Totally Integrated	
Automation Portal	

Manual work [FB13]

Manual work Properties									
General									
Name	Manual work	Number	13	Туре	FB	Language	SCL		
Numbering	Automatic								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined							
		ID							

Name	Data type	Default value	Retain	HMI/OPC UA/Web API	able	HMI engi- neering		Supervi- sion		Comment
▼ Input										
Manual A	Bool	false	Non-retain	True	True	True	False			
Manual B	Bool	false	Non-retain	True	True	True	False			
Manual C	Bool	false	Non-retain	True	True	True	False			
Manual	Bool	false	Non-retain	True	True	True	False			
cmd_X	Bool	false	Non-retain	True	True	True	False			
X0	Bool	false	Non-retain	True	True	True	False			
X1	Bool	false	Non-retain	True	True	True	False			
OK	Bool	false	Non-retain	True	True	True	False			
▼ Output										
S_Manual A	Bool	false	Non-retain	True	True	True	False			
S_Manual B	Bool	false	Non-retain	True	True	True	False			
S_Manual C	Bool	false	Non-retain	True	True	True	False			
YX0	Bool	false	Non-retain	True	True	True	False			
YX1	Bool	false	Non-retain	True	True	True	False			
stav	Int	0	Non-retain	True	True	True	False			
S_Manual	Bool	false	Non-retain	True	True	True	False			
L_y	Bool	false	Non-retain	True	True	True	False			
InOut										
Static										
Temp										
Constant										

```
0001 CASE #stav OF
0002
0003
     0:
0004
     #YX0 := 1;
0005
      #YX1 := 0;
0006
      IF #"S_Manual A" AND #cmd_X THEN
0007
         #stav := 1;
8000
        END_IF;
0009
0010 1:
0011
     #YX0 := 0;
0012
      #YX1 := 1;
0013
      IF #"S_Manual A" THEN
0014 #stav := 2;
0015 END IF;
0016
0017 2:
0018 #YX0 := 1;
0019 #YX1 := 0;
0020 IF #"S_Manual B" AND #cmd_X THEN
0021
      #stav := 3;
0022 END IF;
0023
0024 3:
0025 #YX0 := 0;
0026 #YX1 := 1;
0027 IF #"S_Manual B" THEN
0028
      #stav := 4;
0029 END IF;
0030
0031 4:
0032 IF #"S Manual C" THEN
0033 #YX0 := 1;
0034 #YX1 := 0;
0035 END IF;
0036
0037 5:
0038 IF #"S Manual A" THEN
0039 #YX0 := 1;
0040 #YX1 := 0;
0041 END IF;
0042
0043
0044 END_CASE;
```

Totally Integrated Automation Portal				
0045	Address	Time	Comercia	
#"S_Manual A" #"S_Manual B" #"S_Manual C" #cmd_X	Address	Type Bool Bool Bool Bool	Comment	
#stav #YX0		Int Bool		
#YX1		Bool		