1-) If clone() method is not overwritten then yes.You will create a second object.

2-)Overwriting the clone() method should prevent it.

```
public Object clone() throws CloneNotSupportedException {
    throw new CloneNotSupportedException();
}
```

3-)Nothing changes for question 1.

For question 2,It will eventually call the clone() method of that singleton object.Since it has been rewritten it won't clone and throw an exception.