

**A** **B** **C**

1V1 1V2 1V3

OR 1 OR 2 OR 3 OR 4 OR 5 OR 6 OR 7

AND 1 AND 2

CTR 1 CTR 2

TAU 8 TAU 14

STOP CYCLE

START RESET

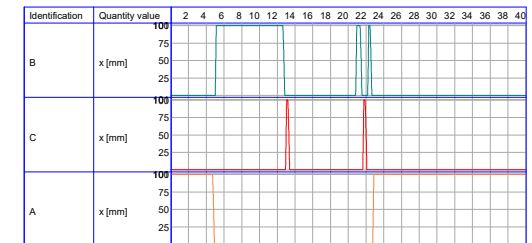
MAN/P AUTO

1S4

0.1

**CENTRAL STOP**

- ZASTAVĚNÍ ČINNOSTÍ
- VYPUŠTĚNÍ VZDUCHU Z OBĚHU
- PÍSTY ZŮSTANOU V POLOZE PŘI ZMAČKNUTÍ
- PODROBNĚJŠÍ STAVY A POSTUPY
- NACHÁZÍ SE V PŘÍLOŽENÉ ZPRÁVĚ



Pos. No.	Identification	Location	Description
1	-X1	/1.1	
2	MAN/P	/1.1	3/2-way valve with pushbutton, normally closed
3	AUTO	/1.1	3/2-way valve with pushbutton, normally closed
4	RESET	/1.1	3/2-way valve with pushbutton, normally closed
5	START	/1.1	3/2-way valve with pushbutton, normally closed
6	STOP CICLE	/1.1	3/2-way valve with pushbutton, normally closed
7	J/T	/1.1	3/2-way valve with pushbutton, normally closed
8	CTR1	/1.1	3/2-way valve with selection switch or striking button
9	B1	/1.2	3/n Way Valve
10	B0	/1.2	3/n Way Valve
11	A1	/1.2	3/n Way Valve
12	B1	/1.2	3/n Way Valve
13	A0	/1.2	3/n Way Valve
14	C0	/1.2	3/n Way Valve
15	CENTRAL STOP	/1.1	3/n Way Valve
16	1V1	/1.1	4/n Way Valve
17	1V2	/1.1	4/n Way Valve
18	1V3	/1.2	4/n Way Valve
19	0.1	/1.1	Air service unit, simplified representation
20	0.0	/1.1	Compressed air supply
21	A	/1.1	Double acting cylinder
22	B	/1.1	Double acting cylinder
23	C	/1.2	Double acting cylinder
24	CTR	/1.1	Pneumatic counter
25	1S4	/1.1	Quickstepper
26	OR 2	/1.1	Shuttle valve
27	OR 3	/1.1	Shuttle valve
28	OR 1	/1.1	Shuttle valve
29	OR 5	/1.2	Shuttle valve
30	OR 6	/1.2	Shuttle valve
31	OR 4	/1.1	Shuttle valve
32	OR 7	/1.1	Shuttle valve
33	TAU8	/1.2	Time delay valve, normally closed
34	TAU14	/1.2	Time delay valve, normally closed
35	AND 1	/1.1	Two pressure valve
36	AND 2	/1.1	Two pressure valve