Totally Integrated	
Automation Portal	

## Block\_1 [FB23]

Block_1 Properties								
General								
Name	Block_1	Number	23	Туре	FB	Language	SCL	
Numbering	Automatic							
Information								
Title		Author		Comment		Family		
Version	0.1	User-defined			-			
		ID						

lame	Data type	Default value	Retain	HMI/OPC UA/Web API	able	HMI engi- neering		Sup	Comment
<b>▼</b> Input									
Sensor_A0	Bool	false	Non-retain	True	True	True	False		
Sensor_A1	Bool	false	Non-retain	True	True	True	False		
start	Bool	false	Non-retain	True	True	True	False		
Output									
YA	Bool	false	Non-retain	True	True	True	False		
stav_motoru	Int	0	Non-retain	True	True	True	False		
Final_cycle	DInt	0	Non-retain	True	True	True	False		
InOut									
<b>▼</b> Static									
Motor_Timer	Bool	false	Non-retain	True	True	True	False		
cycle	DInt	0	Non-retain	True	True	True	False		
Timer1_start	Bool	false	Non-retain	True	True	True	True		
Timer1_out	Bool	false	Non-retain	True	True	True	False		
Timer2_start	Bool	false	Non-retain	True	True	True	False		
Timer2_out	Bool	false	Non-retain	True	True	True	False		
Temp									
Constant									

```
0001 CASE #stav_motoru OF
0002
0003
      0: //pocatecni stav
0004
         #Timer1_start:= false;
0005
        #Timer2_start := false;
0006
        #cycle := 0;
0007
        IF #start = 1 AND #Sensor A0 = 1 THEN
0008
          #stav_motoru := 1;
0009
        END_IF;
0010
0011
      1: //vyjeti motoru 350ms
0012
        #Timer2 start := false;
0013
         #YA := 1;
0014
        IF #Sensor A0 = 0 AND #Sensor A1 = 0 THEN
0015
          #Timer1_start := TRUE;
0016
        END_IF;
0017
0018
        IF #Timer1 out = 1 AND #Sensor A0 = 0 THEN
0019
         #stav_motoru := 2;
0020
        END_IF;
0021
0022
        IF #Sensor_A1 = 1 THEN
0023
         #stav_motoru := 3;
0024
        END_IF;
0025
0026
     2: // zajeti motoru 600ms
0027
        #Timer2_start := true;
0028
        #Timer1_start := false;
0029
        #YA := 0;
0030
0031
        IF #Sensor_A0 = 1 AND #Timer2_out = 1 THEN
         #cycle := #cycle + 1;
0032
0033
          #stav_motoru := 1;
0034
        END_IF;
0035
0036
     3:
0037
        #Timer1_start := false;
0038
         #Timer2_start := false;
0039
        #Final_cycle := #cycle;
0040
0041 END CASE;
```

Symbol	Address	Type	Comment
#cycle		DInt	
#Final_cycle		DInt	
#Sensor_A0		Bool	
#Sensor_A1		Bool	
#Final_cycle #Sensor_A0 #Sensor_A1 #start		Bool	

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Symbol	Address	Туре	Comment	
#stav_motoru		Int		
#Timer1_out #Timer1_start		Bo ol Bo ol		
#Timer2_out		Bool		
#Timer2_start #YA		Bo ol Bo ol		
"""		2001		
				1