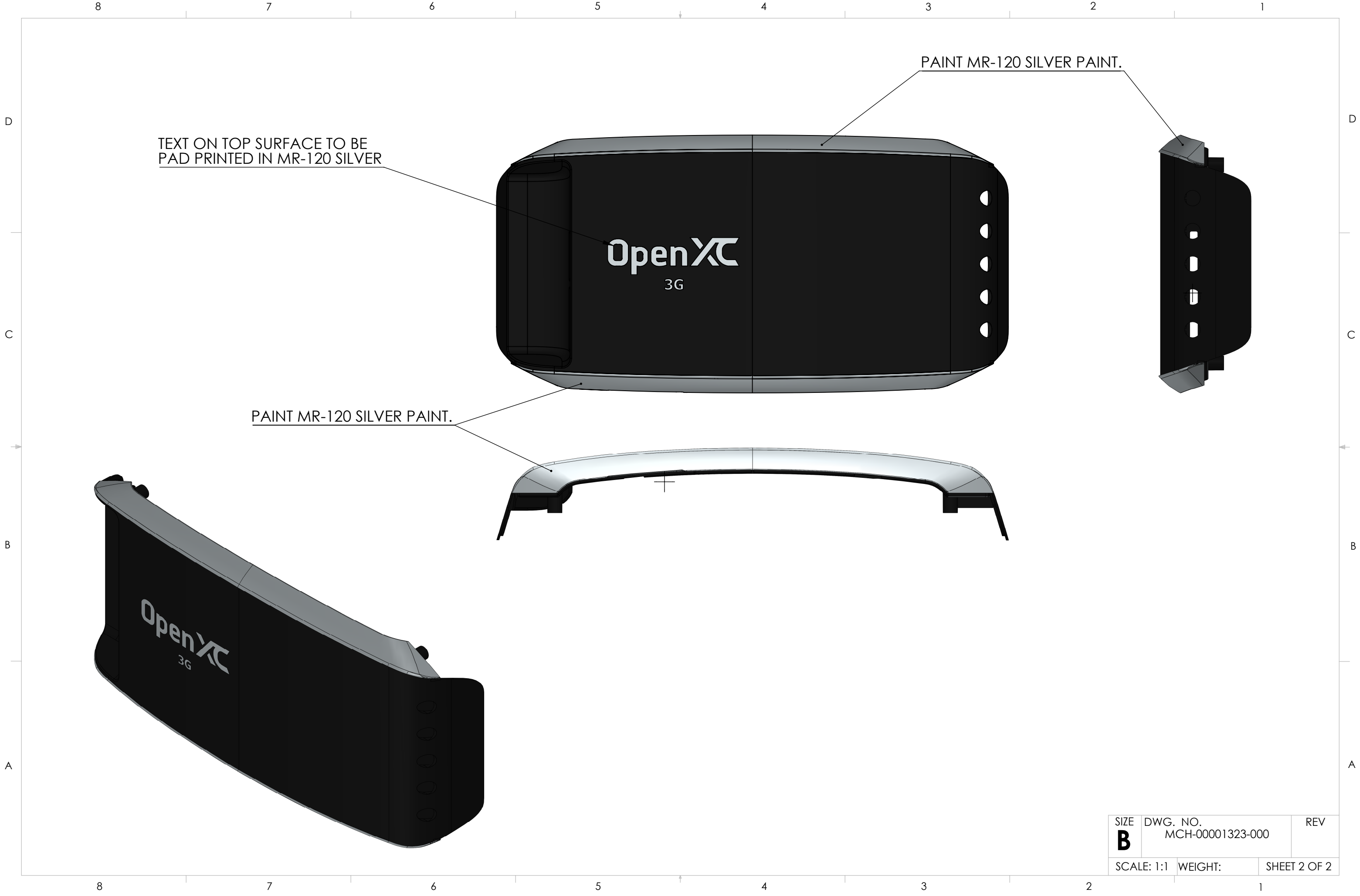


M2 THREAD INSERTS HEAT INSERTED AT 4 LOCATIONS. TO BE EQUIVALENT TO MCMaster P/N 94180A312

REVISIONS

REV	CHANGE DISCRIPTION	BY	DATE
01	INITIAL RELEASE	P. CHESTER	6-10-15

PROPRIETARY AND CONFIDENTIAL		UNLESS OTHERWISE SPECIFIED:					NAME		DATE		DESCRIPTION:		
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF FLEXTRONICS. ANY REPRODUCTION IN PART OR AS A WHOLEWITHOUT THE WRITTEN PERMISSION OF FLEXTRONICS IS PROHIBITED.		DIMENSIONS ARE IN MM					DRAWN		P. CHESTER				
		X		.X		.XX		.XXX		ANGLE			
		MM		±1		±.5		±.25		±.100		±.5°	
		HOLE DIAMETER			TOLERANCE			CHECKED					
		<6.35			±.127			ENG APPR.					
		6.35-12.70			+.152/- .127			MFG APPR.					
		>12.70			+.203/- .127			Q.A.					
		MATERIAL					COMMENTS:						
		BLACK POLYCARBONATE SC-1004A											
		FINISH											
SOLIDWORKS GENERATED DRAWING													
													
THIRD ANGLE PROJECTION		DO NOT SCALE DRAWING											
							TITLE:						
							TOP HOUSING OPENXC MODEM						
		SIZE		DWG. NO.					REV				
		B		MCH-00001323-000									
		SCALE: 1:1		WEIGHT:			SHEET 1 OF 2						



SIZE	DWG. NO.	REV
B	MCH-00001323-000	
SCALE: 1:1	WEIGHT:	SHEET 2 OF 2